

# Silicon Consortium Project R&D – FY23

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EIC Silicon Consortium Meeting

29 August 2022

# Introduction

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- Restart this meeting on a bi-weekly schedule after a break in August, following the EIC User Group meeting,
- If there are concerns or constraints or simply inconveniences with the day or time – Mondays at 1pm U.S. Eastern Time – please reach out so that we can attempt to accommodate,
- Today is a Summer Bank Holiday in the U.K. We thus considered postponing, however, next week would be a Holiday in the U.S., and, well, time is precious.
- Must restart in view of a project R&D deadline of upcoming October 1, 2022. Nominally we will have three regular meetings to get this done, including this one,
- The *generic* R&D proposal may feel like yesterday, at least to some of us, but that is or was separate,
- Here, we are dealing with continuations of eRD104, eRD111, and a new sensor R&D proposal.

# Some context from the EIC project,

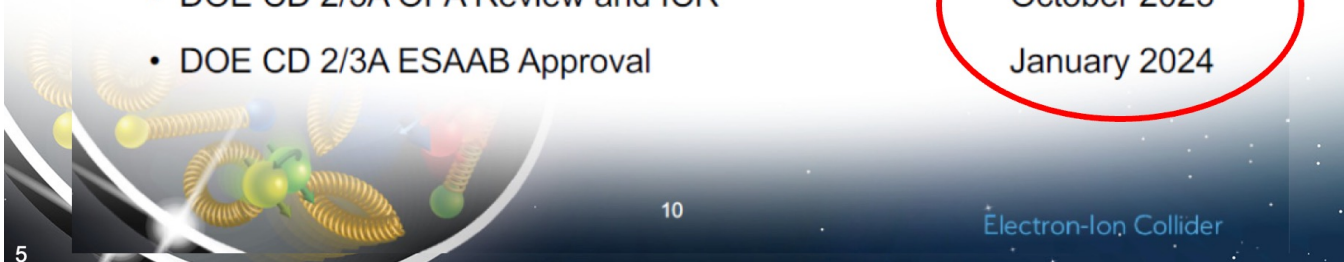
- Rolf Ent / Elke Aschenauer updated the nascent collaboration during the general collaboration meeting last week, c.f. <https://indico.bnl.gov/event/16020/>, on the project:

**From Jim Yeck's slides at recent EICUG Meeting**

**This becomes real now**

## CD-2/3A Planning Dates

- |   |                        |
|---|------------------------|
| • DOE OPA Status Review (Remote)                | October 19-21, 2021(A) |
| • Funding Discussion at DOE ONP (In-Person)     | April 26, 2022 (A)     |
| • FPD Status Update at BNL (Hybrid)             | June 28, 29, 30 2022   |
| • Cost and Schedule Scrutiny Meetings           | July - August 2022     |
| • Project Detector Meetings                     | Fall 2022              |
| • DOE OPA Status Review - Confirm CD-2/3A Plans | January 2023           |
| • Preliminary Design and Director's Reviews     | June 2023              |
| • DOE CD 2/3A OPA Review and ICR                | October 2023           |
| • DOE CD 2/3A ESAAB Approval                    | January 2024           |



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Electron-Ion Collider

- c.f. [https://www.directives.doe.gov/terms\\_definitions/cd-2-approve-performance-baseline](https://www.directives.doe.gov/terms_definitions/cd-2-approve-performance-baseline)

# Some context from the EIC project,

- Recall also from Elke Aschenauer / Rolf Ent's presentation during the EIC User Group meeting earlier this Summer, c.f. <https://indico.bnl.gov/event/15342/>

