

Nano-CMOS Photon Imager

CPAD Workshop,
Stony Brook University
Nov. 30, 2022

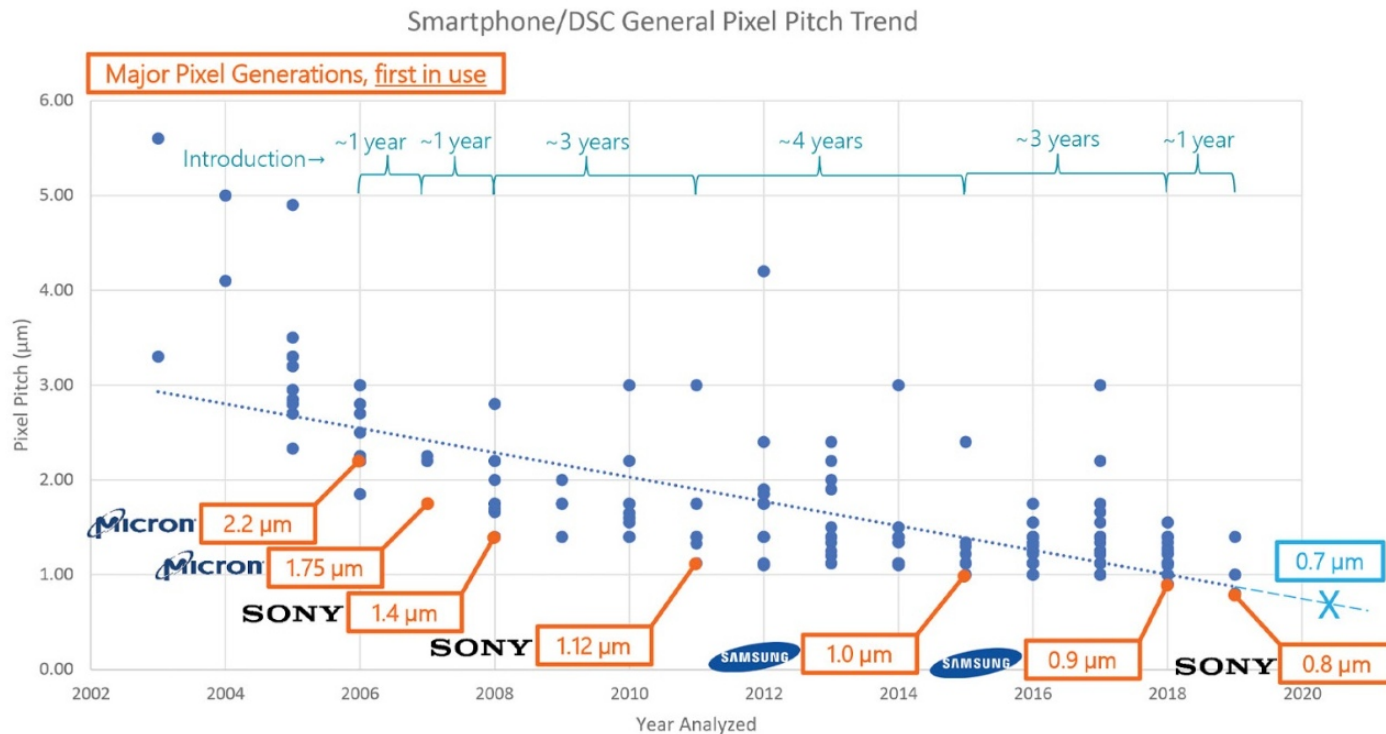
M. Garcia-Sciveres, LBNL

- Pixels and antennas
- Concept and Microelectronics proposal
 - Work is supported by a Microelectronics Co-Design Research Award
- Development Status
- Conclusion

Are smaller pixels better for imaging?

Pixel Scaling Trend (originally published July 2019)

