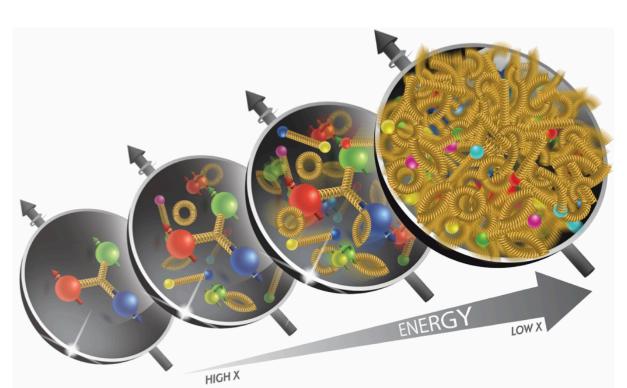
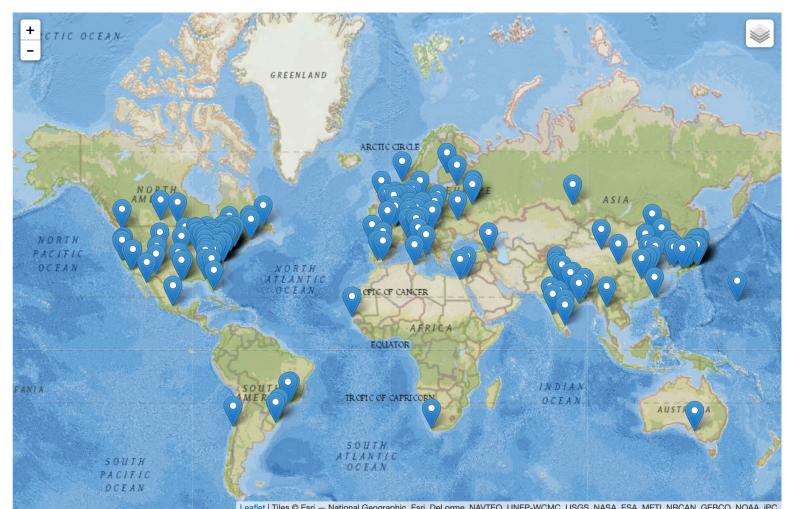


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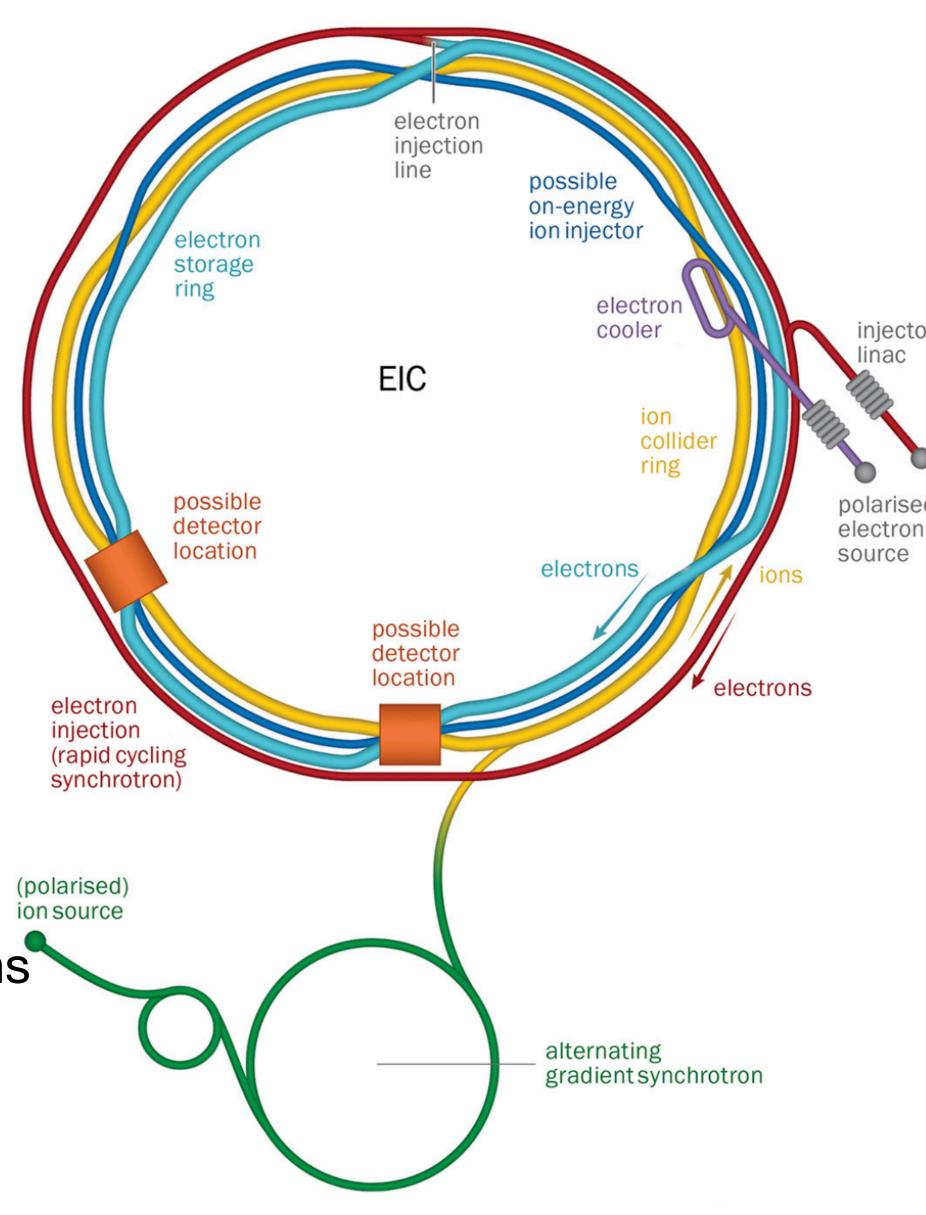
# Electron-Ion Collider (EIC)



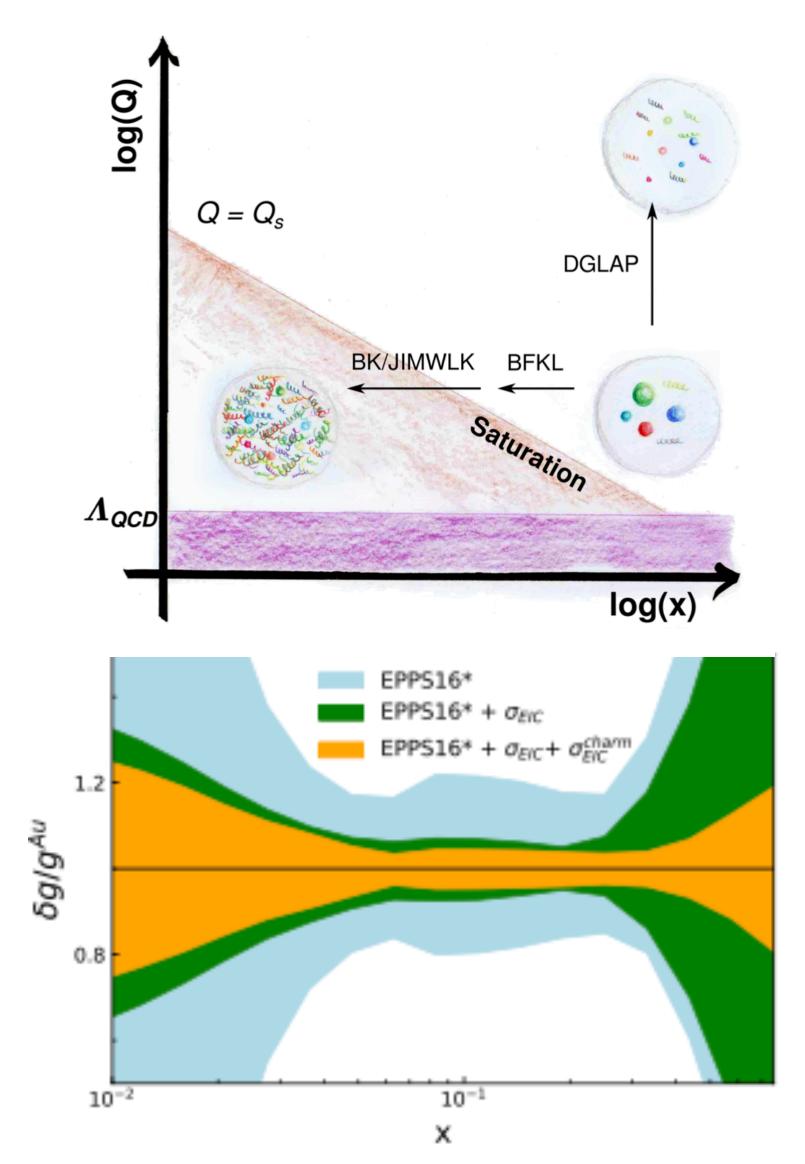


- New electron accelerator and storage ring at RHIC
- More than 1300 physicists from over 250 institutions worldwide
- Center-of-mass energies of √s = 20 140 GeV
- Very high luminosity 10<sup>33</sup> 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup> for e+p and e+A collisions
- High polarization (70%) of both electron and proton beams
- Two interaction points for instrumentation





