

260-L LAr System Progress Report

Yichen, Sergey, Steve

8/30/22

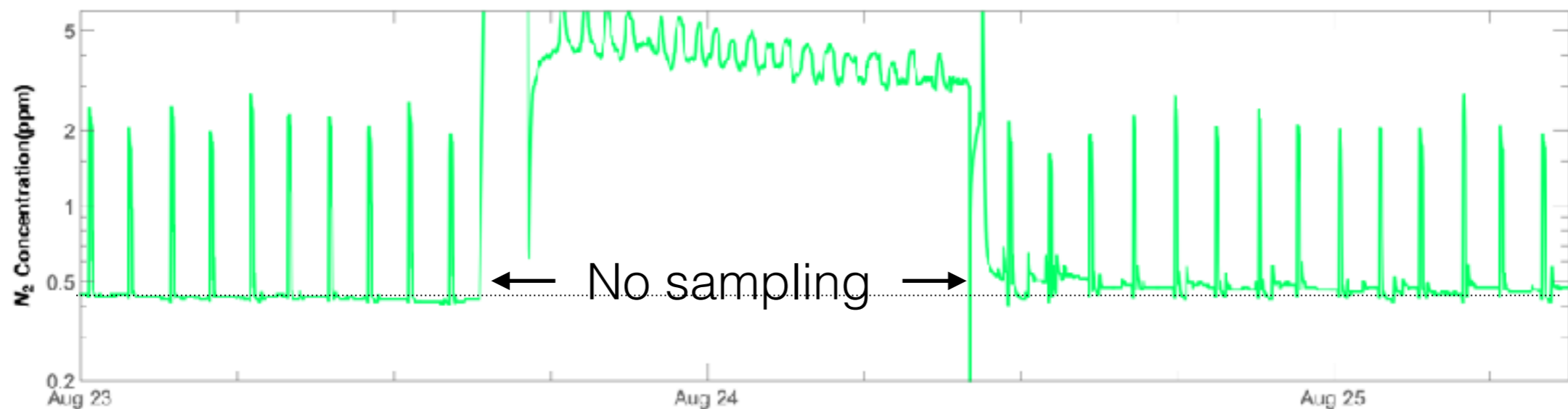
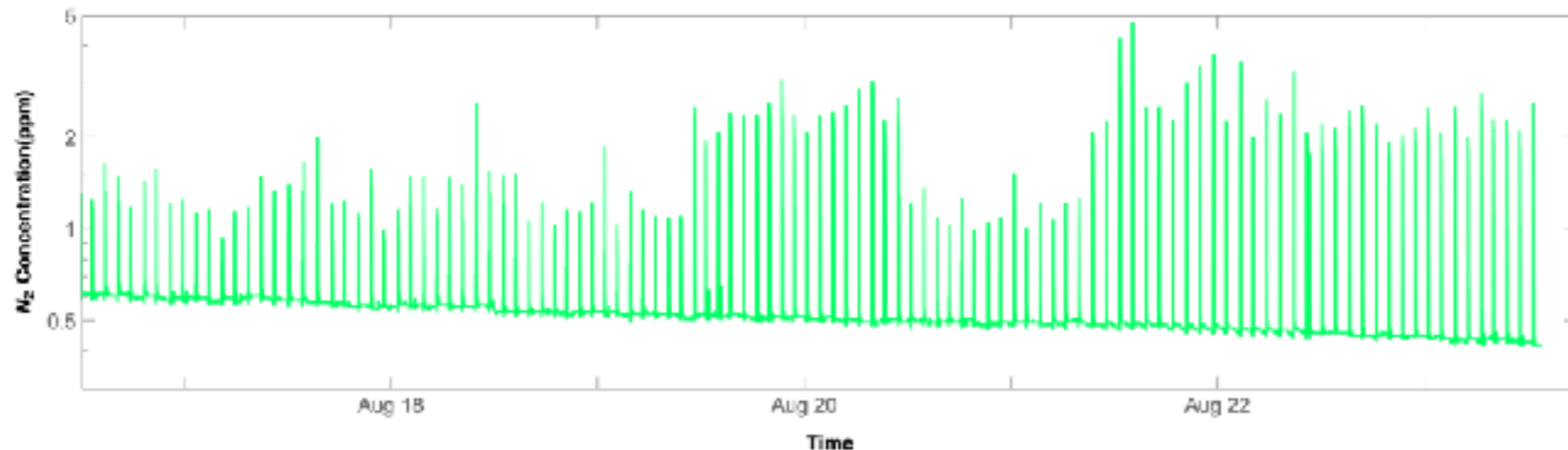