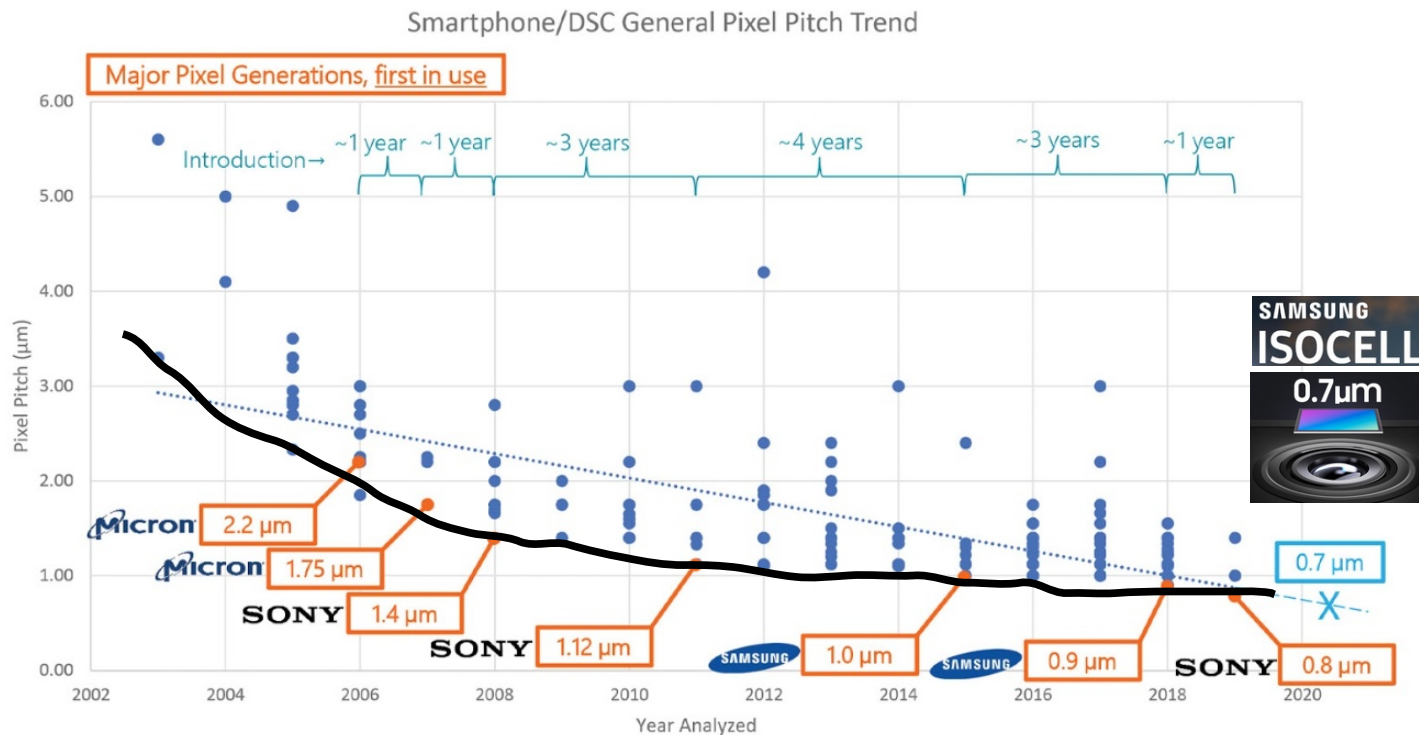
Tech
Insights



Are smaller pixels better for imaging?

Pixel Scaling Trend (originally published July 2019)

Tech
Insights



Owl
rod
pitch

Antennas for Light



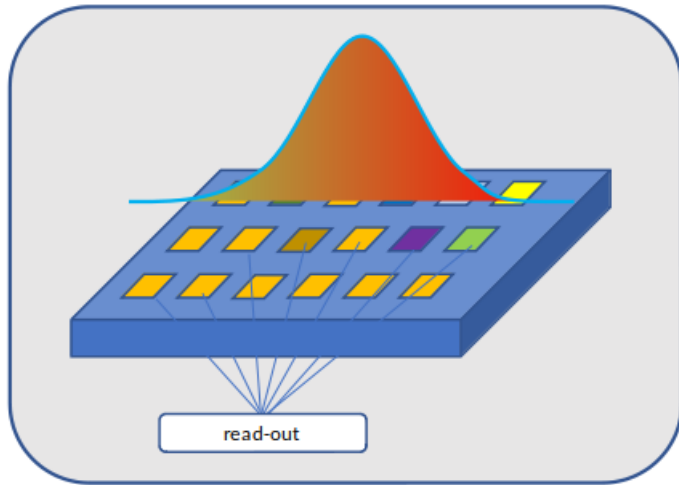
- We use pixels much smaller than the wavelength of electromagnetic radiation all the time- they're called antennas
- One can do different things with antennas and waves than with full absorption optical pixels
- It gets even more interesting when considering the interaction of the quantized EM field with an antenna
- Turns out this touches many subjects of interest outside of HEP

subwavelength elements
collectively interacting
with the photon field



CPAD Instrumentation Frontier Workshop 2019

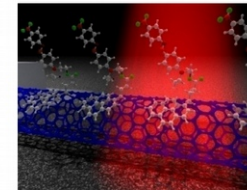
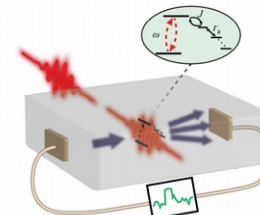
University of Wisconsin-Madison



Novel Designs for Few Photon Detection Based on Quantum and Nanoscale Systems

Mohan Sarovar, Catalin Spataru, Steve Young, Annabelle Benin, Kevin Bergemann, Patrick Doty, Andrew Vance, and François Léonard

