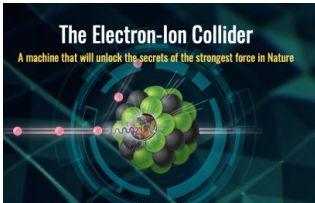


CPAD Workshop 2022

R&D studies forward a SiPM-based readout for the dRICH detector at the EPIC experiment



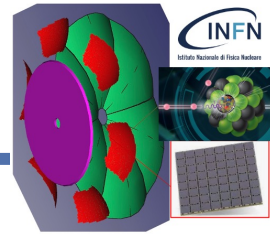
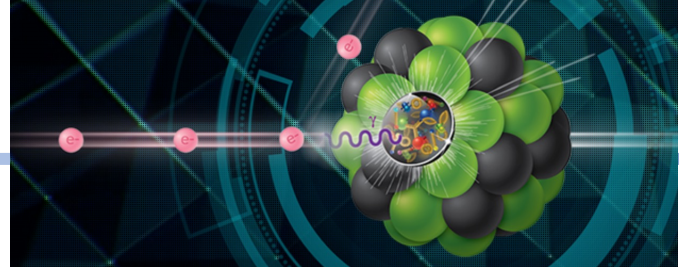
eRD-110



P. Antonioli – INFN Bologna

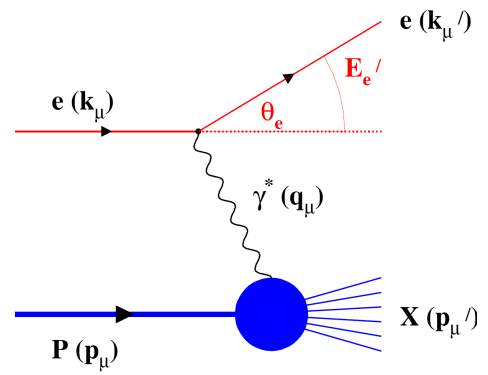
on behalf of the EIC_NET INFN dRICH Collaboration

(EIC physics in one slide)



Parton Distributions in nucleons and nuclei

QCD at high parton density Saturation



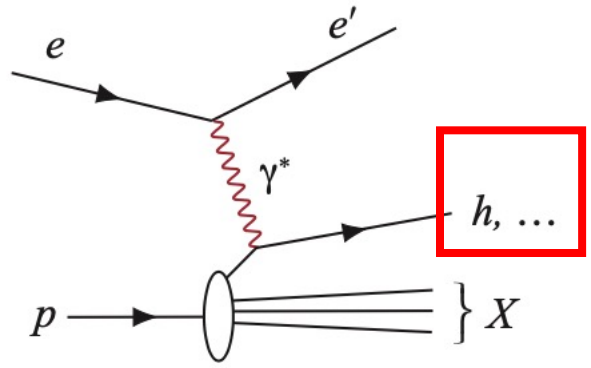
inclusive DIS

e-measurement!
 → e/h PID
 → EM calorimetry

Int: 1 fb⁻¹

Spin and Flavor structure of nucleons and nuclei

Tomography Transverse Momentum Dist.



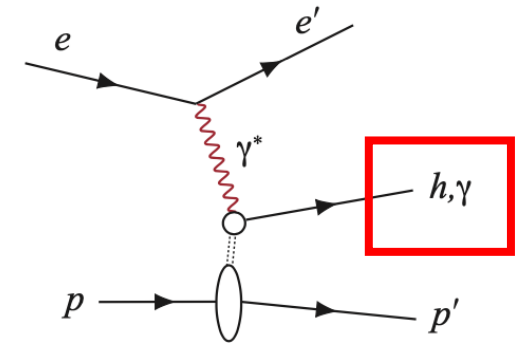
semi-inclusive DIS (SIDIS)

electrons and hadrons
 → **hadron PID**

10 fb⁻¹

QCD at high parton density Saturation

Tomography: Spatial Imaging



exclusive processes

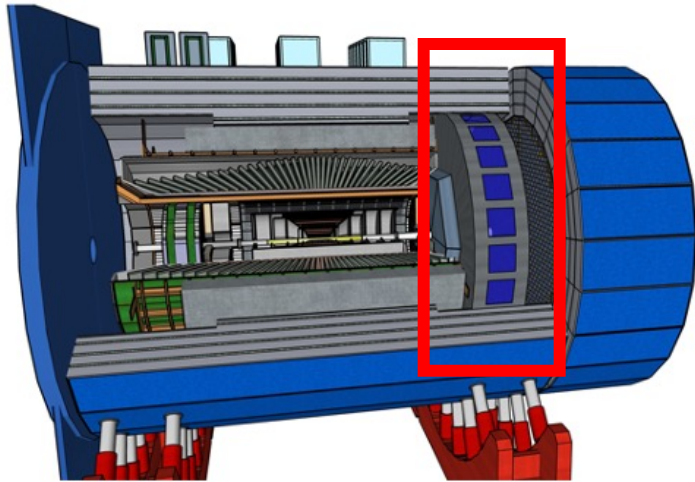
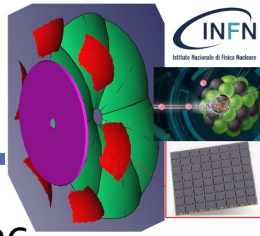
get all particles
 → hermeticity
 → IR design + forward region

10 - 100 fb⁻¹

- EIC extra-bonus: DIS in nuclei
- nPDF modifications
 - gluon saturation A-dependent [jets]
 - hadronization in CNM

(see T. Ulrich talk this morning)

EIC and the EPIC detector: the forward dRICH

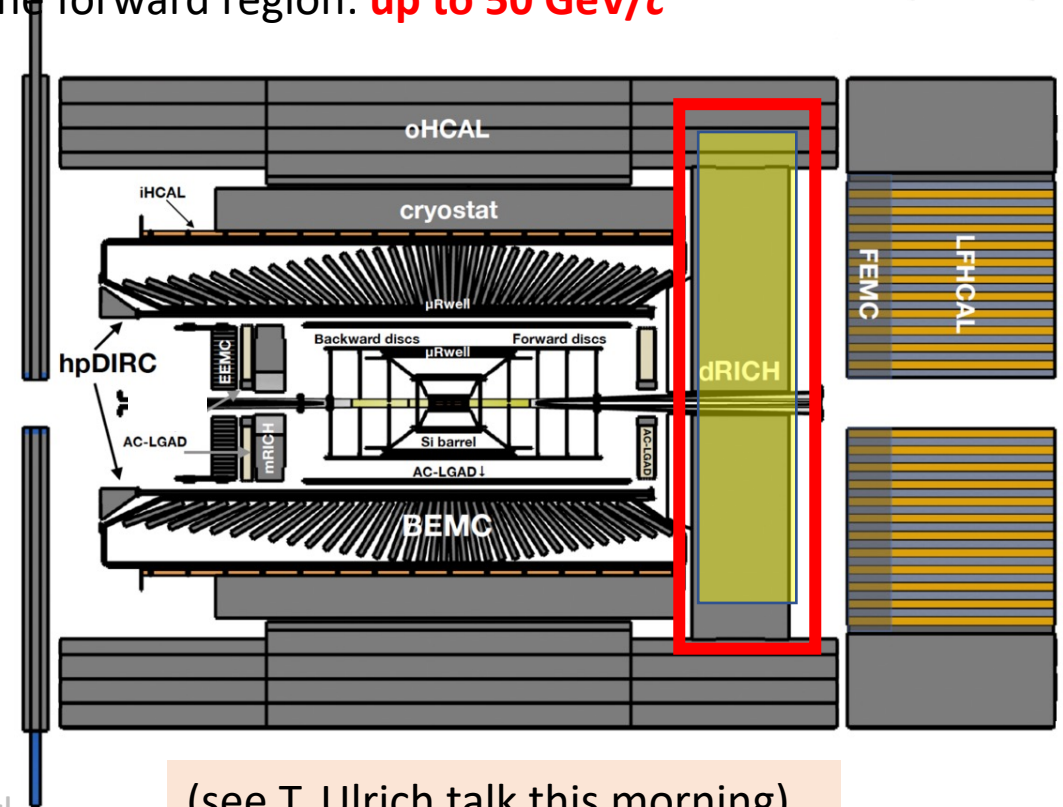
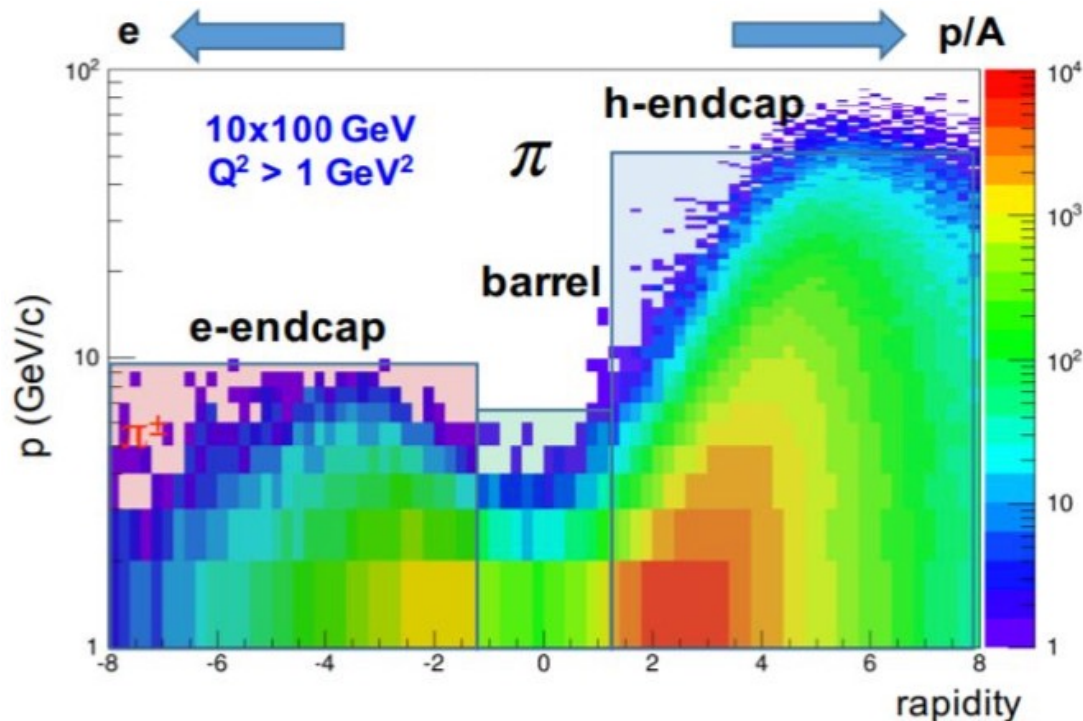


The EPIC Collaboration (born in July 2022) will build the first EIC detector at IP6

Hadron PID is key capability to match the physics goals of the EIC program

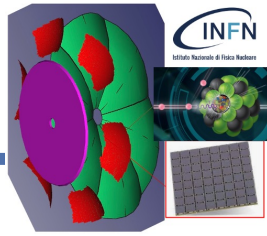
$\pi/K/p$ over wide rapidity range ($|\eta| \leq 3.5$)

Momentum-rapidity coverage in the forward region: **up to 50 GeV/c**

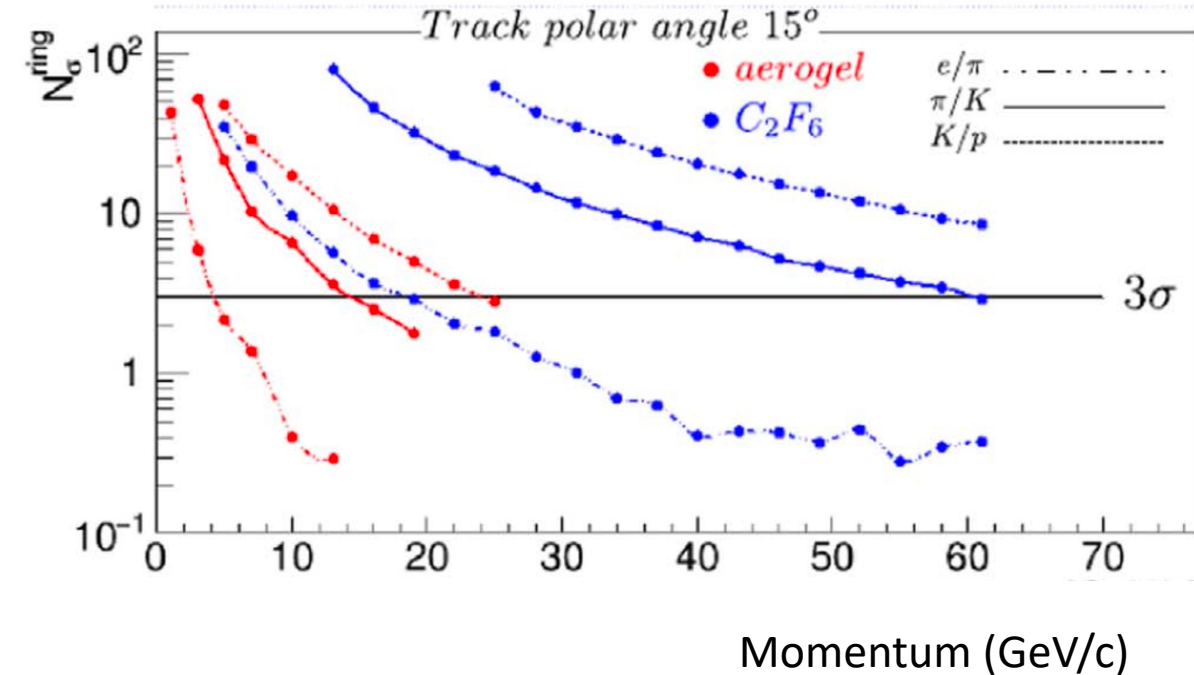
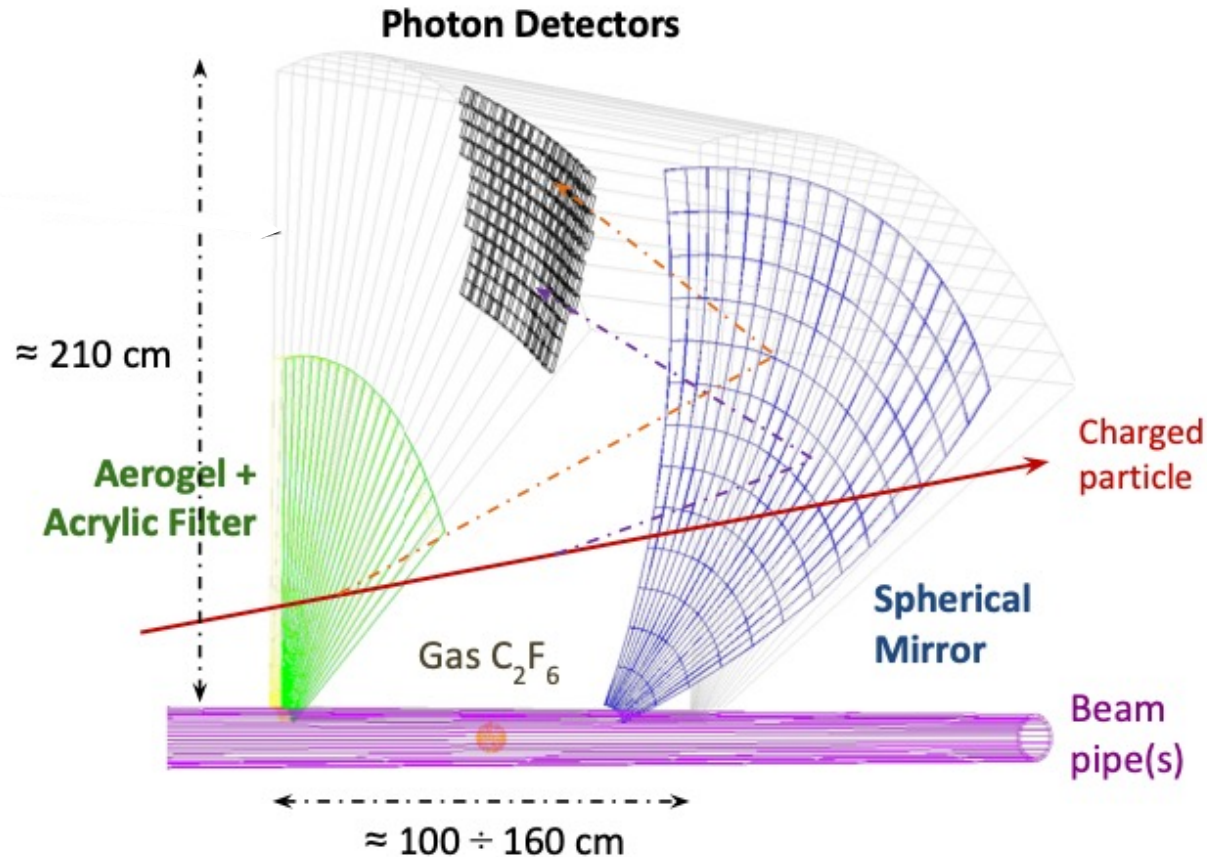


(see T. Ulrich talk this morning)

EIC and the EPIC detector: the forward dRICH



[A. Del Dotto et al., NIM A876 \(2017\) 237-240](#)

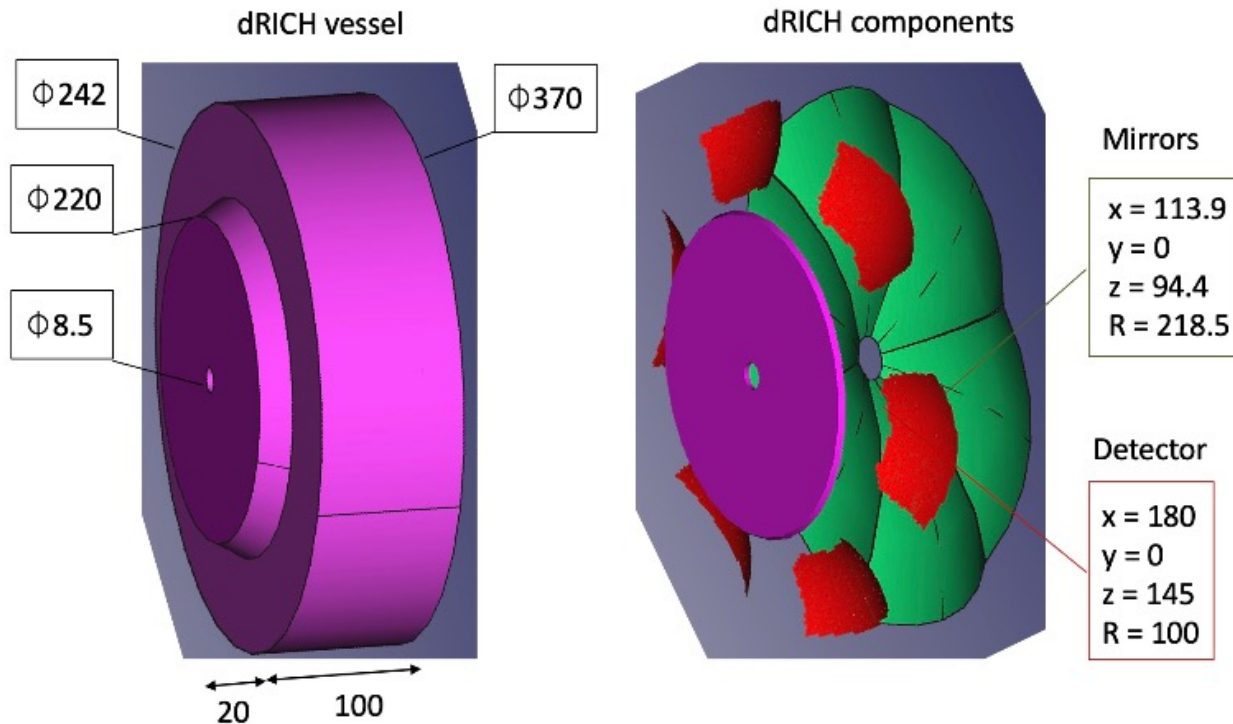
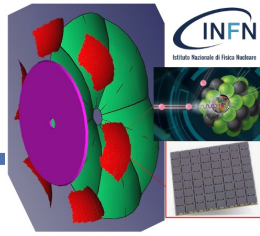


Radiators: Aerogel ($n=1.02$) and C_2F_6 ($n=1.008$)
Mirrors: CFRP spherical mirror array (6 mirrors)
Sensors: $3 \times 3 \text{ mm}^2$ pixel, 0.5 m^2 / sector

- 3 m^2 photosensor-surface
- inside magnetic field ($\sim 1 \text{ T}$)

Exploit a dual-radiator scheme to cope with the wide momentum range to be covered

A SiPM readout for a RICH detector?



Silicon photomultipliers

- ✓ Insensitive to magnetic field
- ✓ Cheap / Integrated arrays
- ✓ Time resolution within requirements (< 200 ps RMS)
- ✓ Commercially available



Single Photon resolution needed!