Lab Safety

- COVID level in Suffolk County is now at Medium
- Watch out for the summer students and interns
- Take the additional trainings required for all employee
Ethics and Privacy by 9/2;
Active shooter training by 9/30
- Properly handle and store gas cylinders
- Pay attention to gas regulator safety
- Next ESH safety inspection will be tomorrow

N₂ concentration measurement

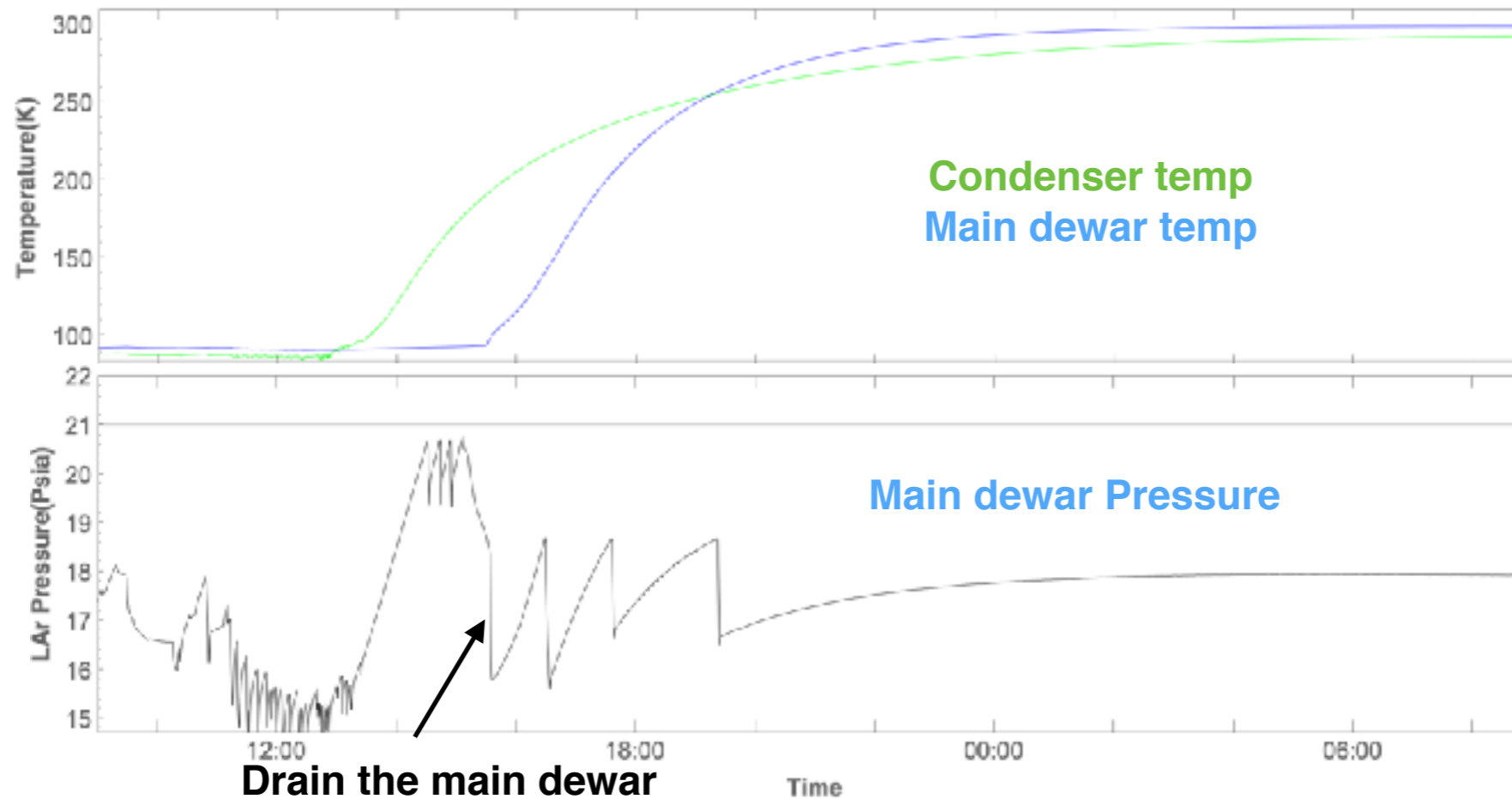
- ▶ **System was running without sampling before warming up**
 - It was observed [N₂] drop with long period over the cryogenic operation
 - [N₂] concentration shows no reduction after running closely
 - [N₂] concentration drop caused by the sampling



