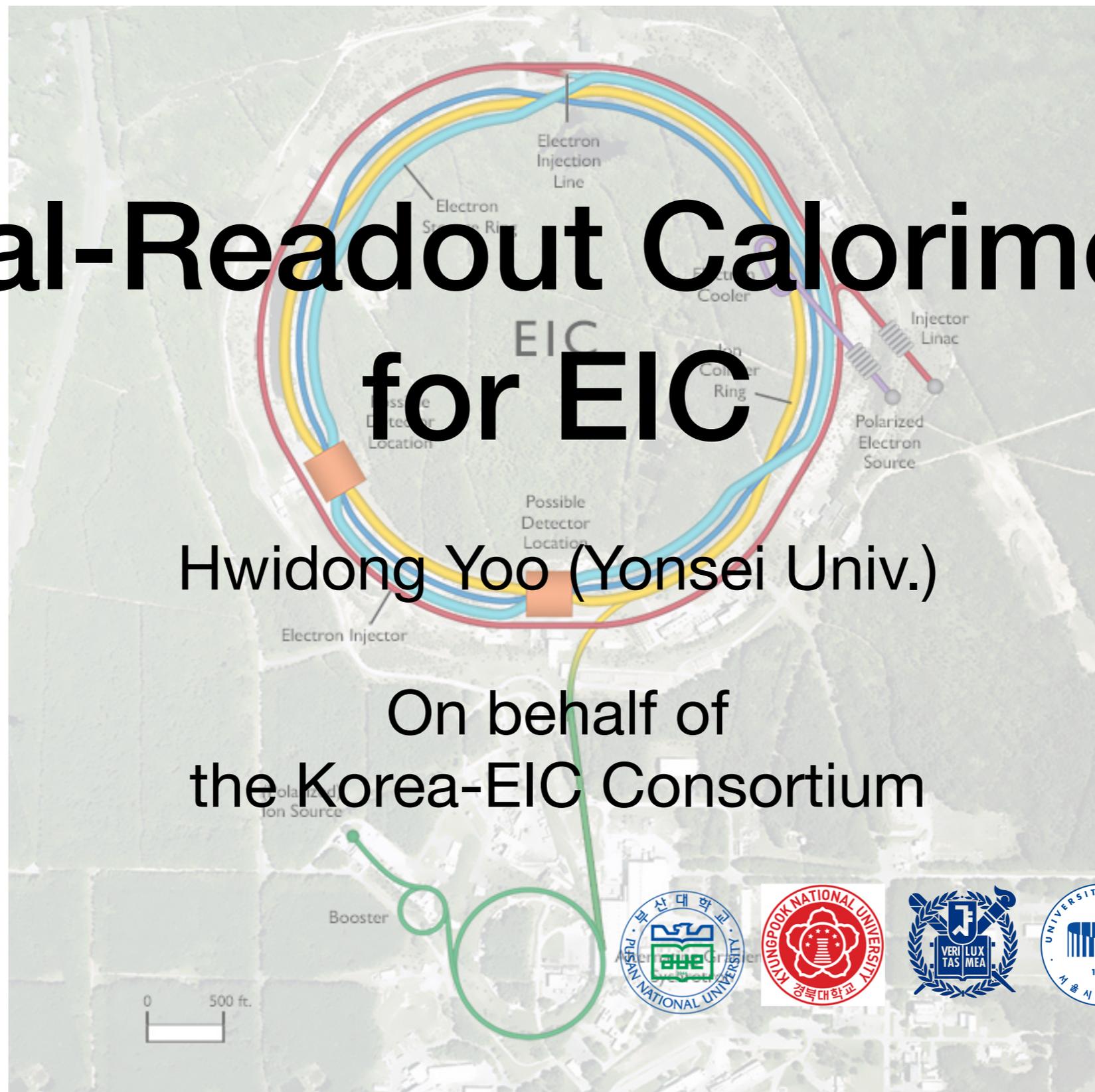


Dual-Readout Calorimeter for EIC

Hwidong Yoo (Yonsei Univ.)

On behalf of
the Korea-EIC Consortium

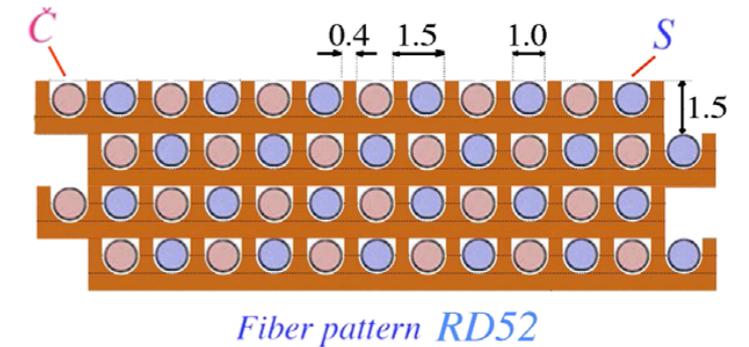


Supported by



Dual-Readout Calorimeter (DRC)

- DRC offers high-quality energy measurement for both EM particles and hadrons
 - DRC consists of two different optical fibers (S, C) in a single component
 - The main culprit of poor hadronic energy resolution is fluctuations of the EM shower components of hadron showers (f_{em})
 - f_{em} can be determined using the measured values of scintillation and Cerenkov signals
- Excellent hadron energy resolution can be achieved by correcting the energy of hadron event-by-event



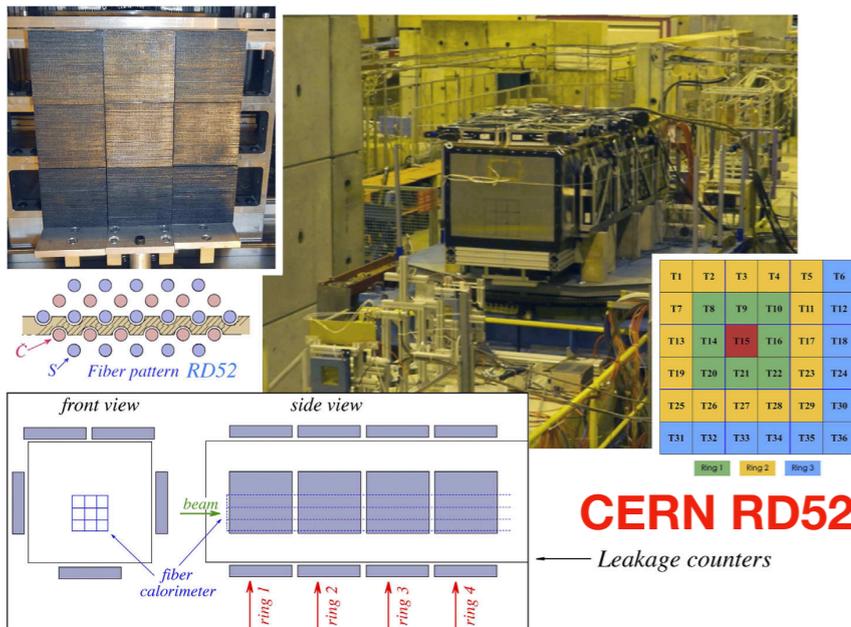
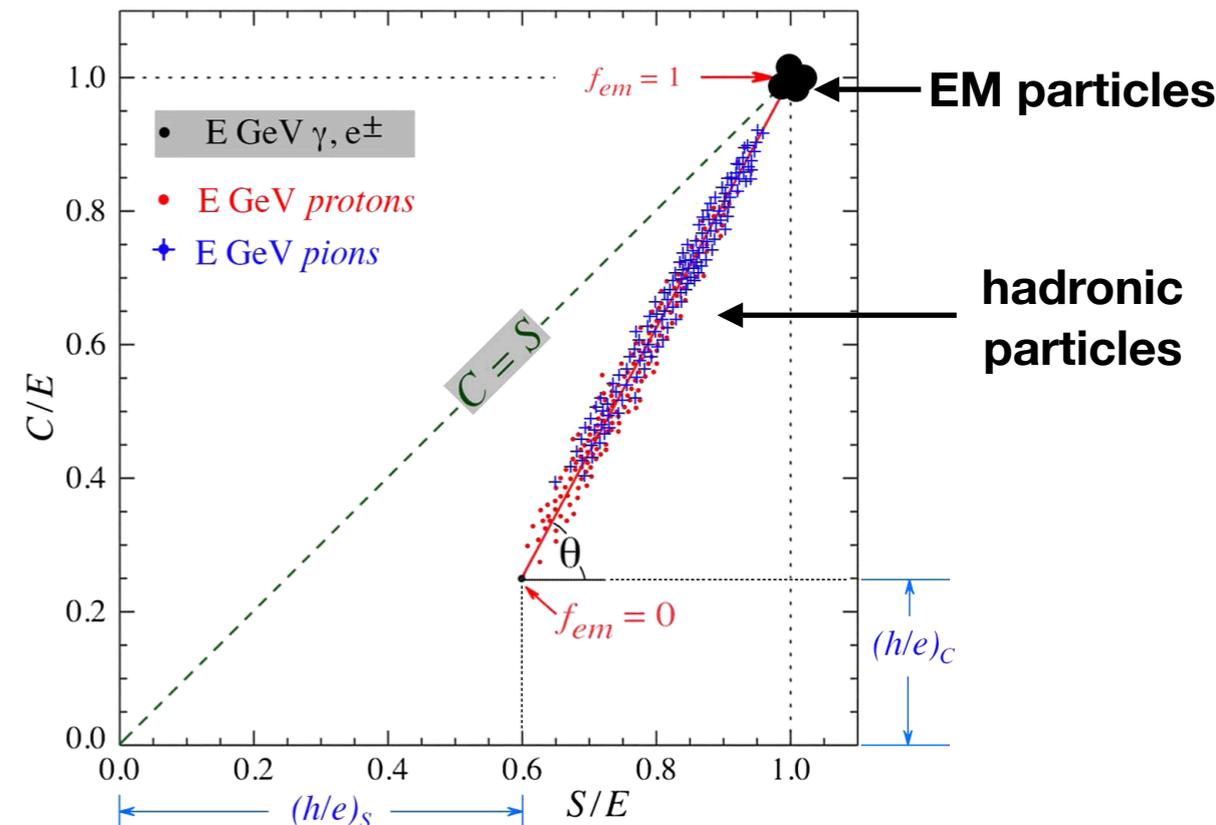
$$S = E \left[f_{em} + \frac{1}{(e/h)_S} (1 - f_{em}) \right],$$

$$C = E \left[f_{em} + \frac{1}{(e/h)_C} (1 - f_{em}) \right],$$

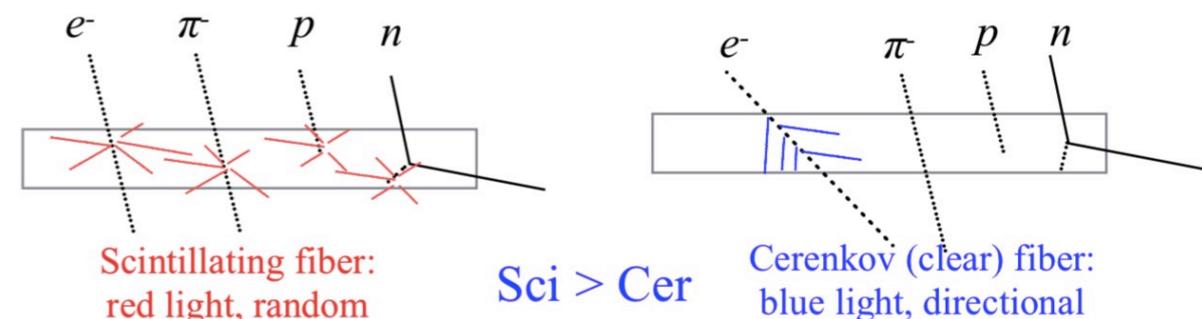
$$f_{em} = \frac{(h/e)_C - (C/S)(h/e)_S}{(C/S)[1 - (h/e)_S] - [1 - (h/e)_C]}$$

$$E = \frac{S - \chi C}{1 - \chi}$$

$$\cot \theta = \frac{1 - (h/e)_S}{1 - (h/e)_C} = \chi,$$

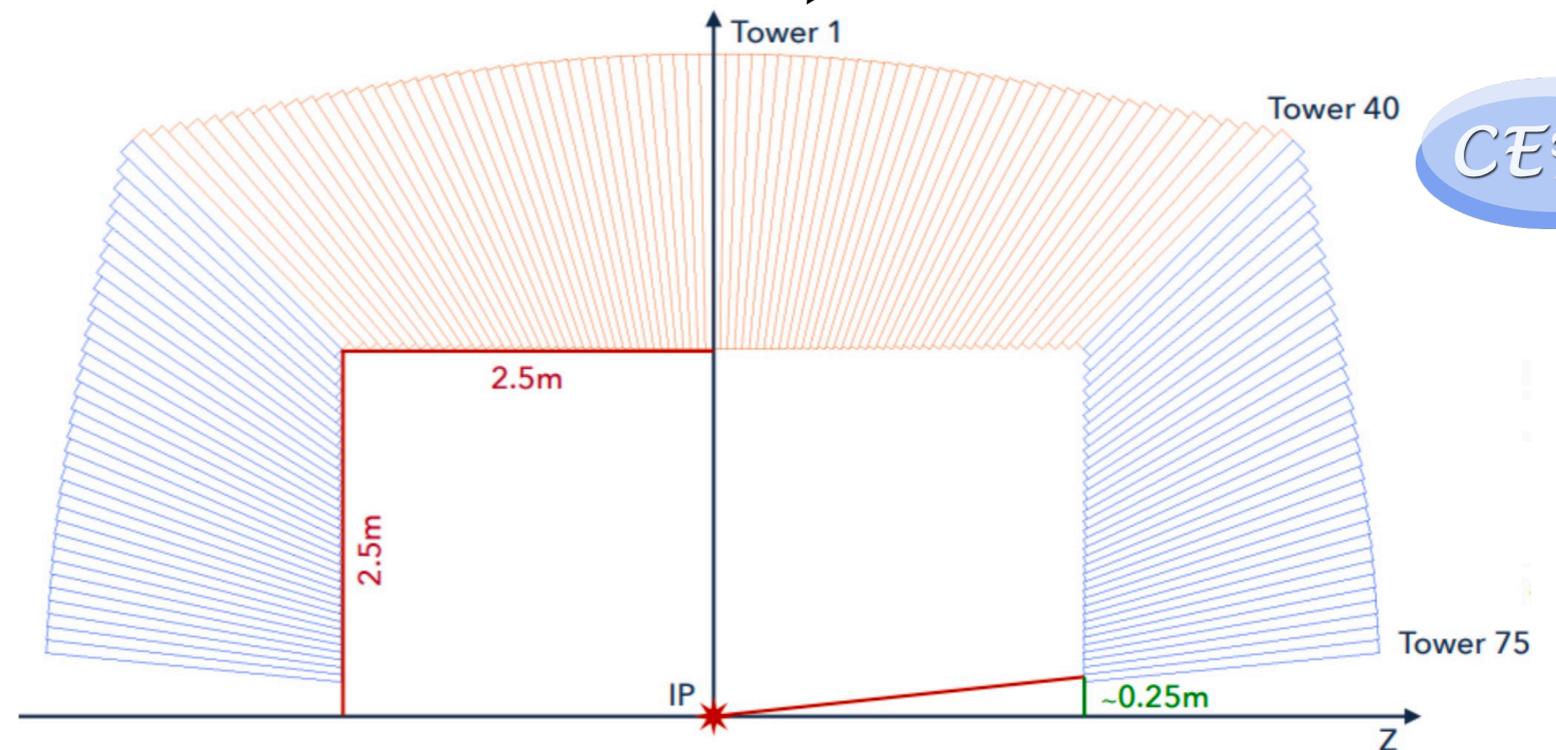
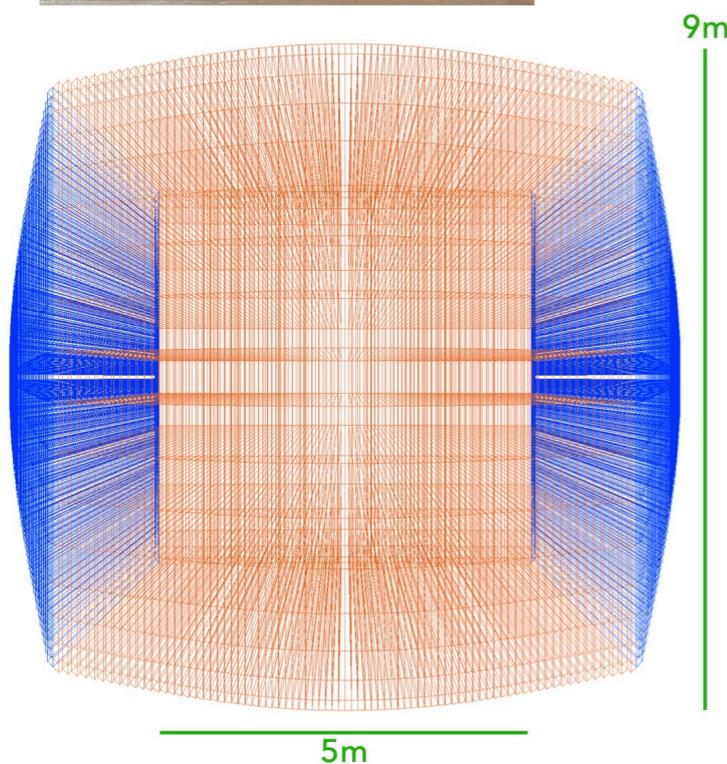
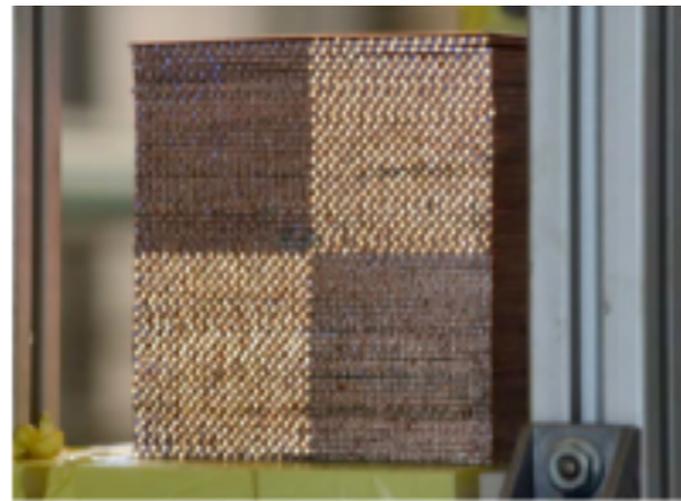
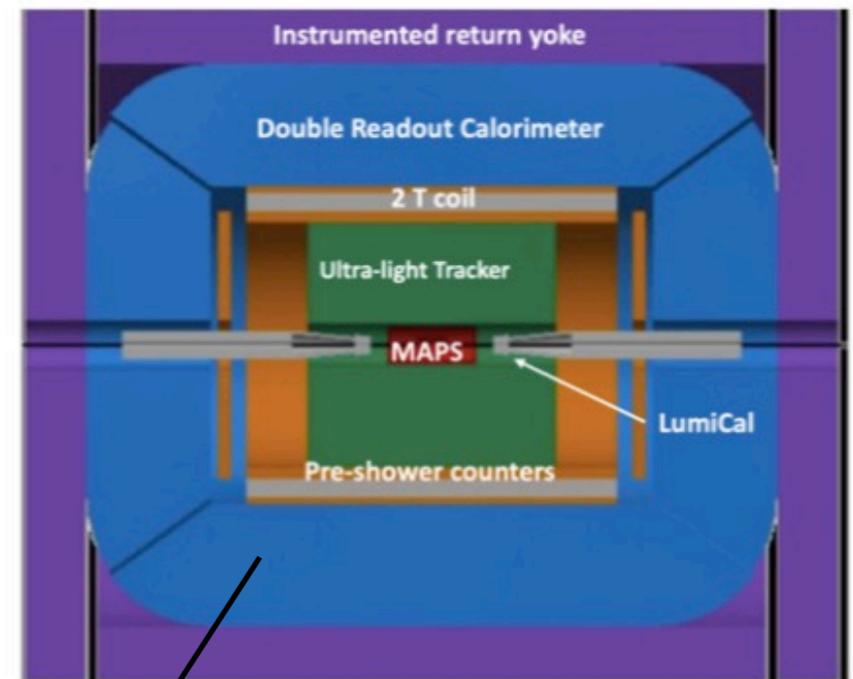