DCR vs temperature \rightarrow cooling



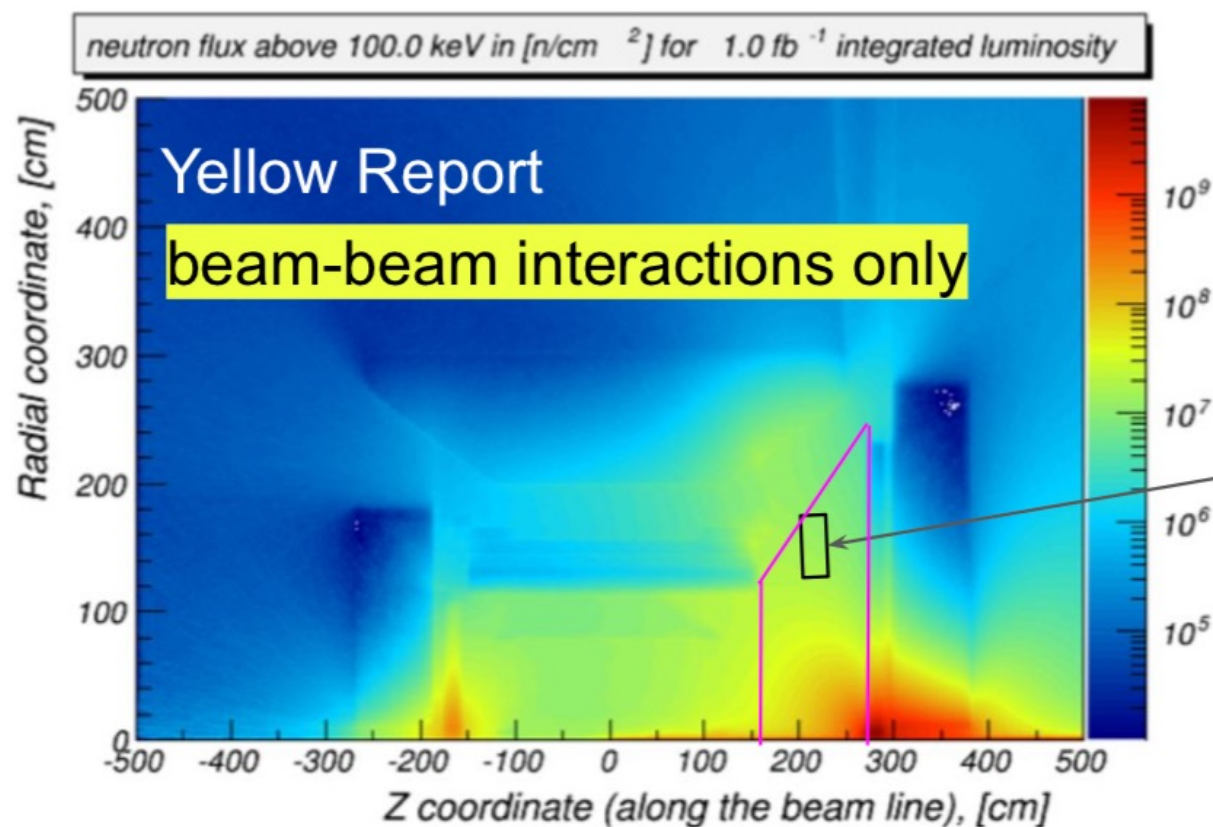
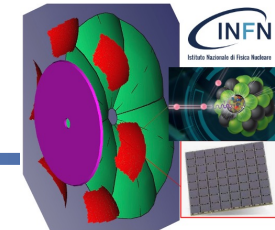
Not radiation tolerant: DCR increases!



Our R&D: evaluate radiation tolerance and mitigation procedures (annealing)

- \rightarrow test large O(10-100) samples of different commercial (HPK/OnSemi) and prototypes (FBK)
- \rightarrow establish annealing protocol, evaluate DCR after repeated annealing cycles
- \rightarrow characterize sensors and test them on beam conditions
- \rightarrow use/test realistic readout with ALCOR ASIC

How much radiation?



potential location of photosensors:

$\approx 1\text{--}5 \cdot 10^7 \text{ n}/\text{cm}^2$ every 1 fb^{-1}

$10^{11} \text{ n}/\text{cm}^2$ 1-MeV n_{eq} is a "true maximum"

- 30 weeks @ $10^{34} \text{ cm}^{-2} \text{ s}^{-1} = 100 \text{ fb}^{-1} \rightarrow 1\text{--}5 \cdot 10^9 \text{ n}/\text{cm}^2$
- $10^{11} \text{ n}/\text{cm}^2$ would be reached in $O(10+)$ years at full \mathcal{L} !

A moderately hostile environment:

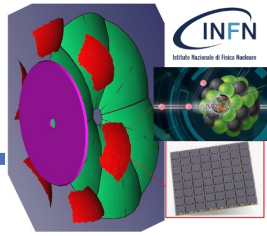
10^9 1-MeV $n_{\text{eq}}/\text{cm}^2 \rightarrow$ most of the key physics topics

10^{10} 1-MeV $n_{\text{eq}}/\text{cm}^2 \rightarrow$ GPD and more statistically eager topics

10^{11} 1-MeV $n_{\text{eq}}/\text{cm}^2 \rightarrow$ may be we will never go here...

Can we use SiPM for a Cherenkov detector up to 10^{11} 1-MeV $n_{\text{eq}}/\text{cm}^2$ fluence?

How much radiation damage? How mitigate it? (I)



During last 10 years growing studies/ literature on SiPM radiation damage, see review from

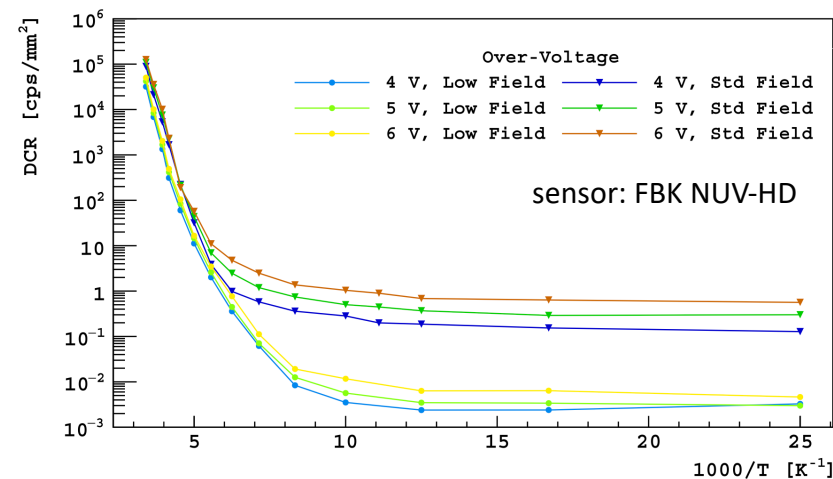
[E. Garutti and Y. Musienko, NIMA 926 \(2019\) 69](#)

Up to 10^{11} 1-MeV n_{eq}/cm^2 radiation damages increase currents and DCR (and affects V_{bd}) **but the baseline is still there** (with proper cooling)

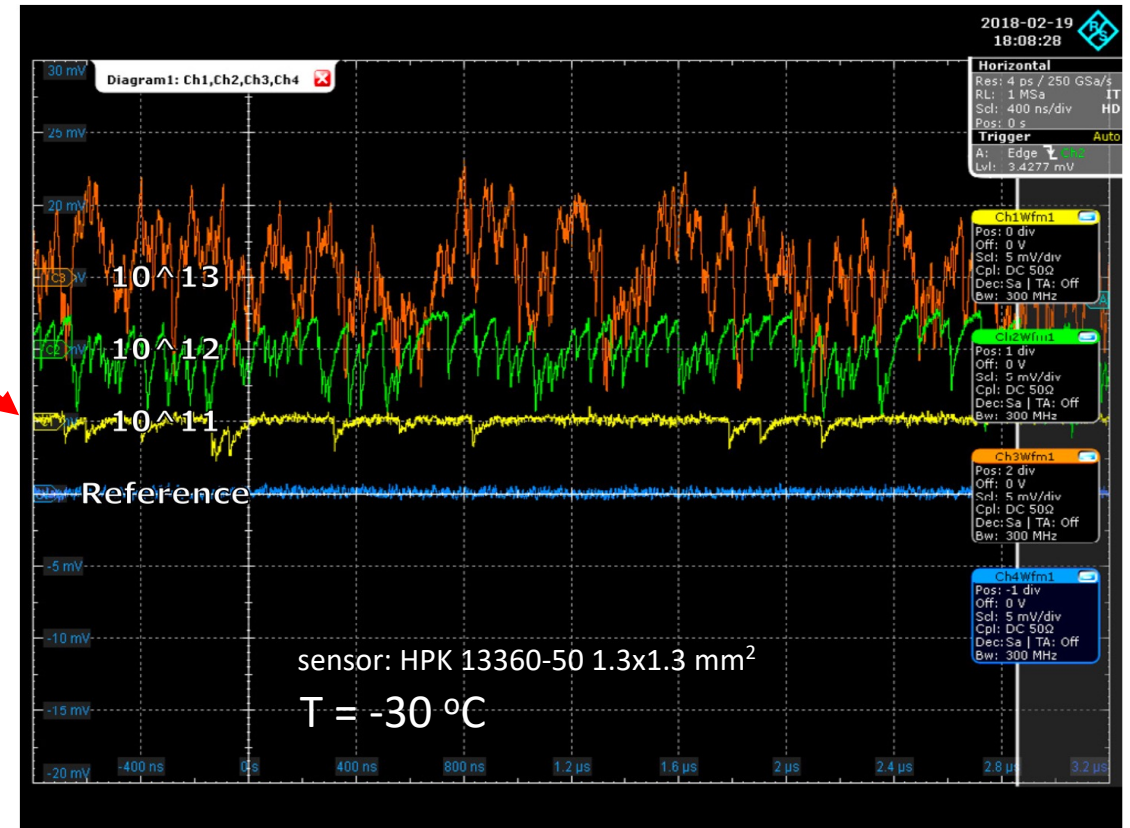
For a RICH we need to demonstrate that:

- we can maintain single photon detection
- we can keep DCR “under control” to still get rings!

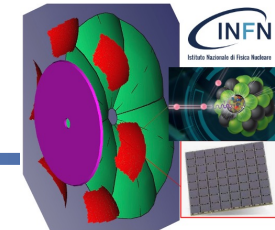
[Acerbi F. et al., IEEE Trans. On El. Devices 64 \(2017\) 521](#)



[M. Calvi et al., NIMA 922 \(2019\) 243](#)



How mitigate it? (II)



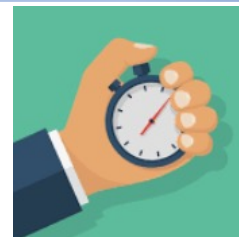
cooling

"DCR decreases by a factor 2-2.5 every 10 degrees"



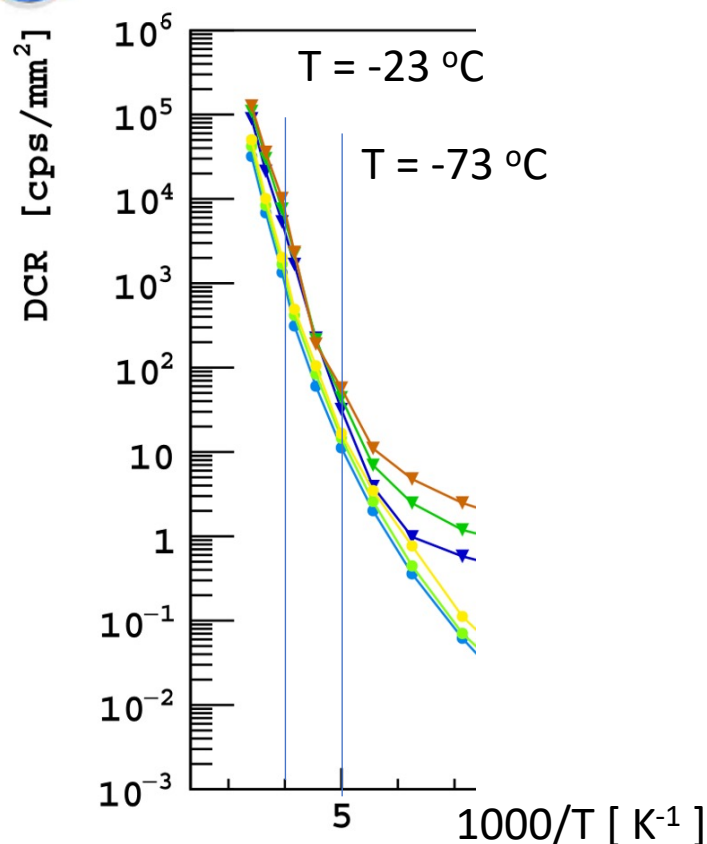
annealing

"DCR decreases by a **factor 20** after an annealing cycle up to 175 °C"

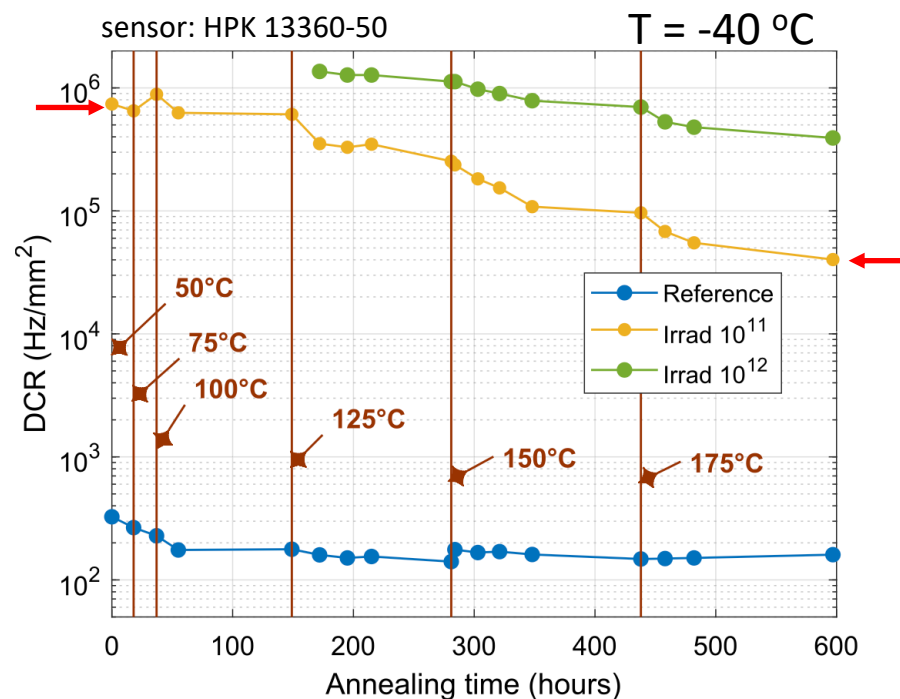


timing

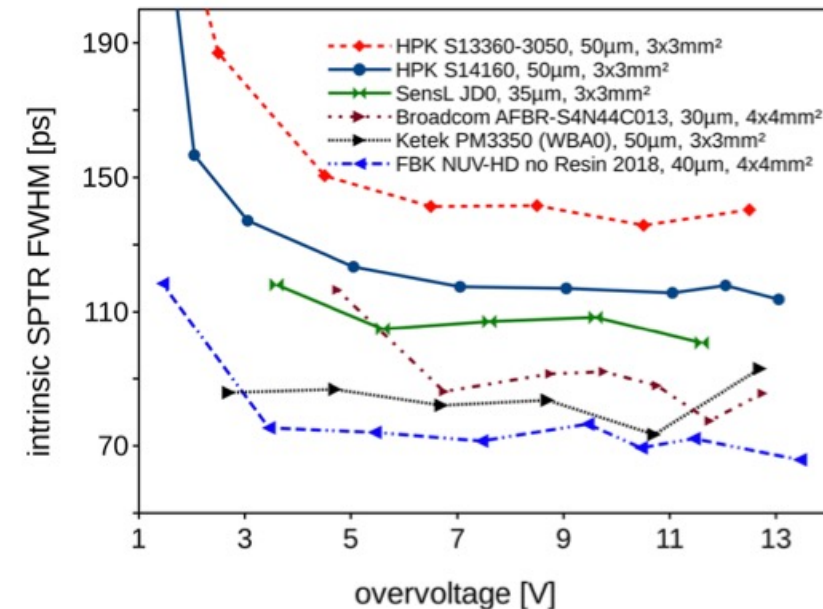
- Timing resolution below 100 ps are nowadays achieved by SiPM
- A 3σ cut based on interaction time will further reduce DCR in a RICH



[Acerbi F. et al., IEEE Trans. On El. Devices 64 \(2017\) 521](#)

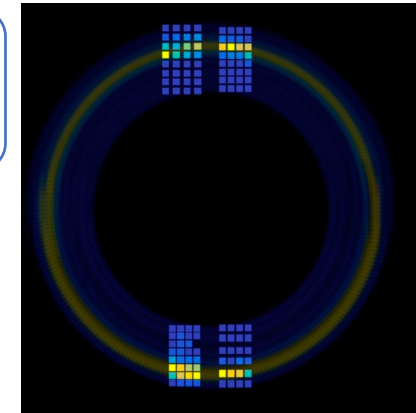
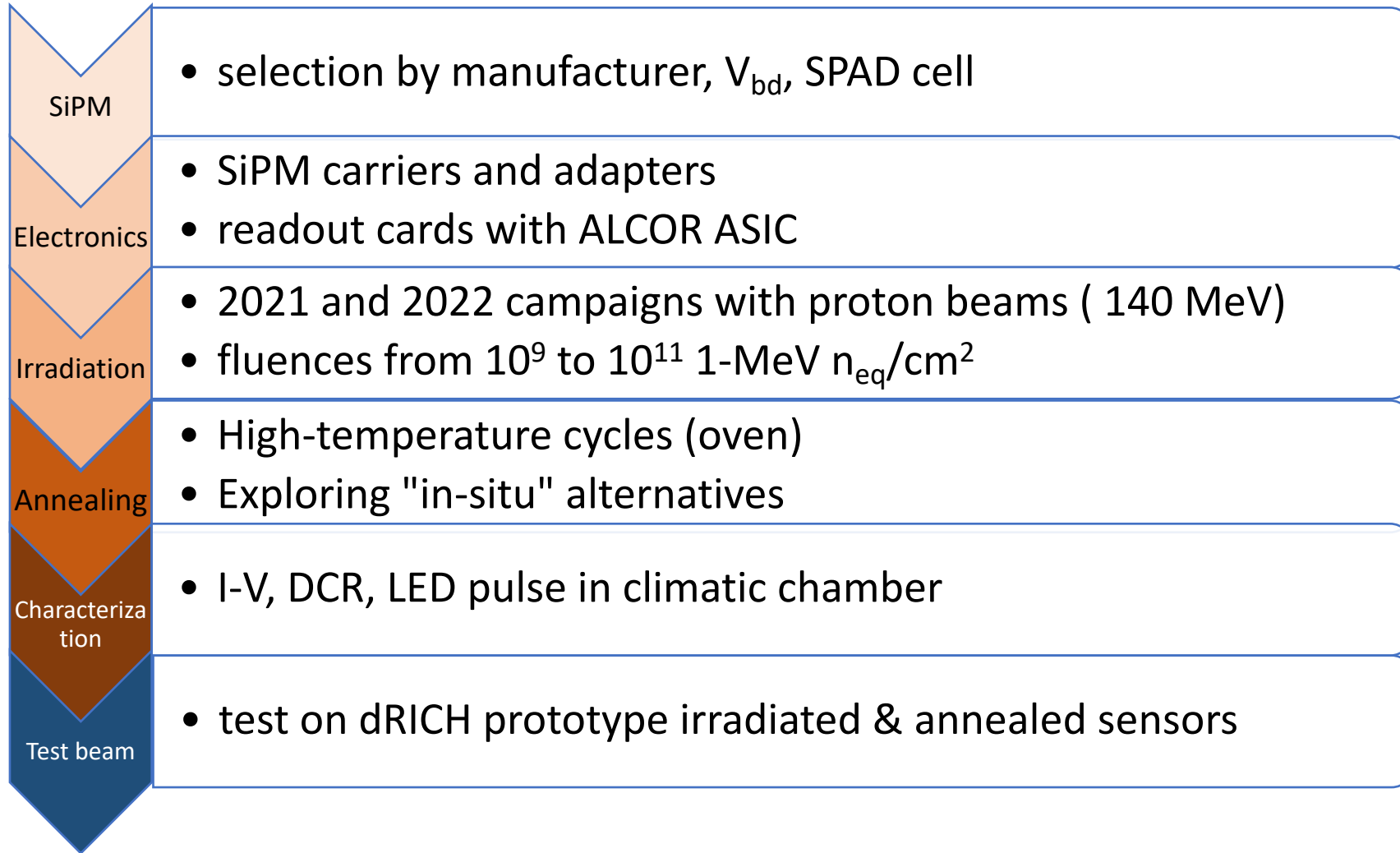
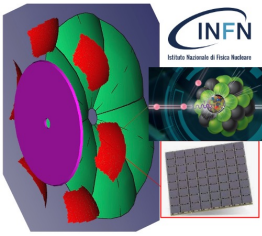


[M. Calvi et al., NIMA 922 \(2019\) 243](#)

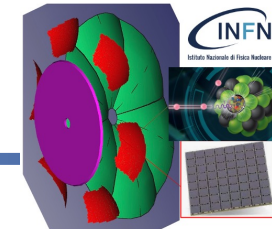


[S. Gundacker et al., Phys. Med. Biol. 65 \(2020\) 025001](#)

The R&D program so far (an outline)



SiPM under test



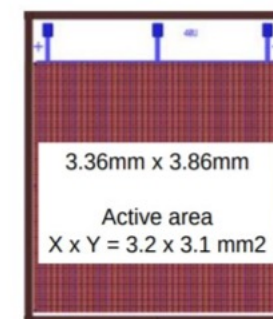
Commercial:

board	sensor	uCell (μm)	V_{bd} (V)	PDE (%)	DCR (kHz/mm ²)	window	notes
HAMA1	S13360 3050VS	50	53	40	55	silicone	legacy model Calvi et. al
	S13360 3025VS	25	53	25	44	silicone	legacy model smaller SPAD
HAMA2	S14160 3050HS	50	38	50		silicone	newer model lower V_{bd}
	S14160 3015PS	15	38	32	78	silicone	smaller SPADs radiation hardness
SENSL	MICROFJ 30035	35	24.5	38	50	glass	different producer and lower V_{bd}
	MICROFJ 30020	20	24.5	30	50	glass	the smaller SPAD version
BCOM	AFBR S4N33C013	30	27	43	111	glass	commercially available FBK-NUVHD