260L LAr System warming up

▸ 260L LAr system cryogenic operation stopped last Friday

- The run from 8/12-8/26
 - Cryogenic System runs smoothly with no interruption
 - LN2 supply with 6000-gallon LN2 tank only, will small consumption (Level from 110" drops to 95")
- Residual LAr back filled into the supply dewar
 - ~5 ft height difference from 260L main dewar to the supply dewar valve
 - ~3 psi+ pressure difference is sufficient to drive the LAr
- First warming up so far without damaging burst disk
 - Burst disk always broken in the previous warm up due to residual LAr evaporation
 - Automatic pressure relief with a solenoid valve implemented for pressure relief
 - The system warming up takes about a day to room temperature



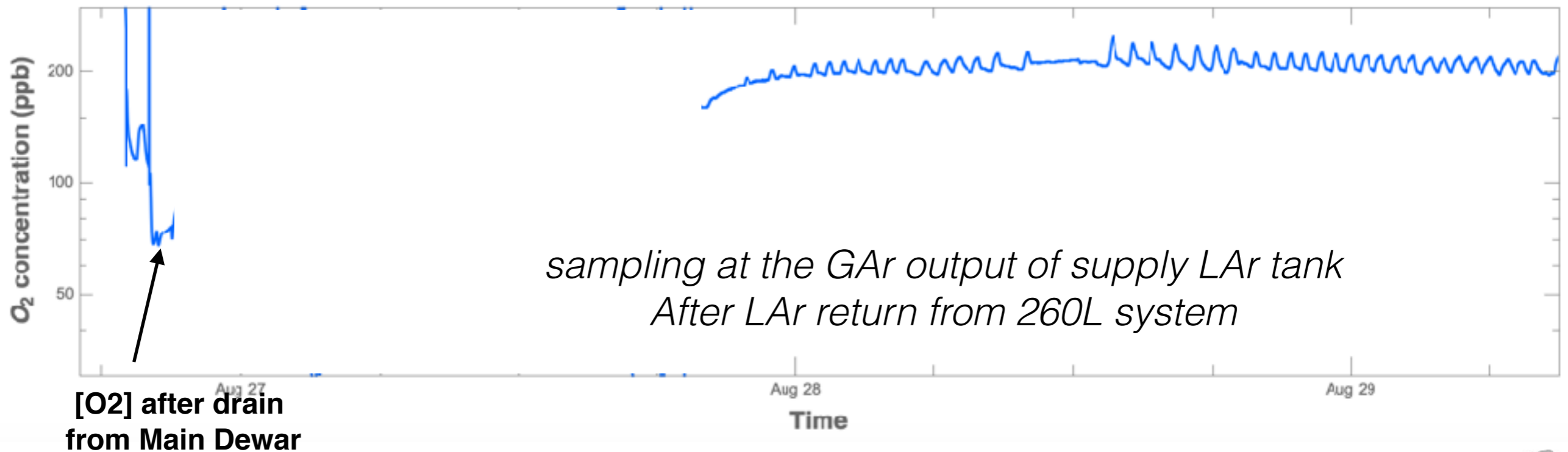
260L LAr System warming up

- ▶ **Gross leak found on the filling hose between 260L main dewar and inline filter**
 - Excessive LAr leakage observed when draining LAr from 260L main dewar
 - Two gross leaks on the plumbing found after warming up
 - This could be the reason of the high impurity level in this run
 - Getting new fittings to reduce the number of connections on the line
 - The fill line must be pump-and-purge in the next run