# Selected physics motivations



#### **Gluon saturation:**

Possible signatures in the back-to-back hadron-jet correlations or nuclear modification factor

#### Multi-dimensional imaging of the nucleon:

Transverse momentum dependent parton distribution (TMD) Scale dependence predicted by QCD

#### **Gluon TMDs:**

Constrained via quarkonium or charm jet production Back-to-back jet production

# Measuring of color propagation through the cold nuclear matter

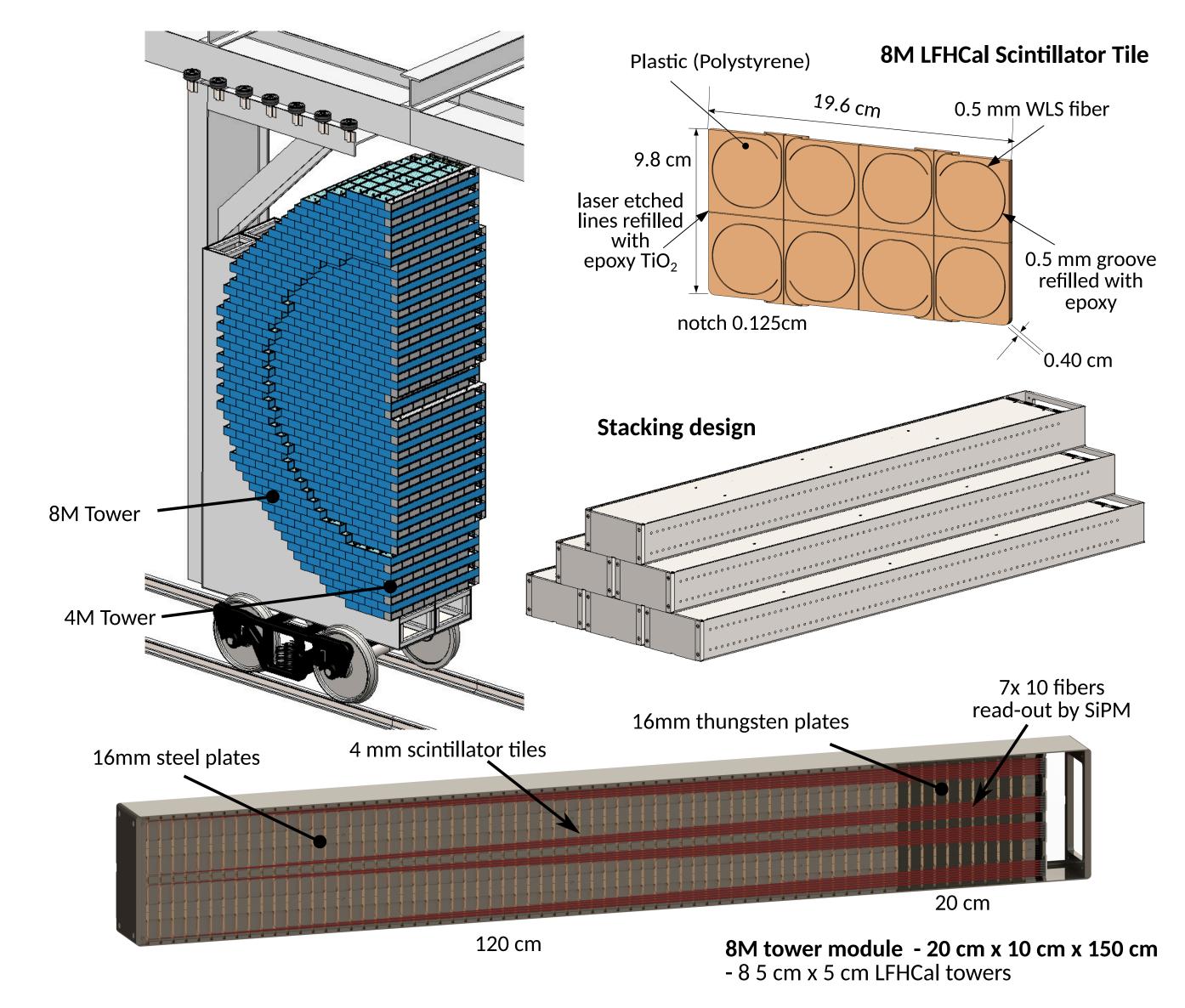
Lepton-jet measurement will allow dialing of nuclear size and energy dependence

# Longitudinally segmented Forward Hadronic Calorimeter (LFHCal)

#### For better performance:

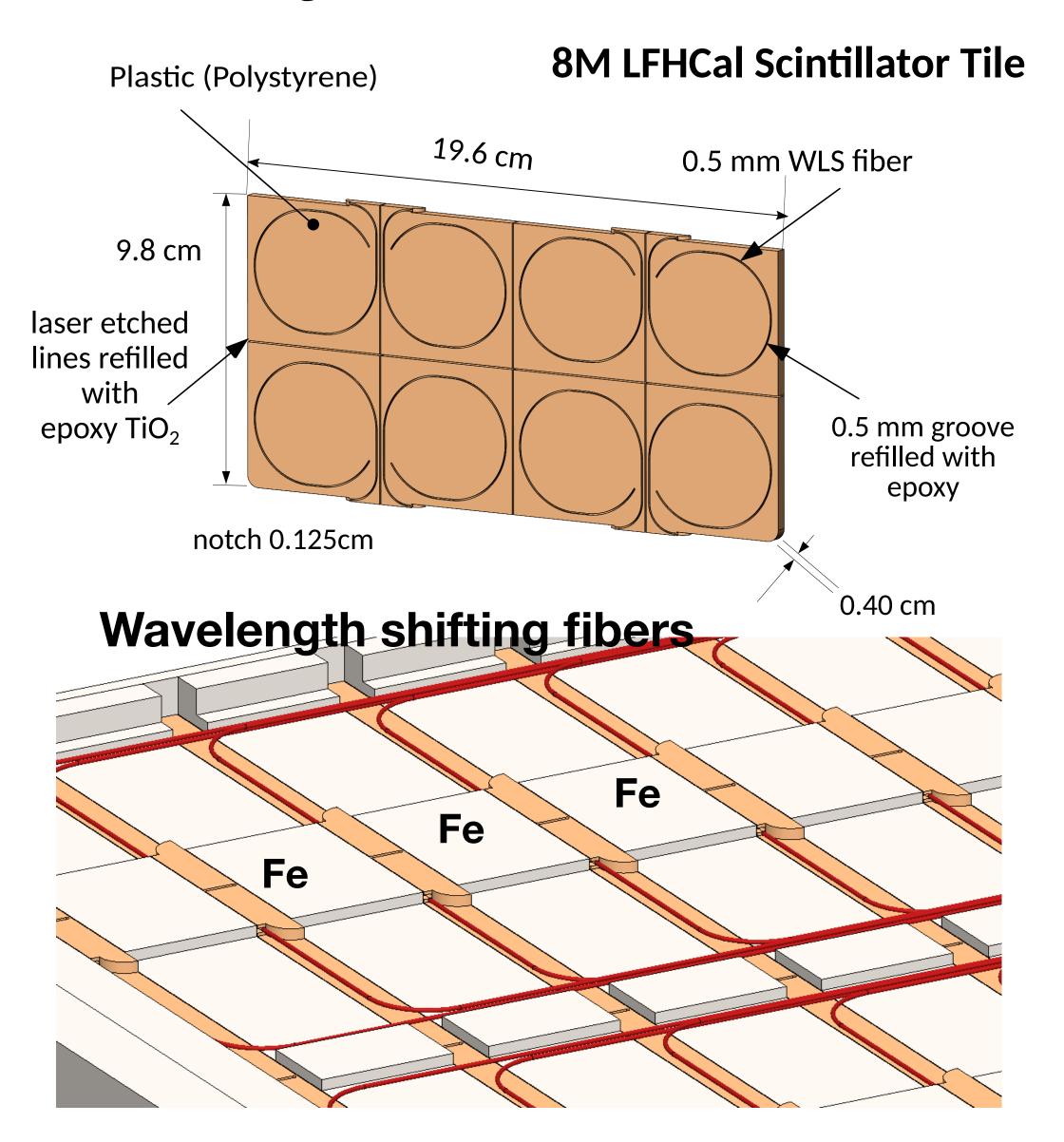
- sub-Moliere radius towers
- Longitudinal separation:
  - 7 longitudinally segmented regions
  - Better resolution for hadrons
  - Identification of muons

