

# LArFCS Cryogenic System Progress

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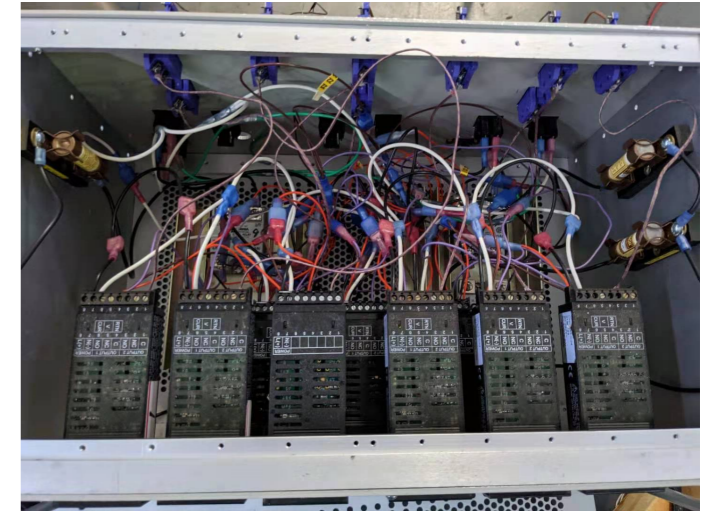


# LArFCS Construction

## ► Preparation for the purity run

- Inline filter status check

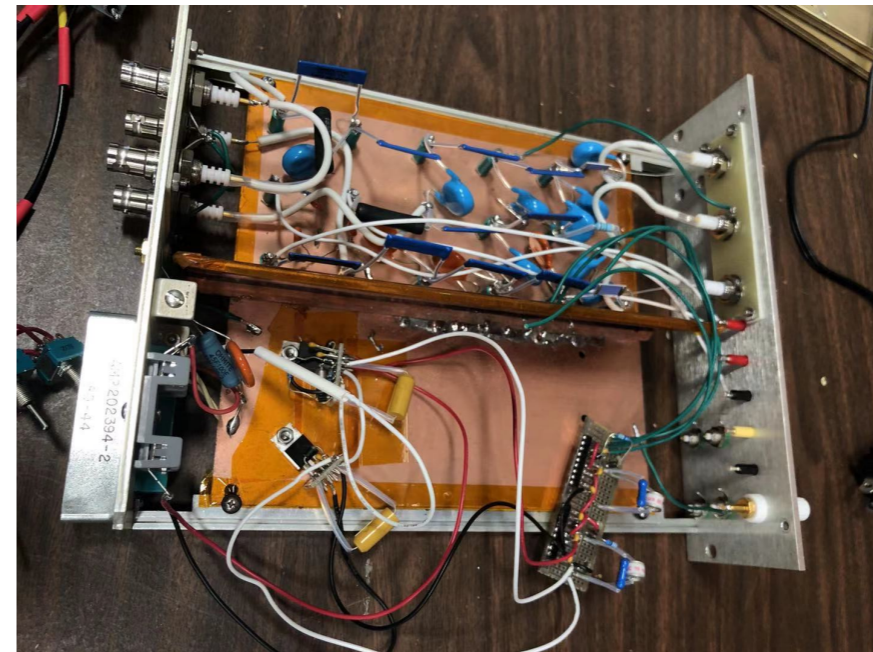
- All valves sealed, positive inner pressure still maintained(charged to about 8 psig at the end of last run)
- Moved the inline filter cart neat the LArFCS for a mock up connection
- The heating controller box problems fixed
  - Replaced one micro-controller
  - Clean up the wire lead connected to the replay, water from roof leak get into the box..
  - Working on fixing the LabVIEW control program via RS485



# LArFCS Construction

## ▸ LArFCS construction

- Insulation on LArFCS purifier cylinder removed for adding the gas bypass/sampling and activation apparatus
- KHV will start the construction after they back from annual vacation after July 18
- Valves for the gas switch panel back order with Swagelok, KHV suggested other vendors with equivalent products
- UCI is still working on the electronics box
  - Assembly still in progress, est. ~1 month to finish the assembly and test
  - 15 kV HV rated capacitors located at a local vendor on Long Island
- Xeon lamp still requires a WebReq
  - Lab laser safety confirmed the Xeon lamp doesn't require SOP, just need cautions in operation
  - CC canceled in time after finding out with the property representative that although value below a bar-code equipment, still need an A-tag
  - Putting in WebReq as soon as Edmund updates the quote