260L LAr System warming up

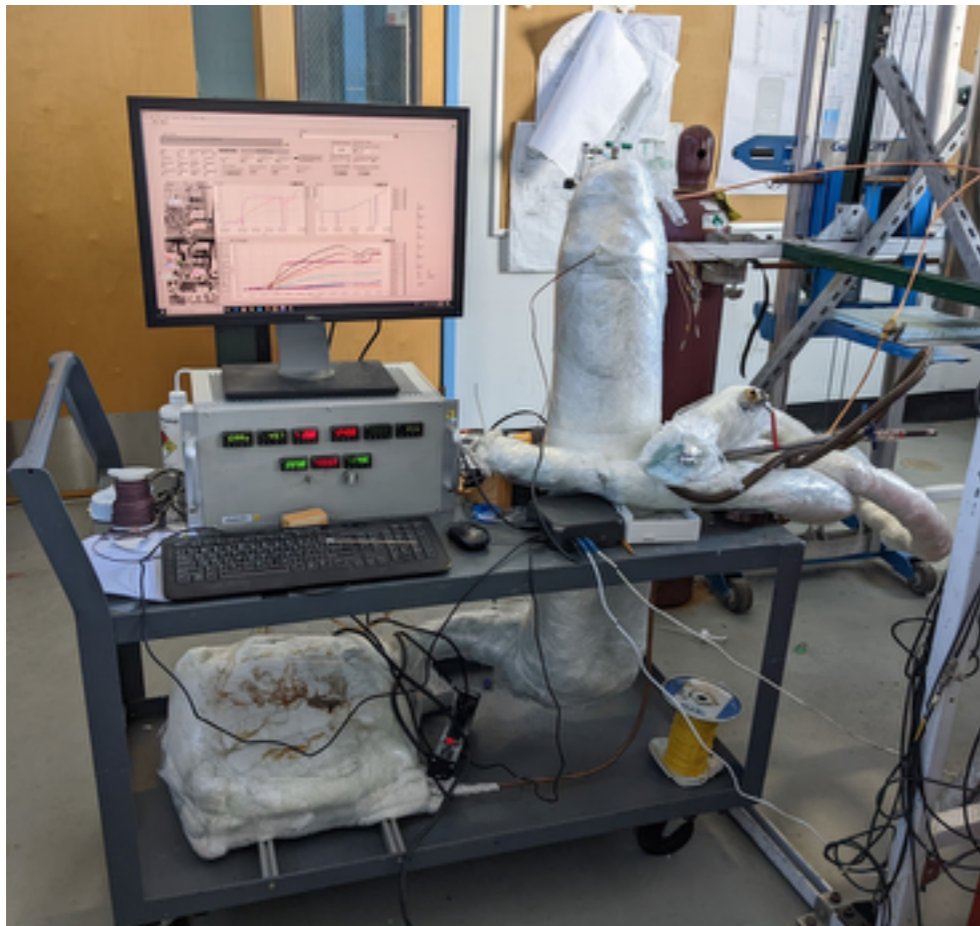
- ▶ **Purity significantly improved during the cryogenic operation**
 - Supply commercial Ar [O₂]~600 ppb
 - Immediate after draining from the 260L LAr dewar, the [O₂] reading at the GAr output of the supply dewar is ~ 70 ppb
 - Now [O₂]~ 200ppb
 - Purification of the 260L LAr system is working



