



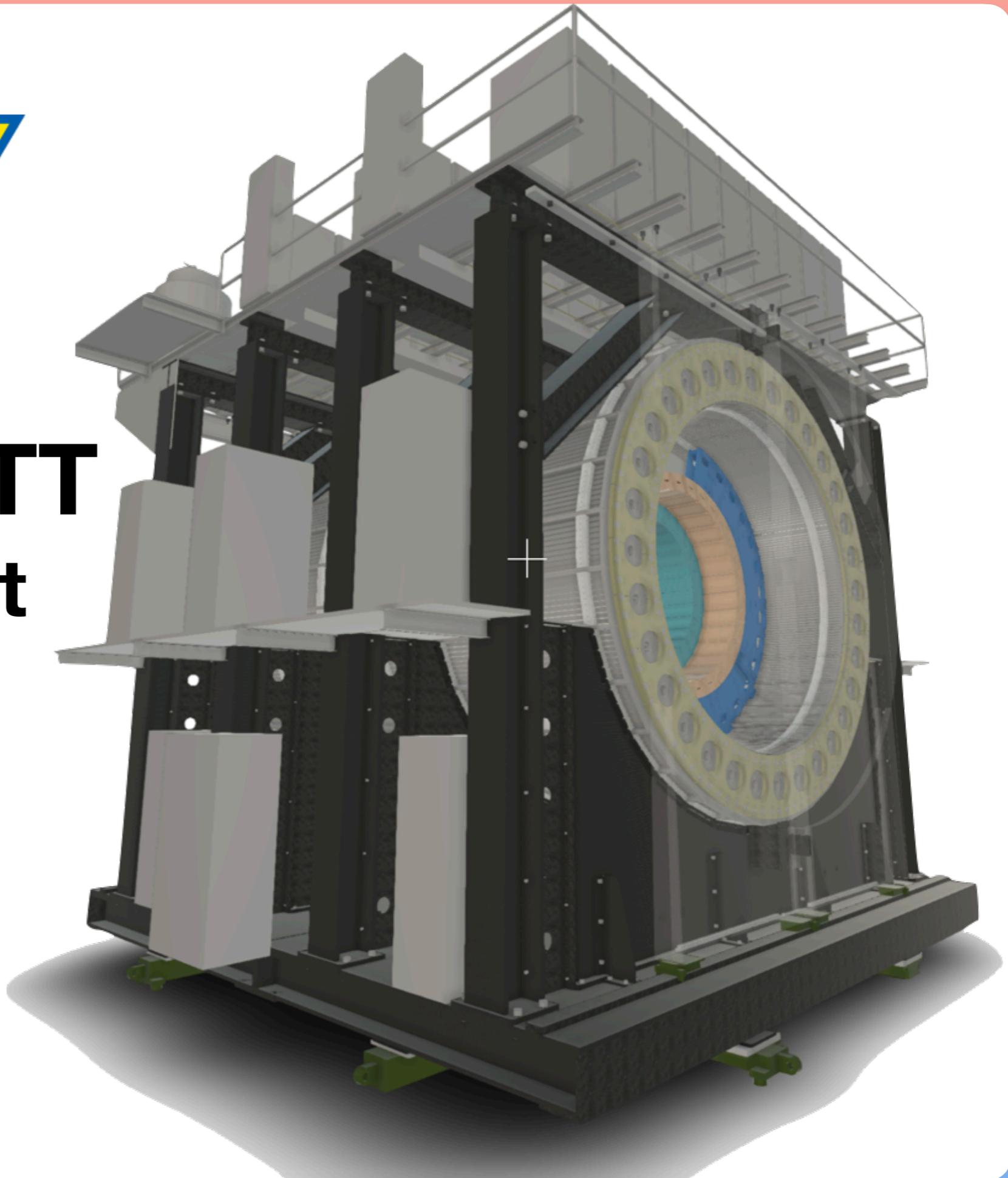
# SPHENIX INTT

## - Weekly Report

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Chia-Ming Kuo

NCUHEP

2021/6/9

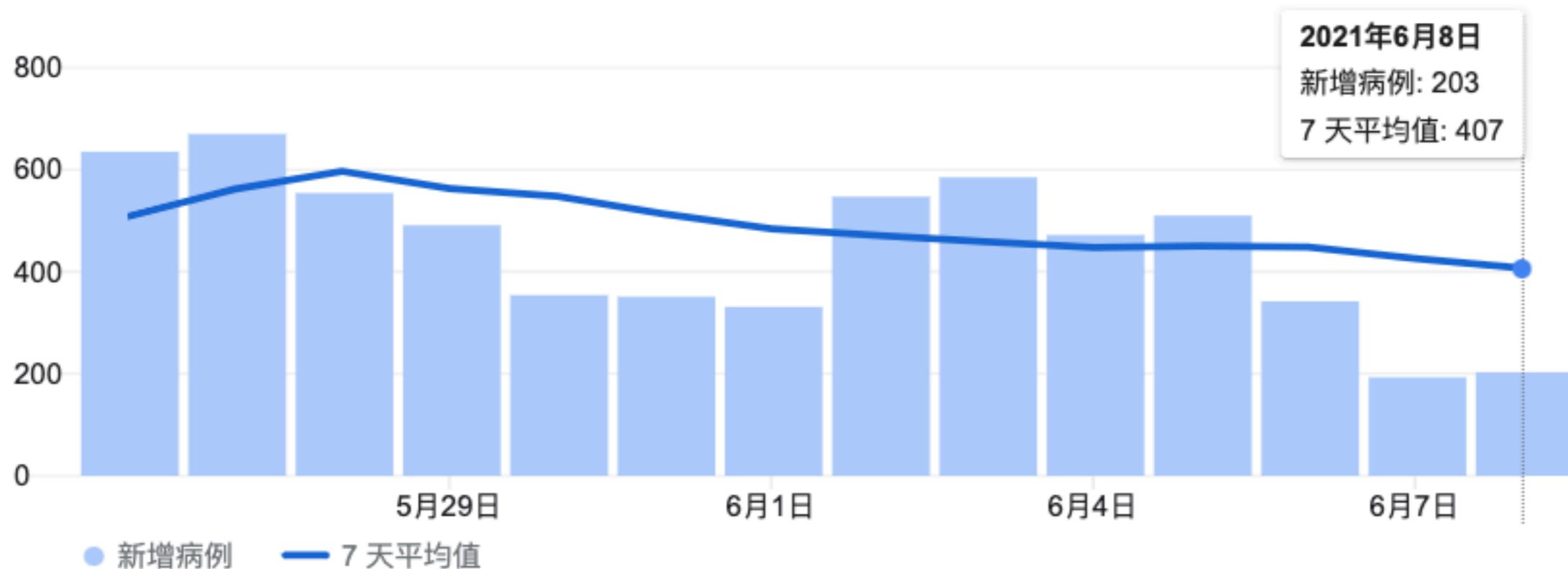


# COVID-19 status in Taiwan



- ~ 300 new COVID-19 cases each day (slightly decreases).
  - Most of the cases are from Taipei (NTU) and new Taipei City.
- National level 3 epidemic warning **extends to 06/28**
  - We still stop to go to NTU

Increase cases



# INTT teststand : PMT



- Cosmic test is performed for supply voltage, threshold cut study
  - NWU Supply voltage : -1100V
  - Test voltage : -750 V to -1200V