## Timeline: What is Coming

- |  |                         |
|--|-------------------------|
| <input type="checkbox"/> CD-0 approval   | December 19, 2019       |
| <input type="checkbox"/> Community-wide Yellow Report effort                   | Dec. 2019 – Feb. 2021   |
| <input type="checkbox"/> CD-1 review (includes CDR)                            | January 26-29, 2021     |
| <input type="checkbox"/> Call for Collaboration Proposals for Detectors        | March 6, 2021           |
| <input type="checkbox"/> CD-1 approval   | June 29, 2021           |
| <input type="checkbox"/> DOE/OPA Status Review                                 | October 19-21, 2021     |
| <input type="checkbox"/> Status Update to Federal Project Director             | June 28-30, 2022, @BNL  |
| <hr/>  |                         |
| <input type="checkbox"/> Technical Subsystem Reviews                           | January – December 2022 |
| <input type="checkbox"/> EICUG Meeting at SBU                                  | July 2022               |
| <input type="checkbox"/> Detector-1 Collaboration Formation                    | Summer-Fall 2023        |
| <input type="checkbox"/> OPA Status Review                                     | January 2023            |
| <input type="checkbox"/> Preliminary Design Complete & Review                  | May 2023                |
| <input type="checkbox"/> Final Design/Maturity Readiness for CD-3A Items       | May 2023                |
| <input type="checkbox"/> CD-2/3A review (expectation), <b>requires pre-TDR</b> | ~October 2023           |
| <input type="checkbox"/> CD-2/3A (expectation)                                 | ~January 2024           |
| <input type="checkbox"/> CD-3 review (expectation)                             | ~January 2025           |
| <input type="checkbox"/> CD-3 (expectation), <b>requires TDR</b>               | ~April 2025             |

# Guidance on FY23 Project R&D

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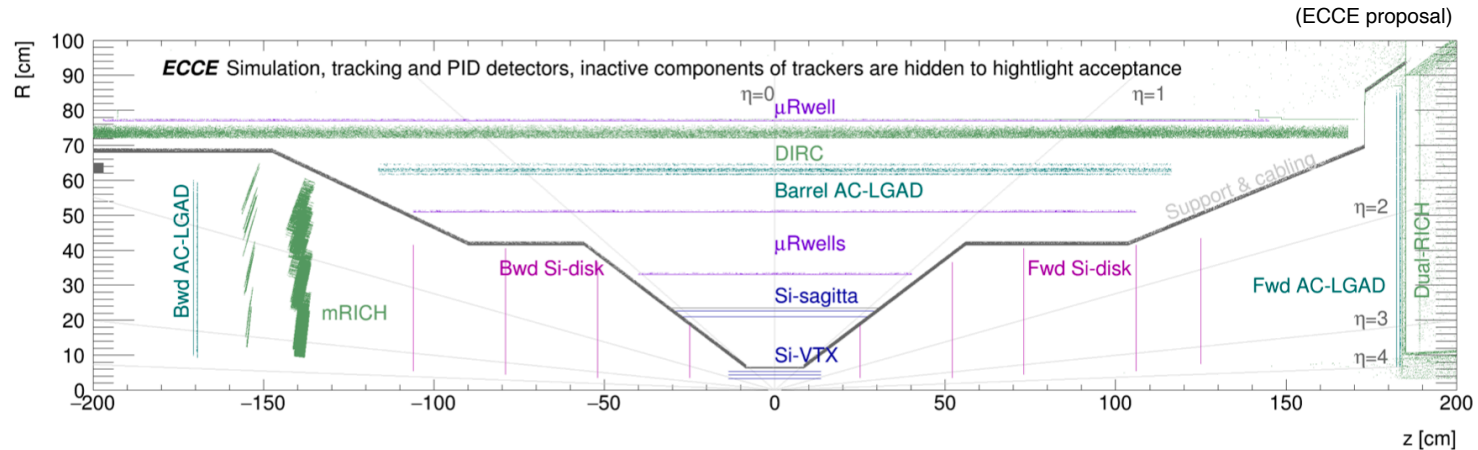
- Various timelines are obviously pressing; the proposal, R&D, and the upcoming pre-TDR,
- FY22 R&D is indeed only just now getting underway even though FY22 ends upcoming September 30. For continuations - eRD104 and eRD111 in our case - we will need to give careful consideration to what effort can be scaled up and how to meet the overall timelines. Progress reports are needed as part of the proposal.
- Milestones, timeline, and budget need to be described in detail – similar to what was done for FY22 (strongly suggest to develop preliminary statements-of-work simultaneously),
- Project R&D concentrates on tasks that mitigate project detector technical, cost, or schedule risk,
- Inclusive and (to) integrate interested parties in the community.
- eRD104 has thus far focused on powering and readout,
- eRD111 has thus far focused on forming modules from stitched sensors, stave and disc construction, additional infrastructure including mechanics and cooling,
- eRD113 will be new for FY23 and focuses on sensor R&D