Inline filter activation

► Inline Filter Activation

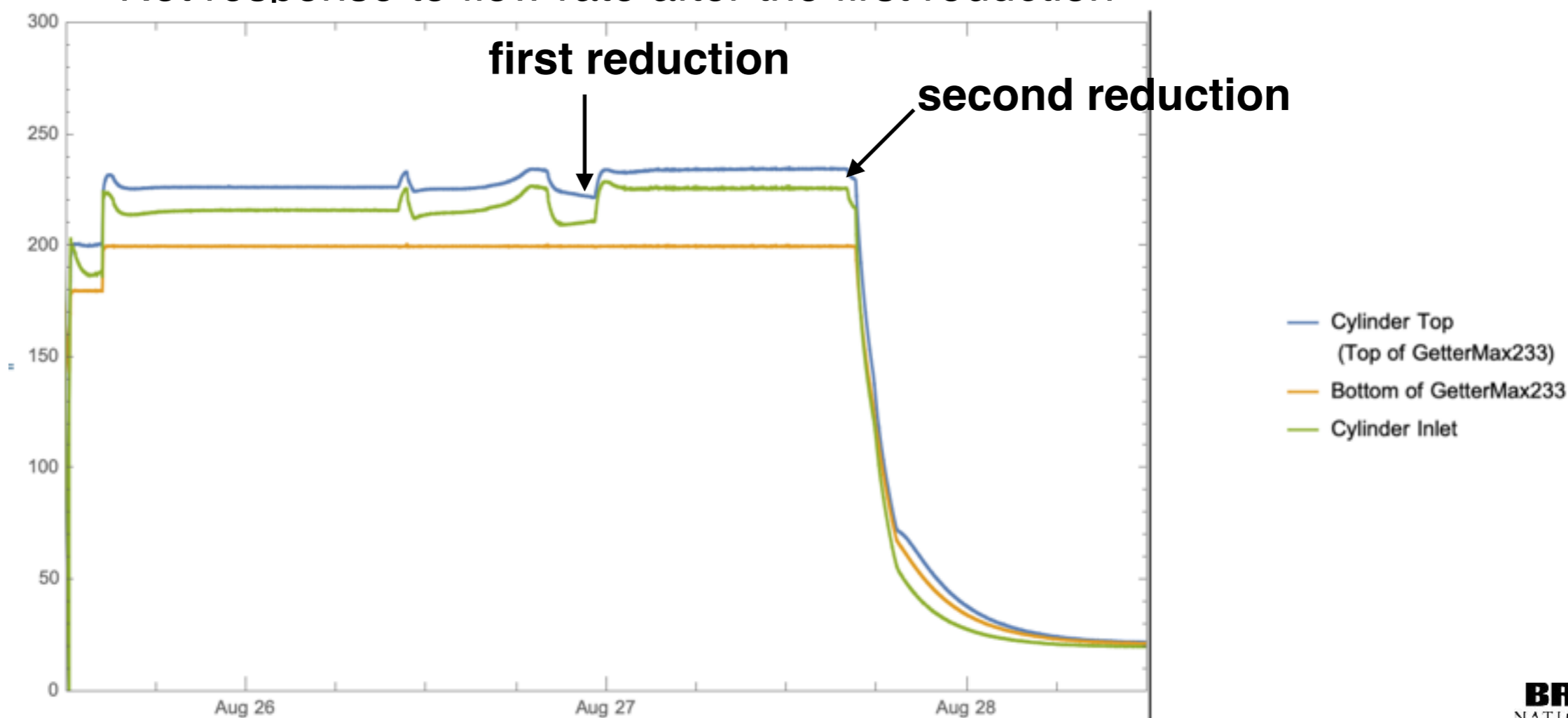
- Inline filter cart moved close to the 20L system for gas supply
- Gas vent plumbing in parallel to a flow meter and the gas analyzers
- Heating tape at gas inlet problem due to broken fuse fixed
- Activation was conducted during the warming up of 260L system