@ 10th floor

2 PMT+scintillator overlaps



INTT PMT scintillator size  $\sim 1 \text{ cm}^2$



# INTT teststand : PMT



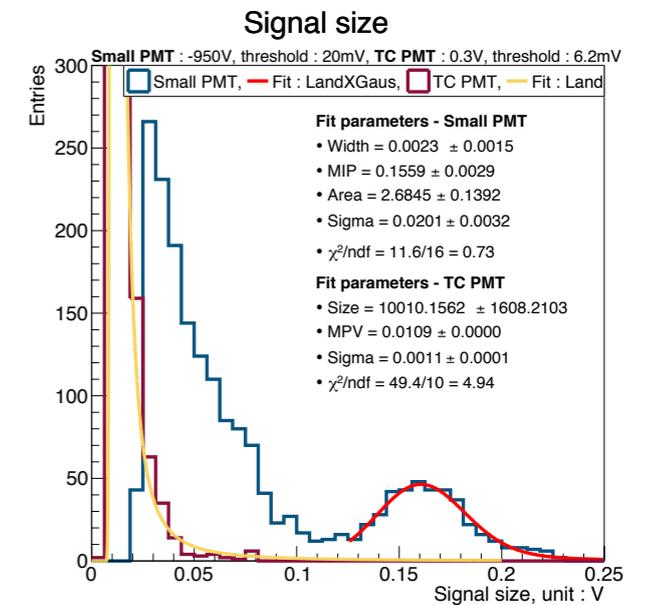
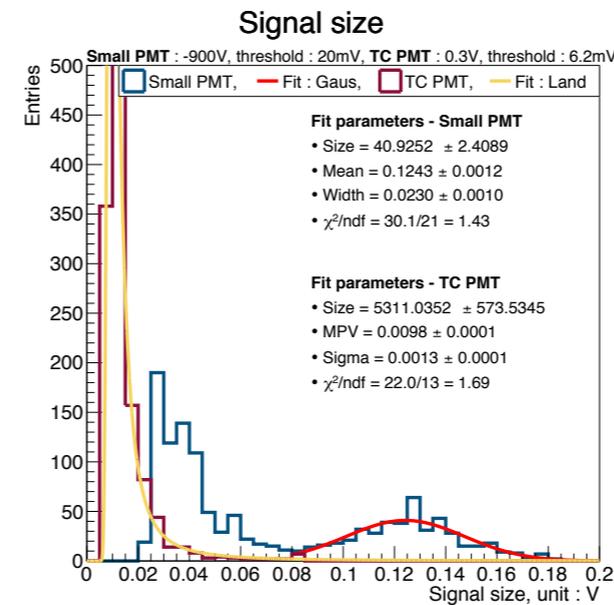
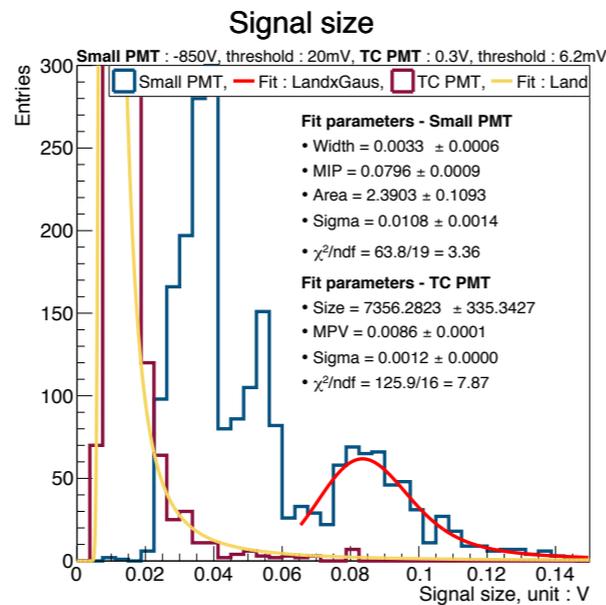
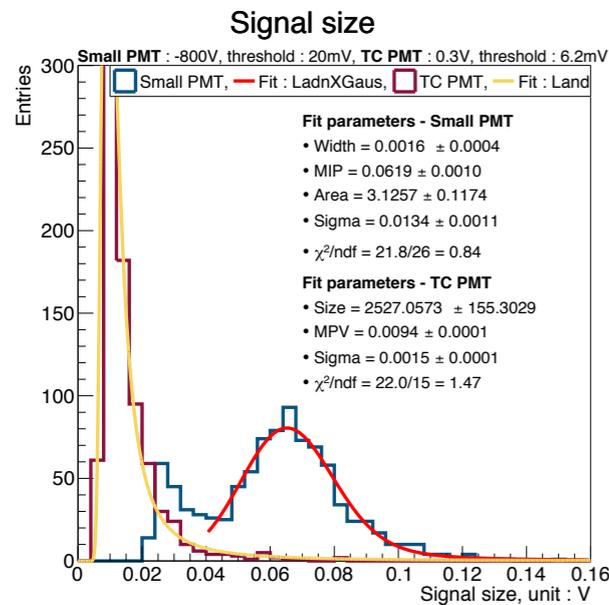
Threshold cut on oscilloscope : 20mV. **Without** noise cut

-800V

-850V

-900V

-950V

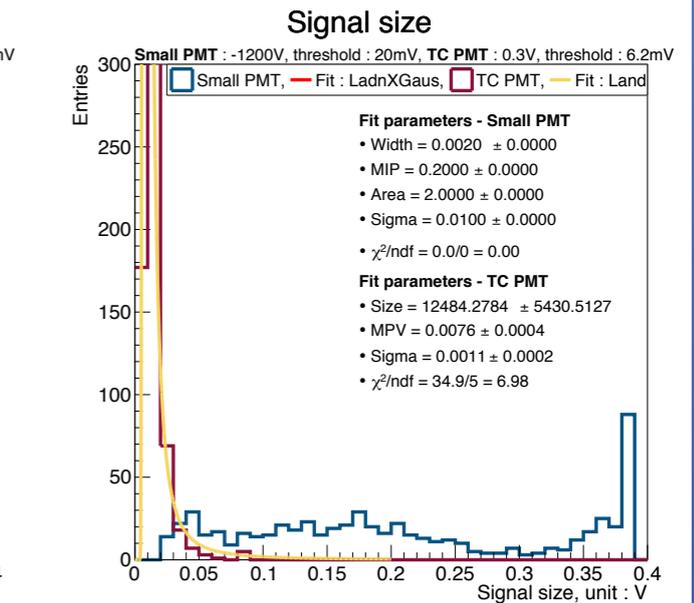
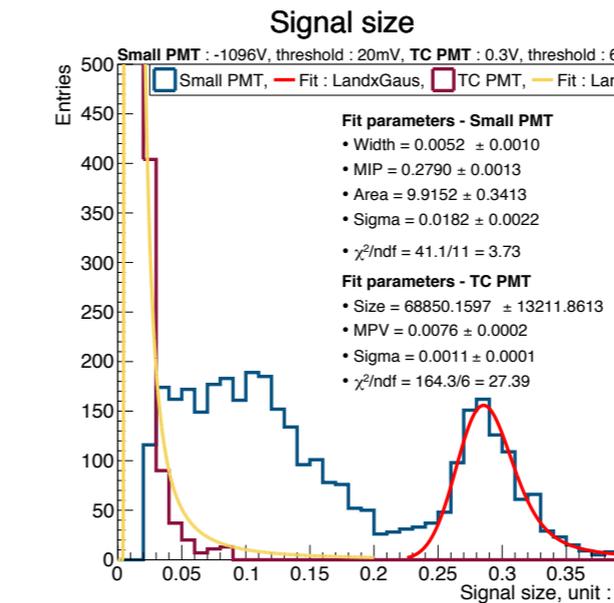
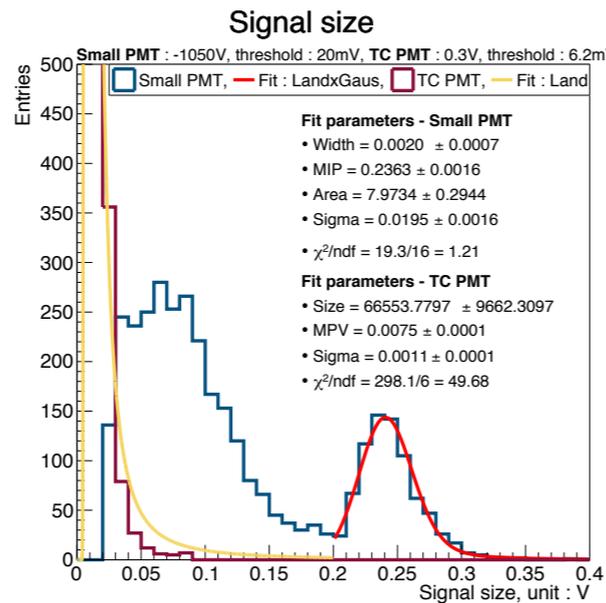
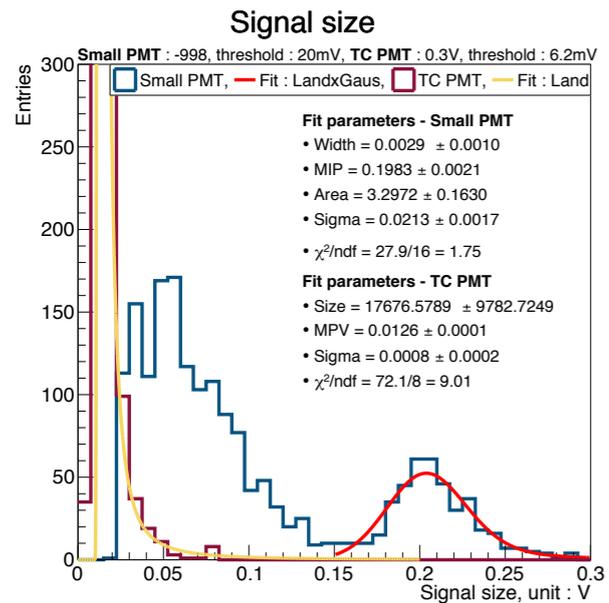