Sandia National Laboratories, Livermore, CA



Topic was a good match to National Microelectronics Initiative FOA



MICROELECTRONICS CO-DESIGN RESEARCH

**DOE NATIONAL LABORATORY PROGRAM ANNOUNCEMENT NUMBER:
LAB 21-2491**

ANNOUNCEMENT TYPE: INITIAL



Berkeley
UNIVERSITY OF CALIFORNIA

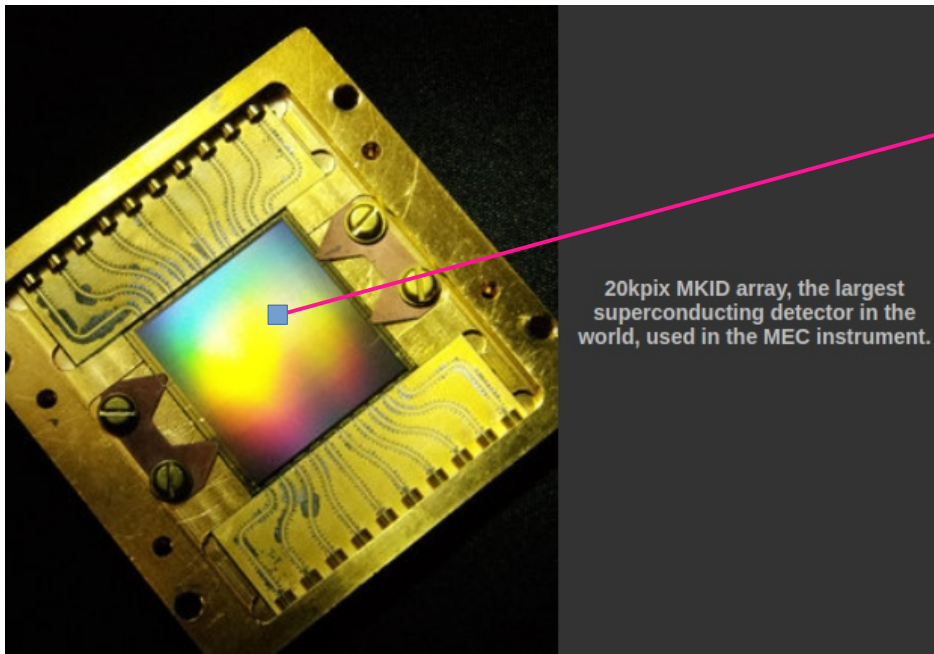
Multidisciplinary team with broader focus than HEP



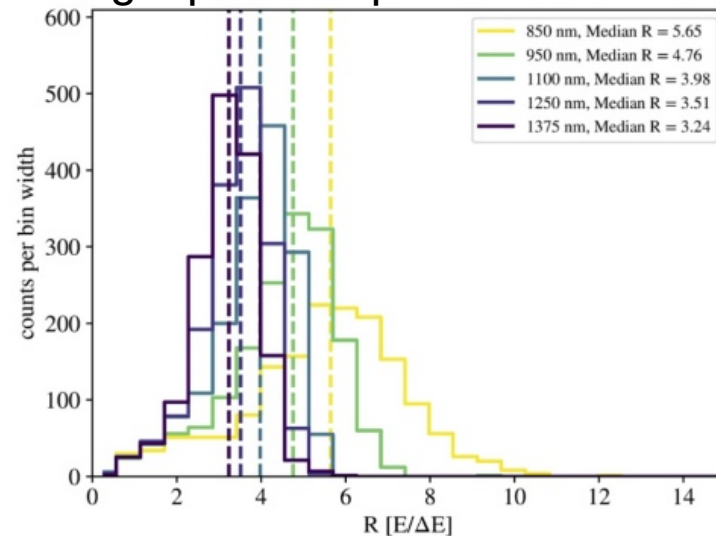
Focus of Nano-CMOS project

- Produce a demonstrator device that looks like a CMOS sensor
 - Built up starting with a CMOS IC
- But functions differently, with nano-antennas interacting with the quantized EM field
- It detects (counts) single photons, and records the wavelength of each one: A spectrally-resolved single photon imager
 - Such things exist already, but are not true single photon measurement devices.
 - Example follows

<https://web.physics.ucsb.edu/~bmazin/>



Single photon spectral resolution



ASSUMES EACH PULSE IS A SINGLE PHOTON
(Measures energy deposits, no photons. Runs at 0.1K)

Actual spectral information on single photons

arXiv:2205.05817

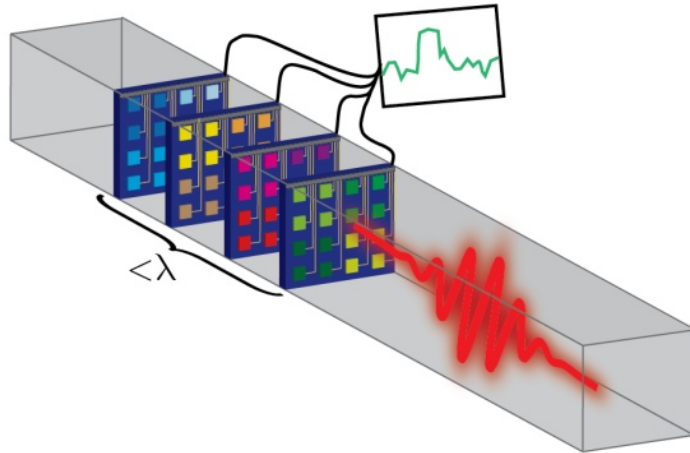
Nanoscale Architecture for Frequency-Resolving Single-Photon Detectors