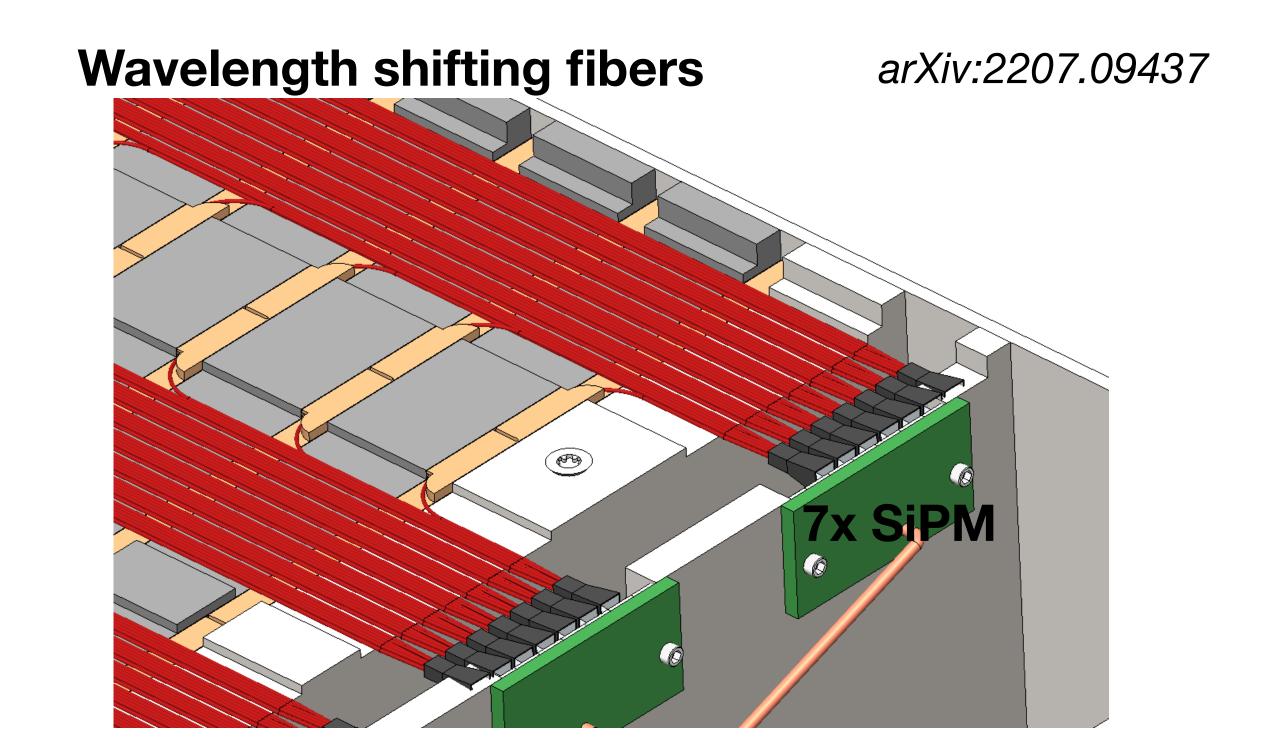
parameter	LFHCal
inner radius (envelope)	17 cm
outer radius (envelope)	270 cm
$\eta$ acceptance	$1.2 < \eta < 3.5$
tower information	
x, y (R < /> 0.8 m)	5 cm
z (active depth)	140 cm
z read-out	10 cm
# scintillor plates	70 (0.4 cm each)
# aborber sheets	60 (1.6 cm steel)
	10 (1.6 cm tungsten)
weight	$\sim 30.6 \text{ kg}$
interaction lengths	$6.9 \lambda/\lambda_0$
Molière radius $R_M$	21.1 cm ( $\pi^{\pm}$ shower)
Sampling fraction <i>f</i>	0.040
# towers (inner/outer)	9040
# modules	
8M	1091
4M	76
2M	2
1M	4
# read-out channels	$7 \times 9,040 = 63,280$

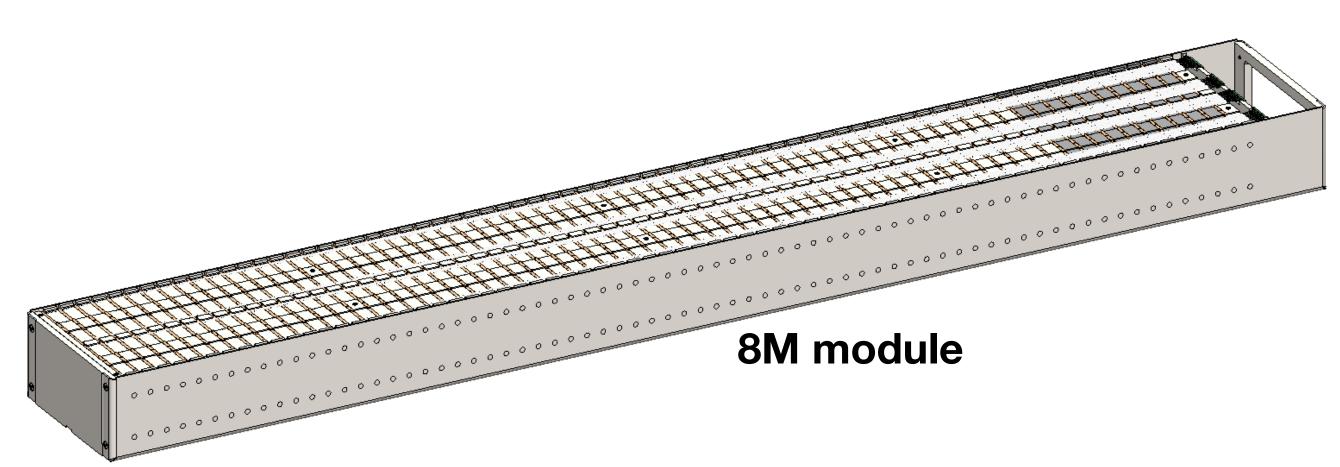




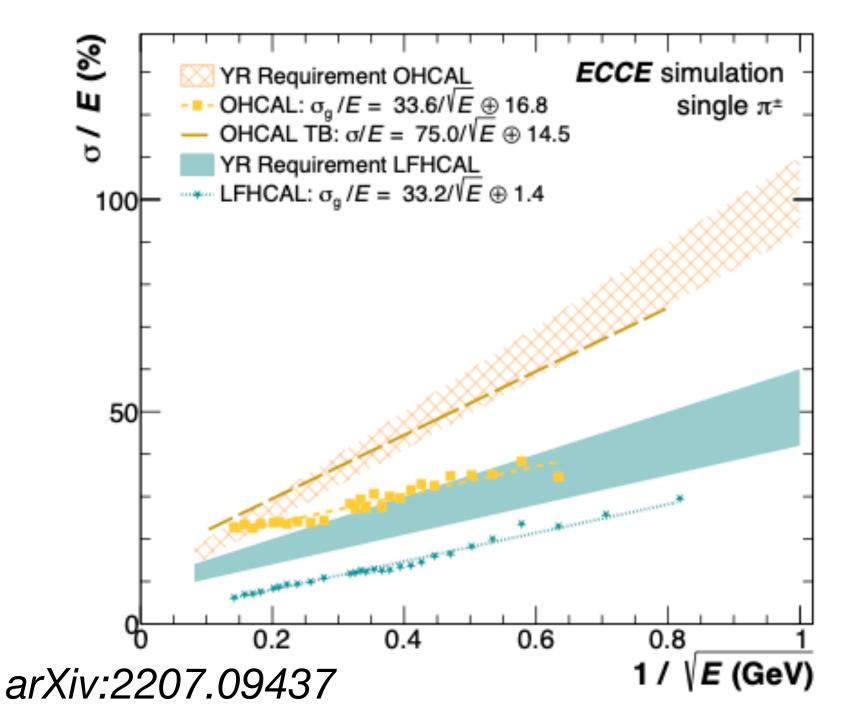
# Assembly of the LFHCal detector







# Energy resolution



Energy resolution depends on the particle ( $\pi$  or proton) and the pseudo rapidity acceptance

