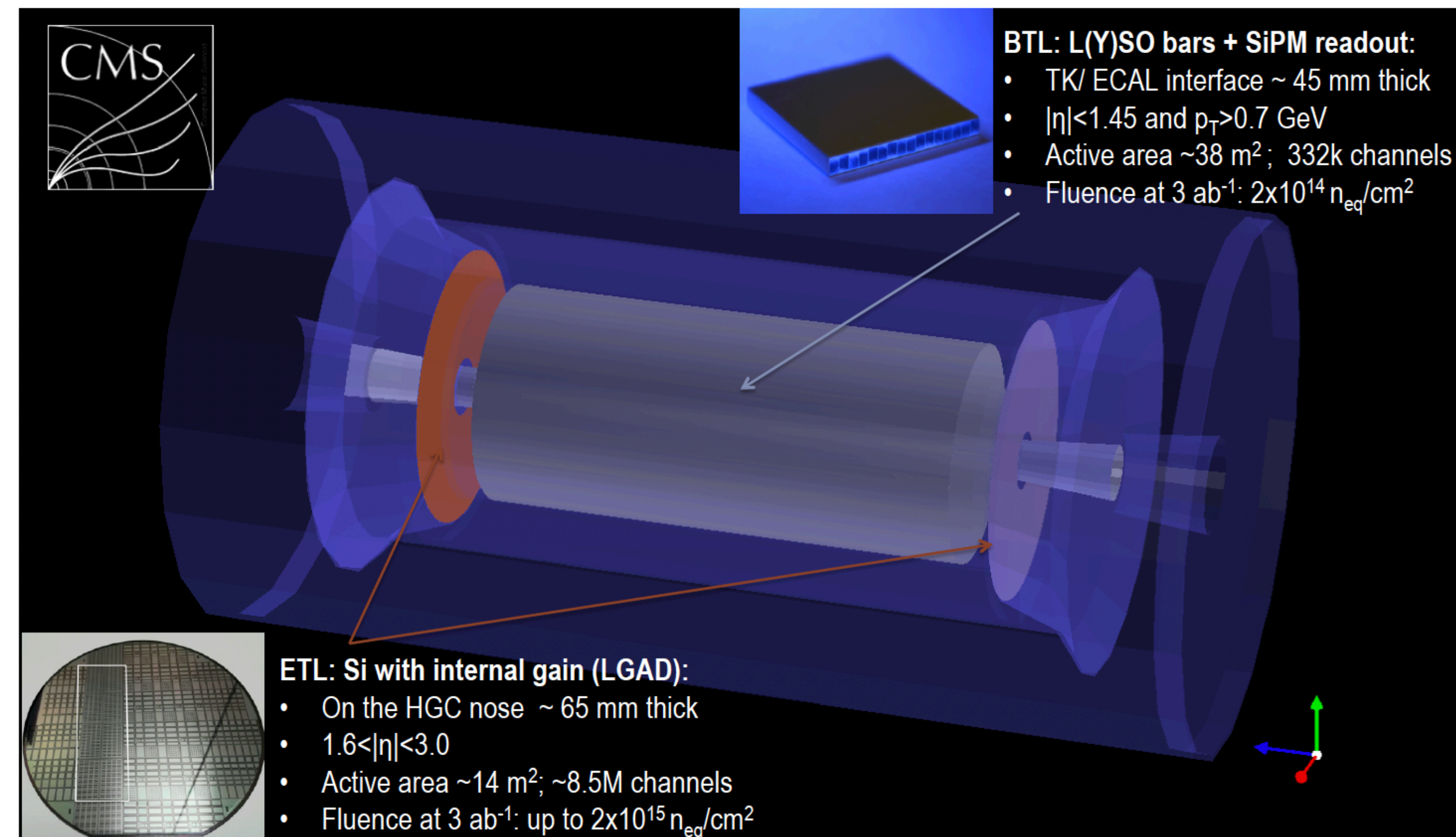


Performance of Highly Irradiated SiPMs

Coupled to LYSO:Ce Crystals for the CMS MTD Barrel Timing Layer

Carlos E. Pérez Lara
- University of Virginia -

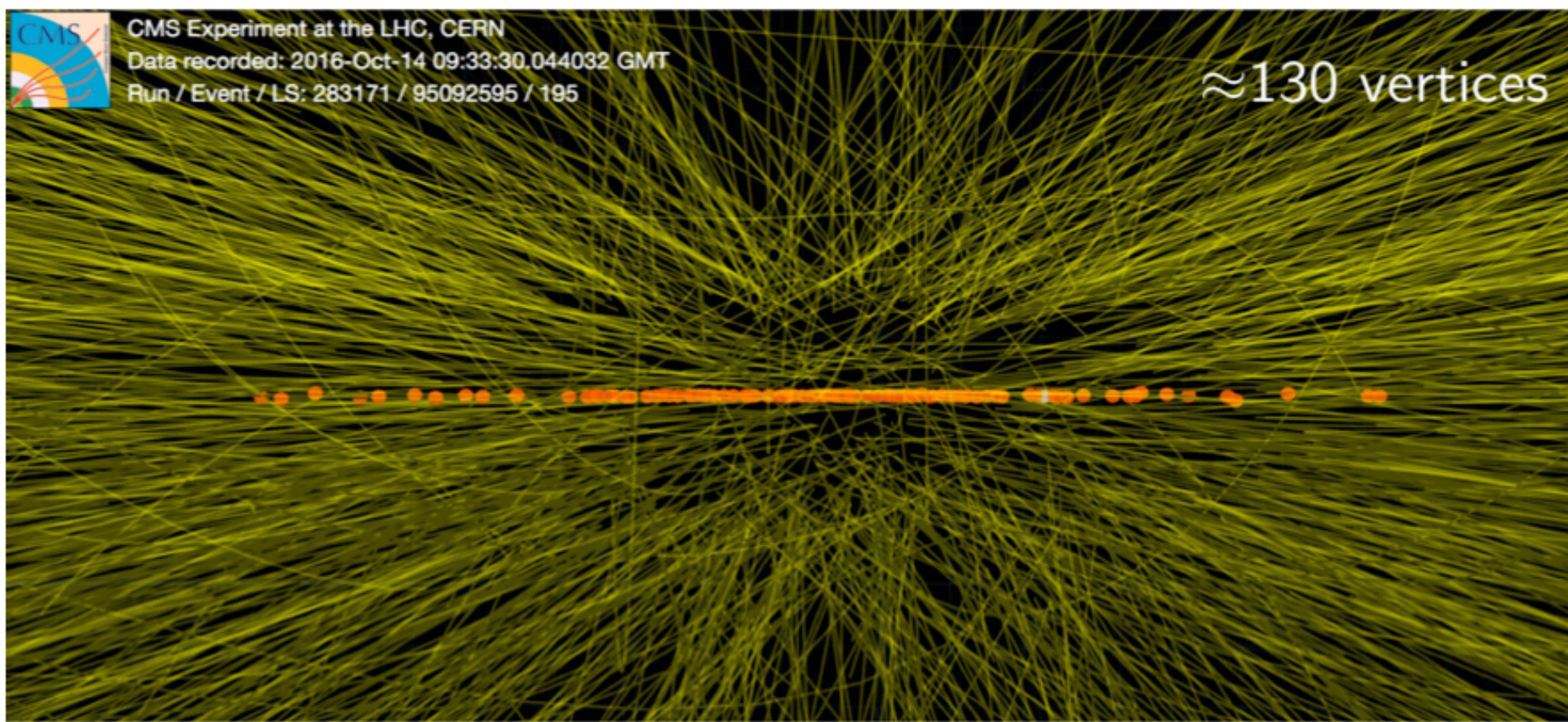
for the CMS collaboration
on behalf of the MTD group



The Barrel Timing Layer Detector

CMS phase 2 upgrade program => High Luminosity LHC era

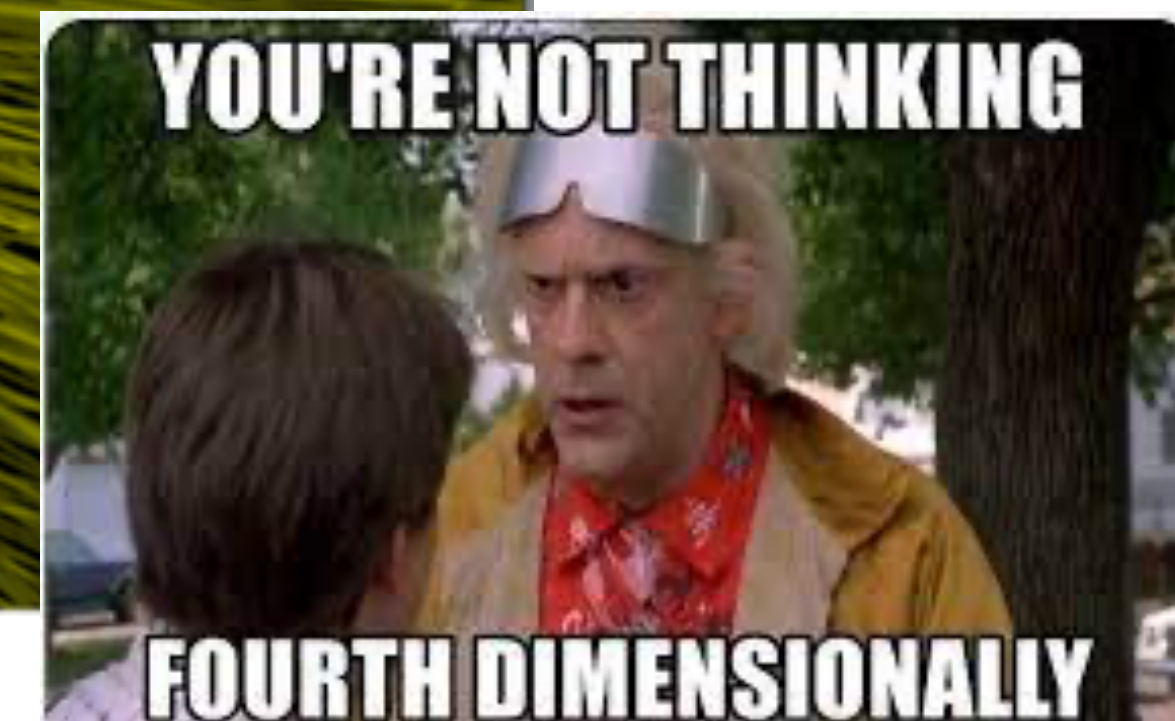
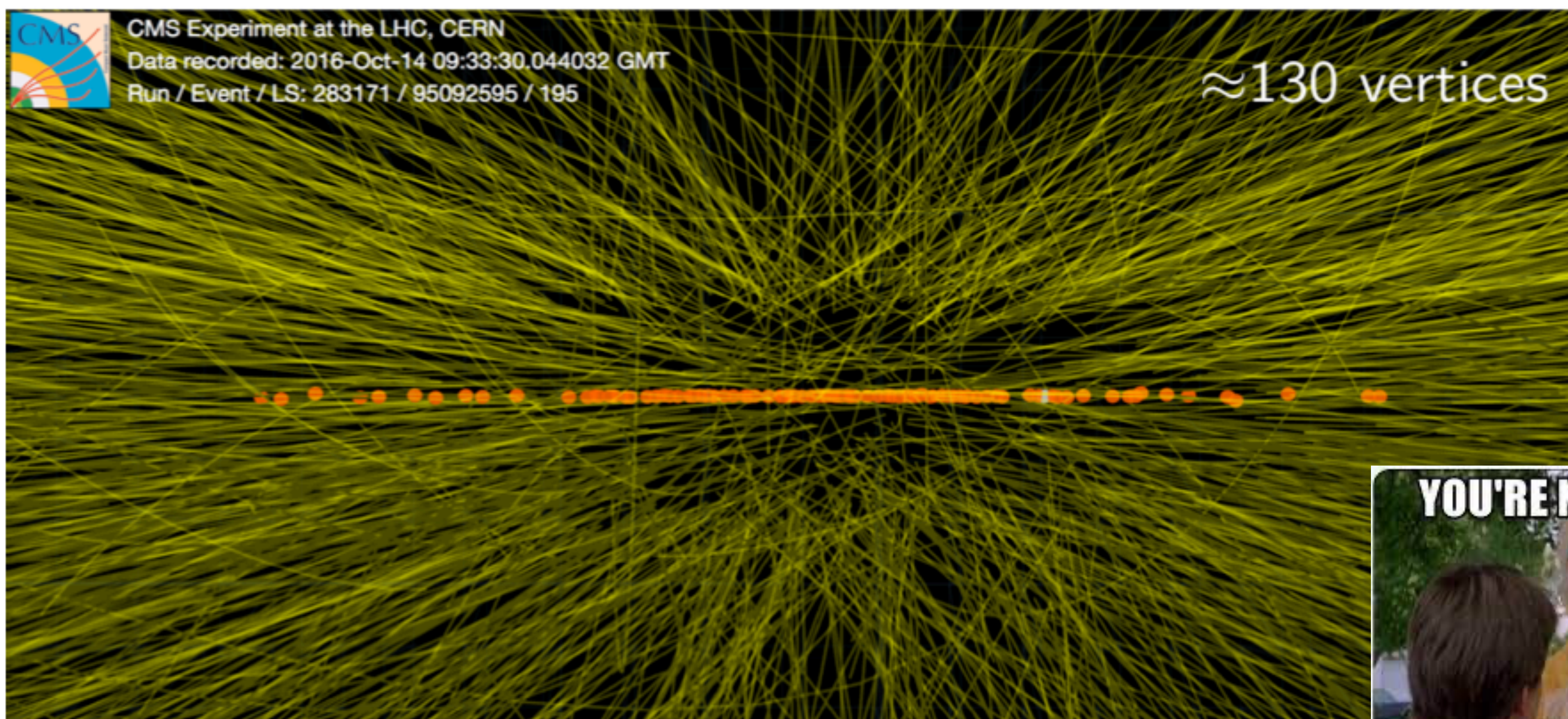
- We expect pile-up of 200 events per bunch crossing
- Challenging to disentangle vertexes and to do tracking without upgrade



The Barrel Timing Layer Detector

CMS phase 2 upgrade program => High Luminosity LHC era

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The Barrel Timing Layer Detector

CMS phase 2 upgrade program => High Luminosity LHC era

- We expect pile-up of 200 events per bunch crossing
 - Challenging to disentangle vertexes and to do tracking without upgrade

MIP Timing Detector - Improve vertex ID and aid tracking

Timing resolution from 30-40 ps to 50-60 ps

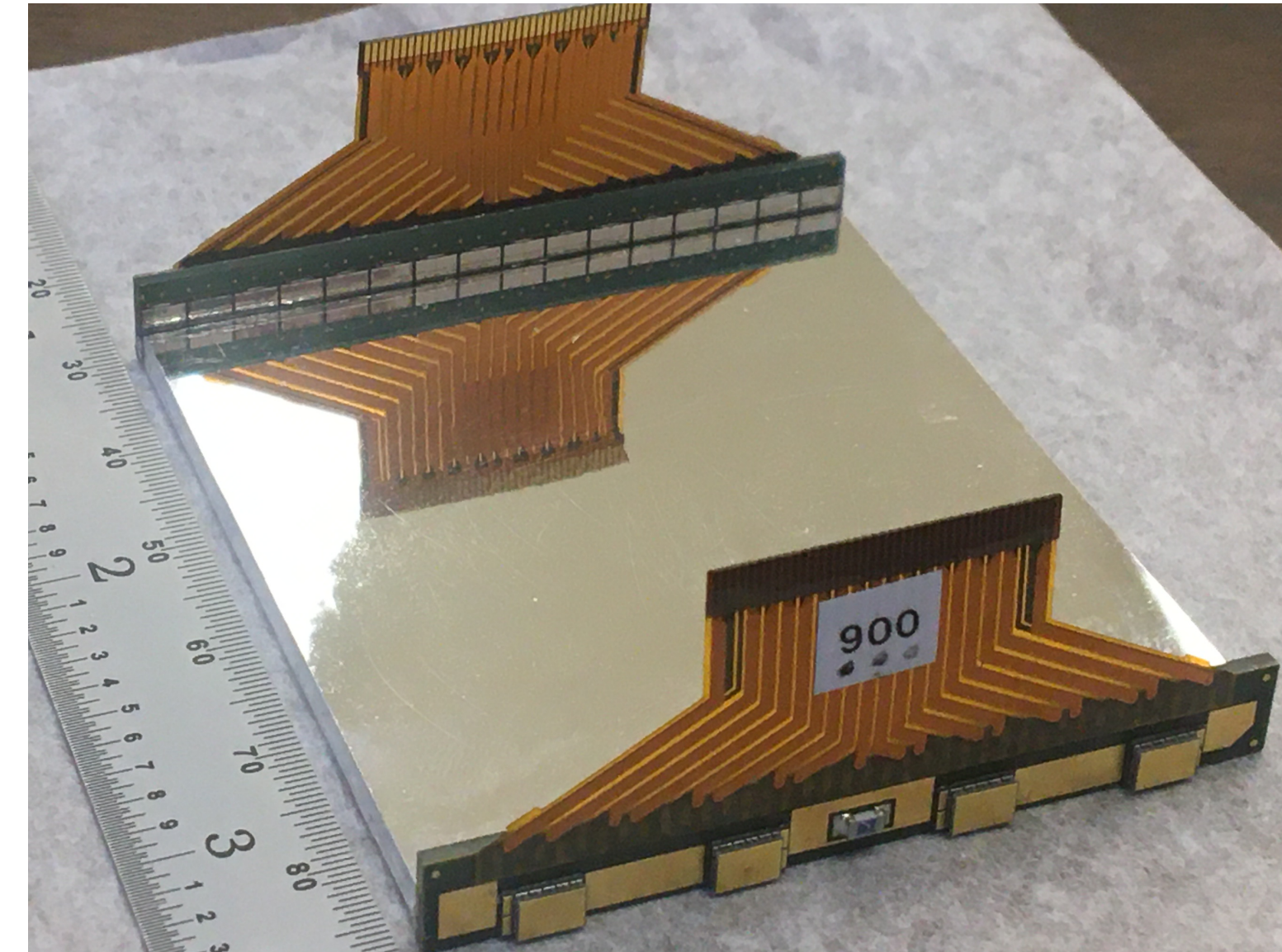
- Barrel Timing Layer : LYSO+SiPM

Cylindrical coverage: 5.2 m length, 1.15 m radius

- 10368 modules (each about 5.3x5.3 cm²)
- 1 module = 16 crystals, 32 SiPMs, 8 TECs, 1 ASIC

Effects from radiation damage currently under study

Crystal and SiPM array



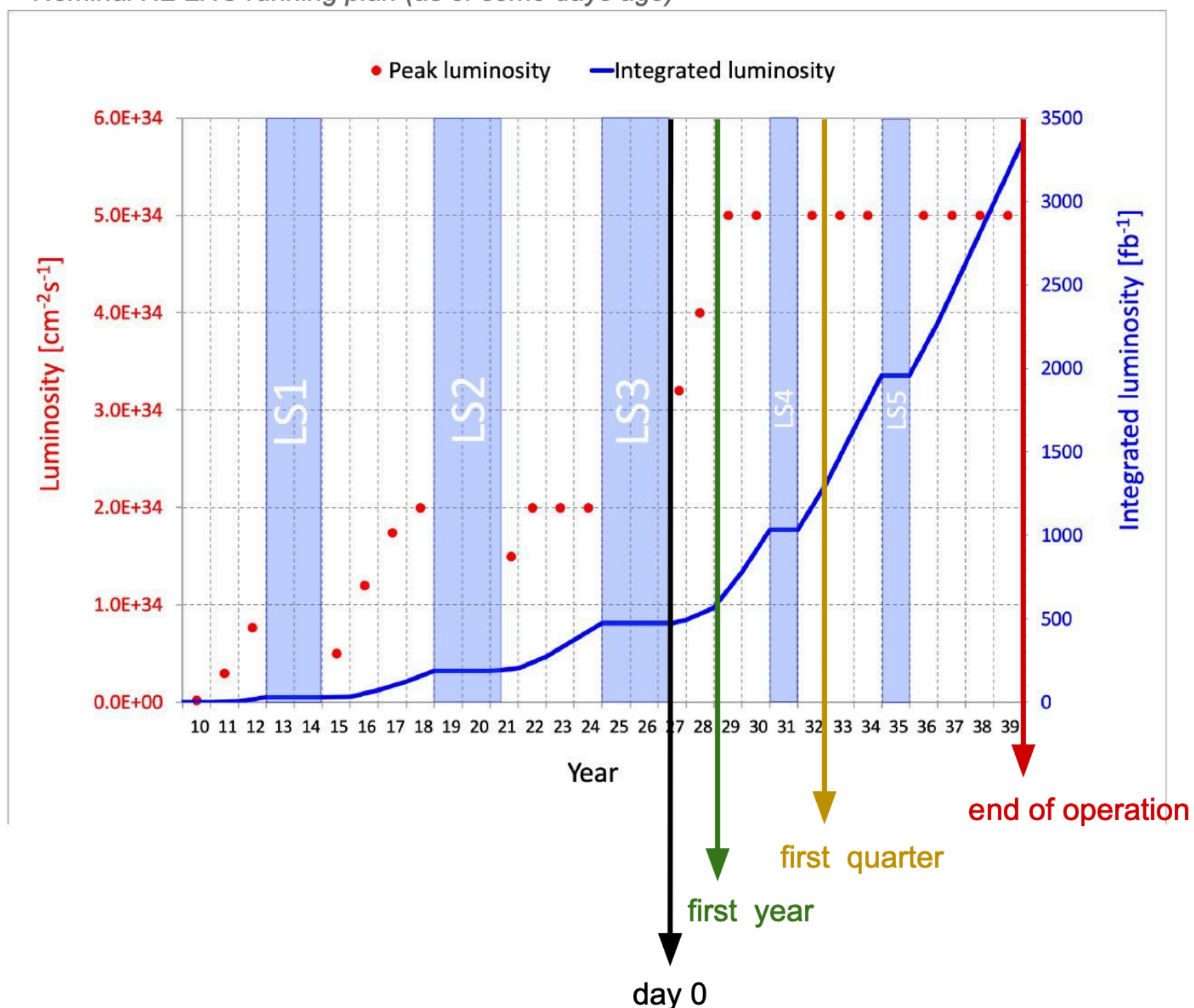
SiPM's pros:

- Insensitive to magnetic fields
- Good uniformity
- Compact size (3x3mm²)
- Small pixel (15um)
- PDE > 20%
- Fast recovery time < 10ns
- Radiation tolerant*

Expected Radiation Damage [>10 years operation]

BTL life snapshots considered

Nominal HL-LHC running plan (as of some days ago)

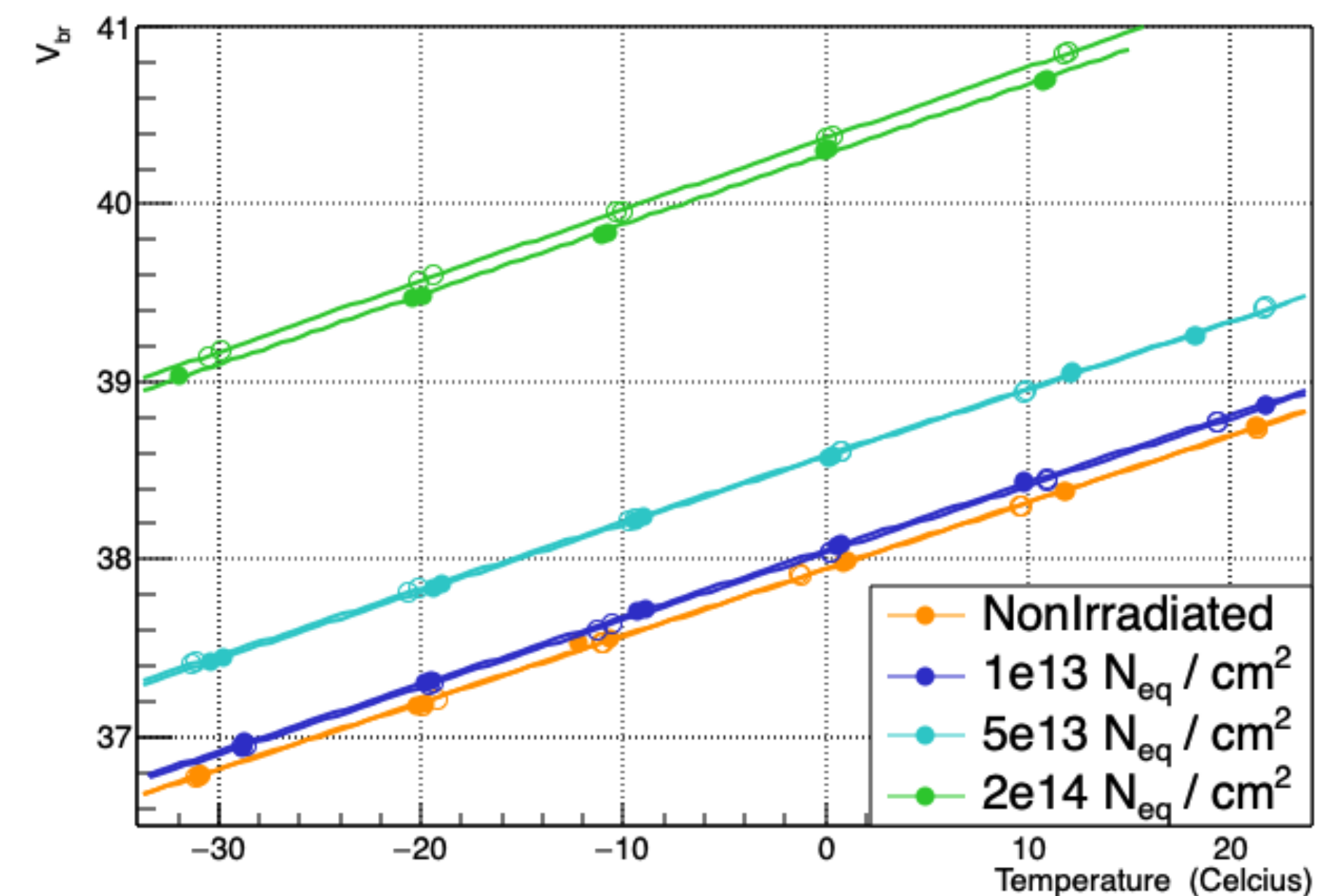


- Consider three snapshots along the BTL lifetime

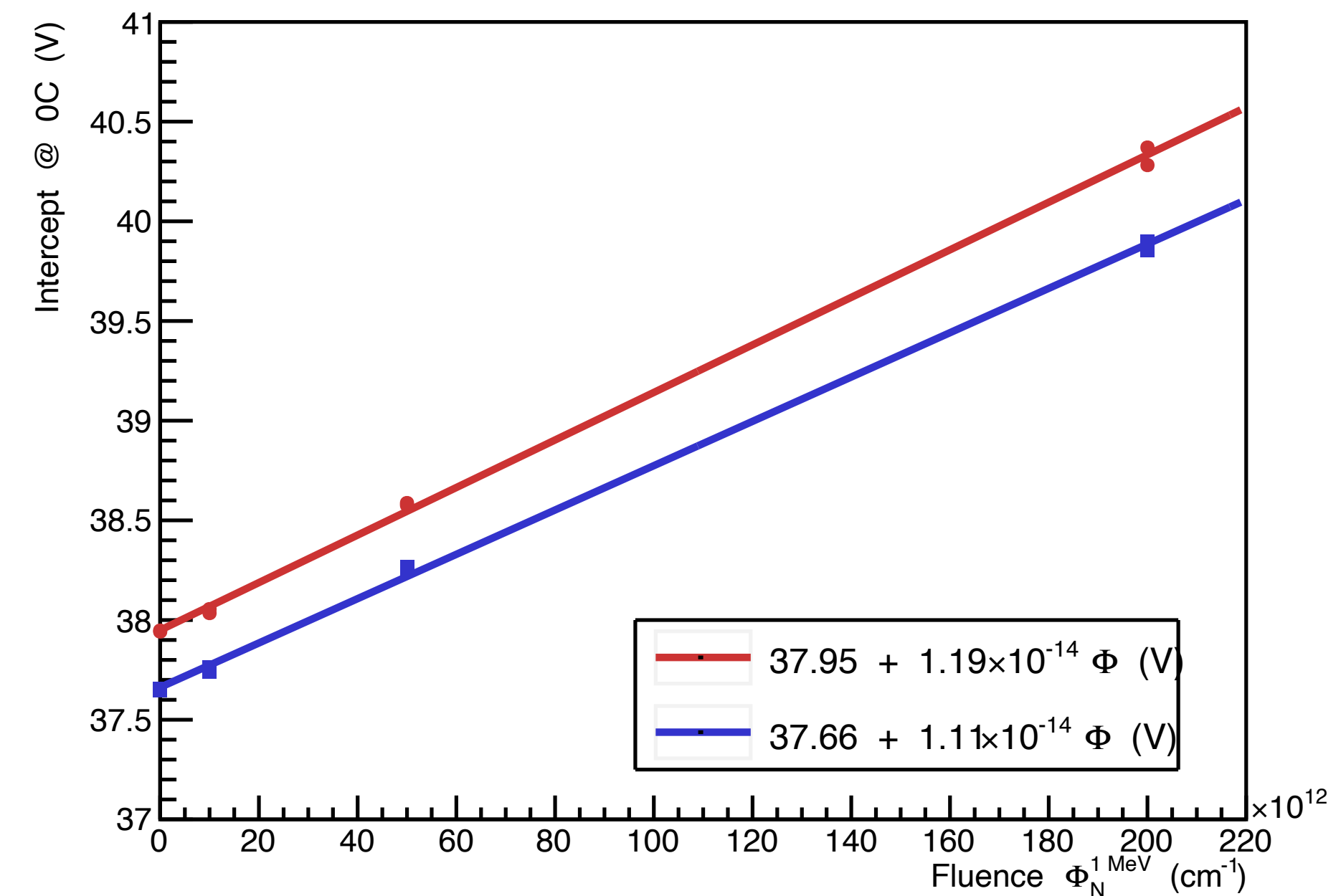
- **First year ($<200 \text{ fb}^{-1}$):**
 - PU ~ 100
 - integrated fluence $1\text{e}13 \text{ 1MeV neq/cm}^2$
 - OV $\sim 3.0 \text{ V}$
- **First quarter of operation (750 fb^{-1}):**
 - PU ~ 140
 - integrated radiation $5\text{e}13 \text{ 1MeV neq/cm}^2$
 - OV $\sim 1.8 \text{ V}$
- **End of operation (3000 fb^{-1}):**
 - PU ~ 140
 - integrated radiation $2\text{e}14 \text{ 1MeV neq/cm}^2$
 - OV $\sim 1.0 \text{ V}$