-1000V

-1050V

-1100V

-1200V

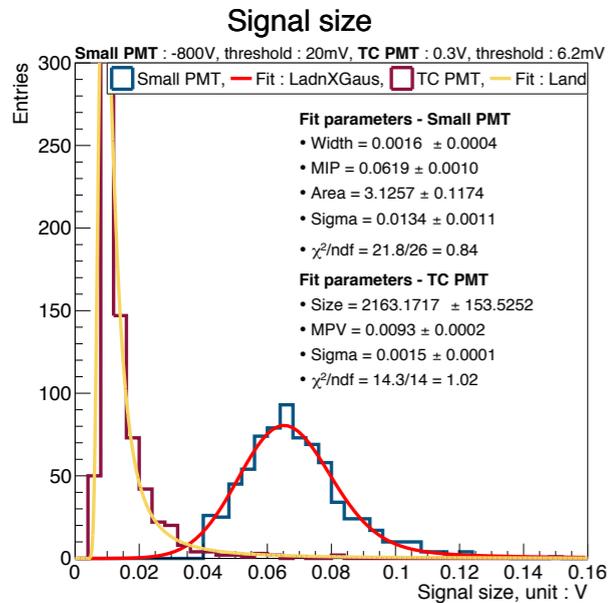


# INTT teststand : PMT

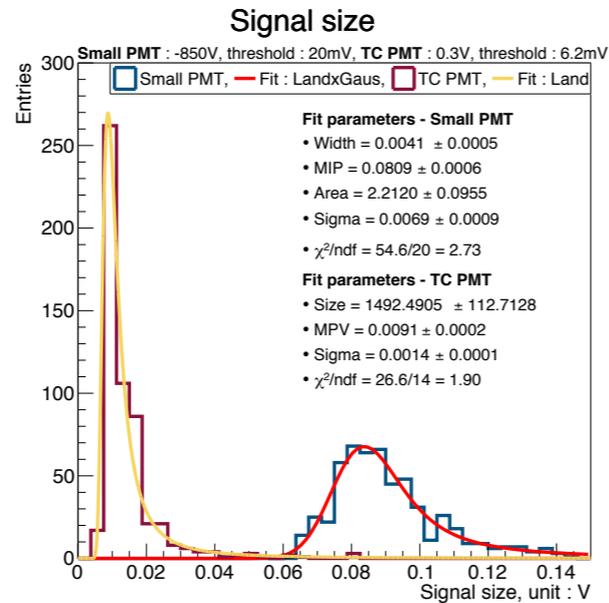


Threshold cut on oscilloscope : 20mV. **With** noise cut

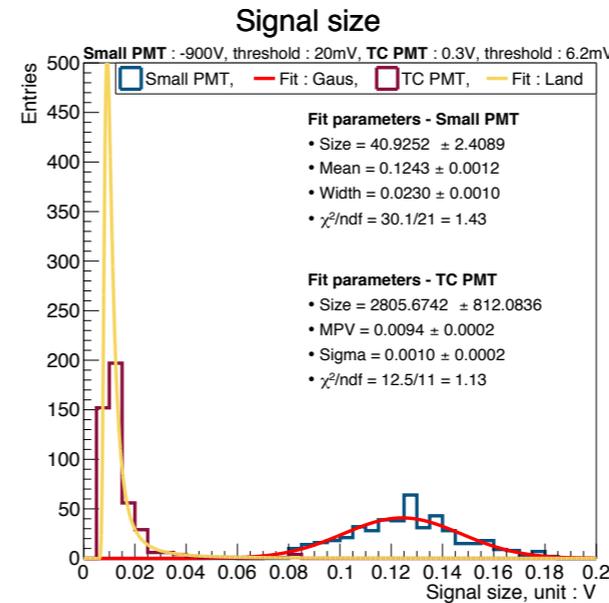
-800V



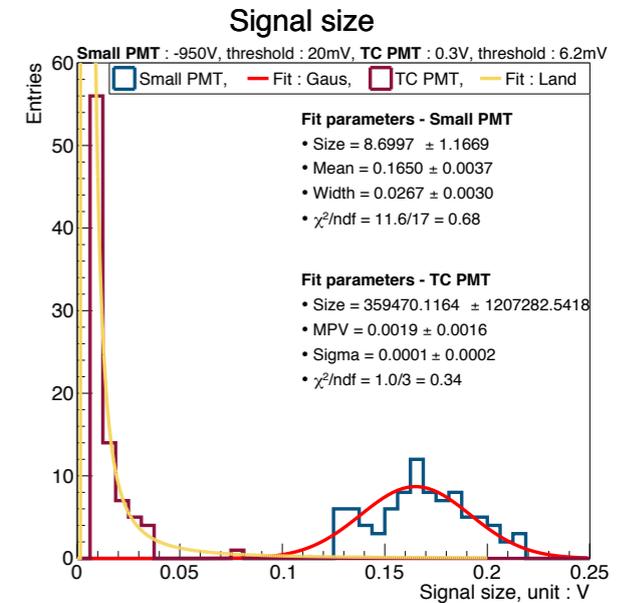
-850V



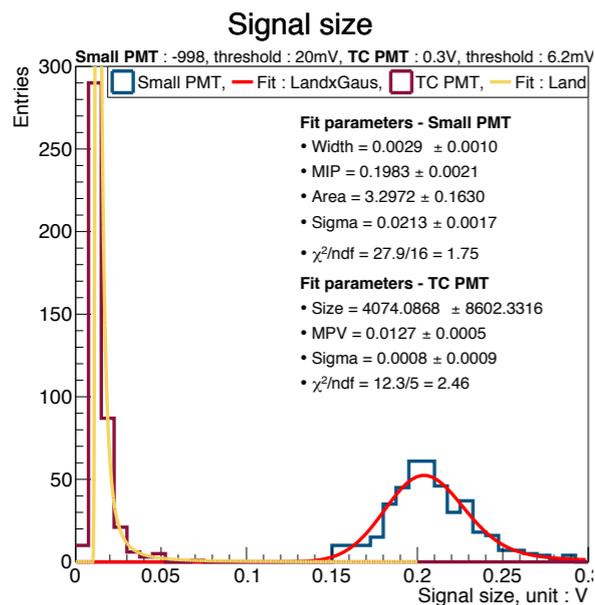
-900V