Signal generation: Scintillating & Cerenkov fibers



DRC Geometry and Module

- Korean team led the design of the Dual-Readout Calorimeter (DRC) for IDEA detector
 - Included in the CDRs of both FCC-ee and CEPC, published at the end of 2018
- **Calorimeter design for EIC project** with Korea HI community is also on-going



IDEA



DRC International Collaboration

Prof. Hyonsuk Jo (KNU)
 Prof. Yongsun Kim (Sejong U.)
 Prof. Jason Lee (UoS)
 Prof. Sehwook Lee (KNU)
 Prof. Sanghoon Lim (PNU)
 Prof. Hwidong Yoo (YU)



Japan

Prof. Yuji Enari
 (Active from 2021)

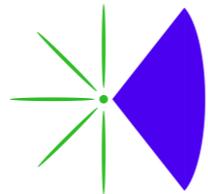


Prof. Rong-Shyang Lu



Prof. Chia Ming Kuo

Taiwan



DREAM FOR FUTURE



USA



Prof. Sarah Eno



Prof. Chris Tully



Prof. Richard Wigmans



Prof. John Hauptman

Europe



Prof. Paolo Giacomelli (Bologna)
 Prof. Romualdo Santoro (Insubria)
 Prof. Roberto Ferrari (Pavia)
 Prof. Franco Bedeschi (Pisa)



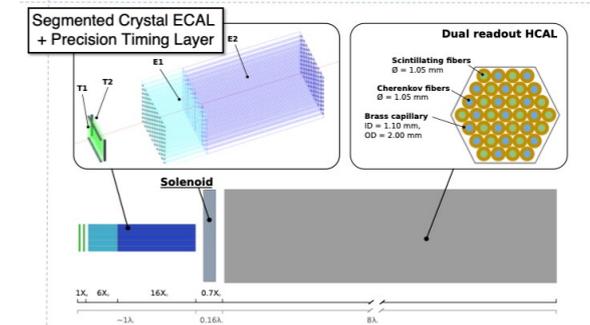
Prof. Iacopo Vivarelli



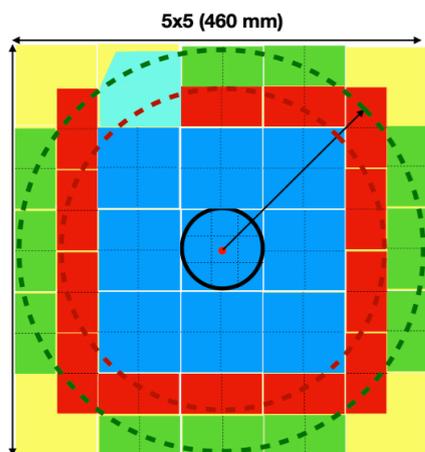
Prof. Valery Chmill

DRC with crystal

Segmented Crystal Option of IDEA



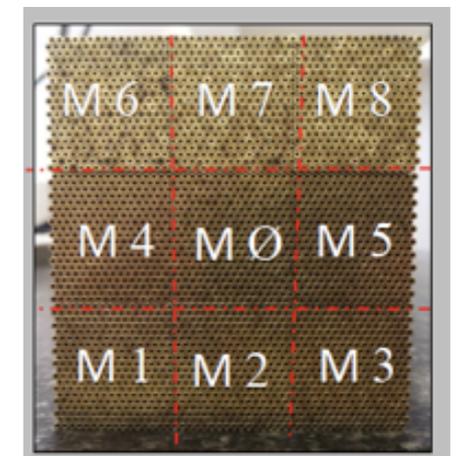
Full-size prototype detector



5x5 (460 mm)
 Mechanical supporter
 3D-printing module
 9.2x9.2cm modules: 9
 1/2 modules: 13 (Opt1)
 1/2 modules: 11 (Opt2)

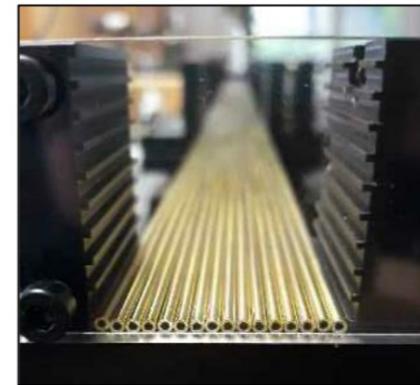
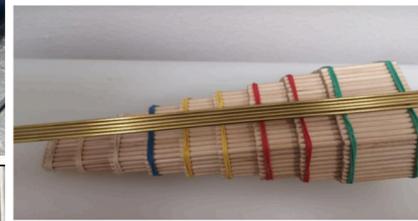
Design for EIC calorimeter

Bucatini prototype

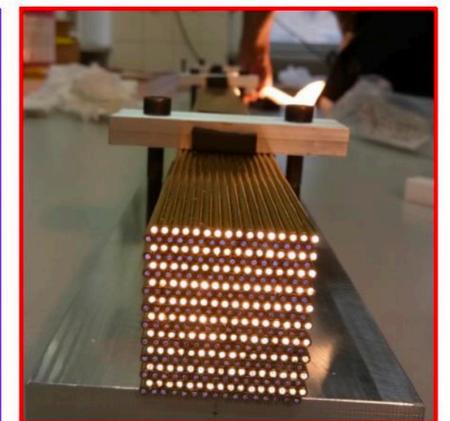


Bucatini Prototype Detector

- Design requirement of EM prototype (10 x 10 x 100 cm³)
 - Brass capillaries with outer diameter 2 mm and inner diameter 1.1 mm
 - 9 individual modules of 16 x 20 capillaries (160 C & 160 S fibers per module)
 - Each capillary of the central module to be equipped with a SiPM (total 320)
 - The rests of the surrounding modules to be equipped with PMTs (2 per module)
- Beam time is scheduled at June (DESY) and August (CERN)

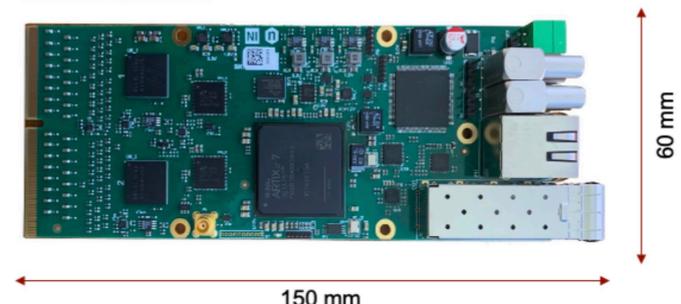


Scintillation fibers



Cherenkov fibers

FERS: A5202



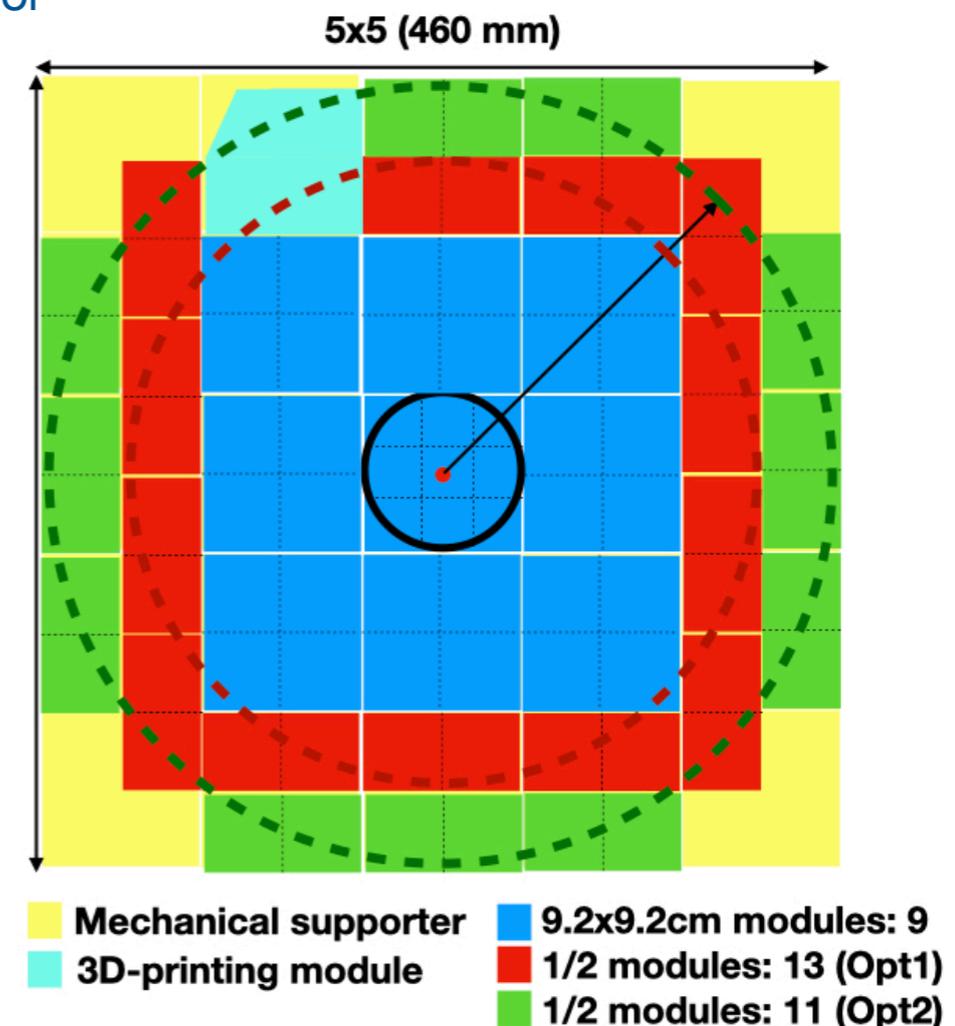
Korea Prototype Detector

- Primary goal: build a prototype detector for the detector design of CEPC experiment
 - **5 year (2020.Mar. - 2025.Feb.) R&D funding** supported by Korea NRF (\$~0.4M/year, total \$~2M for 5 years)
 - Contain almost (97.5%) full hadronic shower energy
 - Demonstrate engineering aspects for full geometry detector
- Secondary goal: train next generations as experts of the (DRC) detector



Stage	Topic
Design	Propose a design of Dual-Readout Calorimeter to IDEA detector concept
R&D	Perform R&D (including engineering aspects) based on HW & SW
Prototype	Build 4x4 detector and perform test beams
Production	TBD

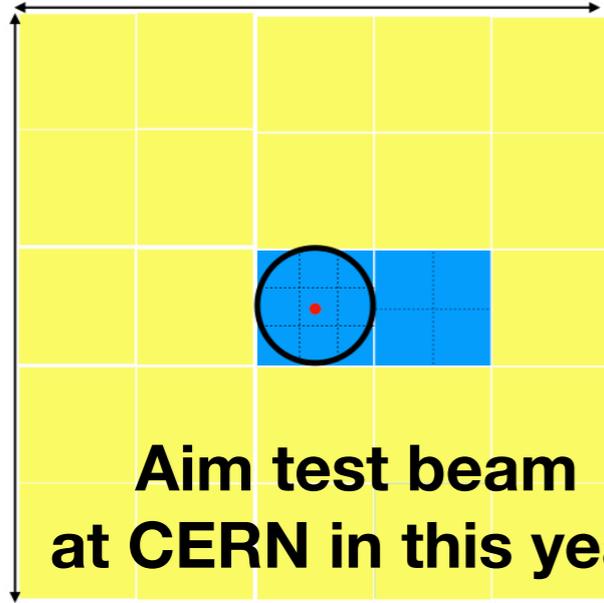
Prototype Detector (2025)



Roadmap of DRC Prototype Detector

Prototype Detector (2021)

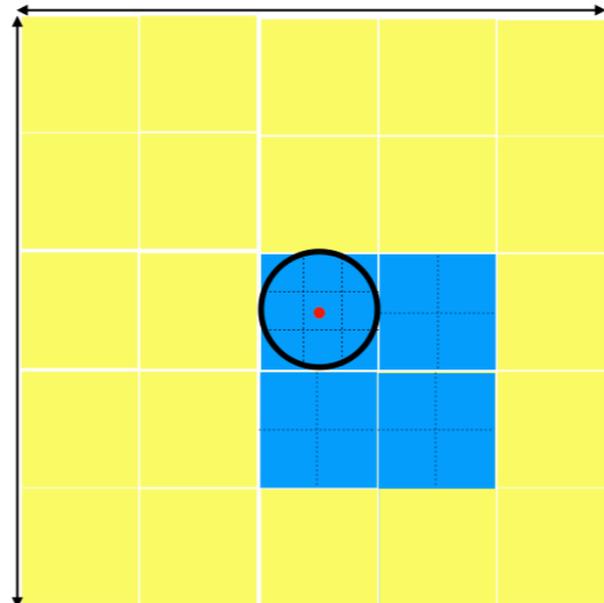
5x5 (460 mm)



Aim test beam
at CERN in this year

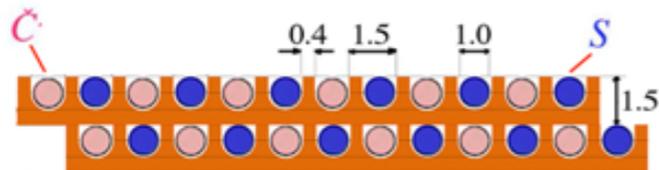
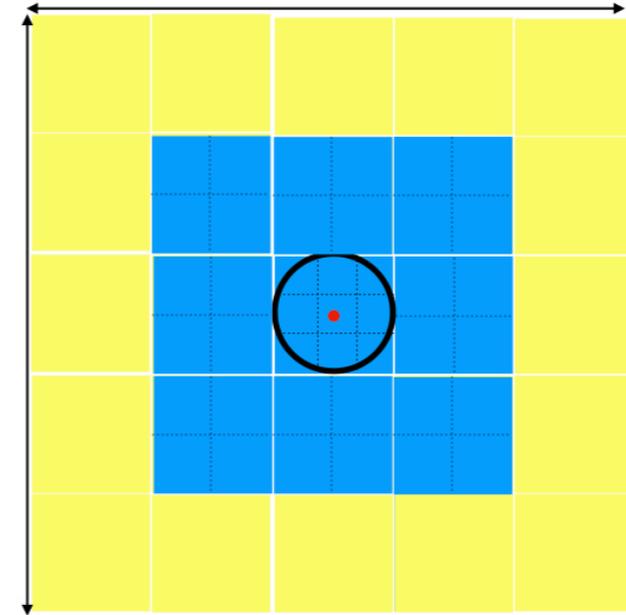
Prototype Detector (2022)

