Silicon detector activities in Korea

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PSQ@EIC 2021



Study of heavy-flavor in heavy-ion experiments



Study of heavy-flavor in heavy-ion experiments







Study of heavy-flavor in heavy-ion experiments Hadronization of heavy quarks

$$\Xi_c^0 \to e^+ \Xi^- \nu \to e^+ (\pi^- \Lambda) \nu \to e(\pi p \pi) \nu + c.c.$$



Extreme conditions



MAPS based vertex detector



Monolithic Active Pixel Sensor (MAPS)

Hybrid :Sensor and readout electronics separated



- Majority of currently used silicon detectors
- Can be optimized sensor and readout electronics separately
- Large power consuption and material budget

Monolithic

:Sensor and readout electronics integrated



- Recently developed and used (first generation for STAR HFT)
- Easier integration
- Lower power consumption and material budget
 1.14% X₀ → 0.3% X₀



ALICE ITS2



ALICE Pixel Detector (ALPIDE)

CMOS pixel sensor using 180 nm CMOS Imaging Process





- $\circ~$ High-resitivity (>1 k Ω cm) p-type epitaxial layer (25 $\mu m)$ on p-type substrate
- Small n-well diode (2 µm diameter) → low capacitance (~5 fF)
- Reverse bias voltage (-6V < V_{BB} < 0V) to substrate to increase depletion region (<30 ns charge collection time with V_{BB} =-3V)
- Deep p-well shields n-well of PMOS



ALICE Pixel Detector (ALPIDE)

2 x 2 pixel volume

Fully integrated signal processing



- - Ex 29.24 µm

• Front-end

shaping time: <10 µs

power consumption: ~300 nW/pixel (<40 mW/cm²)

- Multi-event memory: 3 stages
- Fake-hit rate: < | Hz/cm²
- Triggered or consinuous readout mode





PNU/Inha University





Yonsei University

- Caracterization of Pixel Sensor Chip
- Chip production (thinning & dicing)
- Chip test
- \circ $\,$ Detector module production and test $\,$



The ALICE collaboration presents the

ALICE Industry Award 2020

C-ON Tech NamdongGu Incheon, South Korea

in recognition of the exceptional commitment to the development of a highprecision automated system for the mass production visual inspection and electrical tests of the ALPIDE monolithic pixel sensor ASIC. The extraordinary dedication of C-On Tech contributed to the successful production of the ALICE Inner Tracking System and Muon Forward Tracker.



Hybrid Integrated Circuit production





chip alignment



Visual inspection

Electrical test



Glue FPC



Curing



Qualification and endurance test

Development of detector alignment procedure



Motivation : Detector Alignment by Artificial Intelligence

Offset Identification and Correction (First shot)

50.008 8 0.006-0.004--0.002-

-0.004 -0.006-

-0.008-

14

Other activities

ALICE ITS3 upgrade







Bent chip





Sensor R&D

- Beam test data analysis
- Sensor characterization

~10 um impact parameter resolution at p_T ~1 GeV/c

Other activities



ALPIDE Rebin



What we deal with is the digital storage, and all modification is in periphery.



Silicon pad sensor

- Production of silicon mini-pad sensor for PHENIX MPC-EX
- Interest in ALICE FoCal

Other activities





Other activities

FAZIA experiment upgrade at GANIL

• FZAIZ is a three-layer telescope [Si+Si+CsI(TI)] array which aims at detecting and identifying particles and fragments produced in heavy-ion reactions around Fermi



Silicon chip: 2 cm x 2 cm x 300 μm or 500 μm

- FAZIA plans detector upgrade to extend their acceptance and also change the silicon chip depth to explore different particle momentum range.
- Korean groups participate in
 - Wafer production in Korea. At the moment, fabrication is done in Europe but it is also being locally investigated (Nano FAB in Pohang, ETRI)
 - FEE board design & production by the company NOTICE
 - Prototype assembly and test (guided by FAZIA experts)
- Similar telescope will be developed for RAON low energy LAMPS experiments, and the R&D is ongoing.





Toward EIC



Toward EIC

¹Expression of Interest (EOI) Questionnaire

(Use this template for your document. The document can be at most 10 pages long, in this style, font and font size, but you can have appendices and do not have to include the tables in the page count. There is no prescribed format of the document, but you are asked to address the questions below. This document will be viewable by password to all who submit. You can also submit a separate document with certain information you would only like to be viewable by the EIC Project. DEADLINE FOR SUBMISSION; NOVEMBER 1.)

Please indicate the name of the contact person for this submission:

we ask for one main contact person per submission. You can as needed provide further contacts, but there should be one primary contact)

Primary contact: Oh, Yongseok (Kyungpook National University), yohphy@knu.ac.kr

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All institutions are located in South Korea.

Please indicate all institutions collectively involved in this submission of interest:

(even if institutions can submit on their own, it is highly encouraged to form groups to work together within their country, their geographical region, or as a general consortium)

	Group	Devoted to	Institutions	Faculties
	Α	Forward	Korea University	Byungsik Hong
		Calorimeter		Jung Keun Ahn
			Sejong University	Yongsun Kim
_			Chonnam National University	Dongho Moon
	В	Pixel	Jeonbuk National University	Eun-Joo Kim
		Tracker	Pusan National University	Sanghoon Lim
			Yonsei University	Youngil Kwon
			Inha University	Minjung Kweon
_	С	Dual-	Kyungpook National University	Hyon-Suk Jo
		Readout		Sehwook Lee
		Calorimeter	University of Seoul	Jason Lee
			Yonsei University	Hwidong Yoo

- Discussion with the EIC Silicon Consortium on May/31
 Current R&D activity for the EIC is along with the ALICE ITS3 project
 - We will keep searching for specific contributions for the EIC

Please indicate the items of interest for potential equipment cooperation:

Thank you!

ALICE ITS2

Monolithic Active Pixel Sensor Technology ~13x10⁹ pixels (pixel size: 29 μ m x 27 μ m)