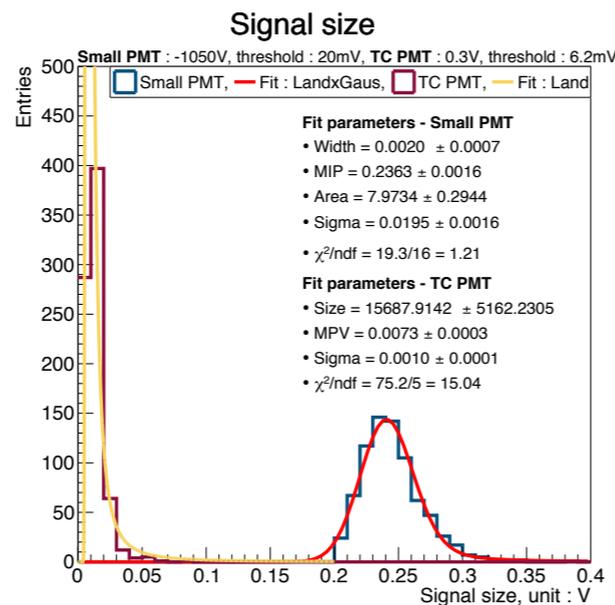
-950V



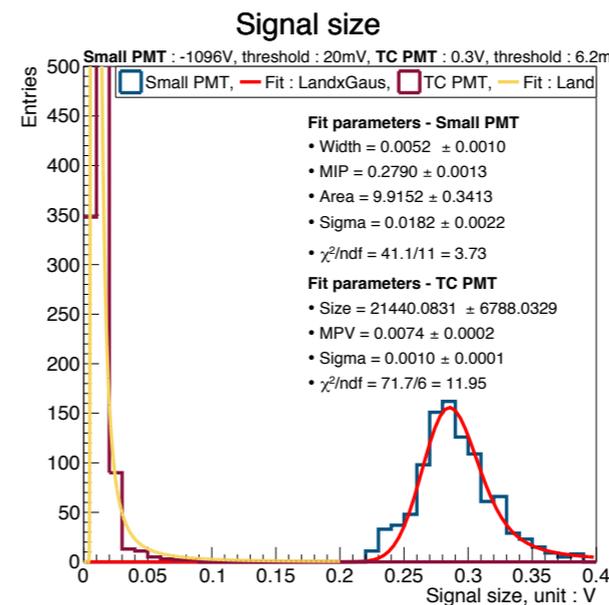
-1000V



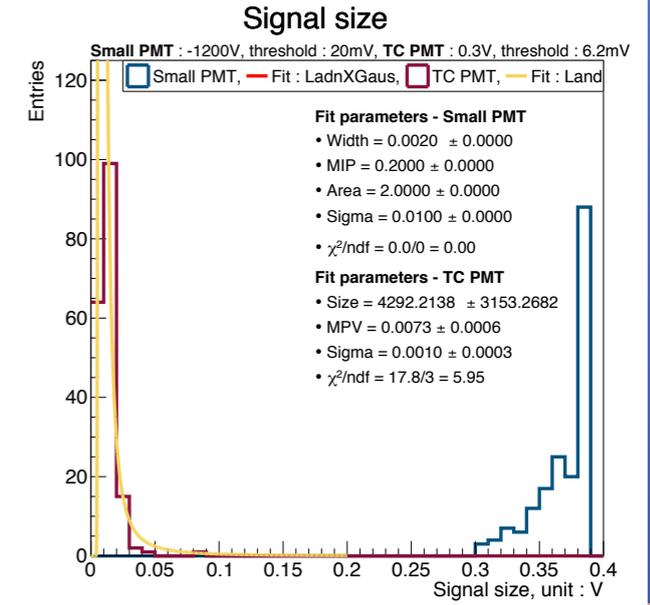
-1050V



-1100V



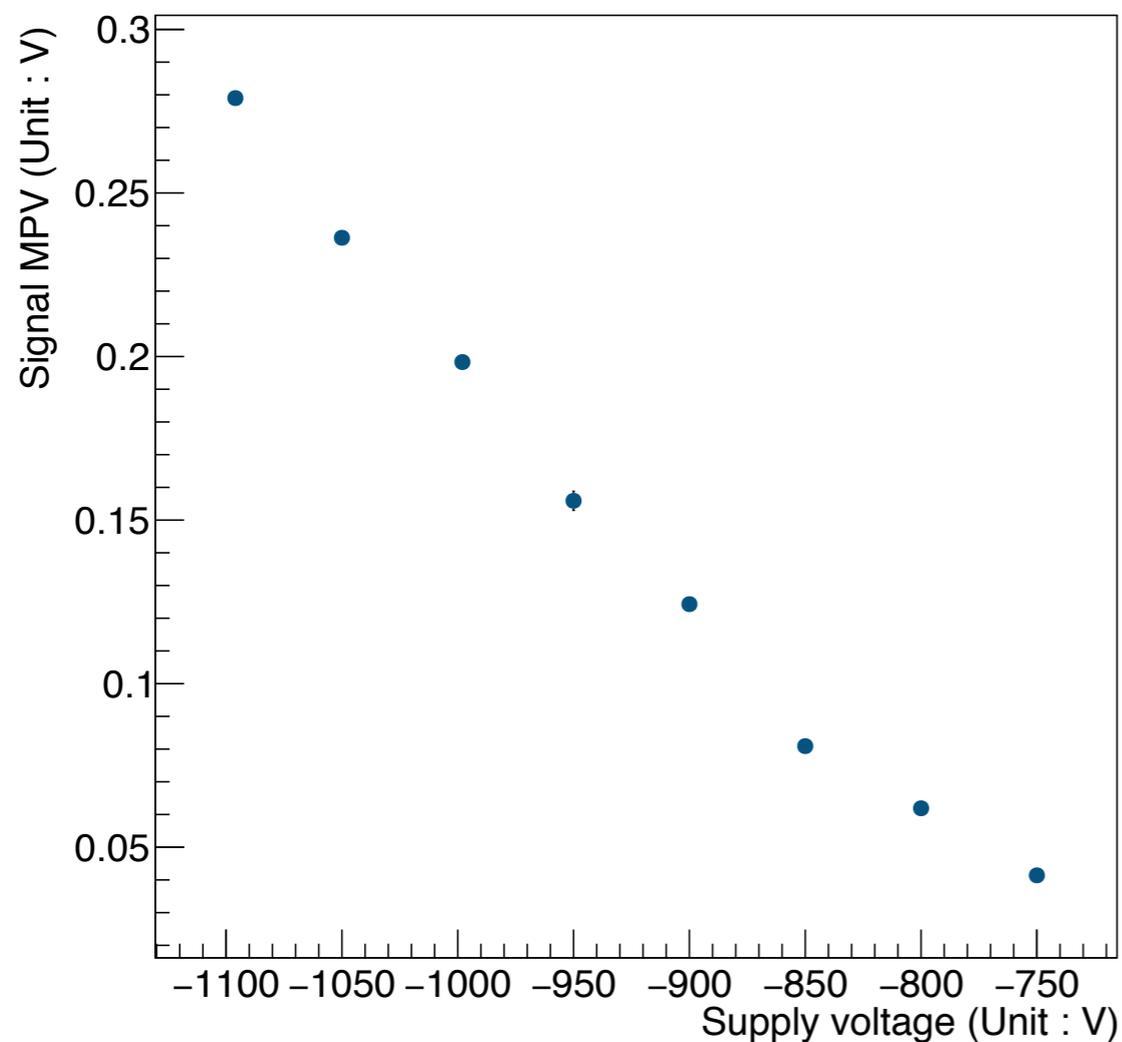
-1200V



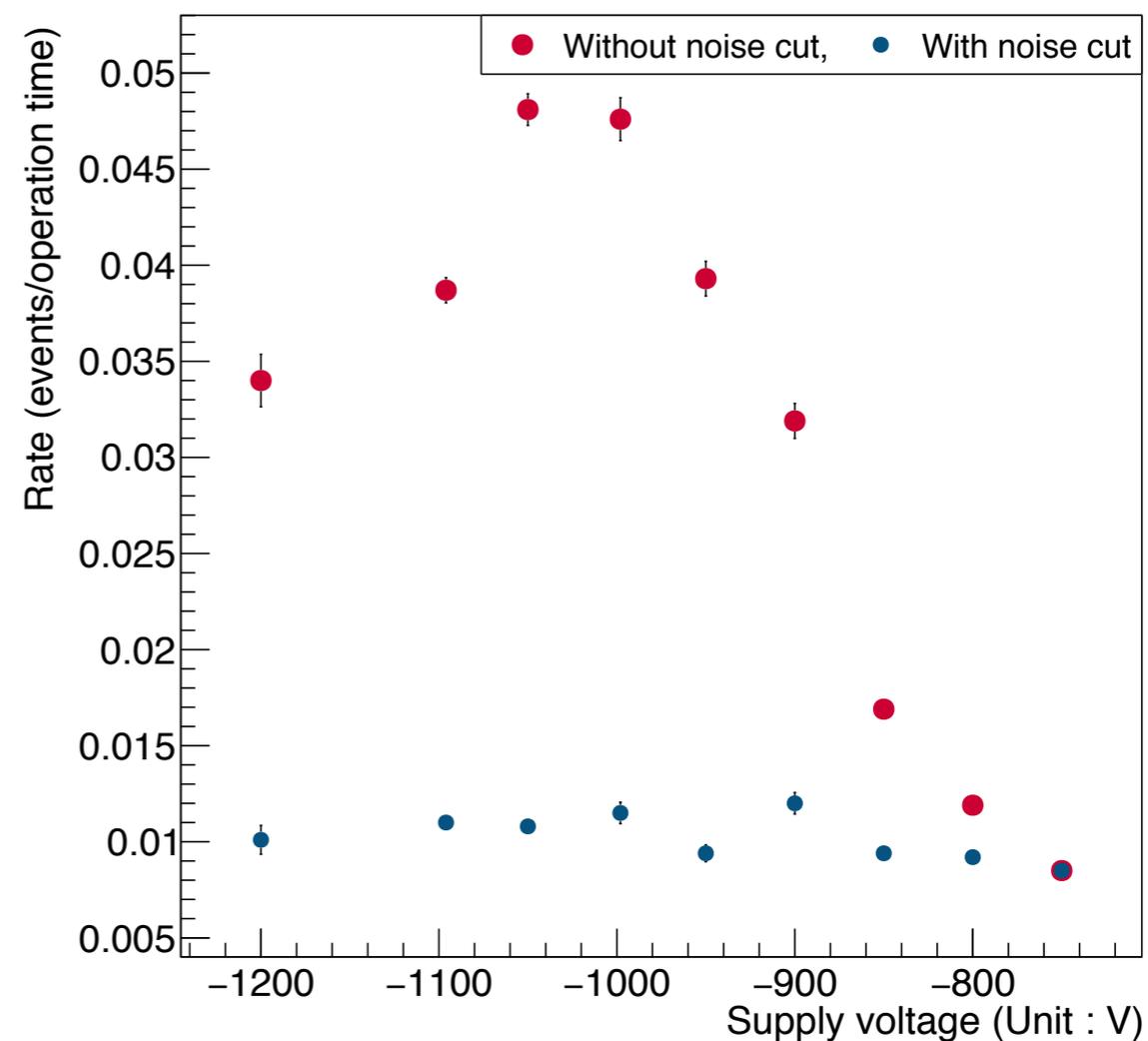
# INTT teststand : PMT



Signal MPV vs supply voltage



Event rate vs supply voltage