Inline filter activation

► Inline Filter Regeneration

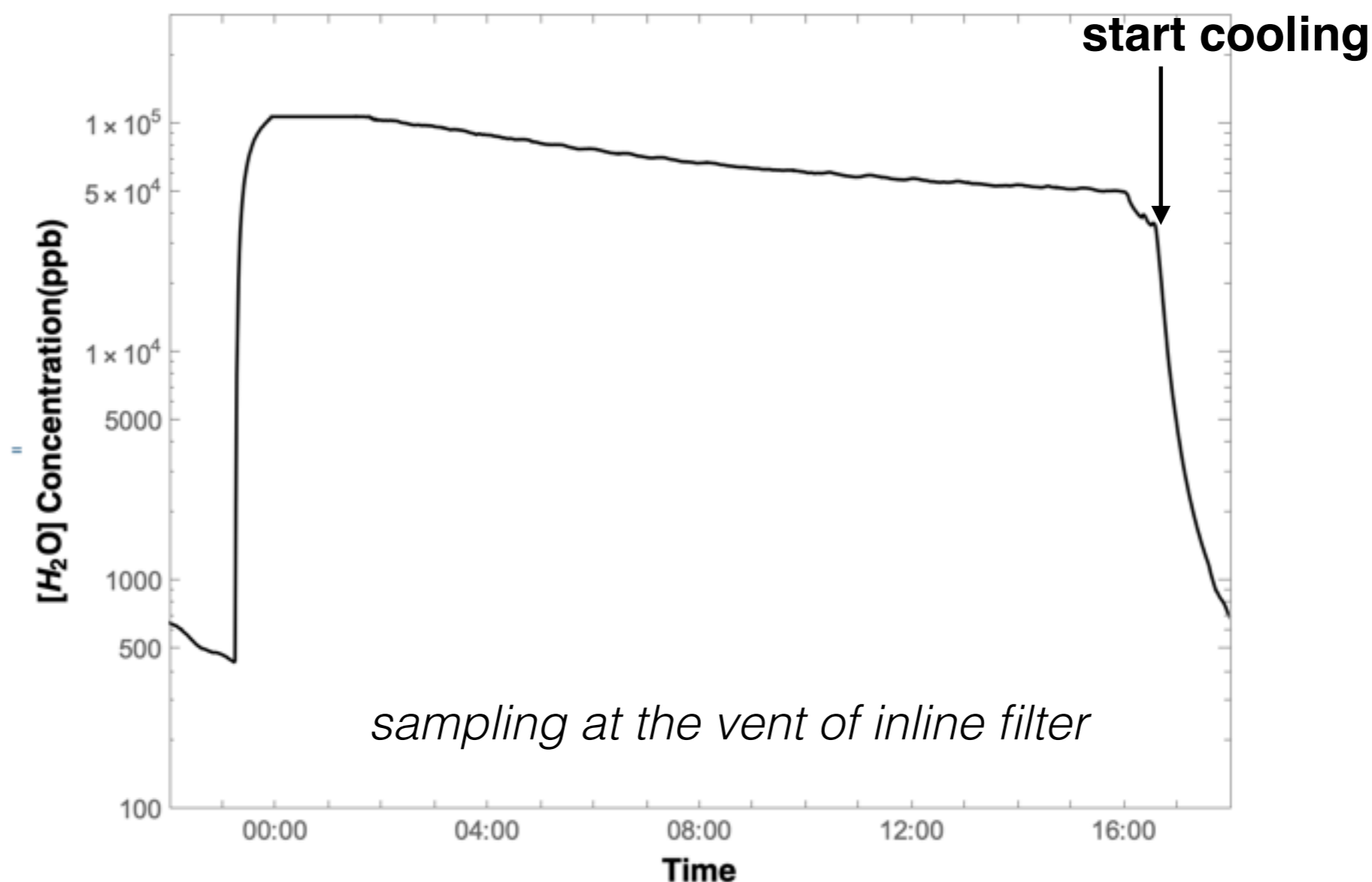
- No excessive water condensation observed
- Bed temperature reduction observed after ~ 24hrs
- [H₂O] reduction observed after seeing the bed temperature drop
- Bed temperature increased with additional flow to the gas analyzers
- Not response to flow rate after the first reduction