Breakdown Voltage (V_{br}) as function of Temperature

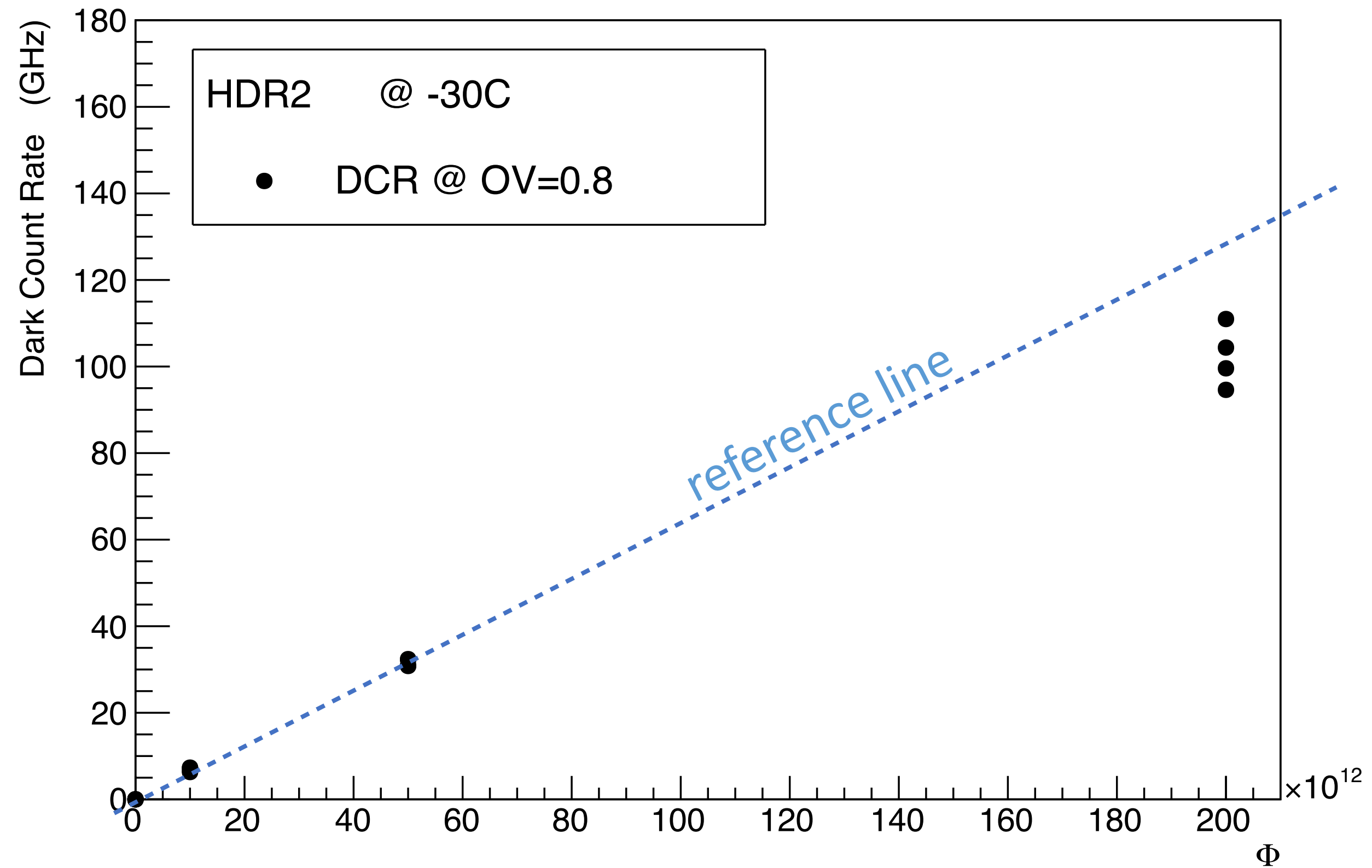
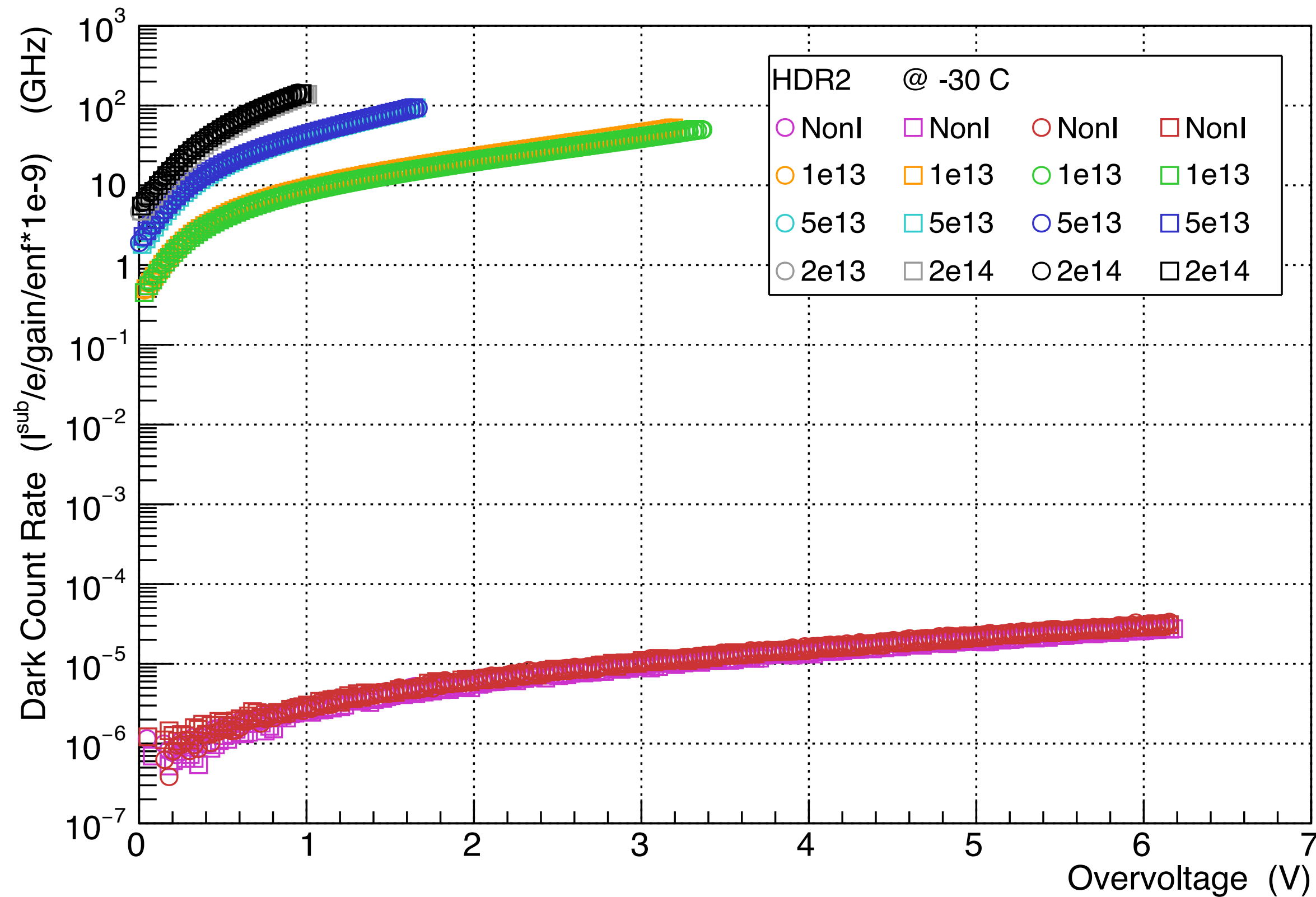
- IV curves are measured for each HDR2s at various temperatures
- V_{br} is computed from inflection point after HDR2 enters into geiger mode domain
- Linear dependence with Temp found for all HDR2s. Similar slope $\sim 37\text{mV/deg}$
- Strong linear increase of intercept with fluence found in data



V_{br} as function of temperature for HDR2 with different levels of radiation damage



Dark Count Rate (DCR) as function of OverVoltage

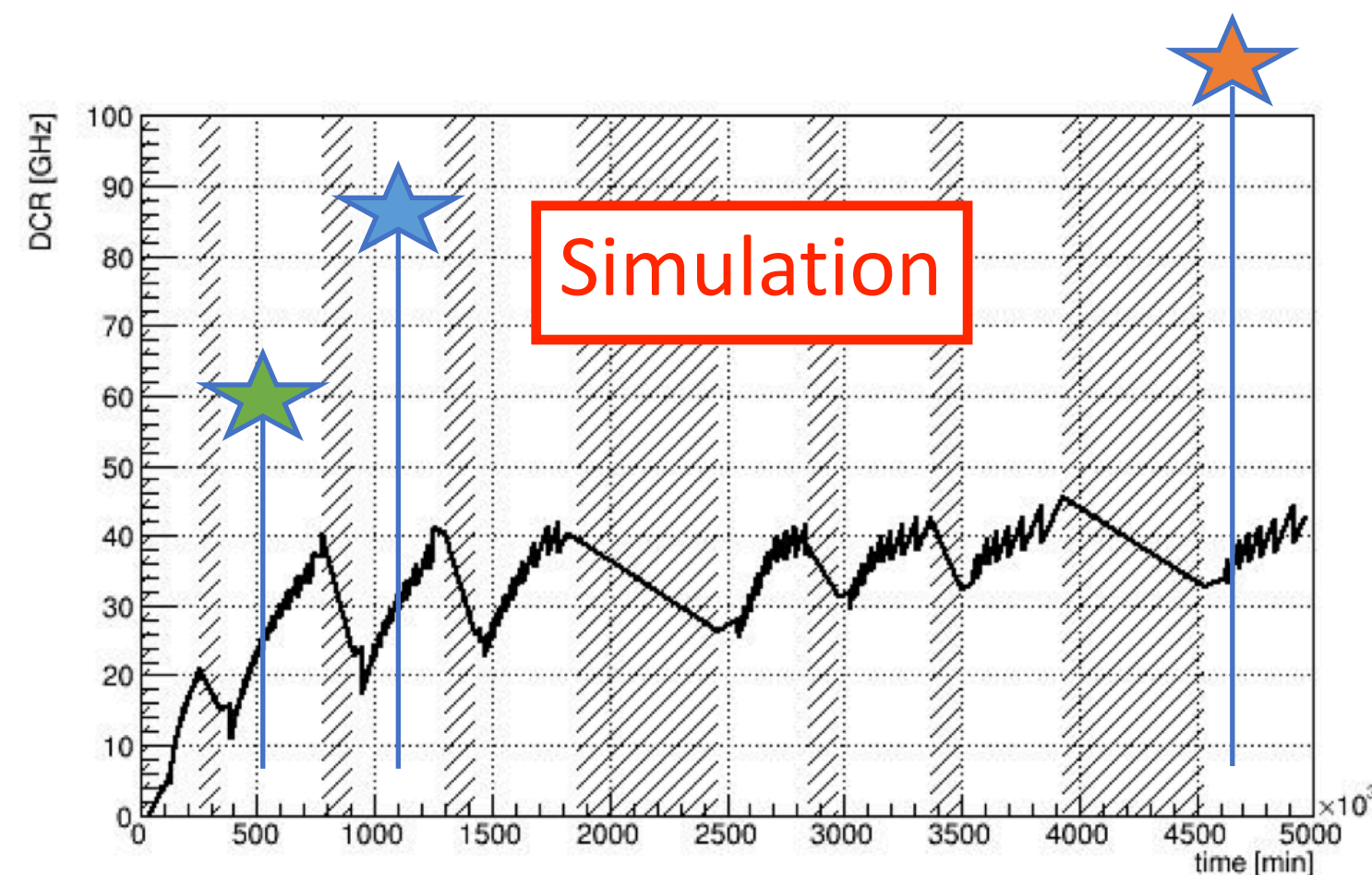
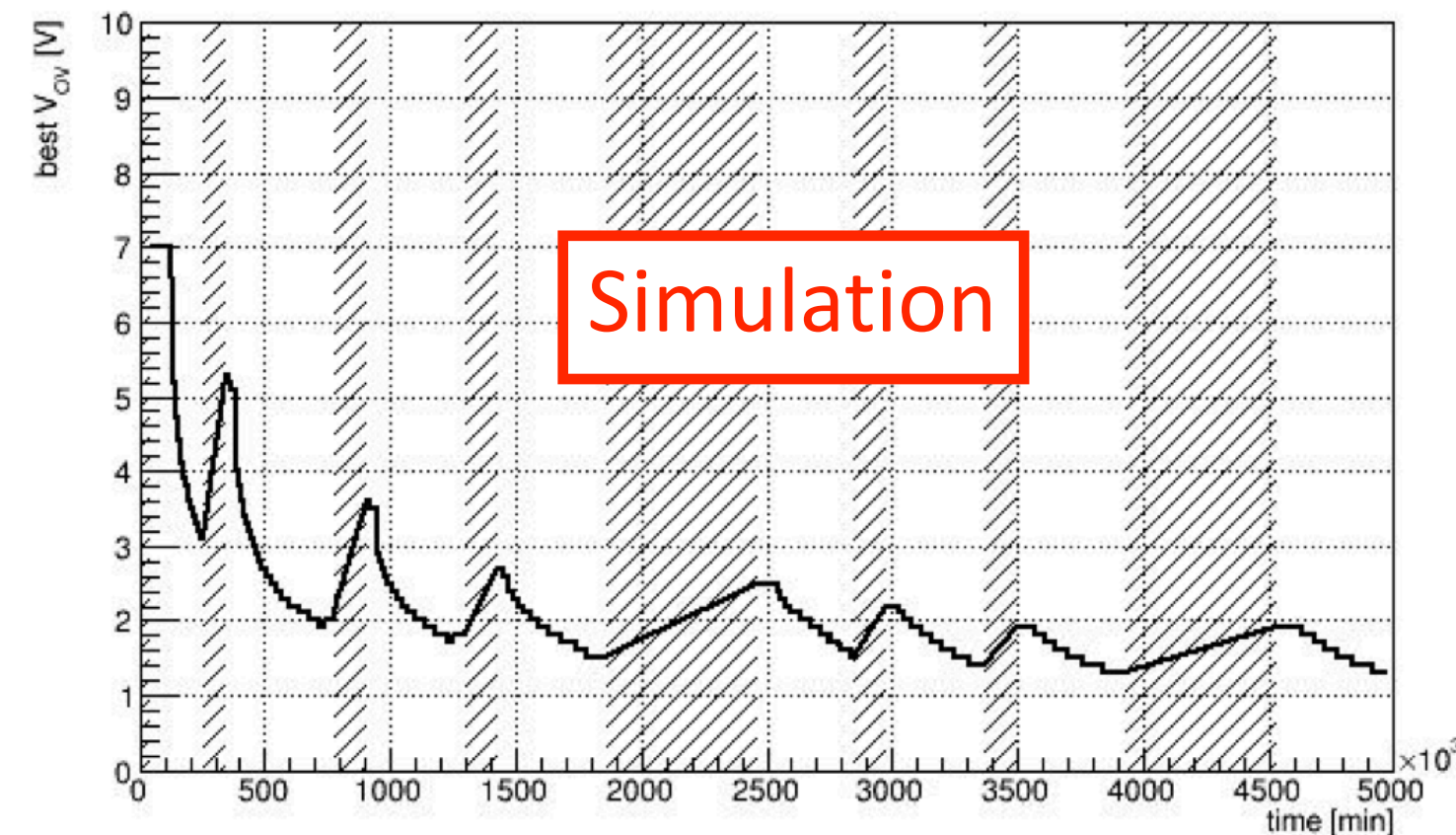


- DCR increases very rapidly with radiation damage!
- At -30C and 0.8 OV rise from 5 kHz to 100 GHz depending on radiation damage

Extrapolation of Performance for a Ten Year Scenario

Results for $T_{op} = -45^{\circ} \text{C}$, $T_{ann} = 40^{\circ} \text{C}$

- $T_{ann} = 40^{\circ} \text{C}$ throughout the whole duration of Technical Stops / Long Shutdowns

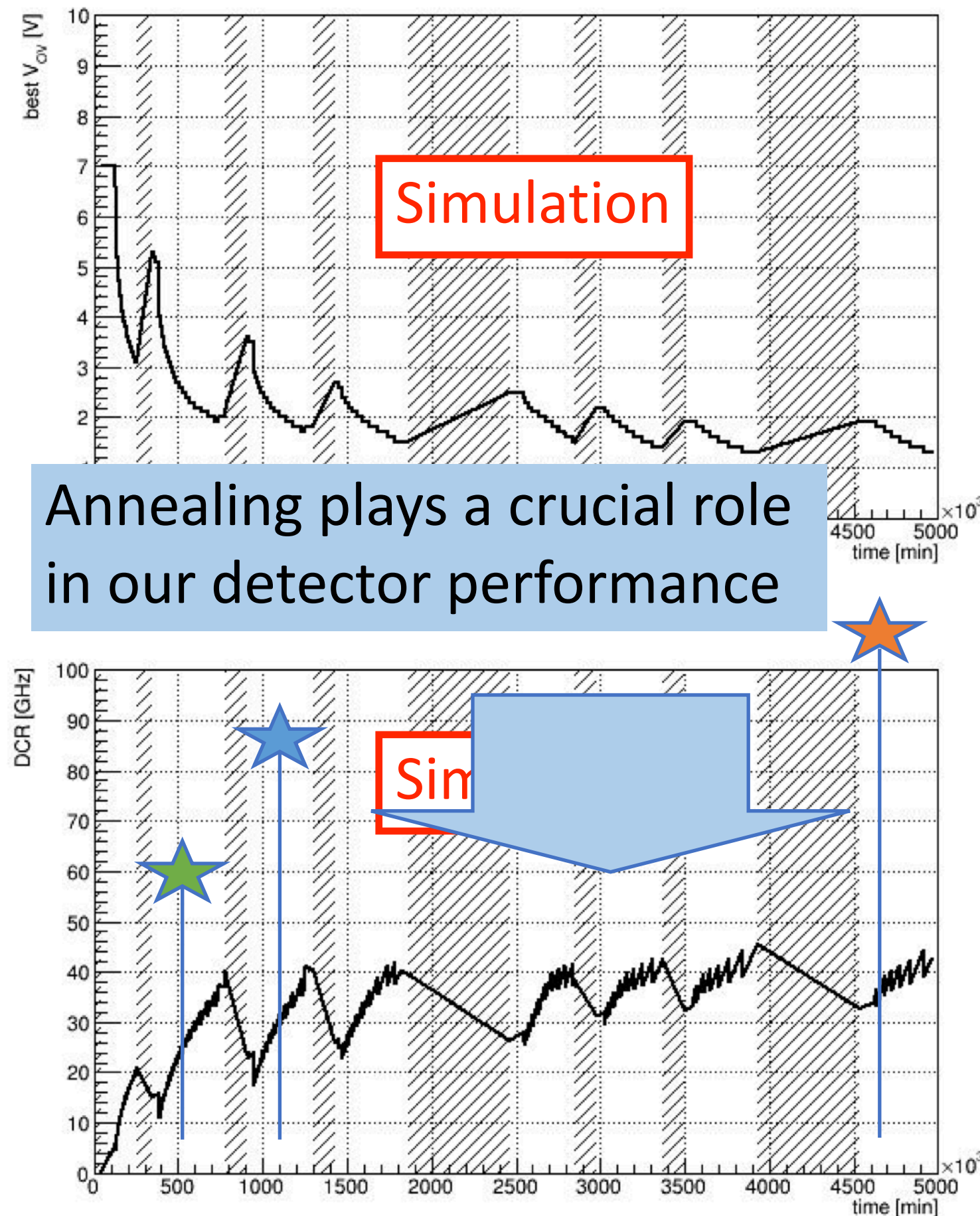


- Silicon recovers most of its properties by heat treatment: annealing
- Thermal motion reduces structural defects and stress caused by radiation
- Periods of annealing are foreseen for BTL during LHC shutdowns as depicted by the gray bands in the plots
- To obtain DCR levels at the TB operational temperature, comparable to what we expect in BTL at the end of life, we subjected four SiPMs to a high-temperature annealing procedure

Extrapolation of Performance for a Ten Year Scenario

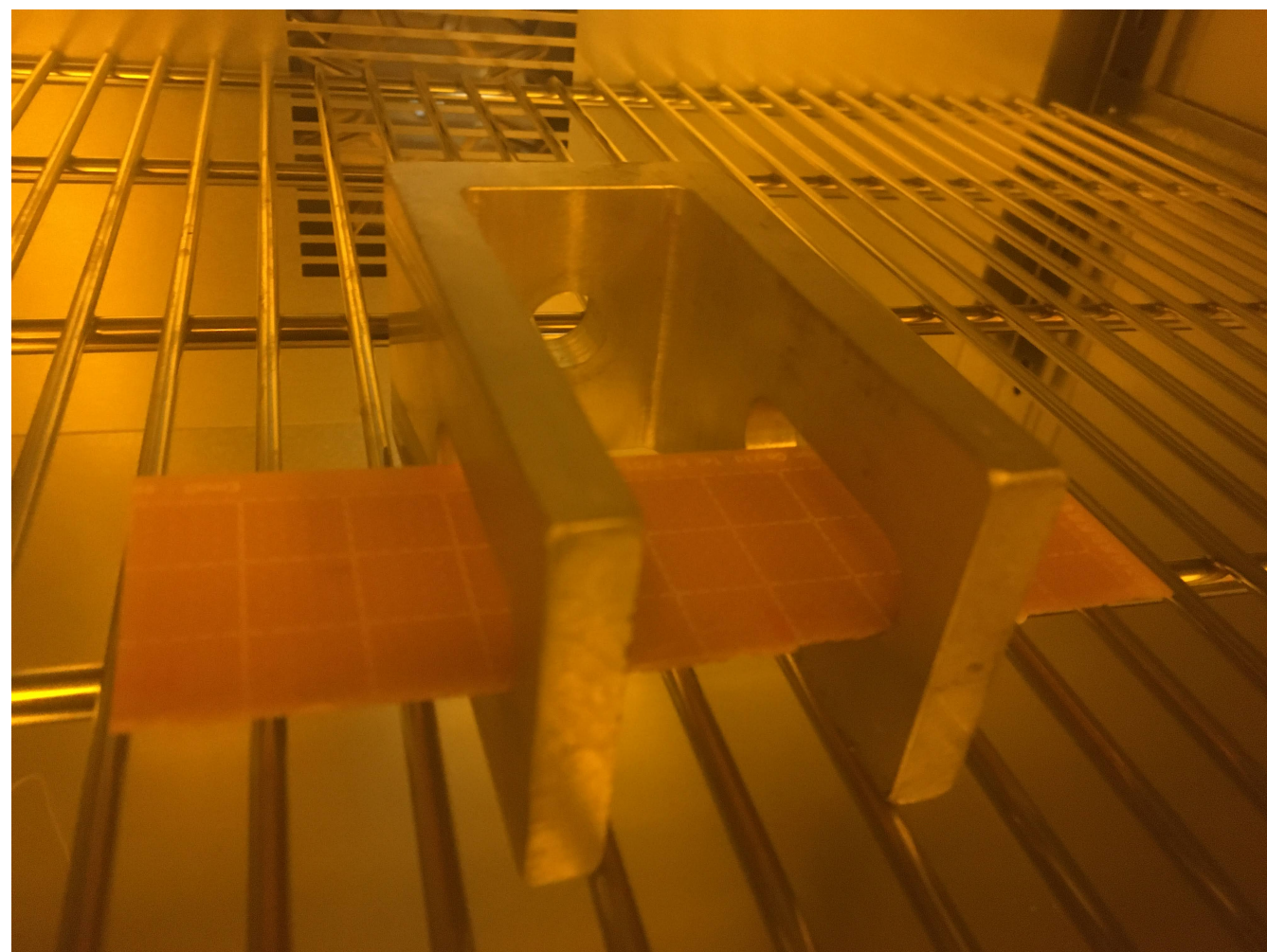
Results for $T_{op} = -45^{\circ} \text{C}$, $T_{ann} = 40^{\circ} \text{C}$

- $T_{ann} = 40^{\circ} \text{C}$ throughout the whole duration of Technical Stops / Long Shutdowns

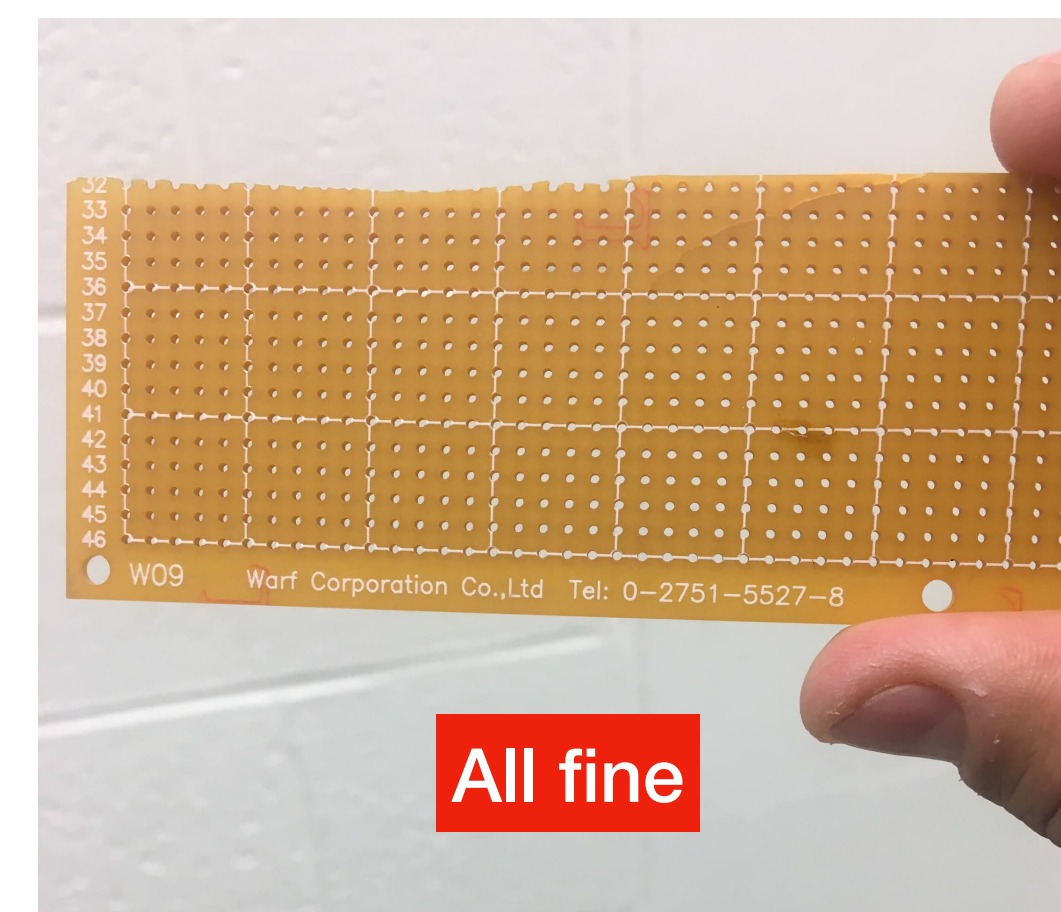
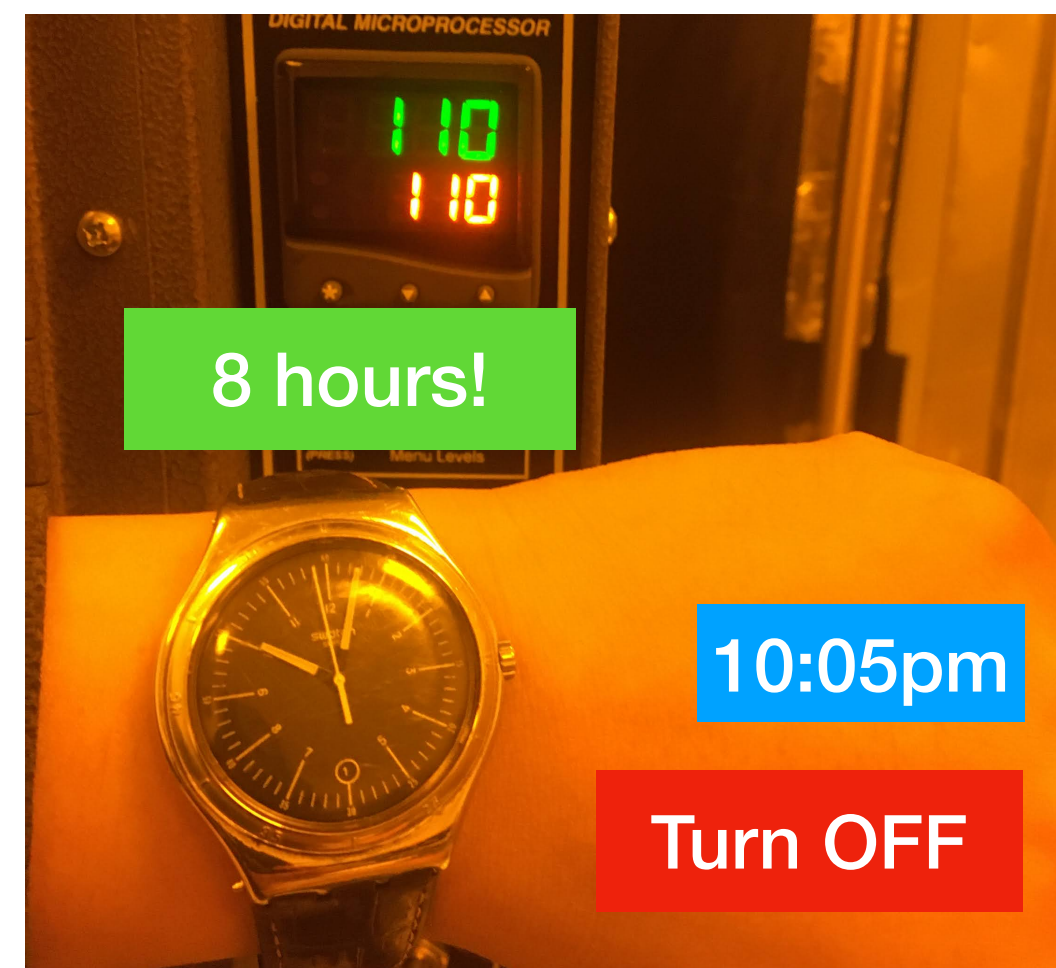
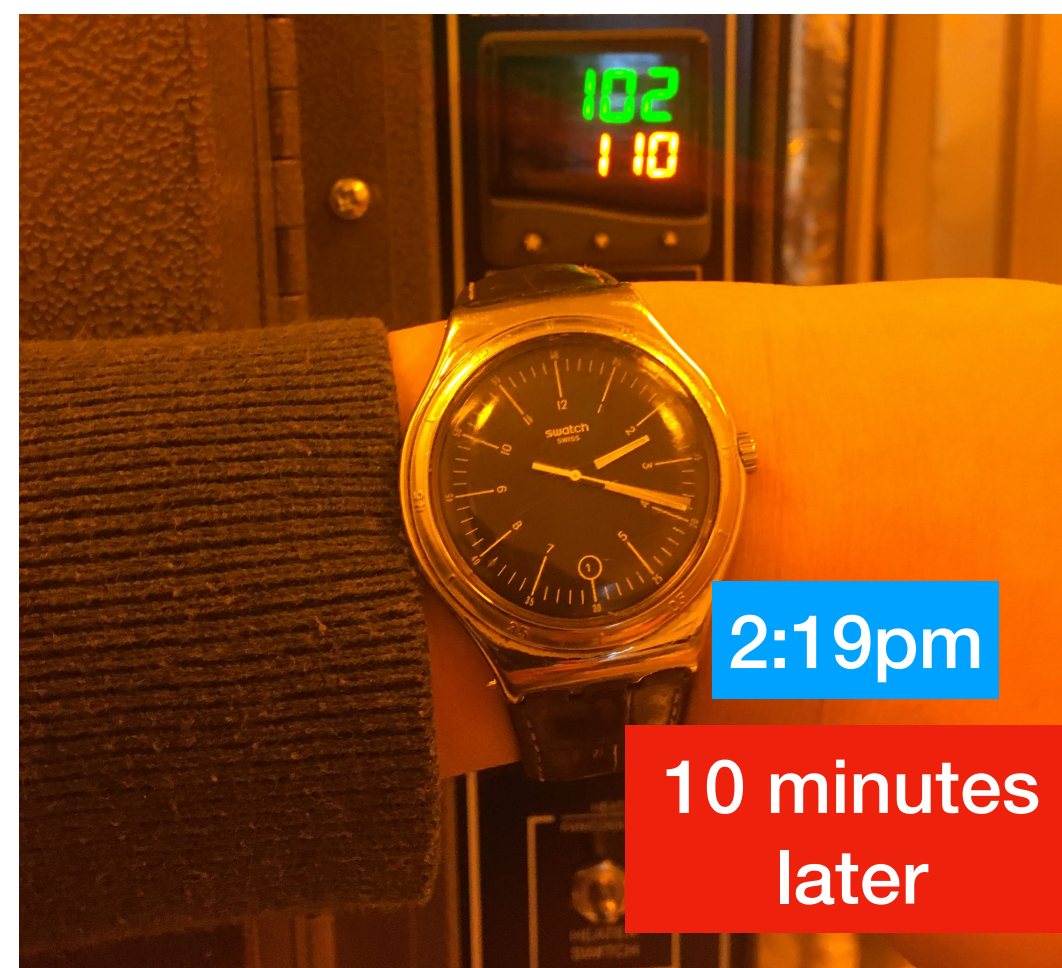