After applying noise cut, the event rate is stable at  $\sim 0.01$

# DP460 for stave

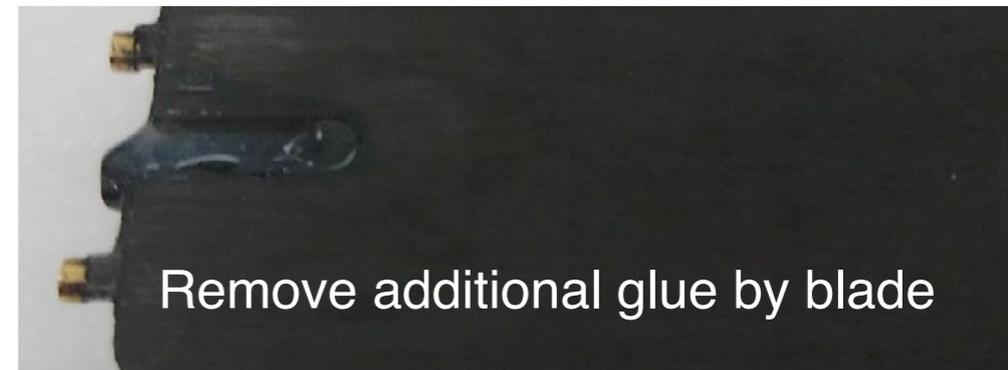
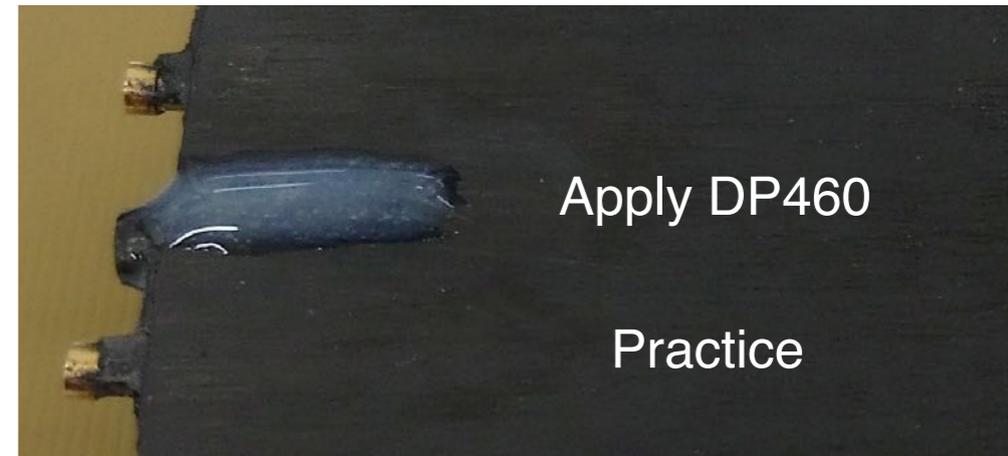
- We have DP460 in hand.



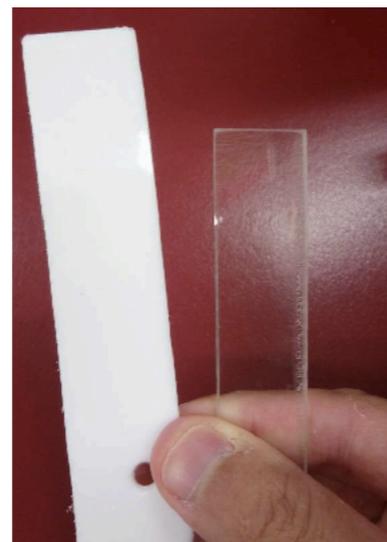
Glue gun with mixing nozzle



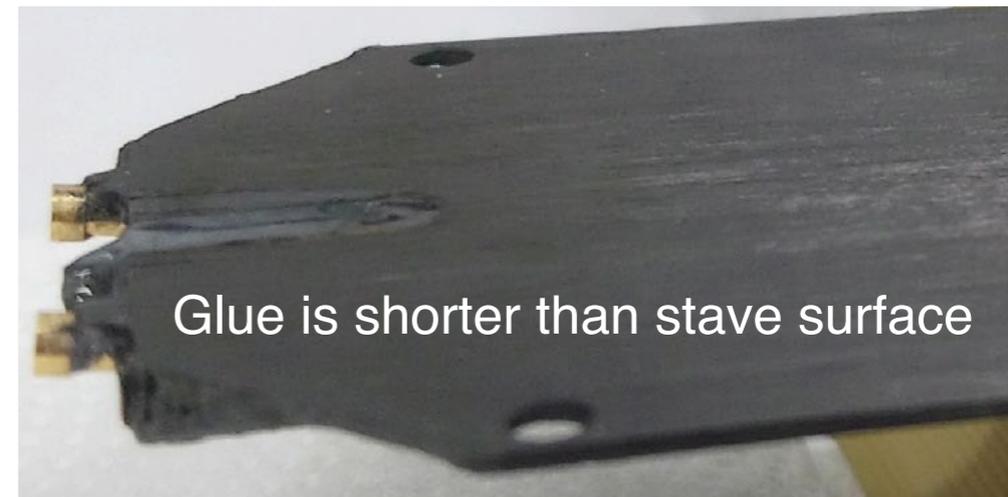
Clean the surface by acetone before applying glue