Inline filter activation

▶ Inline Filter Activation

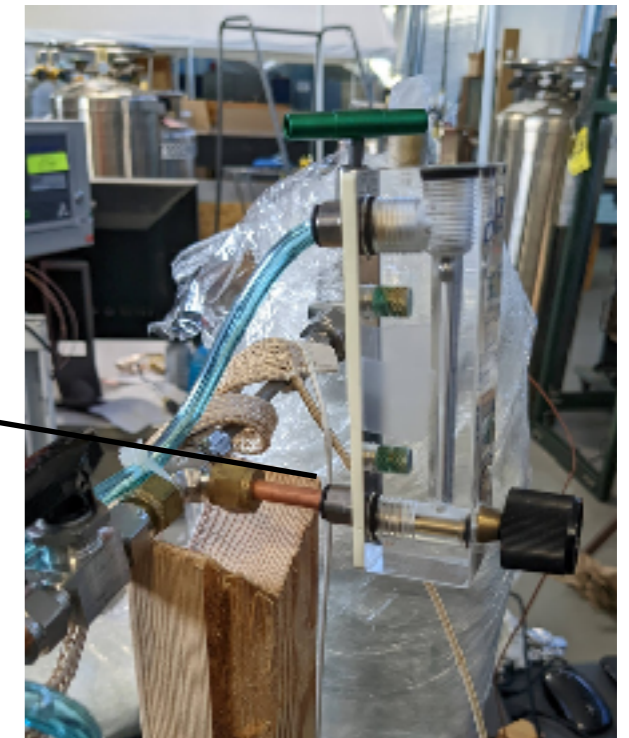
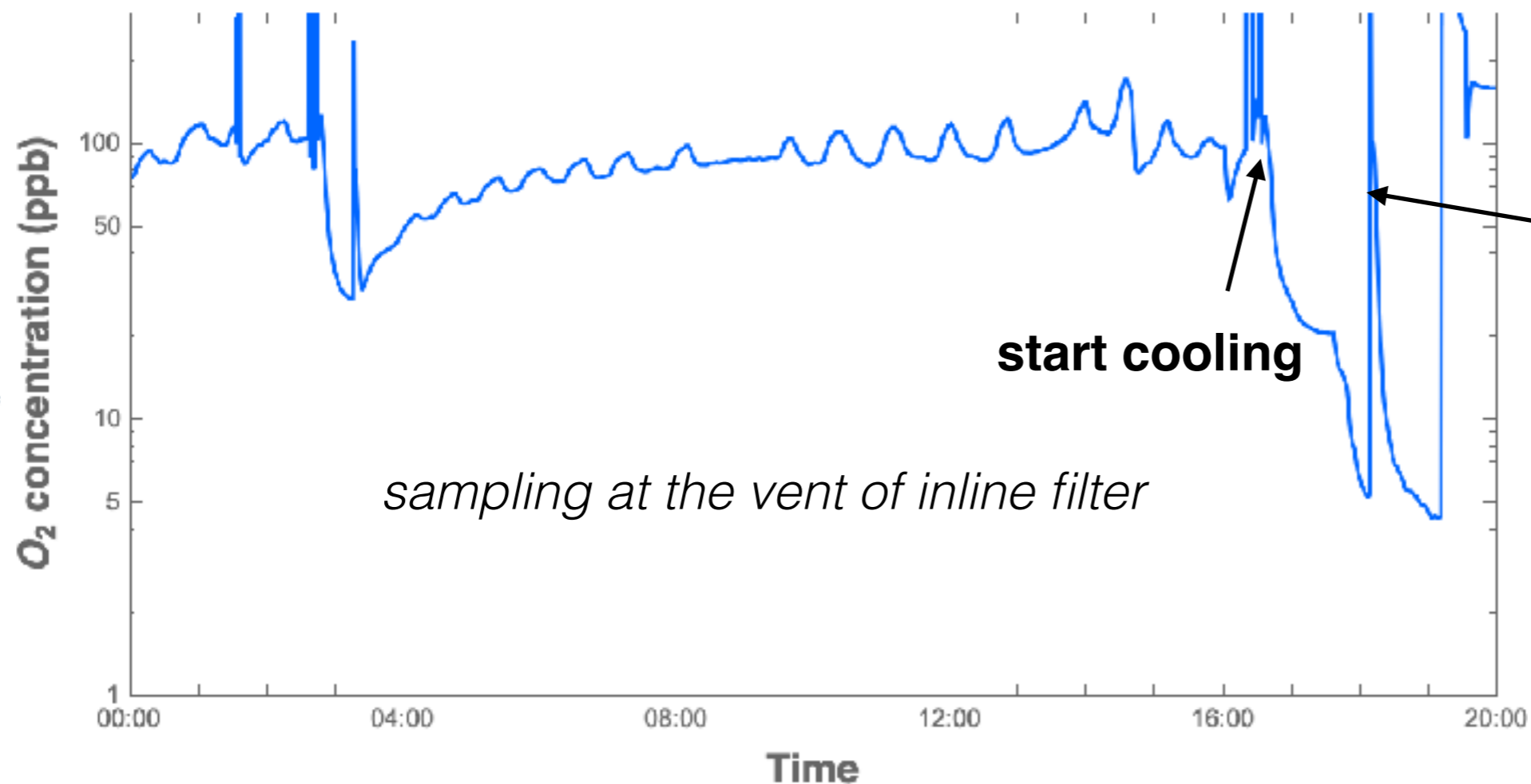
- [H₂O] reading starts after seeing the first temperature reduction
- [H₂O] saturated the analyze for ~ 2 hours then reduced to content, agrees with previous observation after full activation
- Inline filter is fully activated