5x5 (460 mm)



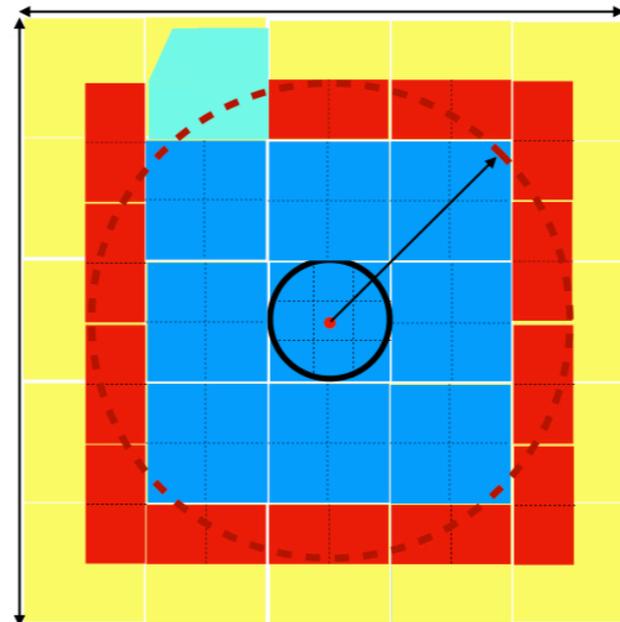
Prototype Detector (2023)

5x5 (460 mm)



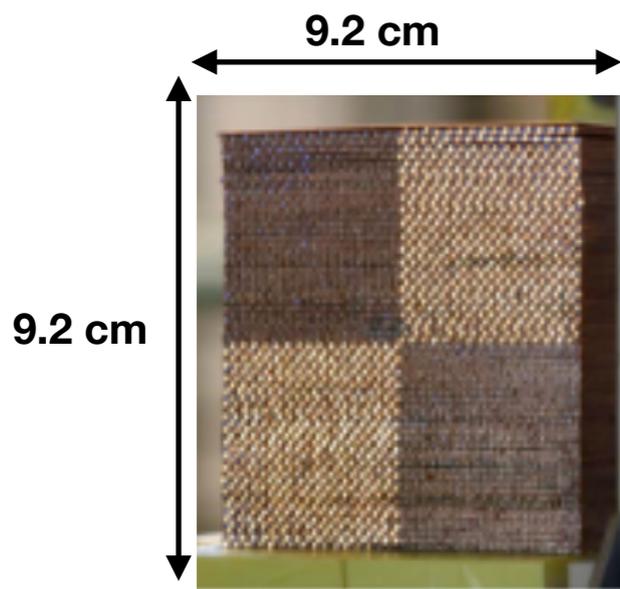
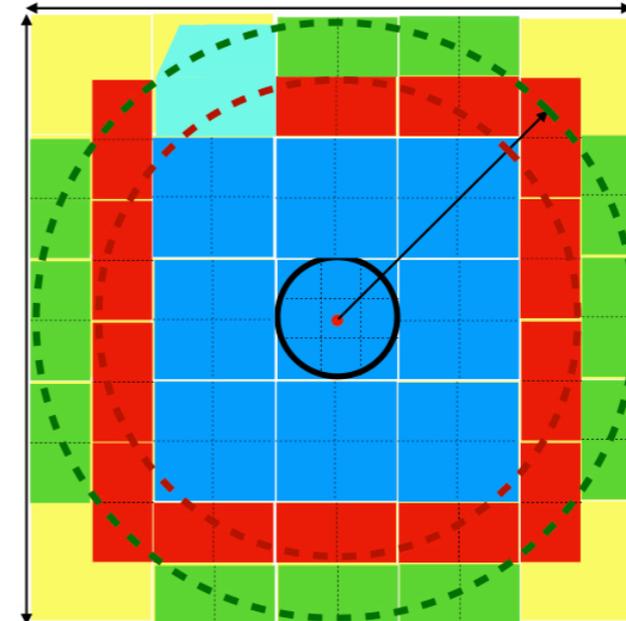
Prototype Detector (2024)

5x5 (460 mm)



Prototype Detector (2025)

5x5 (460 mm) TBD (budget is available)



Size of unit module

- Yellow Mechanical supporter
- Cyan 3D-printing module
- Blue 9.2x9.2cm modules: 9
- Red 1/2 modules: 13 (Opt1)
- Green 1/2 modules: 11 (Opt2)

Test-beam at 2021

Goal	Details
Physics	Measurement of nuclear interaction length using proton beam
	Measurement of energy and position resolution using electron beam
R&D	Readout test (MCP vs. SiPM)
	Time resolution (< 50 ps)
	Optical fibers (various types)
Training	Next generation experts for DRC HW



Signal starting time difference: 2 ns/m

Time resolution: 10 ps → 5 mm precision

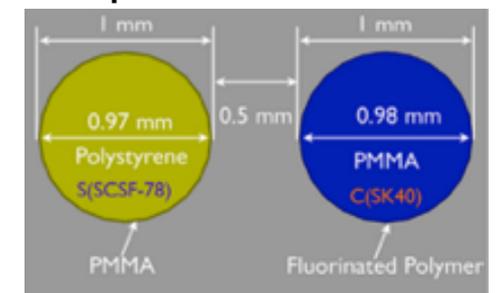
Time resolution: 50 ps → 25 mm precision

Time resolution: 100 ps → 50 mm precision

- Plan

- Disassemble and cleanup all fibers and other components from copper plates
- Repair plates and assemble new fibers

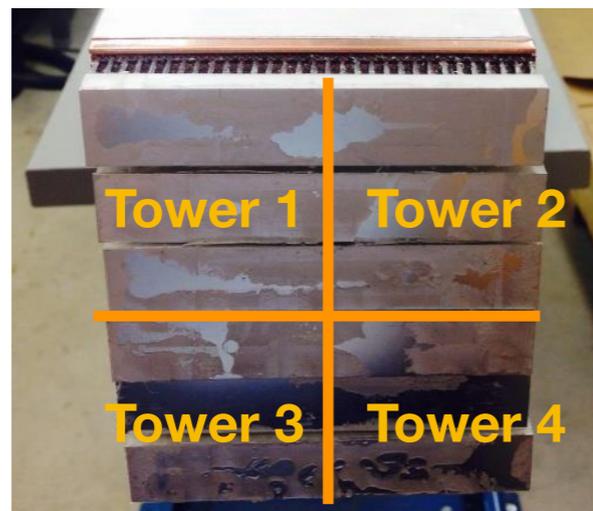
Specification of fibers



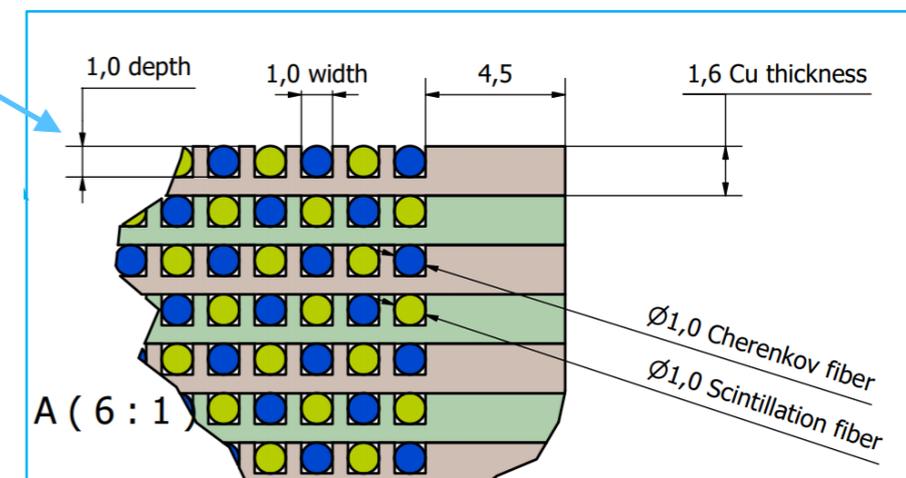
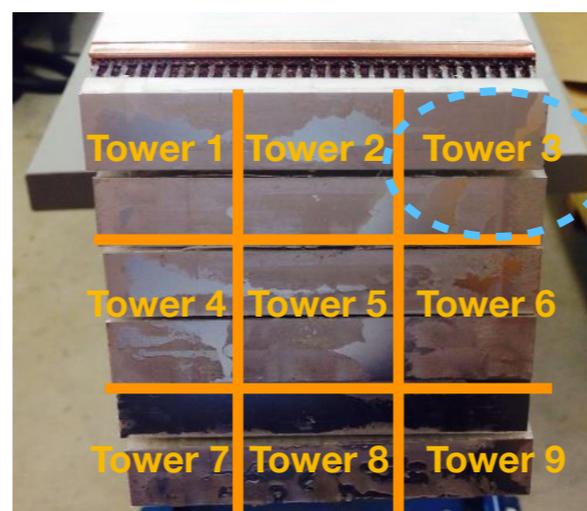
NIM A 762 (2014) 100, N. Akchurin et al.



Module #1 (2x2)

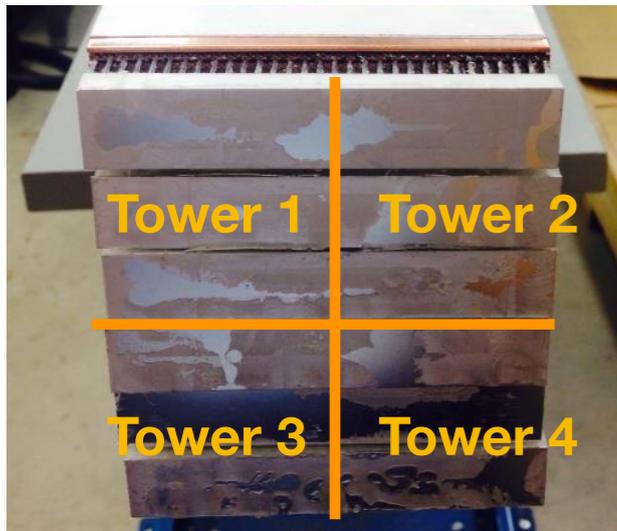


Module #2 (3x3)



Module Configuration

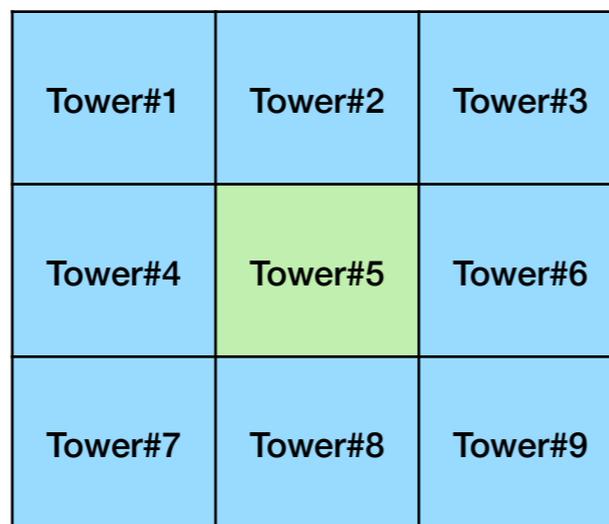
Module #1 (2x2)



Combination of fibers for Module#1

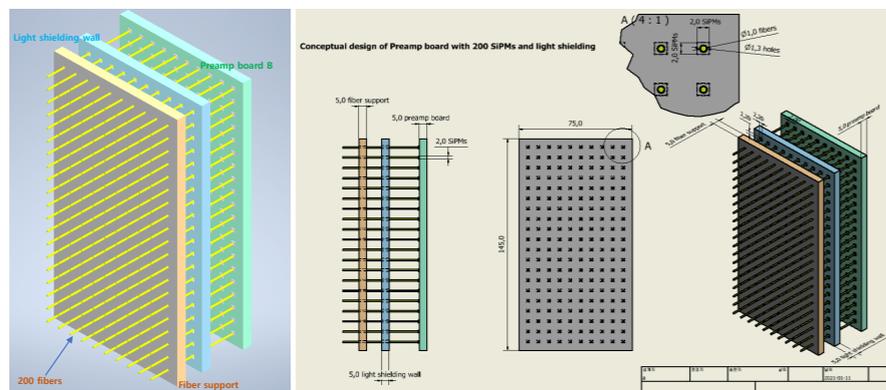
	Tower #1	Tower #2	Tower #3	Tower #4
Scintillation fibers	Round / Single cladding	Round / Single cladding	Round / Double cladding	Square / Single cladding
Cherenkov fibers	Round / Single cladding			
Readout detector (2*4 ch)	2 PMTs	2 MCP-PMTs	2 PMTs	2 PMTs

Module #2 (3x3)



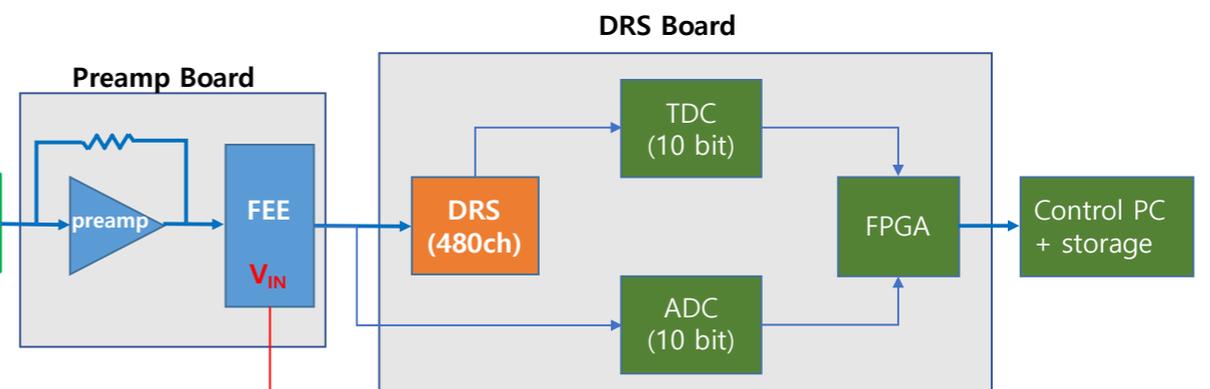
Combination of fibers for Module#2

	Tower #1~4 and #6~9	Tower #5
Scintillation fibers	Round / Single cladding	
Cherenkov fibers	Round / Single cladding	
Readout detector (400+16 ch)	16 PMTs	400 SiPMs



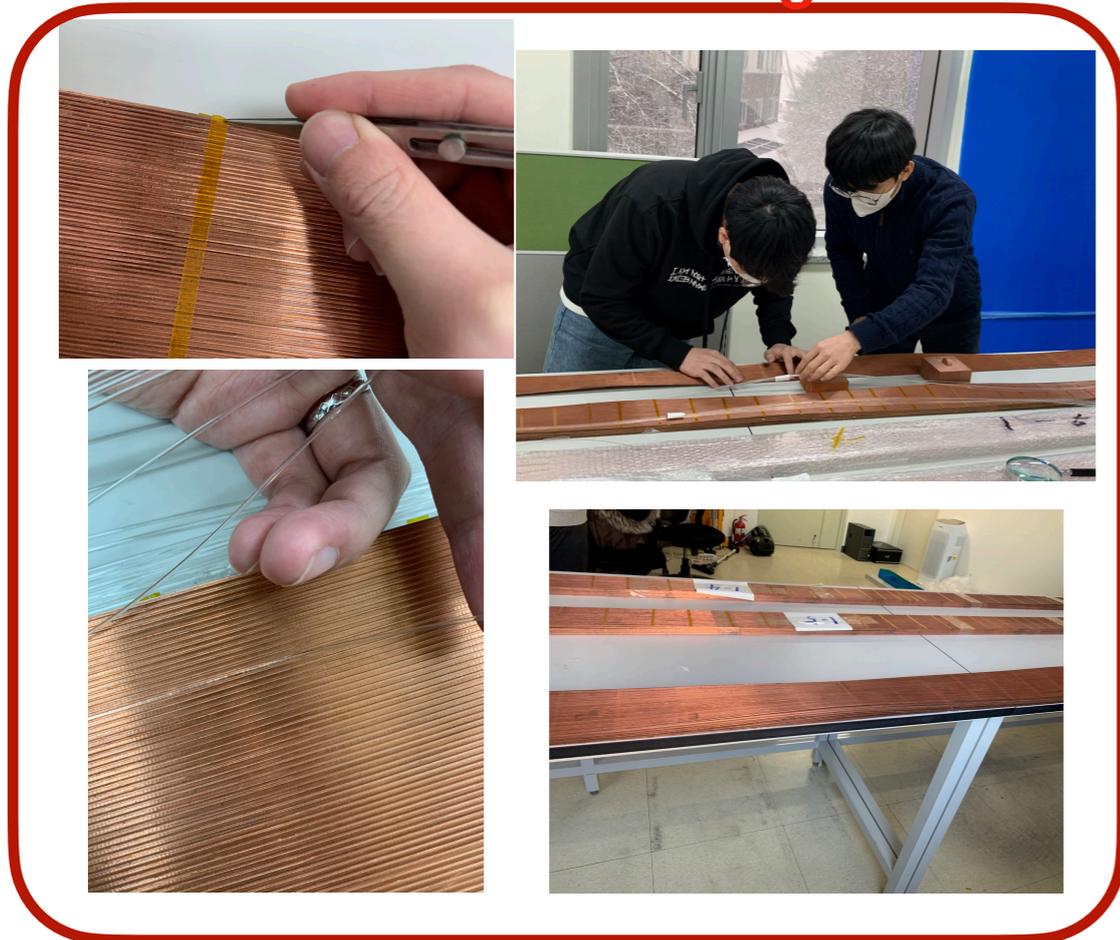
424 input channels from PMTs, MPPCs, MCP-PMTs, or SiPMs + extra inputs for trigger system