Glue stirred by chopsticks

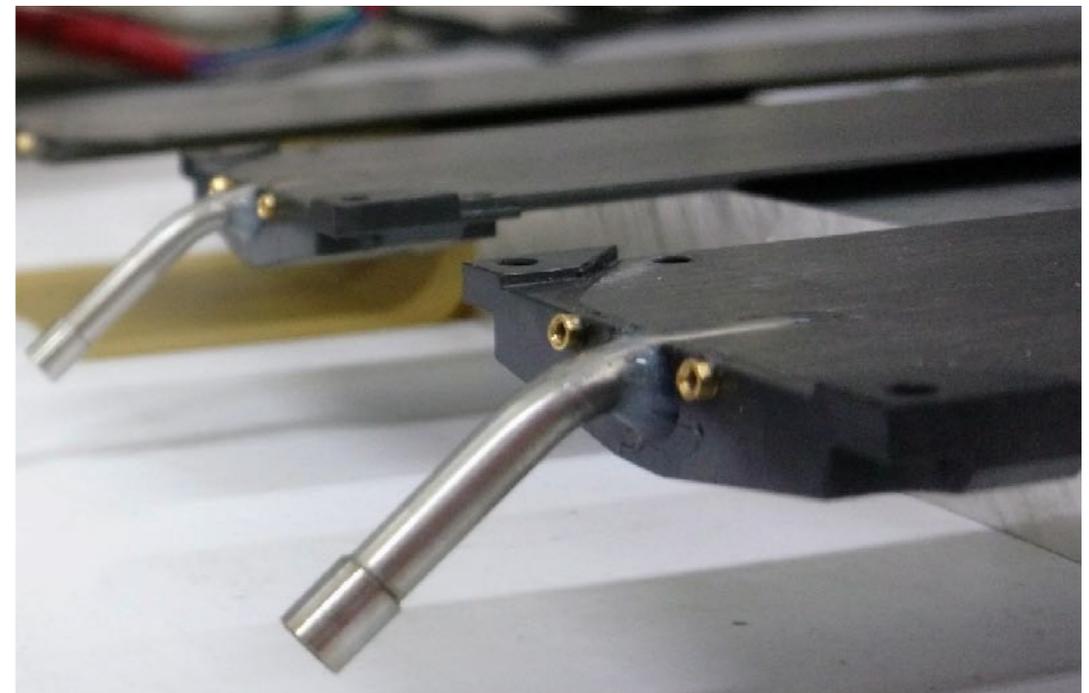
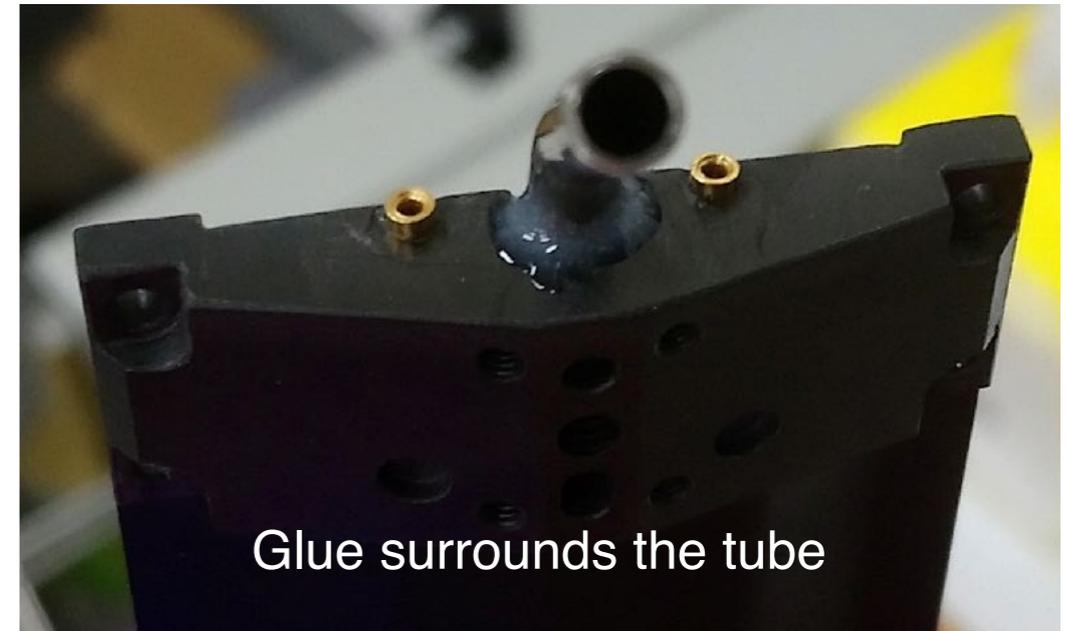
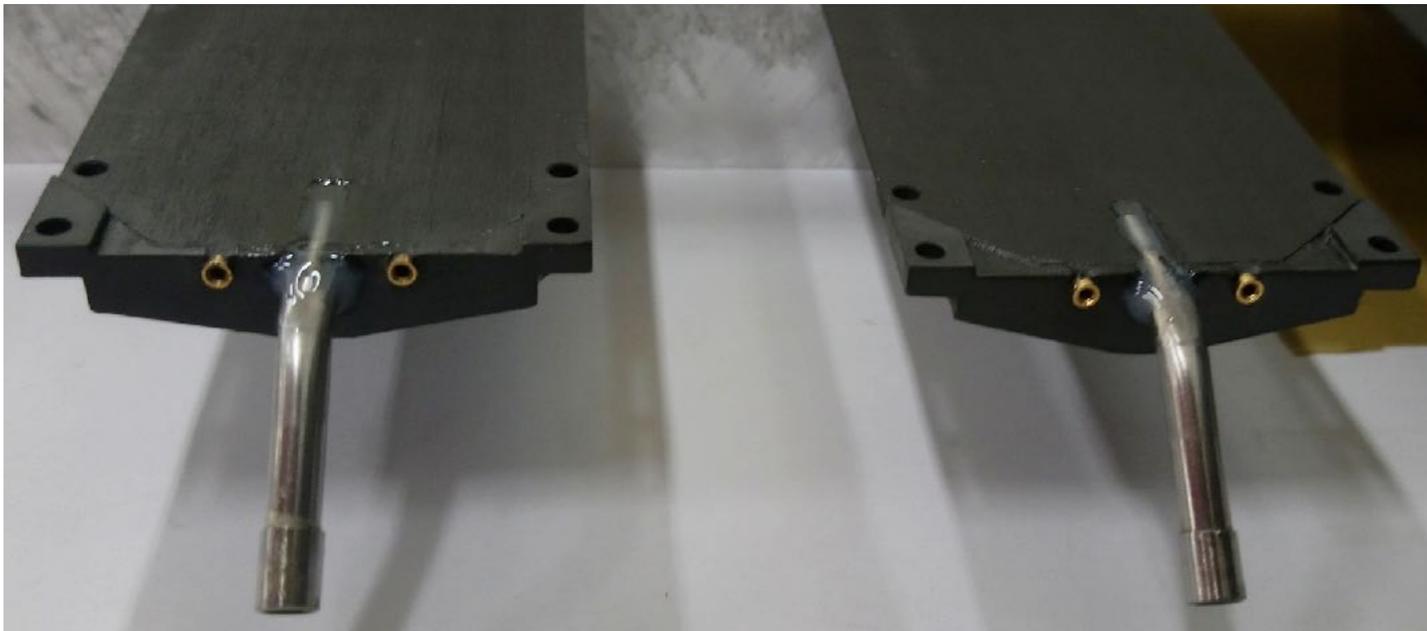