- Silicon recovers most of its properties by heat treatment: annealing
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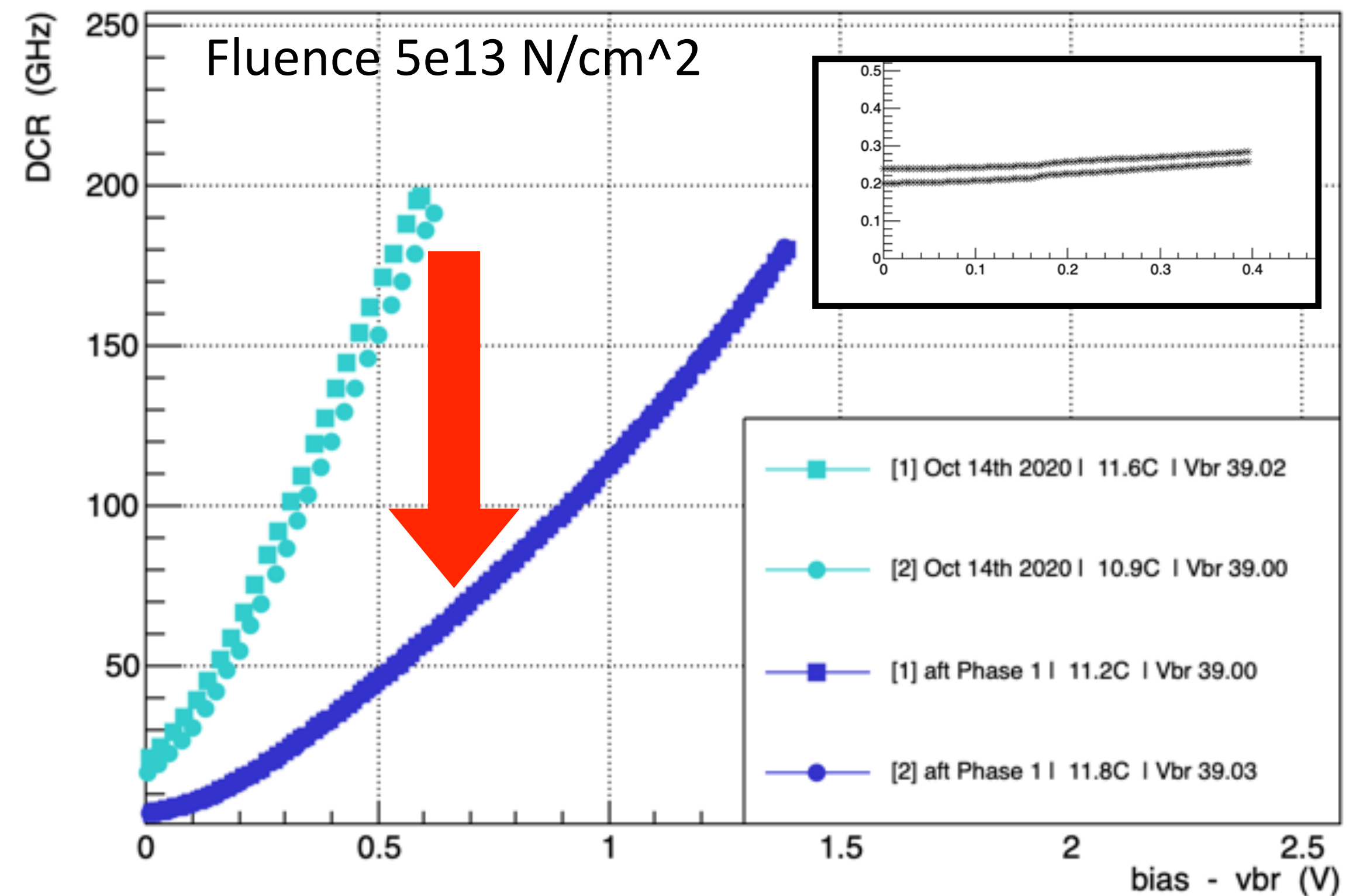
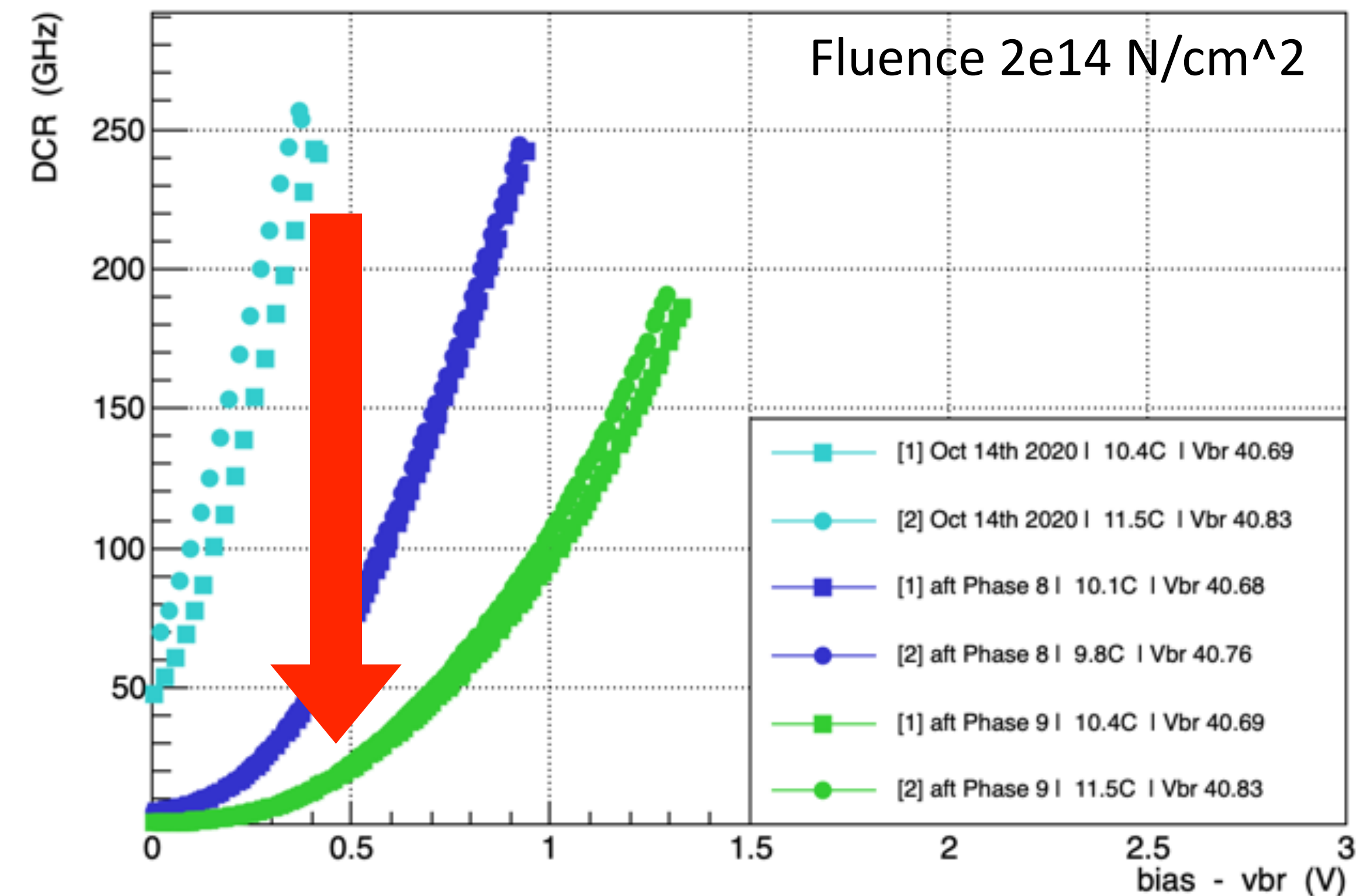
High Temperature Annealing



It was shown by T. TSang [2018 JINST 13 P10019] that SiPMs can withstand high temperature annealing procedure up to 250 C (also HPK although with epoxy resin)



Annealing Performance in the Lab



- **Phase 8:** 2 hours at 110C
Storing at 10 deg

- **Phase 9:** 4 days at 120C

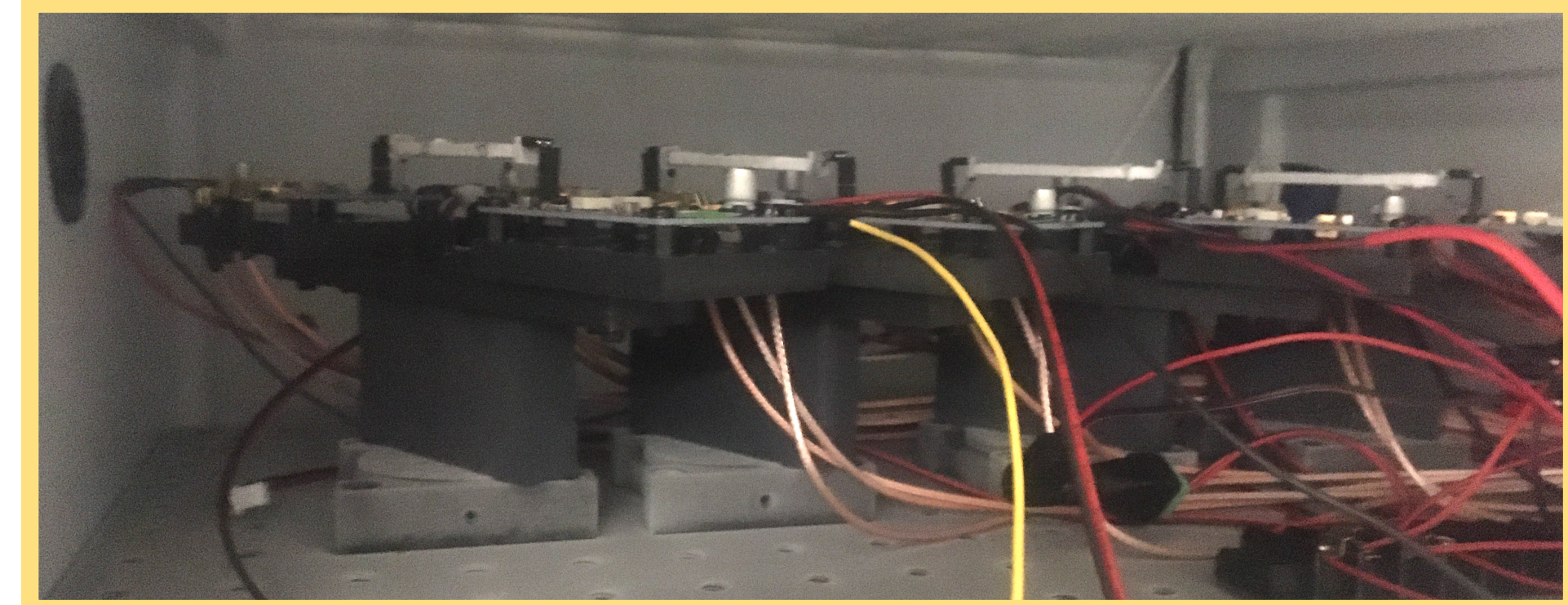
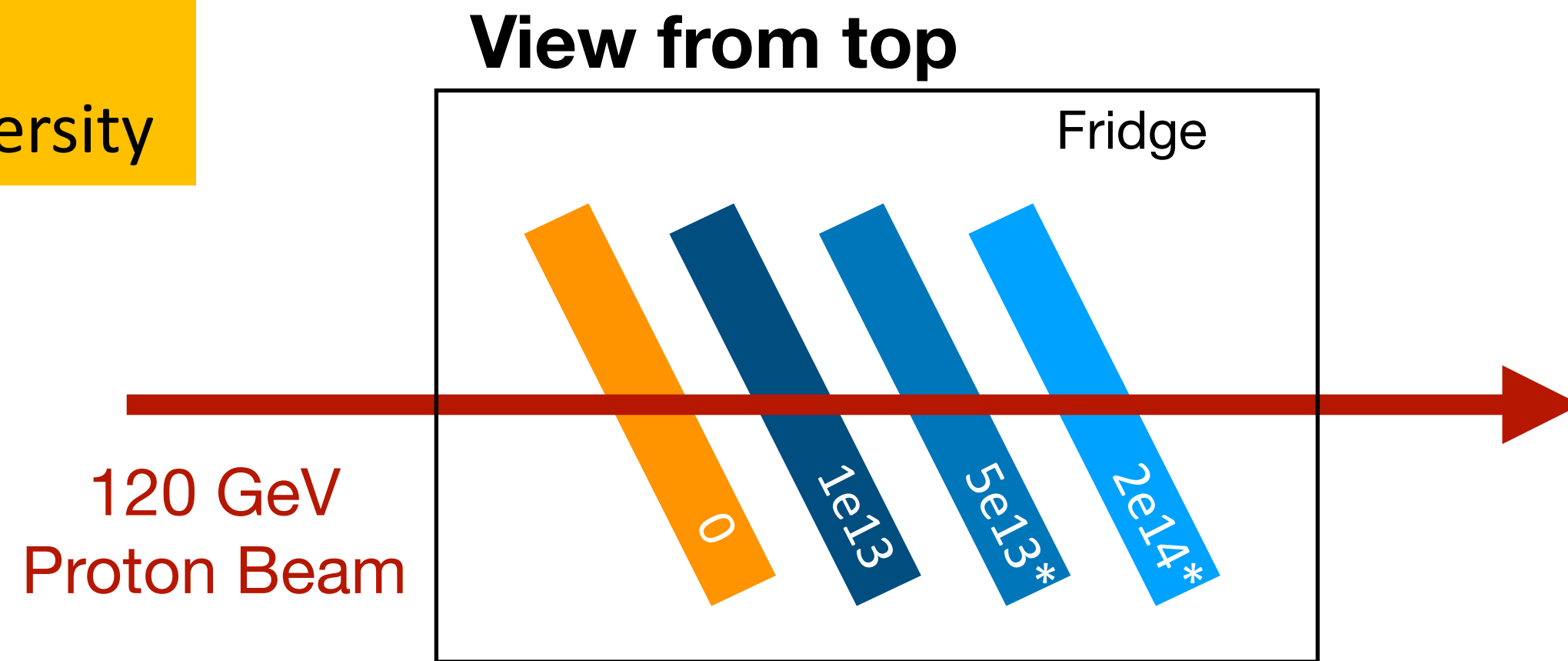
- **Phase 1:** 2 days at 90C

Factor 5!

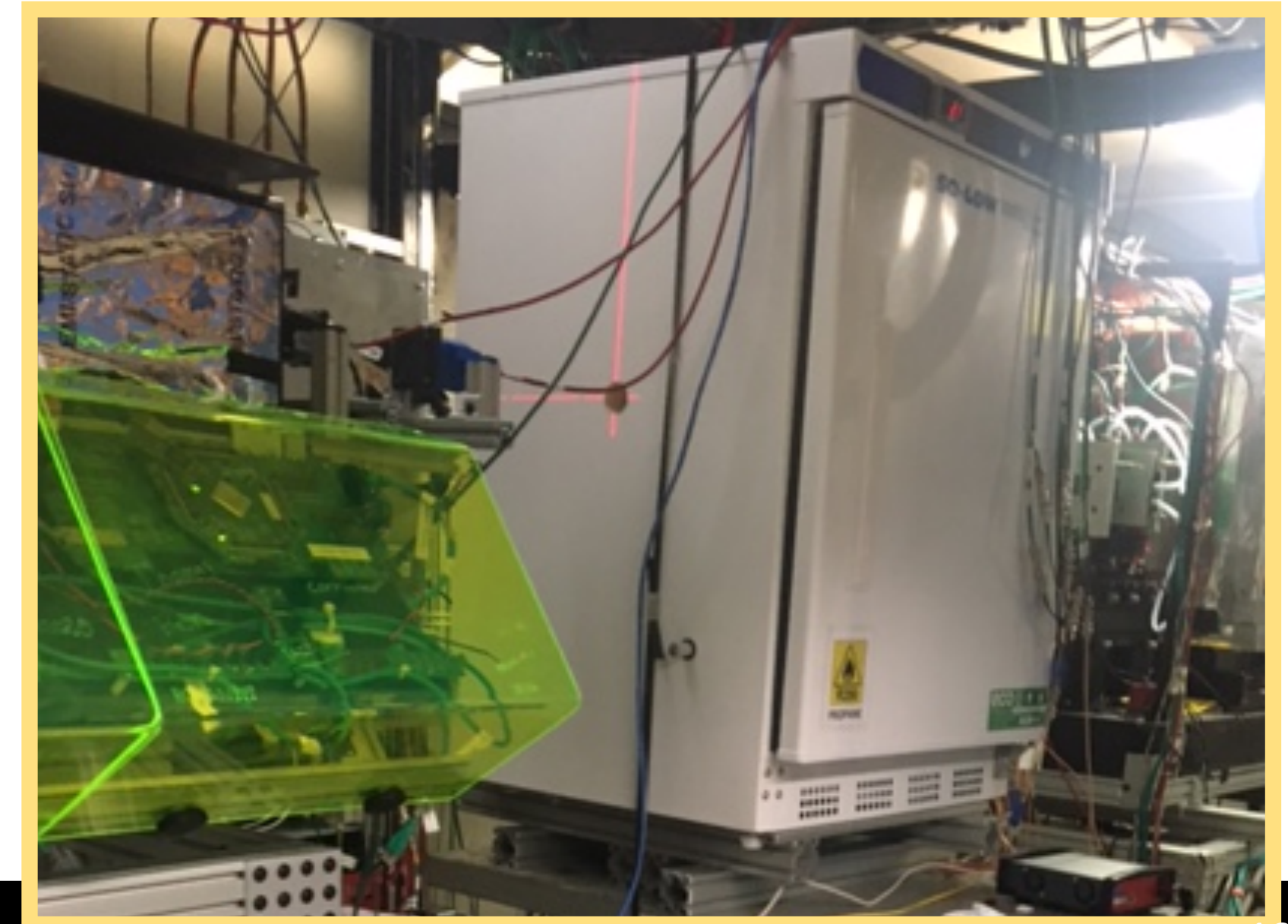
- Worth mentioning here: The full detector will have an active thermal layer between the SiPMs and cooling to locally anneal SiPMs only (more on this later)

May'21 Testbeam: Prototype Perf. w/Irrad SiPMs

PhD students from
NorthEastern University



- Four BTL prototypes with different levels of radiation simultaneously exposed to a 120 GeV proton beam
 - 0, 1e13, 5e13*, 2e14* (Neq/cm²)
- Setup allowed to rotate bars wrt beam - up to 52 deg
- Temperature was monitored at each HDR2 via thermistors
- HDR2 signals read via two-gain amplification board; digitized by DRS4 chip
 - Attempt to complement and diagnosed part of BTL ASIC

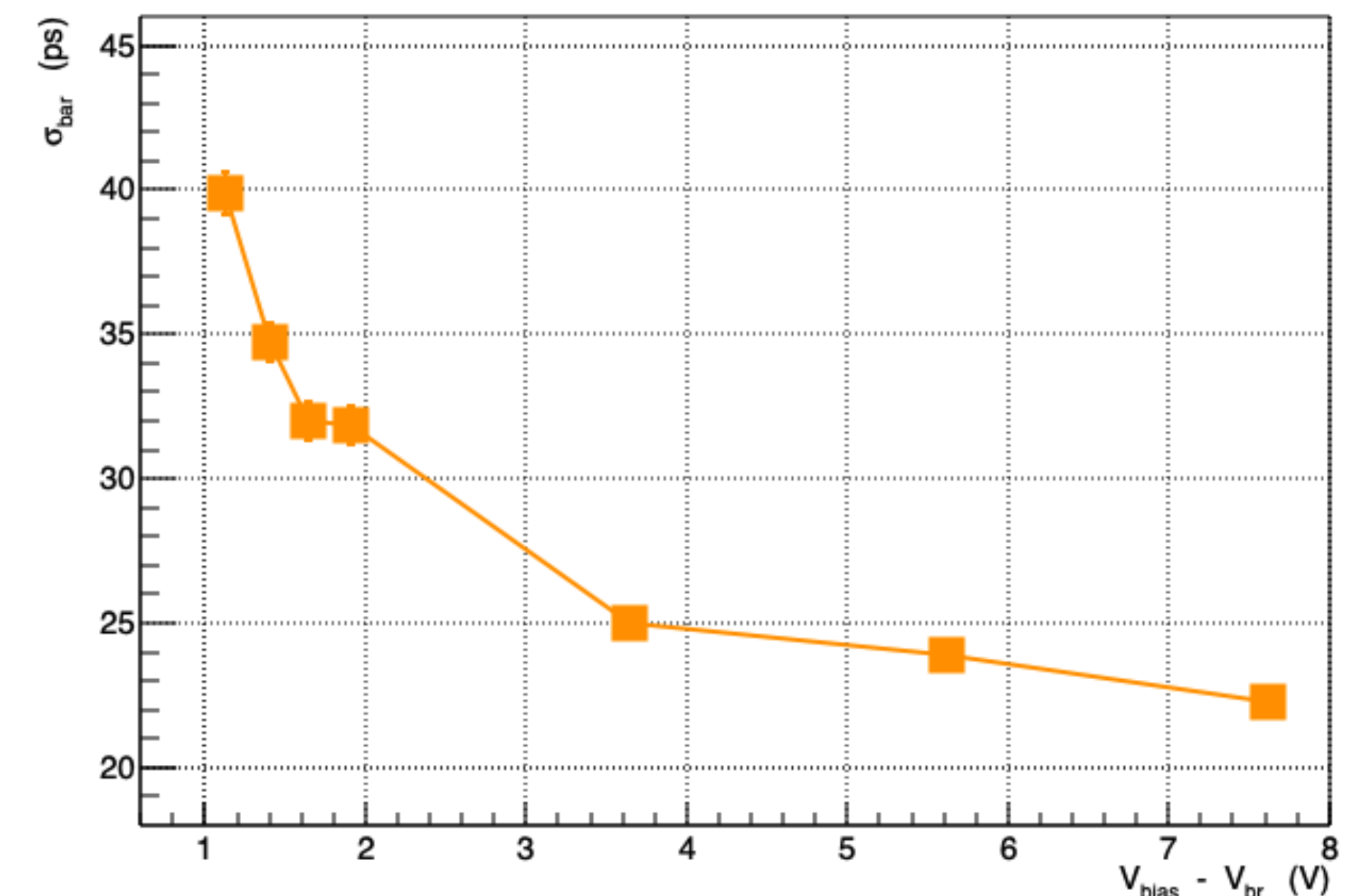
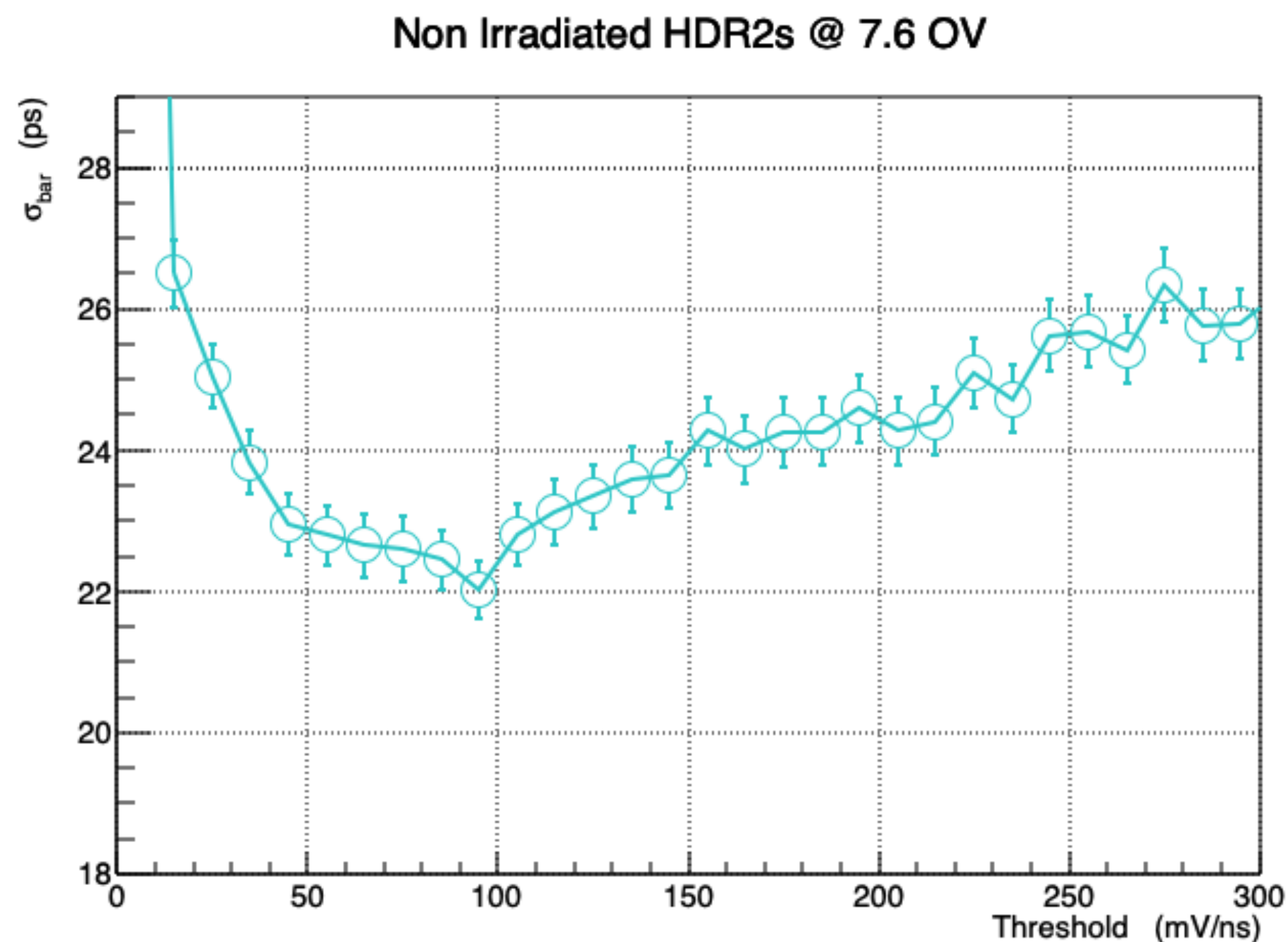


Timing Resolution for NonIrradiated Prototype

- Response to MIP was found to be within expectations [1]
- Depending on V_{op} , HDR2+LYSO are demonstrated to achieve better than 23 ps resolution
- Threshold optimization for V_{op} is essential and part of BTL's ASIC configuration
- Optimization has to be fine-tuned as radiation effects take place

[1] Test beam characterization of sensor prototypes for there CMS Barrel MIP Timing Detector.
2021 JINST 16 P07023