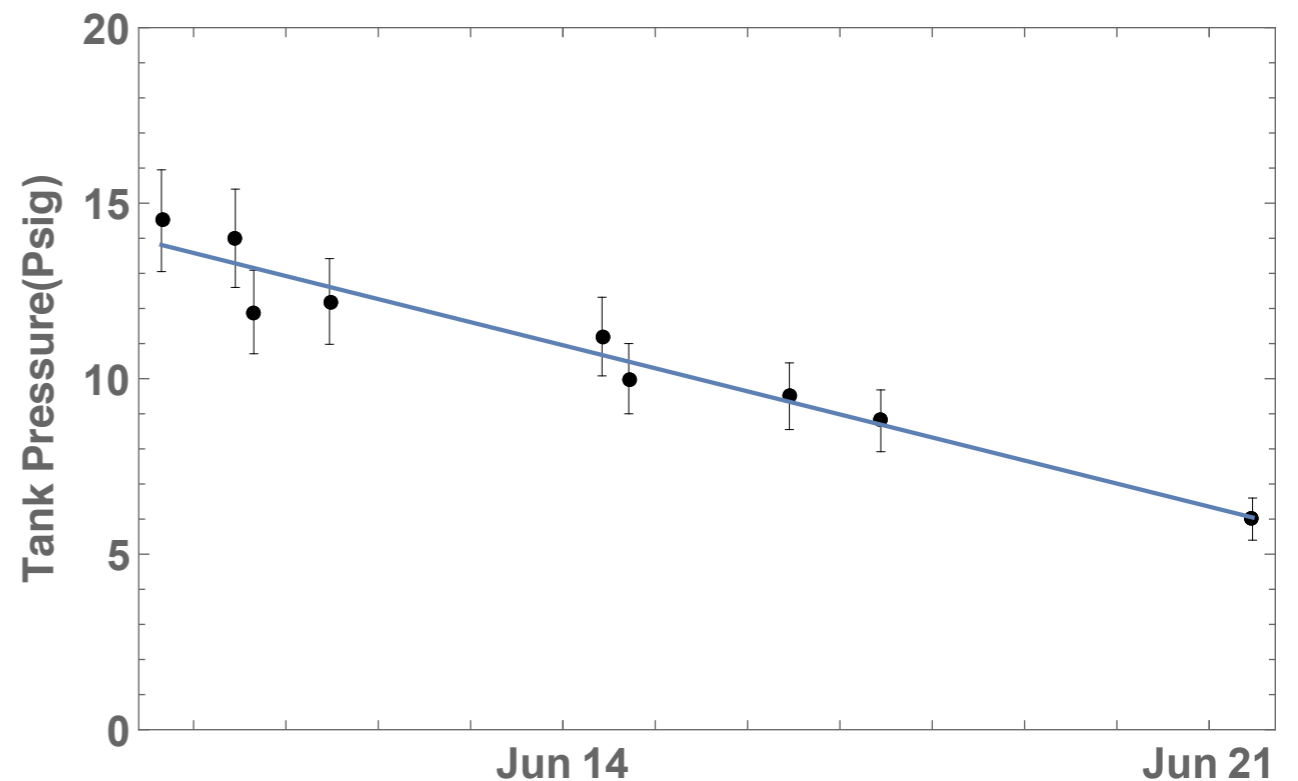
# 6000 Gallon LN2 tank

## ► Preparations for the commissioning following lab safety guidance

- Press test to the LN2 tank
  - Pressurized to about 15 Psig first
  - Charging time ~ 1 day
  - Monitoring the press reduction for about 2 weeks
  - The pressure reduction is about 0.66 psig/day



6000-gallon LN2 tank Pressure test



# 6000 Gallon LN2 tank

## ▸ Preparations for the commissioning following lab safety guidance

- Troubleshoot the pressure reduction problem
  - A gross leak located on one of the cryogenic valve
  - Most likely caused by the aged gasket
  - Tried to tighten up the bolts, problems remains
  - Consulted Bill from Magnet Div:
    - Replacement of the PTFE gasket is not difficult, better replace gasket for both valves
    - Still fine to proceed a tentative cool down with minimum LN2 filled
    - Need a site survey from Airgas with the manager and cryo tech, est. cost ~\$700
  - Waiting for approval from Mike Gaffney to proceed to the test filling
- Painting the tank to white
  - WO #EP1134602 initiated for the cost estimation, due by 06/25
  - Tom determined to use the lab painter to save on the cost of lifting crane cost