Blade for removing surface glue



# DP460 for stave

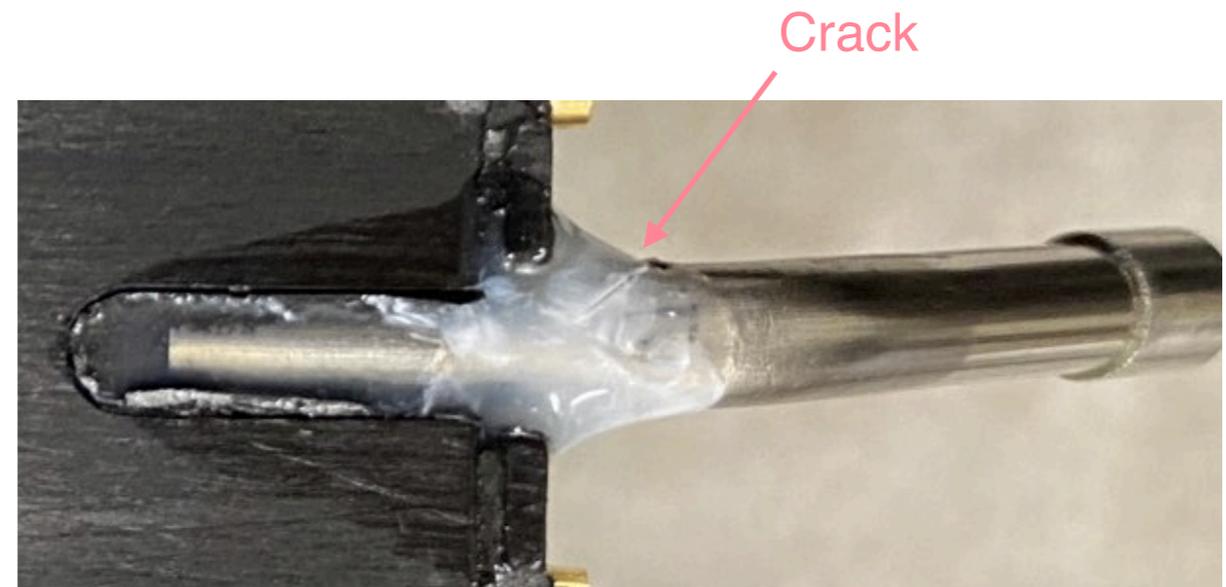
- First try with 2 staves



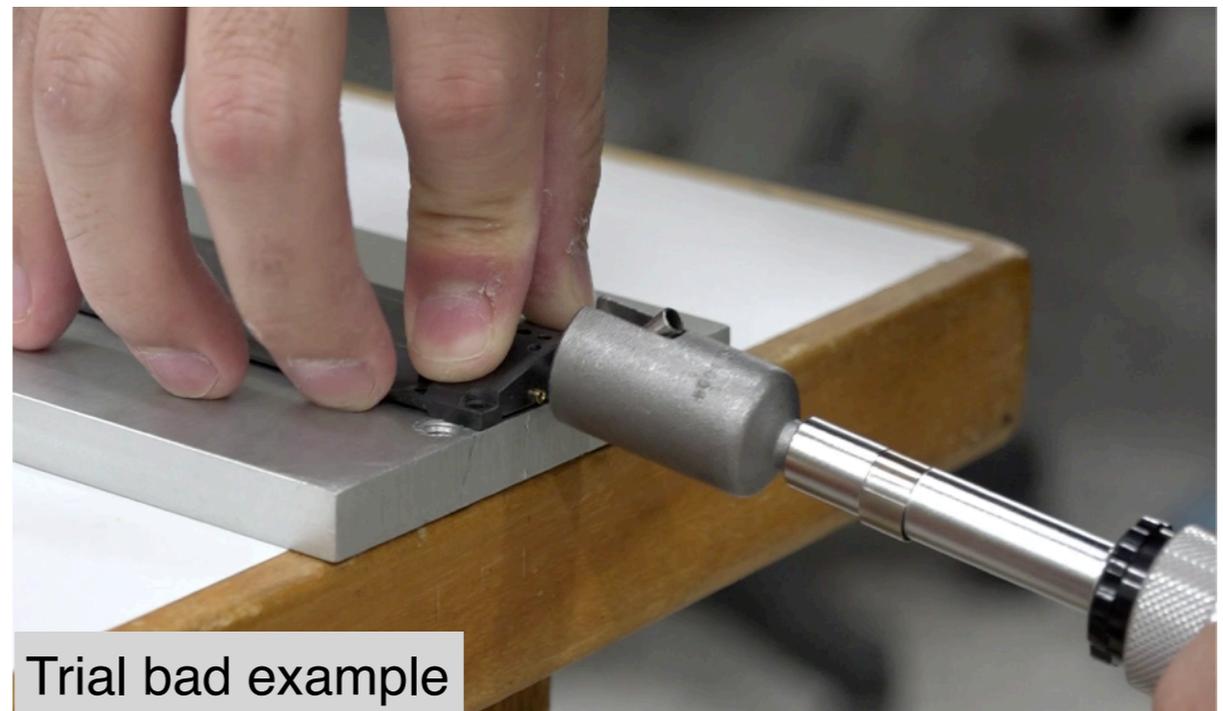
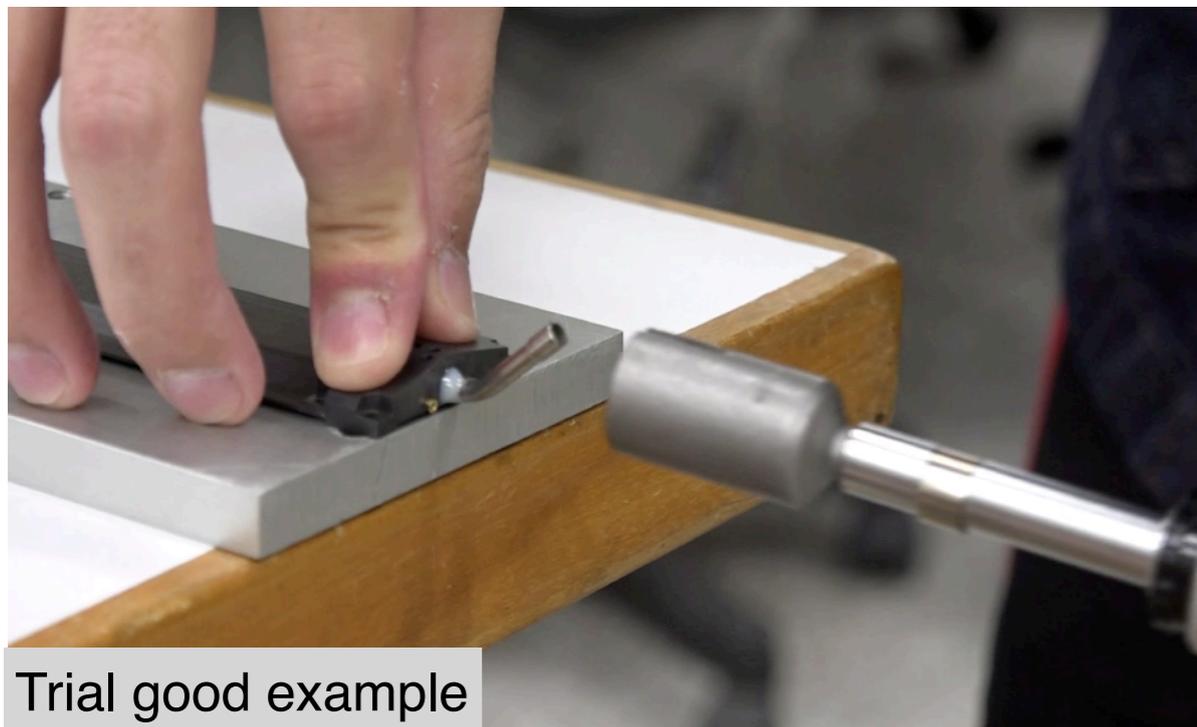
# DP460 for stave



- Twist test : 24 hours after glue application.
- Torque : 0.8 N\*m
- Test with 2 staves :
  - 02-0083 : both sides good
  - 01-0074 : one side bad