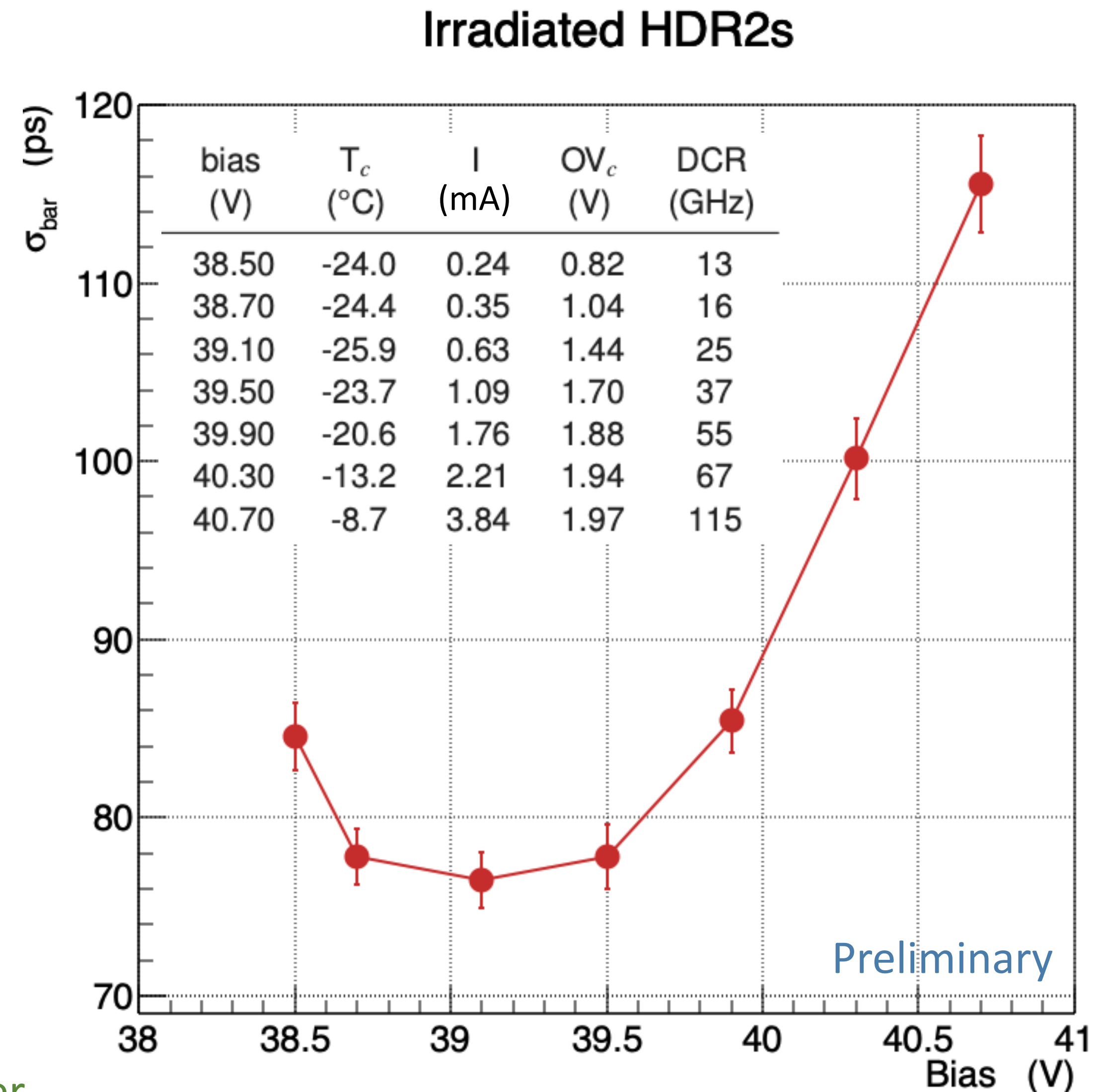
Results presented in IEEE2021 last October



Timing Resolution for Prototype with Irradiated HDR2

- Procedure to estimate OverVoltage (OV) based on deviation of MPV/PDE/GAIN was applied
- Internal temperature was computed based on $V_{br}(T_c)$
- DCR was scaled from I_{SiPM} using gain curves from nonirradiated HDR2
- Optimal time resolution for different V_{op} and internal temperatures are presented
- Temperatures no further down than -25C were explored, due to lack of TEC units in prototype single-bar detector
- Worth mentioning here: The full detector will be working at a temperature of -45C, after annealing we expect a DCR of 40 GHz at EndOfLife

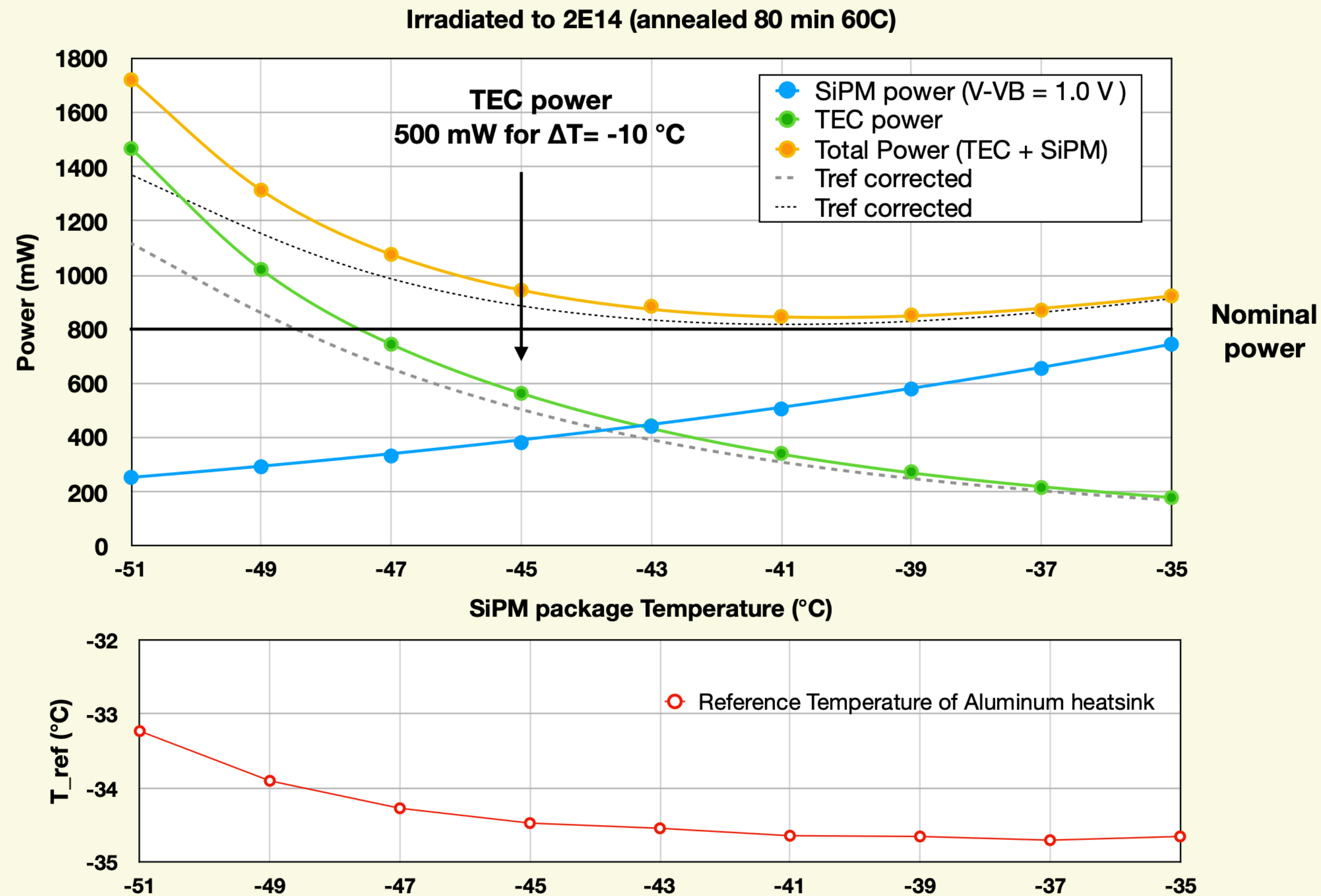
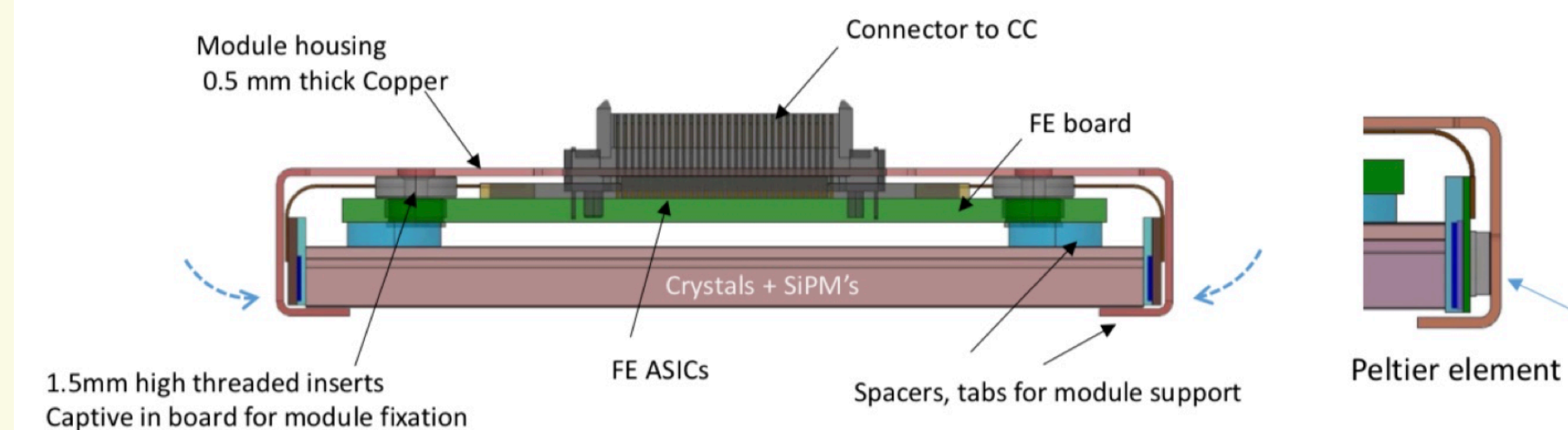
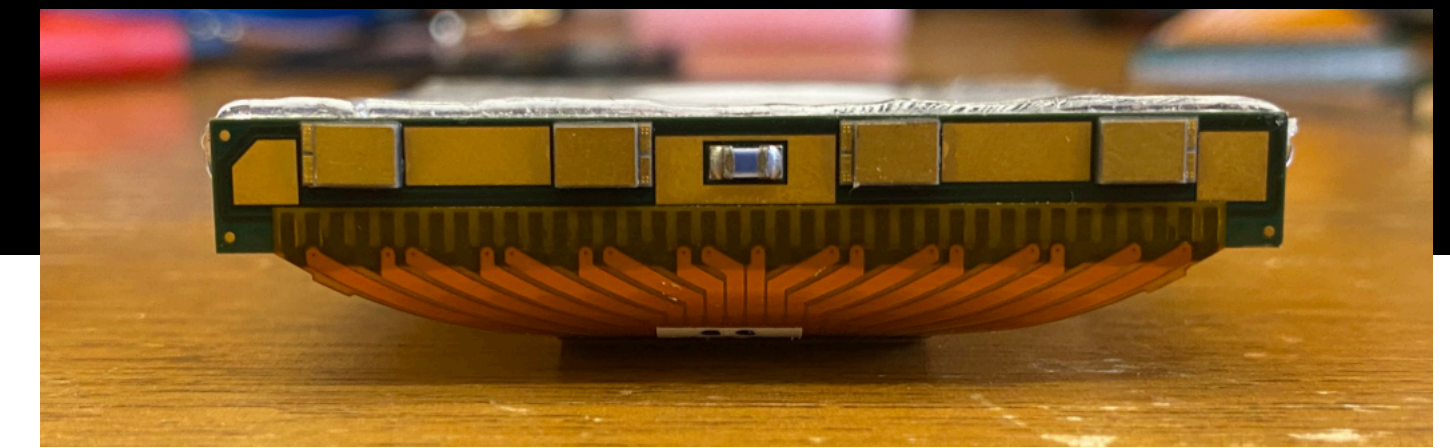
Results presented in IEEE2021 last October



Reducing DCR by Design



Total power consumption for full array at 1 V over voltage



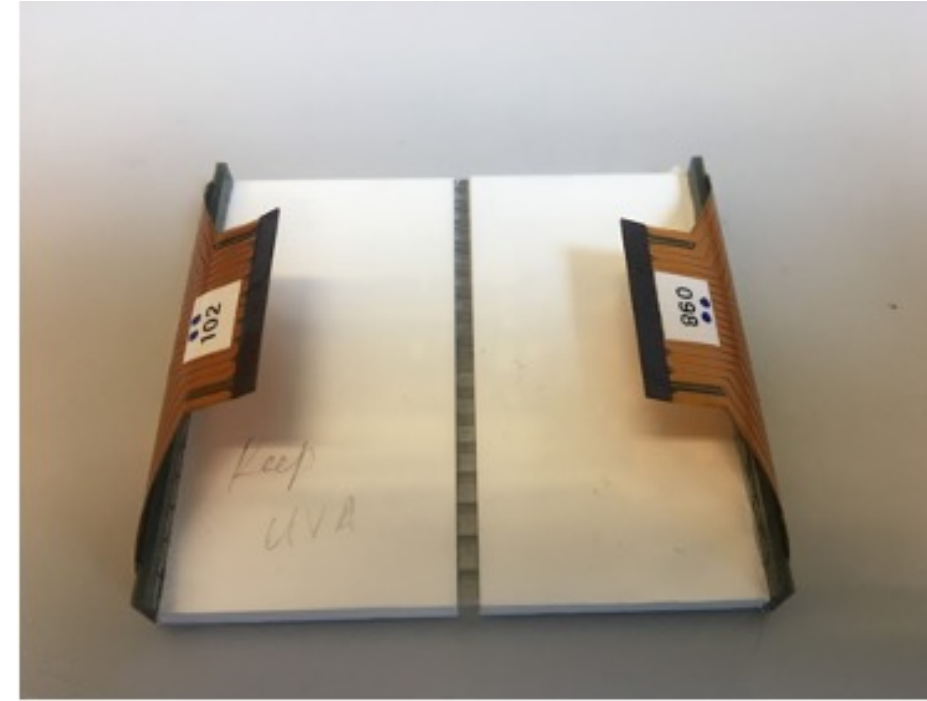
March 18, CPAD 2021 Stony Brook, NY

12

Modules Under Study

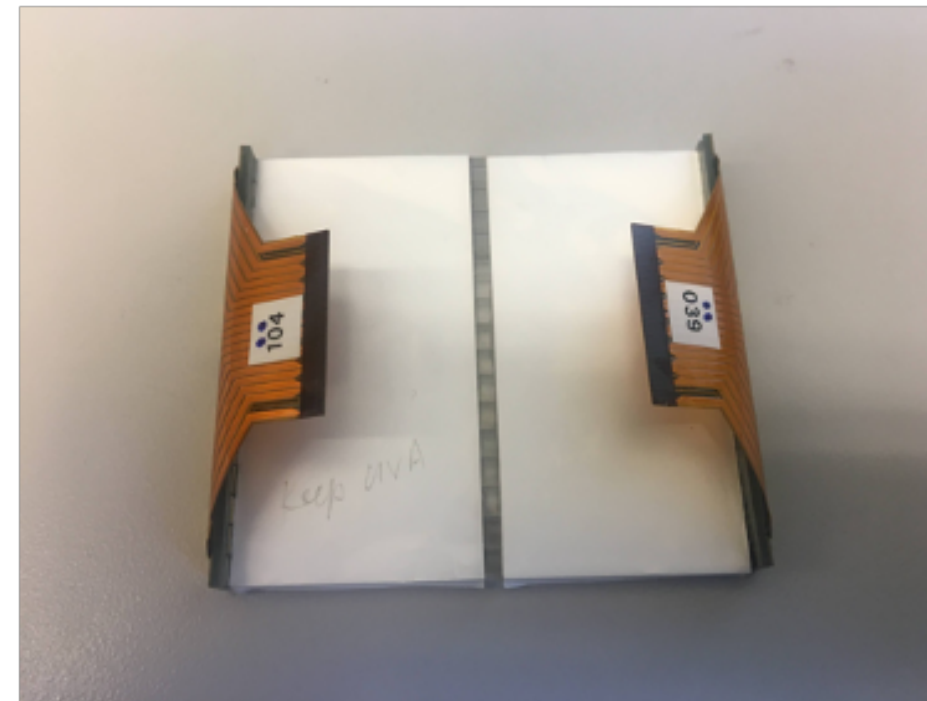
- Module 1

- LYSO 33300060000**739**
 - Length 55.25 mm
 - Width 51.66 mm
- 2-**102** HPK S15408-32TC (ES1)
- 2-**98** HPK S15408-32TC (ES1)



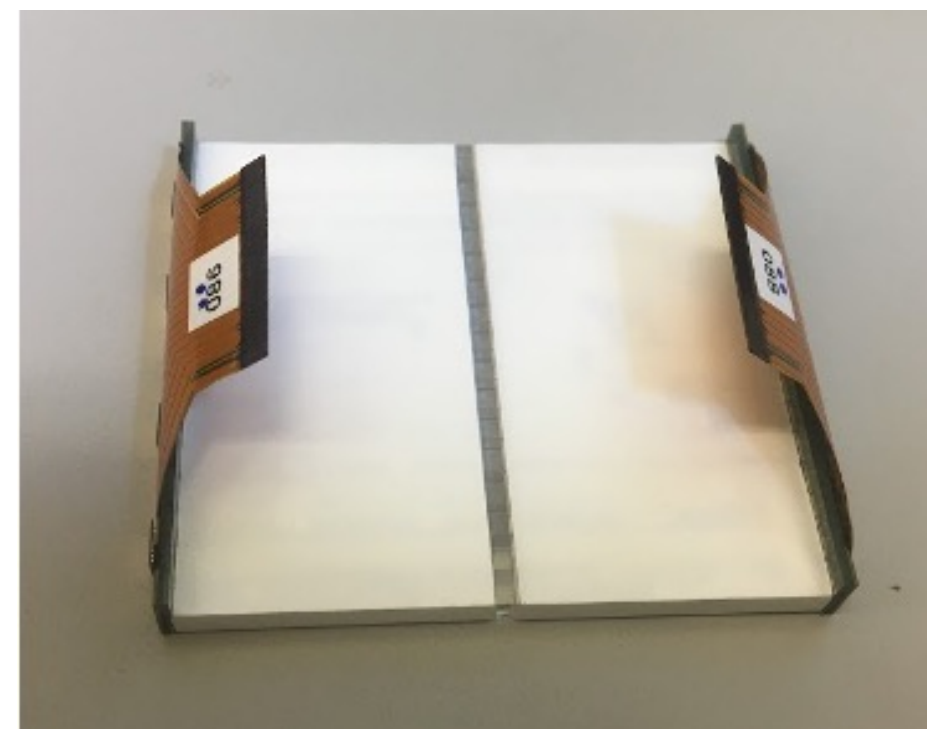
- Module 2

- LYSO 33300060000**738**
 - Length 55.22 mm
 - Width 51.95 mm
- 2-**39** HPK S15408-32TC (ES1)
- 2-**104** HPK S15408-32TC (ES1)

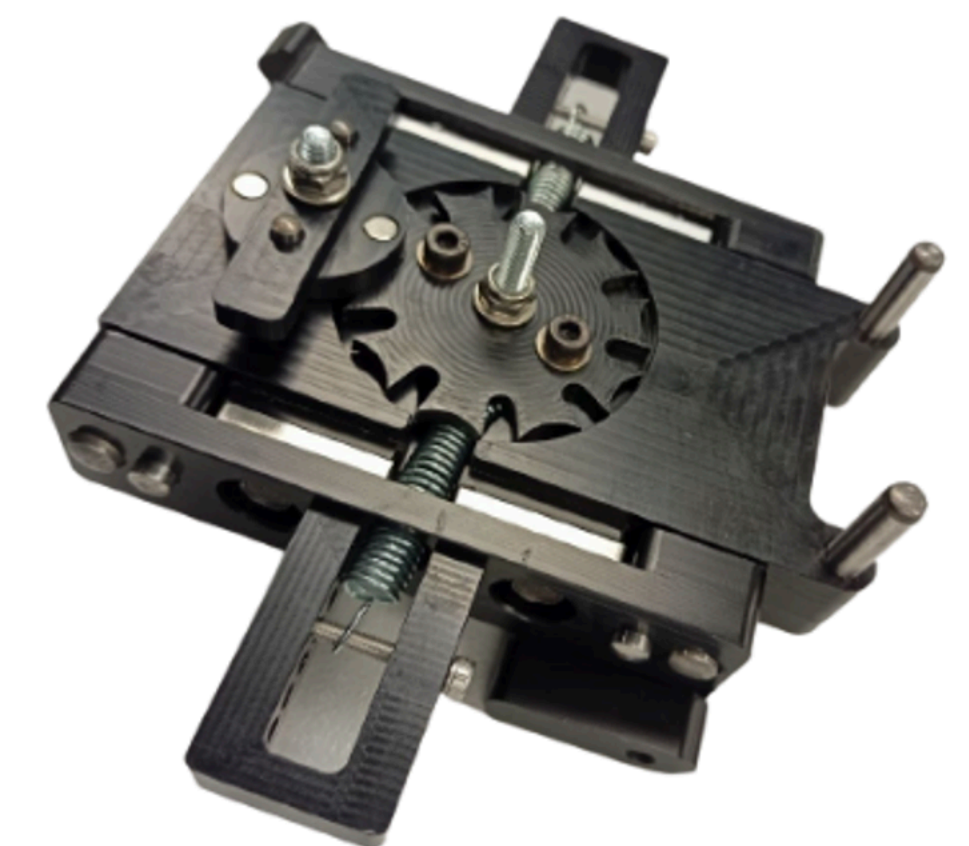
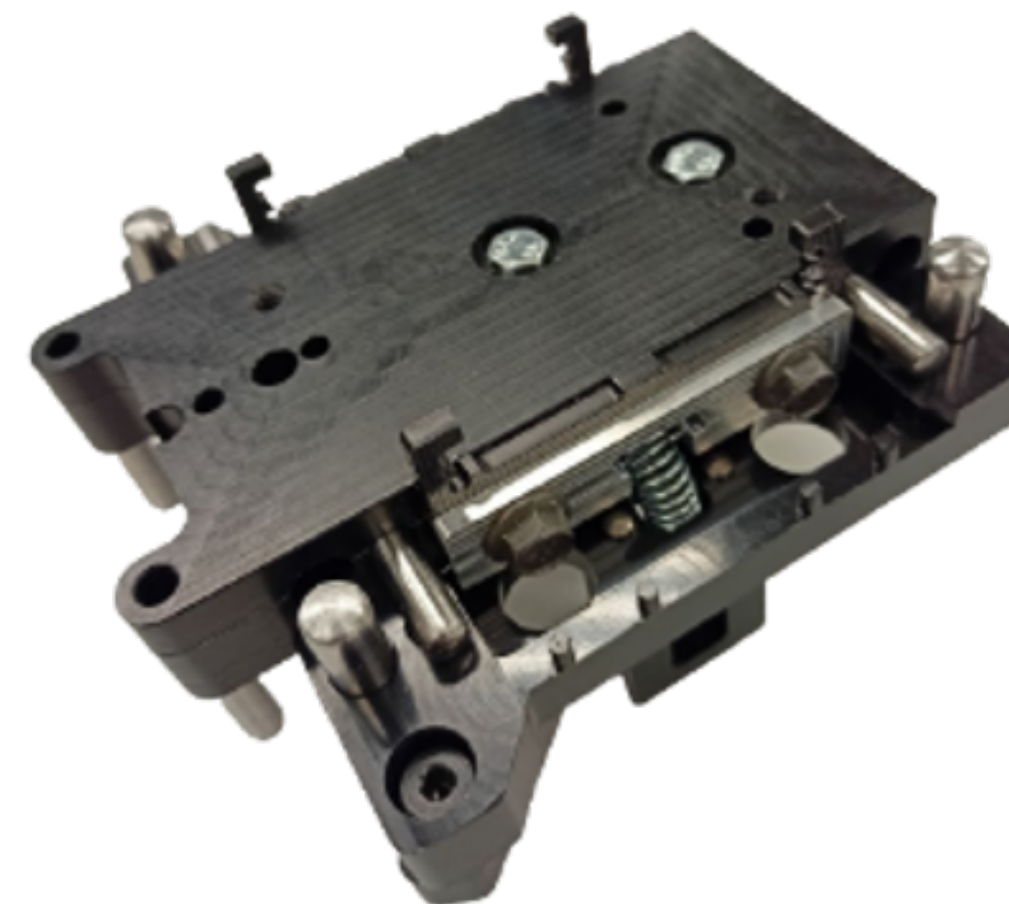
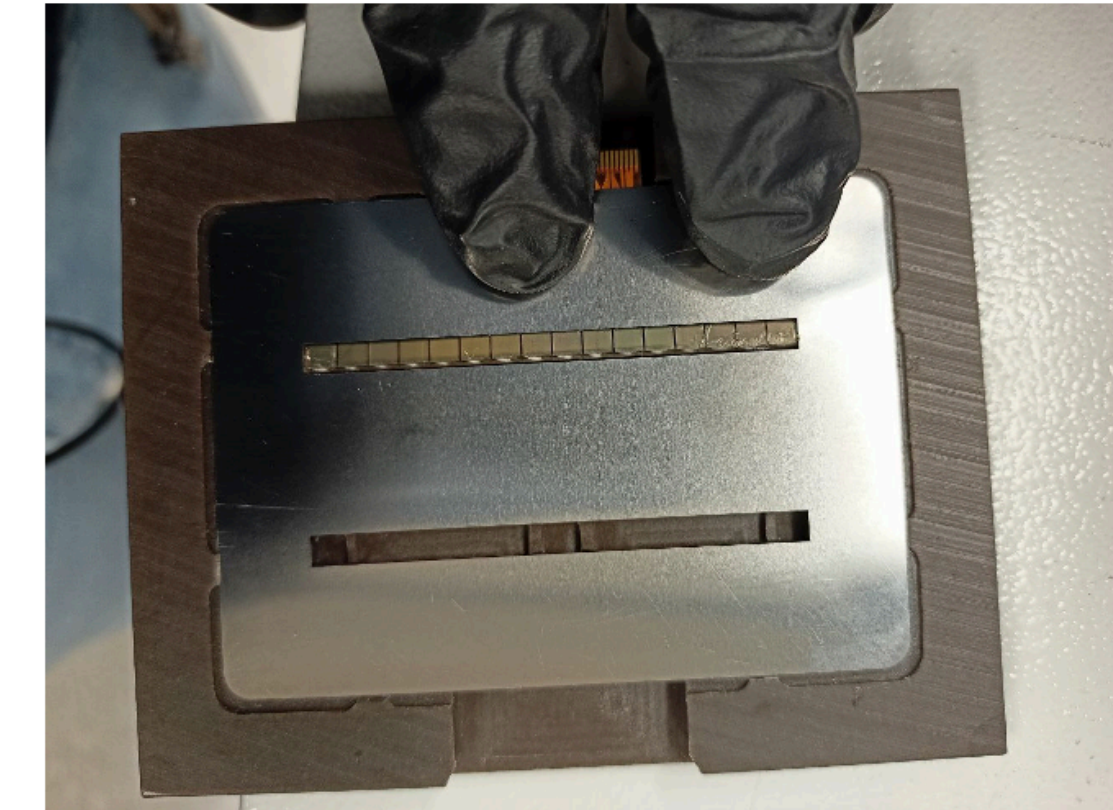


- Module 3

- LYSO 33300060000**763**
 - Length X mm
 - Width X mm
- 2-**86** HPK S15408-32TC (ES1)
- 2-**88** HPK S15408-32TC (ES1)