Voltage inputs for 400 SiPMs

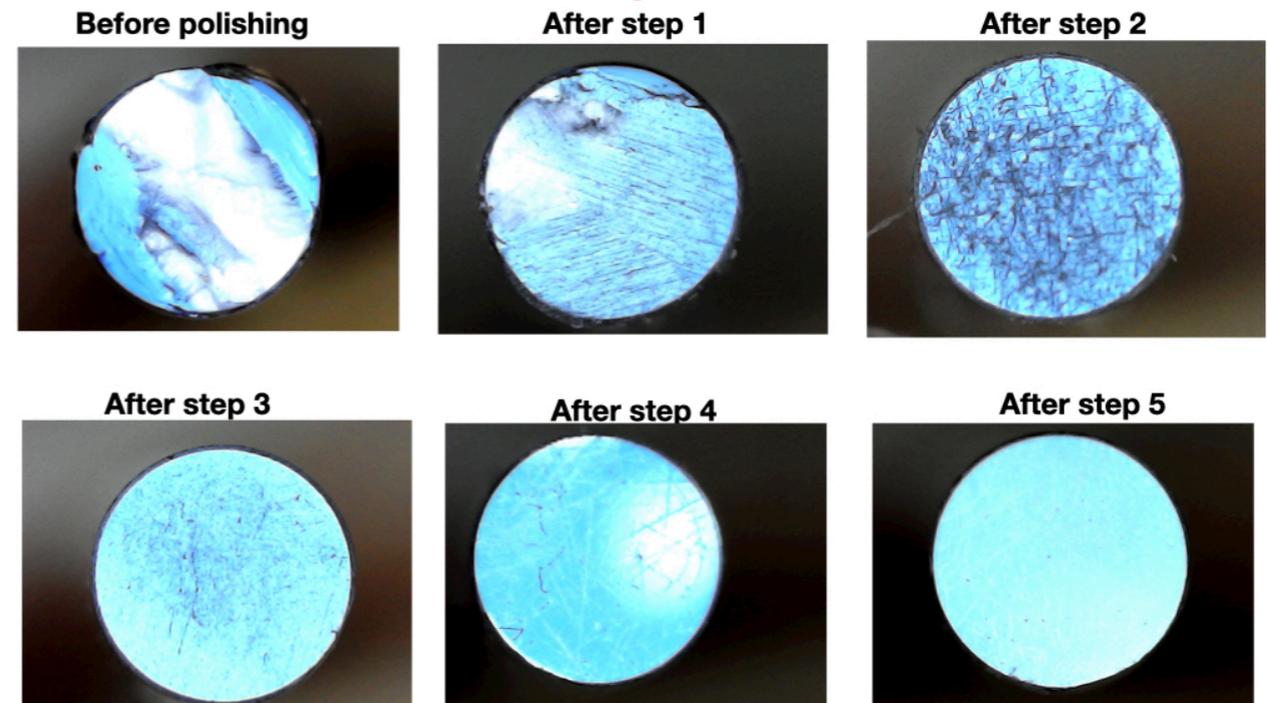


Module Disassembly & Repair

Disassembling



Polishing fibers



Rebuilding procedure

1. Preparation the items (stuffs) for rebuilding module



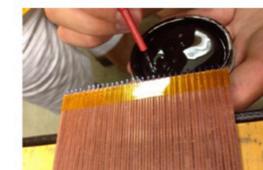
2. Putting the fiber on the copper plates



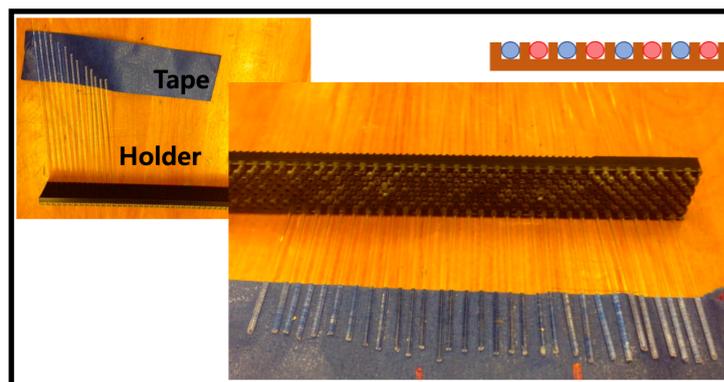
3. Checking out the condition of fiber after putting it on plate (measurement of luminosity)



4. Painting the end of scintillation fibers

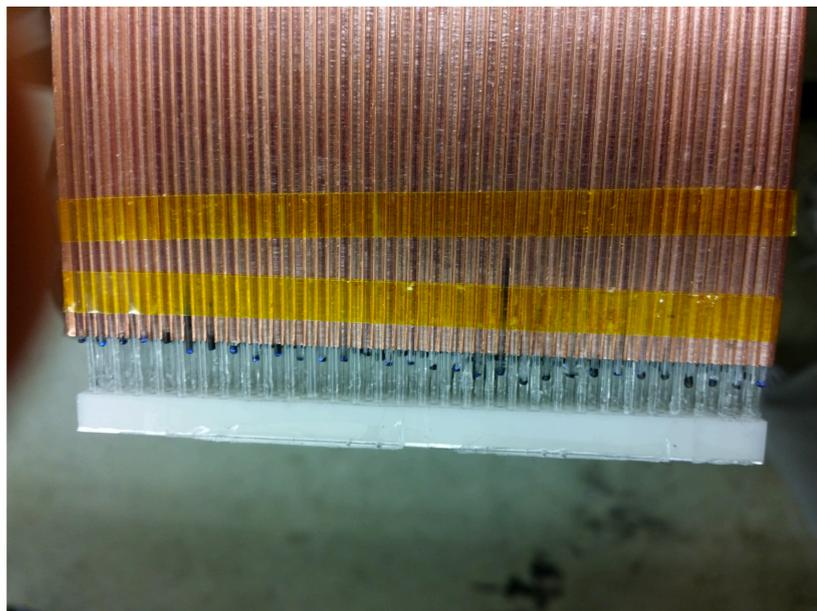


5. Epoxy on the Fibers to Attach Holder



Module Building in 2016

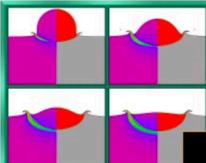
- For 2016 test beam, two Cu modules were produced by cutting
- This technical approach has already been proved well by previous module building
- Testing **innovative 3D metal printing** for alternative possibility at 2020



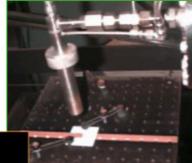
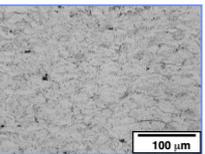
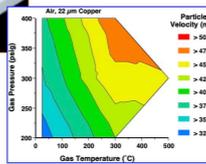
Previous Copper Forming R&D

- We tried many options (by John Hauptman et al in CERN RD52)

Overview of Cold Spray

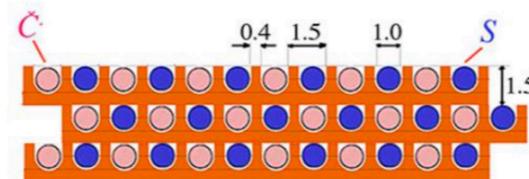


Dr. Mark F. Smith
Cold Spray Workshop
Albuquerque, NM
July 14-15, 1999

Particle Velocity (m/s)
 > 500
 > 475
 > 450
 > 425
 > 375
 > 350
 > 325

Al-22 µm Copper
 Gas Pressure (MPa)
 Gas Temperature (°C)



RD52 Copper Forming (draft)

distribution

John Hauptman, Sehwook Lee, Fabrizio Scuri, Silvia Franchino,
Bobae Kim, Ryonghae Ye, Hyunsuk Jo, Richard Wigmans

15 March 2018

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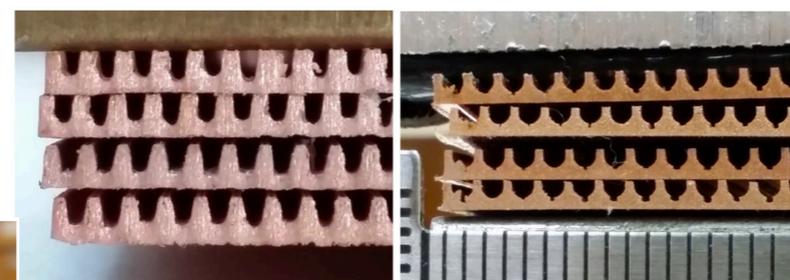
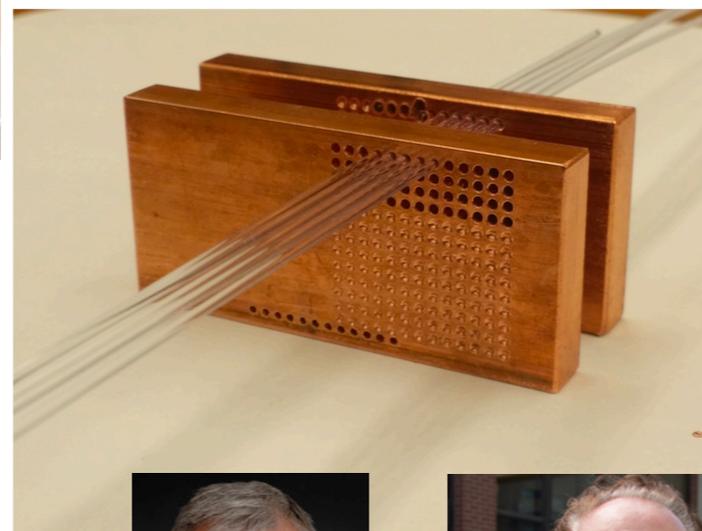


Figure 25: Water-jet grooved plates on the left (2.5 meters long) and the precision rolled corresponding grooves on the right.



mask slit width 300 µm 250 µm 200 µm 150 µm 100 µm



R. Wigmans



J. Hauptman

3D Printing Module R&D

- Two major questions on the DRC for engineering aspects

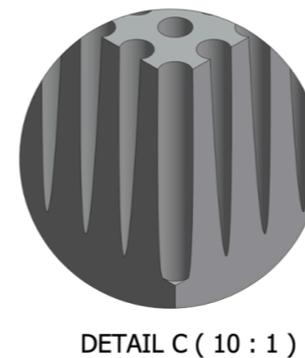
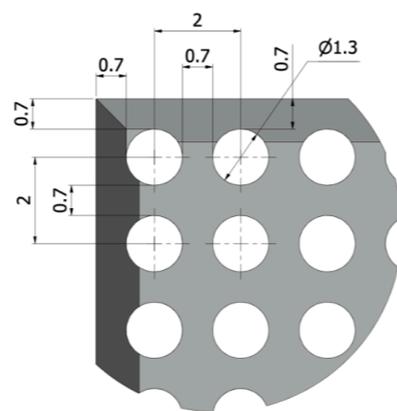
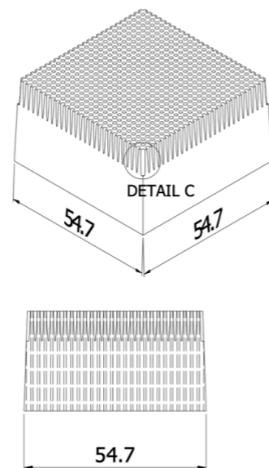
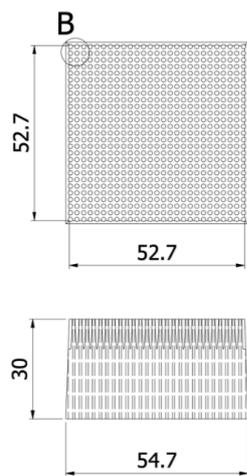
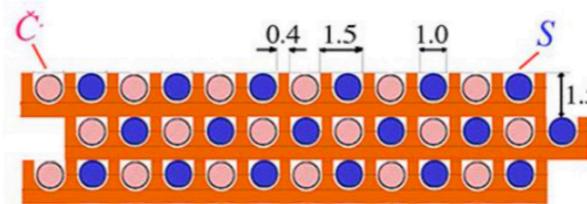
- Complex design
- Projective shape



3D printing can be a solution!

- Use 3D metal printer to produce Cu blocks with fine structure holes

- ~1 mm diameter for a hole
- ~0.5 mm wall thickness between holes



Ex) stack 10 blocks
(25 cm per each
Cu block) and
we can make
unit length (2.5m)
module