# Plan and goals this and next meetings

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- Today, review current reference concept/design for the project detector for the MAPS-based tracking and vertexing subsystem(s),
- Discuss and explore areas of interest.
- September 12, ask that reports on progress written, interests be identified including resource needs and schedule - aim for an initial pass at areas of overlap and holes,
- September 26, finalize proposal for submission by October 1.
- Additional meetings with the group as a whole or in subgroups will be organized as needed,
- We have started separate overleaf documents for eRD104, eRD111, and eRD113 - please simply speak up now or reach out later to be added as an editor.

# Transition from reference detector to baseline



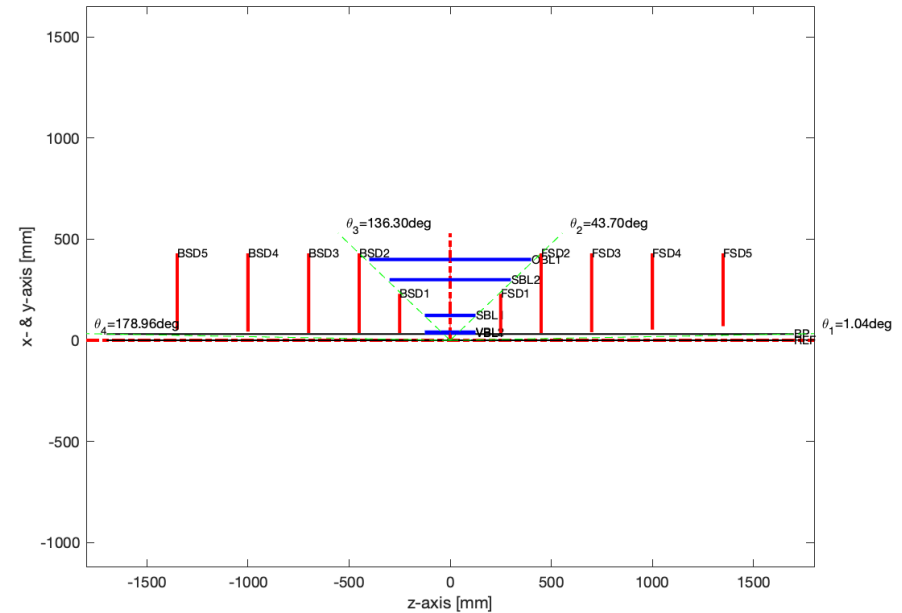
**Figure 2.5:** Schematic view of the ECCE tracker, including silicon,  $\mu$ RWELL, AC-LGAD, DIRC, mRICH and dRICH detector systems.

- Reference concept / design based on the ECCE proposal following DPAP,
- Since then, the magnet situation has improved bringing an increase in overall field to an overall  $\sim 1.7$  T,
- The collaboration has made revisions to the barrel MAPS subsystem,
- Changes to the disks are also being implemented following changes to the barrel and considering basics aspects of tracking at high eta,
- Many aspects remain open, but significant steps forward have been made.

# Current configuration (as of 25 August 2022)

Barrel:

	r [mm]	l [mm]	X/X0 %
Layer 1	36	270	0.05
Layer 2	48	270	0.05
Layer 3	120	270	0.05
Layer 4	270	540	0.25
Layer 5	420	840	0.55



Disks:

- Suggested  $|z| = 250, 450, 700, 1000, 1350^*$  mm.
- $r_{out} = 430\text{mm}^{**}$  at  $|z| > 430\text{mm}$ ,  $\sim 230$  mm at  $|z| = 250\text{mm}$
- $X/X0 \sim 0.24\%$  per disk
- $r_{in} \sim 5\text{mm}$  away from beam pipe
- Outer support / service cylinders for  $450 < |z| < 1350^*$  mm