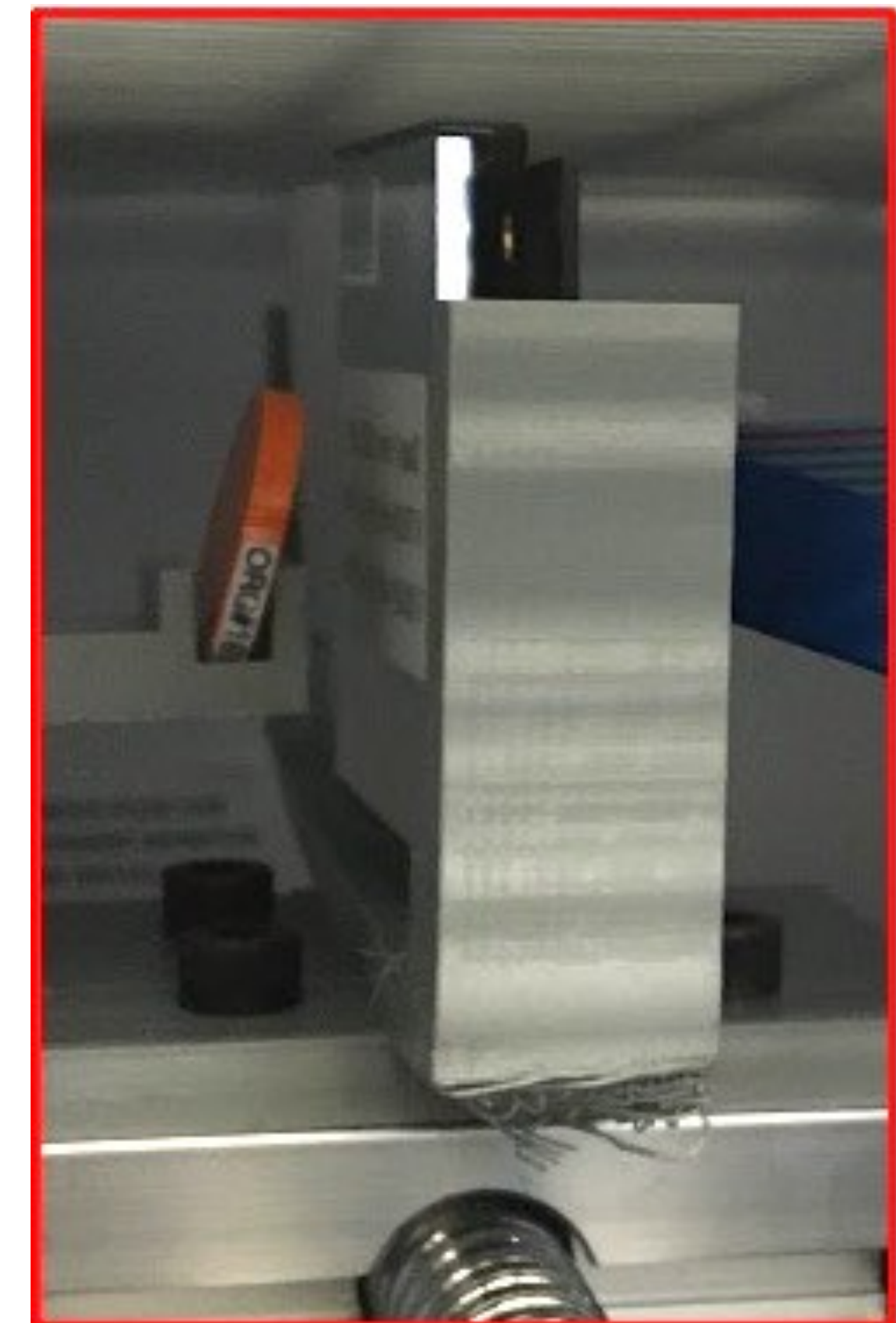
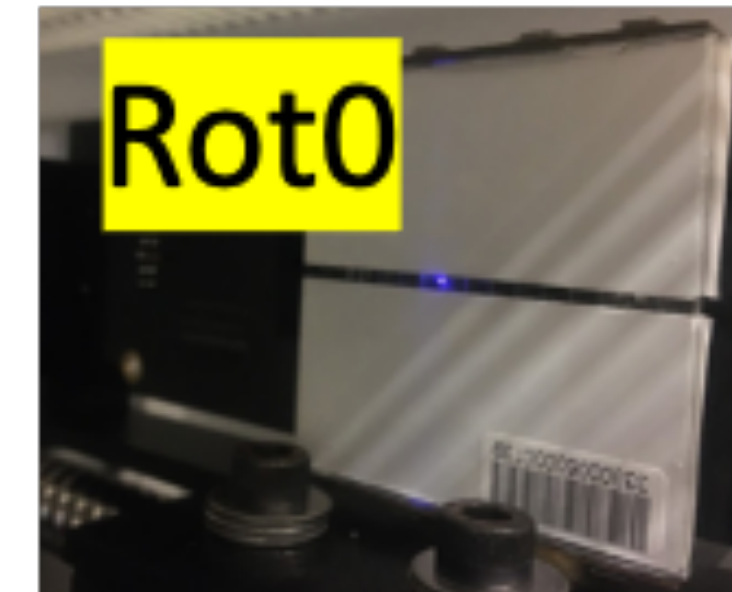
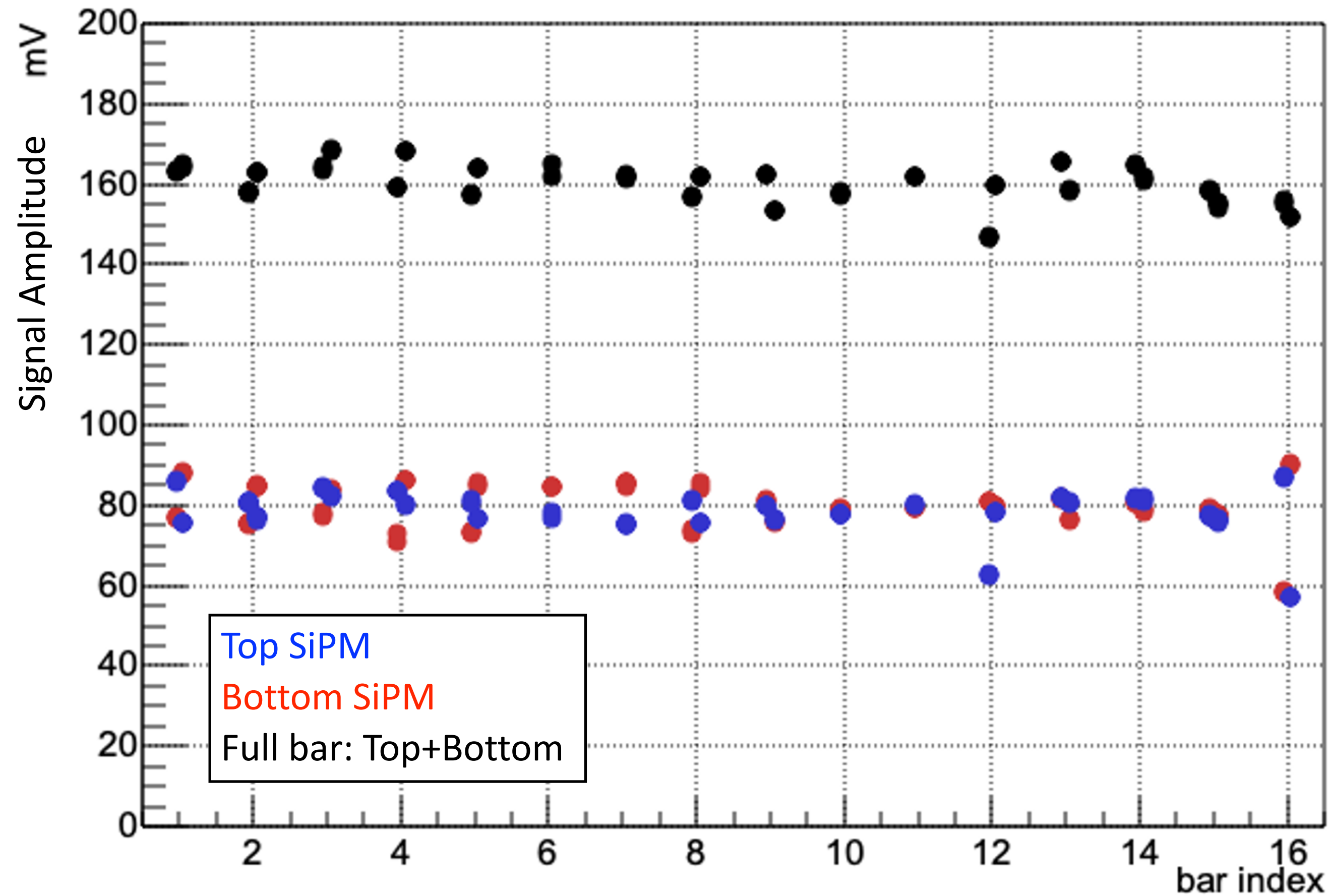
Three modules were assembled at UVA for testing



Na22 Test

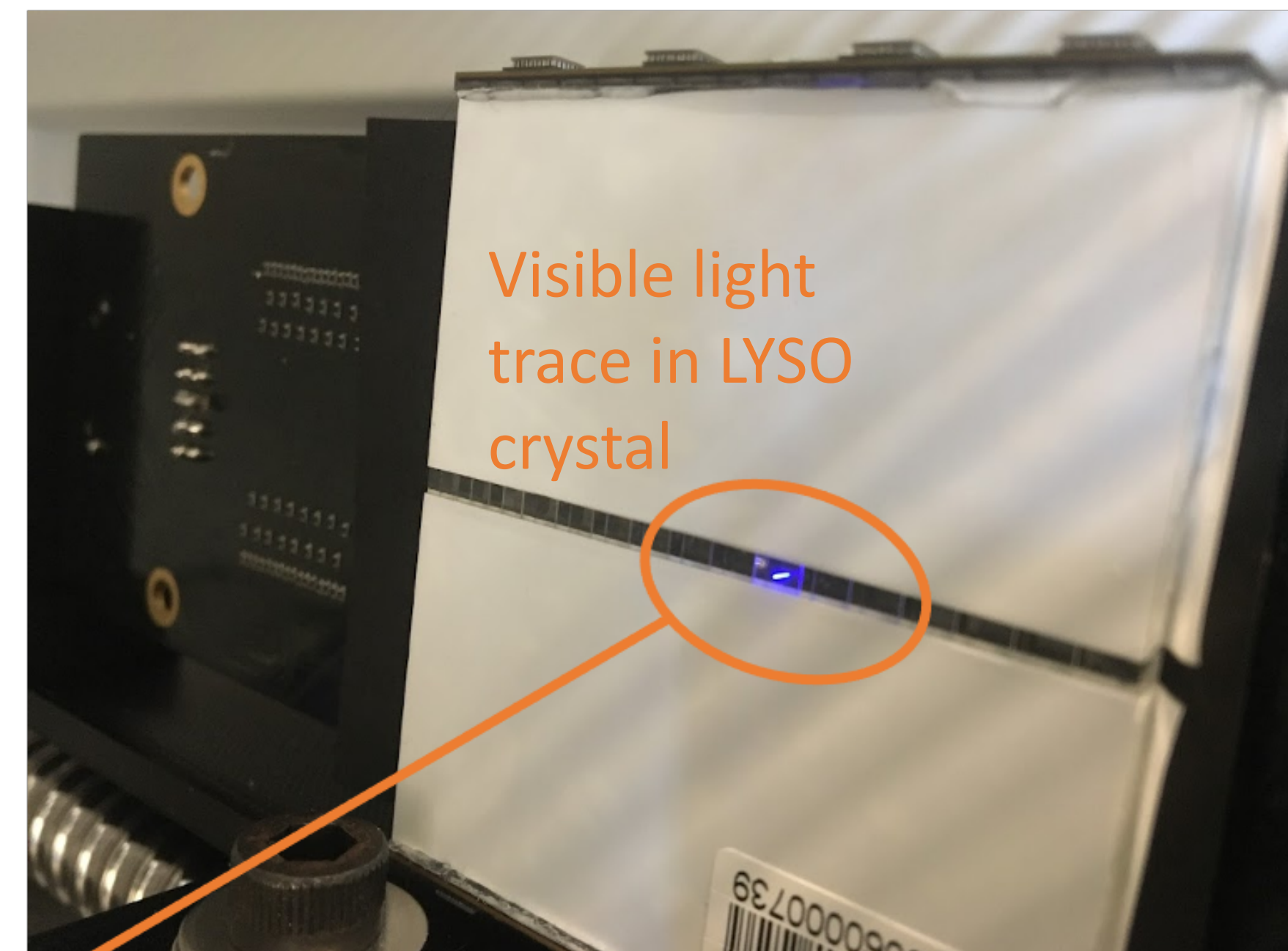
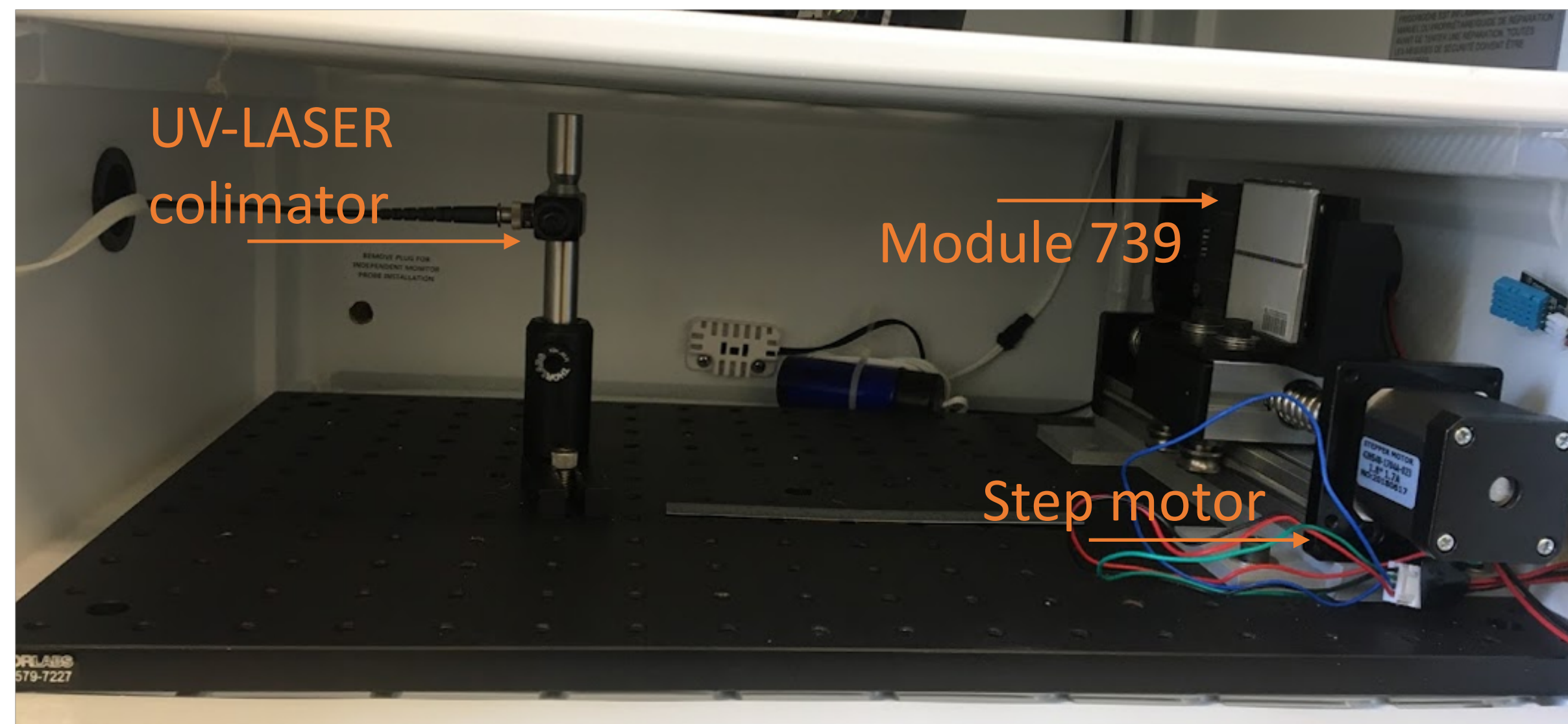
Vop=7 OV @ Room Temperature

Na22 on Module 739



- Energy calibration of electronics while scanning across bars in prototype module also shows module homogeneity

UV-Laser Scan Tests

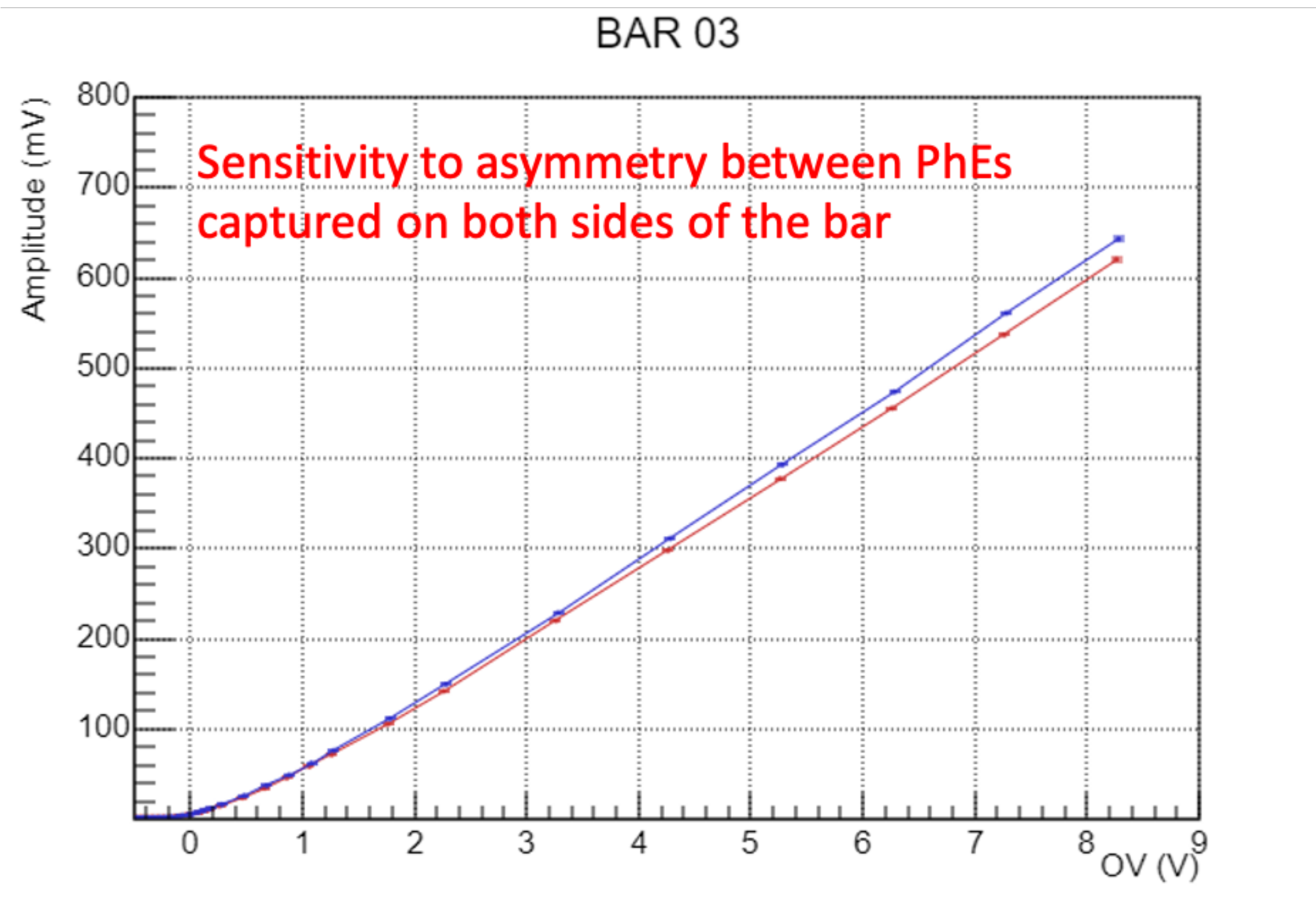


UV Laser on Module 739

UV source centered on bar 03

T approx. +19C

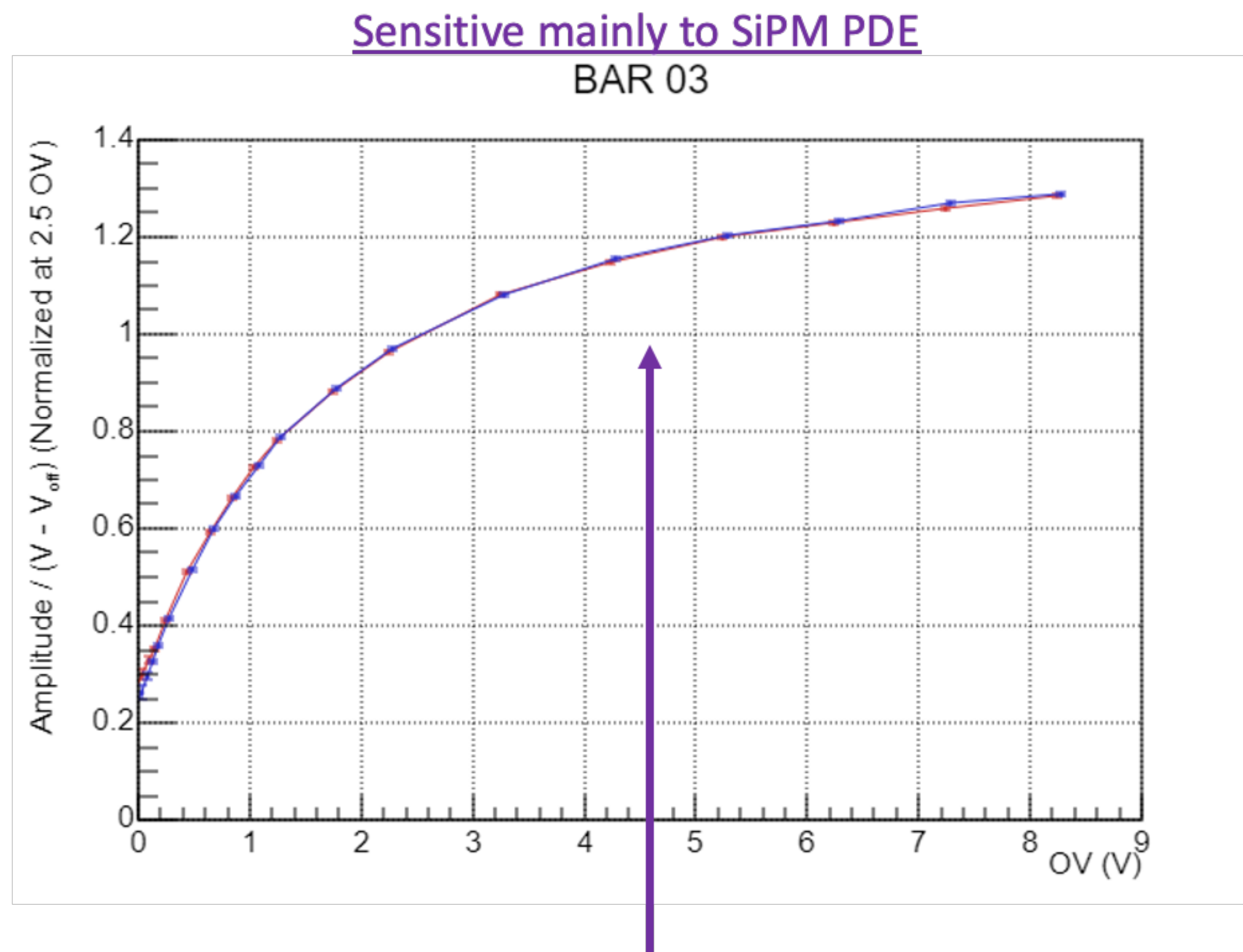
Intensity to 8.0 (approx. ~2.9 MeV)



Amplitude is proportional to

$$Npe * \text{Gain} * PDE * \text{XTalk} * \text{ndf}$$

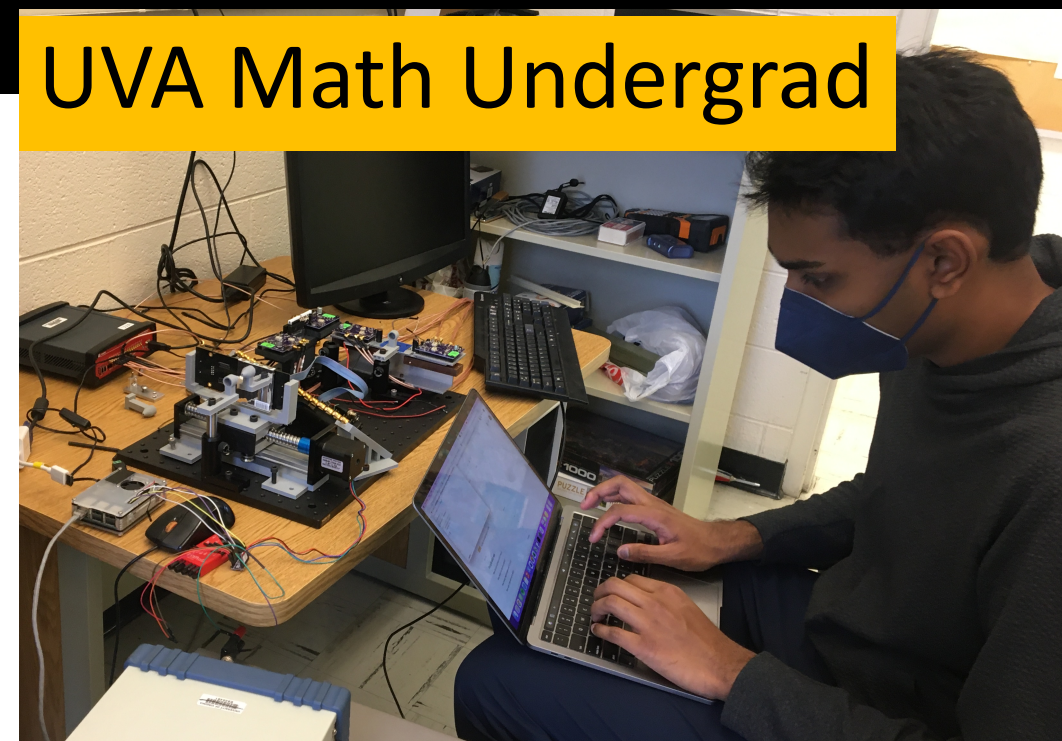
Linear with $(V - V_{\text{off}})$



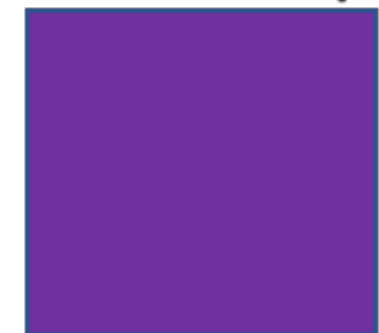
V_{off} approx. as $V_{\text{br}} - 0.4$