2.5 m

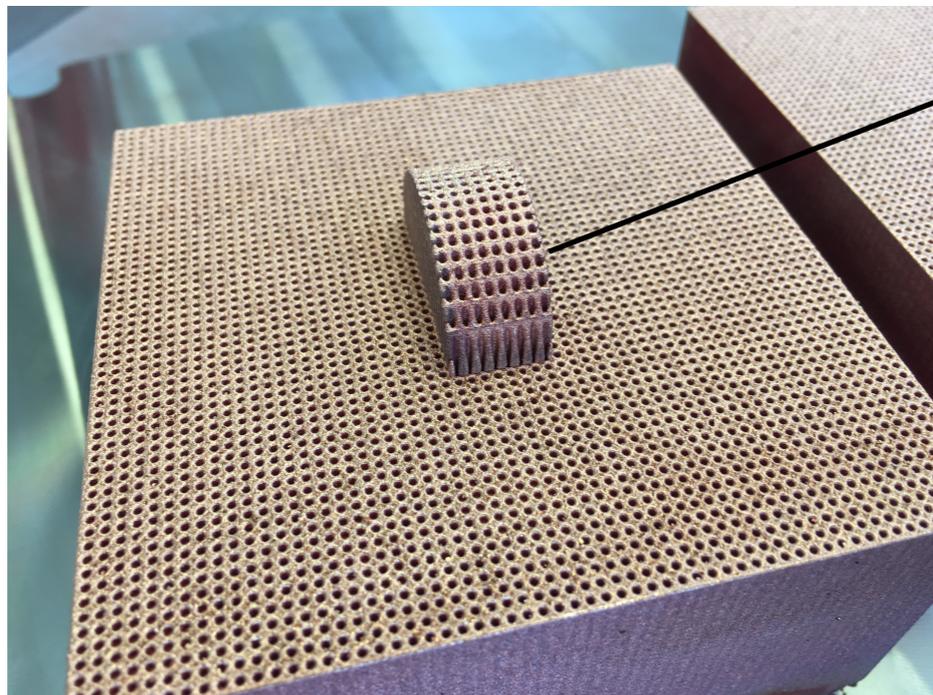
63 x 63 holes

9.5 x 9.5 cm

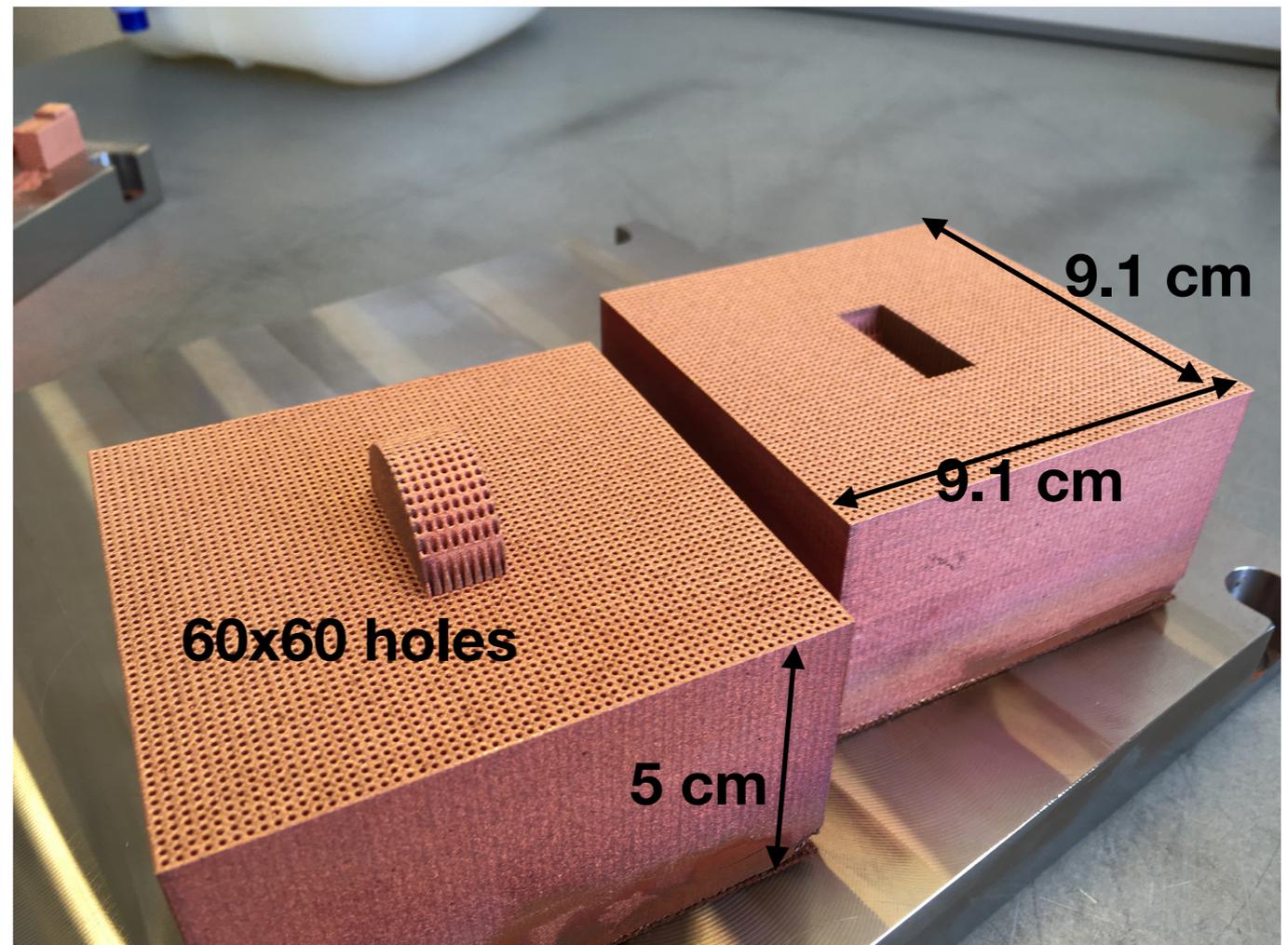
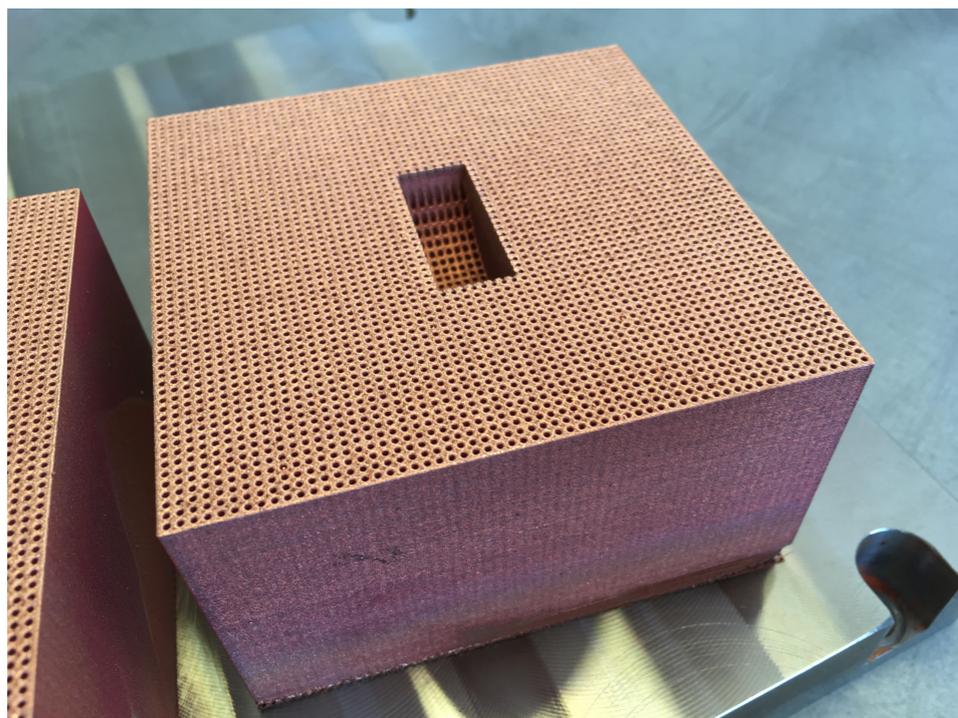
With 3D printing consultant company in Korea
- have world-wide expert networking

1st Trial: Finland Company

- The 1st trial is not hopeless, but the hole size is < 0.7 mm, therefore can not assemble the optical fibers

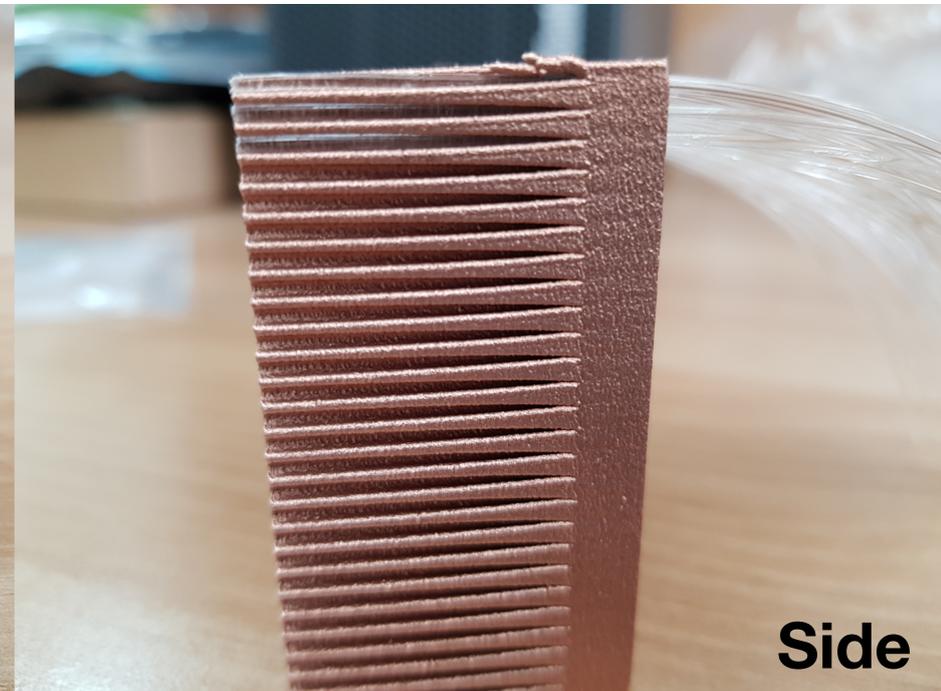
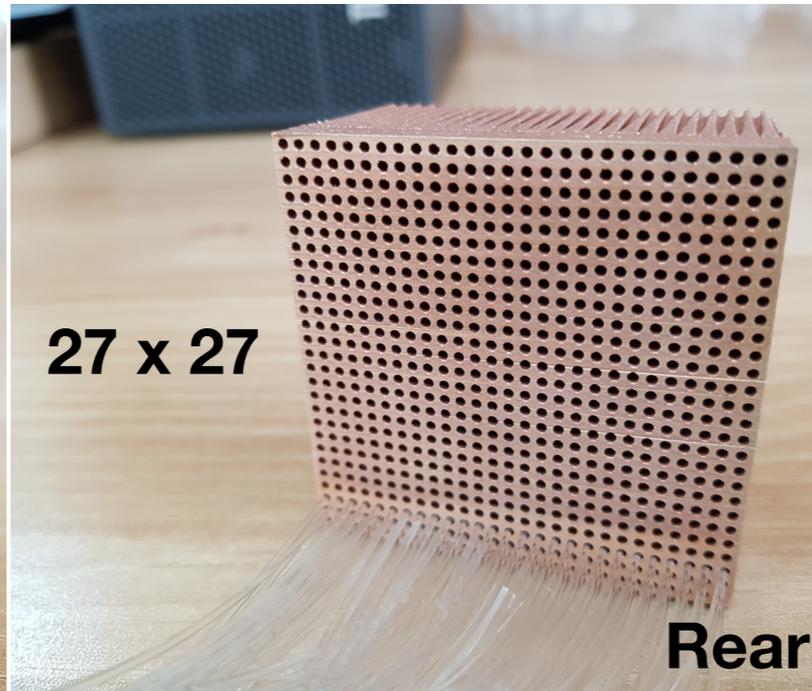
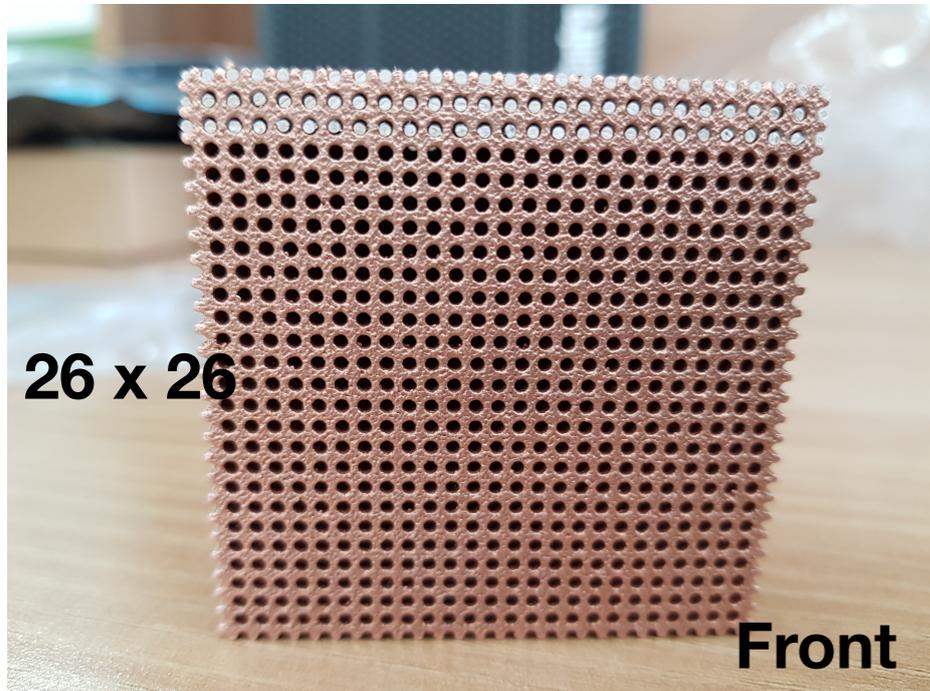


Nose (not sufficient quality)

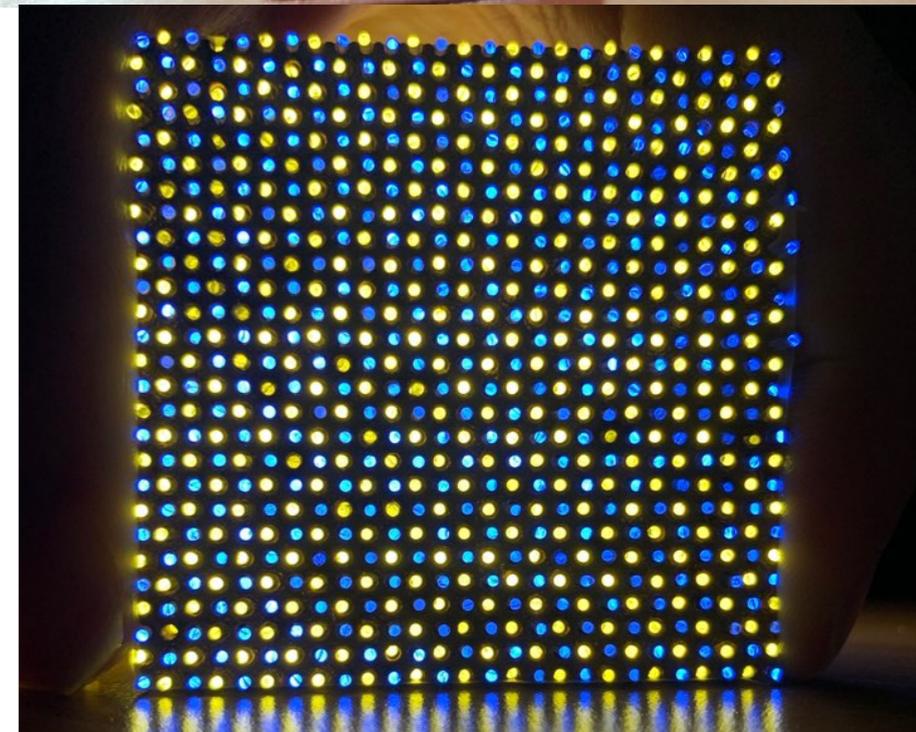
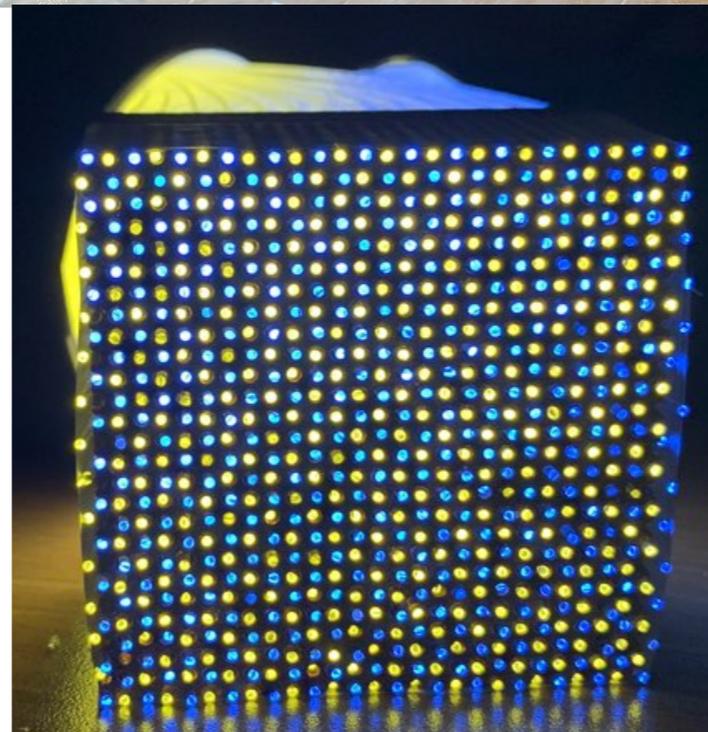
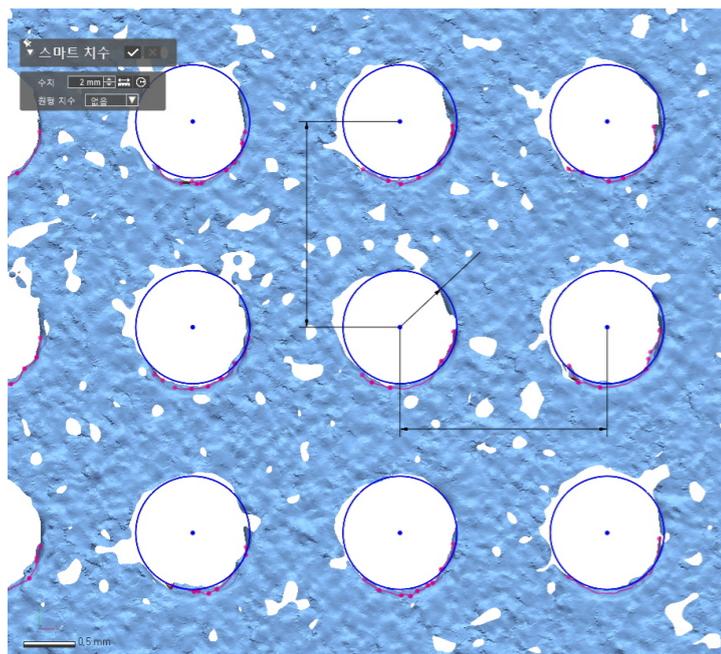


2nd Trial: Finland Company

- Very successful projective shape and ~1.1mm diameter of the hole, but failed for < 0.5 mm wall thickness