Inline filter activation

► Inline Filter Performance Validation

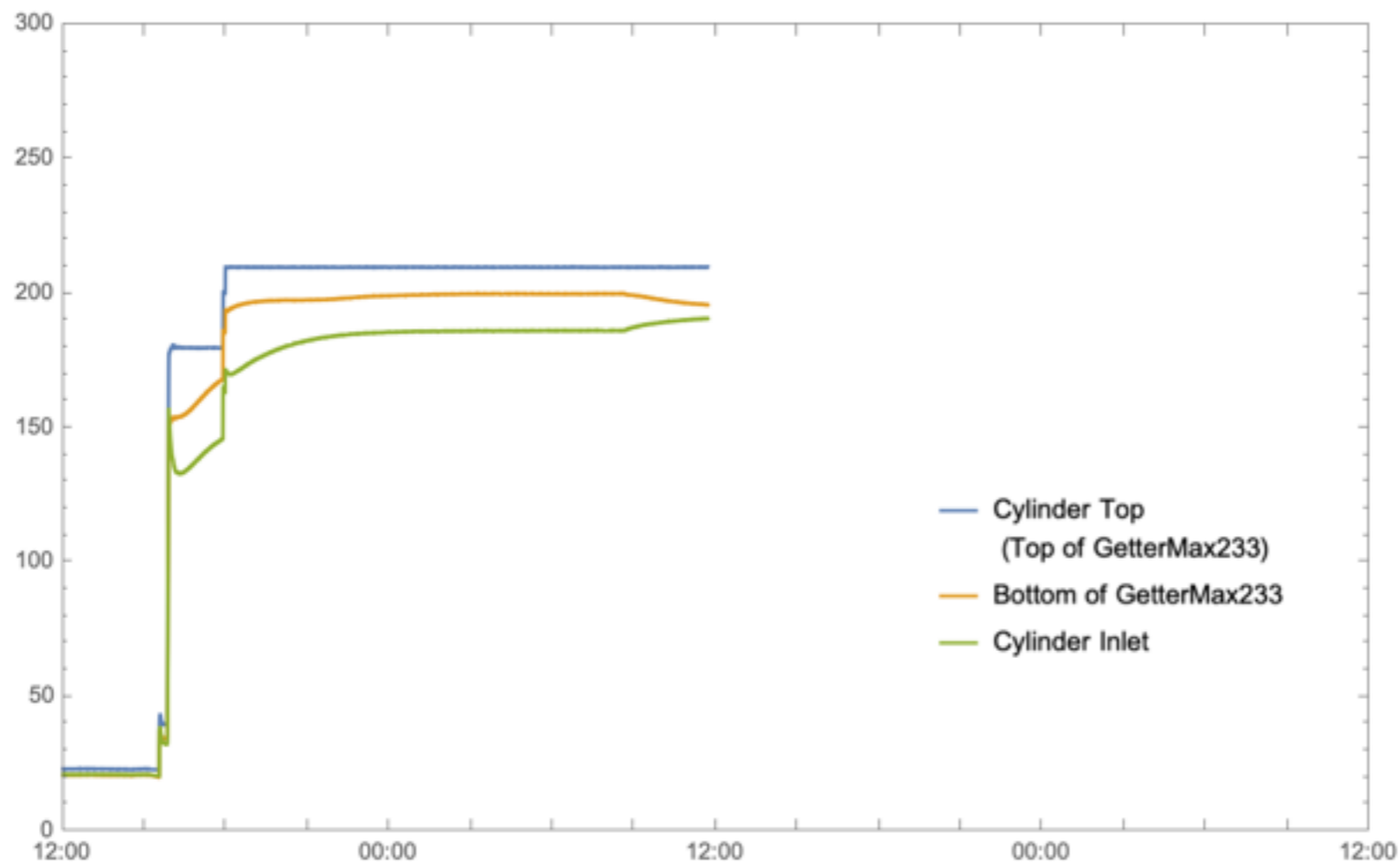
- Compressed Argon with ~800ppb [O₂] flush the inline filter during cooling down
- Flushing the scrubber cylinder with high flow GAr with 25 psig to cool down
- “Zero” reading observed on O₂ analyzer, minimum [O₂] is 4.4 ppb, limiting with the fitting at the flow meter
- Inline filter performance validated



260L Purifier Activation

▶ 260L Purifier Activation in progress

- No excessive water condensation observed
- Bed end temperature peaked and reducing
- The activation is expected to be done by the end of today
- Will conduct the similar validation test



Summary

- This run lasted for 2 weeks with 6000-gallon LN2 tank refilling portable dewars, the running mode worked well
- 260L system warmed up with no issue
- Purification capability partially demonstrated
- Inline filter activated with performance validated
- 260L on-system purifier activation in progress, performance indirectly validated, need further test
- Next is check the 260L LAr system contamination level
- Potential reason of high impurity level in the run located