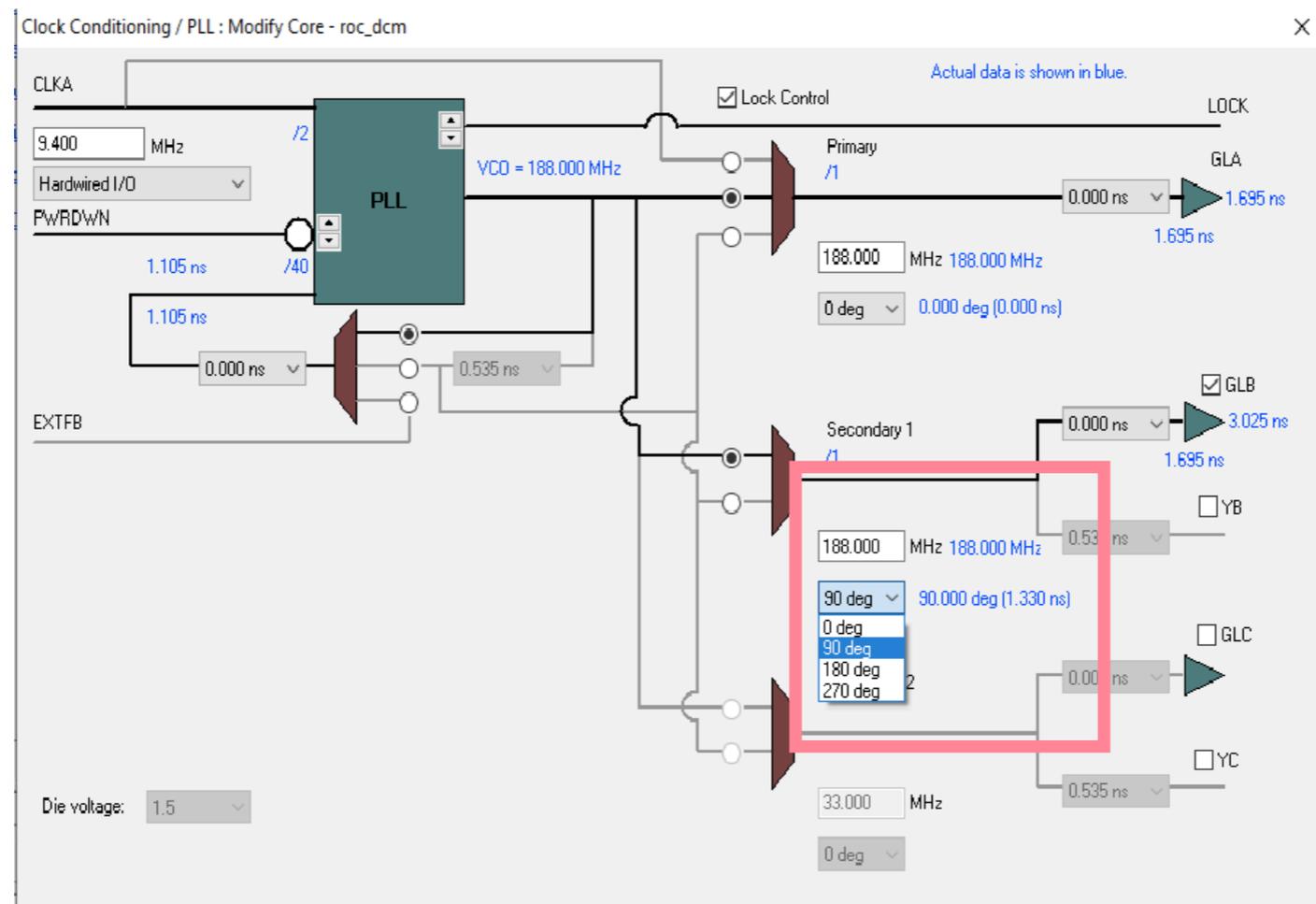
The crack is on DP460  
Would 0.8 N\*m be too strong ?



# ROC FPGA firmware



- We modified CLK90 to CLK180 & CLK270.
- The code has sent to NWU.
- License for IDE 9.1 is not free, price : 1000 USD for 1 year.
  - IDE version we are using now : 11.9



# Summary



- Level 3 warning is extended to 6/28
- The PMT test is finished,
  - Supply voltage -1000V, threshold cut 0.15 V is good for use.
- We applied DP460 on 2 staves this week.
  - We will keep applying DP460 on staves.
  - Twist test results : 3 / 4 sides good.
  - Question : Would 0.8 N\*m be too strong ?

# Summary

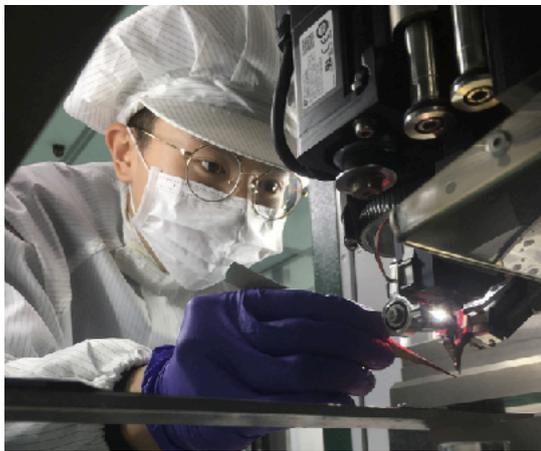


- We will try to apply the DP460 in NCU.
- The PMT and Motor are almost ready for test stand
- To do list :
  - We will change the clock phase by the GUI, and send the code to NWU for testing.
  - Concern : if FPGA fails to work, it is dead. We don't have solution to recover it (we don't know the original code version in FPGA ).
- We may have to compile the code with different IDE
- Test the PMT with different supply voltage

# Back up



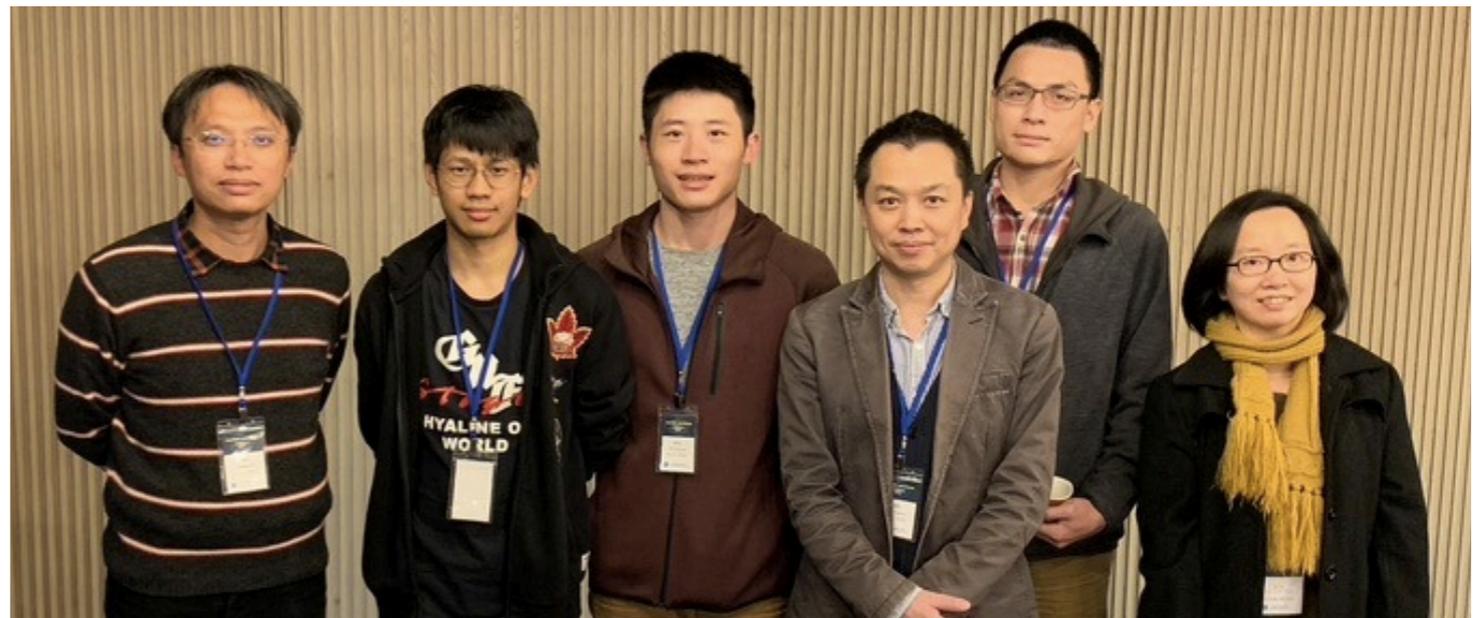
# Taiwan INTT team



Ou-Wei Cheng



Kai-Yu Cheng



Chia-Ming Kuo    Cheng-Wei Shih    Lian-Sheng Tsai  
Wei-Che Tang    Rong-Shyang Lu    Janny Huang

# Ladder assembly



- Ladder glue issue
  - According to previous test, glue spreads well.
- To do
  - Test glue spread with full size acrylic plate.
  - Tune the gantry glue deposit parameters (more rings).
  - Optional : glue mask for applying glue (the same as BNL).



60 um SS plate in between



Thickness : 50um  
Glue mask from BNL