\*  $z=1350$  mm would put the last disk right against the mRICH in the e- direction; TBC pending checks with project engineers/up-to-date CAD drawing.

c.f. <https://indico.bnl.gov/event/16582/>



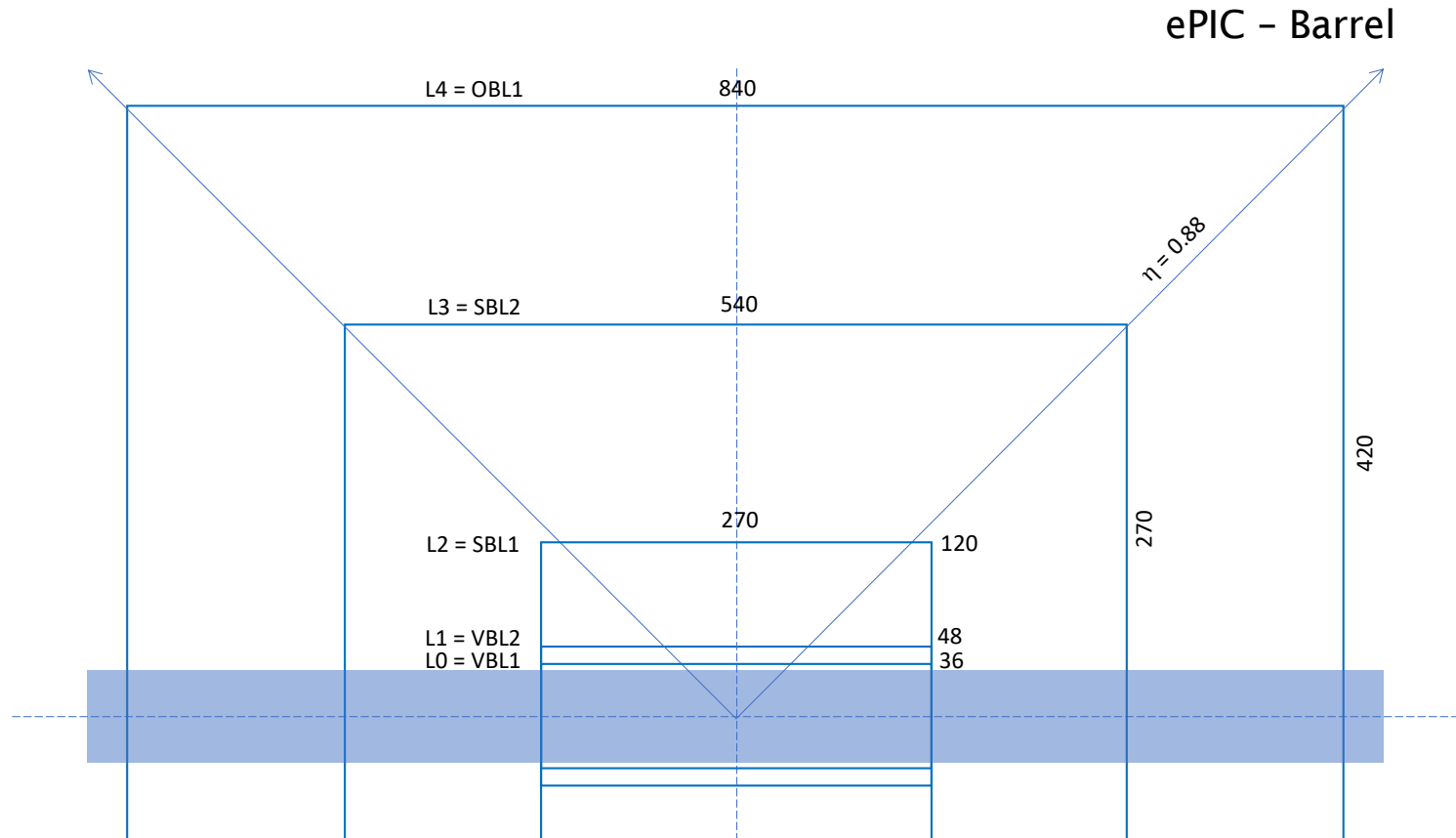
# EIC Sensors – Vertex, Barrel & Disks

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- EIC Vertex Layers
  - Use ITS3 curved wafer-scale sensors.
  - Now comprises 2 vertex layers and 1 (first) sagitta layer.
  - Radii = 36 mm, 48 mm and 120 mm.
  - Note beampipe outer radius = 31.75 mm.
- EIC Sagitta Layers
  - Use smaller format ITS3 sensor (i.e. stitched not wafer-scale) on staves → EIC Large Area Sensor (LAS)
  - Comprises 1 (second) sagitta layer and 1 (outer) barrel layer.
  - Radii = 270 mm and 420 mm.
- EIC Disks