$$\frac{\sigma(E)}{E} \approx \frac{33 - 44\% (\eta)}{\sqrt{E}} \oplus 1.4\%$$

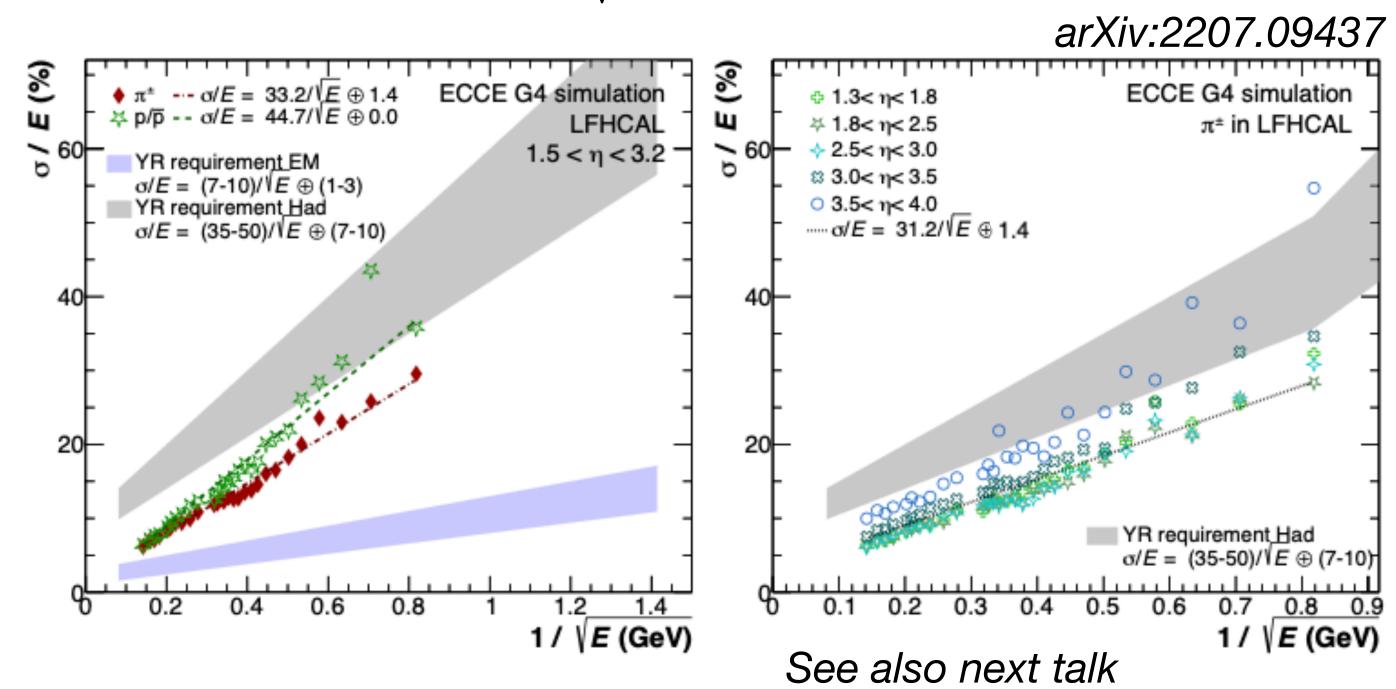
The simulation also shows factor 1.5 offset due to timing

Yellow report of EIC identified the forward hadron resolution should be:

 $\frac{\sigma(E)}{E} \approx \frac{50\%}{\sqrt{E}} \oplus 10\%$ 

The longitudinal segmentation and tail containment:

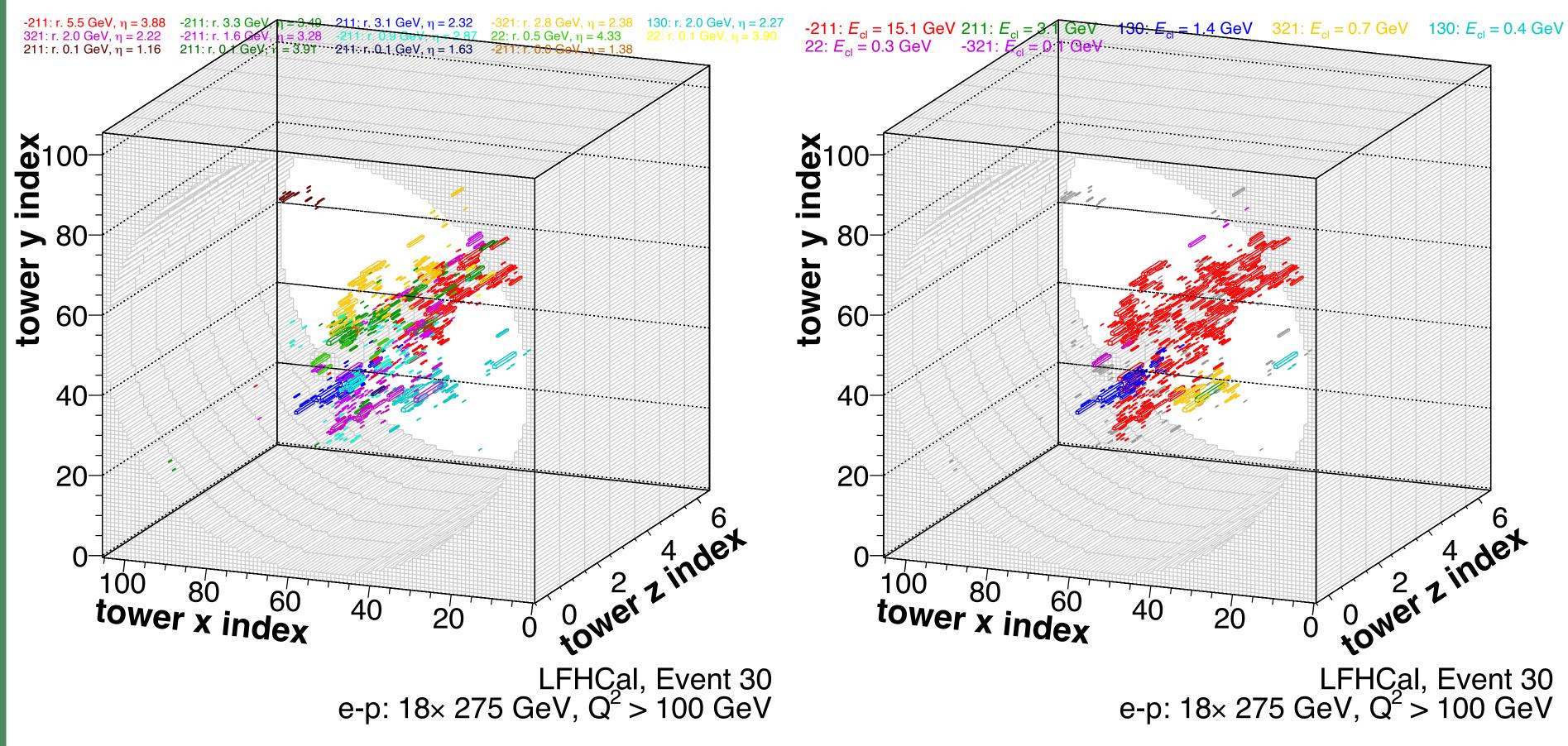
$$\frac{\sigma(E)}{E} \approx \frac{33.2\%}{\sqrt{E}} \oplus 1.4\%$$



## Clusterization and longitudinal segmentation

#### **MC** particles

#### Modified aggregation clusterizer



Longitudinal shower development:

- More information about the particle ID
- Timing information could further help with particle ID