Testbeam Jun'22: Protons and Electrons on Full Module

UVA Math Undergrad



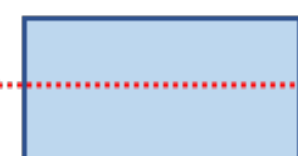
Si-telescope



Beam



MCP

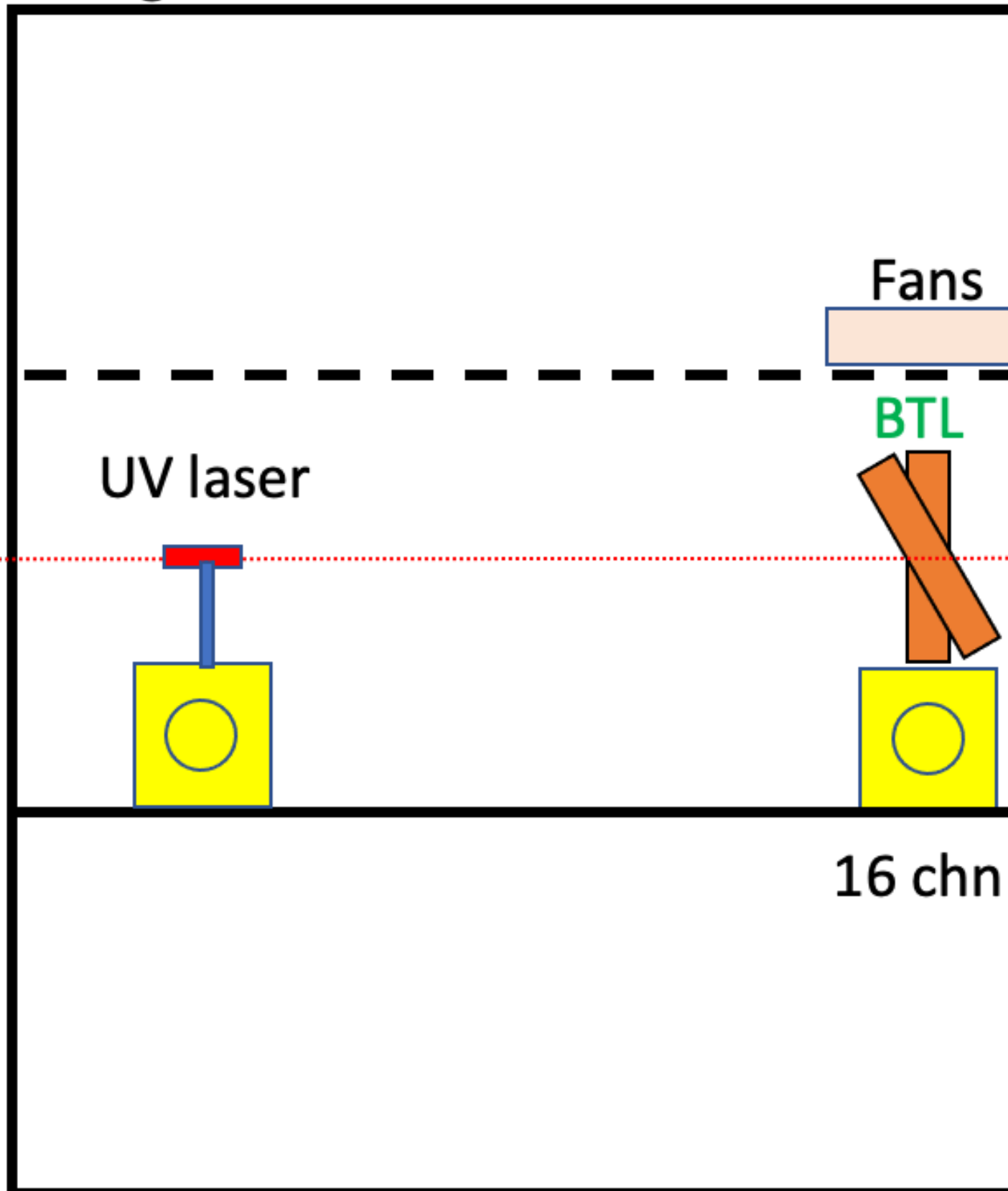


7 cm

Laser driver

Pulse Generator

Refrigerator



Fans

BTL

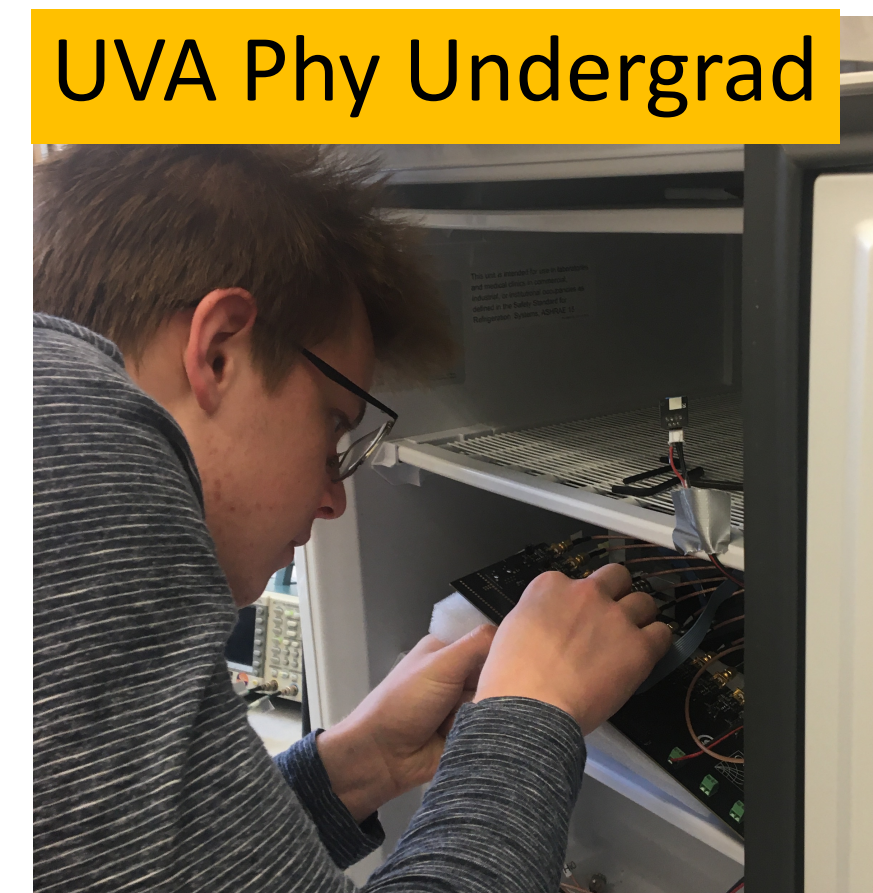
16 chn

70 cm

NotreDame PhD Student



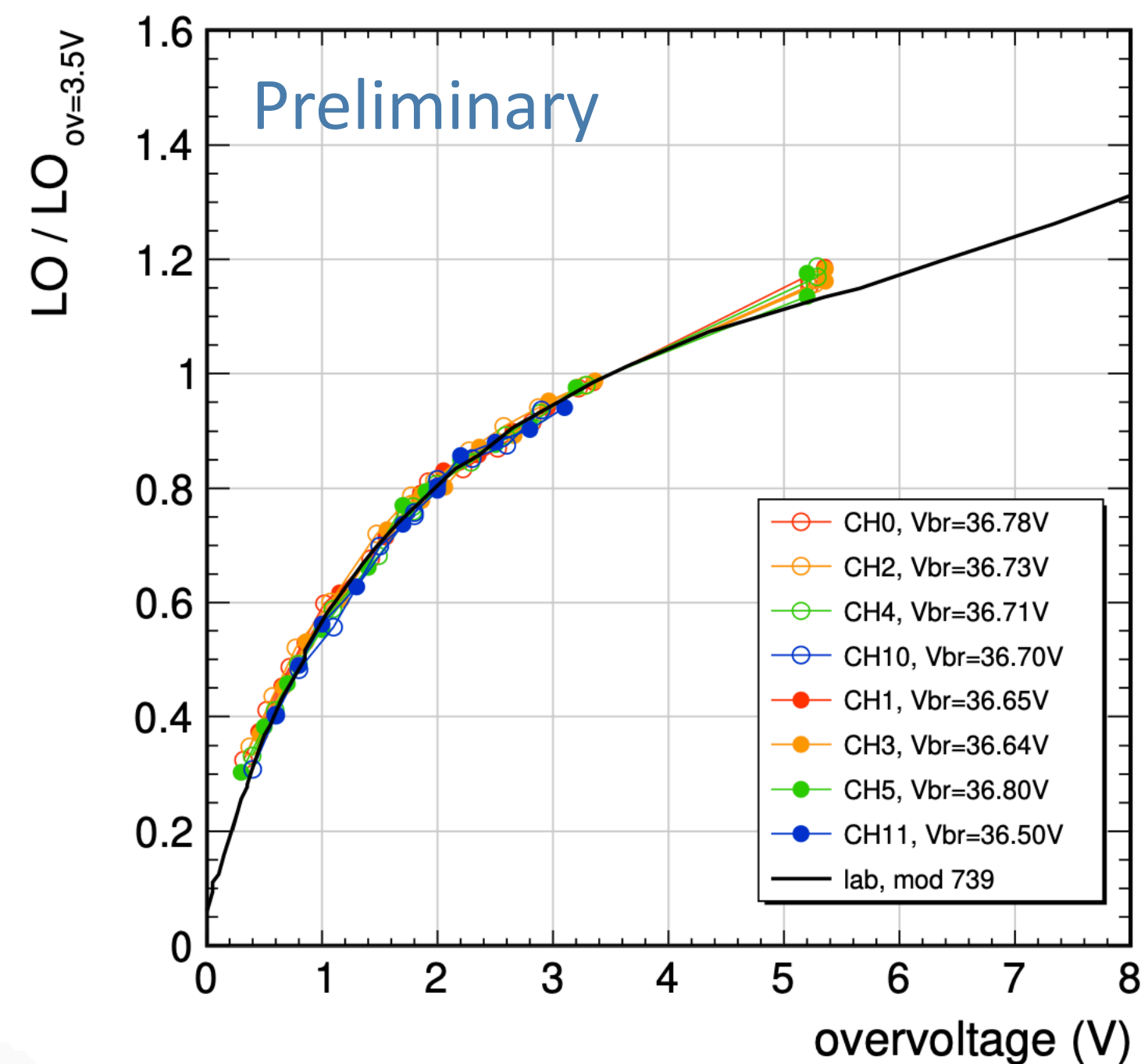
UVA Phy Undergrad



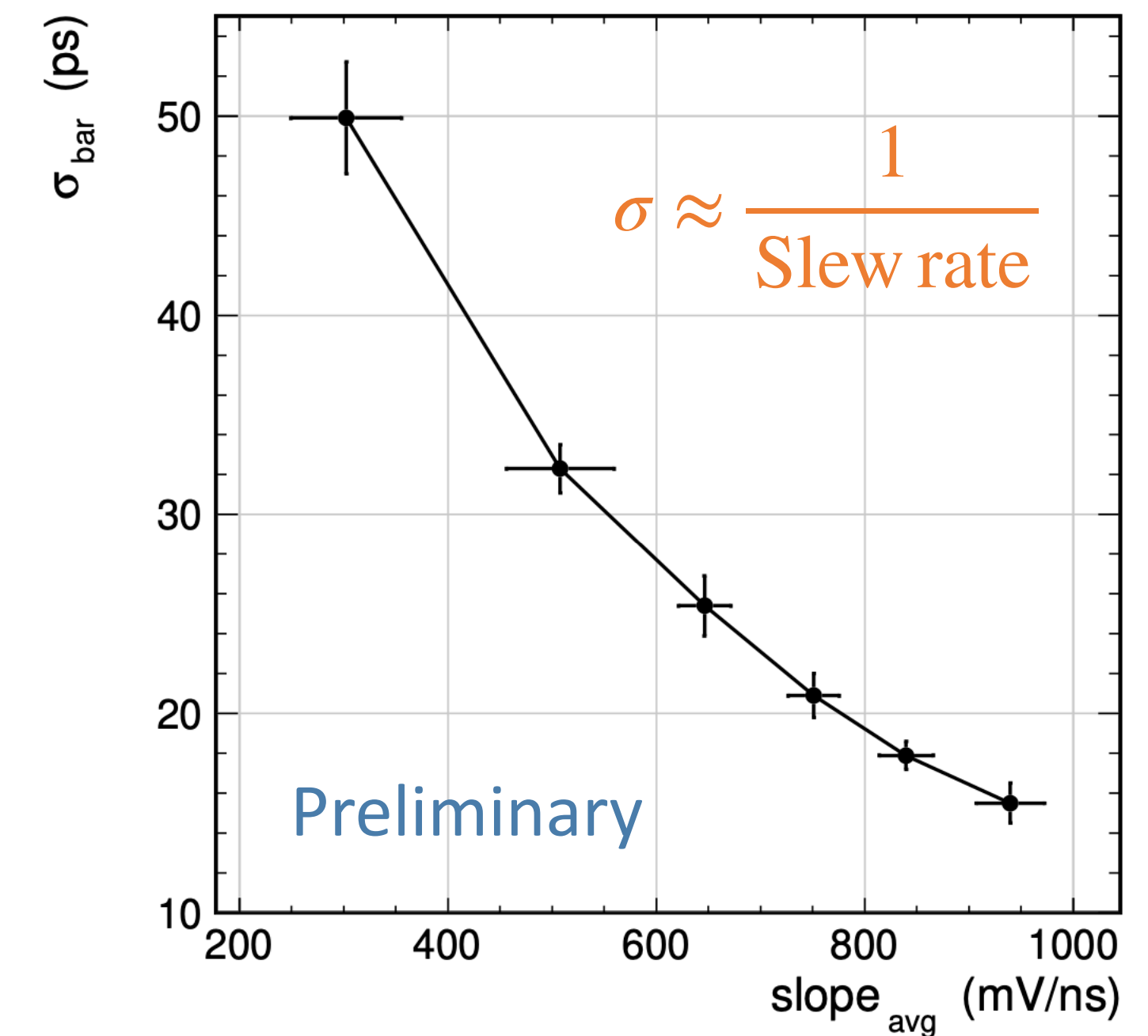
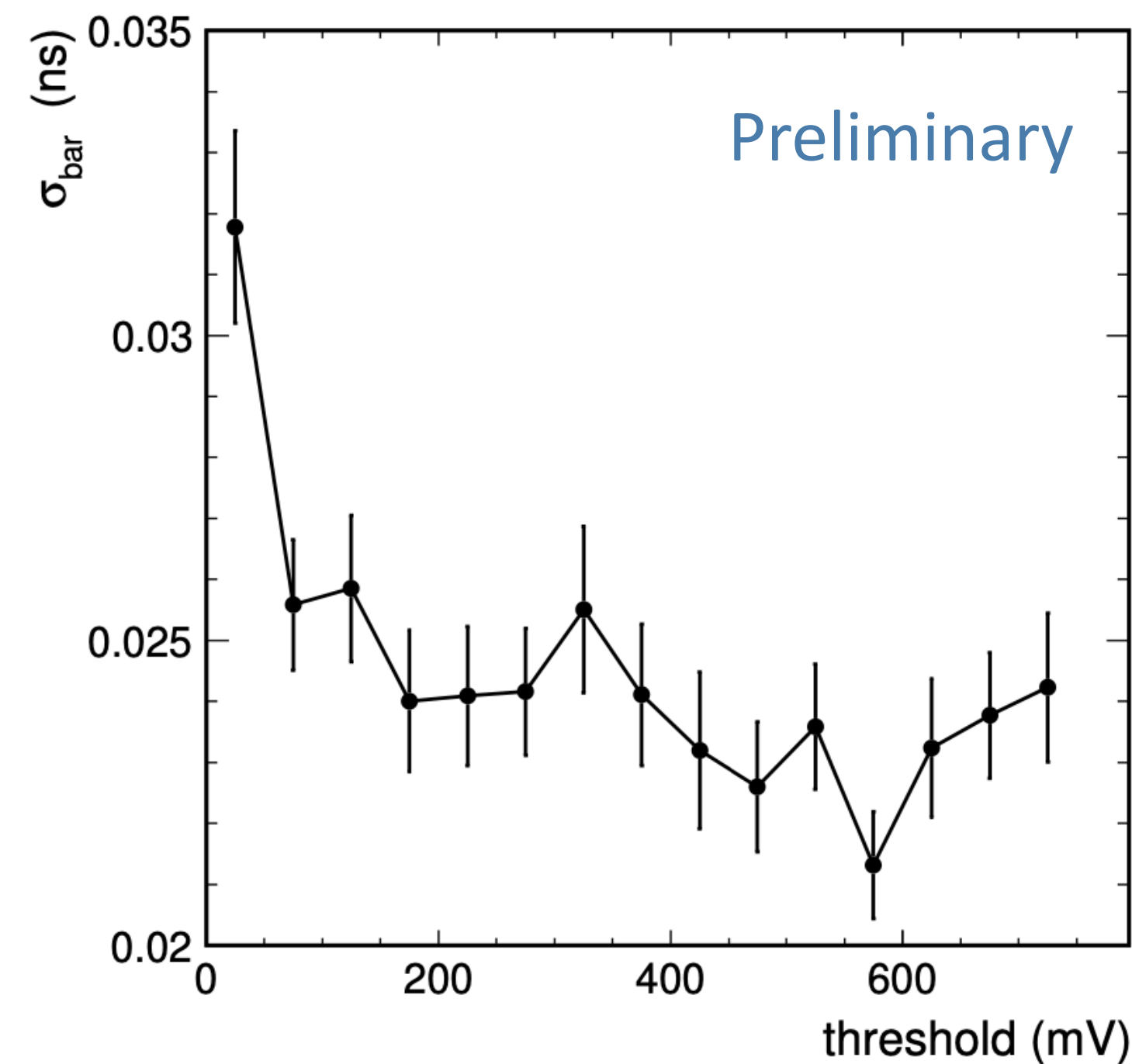
- Temperature was monitored at each HDR2 via thermistors
- HDR2 signals read via two-gain amplification board; digitized by DRS4 chip

Preliminary Results (28 GeV Electrons on Full Module)

Relative Light Output (LO) measure with proton beam compared to laser measurements



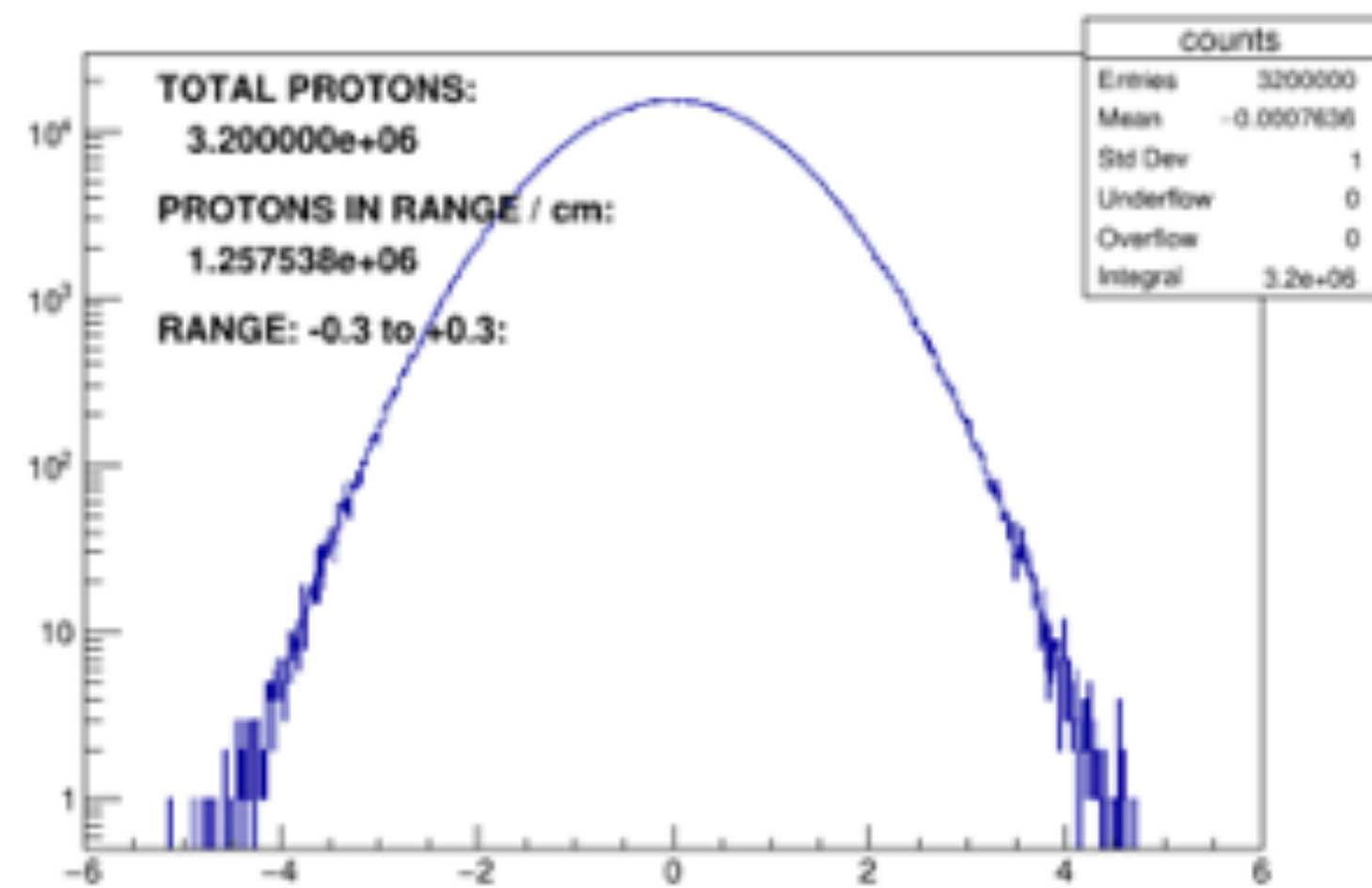
Time Resolution as a function of slew rate



Time Resolution (slew rate > 500 mV/ns) measured with protons on full module. Compatible with measurements obtained on Single-Bar-Prototype

Full Module to Fermilab ITA

ASKING FOR 3.2×10^{14} protons delivered



3.20×10^{14} PROTONS
 1.26×10^{14} PROTONS PER CM

0.8 NIEL (400MeV PROTON) / NIEL (1 MeV NEUTRON)
 1.01×10^{14} EQ 1MeV NEUTRONS PER CM

Aluminum dots setup

		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
I - II		0 / 0	R / R	R / 0	Y / 0	Bk / 0	LB / 0	Bk / Bu	Bk / Bk	Bk / R	Bk / Y	LB / R	Y / R	Y / Y	Bu / Y	Y / R	Bu / R
III - IV		Bu / R	Y / Bu	R / Y	R / LB	Y / Y	R / Bk	Y / Bk	Bk / LB	Bk / Bk	Bk / 0	LB / 0	Bu / 0	Y / 0	R / R	R / 0	0 / 0



Summary

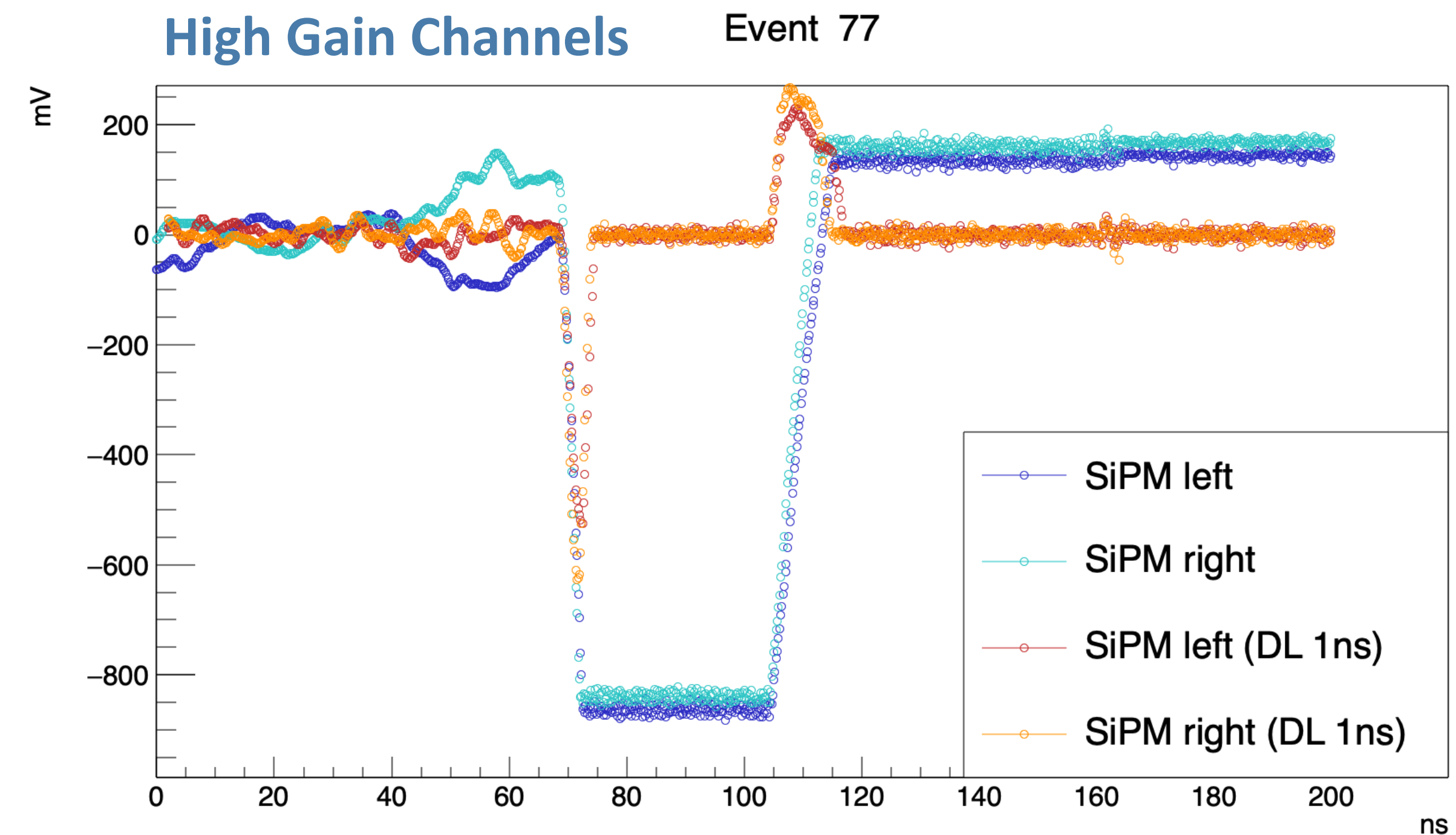
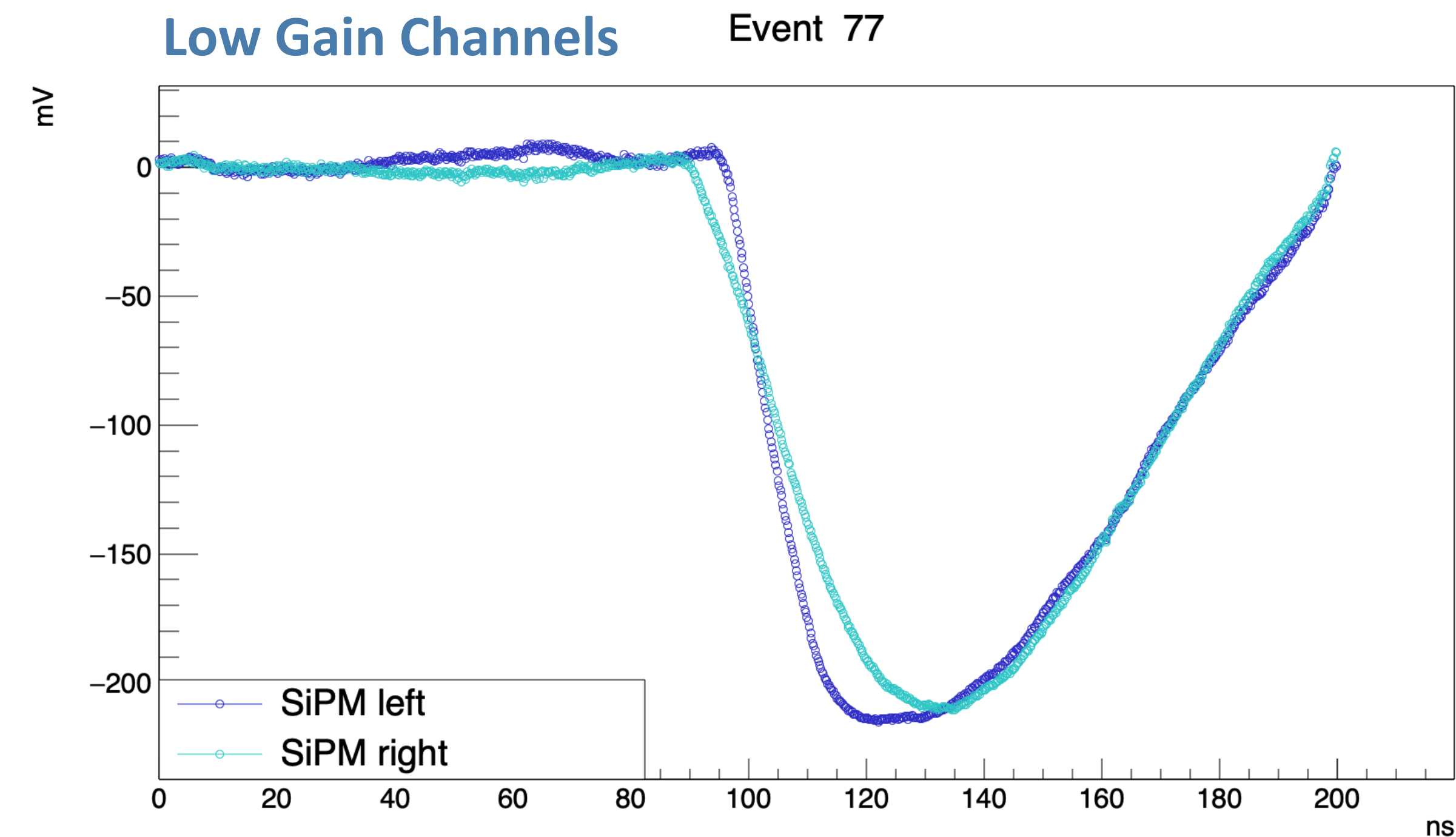
- Preliminary results for V_{br} and DCR for various temperatures and various levels of radiation damage on HDR2s were presented
- Various waveform analysis methods were studied to complement ASIC (based on TOFHIR design) configuration
- Results presented here further improve our understanding radiation damage effects on detector performance
 - Once radiation damage effects are fully understood, we will optimized our ASIC configuration to get optimal resolution at every time
- Uniformity of response of full module was assessed with Na-22, laser and protons.
- Timing response of full module measured with electrons was found to be better than 30ps
- Full module has been irradiated to check integrity of the whole assembly and test overall resolution
- We plan to test this newly irradiated module on January'23 with protons at Fermilab

Thanks!

Backup

Event display for Irradiated HDR2s

- Data taken at 52 deg inclination with respect to the crystal's normal to surface
(To mimic average energy deposition of 4.2 MeV which is the average expectancy in BTL detector)
- Signal digitized using CAEN DT5742 - DRS4 chip 5GS/s Switched Capacitor Array

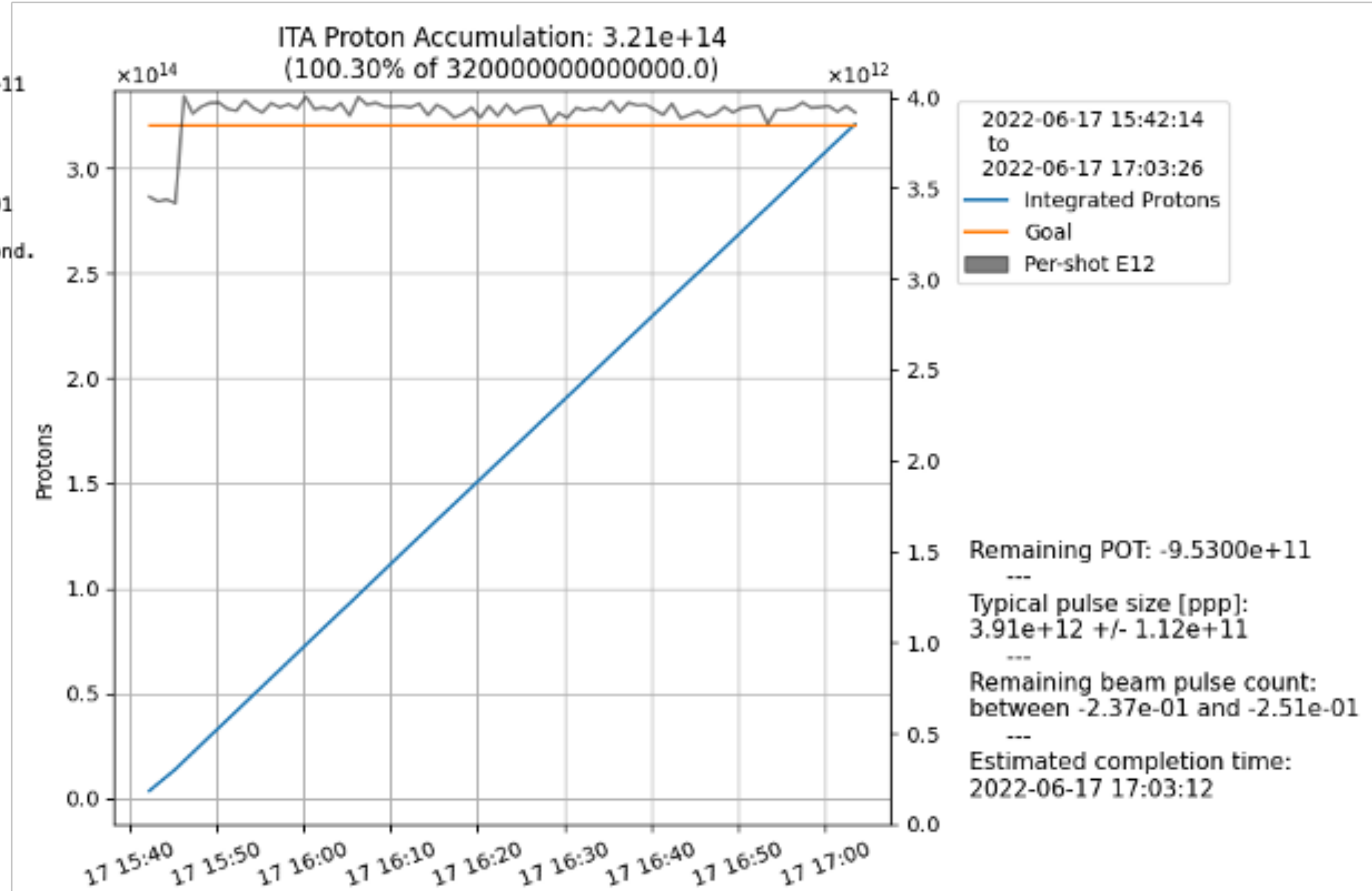


ITA Delivery of Protons to Module

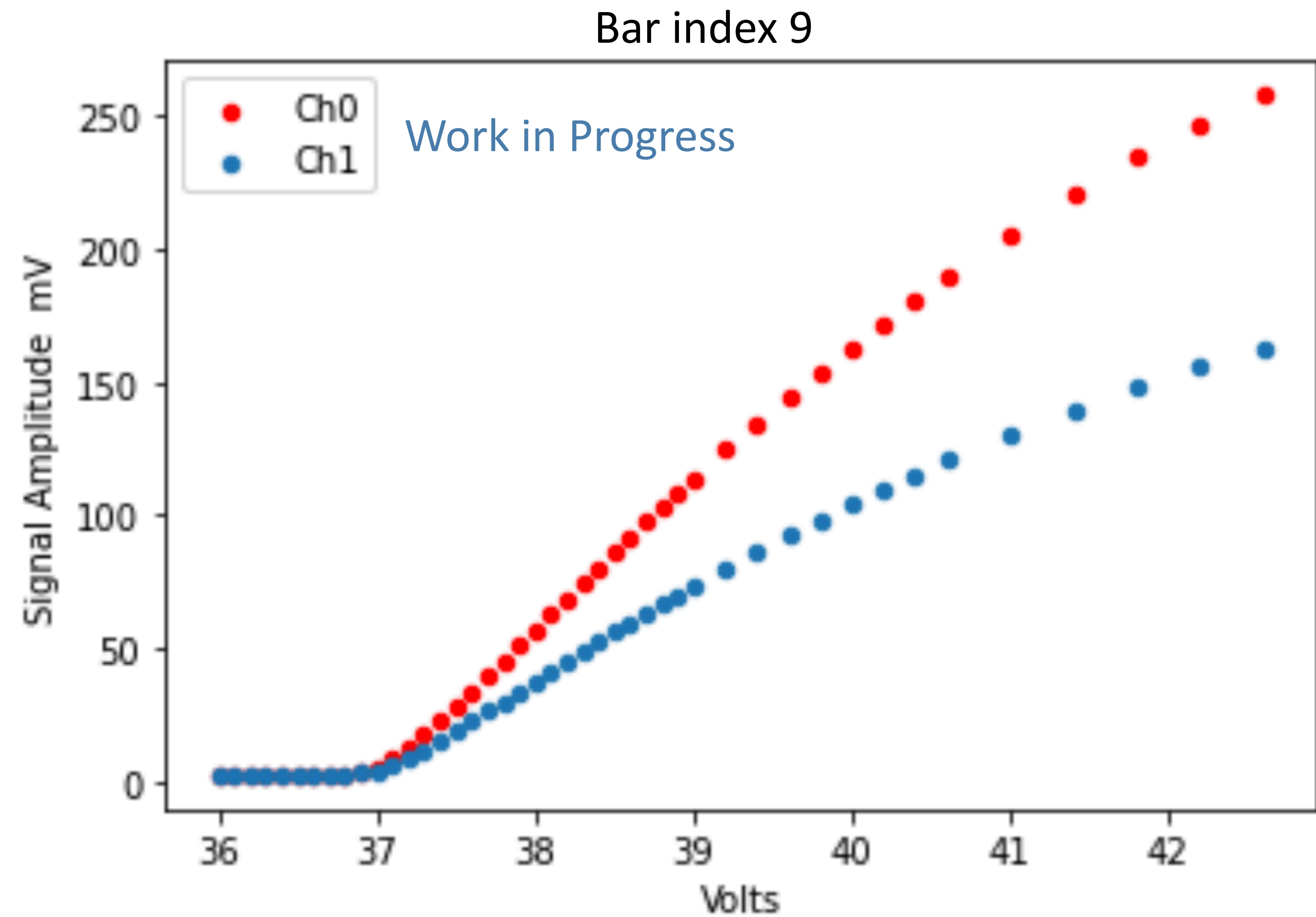
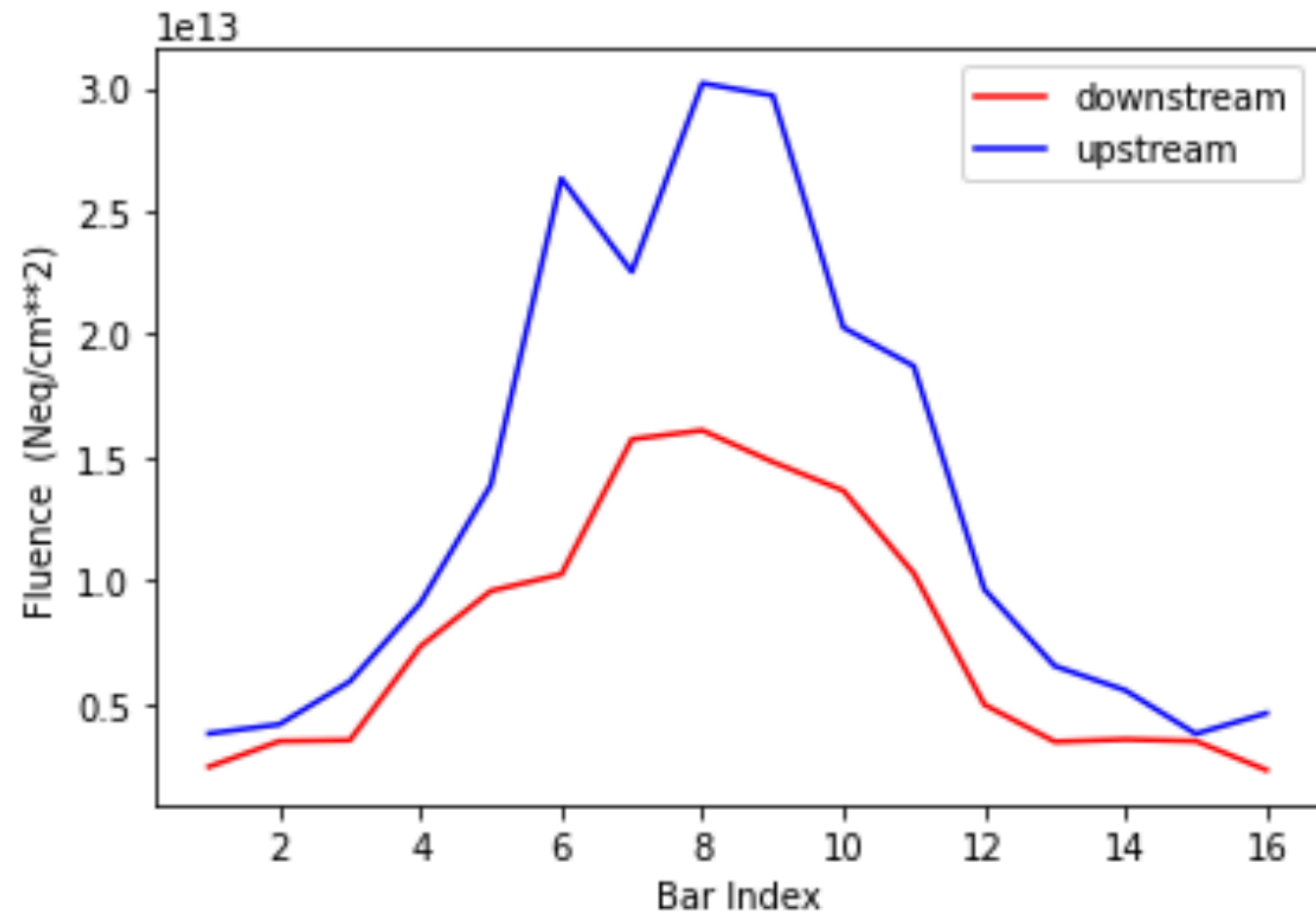
83 total measurements found.
Integrated protons at ITA:
17-Jun-2022-10:00:00 to 17-Jun-2022-17:06:39: **3.21e+14**
100.30% of goal 320000000000000.0.
Shots so far: 83
Count size range (excluding outliers): $3.9141\text{e}+12 \pm 1.1244\text{e}+11$
Accumulated POT: $3.2095\text{e}+14$
Remaining POT: $-9.5300\text{e}+11$