Prototypes



NUV-HD-CHK



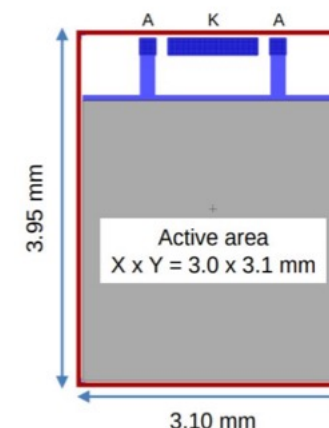
NUV-HD big cells

Technology similar to NUV-HD-Cryo
Optimized for single photon timing

- Cell pitch 40 μm
- High PDE > 55%
- Primary DCR @ +24°C ~ 50 kHz/mm²
- Correlated noise 35% @ 6 V



NUV-HD-RH



NUV-HD-RH

Technology under development
optimized for radiation hardness in
HEP experiments

- Cell pitch 15 μm with high fill factor
- Fast recovery time – reduced cell occupancy
Tau recharge < 15 ns
- Primary DCR @ +24°C ~ 40 kHz/mm²
- Correlated noise 10% @ 6 V

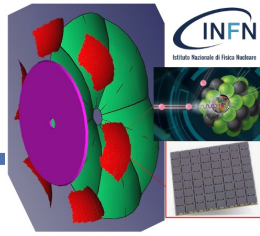
HAMAMATSU
PHOTON IS OUR BUSINESS



ON Semiconductor®



Carrier boards and "detector box"



8x4 HPK matrix



Peltier cooling from the back
PCBs design with many vias to favour cooling



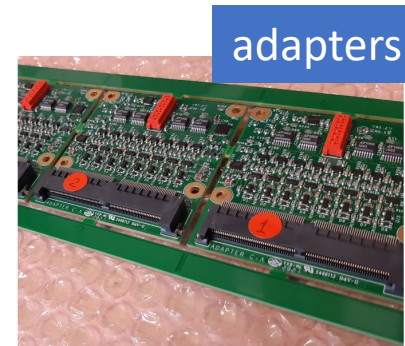
8x4 FBK matrix



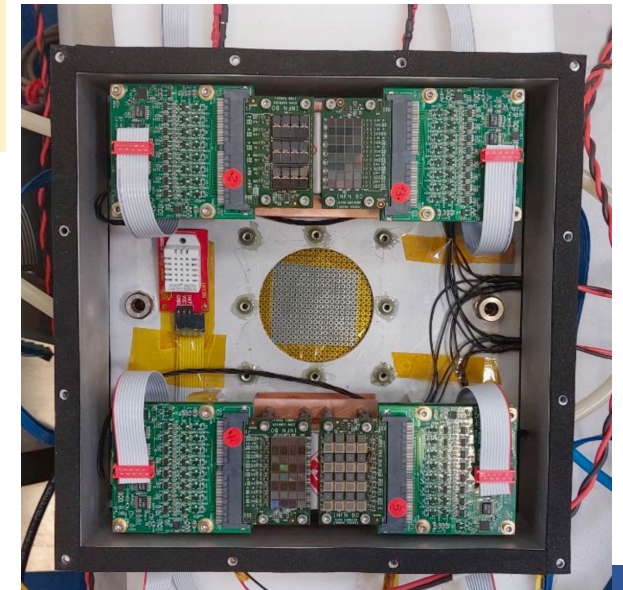
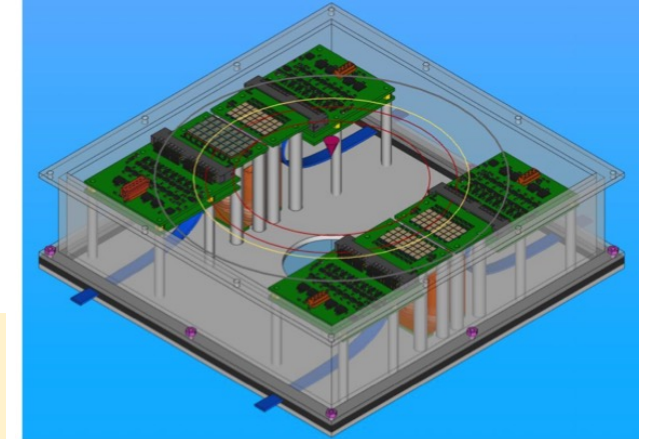
high T-grade FR4 (up to 180 °C)
edge connector (high T tolerant)

Build a SiPM carrier able to go through:

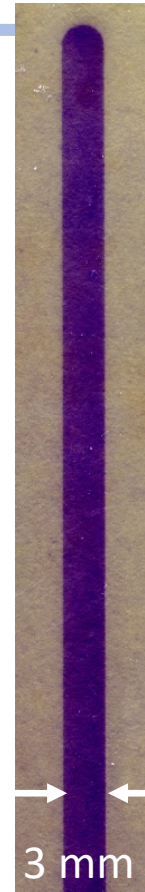
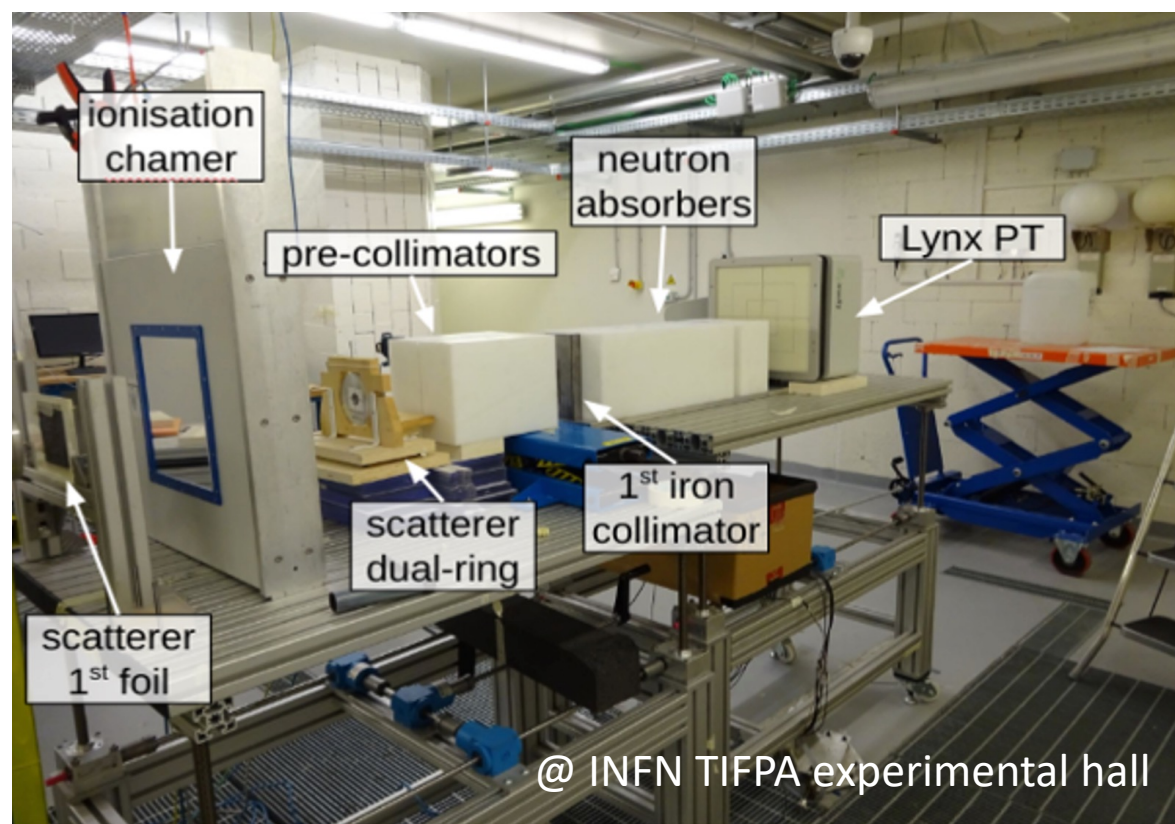
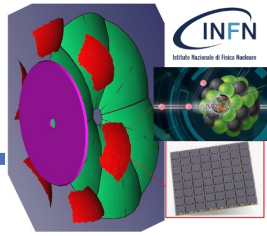
- annealing cycles (150 °C)
- irradiation
- cooling at low T (- 30 °C)
- suitable for test beams



adapters



Irradiation at Trento protontherapy center



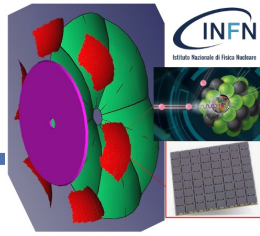
2021 campaign: irradiation of carriers "by column" at 10^9 , 10^{10} , 10^{11} 1-MeV n_{eq}/cm^2

2022 campaign: repeated irradiation at 10^9 1-MeV n_{eq}/cm^2 and annealing cycles on same sensors

148 MeV proton beam (fix pencil beam/uniform 6 cm diameter spot)

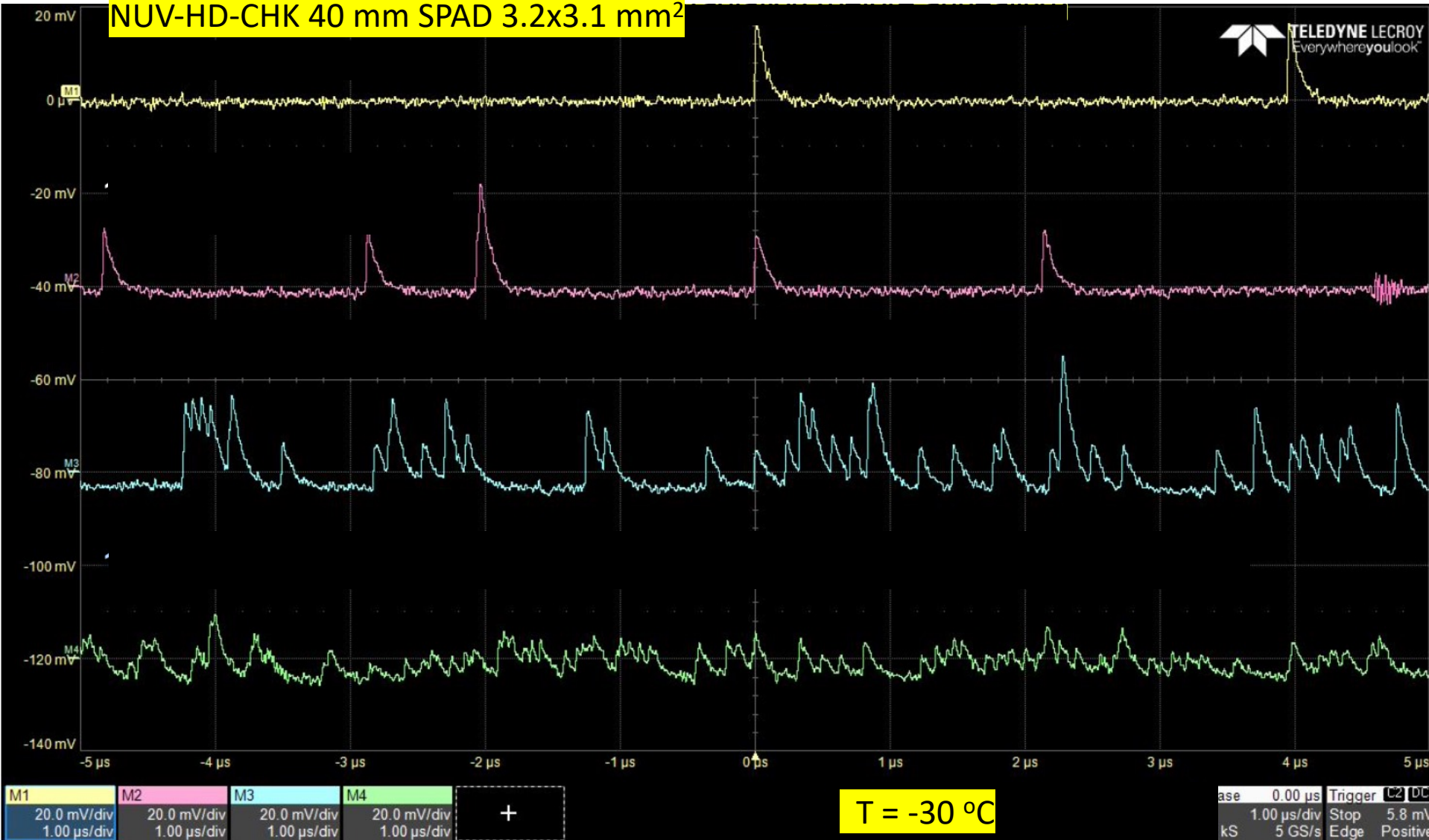
On the beam line facility: F. Tommasino et al., [NIMA 869 \(2017\) 15](#) and F. Tommasino et al., [Phys. Med. 58 \(2019\) 99](#)

First check signals on the scope.... (before annealing)



NUV-HD-CHK 40 mm SPAD 3.2x3.1 mm²

TELEDYNE LECROY
Everywhere you look



$10^8 n_{eq}$ ok

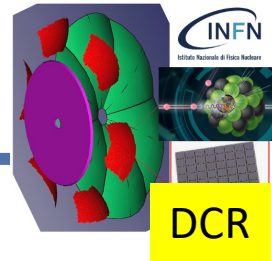
$10^9 n_{eq}$ still ok

$10^{10} n_{eq}$ challenging

$10^{11} n_{eq}$ baseline lost

[since now on for fluences: $n_{eq} = 1\text{-MeV } n_{eq}/\text{cm}^2$]

Characterization setup (@INFN-BO)

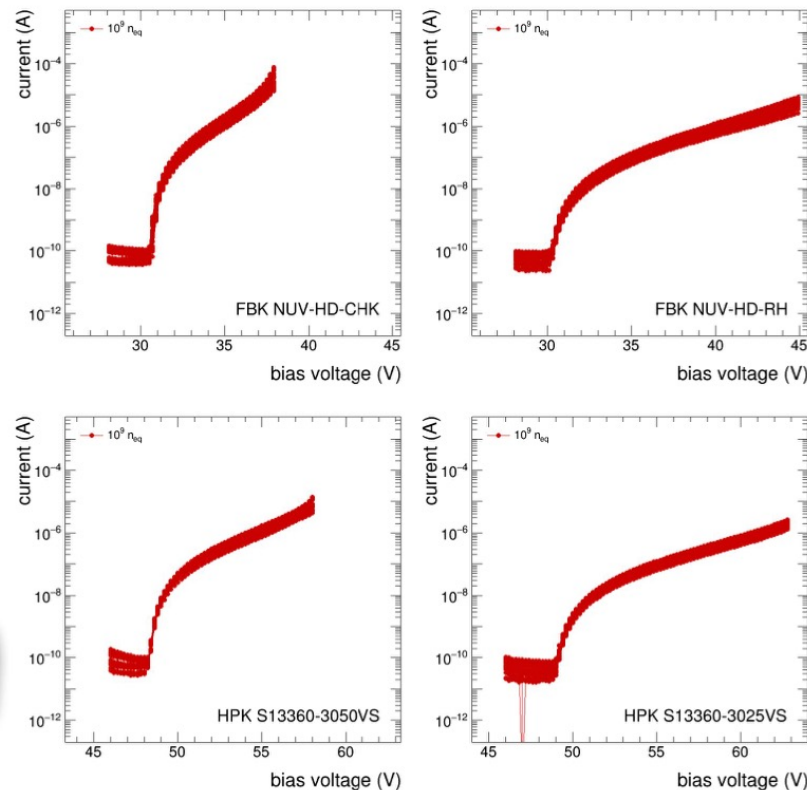


climatic chamber Memmert CTC256
measurements at $T = -30\text{ }^{\circ}\text{C}$

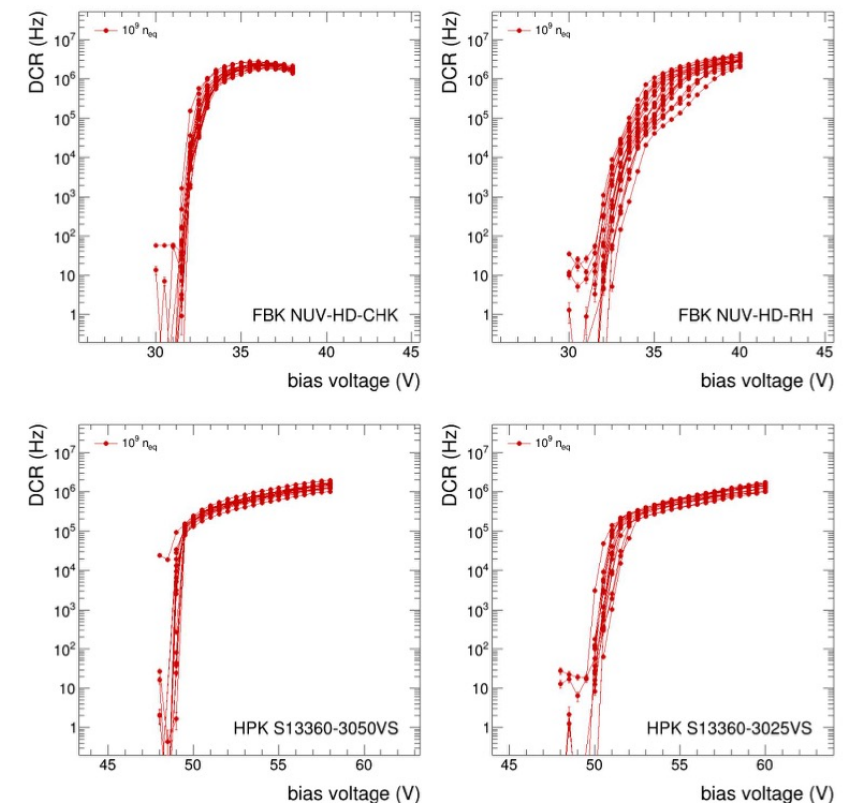


I-V

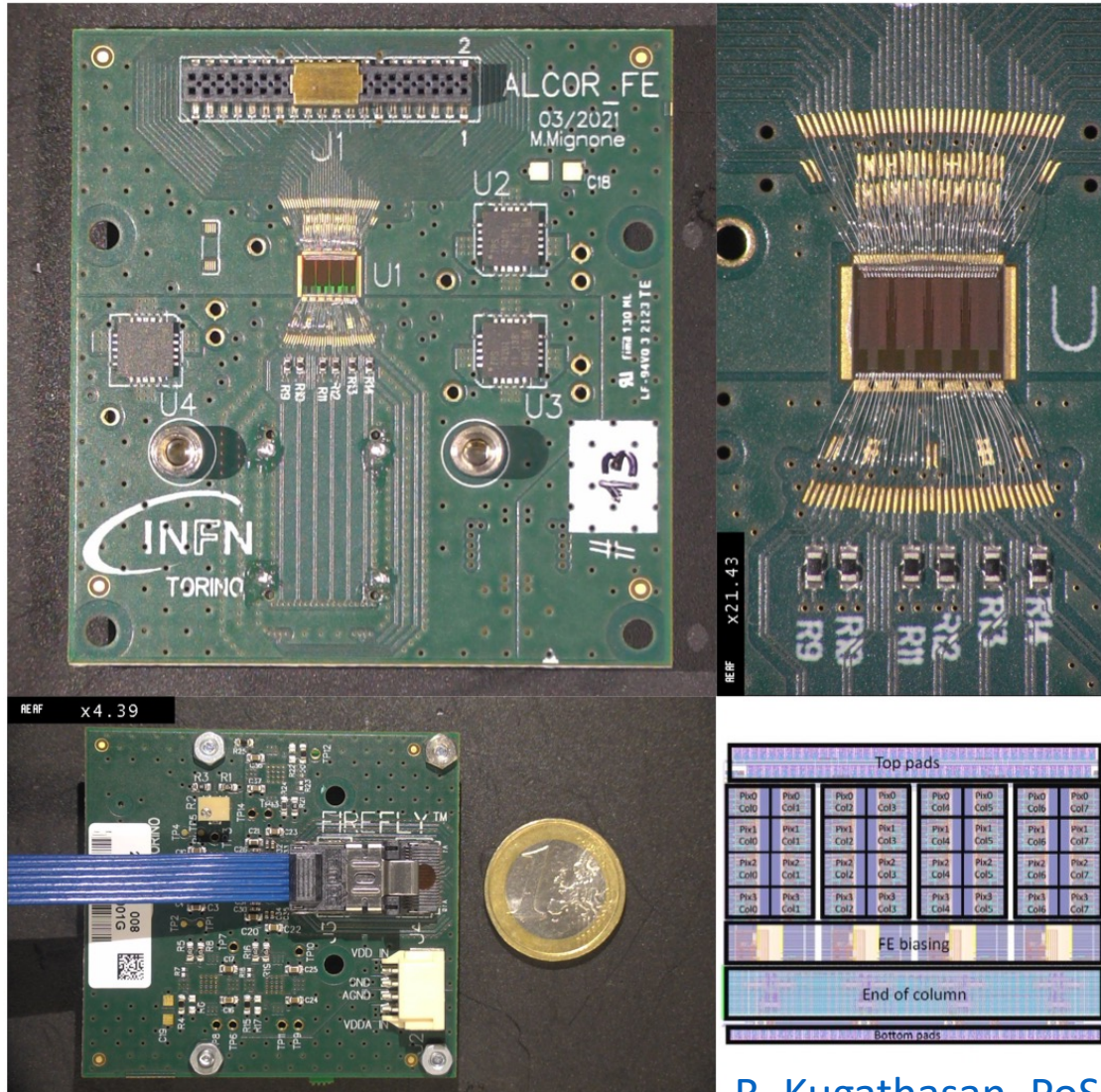
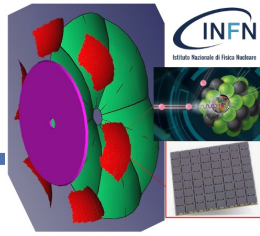
2x40 ch multiplexers \rightarrow 2 carrier boards



ALCOR readout board (32 ch)
FPGA-based readout (Xilinx Kintex)



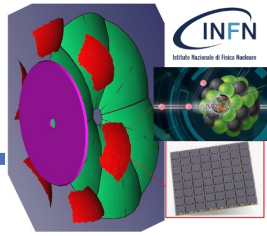
ALCOR ASIC: A Low Power Chip for Optical sensor Readout