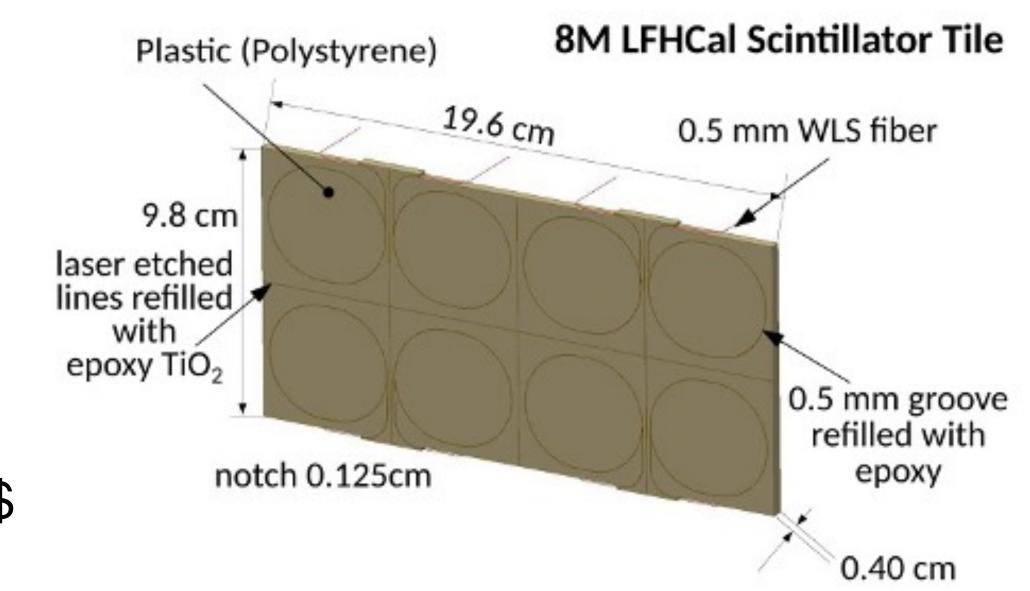
arXiv:2207.09437

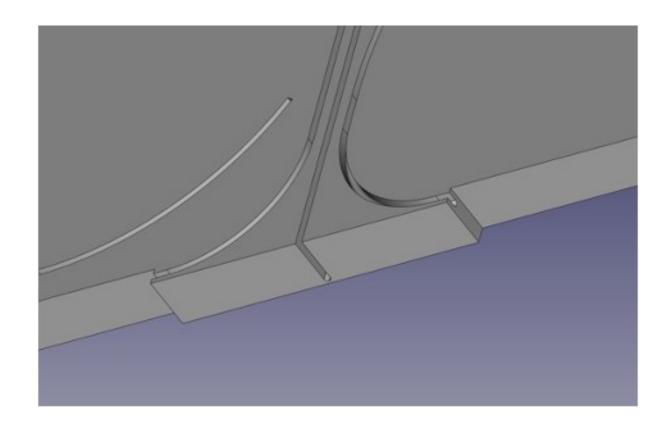


# Optical quality injection molding

# Injection molding of large plastic scintillator tiles at optical quality:

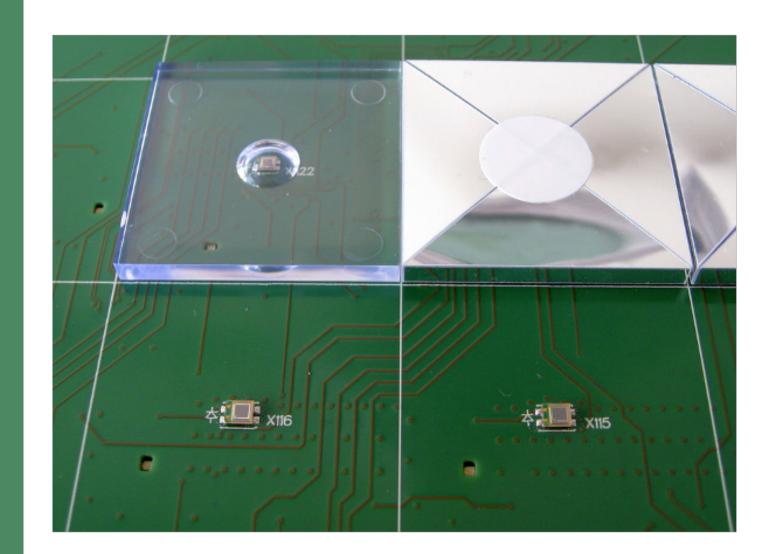
- Part of the R&D effort of the LFHCAL:
  - 80,000 pcs of 20x10 cm<sup>2</sup> tiles
- Benefits:
  - 90% cost reduction:
    - Machined tile 65\$/tile (material, machining) —> 5.2 M\$
    - Molded tiles would be < 500 k\$</li>
  - 90% less production time:
    - Machined tiles: 2-4 years for raw material
    - Molded tiles: 4 months
- Each tile can be separated with ridges:
  - TiO<sub>2</sub> + epoxy
- Focus is on the optical quality:
  - Avoiding weld lines and other imperfections
  - 3D printed molds (ORNL MDF facilities)

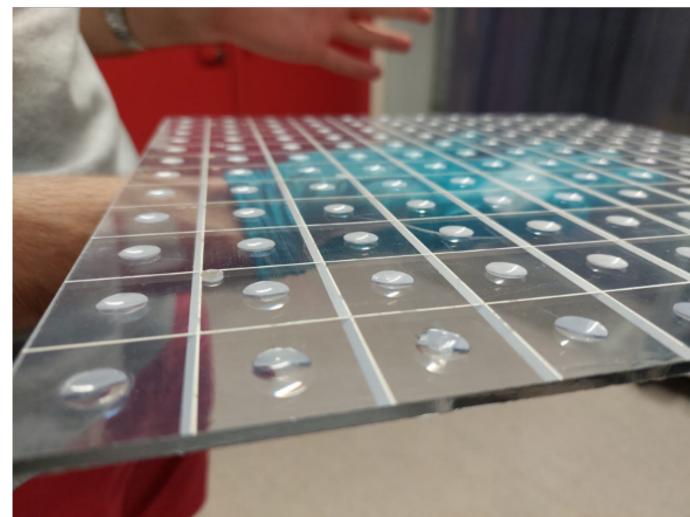






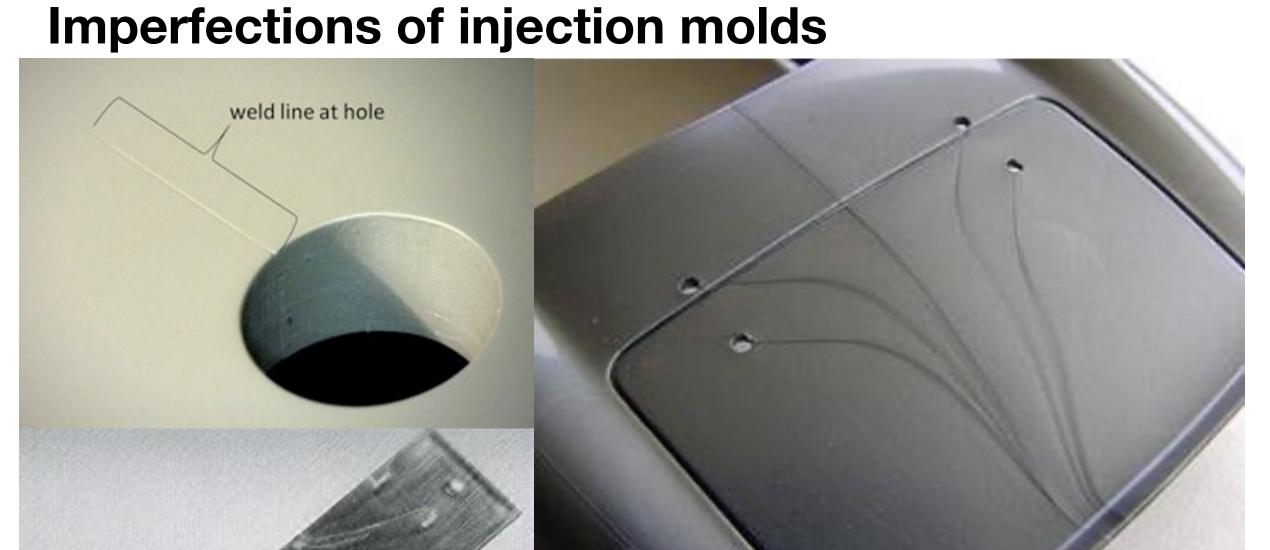
# Future R&D - Large scale injection molding challenges





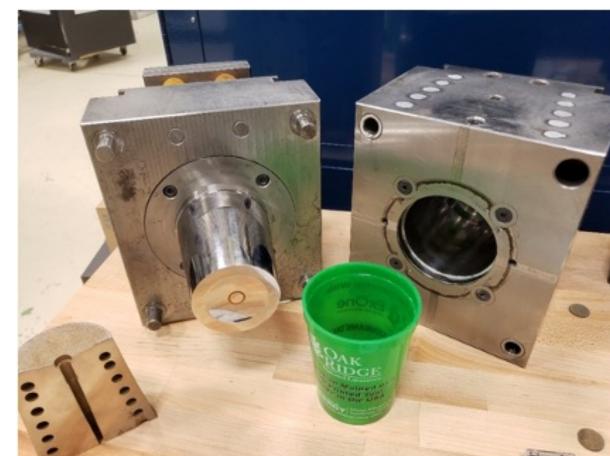
Large tiles for CALICE







MDF @ ORNL Experience with the injection molding and 3D printed molds



## Readout electronics requirement

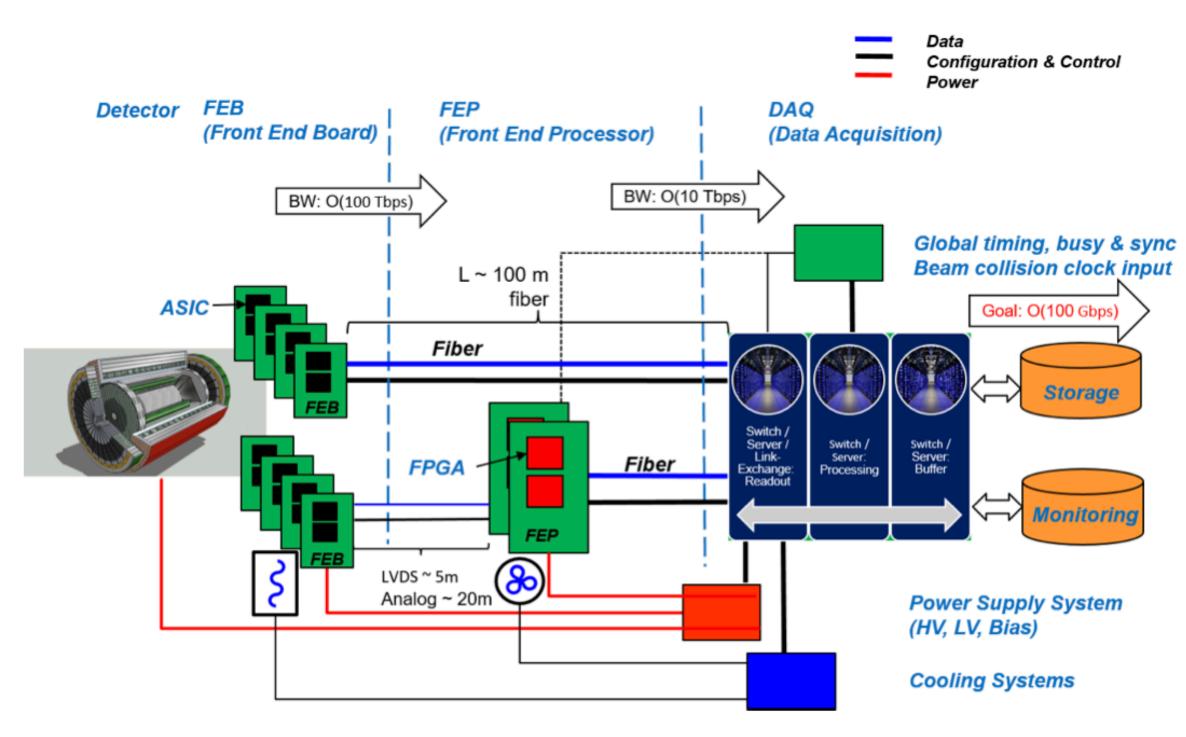


Figure 11.134: Possible scheme for the EIC Readout Architecture

EIC Yellow Report, 2103.05419

# Yellow report place requirements on the readout system:

- Streaming readout:
  - Calorimeters usually are not streaming (ALICE, sPHENIX)
- Online reconstruction of events:
  - Online four-vector reconstruction and PID of particles
- Store all raw data directly to the disk
- Noise reduction required
- Zero suppression required (hit-detection)
- Careful calibration is required:
  - MIP peak monitoring:
    - Environmental influences
  - Particle mass reconstructions