Steve M. Young, Mohan Sarovar, and François Léonard*

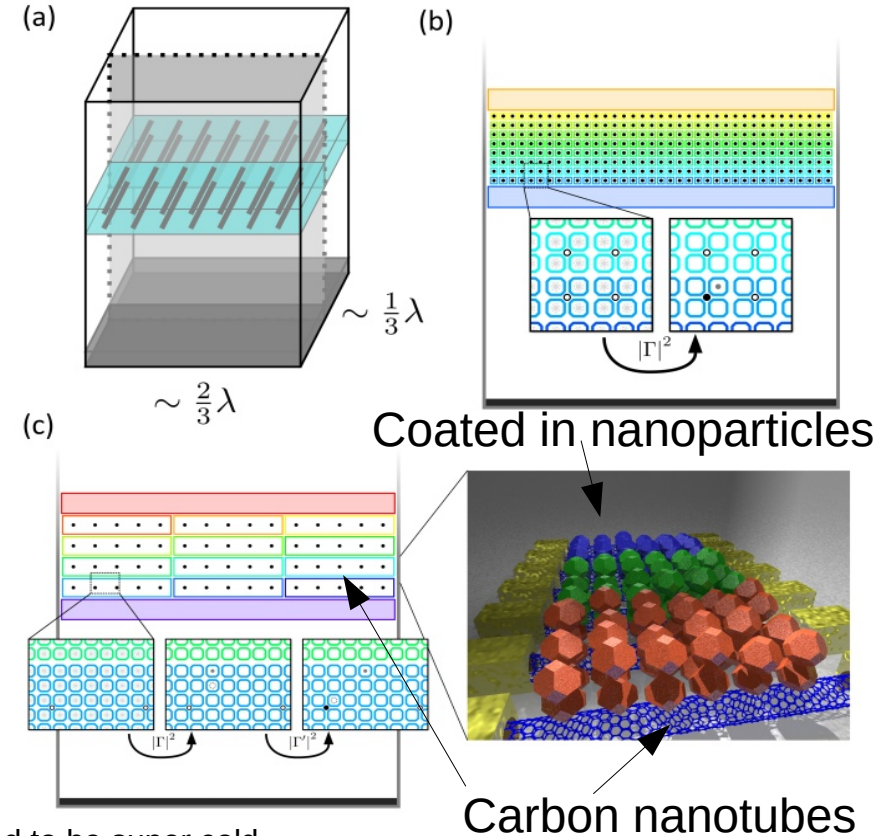
Sandia National Laboratories, Livermore, CA, 94551, USA

May 2022

concept



Possible implementation



Does not need to be super cold

Can this implementation be realized?