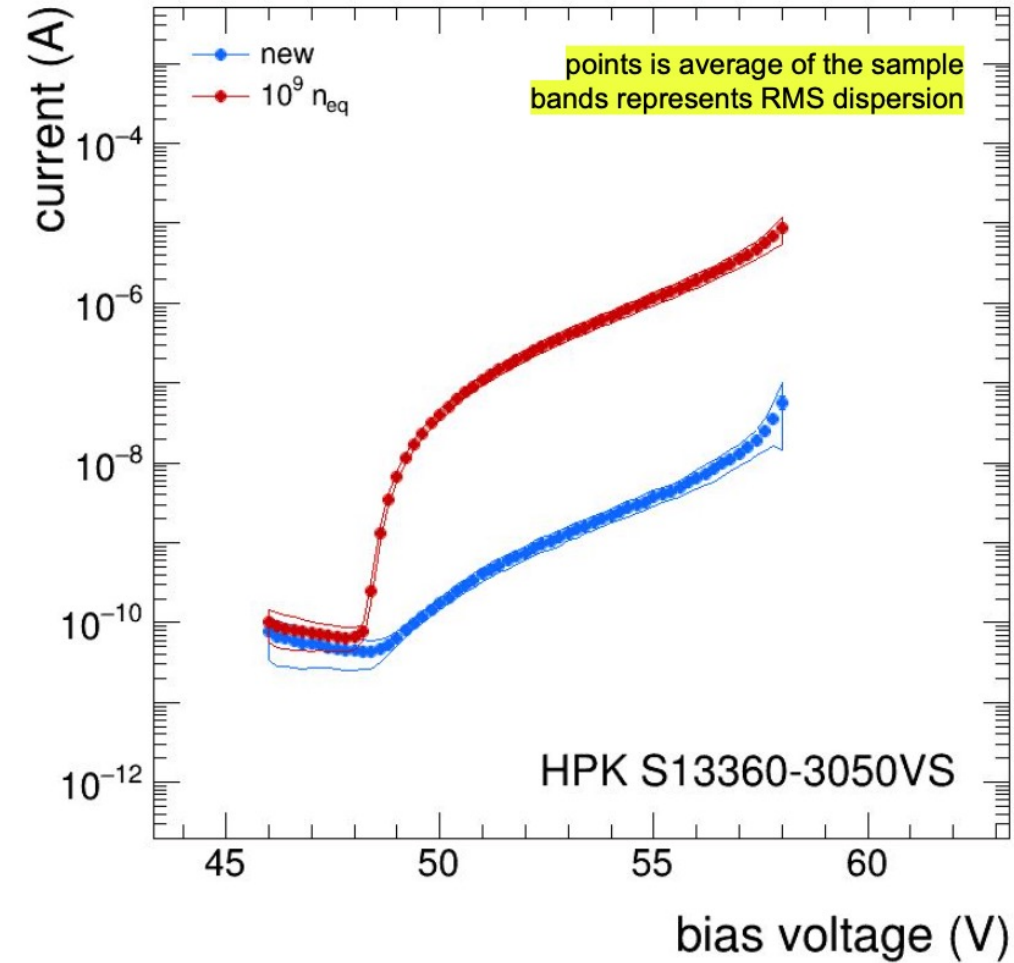
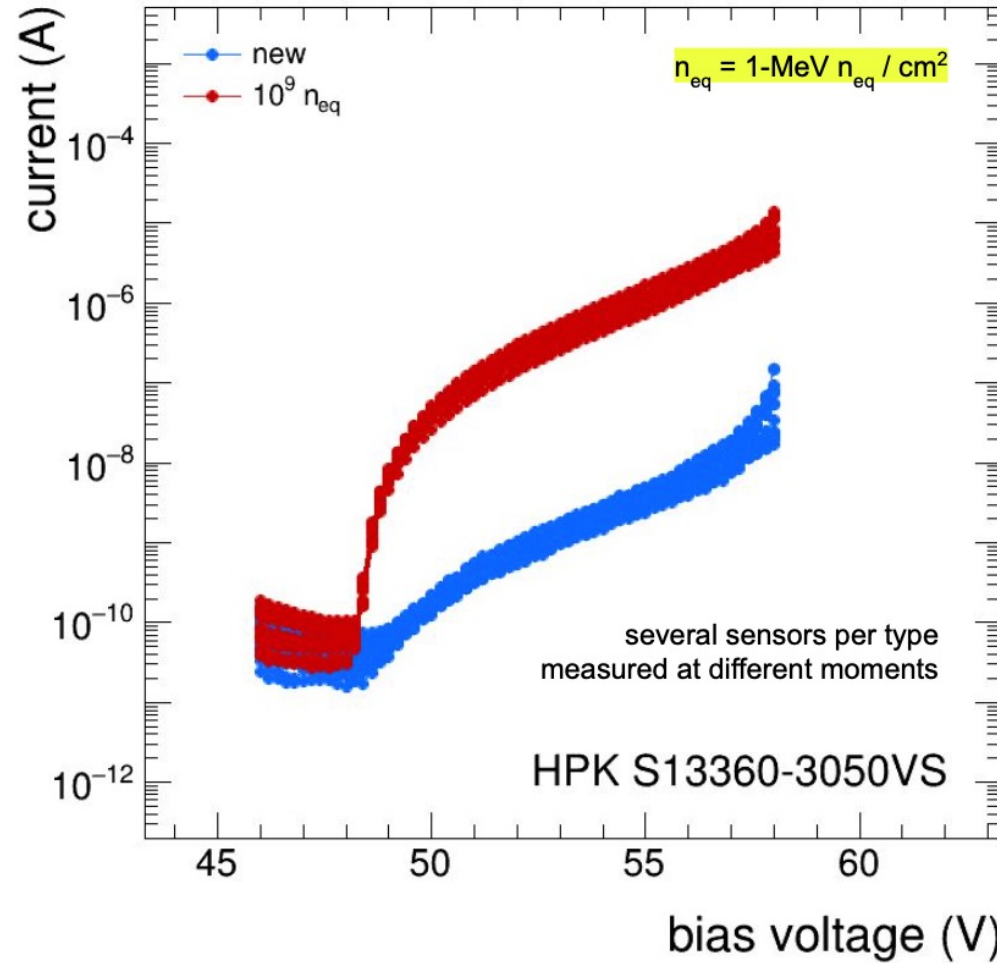
- developed at INFN-TO for cryogenic operations (DarkSide)
 - planned branching to an EIC optimized version (64 ch)
- 32-pixel matrix mixed-signal ASIC.
- For each pixel:
- signal amplification, conditioning, discrimination and event digitisation
 - dual-polarity front-end amplifier
 - low input impedance
 - programmable gain settings
 - leading-edge discriminators
 - 4 TDCs TAC-based
- 25 ps LSB (@ 320 MHz)
- single-photon time-tagging mode or ToT
- power consumption < 5 mW/ch
- digital output: 4 LVDS TX data links (1 for each column = 8 pixels)

[R. Kugathasan, PoS \(TWEPP2019\) 011](#)

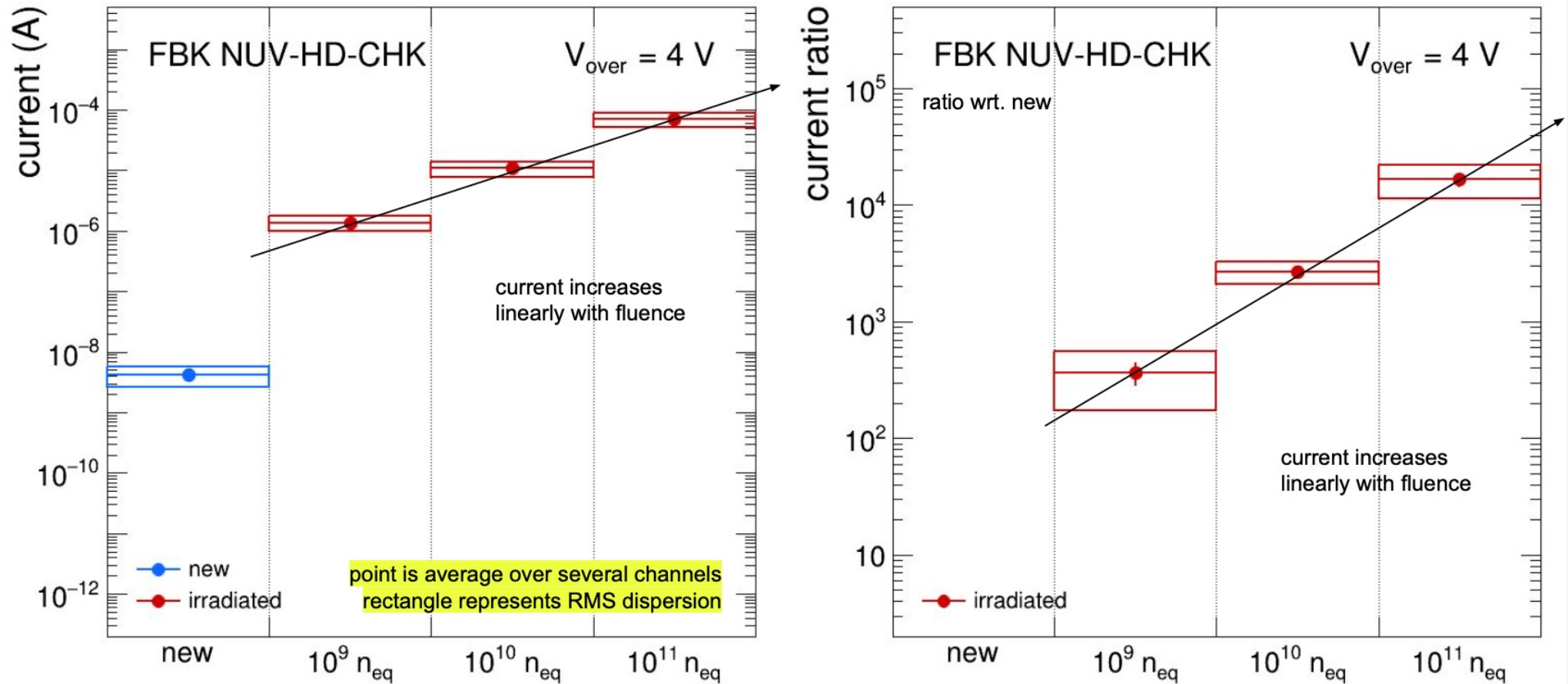
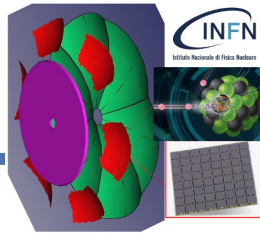
I-V measurements



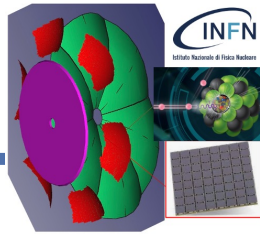
- the "carrier" scheme allows testing large O(10) sensors of a given type
- good uniformity seen



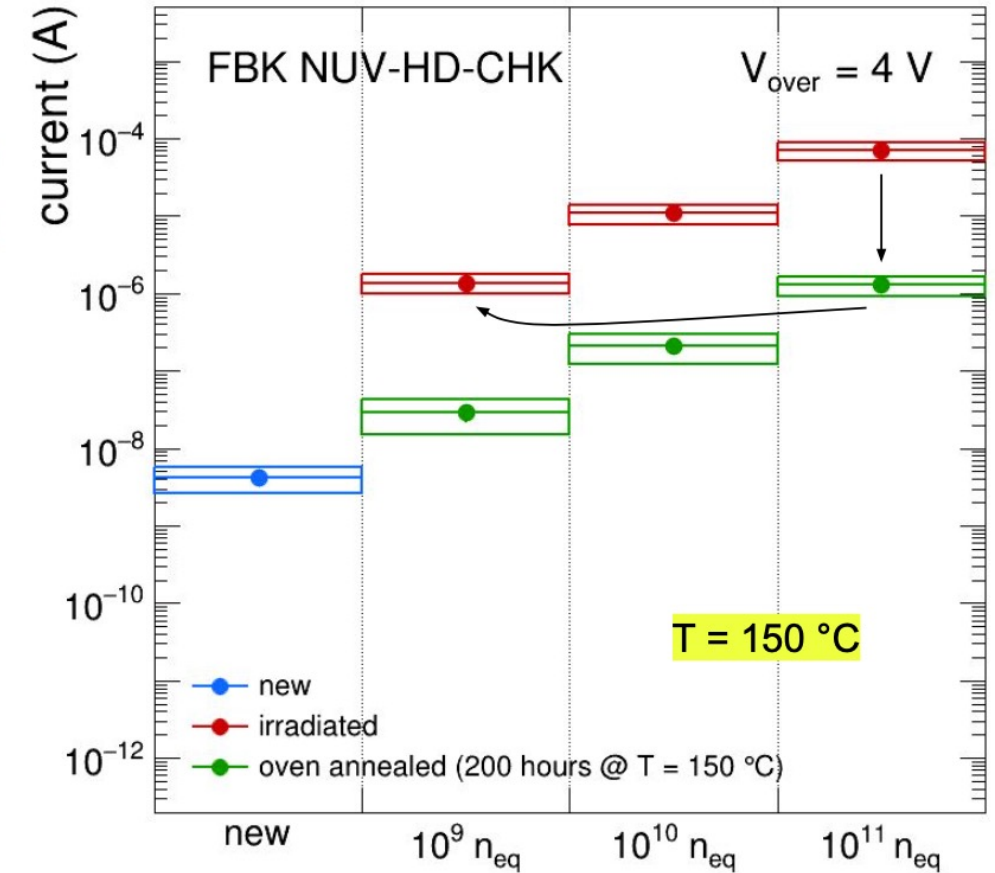
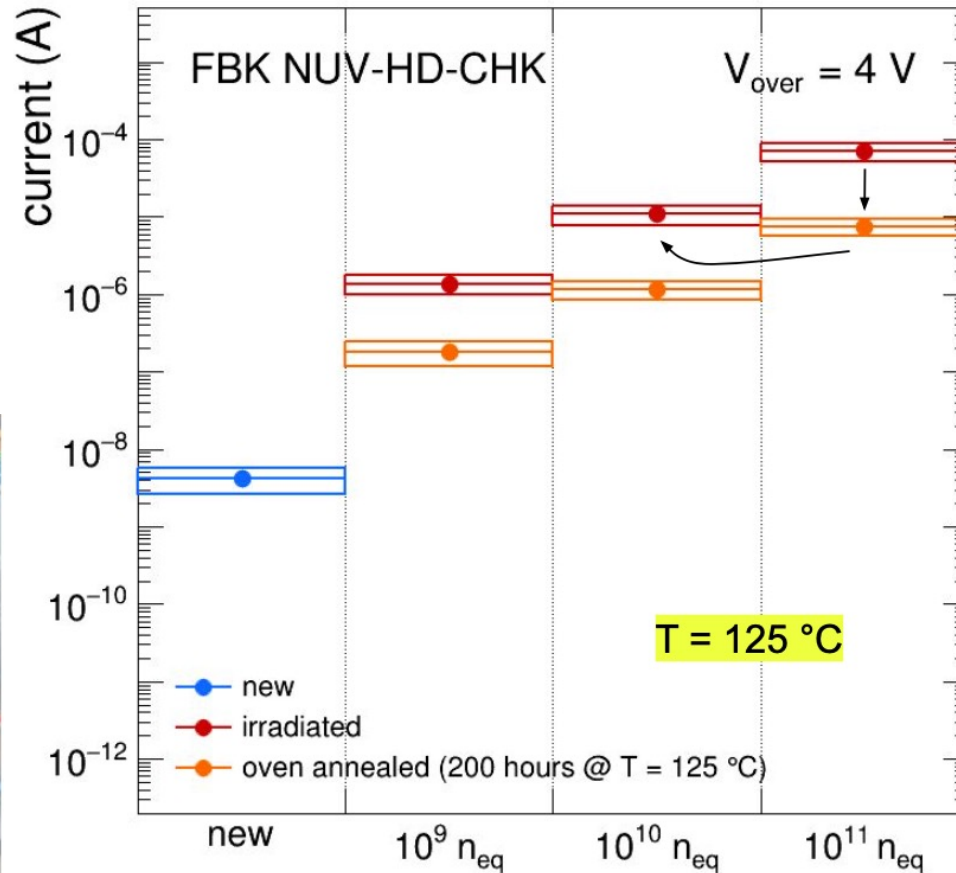
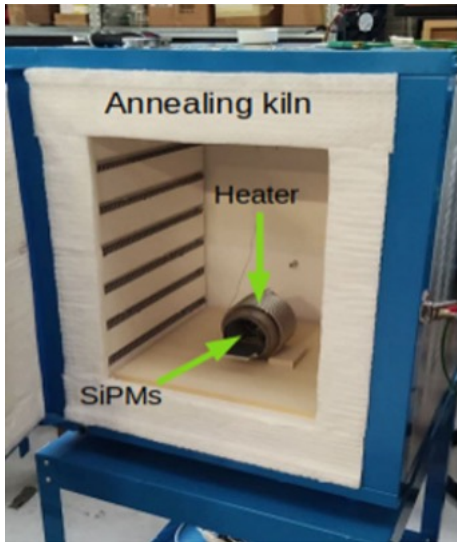
Current vs fluence after irradiation



Recovery post-annealing (I)

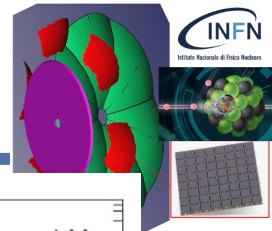


@INFN-FE

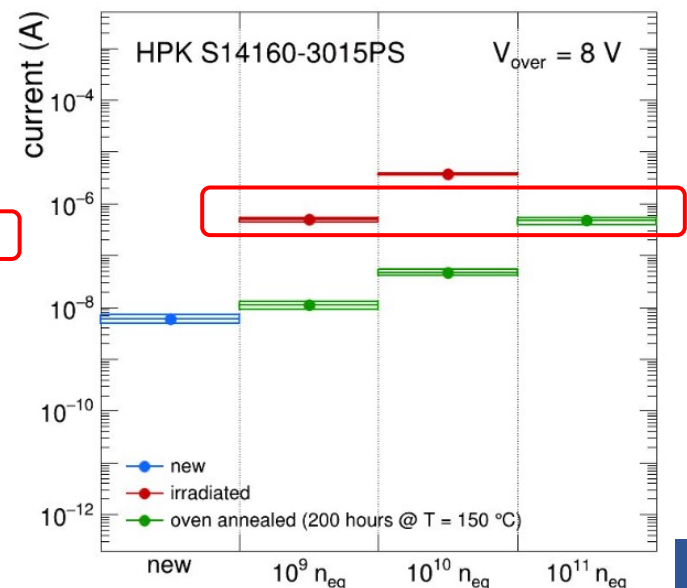
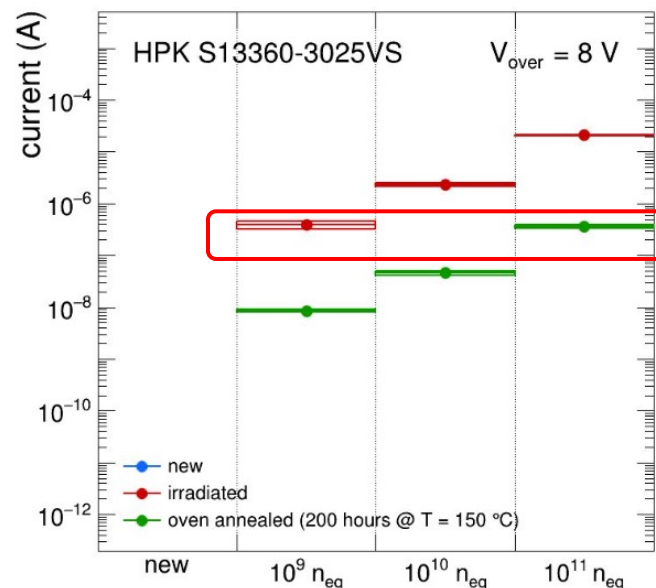
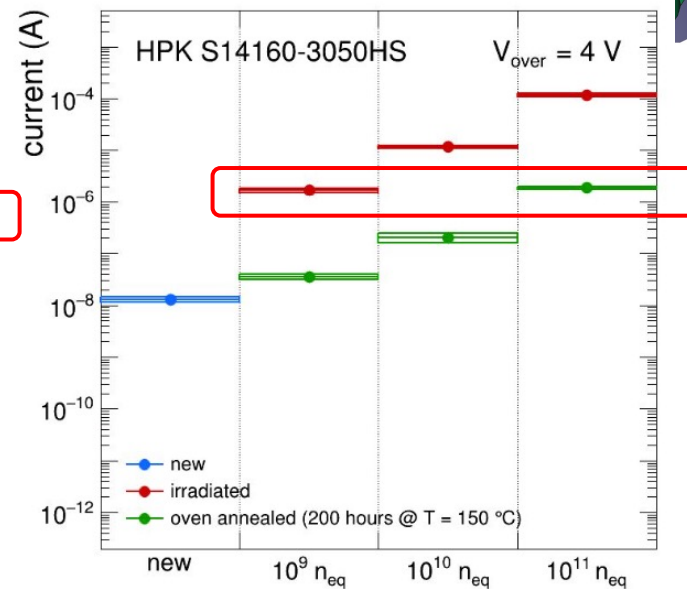
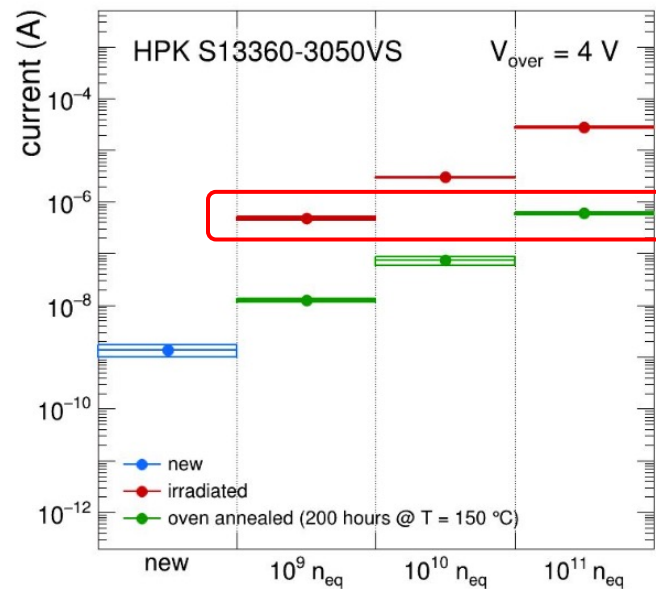
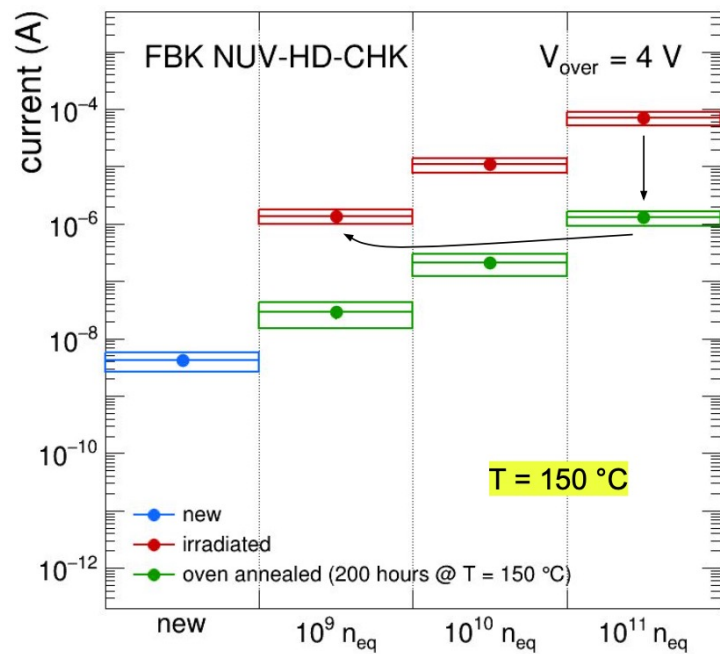