  - Requires smaller format sensors for improved yield and tiling flexibility.
  - Multiple sensor formats needed – changes to stitching plan & periphery.
  - Studying optimum tiling geometry.

The following slides show part of an ongoing study by Peter Jones, who is not available for today's meeting but will update at an upcoming meeting.

# Conceptual design of barrel layers



Note: radii and lengths work with a reticle size of 18.85 x 30.00 mm<sup>2</sup>.

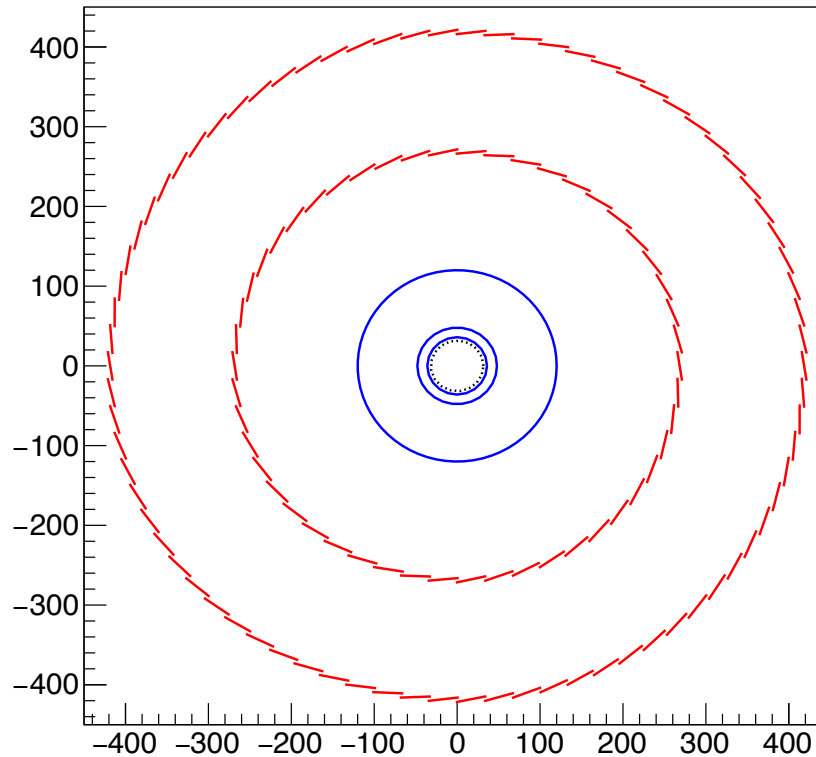
Length of **L0**, **L1** and **L2** is made of one 270 mm sensor: **read out at ONE end.**

Length of **L3** is (or can be) made of two 270 mm sensors: **read out at BOTH ends.**

Length of **L4** is (or can be) made of four 210 mm sensors: **read out at BOTH ends + services along the staves to reach 2nd and 3rd sensor.**