Remaining beam pulse count: Between $-2.3668\text{e}-01$ and $-2.5068\text{e}-01$
Elapsed time in seconds since first beam: 4872.0
Approx. time-averaged beam rate: $6.588\text{e}+10$ protons per second.
Approx. time-averaged shot interval $5.870\text{e}+01$ s

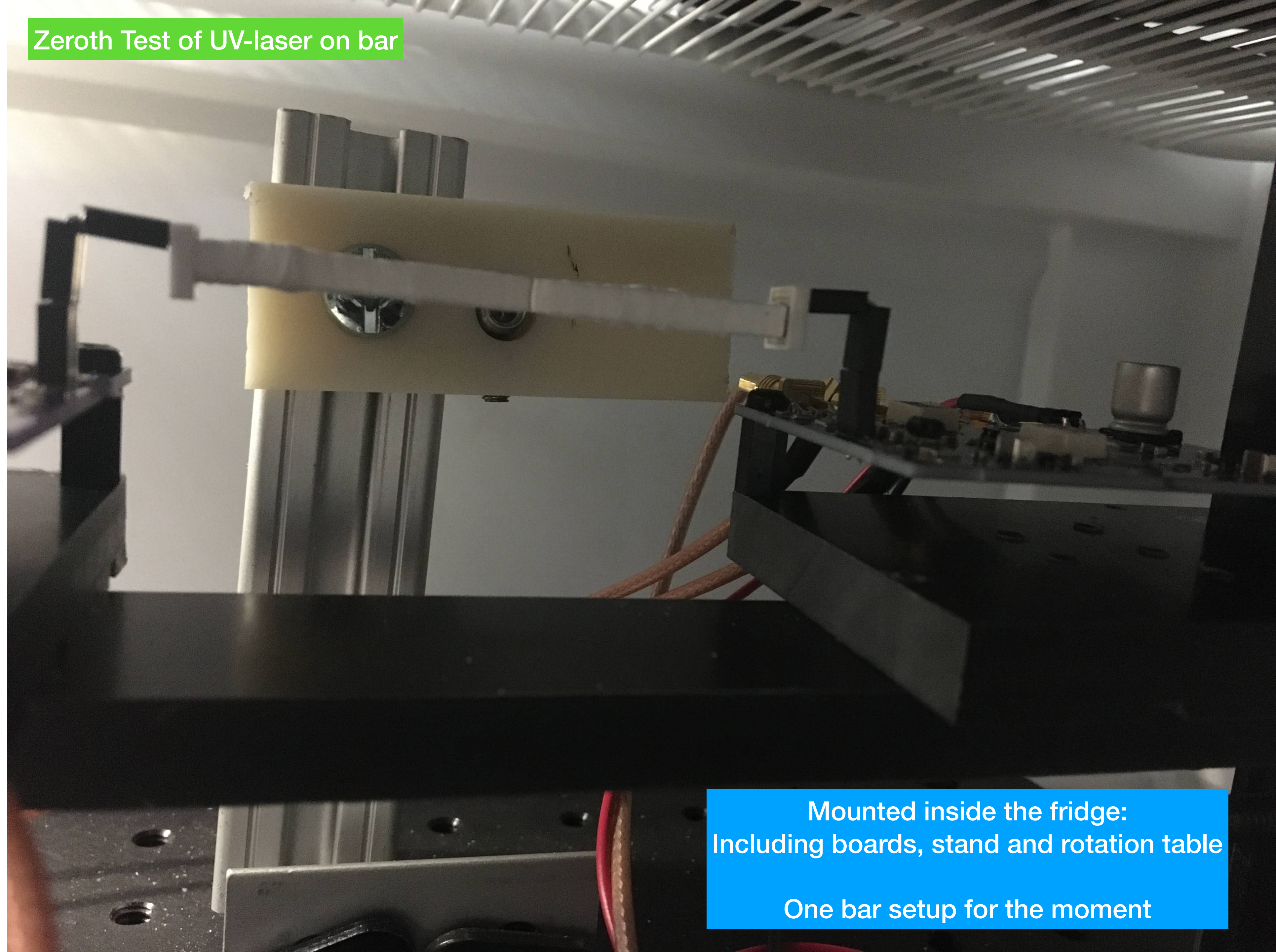
Rough guess is 2022-06-17 17:03:11.707951



First Tests of Irradiated Module



Zeroth Test of UV-laser on bar



Mounted inside the fridge:
Including boards, stand and rotation table

One bar setup for the moment

The values of the theoretical "average" trigger rate, computed upon the given formulas, are reported in the following tables for $N_S = 1024$ samples.

N_G	TR Not Digitized	TR Digitized
1	6.813 kHz	6.058 kHz
2	3.409 kHz	3.030 kHz

Tab. 7.3: Theoretical "average" trigger rate values for the Optical Link

N_G	TR Not Digitized	TR Digitized
1	2.556 kHz	2.272 kHz
2	1.278 kHz	1.136 kHz

Tab. 7.4: Theoretical "average" trigger rate values for the USB Link

So theoretically for our use 16CH + TR0 digitized we will get

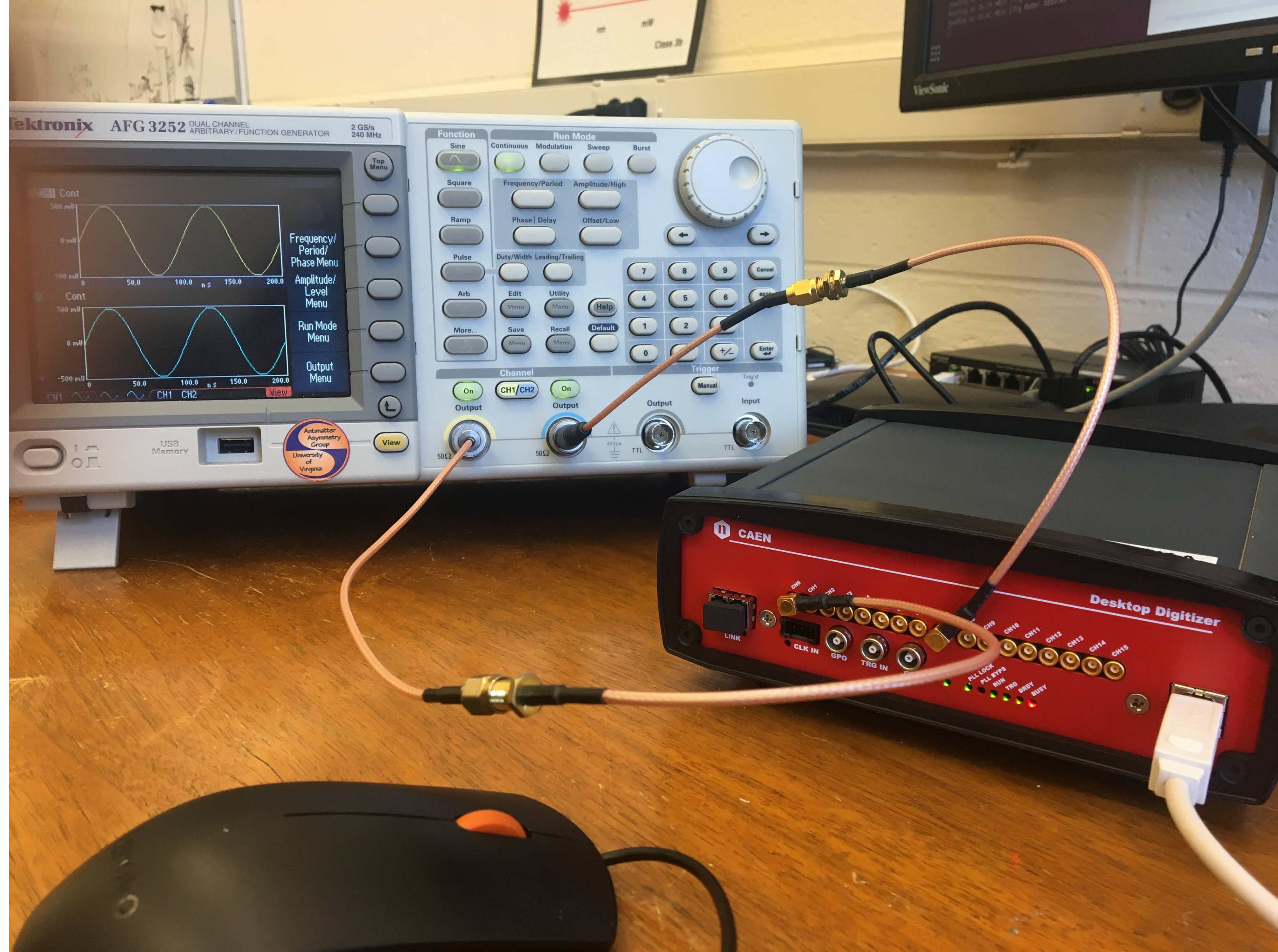
USB 1.136 kHz

PCI 3.030 kHz

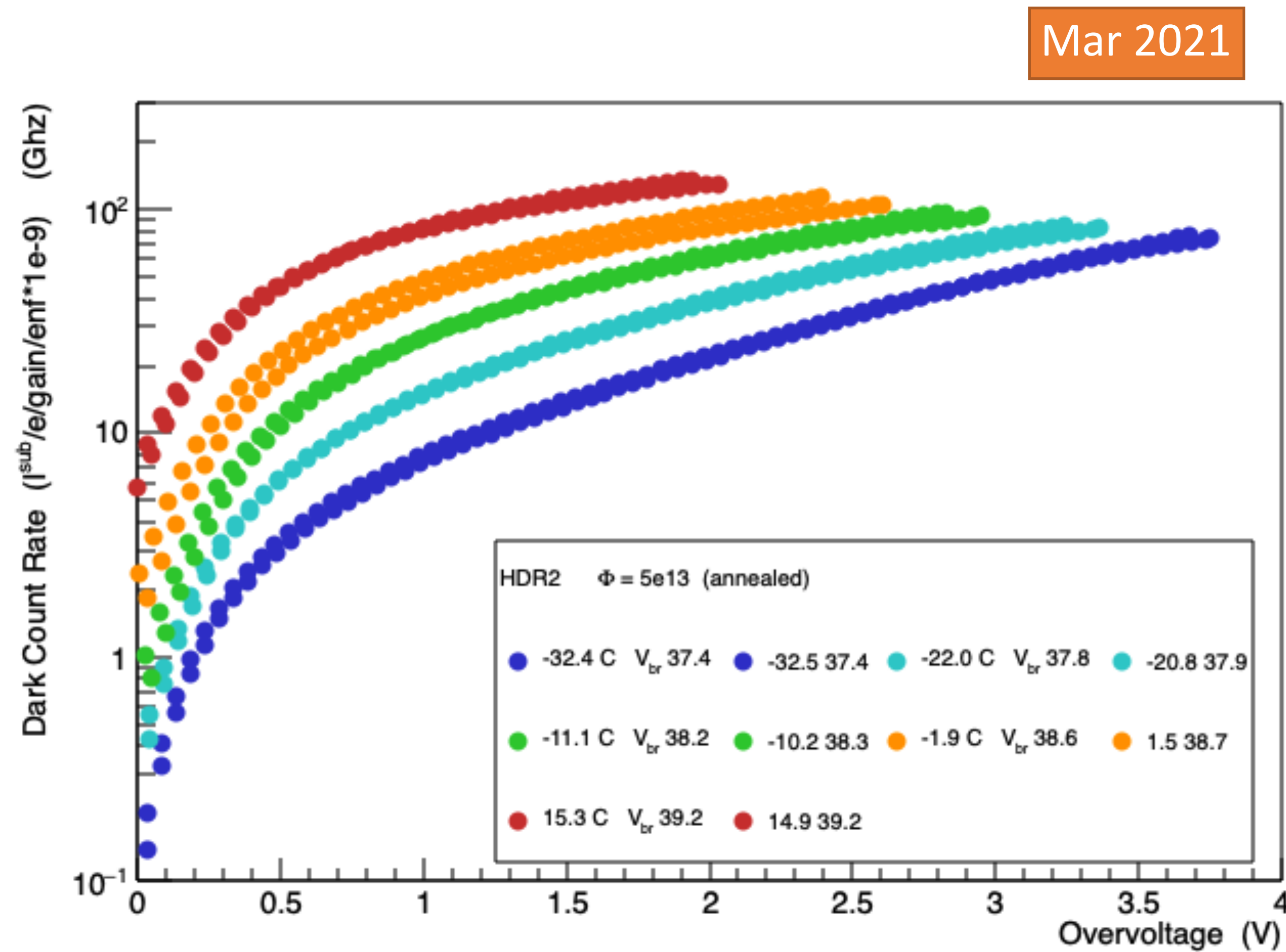
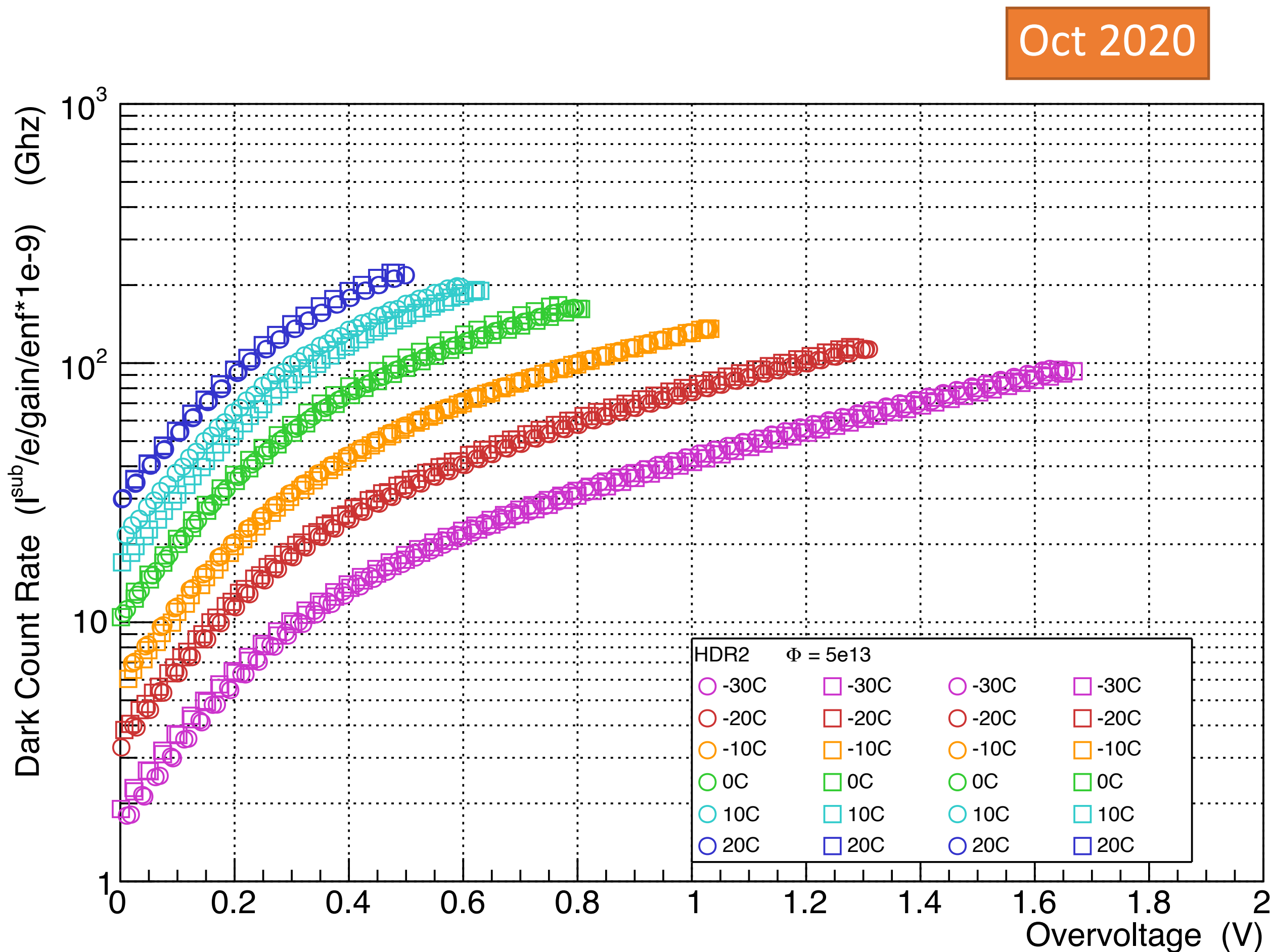
50k MIPS in

13 min

4 min



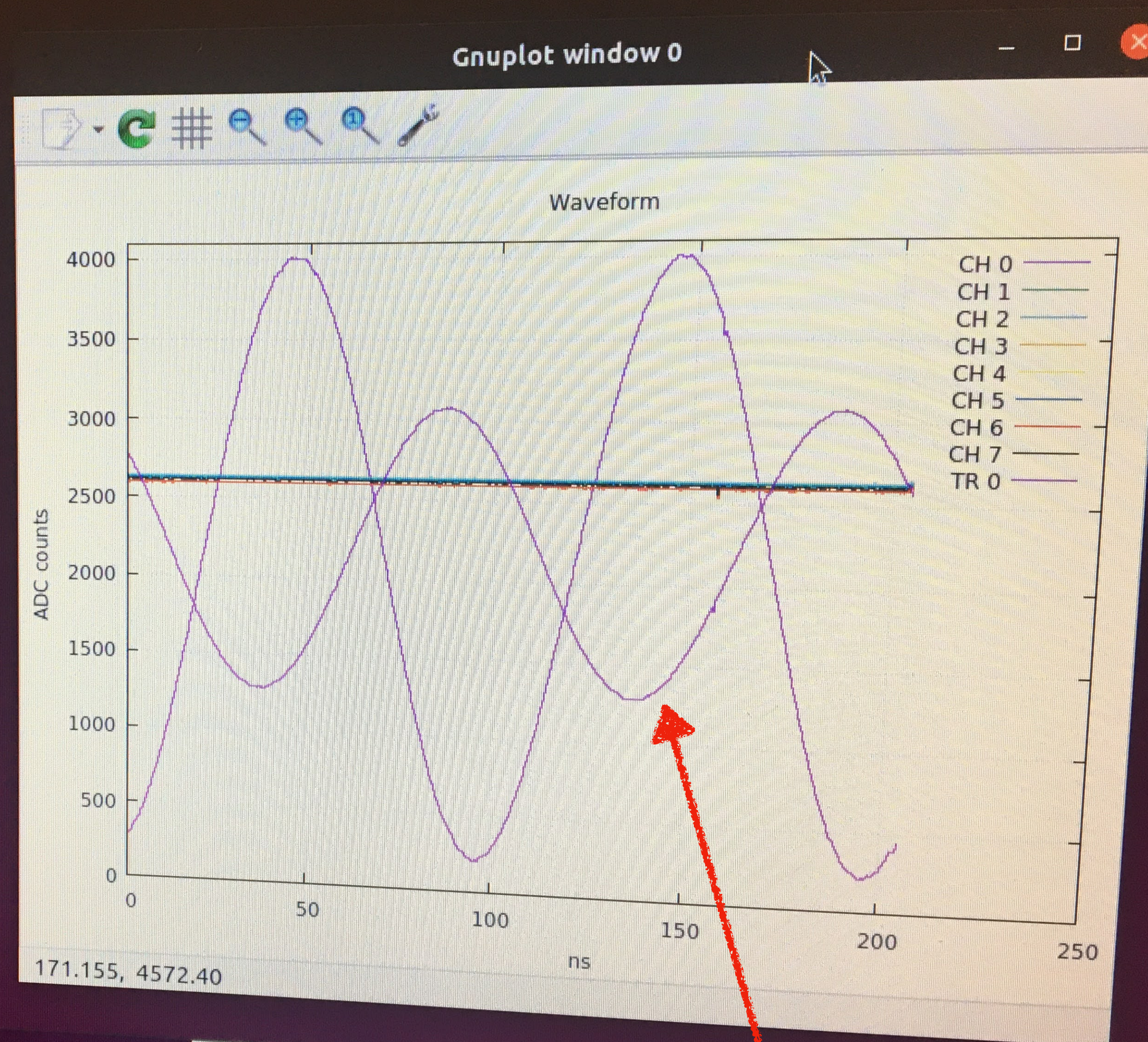
Comparison of DCR for 5e13 SiPMs before and after annealing



After leakage current correction, all IV curves were scaled to the same gain(OV) and enf(OV), measured by Youri/Marco in 2020

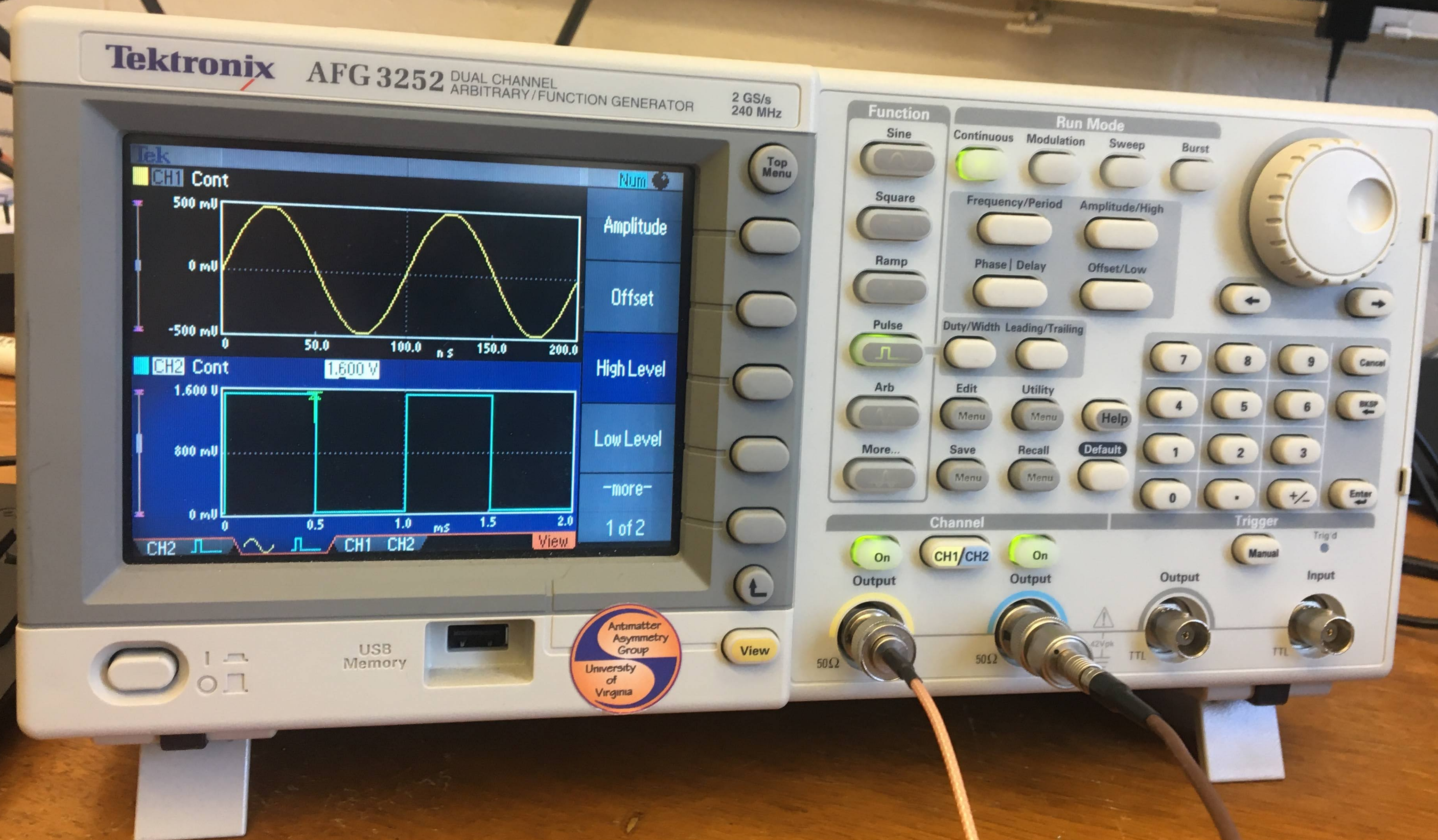
Using CAEN's tool wavedump

Reading at 26.55 MB/s (Trg Rate: 1005.90 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Plot group set to 0
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.58 MB/s (Trg Rate: 1006.89 Hz)
Reading at 26.61 MB/s (Trg Rate: 1007.88 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 27.00 MB/s (Trg Rate: 1023.00 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.98 MB/s (Trg Rate: 1021.98 Hz)
Reading at 26.76 MB/s (Trg Rate: 1013.88 Hz)
Reading at 26.74 MB/s (Trg Rate: 1012.87 Hz)
Reading at 26.84 MB/s (Trg Rate: 1016.90 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.82 MB/s (Trg Rate: 1015.89 Hz)
Reading at 26.84 MB/s (Trg Rate: 1016.90 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.68 MB/s (Trg Rate: 1010.87 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.00 Hz)
Reading at 23.54 MB/s (Trg Rate: 891.89 Hz)
Reading at 26.19 MB/s (Trg Rate: 992.24 Hz)
Reading at 26.37 MB/s (Trg Rate: 999.02 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.92 MB/s (Trg Rate: 1019.94 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.68 MB/s (Trg Rate: 1010.87 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.76 MB/s (Trg Rate: 1013.88 Hz)
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.74 MB/s (Trg Rate: 1012.87 Hz)



TR0 capable to
digitize up to 2V

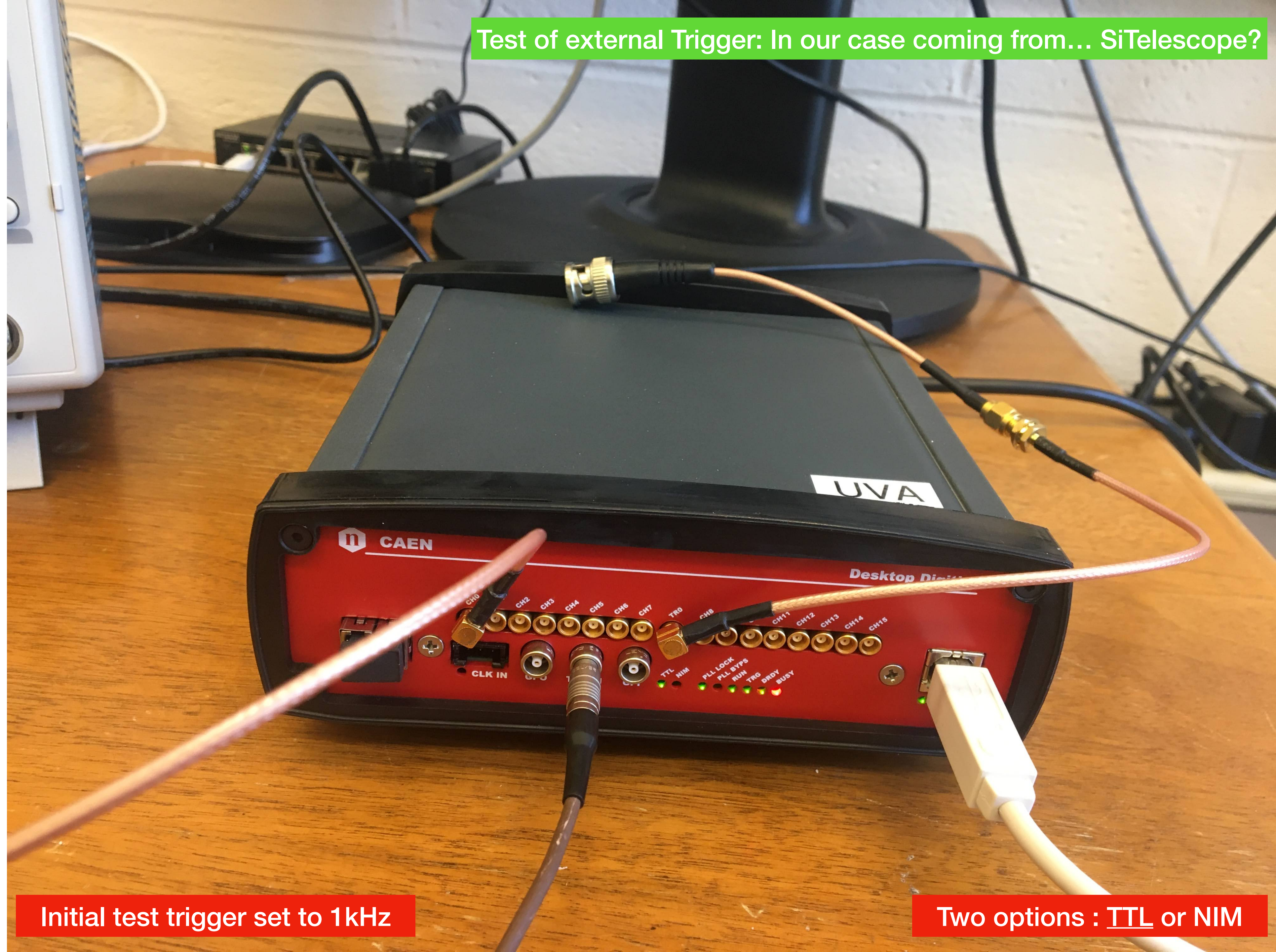
Test of external Trigger: In our case coming from... SiTelescope?