At 150 °C we recover the sensor as it would have received 100 times less fluence

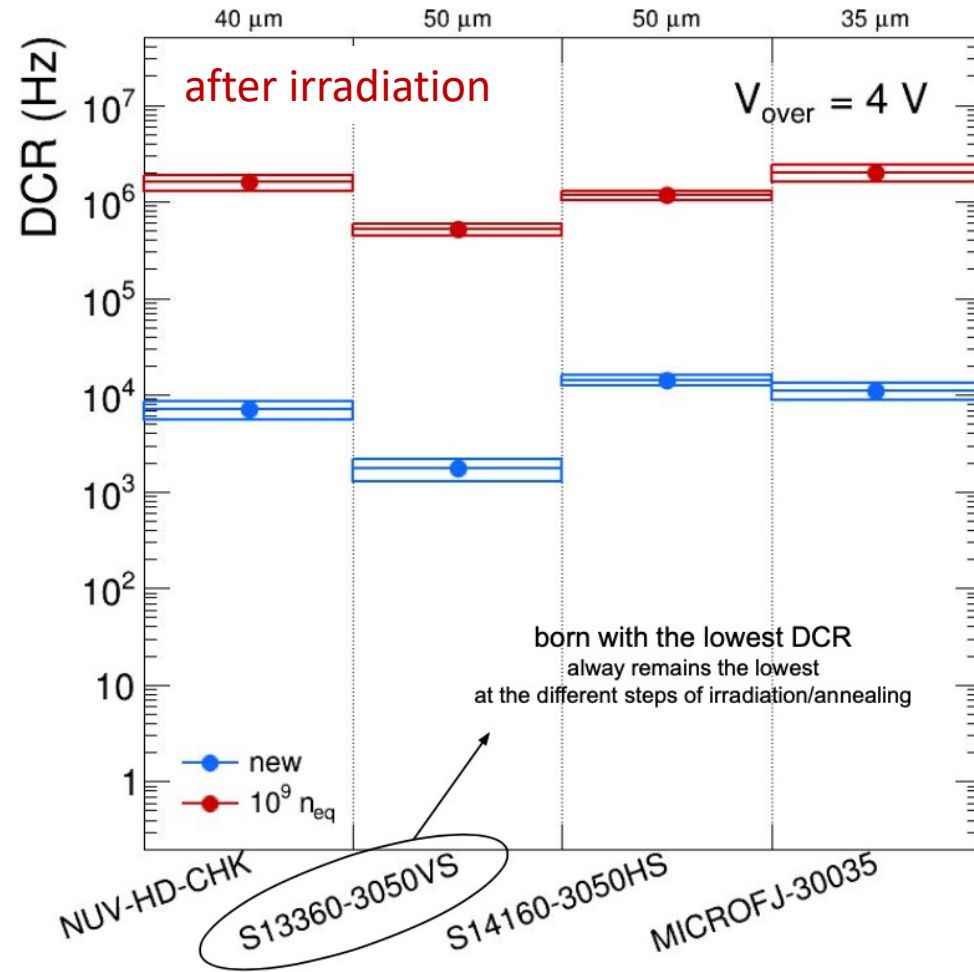
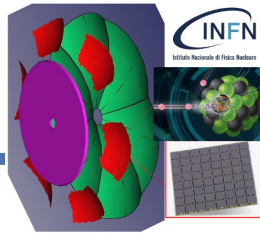
Recovery post-annealing (II)



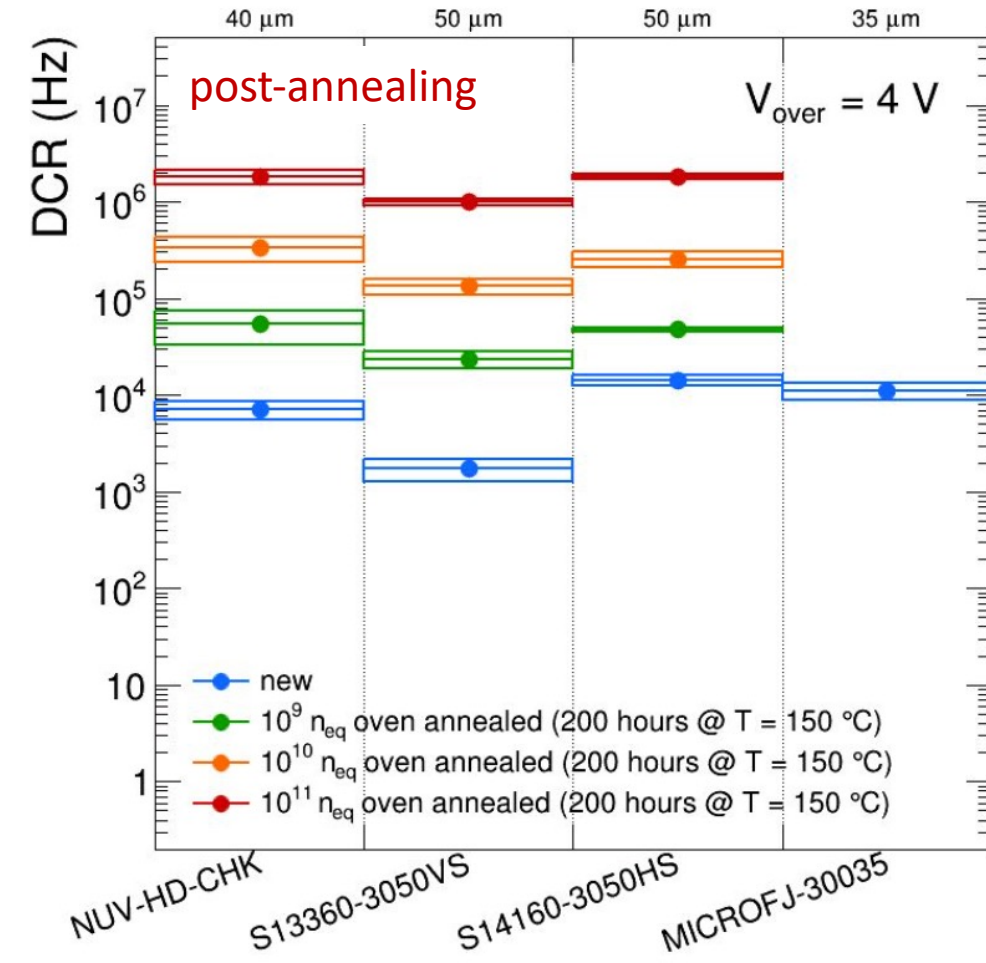
very similar results with HPK sensors



DCR: after irradiation and post-annealing

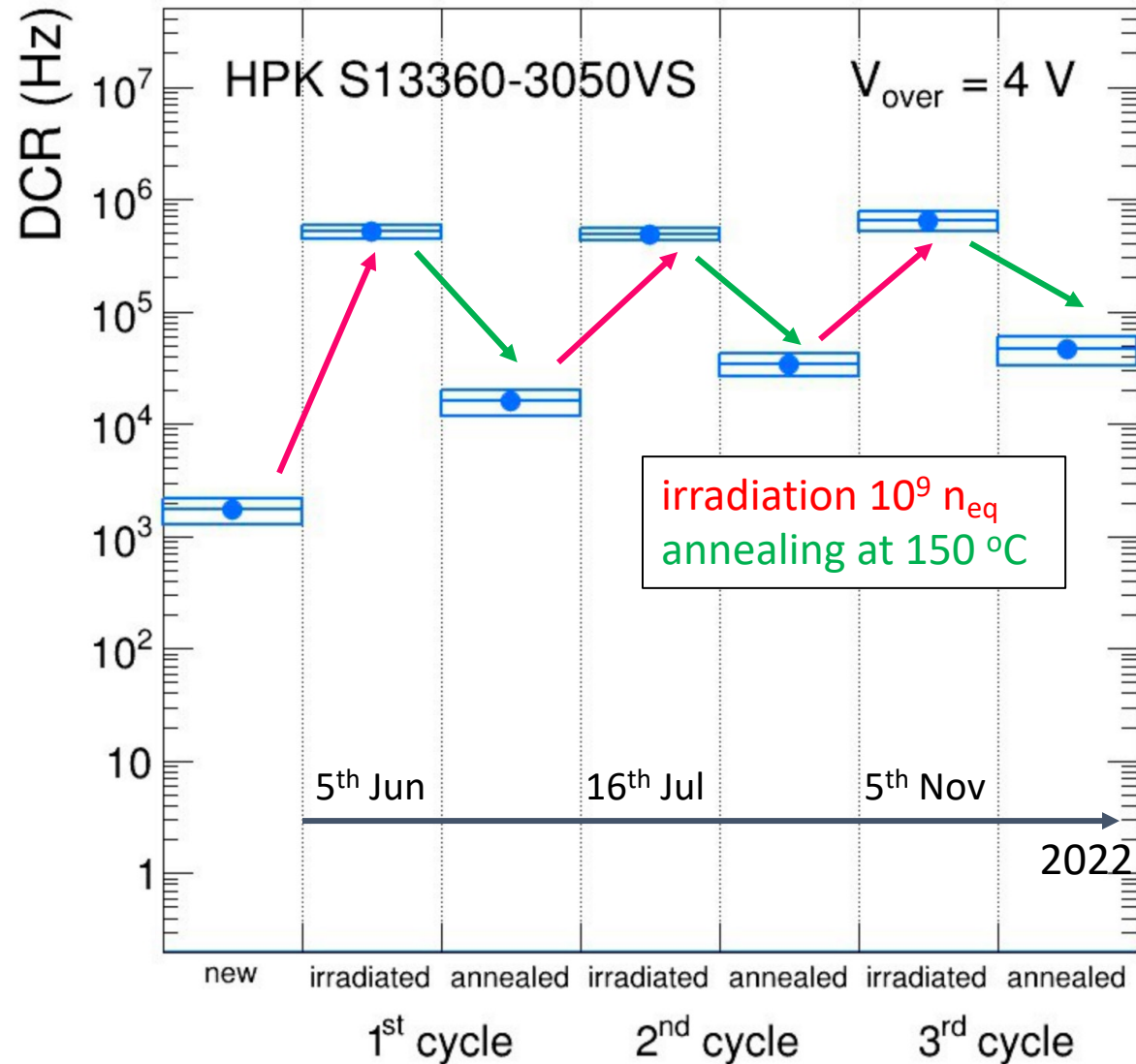
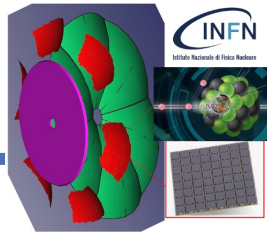


O(100) DCR increase after $10^{11} n_{eq}$



O(10) DCR recovery post-annealing

2022 campaign: irradiation + annealing cycles



"getting closer to the experimental setup"

- test reproducibility of repeated irradiated/annealing cycles on the same sensors. **On-going campaign:** next shot 3rd December!
- each shot is $10^9 n_{eq}$ (remember: 0.2/1 year EIC at max lumi)
- extract parameters (sensor and V_{over} specific!) to shape annealing cycles in the experiment:
 - f_d : every $10^9 n_{eq}$ increases by 500 kHz DCR pixel rate (3x3 mm²)
 - f_a : each annealing leaves 15 kHz of additional DCR rate

$$DCR_r(k) = DCR_0 + f_d + (k - 1)f_a$$

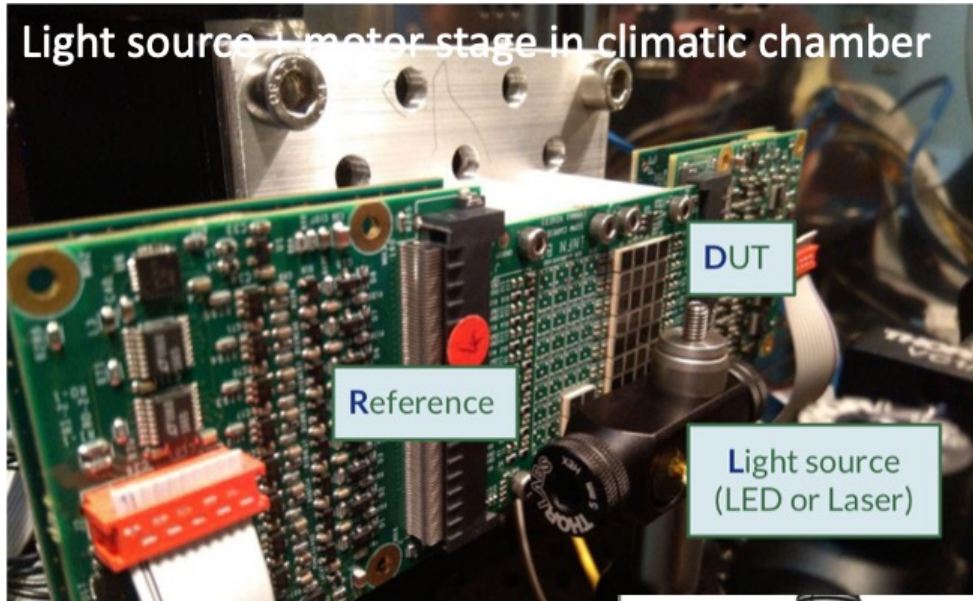
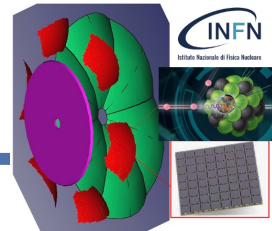
DCR after k irradiation and k-1 annealing cycles

- damage and recovery remain additive
- annealing repairs f_a/f_d of a given sensor (97% here)

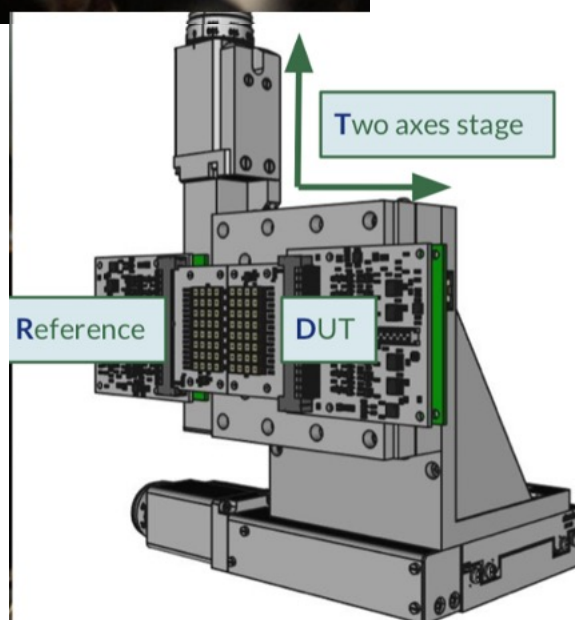
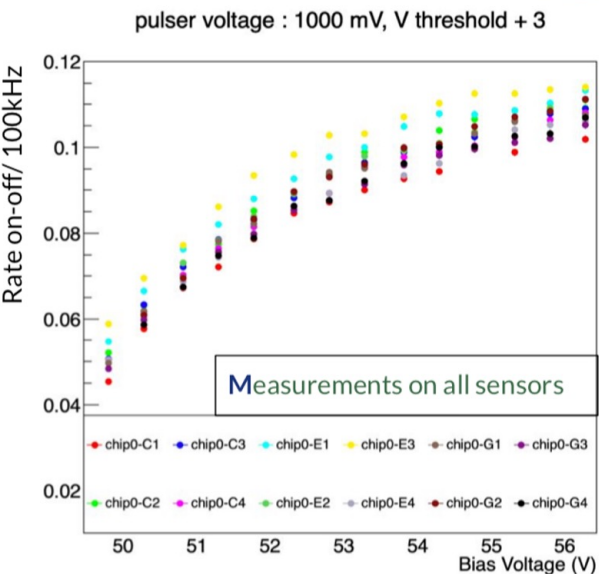
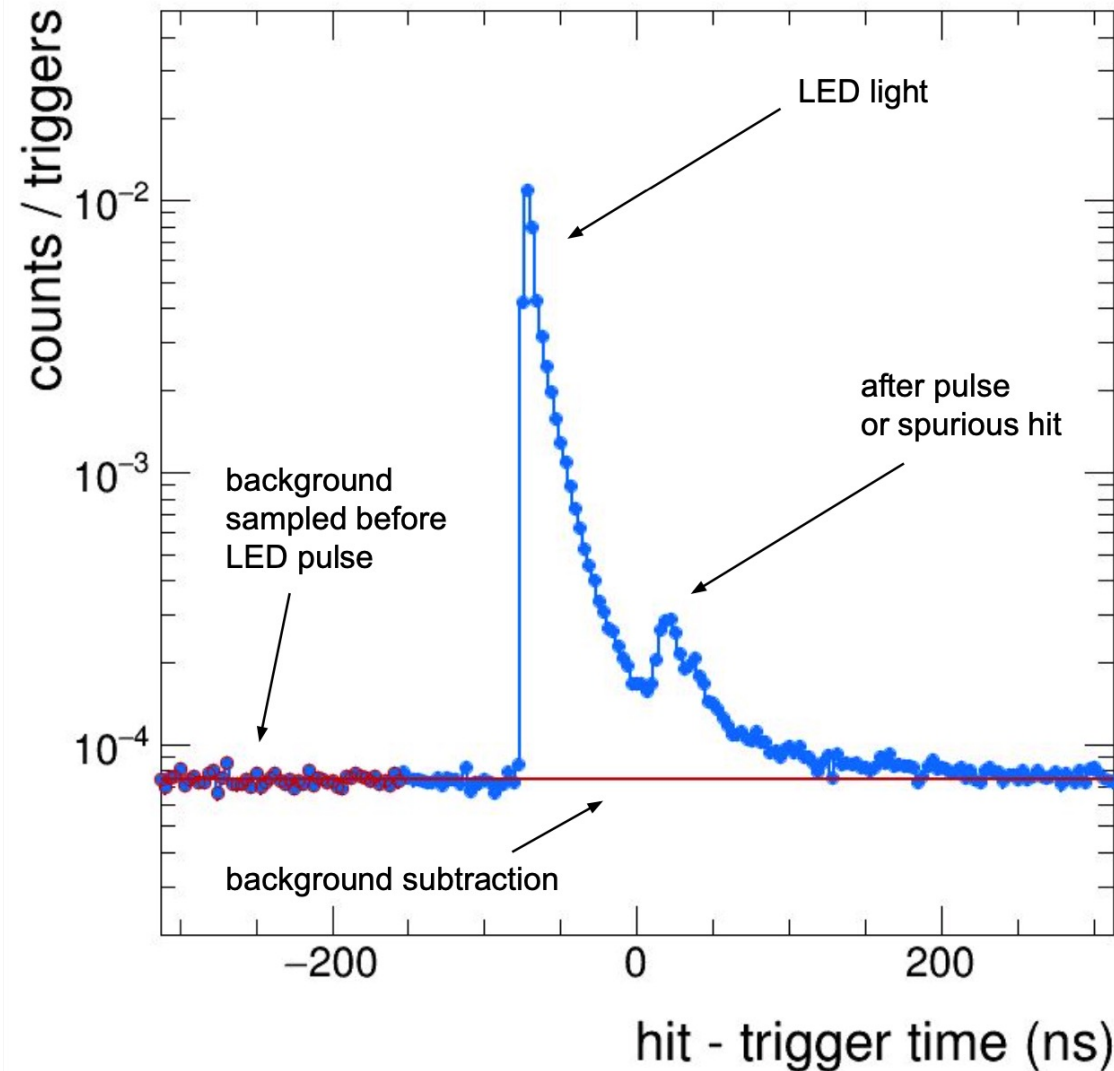
Total of 134 sensors under test