AI/ML tools can be implemented to further enhance the detector performance



#### ASIC - H2GCROCv3 architecture

#### Overall chip divided in two symmetrical parts:

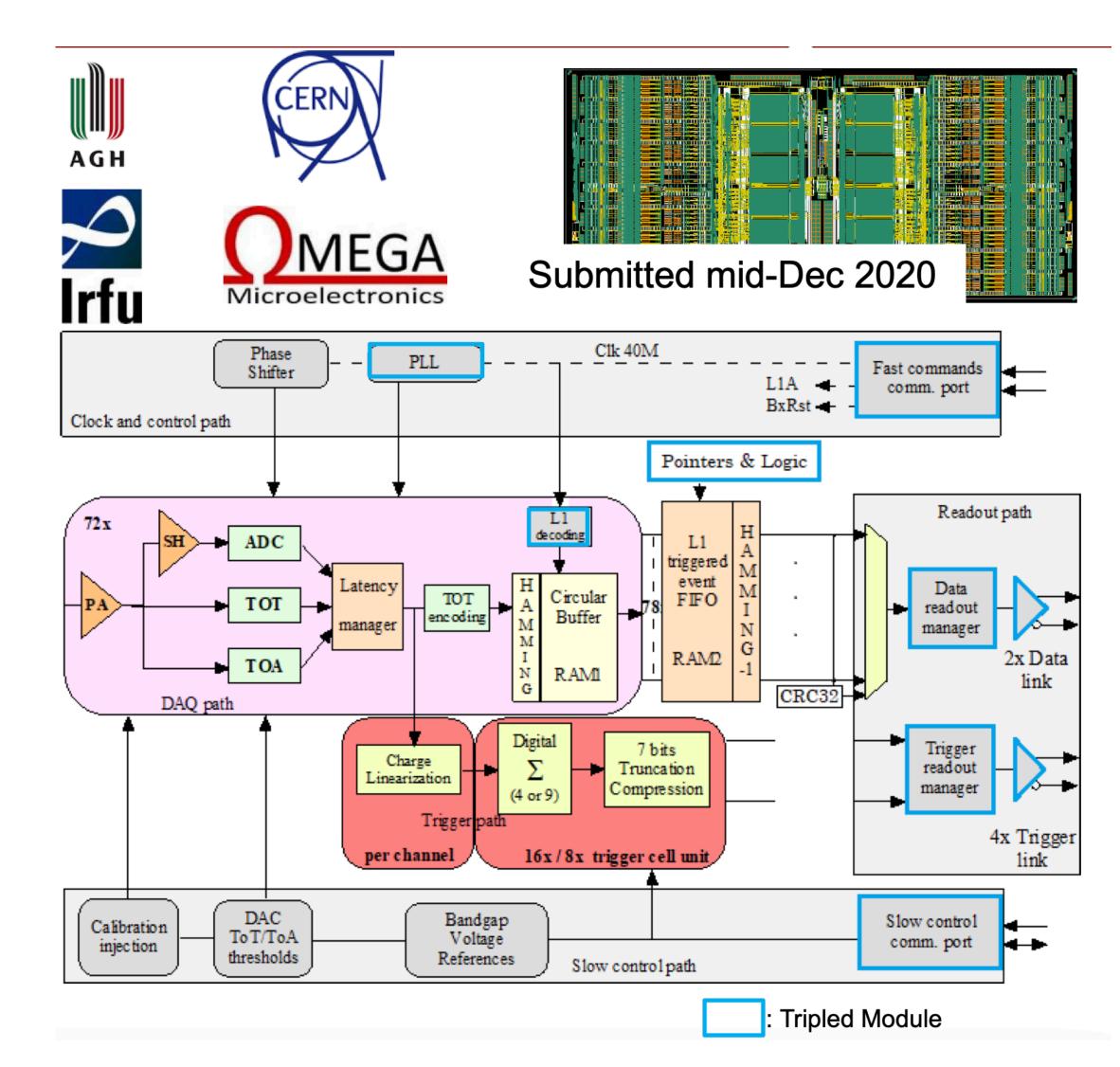
- One half is made of:
  - 36 channels + 2 CMN + 2 Calib
  - Bandgap, voltage reference close to the edge

#### **Measurements:**

- Charge:
  - ADC peak measurement, 10 bits at 40 MHz
    - 0.4 fC resolution
  - TDC: (Time over Threshold), 12 bits
    - 2.5fC resolution
- Time:
  - Time of arrival, 10 bits (25ps)

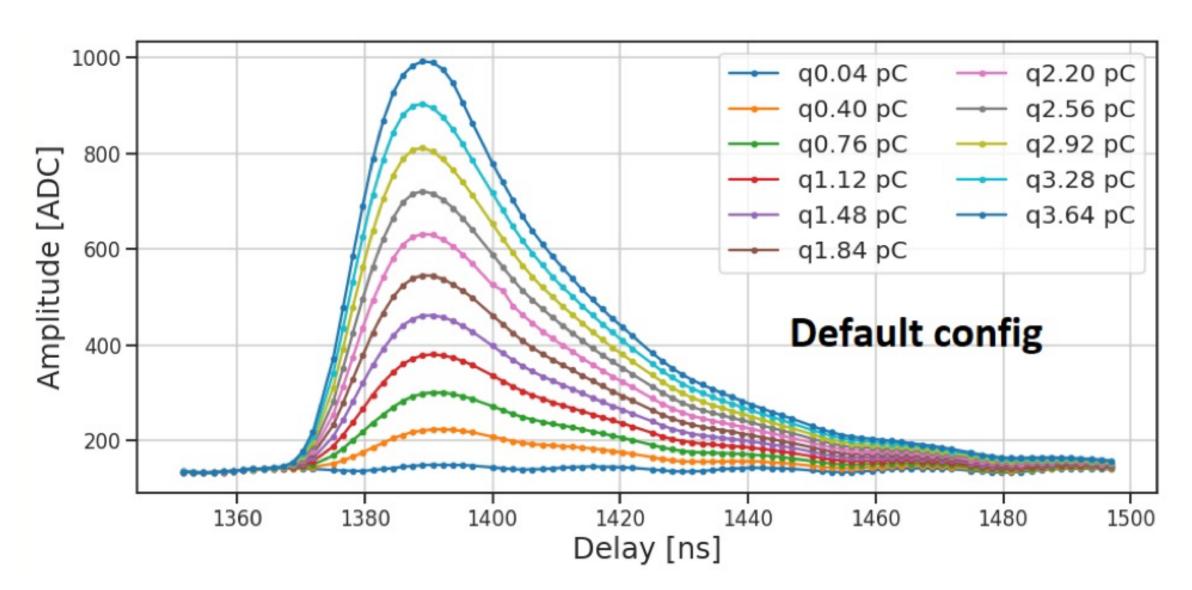
#### Data flow:

- DAQ path:
  - 512 depth RAM1, circular buffer
  - Secondary RAM2, 32 depth
- Trigger path:
  - Sum of 4 or 9 channels





#### HGCROC use in EIC



# EIC clock is 100MHz, therefore there are 5 different phases of the signal sampled with the 40 MHz clock:

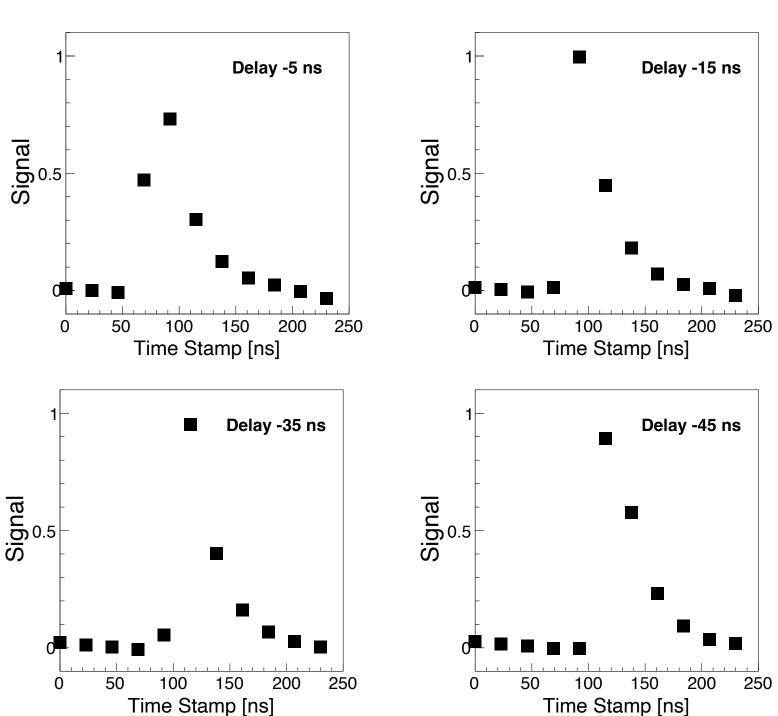
- The new version of the H2GCROCv3 can read out multiple consecutive bunch crossings
- For good signal reconstruction, we plan to save 3 (or 4) samples for each signal
- Total: 3 ADC, 3 TOA and 3 TOT values, 32x3bit words for each physics signal