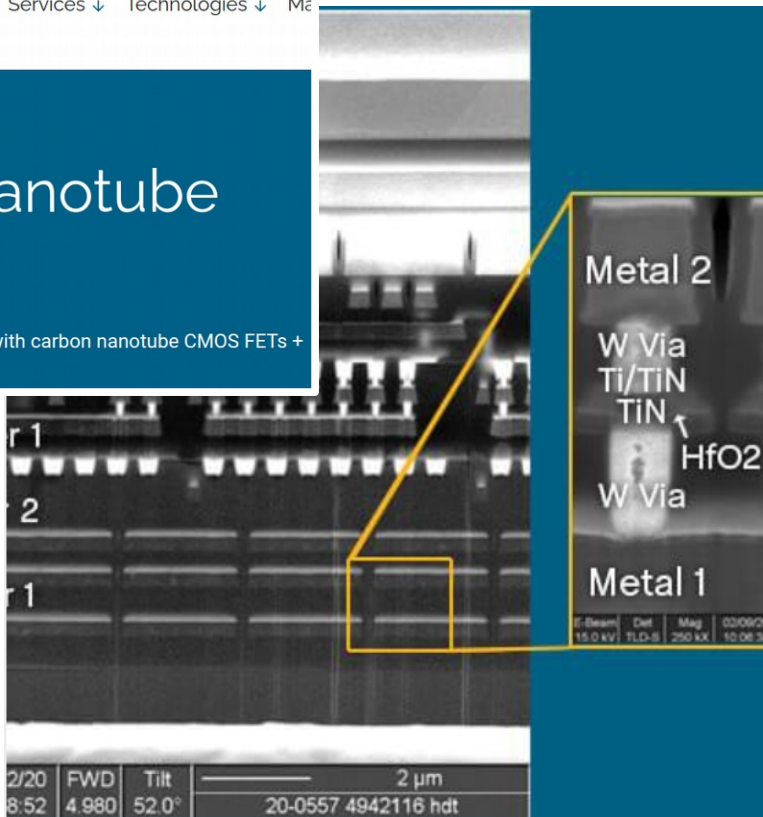
CNTFETs fairly mature



Services ↓ Technologies ↓ Ma

Carbon Nanotube SoCs

High-density, stackable SoCs with carbon nanotube CMOS FETs + ReRAM



Fine pitch back end platform available soon

Nanotechnology Accelerator Program

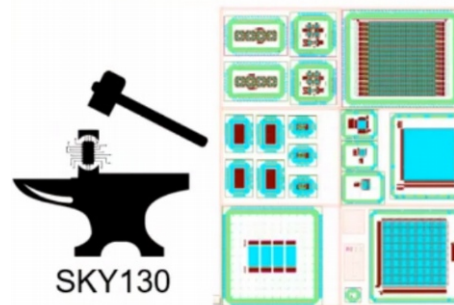
NIST

Aggregate Broad Use Maskset

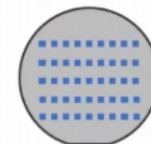
Google Sponsored Reticle

Order Mid-production Wafers

Made for manufacturing research