# Conceptual design of barrel layers

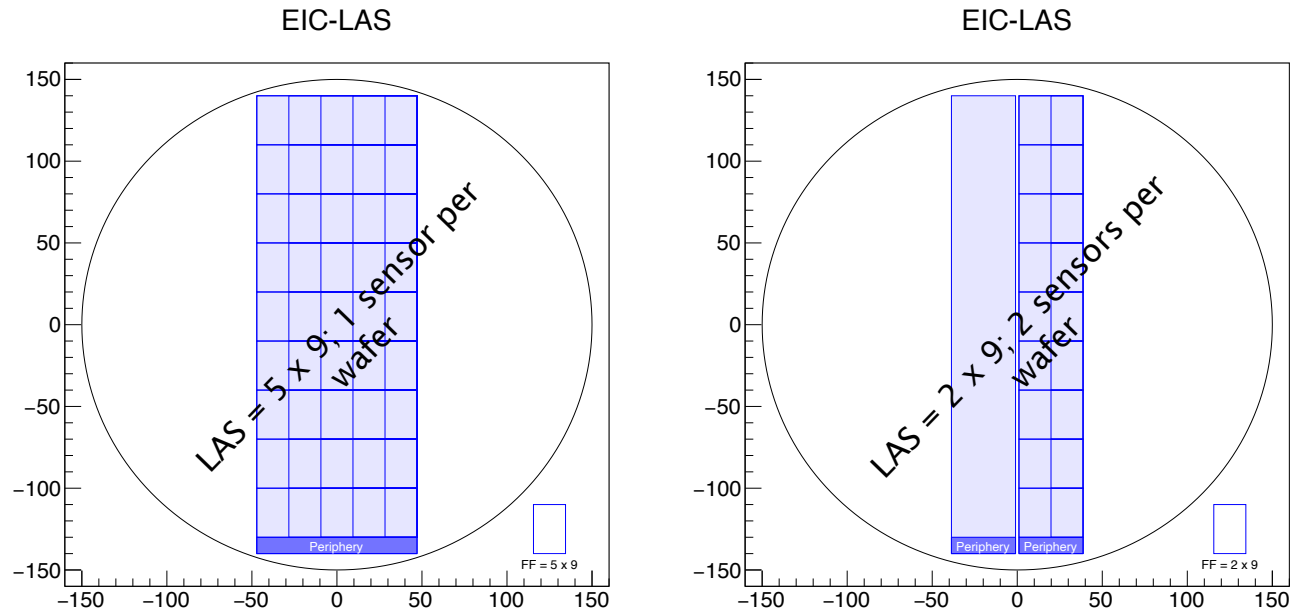
ePIC ITS3-VL EIC-BL



L3 = SBL2; R = 268.4 mm; LAS = 2 x 9; 100 sensors;  $r\phi$  olap = 3.5 mm  
L4 = OBL2; R = 418.5 mm; LAS = 2 x 7; 312 sensors;  $r\phi$  olap = 3.5 mm  
Overlap represents an increase in silicon area of 11%  
Overlap of ALICE-ITS2 MBL and OBL staves is 4.3 mm

# Example of implications on sensor design

L3 (r = 270 mm) as an example:

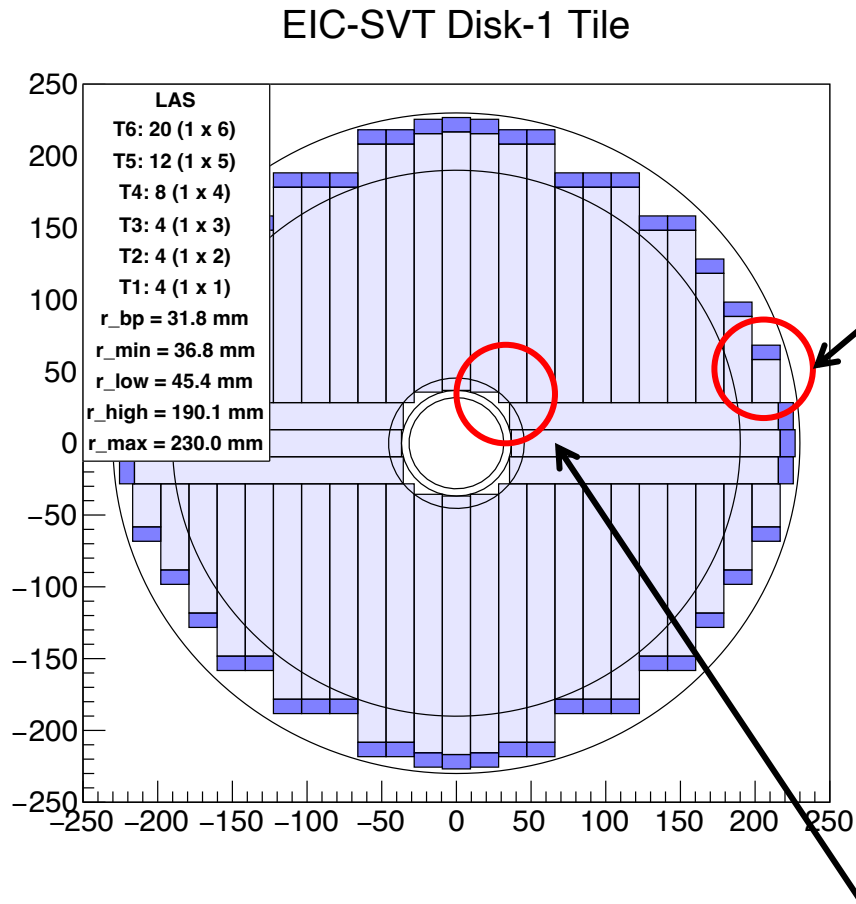


Note #1: more efficient use of silicon to make stave modules from two 1 x 9 sensors (5 per wafer) rather than 2 x 9 sensors (2 per wafer).

Note #2: Dependent on being able to have an independent periphery for each column.

# Disk tiling studies

- Example: Disk 1



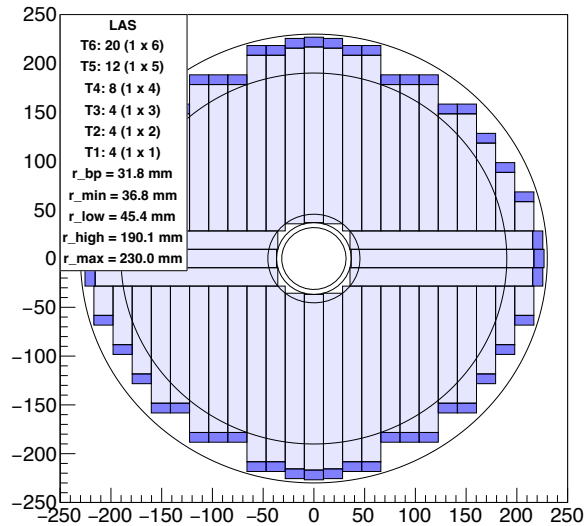
z = +/- 250 mm  
Cruciform = 3 x 3 sensors

## The algorithm

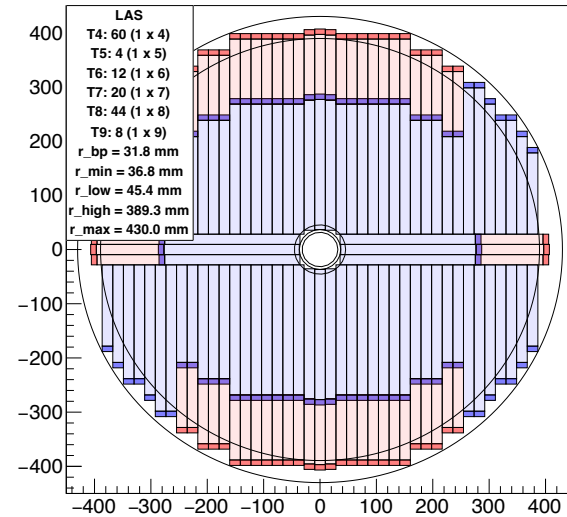
- Aim to keep periphery to larger radii
- Two designs, each based on a central cross pattern smaller than the inner diameter of the disk
- Design #1 = vertical tiles (shown)
- Design #2 = herringbone (alternating vertical and horizontal tiles)
- Limits on the max and min sensor length can be applied
- Study the number of sensor variants that are needed
- The minimum radius (r<sub>min</sub>) is 5 mm larger than the beam pipe (r<sub>bp</sub>) for bake out purposes
- Sensor and periphery must be contained within the min and max radii of the disk (r<sub>min</sub> and r<sub>max</sub>).
- For each disk, the algorithm calculates the smallest and largest radii with full acceptance (r<sub>low</sub> and r<sub>high</sub>)
- The algorithm does not permit any sensor overlap
- Acceptance at small radii could be improved by allowing some sensor overlap; placing overlapping sensors on the reverse side of the disk (in progress)