#### Signal from the shapers:

- Fast shaper
- Signal max reached within 25 ns
- Several gain setups available in the HGCROC

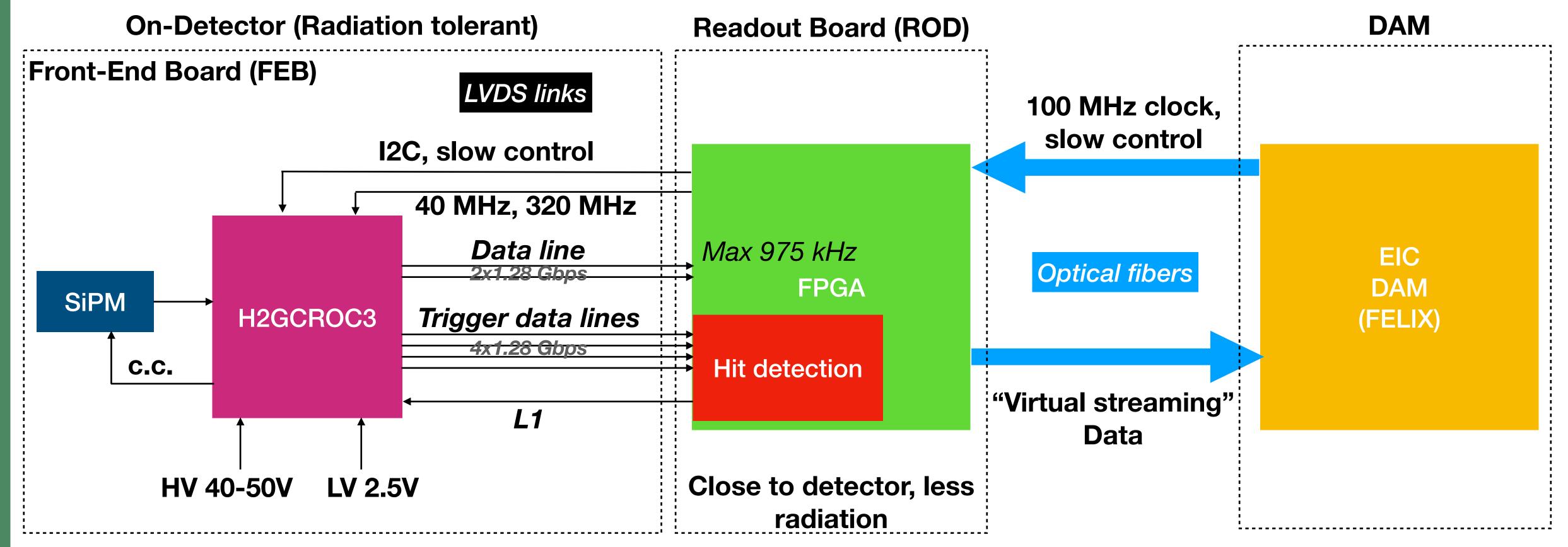
Delay -25 ns

Time Stamp [ns]





# LFHCal readout hierarchy



#### Data propagation from the detector to the EPIC DAQ system:

- The H2GCROC3 requires the L1 trigger for readout, with the maximum speed of 960 kHz
- The expected hit rate in one channel of LFHCal is up to 50 kHz:
  - With possible 4 sample readout we would reach a maximum of 200 kHz
  - "Virtual" streaming readout towards the EPIC DAQ system



## Summary

#### EIC will map the 3D picture of protons and nuclei

- Precision 3D imaging of protons and nuclei
- Solving the proton spin puzzle
- Discovery of the gluon saturation
- Quarks and gluon confinement
- Cold nuclear matter energy loss

LFHCal is crucial to identify the neutral energy component of jets

- Longitudinally segmented to increase performance
- Innovative R&D to use injection molding for the scintillator tiles:
  - Reducing cost and time of building future large scale calorimeters
- "Virtually" streaming calorimeter:
  - Using ASIC developed at CMS for high luminosity LHC run
  - Locally triggered, globally streaming
  - Including timing information

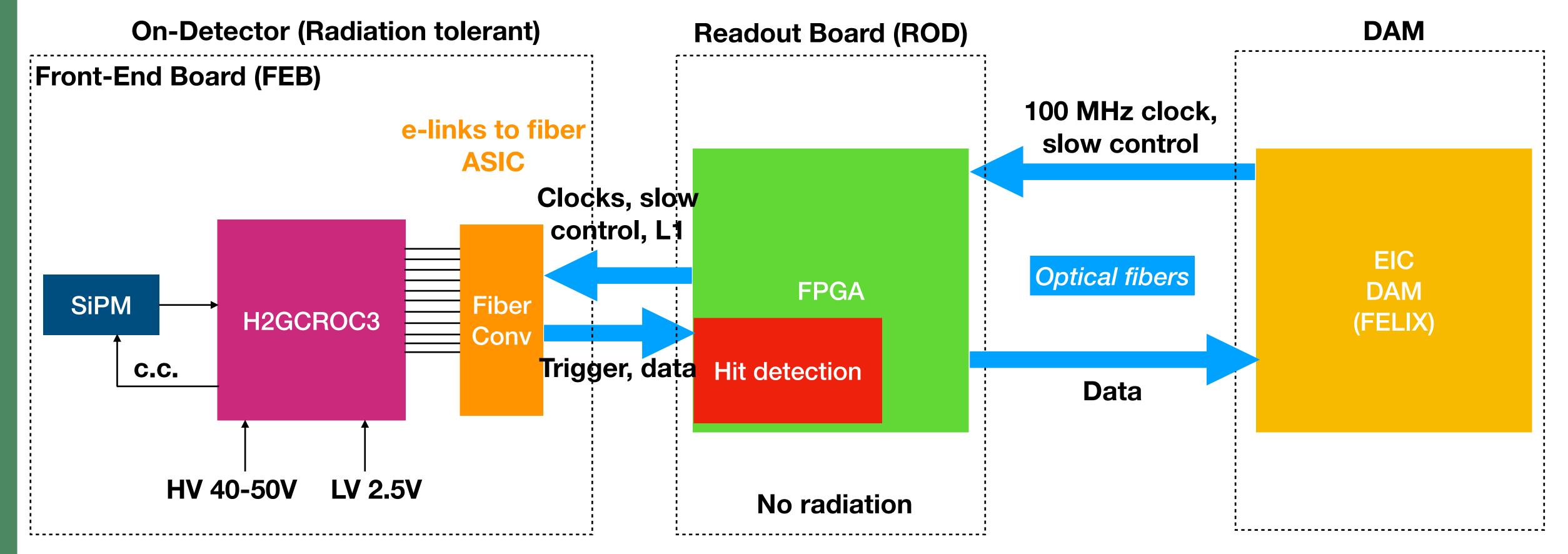






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# LFHCal readout hierarchy - Service reduction

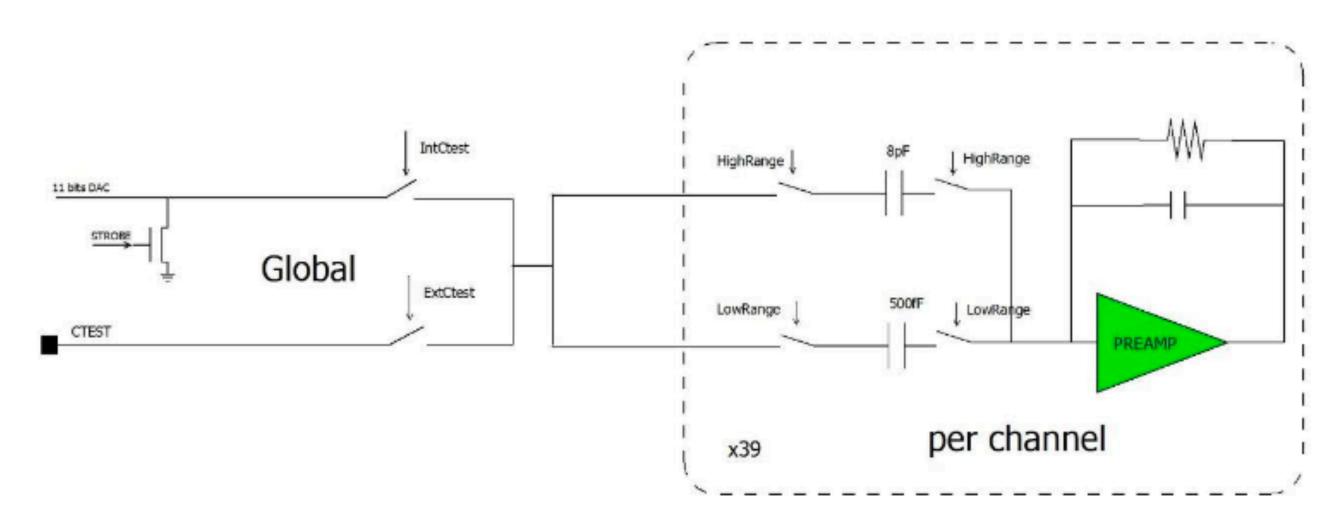


#### Data propagation from the detector to the EPIC DAQ system:

- The H2GCROC3 requires the L1 trigger for readout, with the maximum speed of 960 kHz
- The expected hit rate in **one channel of LFHCal** is up to 50 kHz:
  - With possible 4 sample readout we would reach a maximum of 200 kHz
  - "Virtual" streaming readout towards the EPIC DAQ system