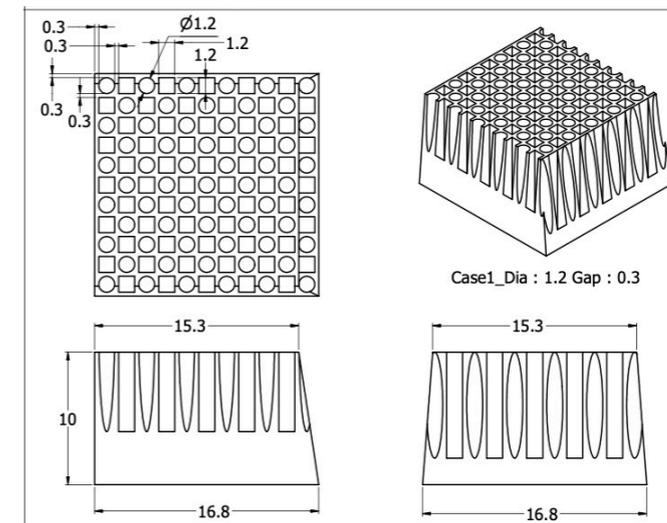
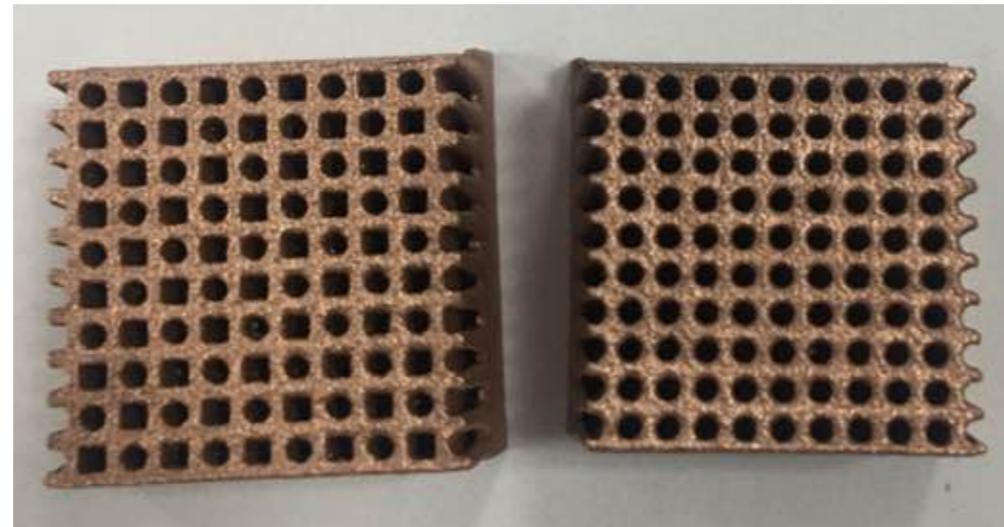
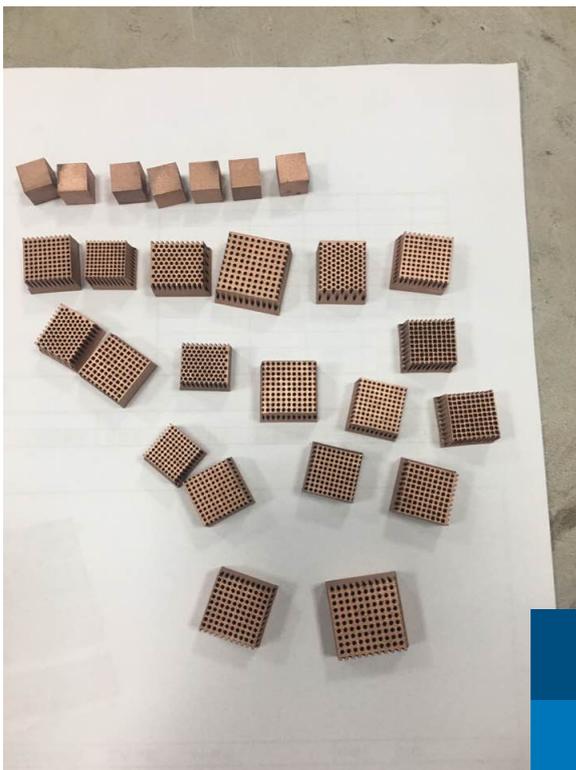


3D Scan of the hole structure



3rd Trial: China Company

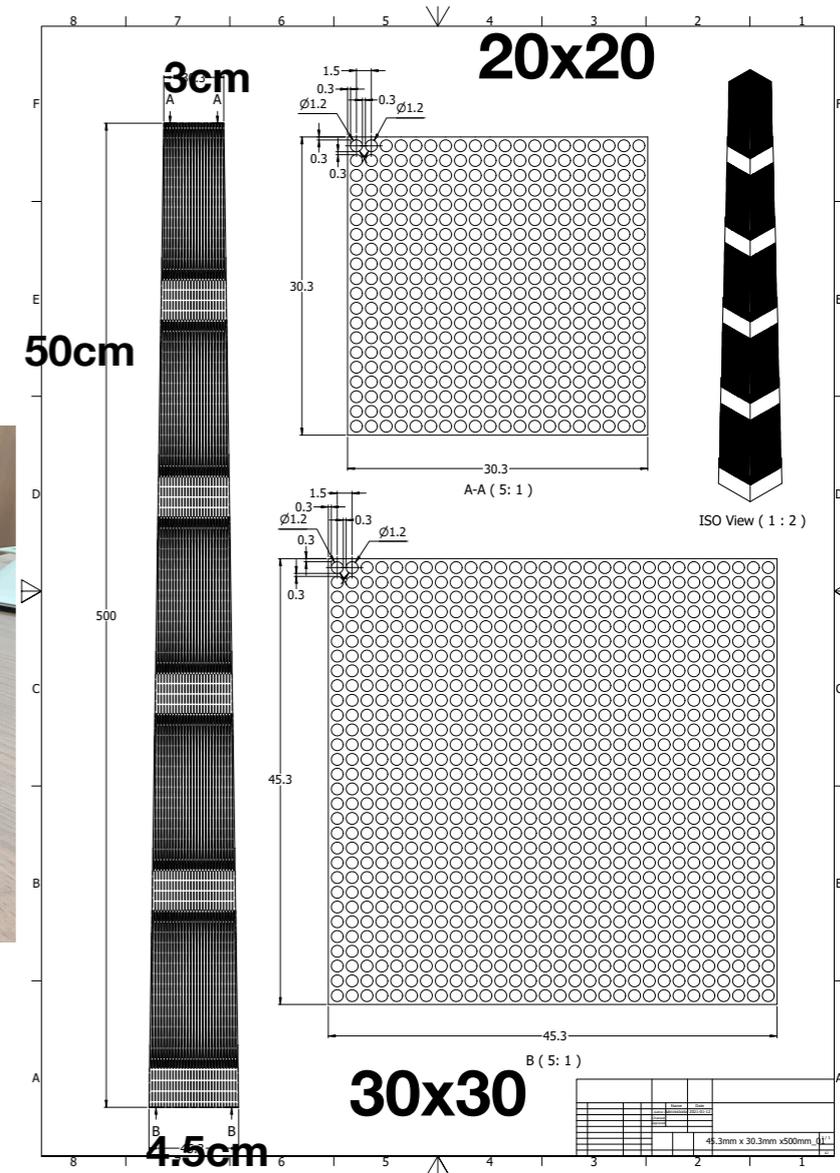
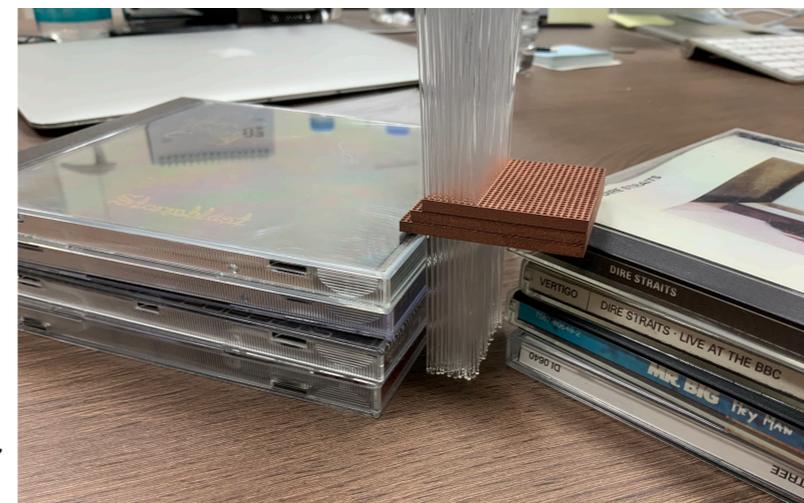
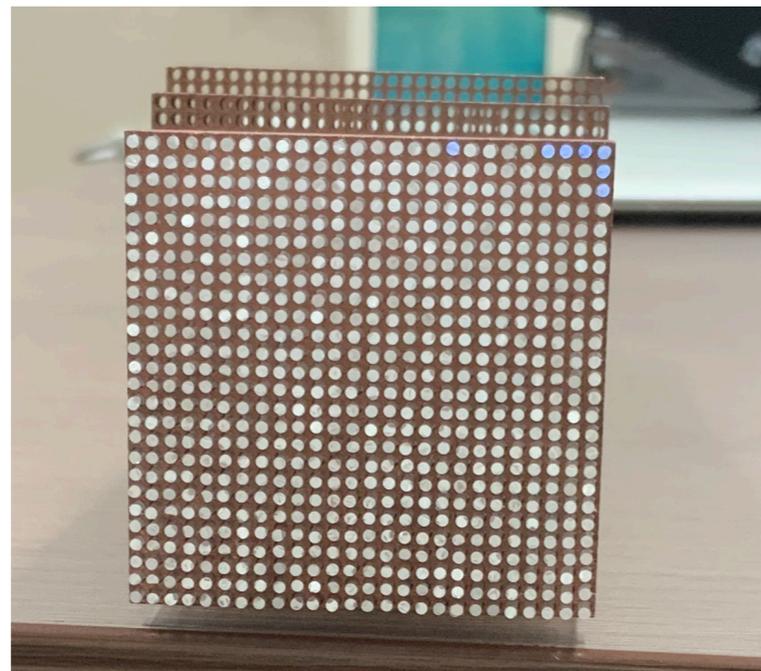
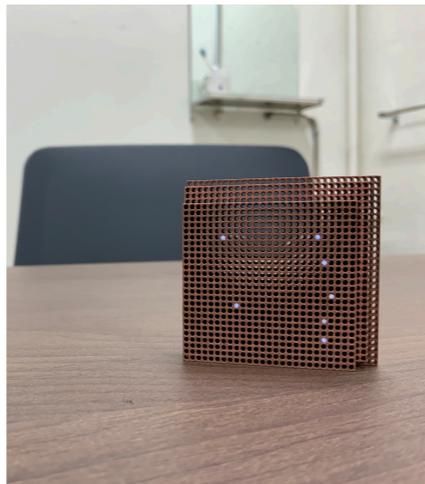
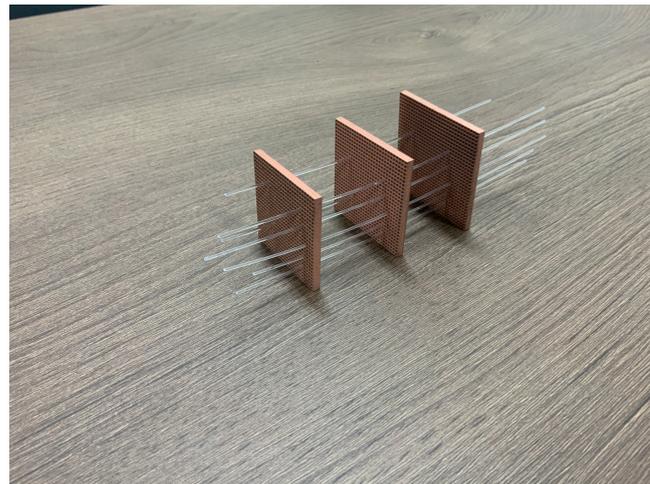
- Scan various values and designs for the diameter and wall thickness
- Achieve < 0.5 mm wall thickness with ~ 1.0 mm diameter of the hole!!



Samples		1	2	3	4	5	6	7	8	9	10
Hall diameter (mm)	Designed	1.0	1.1	1.2	1.1	1.0	1.3	1.1	1.2	1.2	1.1
	Outcome	0.9-0.95	0.9-0.95	1.0-1.05	0.8-0.85	0.8-0.85	1.1-1.15	0.9-0.95	1.0-1.05	1.0-1.05	0.9-0.95
Wall thickness (mm)	Designed	0.5	0.5	0.5	0.4	0.3	0.7	0.5	0.3	0.5	0.4
	Outcome	0.52	0.6	0.62	0.5	0.45	0.81	0.6	0.4	0.65	0.52

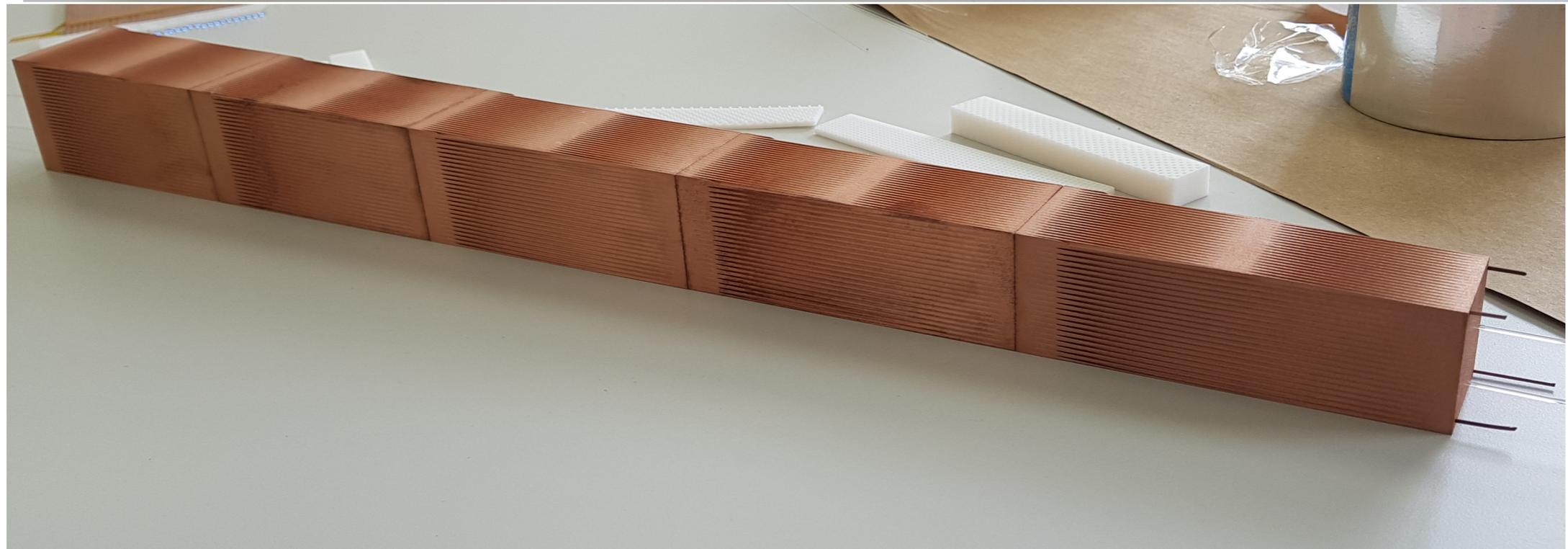
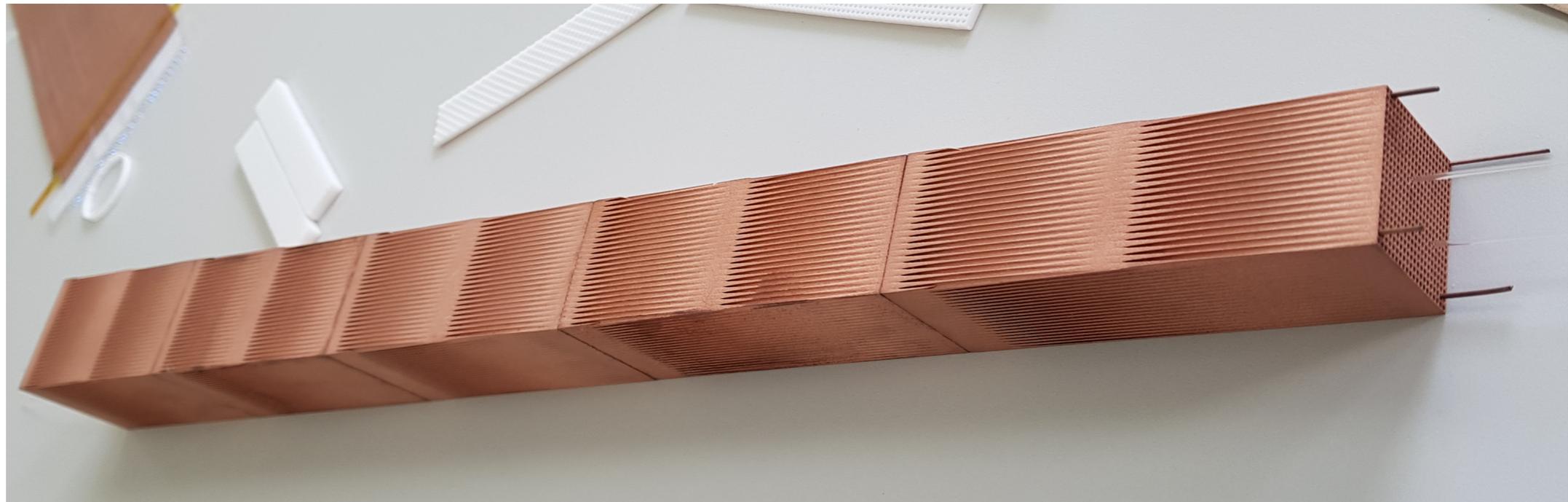
Toward Prototype 3D Module

- Under test and design: check alignment of holes and very successful!
- Ordered five 3D-printed copper blocks (10 cm length each) for the prototype module