Full Wafer

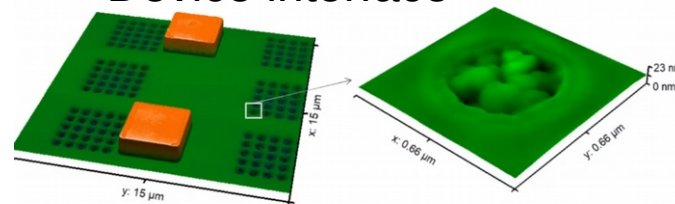


8" diameter ✓

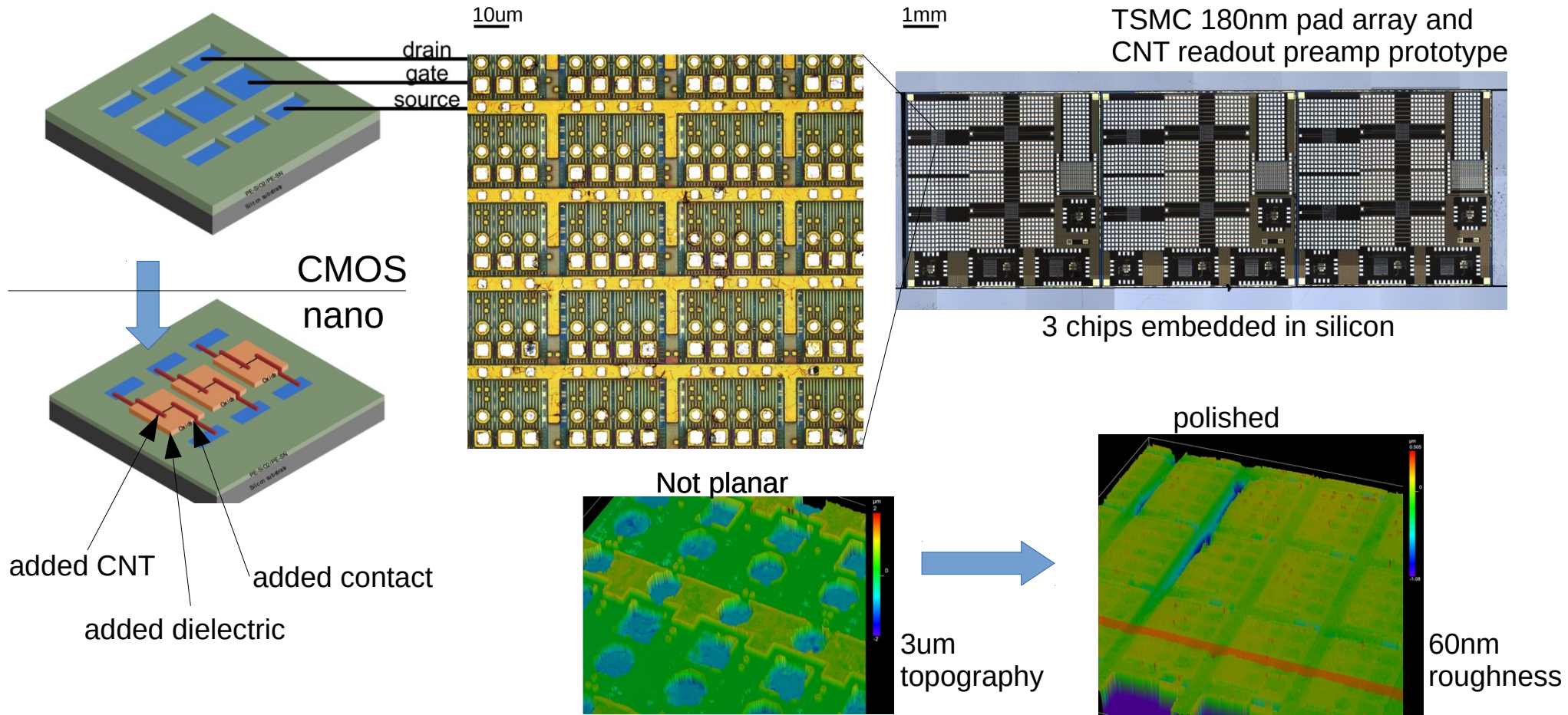
Planarized ✓

Alignment Marks ✓

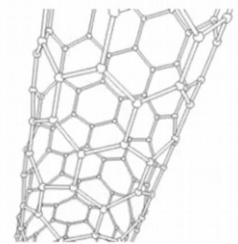
Device interface



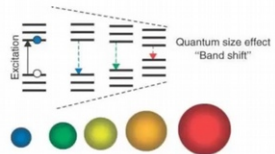
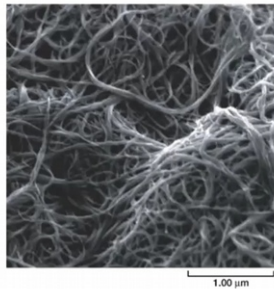
What have we done so far? - CMOS



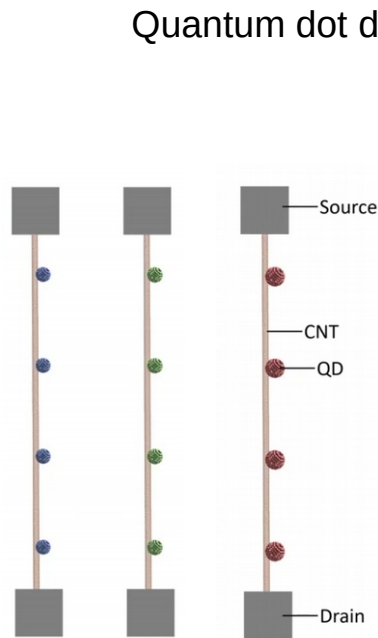
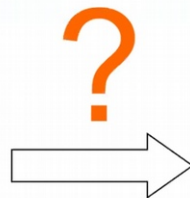
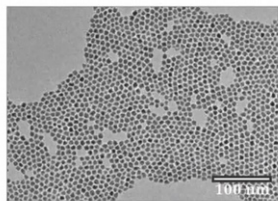
What have we done so far? - CNTs