### Internal Calibration Circuit



# Internal Calibration circuit implemented in the H2GCROCv3:

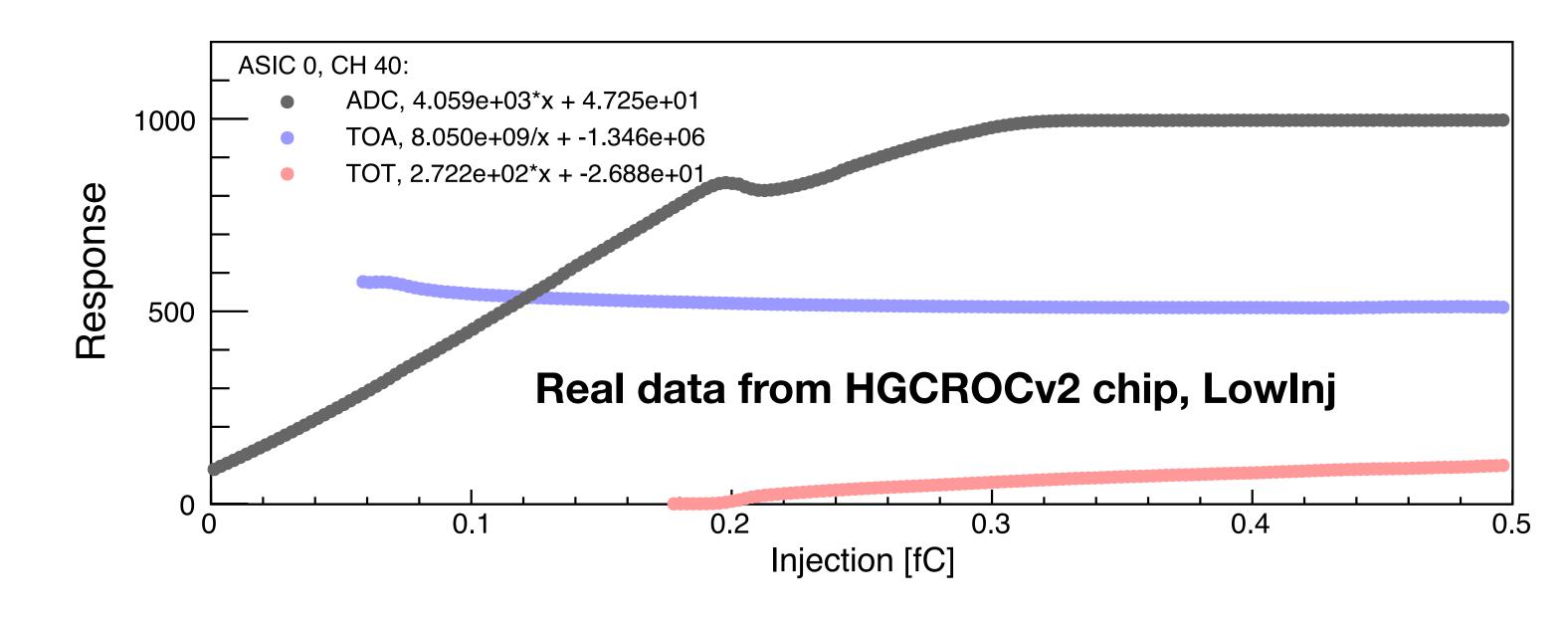
- Almost the full dynamic range. Reference voltage 0-1V:
  - 0.5 pF Low Range: 0 0.5 pC
  - 8 pF High Range: 0-8 pC

Calibration circuit injection value of 11-bit: Can be used to identify the thresholds for TOA and TOT, check linearity, etc.

#### **Dynamic range of the HGCROC:**

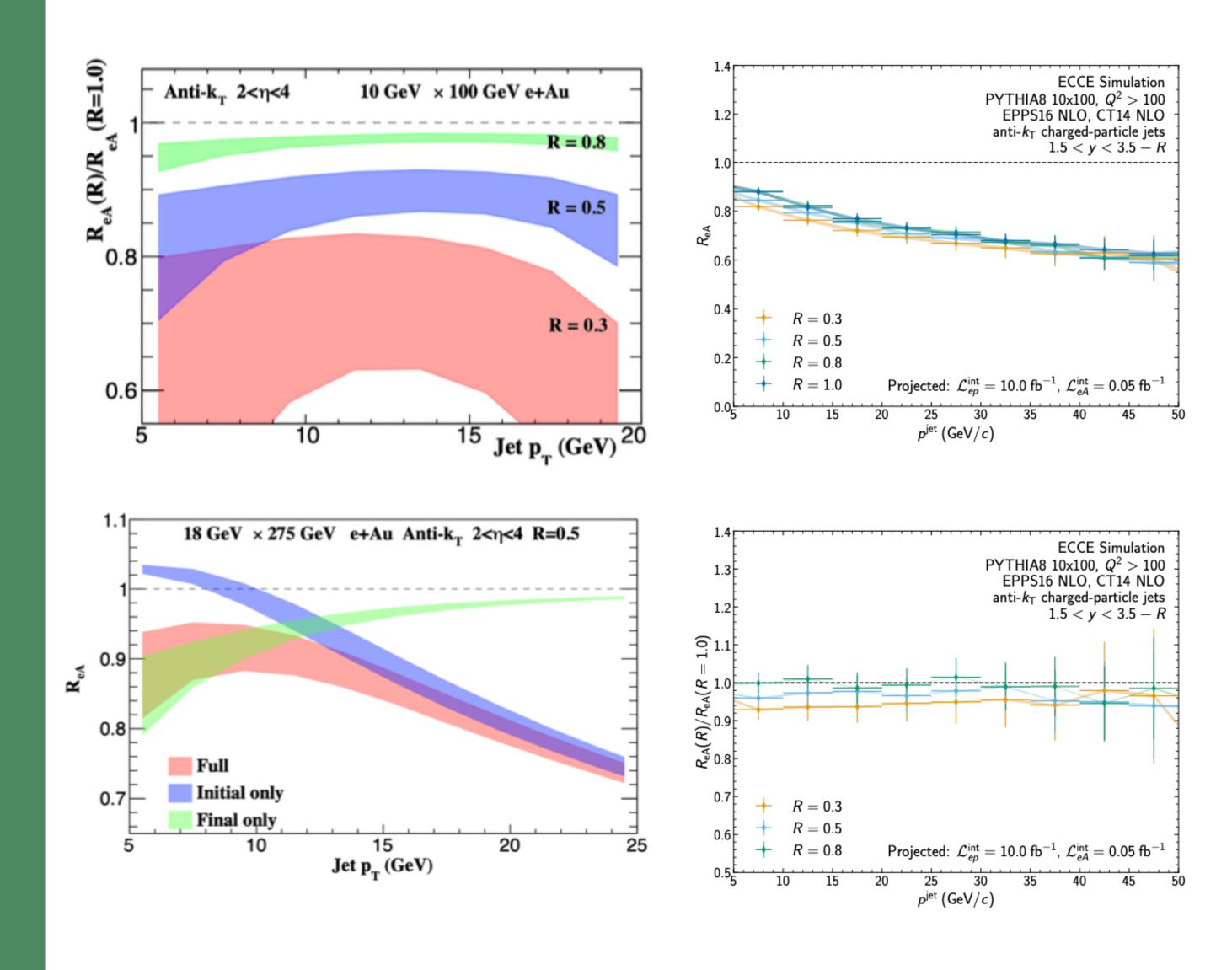
- Real data from the v2 chip
- Silicon variant
- ADC set to saturate around 850:
  - Small dip in the ADC happens when the TOT circuit comes online
  - TOT values are shown only to 100 (out of the 4095 range)
  - TOA have a small walk from threshold to 0.18 fC, then it is stable

We are currently working on the same data for the H2GCROCv3 chip





# Physics performance



#### Jet reconstruction performance of the LFHCAL

Studies of jet modification in the medium, p<sub>T</sub> broadening, etc via R<sub>eA</sub>

- Jet R<sub>eA</sub> probes with anti-shadowing and EMC nPDF at larger-x region
- Jet R<sub>eA</sub> double ratio approximately flat in p<sub>T</sub>

Probes final state effects, but insensitive to <10 % effects in uncertainties