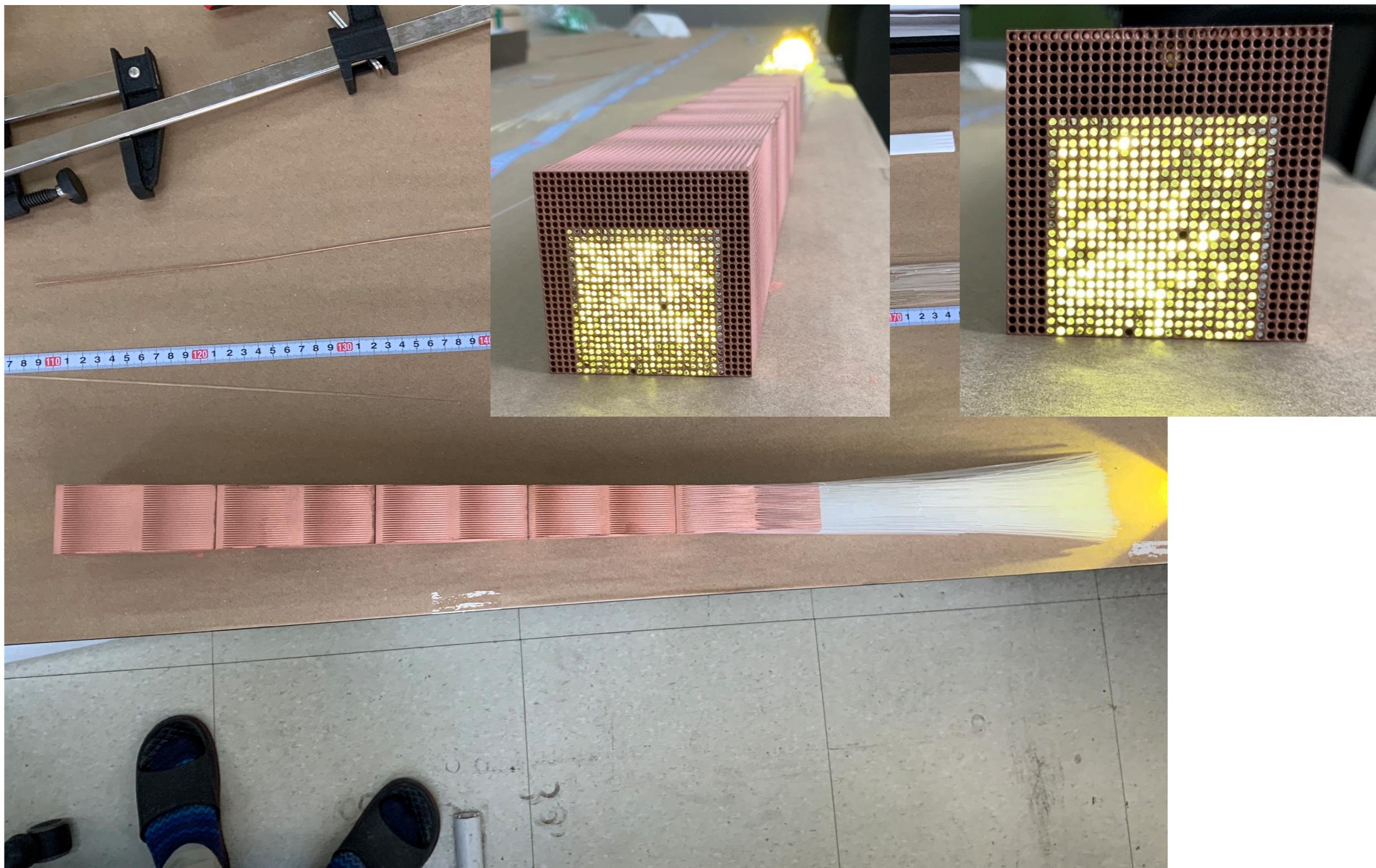
Prototype 3DP Module

- 1st projective DRC module!

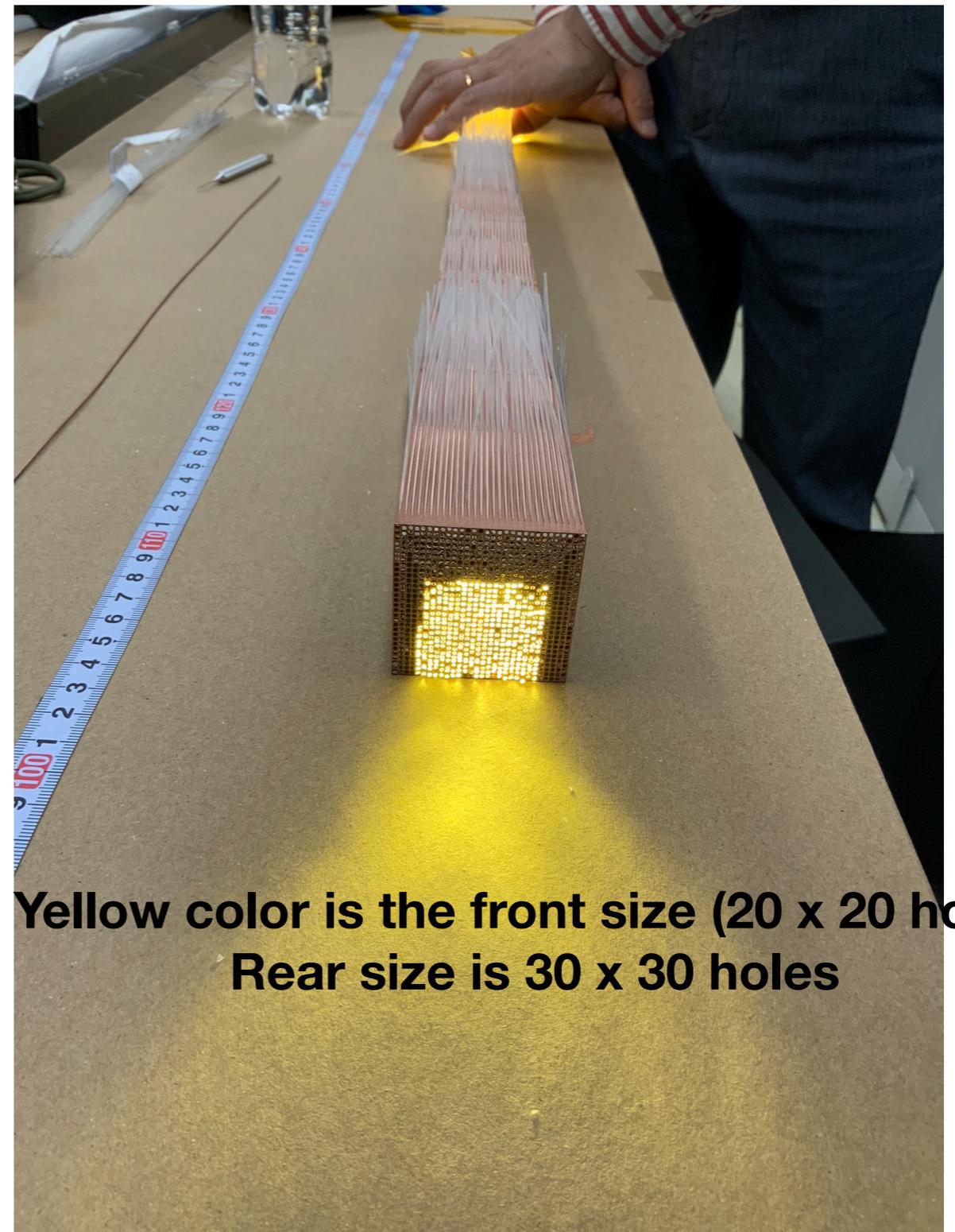
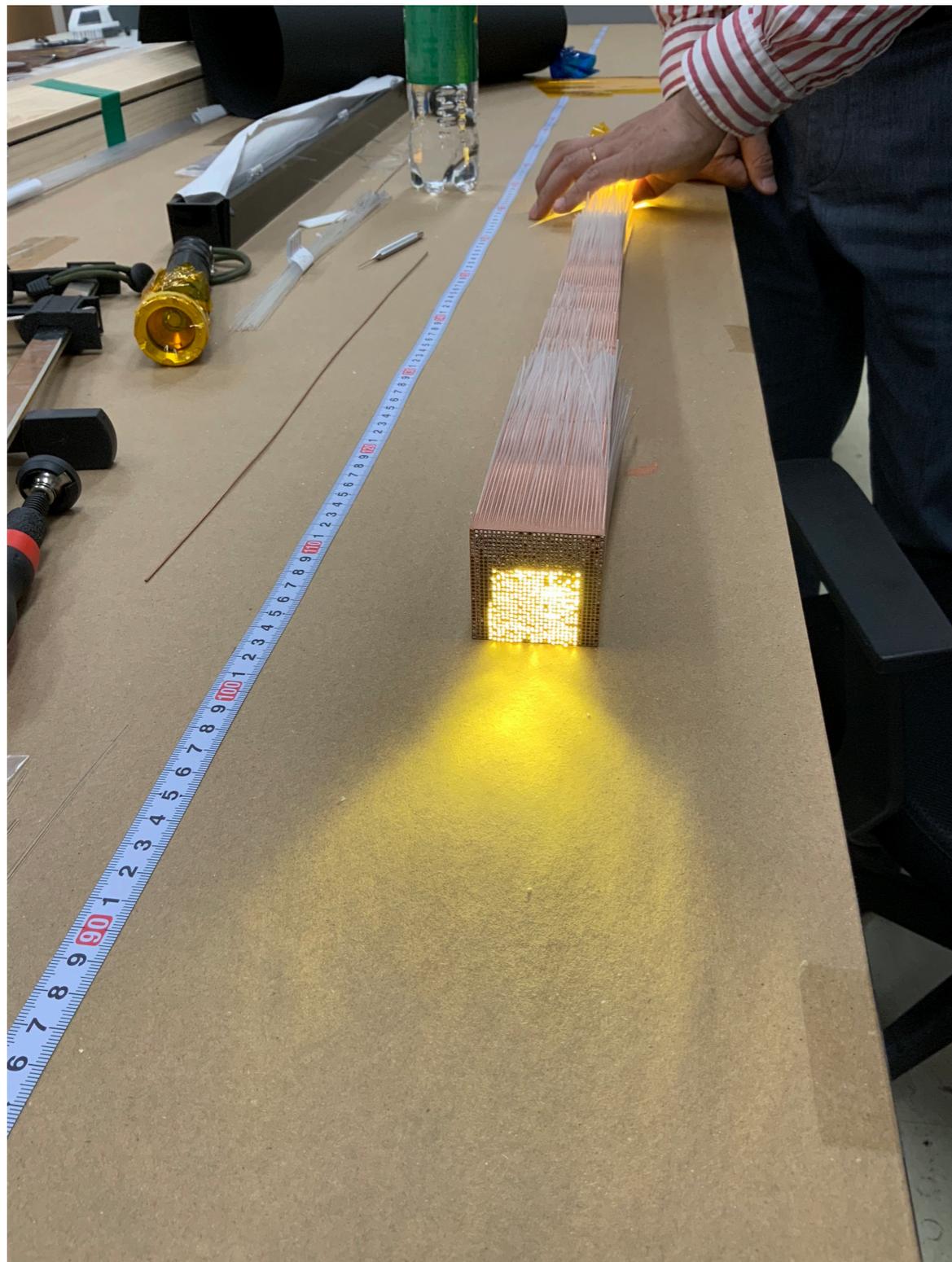


Prototype 3DP Module

- Insert fibers into entire holes: well aligned!



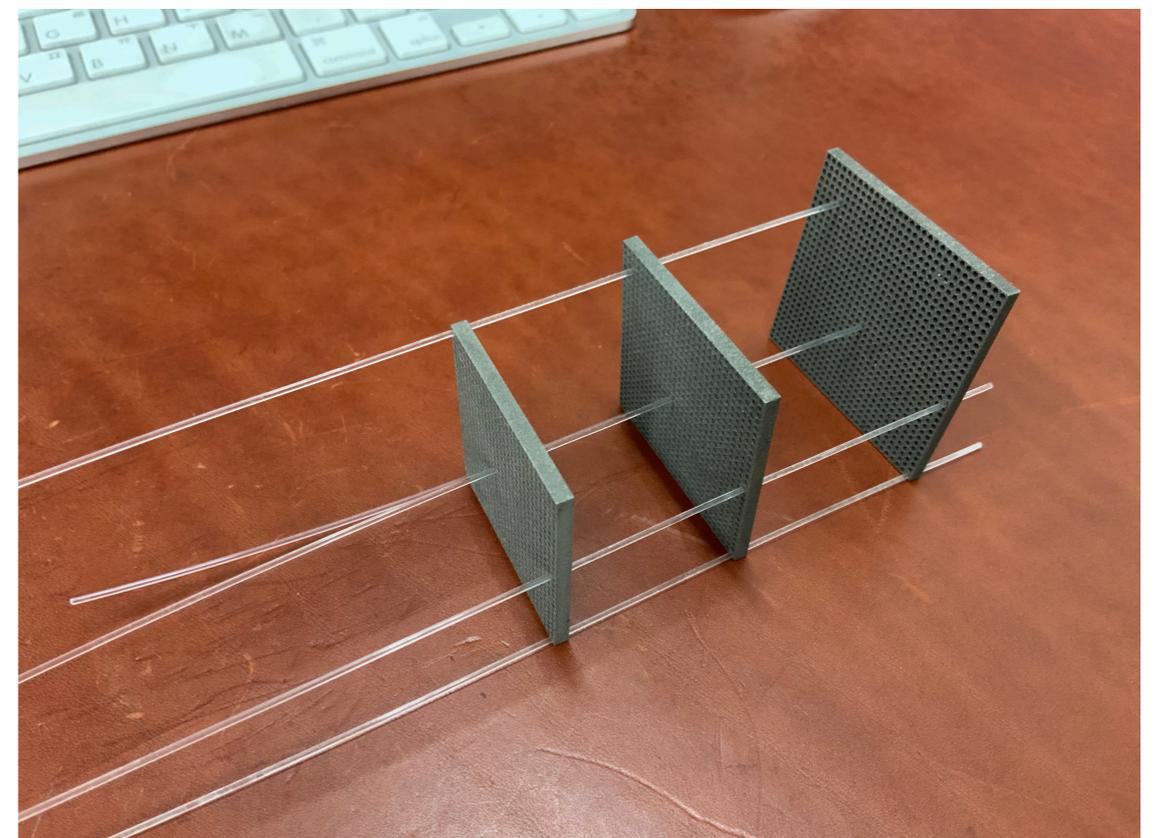
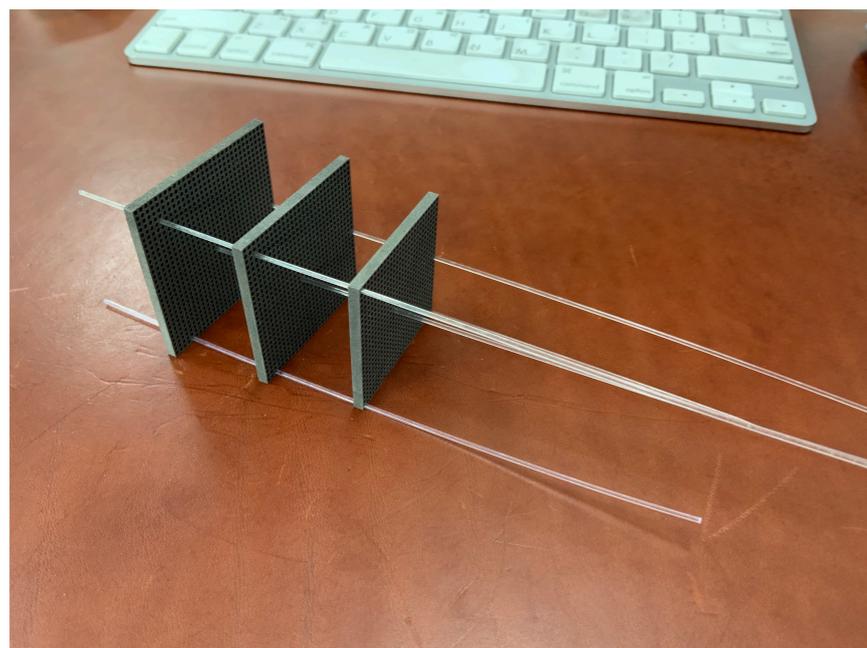
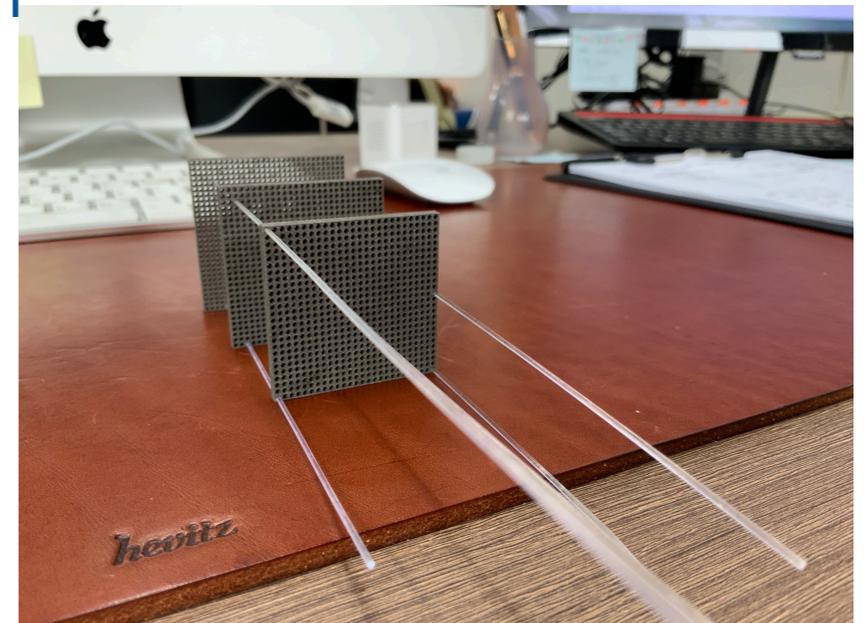
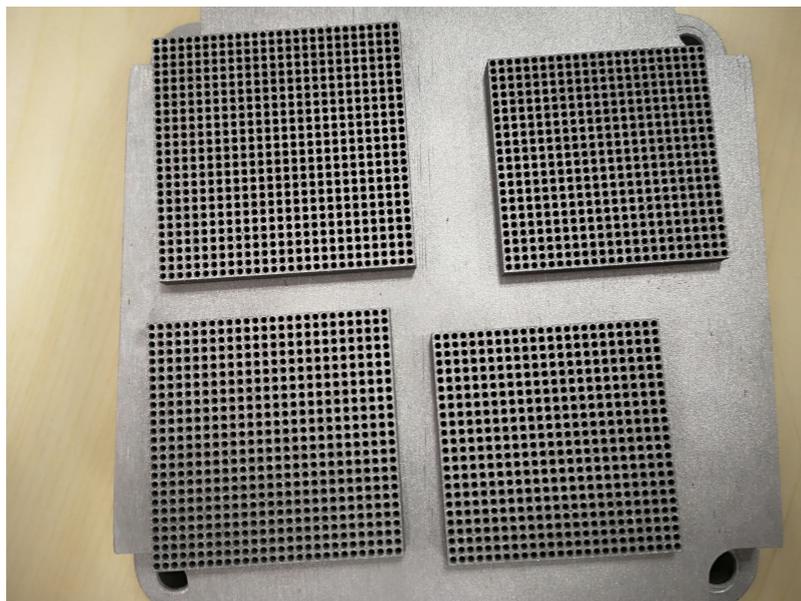
Prototype 3DP Module