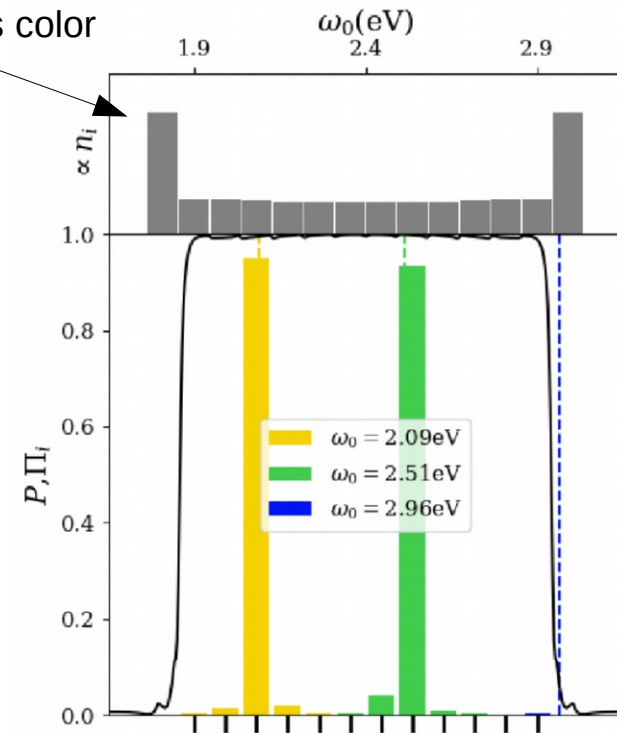
1. Carbon nanotubes



2. Quantum dots

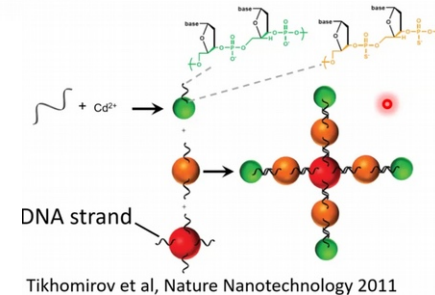
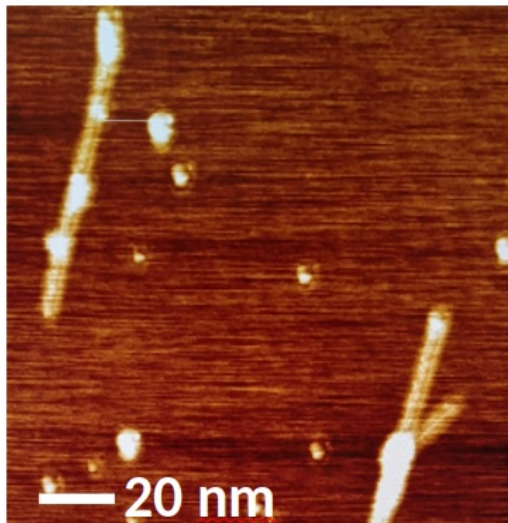
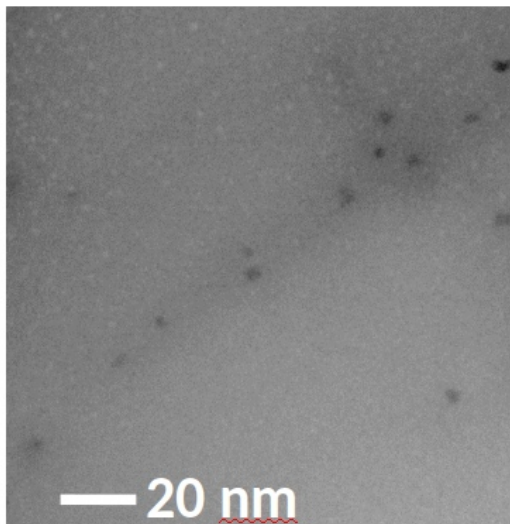
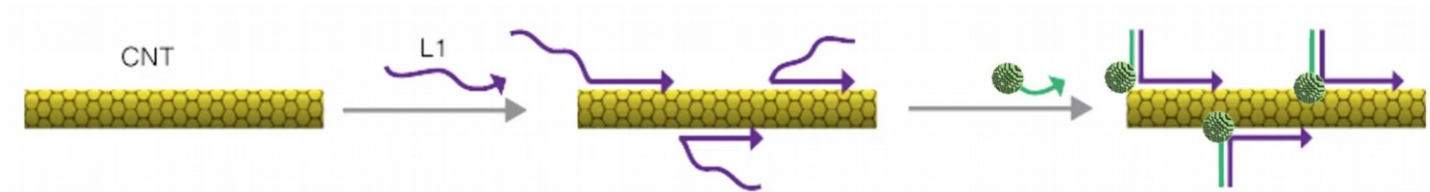


Quantum dot density vs color



Resulting resolution from above density distribution

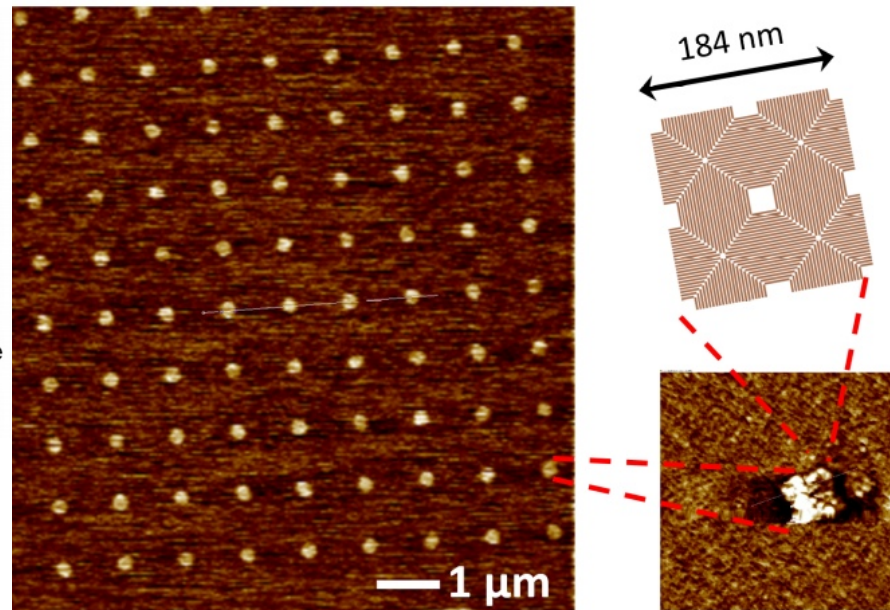
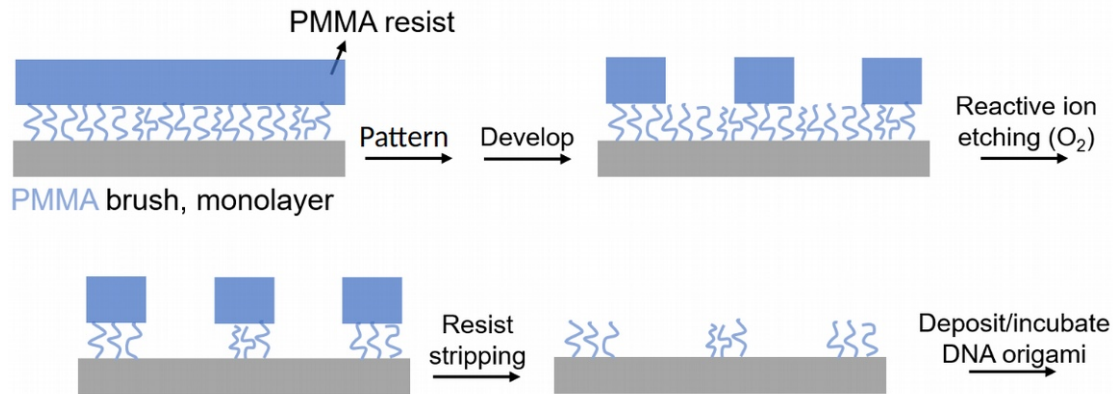
Quantum Dots onto CNTs