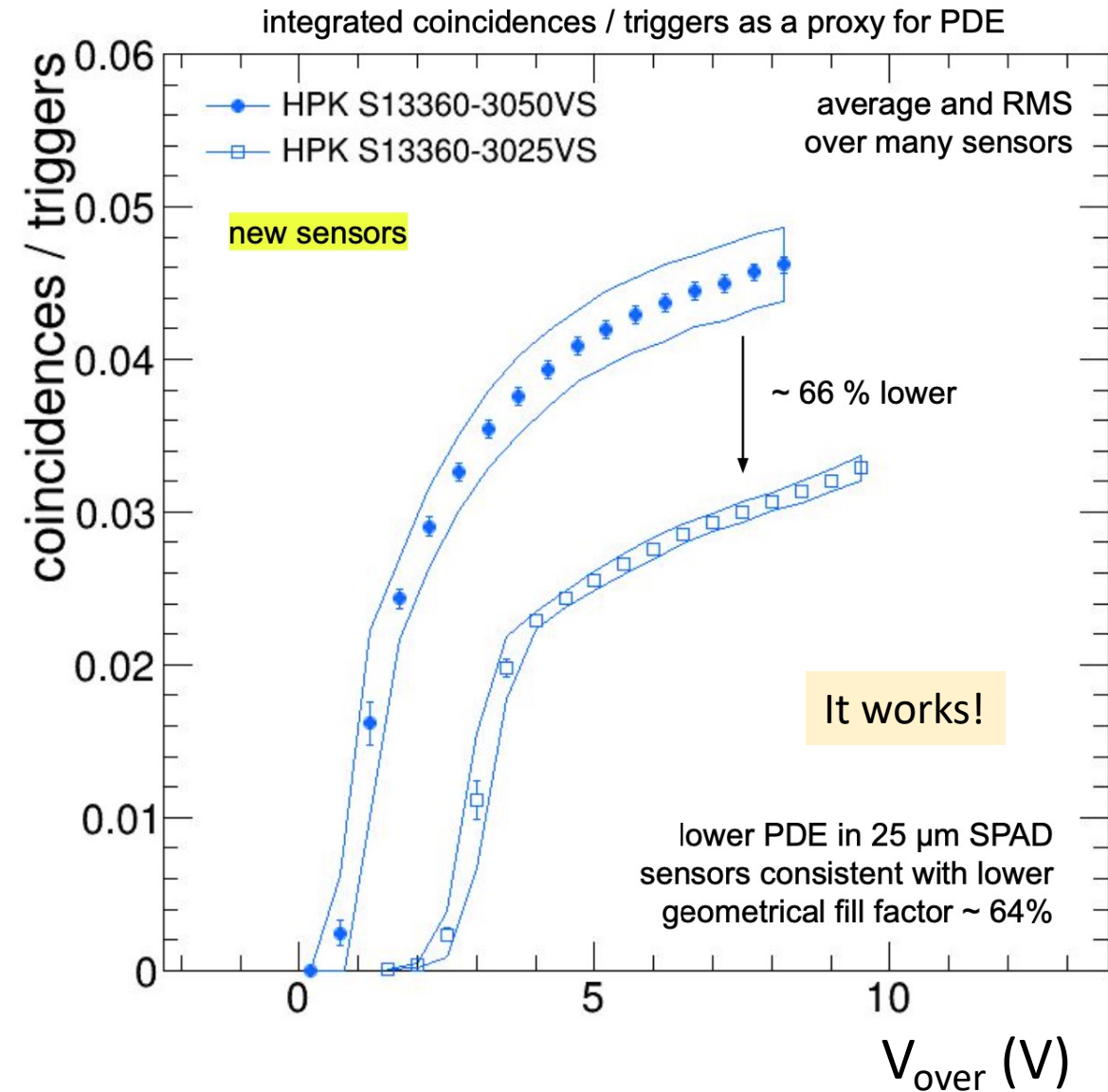
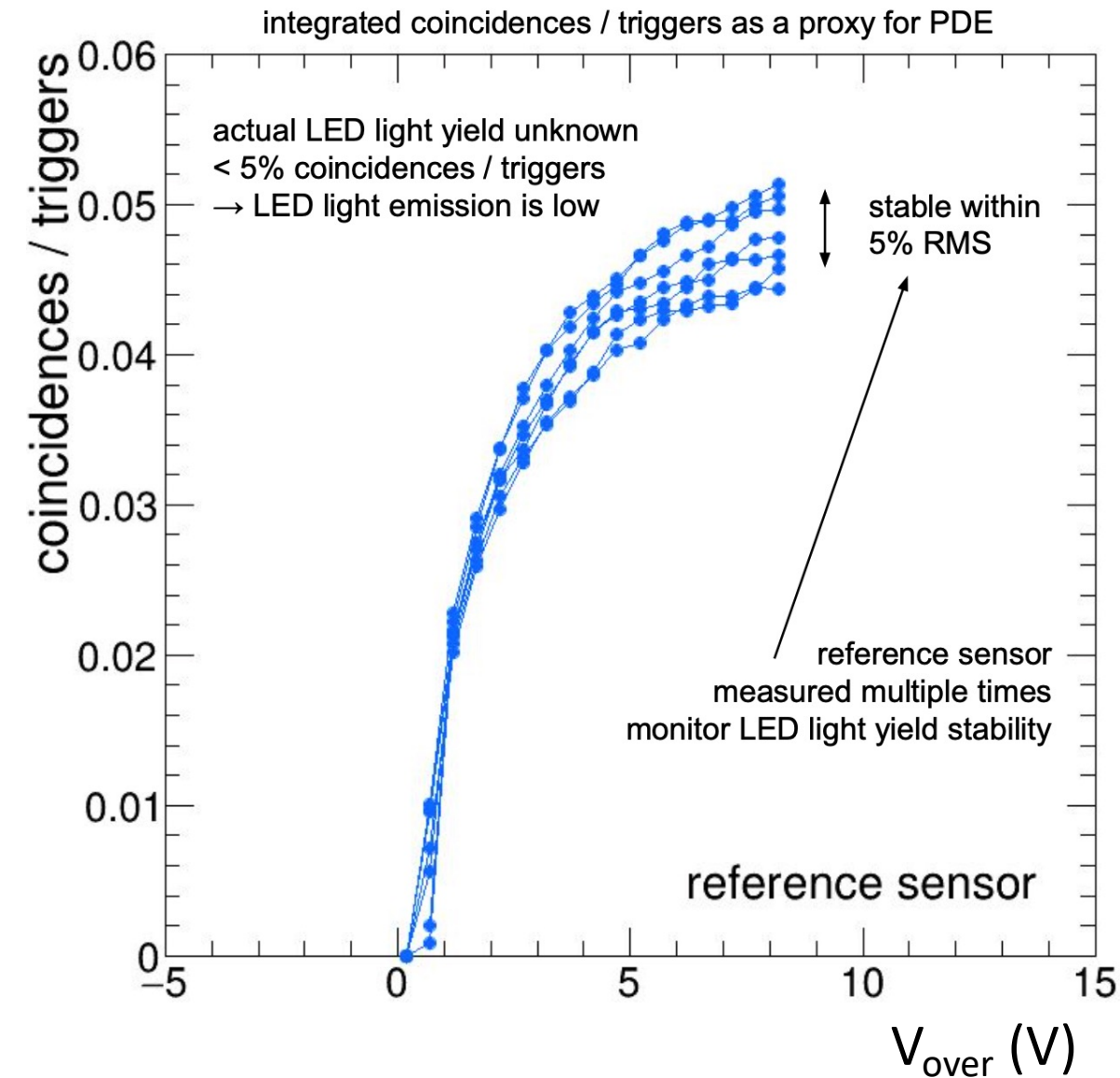
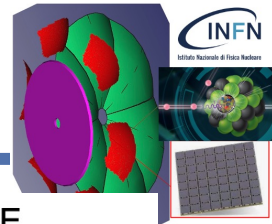
Light response with pulsed LED



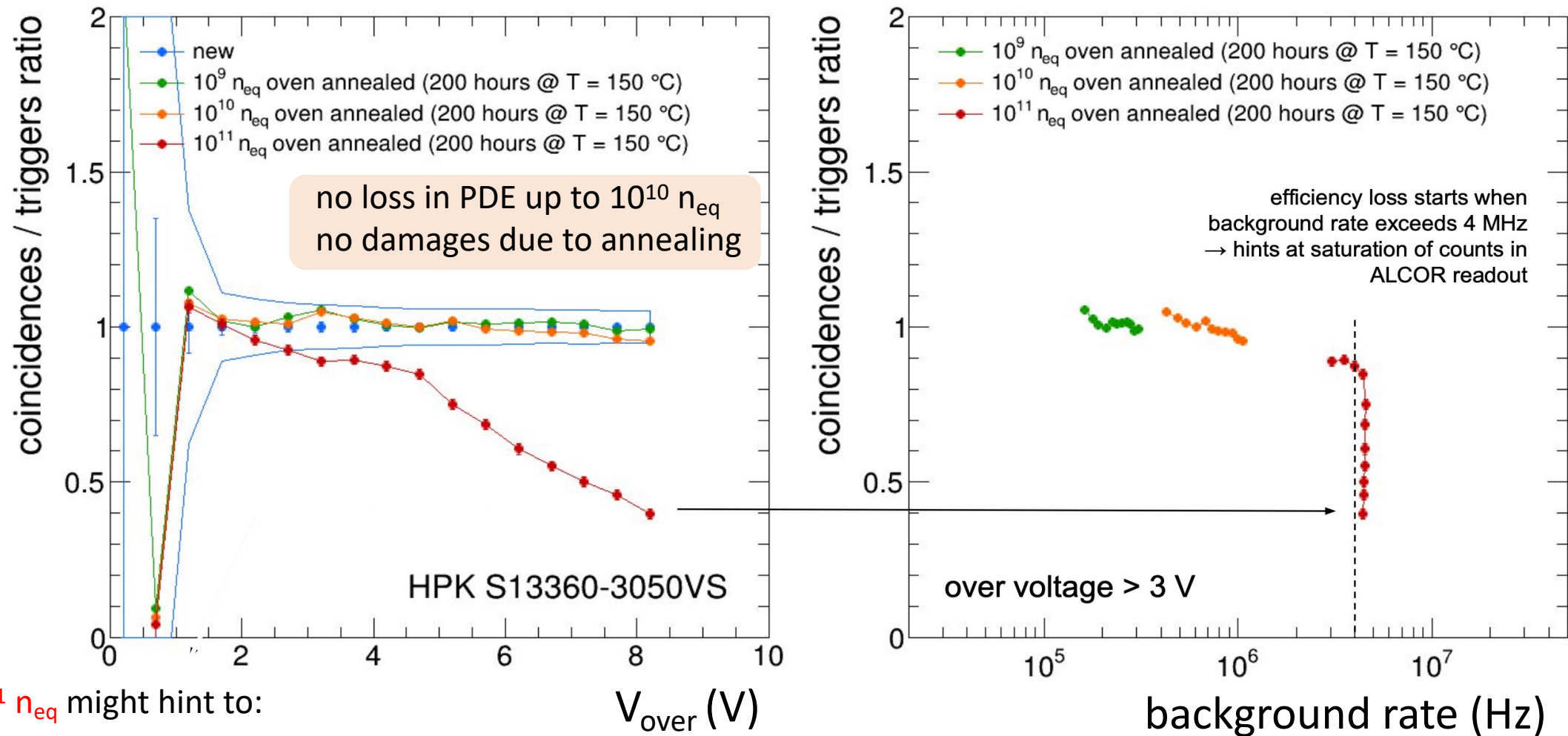
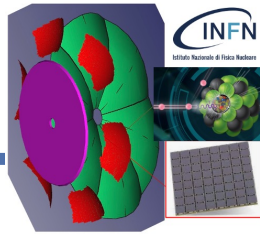
the basic measurement



Light response with LED (II)



Efficiency after irradiation and annealing

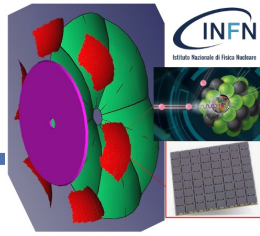


loss in PDE @ $10^{11} n_{\text{eq}}$ might hint to:

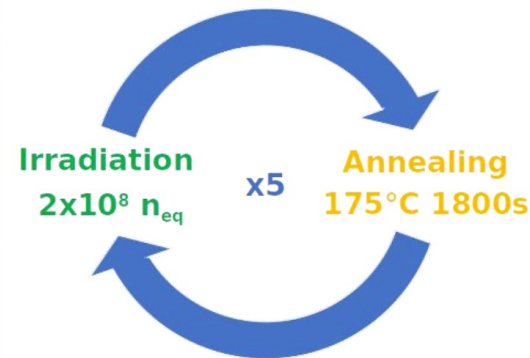
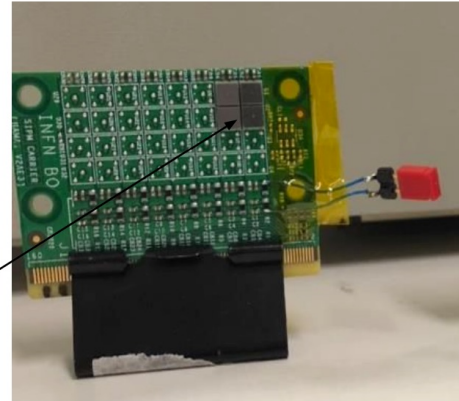
- baseline loss
- readout saturation

loss in PDE @ $10^{11} n_{\text{eq}}$ consistent with known ALCOR limitations

"Getting closer to the experimental setup"

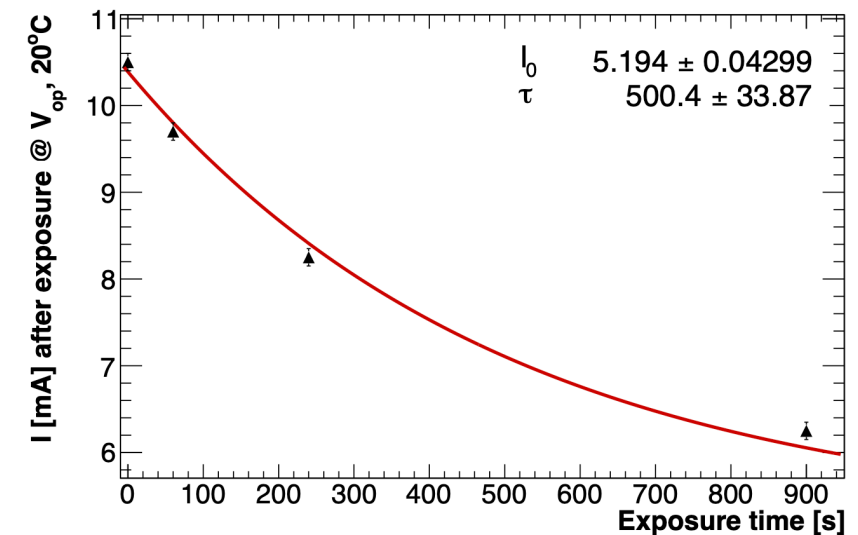


testing online annealing solutions ("in situ")



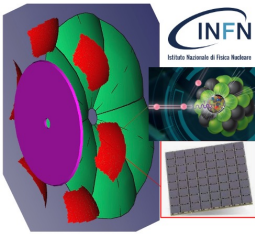
- preliminary test on electrical annealing techniques
- forward bias + Joule effect: $\sim 1 \text{ W} / \text{sensor} \rightarrow T = 175^\circ\text{C}$
- could pave the way to more frequent (and without dismounting sensors) annealing cycles

→ we "split" the irradiation fluence ($10^9 n_{eq}$) in five shots, interleaved by 30 minutes annealing



[M. Cordelli et al 2021 JINST 16 T12012](#) results on HPK and SensL (OnSemi) sensors, both forward and inverse bias

Electrically induced annealing techniques



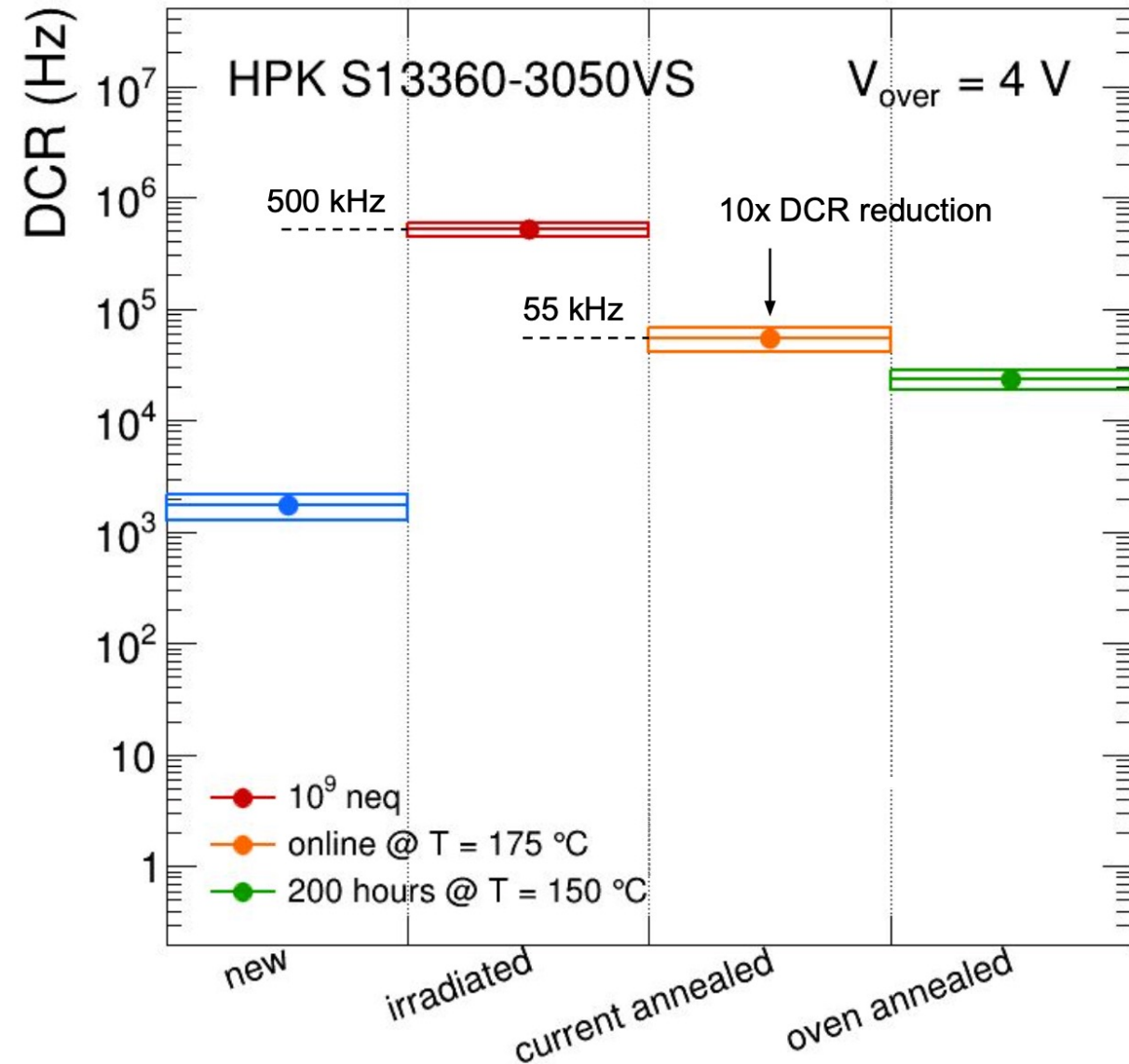
The sensors current-annealed found **at 55 kHz**

Residual DCR not good as in oven (15 kHz) but:

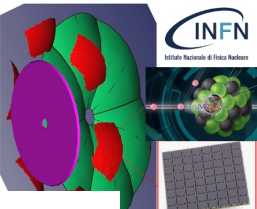
- 100 times faster!! (2.5 hours vs 200 hours!)
- can be done in-situ
- can be done more frequently

It looks very promising!