# Some configurations under study as an example

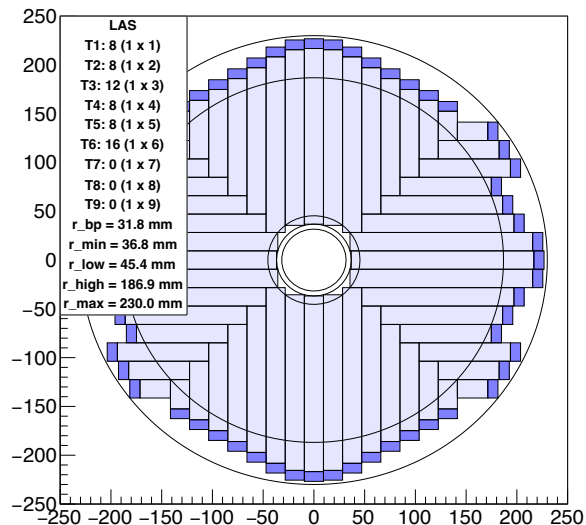
EIC-SVT Disk-1 Tile



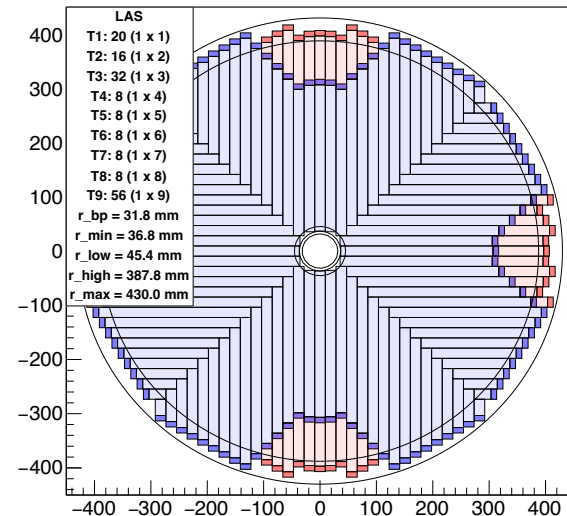
EIC-SVT Disk-2/3n Tile



EIC-SVT Disk-1 Tile



EIC-SVT Disk-2/3n Tile



# Comments on ongoing disk tiling study

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- Multiple sensor formats needed – requiring changes to stitching plan & organisation of the digital periphery,
- Attempt to minimise the number of formats by restricting the maximum and/or minimum sensor length,
- We have, indeed, moved away from earlier considerations of iris-like layout concepts towards a central cross-pattern to accommodate the (various) beam openings,
- Physics simulations to inform acceptance needs at small radii,
- Mechanical and material budget considerations to inform if disks can be stave-like or require monolithic disk halves,
- Power dissipation of the peripheries, in particular, to inform the need for any liquid cooling.

# Our asks to you

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- Please simply speak up now or reach out soon to be added as an editor for the separate overleaf documents for eRD104, eRD111, and eRD113 as appropriate,
- Prepare to present R&D progress by our meeting on September 12 and summarize this progress in the relevant eRD overleaf document – we are after basic entries; a Hemmingway or Pulitzer, although welcome, is not needed,
- On the same timeline, but preferably earlier by September 5, indicate in the relevant eRD overleaf document where you / your institution can contribute to FY23 project R&D, including timelines and resource needs,
- Please do not hesitate to reach out if the bifurcations just become too many and with any comments, requests, or questions.