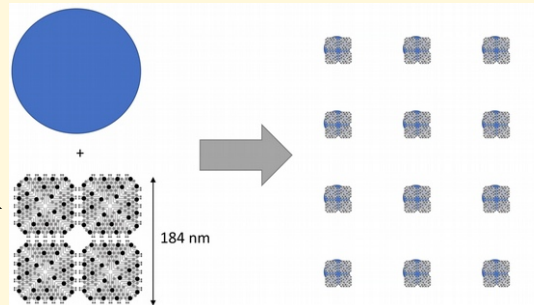
TEM and AFM of quantum dots attached to CNTs

Placing CNTs on predefined locations

Lithographic definition to DNA patches where you want devices to self-attach



DNA origami structures will attach onto patches carrying CNTs with them



What have we done so far? Other

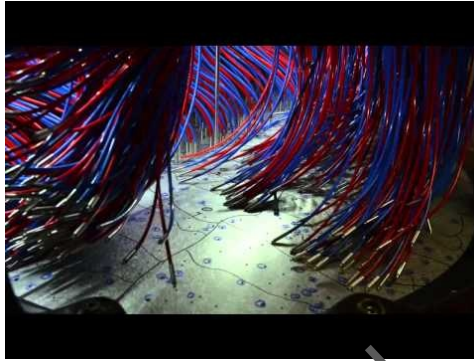
- Developed electrical simulation code for heterogeneous system
 - [arXiv:2208.04371](#)
- Tuned CNT dispersion from solution and adhesion
- Produced hexagonal BN gate dielectric samples
- Ported chip design to Skywater 130nm and TSMC 130nm
 - [eFabless.com](#) : NanoCMOS public project
- Validated Pd electrode metal film deposition and e-beam lithography on ASIC
- Made progress on lithographic alternative to CNT + quantum dots using TMD 2-D material films (Transition-metal dichalcogenides)

Conclusion

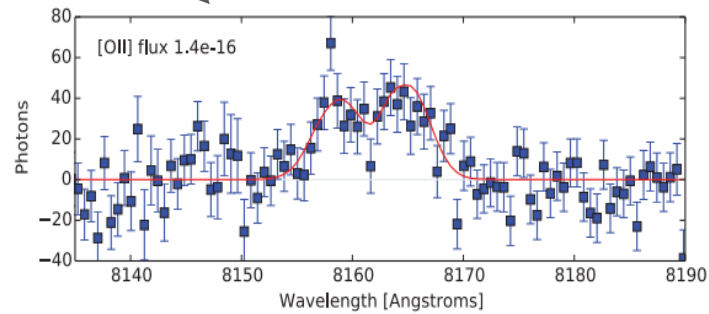
- A quantum superposition of sub-wavelength sensors is being developed as a photon-counting, spectrally-resolving imager
 - Counter to the conventional rule that there is no benefit to making pixels smaller than the resolution of the optics- ultimately limited by the wavelength
- Microelectronics technology trends make this kind of device viable now
 - New devices such as carbon nanotubes approaching commercial mainstream
 - Growing support for heterogeneous integration of new materials on CMOS
- Development was a good match to a multidisciplinary effort funded by a Microelectronics co-design research award.
 - Funding from HEP, BES and ASCR programs

BACKUP

Spectral resolution for dark energy surveys



fiber spectrograph



$$\lambda/\Delta\lambda \sim 2000$$

Nano-devices on CMOS back ends

CMOS Integration Critical for Measurements

NIST

The Sauce: New devices and materials are continually proposed by the academic community

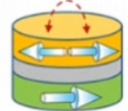
Resistive switching memory (ReRAM)



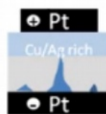
Phase change memory (PCM)



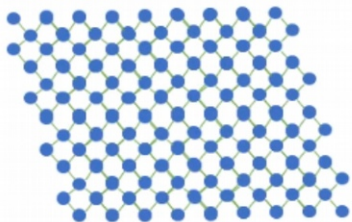
Spin torque transfer (STT - RAM)



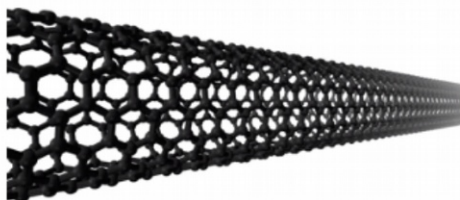
Conductive bridge (CB-RAM)



2D Materials



Nanotubes



Reliable monolithic integration is a requirement for experimental prototyping