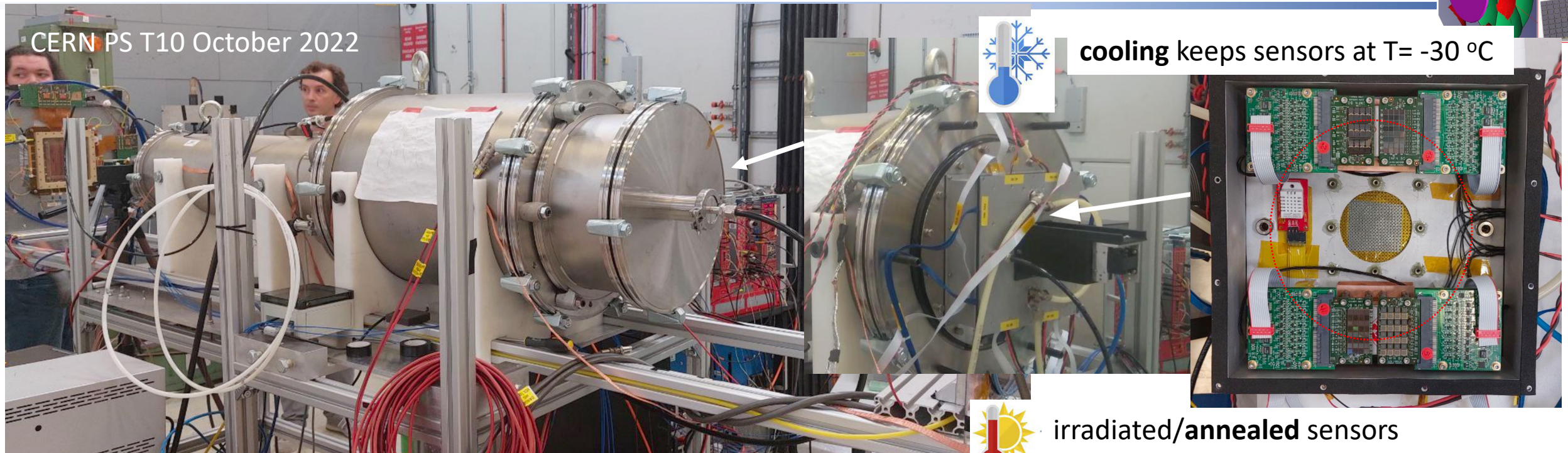
Specific R&D planned for 2023 on this item



Bringing irradiated sensors on a dRICH (prototype)



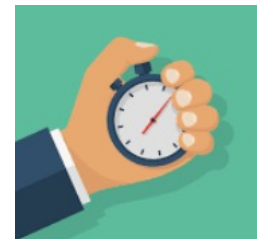
CERN PS T10 October 2022



cooling keeps sensors at $T = -30\text{ }^{\circ}\text{C}$

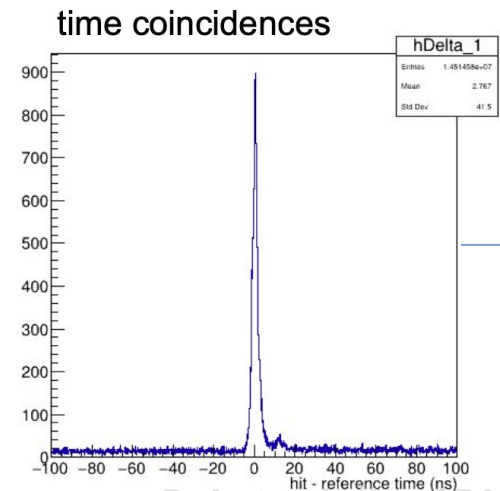


irradiated/annealed sensors

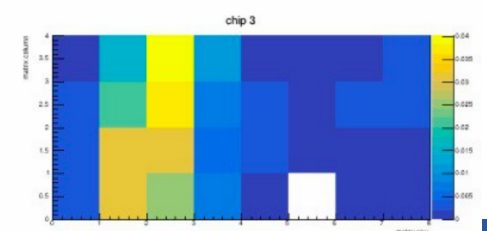
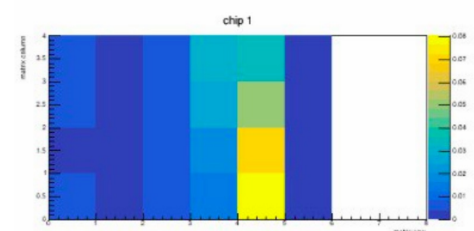
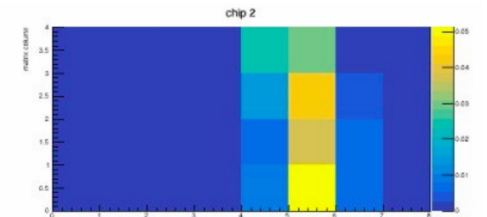
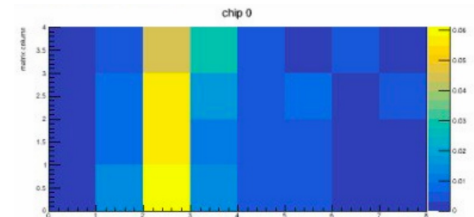


timing

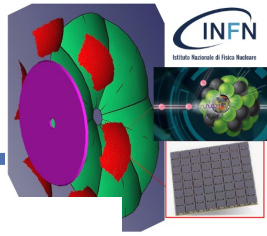
ALCOR streaming readout
time tagger with scintillators



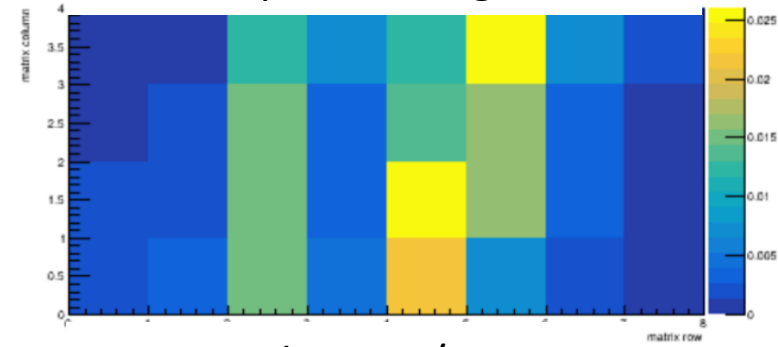
Cherenkov
photons
visible!



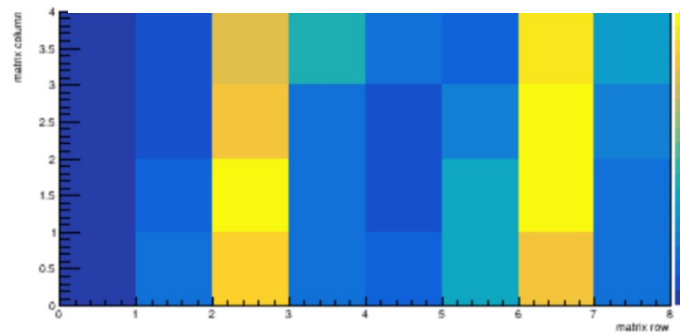
Irradiated sensors on test beam/dRICH prototype (I)



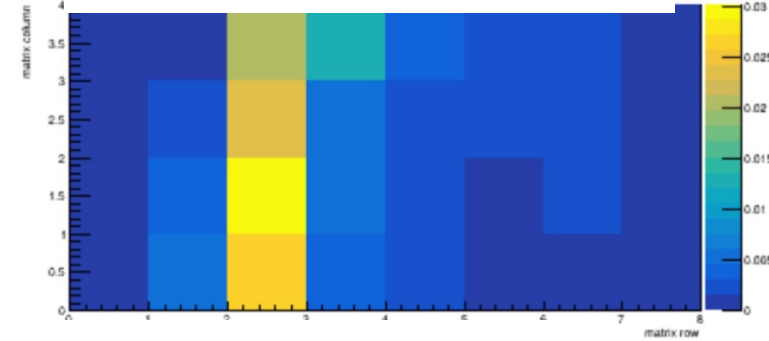
HAMA1: p and π ring / 10 GeV



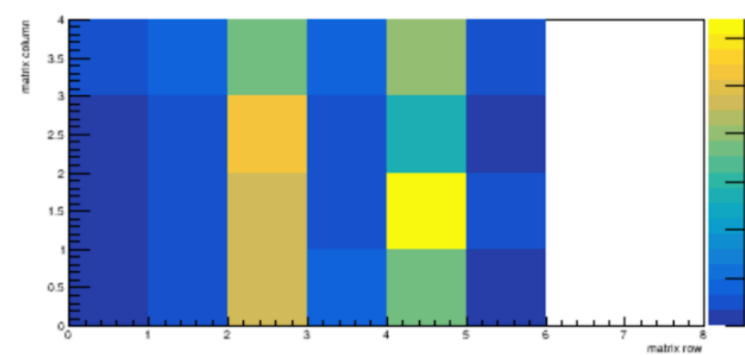
HAMA1: p and π ring / 8 GeV



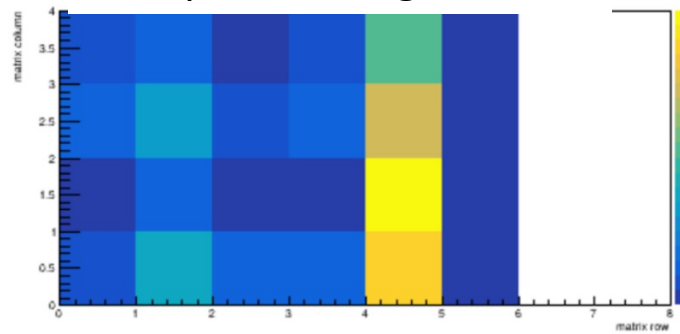
HAMA1: p and π ring / 6 GeV



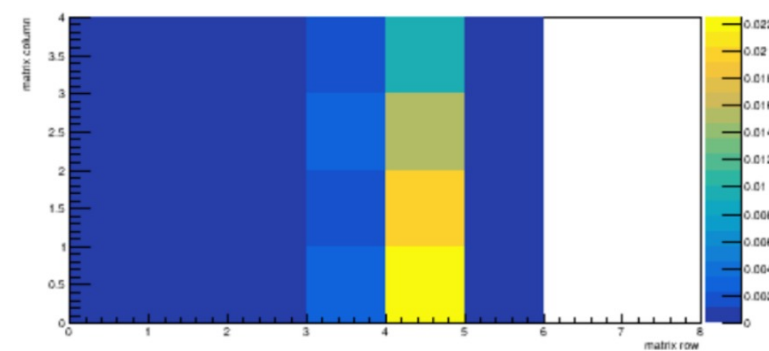
FBK: p and π ring / 10 GeV



FBK: p and π ring / 8 GeV

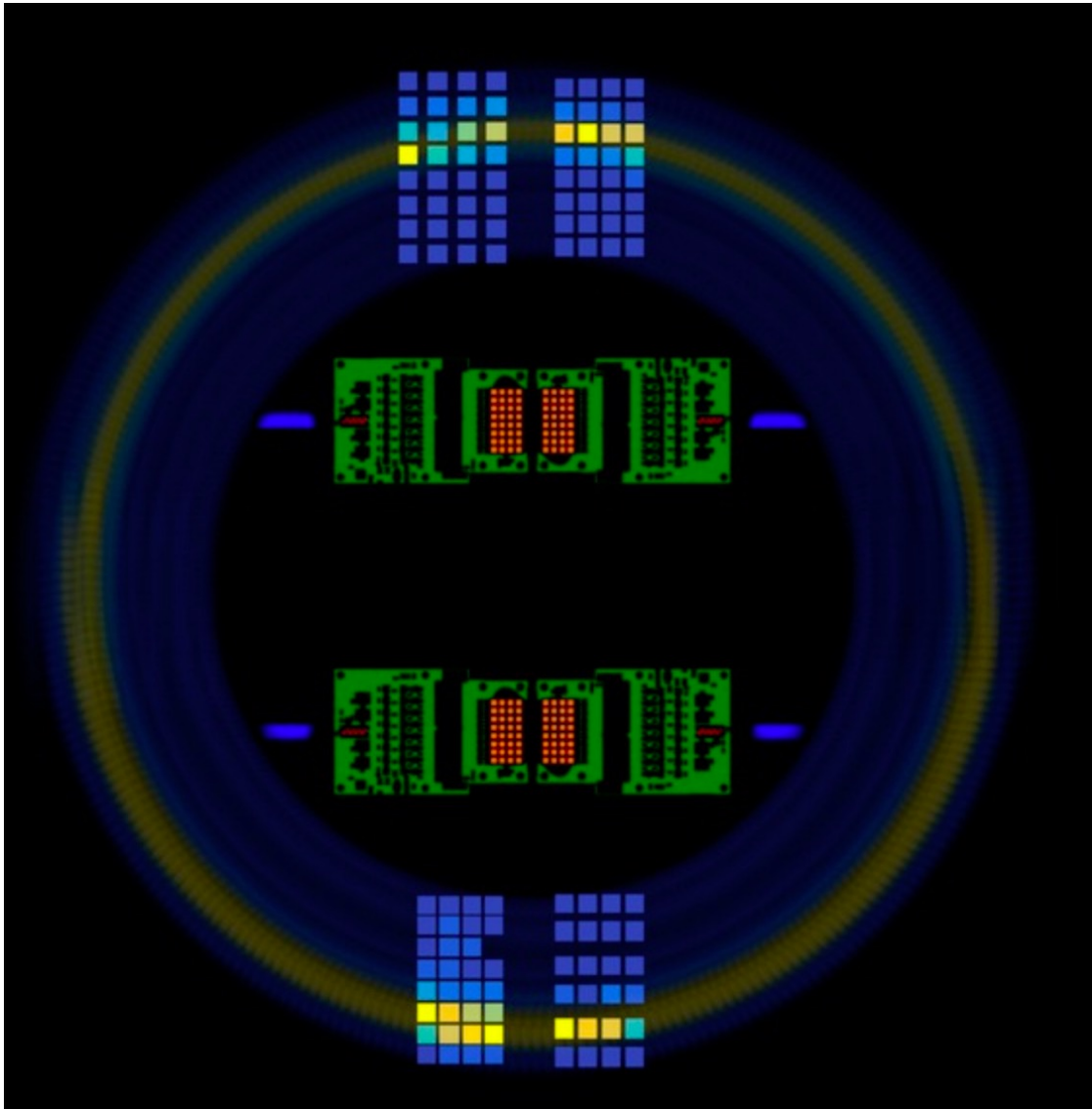
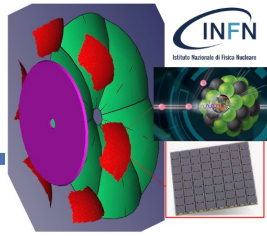


FBK: p and π ring / 6 GeV



Basic checks show the system is working consistently
Single photon detection maintained

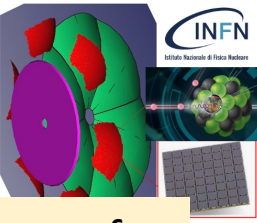
Irradiated sensors on test beam/dRICH prototype (II)



taking into account actual dimensions "sharpness" of "rings"
looks consistent

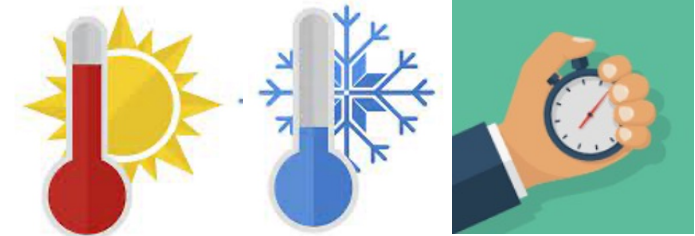
full analysis on-going

Summary and outlook

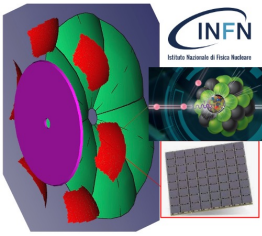


R&D program started in 2020 to explore SiPM as baseline photosensor choice for dRICH @ EIC. Non-radiation hardness of these devices identified as main risk, however expected fluence is not high → dedicated study.

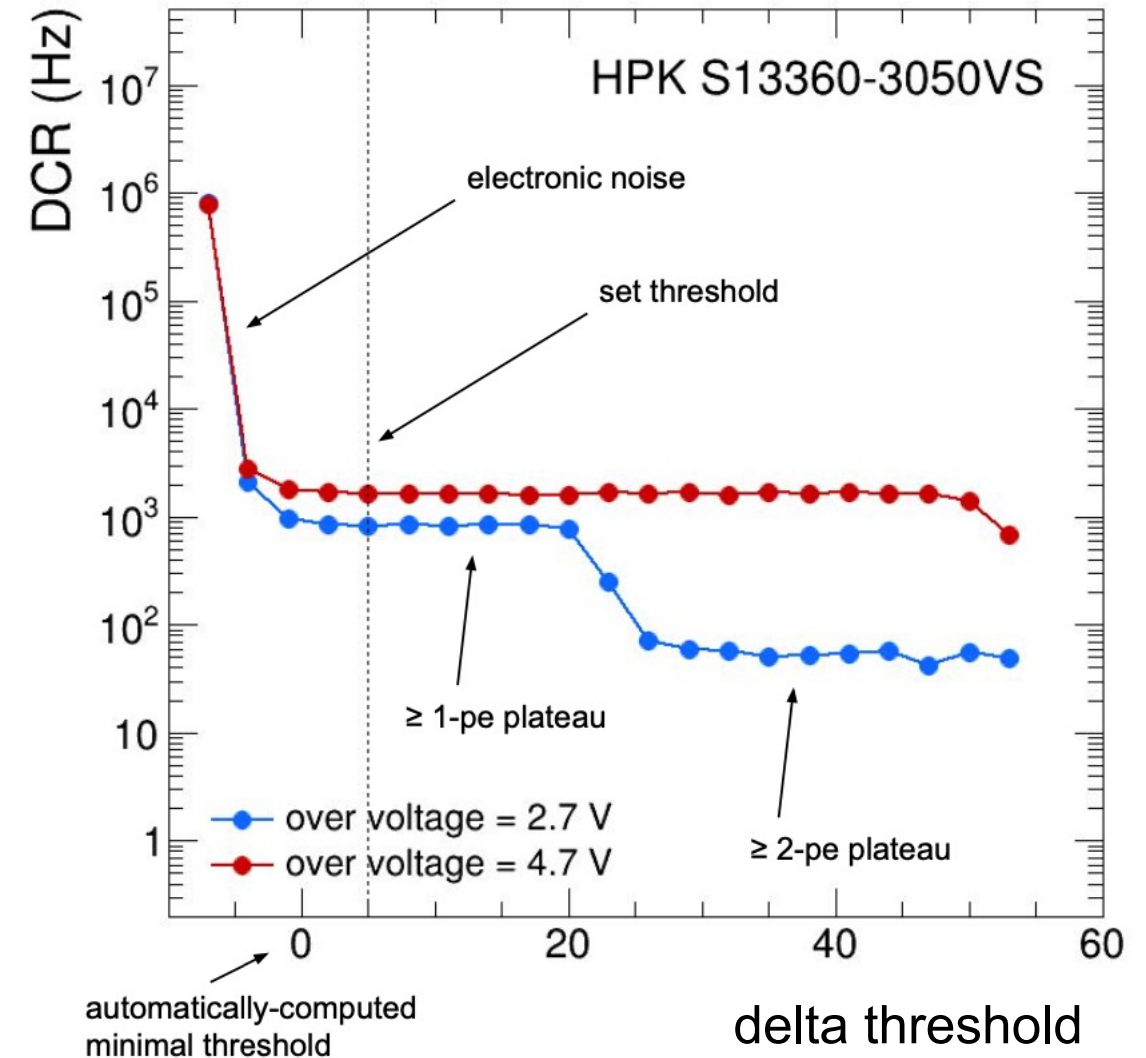
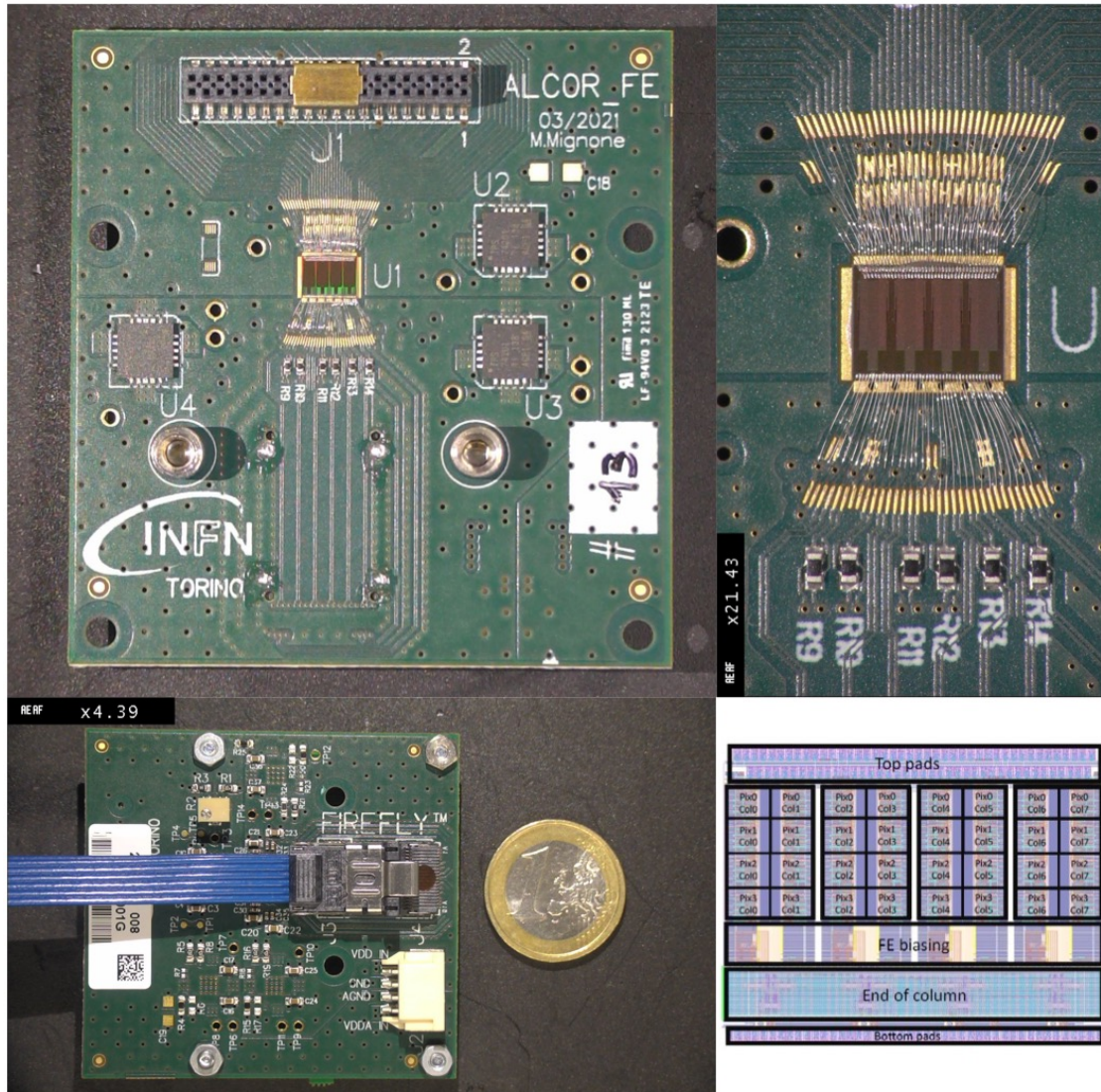
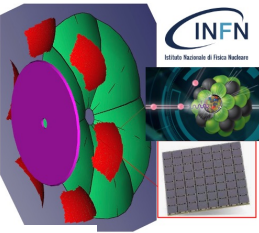
- results on **irradiation** and high-T **annealing**
 - observed DCR increase consistent with existing literature, tested different sensors
 - repeated *several* times mimicking real-life experiment on *large* number of sensors
 - allow us to proceed with SiPM as full optical readout for dRICH prototype (2023) [HPK S13360 as baseline]
- promising initial results using **electrically induced annealing** techniques → to be further explored in 2023
- **single photon detection efficiency**
 - unaffected up to $10^{10} n_{eq}$
 - and likely up to $10^{11} n_{eq}$ → to be investigated
- **test beam** was successfull "proof-of-concept" of the three key ingredients
- All measurements/readout successfully operated with **ALCOR** ASIC
- **neutron** irradiations planned (so far only protons)
- study of impact of irradiation/annealing on **time resolution** planned