**Yellow color is the front size (20 x 20 holes)
Rear size is 30 x 30 holes**

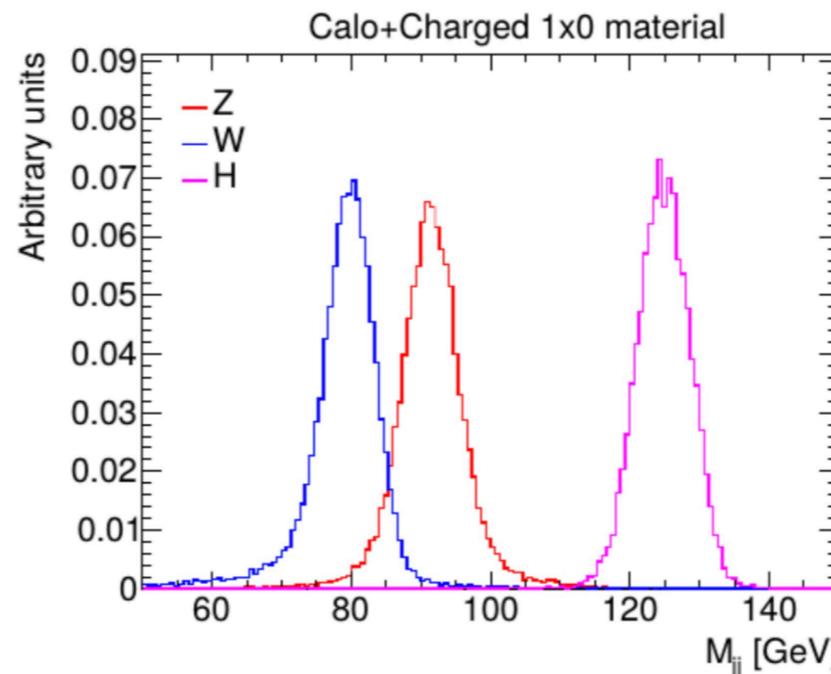
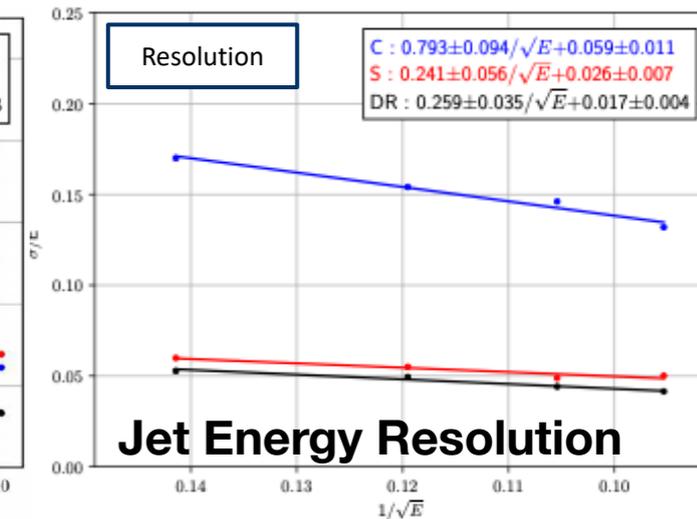
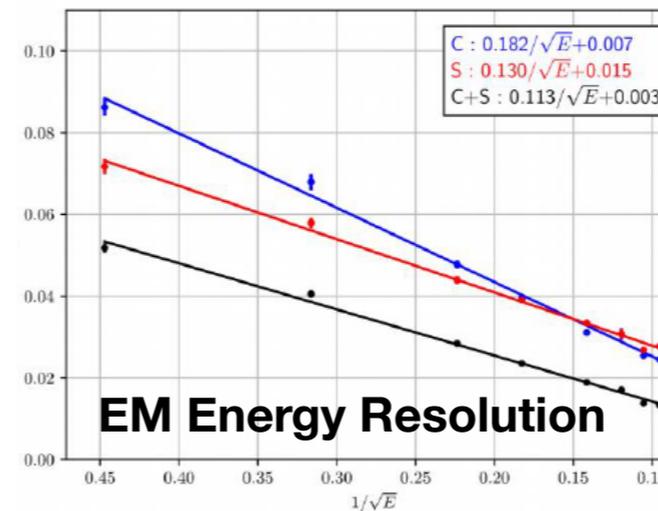
3DP DRC with W?

- W can have longer nuclear interaction length than Cu in same dimension => better jet energy resolution
- Test 3DP pieces produced with W (delivered today!)



Simulation Studies

- Various simulation studies are performed
 - Using full GEANT4 simulation
- Excellent EM ($\sim 11\% / \sqrt{E}$) and hadronic ($\sim 26\% / \sqrt{E}$) energy resolutions
- Excellent separation among W, Z and H bosons in hadronic channel
- Jet and τ identification using ML



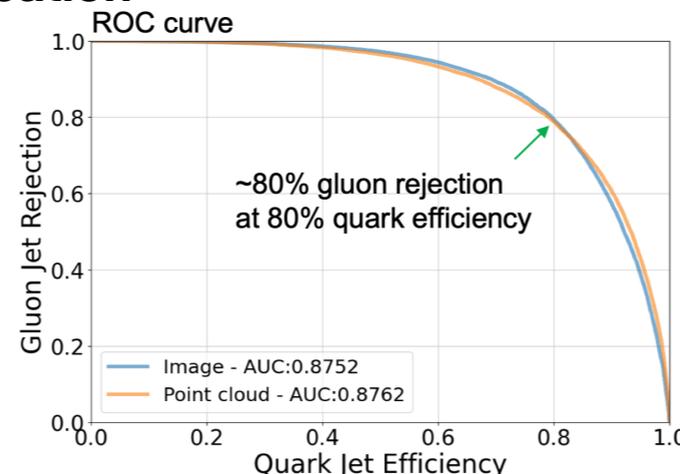
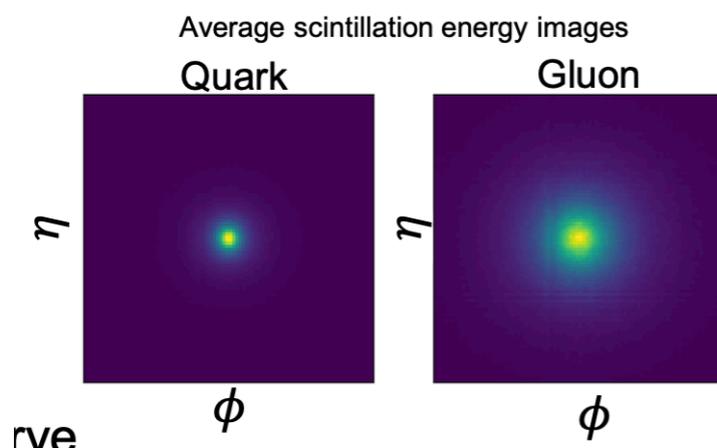
τ identification

Truth BR	$\tau \rightarrow e\nu\nu$	$\tau \rightarrow \pi\nu$	$\tau \rightarrow \pi\pi^0\nu$	$\tau \rightarrow \pi\pi^0\pi^0\nu$	$\tau \rightarrow \pi\pi\pi\nu$	$\tau \rightarrow \pi\pi\pi\pi^0\nu$	$\tau \rightarrow \mu\nu\nu$	Z \rightarrow qq jets
$\tau \rightarrow e\nu\nu$	96.95	0.79	0.62	0.03	0.00	0.00	1.58	0.03
$\tau \rightarrow \pi\nu$	3.09	89.03	3.48	0.41	2.02	0.39	1.44	0.14
$\tau \rightarrow \pi\pi^0\nu$	1.77	4.83	80.45	9.25	1.61	1.67	0.16	0.25
$\tau \rightarrow \pi\pi^0\pi^0\nu$	0.30	0.38	10.43	84.55	0.16	3.87	0.05	0.25
$\tau \rightarrow \pi\pi\pi\nu$	0.16	3.52	1.38	0.35	84.82	8.79	0.03	0.95
$\tau \rightarrow \pi\pi\pi\pi^0\nu$	0.11	0.24	1.98	2.60	10.19	82.60	0.08	2.20
$\tau \rightarrow \mu\nu\nu$	2.53	0.48	0.11	0.00	0.03	0.00	96.82	0.03
Z \rightarrow qq jets	0.08	0.25	0.19	1.05	2.54	4.08	0.06	91.75
	$\tau \rightarrow e\nu\nu$	$\tau \rightarrow \pi\nu$	$\tau \rightarrow \pi\pi^0\nu$	$\tau \rightarrow \pi\pi^0\pi^0\nu$	$\tau \rightarrow \pi\pi\pi\nu$	$\tau \rightarrow \pi\pi\pi\pi^0\nu$	$\tau \rightarrow \mu\nu\nu$	Z \rightarrow qq jets

Predicted BR w/ fibre type tag

avg accuracy: 88.3% (w/#p.e. 90.8%)

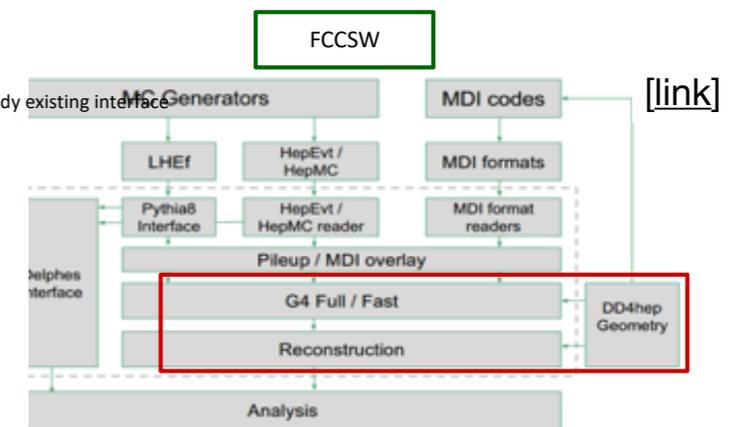
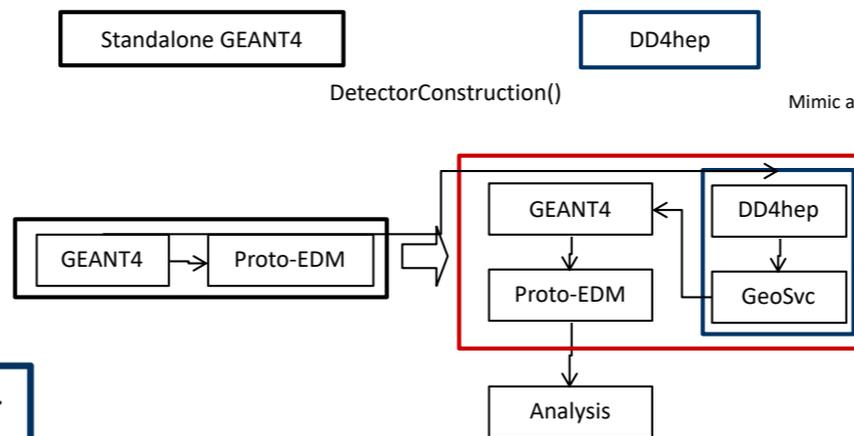
Jet identification



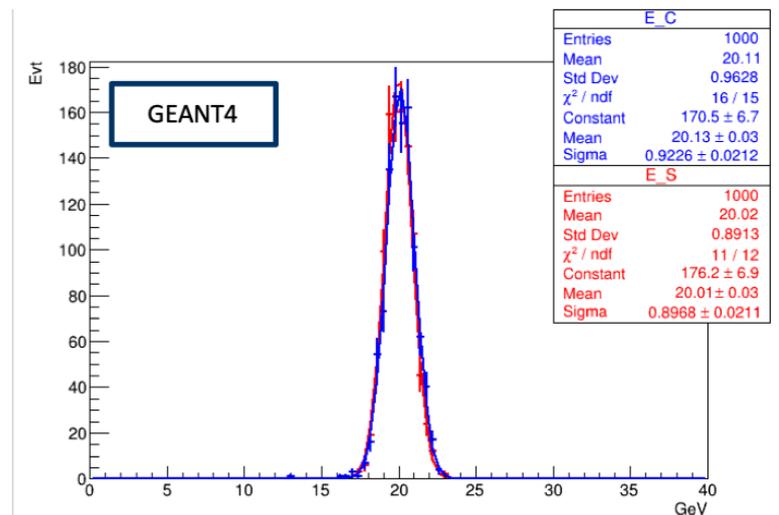
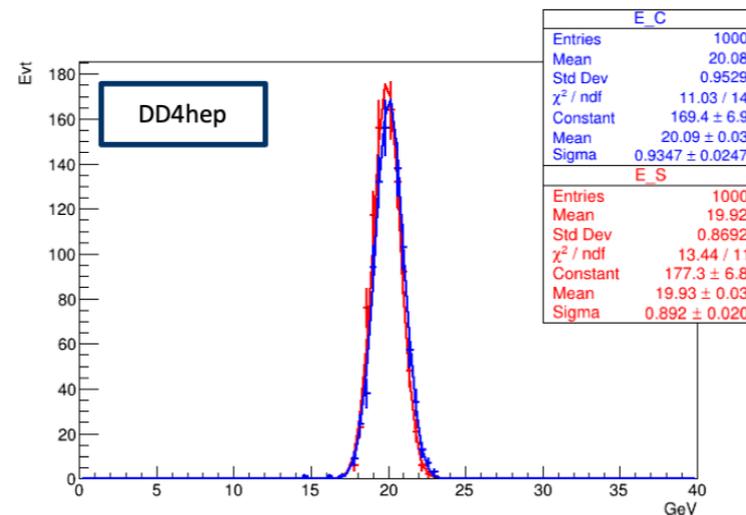
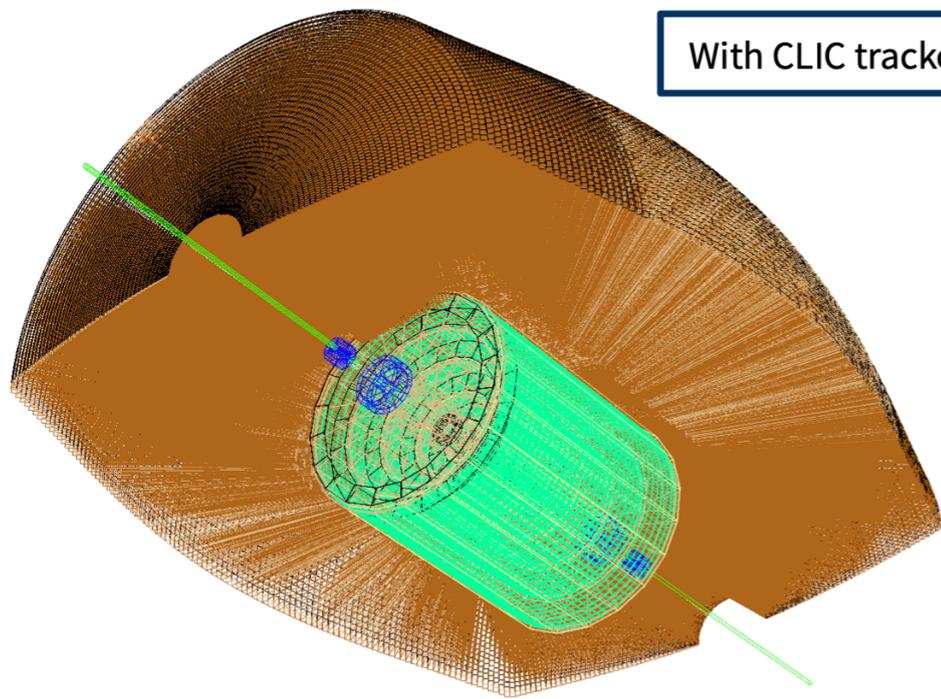
DD4hep Migration

- Migrate dual-readout simulation framework to dd4hep
 - DD4hep is the next-generation standard of detector description
- Preliminary version is already provided to FCCSW team

- Good agreement with GEANT4



With CLIC tracker



Summary

- Dual-Readout Calorimeter R&D project for future e^+e^- collider in Korea is very active
 - Calorimeter design for EIC project with Korea HI community is on-going
- Innovative 3D-printing module is on-going
 - Collaborating with world-leading 3D metal printing frontier companies
 - Prototype module design and production are underway, stay tune!