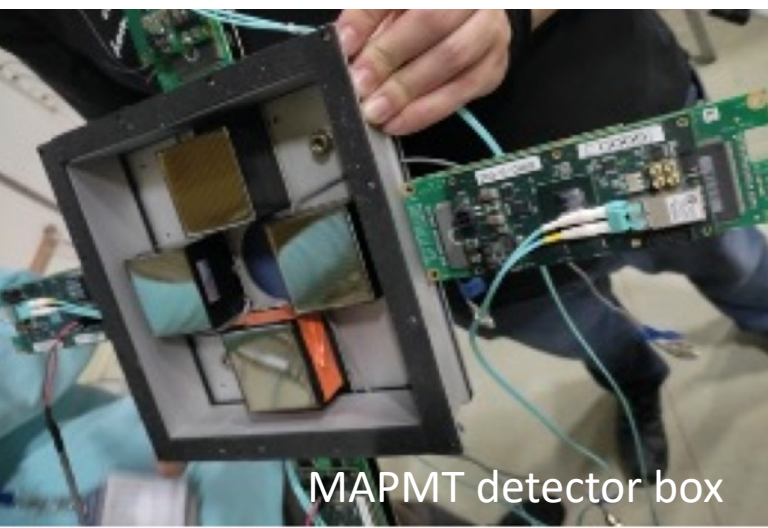
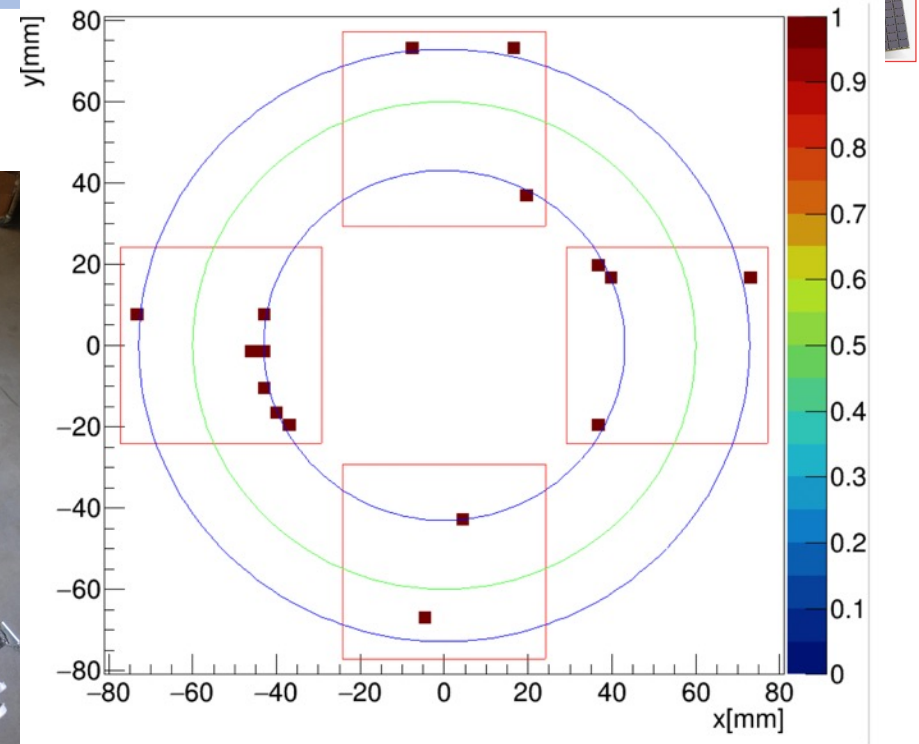
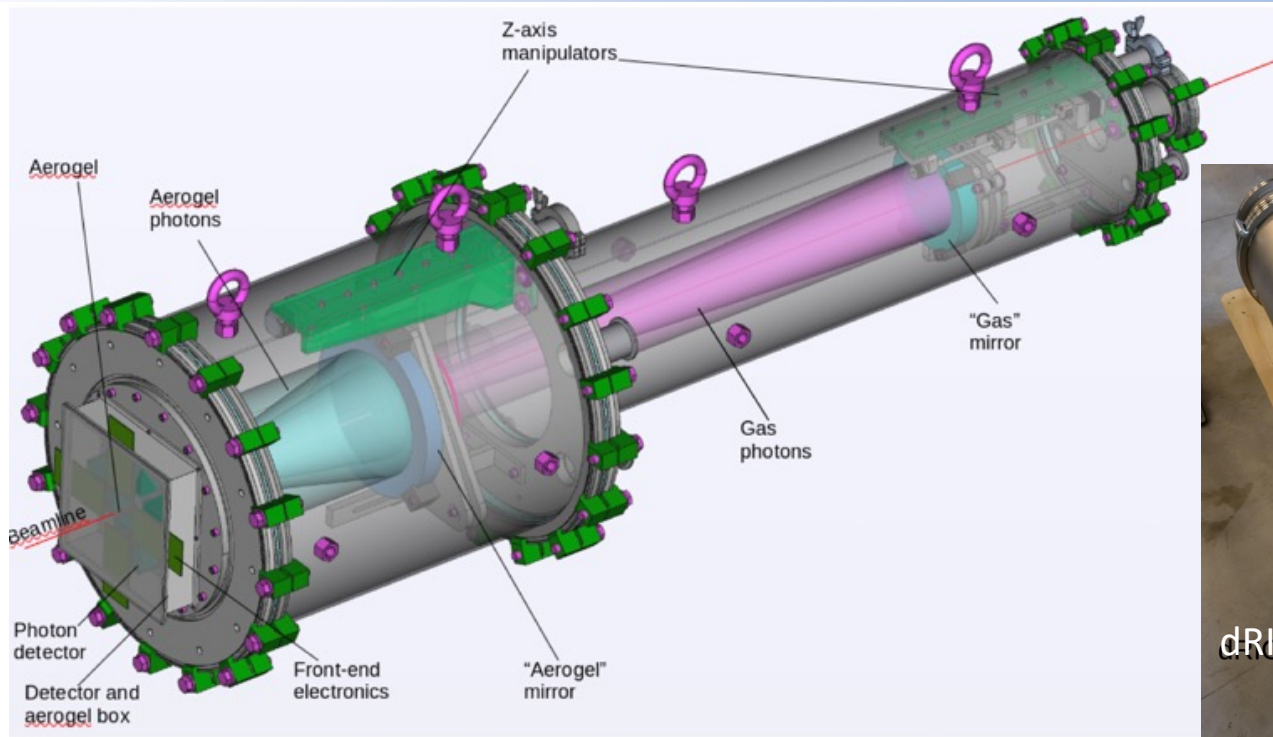
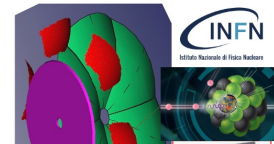
Backup



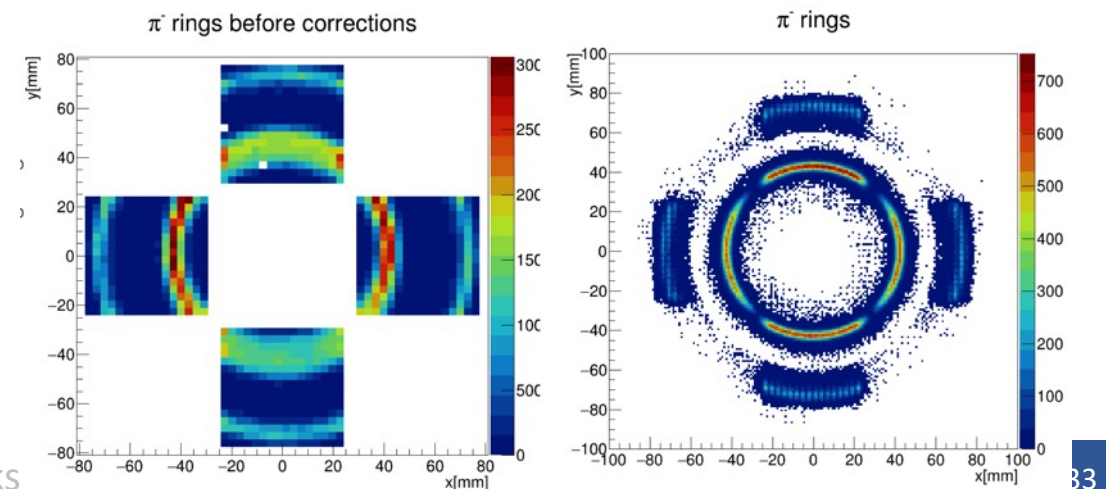
Photon counting with ALCOR



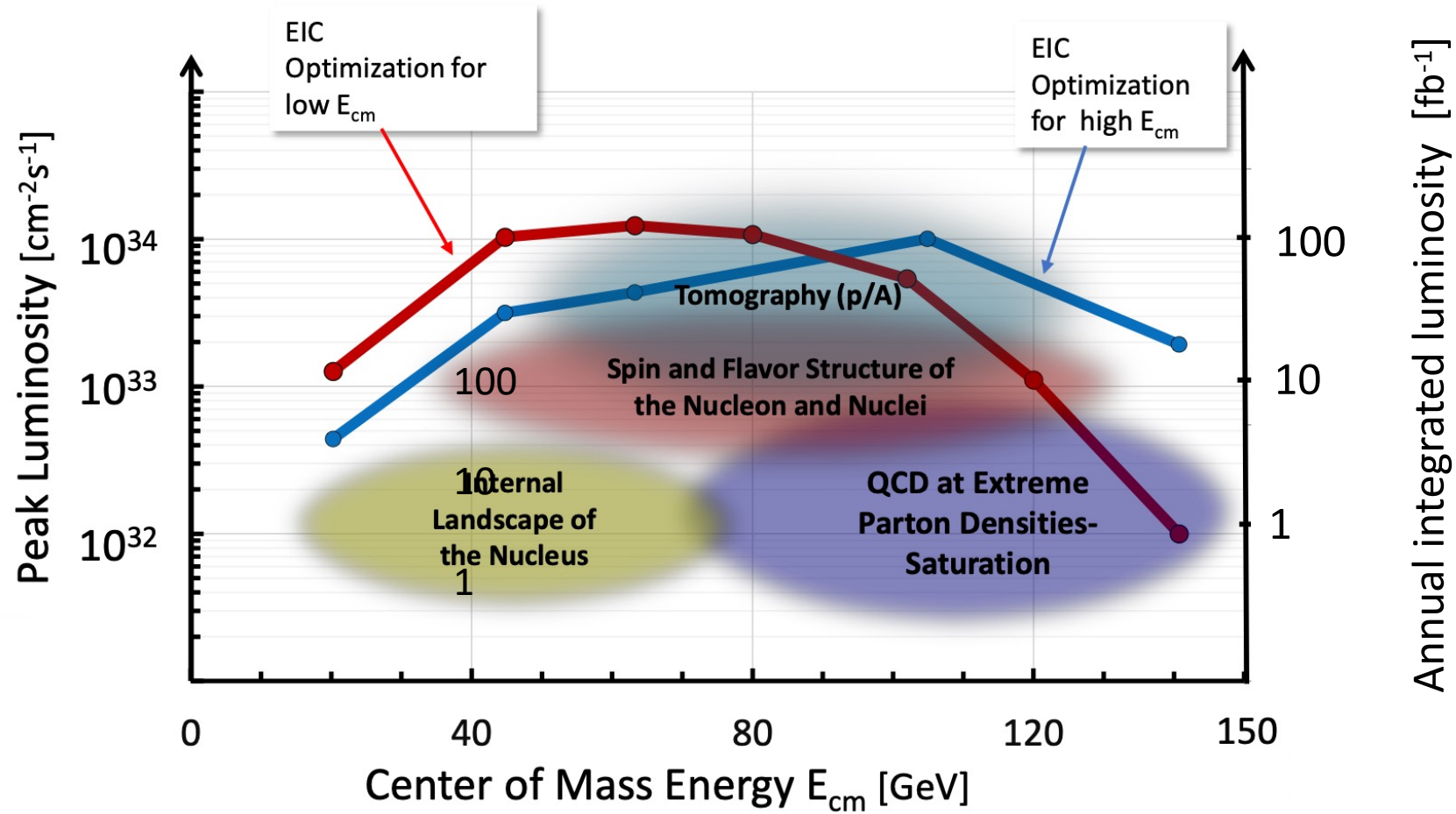
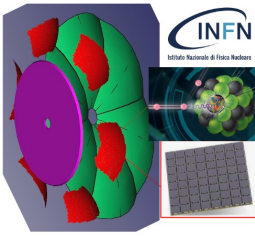
dRICH prototype



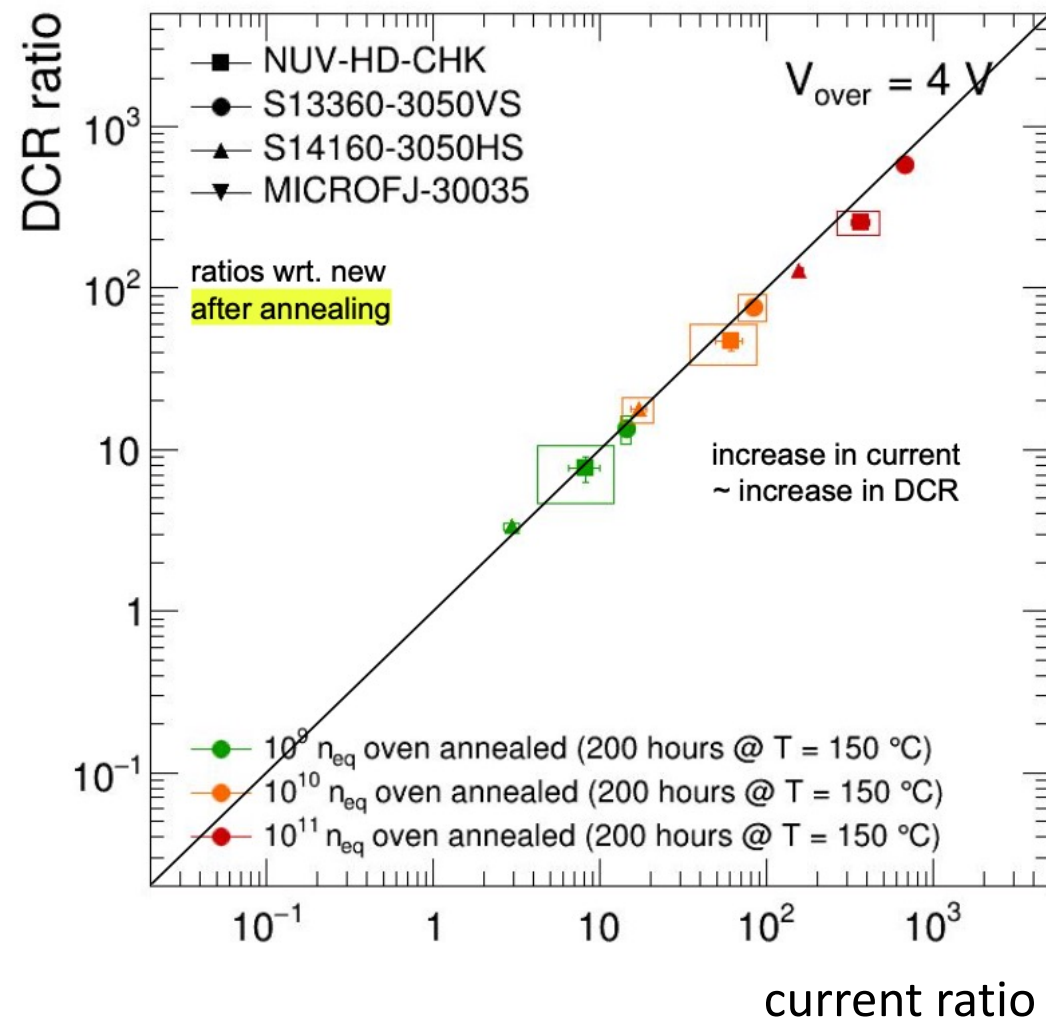
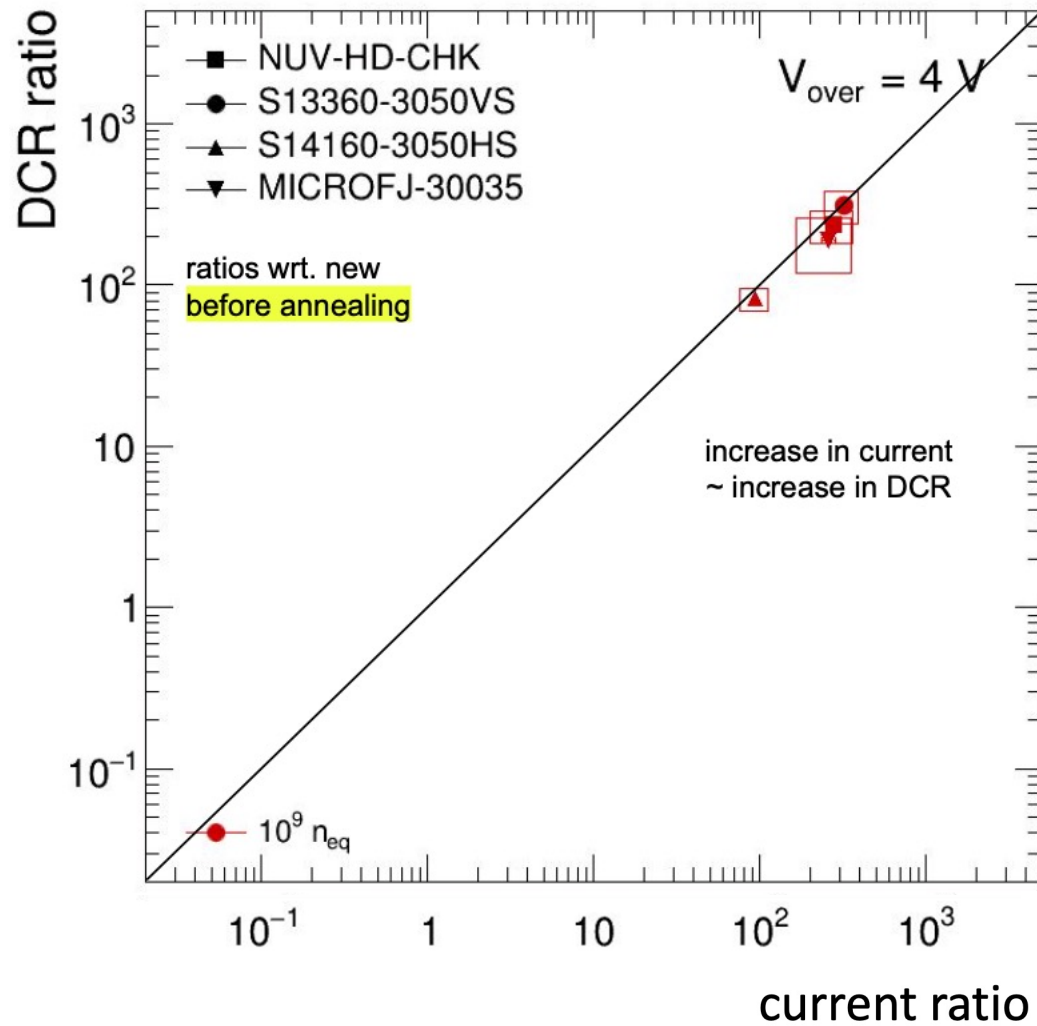
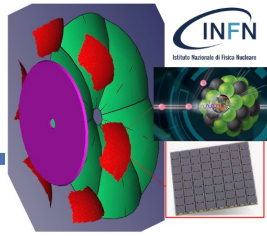
- Tracking with GEM
- Preliminary results on σ_θ resolution with aerogel and gas



EIC: physics & luminosity



DCR and currents: irradiation & annealing



current increases are reliable proxy of DCR increases, as expected

dRICH throughput estimates

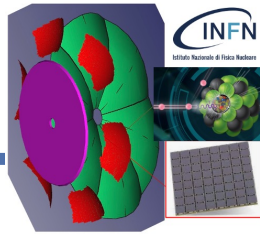


Table 2.5: Maximum data volume by detector.

from ATHENA proposal

Detector	Channels	DAQ Input (Gbps)	DAQ Output (Gbps)
B0 Si	400M	<1	<1
B0 AC-LGAD	500k	<1	<1
RP+OMD+ZDC	700k	<1	<1
FB Cal	4k	80	1
ECal	34k	5	5
HCal	39k	5.5	5.5
Imaging bECal	619M	4	4
Si Tracking	60B	5	5
Micromegas Tracking	66k	2.6	.6
GEM Tracking	28k	2.4	.5
pRWELL Tracking	50k	2.4	.5
dRICH	300k	1830	14
pRICH	225k	1380	12
DIRC	100k	11	11
TOF	332k	3	.8
Total		3334	62.9

ASSUMPTIONS in these estimates

- throughput @ average 300 kHz DCR per pixel MAX before moving to annealing cycles given limitations on ALCOR and DAQ bandwidth
- factor 3 reduction due to timing selection
- throughput assumed 64 bit per hit (TOT)

Future developments and outlook

- timing reduction could be factor 10 (shutter on ALCOR)
- cooling at $T = 40^\circ\text{C}$ would help another factor 2
- TOT might not be necessary?
- frequent electrically induced annealing
-

Note: 1.8 Tbps (300 kHz/pixel) is after $> 6 \cdot 10^8 n_{eq}$ (and no annealing and under above assumptions) but we will start @ 7.3 Gbps (2 kHz/pixel)