Initial test trigger set to 1kHz

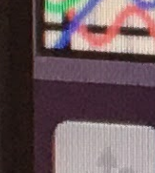
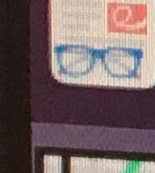
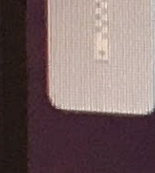
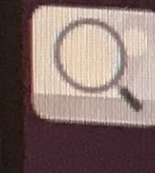
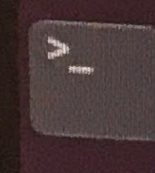
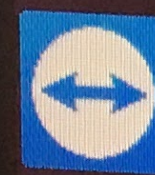
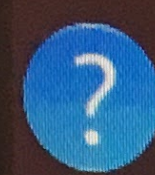
Two options : TTL or NIM

Test of external Trigger: In our case coming from... SiTelescope?

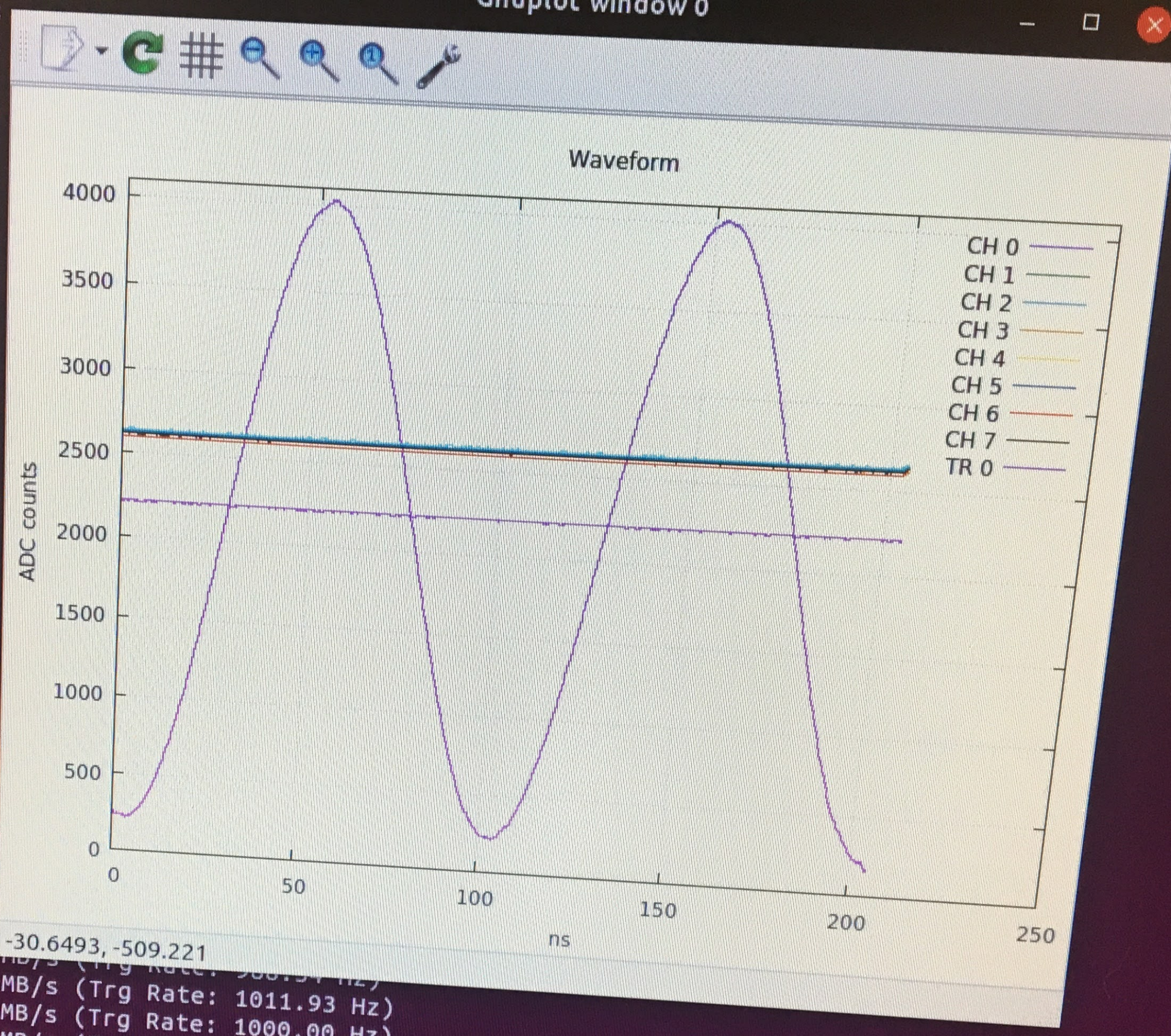


Initial test trigger set to 1kHz

Two options : TTL or NIM



Reading at 26.58
Reading at 26.14
Reading at 26.17
Reading at 26.29
Reading at 26.27
Reading at 26.53
Reading at 29.18
Reading at 26.40
Reading at 26.37
Reading at 26.42
Reading at 26.32
Reading at 23.20
Reading at 26.37
Reading at 26.35
Reading at 26.35
Reading at 26.35
Reading at 29.24
Reading at 26.42
Reading at 26.37
Reading at 26.42
Reading at 26.37
Reading at 26.42
Reading at 26.37
Reading at 26.40
Reading at 26.42
Reading at 26.40
Reading at 26.24
Reading at 26.55
Reading at 26.40
Reading at 26.40
Reading at 26.10
Reading at 26.71 MB/s (Trg Rate: 988.97 Hz)
Reading at 26.40 MB/s (Trg Rate: 1011.93 Hz)
Reading at 26.37 MB/s (Trg Rate: 1000.00 Hz)
Reading at 23.20 MB/s (Trg Rate: 999.03 Hz)
Reading at 26.22 MB/s (Trg Rate: 878.87 Hz)
Reading at 26.63 MB/s (Trg Rate: 993.20 Hz)
Reading at 26.04 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.50 MB/s (Trg Rate: 986.50 Hz)
Reading at 26.37 MB/s (Trg Rate: 1003.93 Hz)
Reading at 29.28 MB/s (Trg Rate: 999.02 Hz)
Reading at 26.37 MB/s (Trg Rate: 1109.10 Hz)
Reading at 26.42 MB/s (Trg Rate: 999.04 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.98 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.00 Hz)

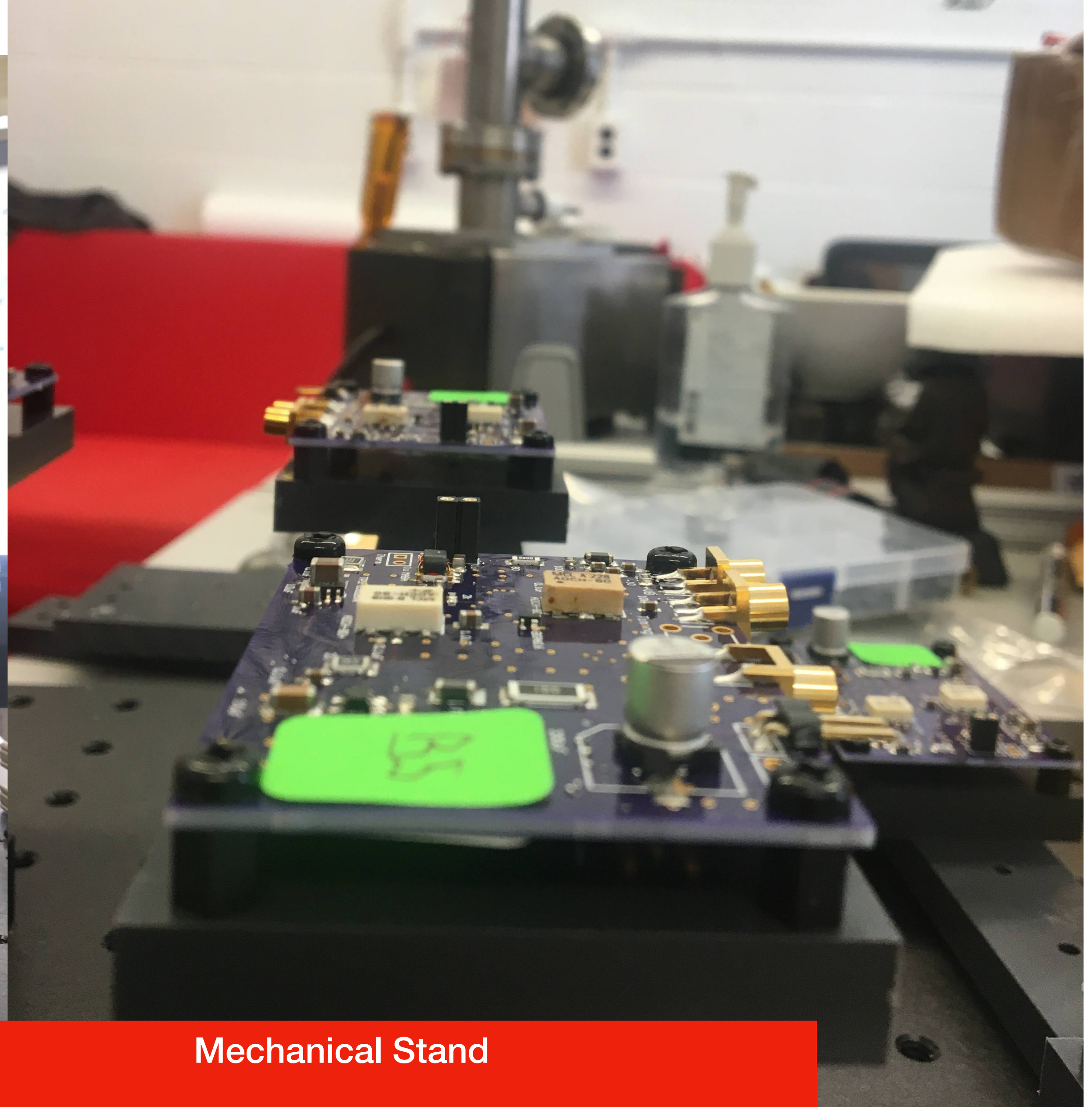
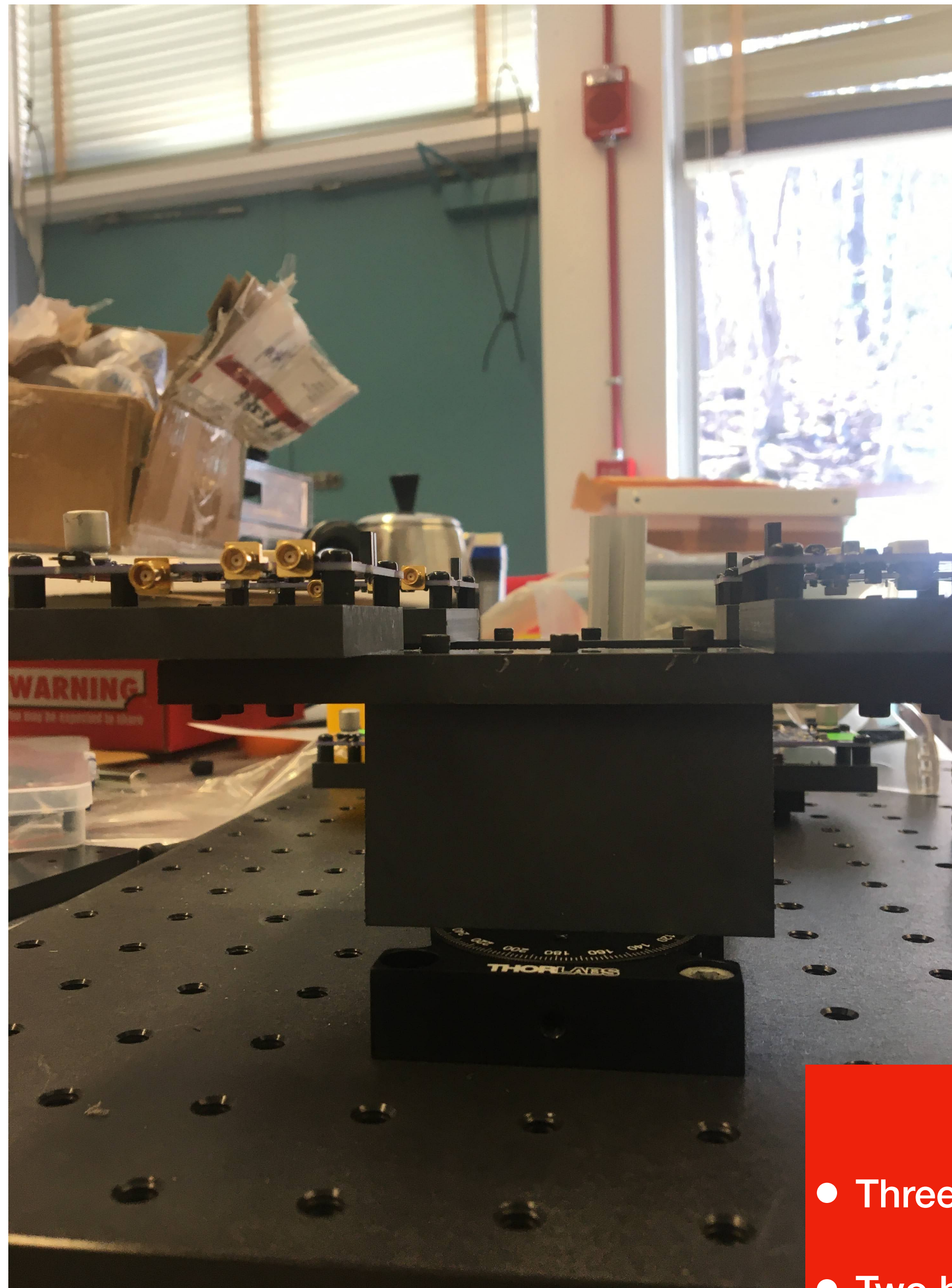


ViewSonic

may be used in NIM modules, but is not specified

USB acquisition fine at 1kHz

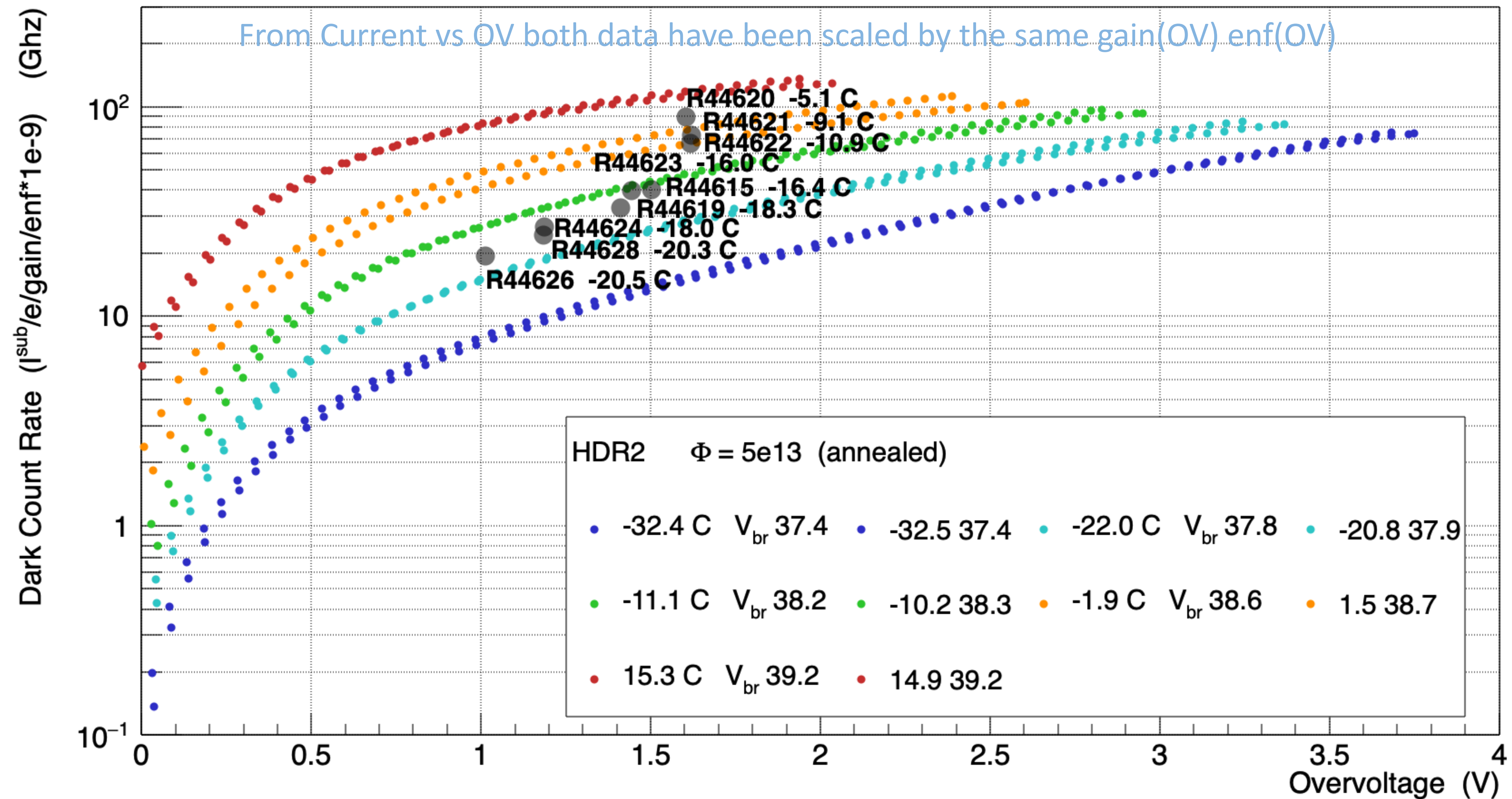
Electronic Board And Mechanical Assembly



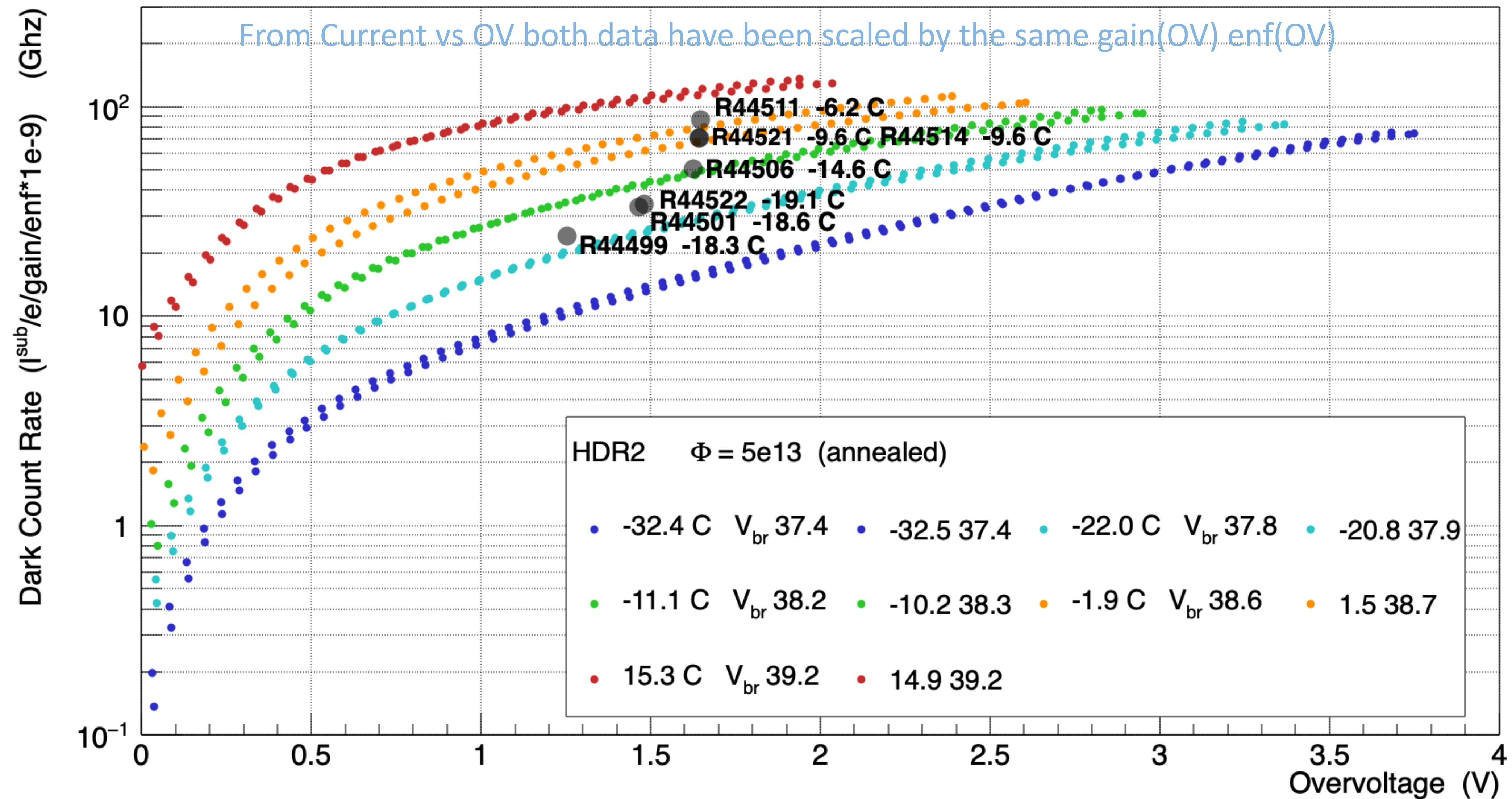
Mechanical Stand

- Three bars with 2 boards each aligned
- Two bars mounted in rotation table and align wrt beam

DCR Map for bars @ 40 deg inclination.



DCR Map for bars @ 0 deg inclination.





@ 52 deg

Run Control and Data Monitor

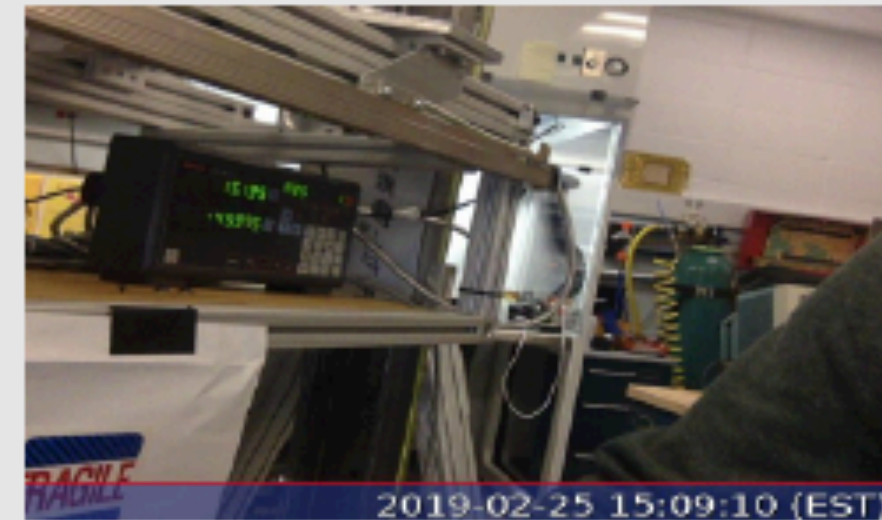
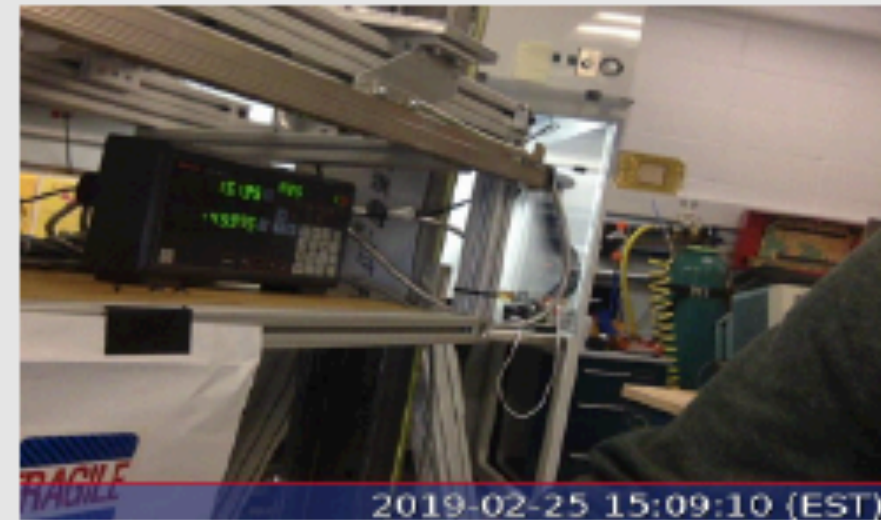
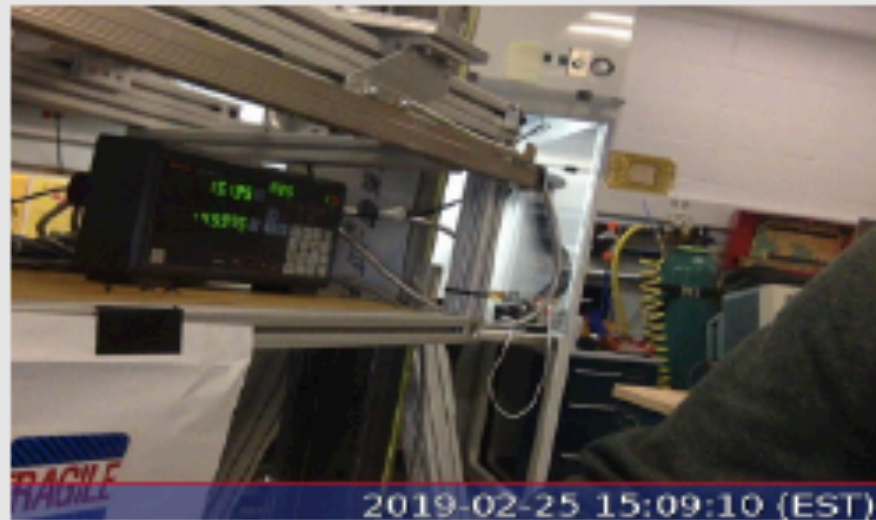
Master Controller

Angle0: 50.0 deg

Angle1: 50.0 deg

Angle2: 50.0 deg

Angle3: 50.0 deg



Bar0 H0 V_bdown: 36.80

Bar1 H0 V_bdown: 36.90

Bar2 H0 V_bdown: 37.40

Bar3 H0 V_bdown: 39.00

Bar0 H0 OverVolt: 0.50

Bar1 H0 OverVolt: 0.50

Bar2 H0 OverVolt: 0.50

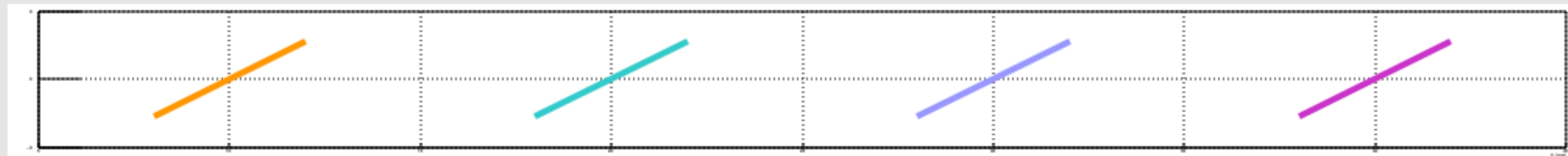
Bar3 H0 OverVolt: 0.50

Voltage: 37.30 V

Voltage: 37.40 V

Voltage: 37.90 V

Voltage: 39.50 V



Voltage: 37.30 V

Voltage: 37.40 V

Voltage: 37.90 V

Voltage: 39.50 V

Bar0 H1 V_bdown: 36.80

Bar1 H1 V_bdown: 36.90

Bar2 H1 V_bdown: 37.40

Bar3 H1 V_bdown: 39.00

Bar0 H1 OverVolt: 0.50

Bar1 H1 OverVolt: 0.50

Bar2 H1 OverVolt: 0.50

Bar3 H1 OverVolt: 0.50

Unlock

Set & Lock

Last ConfigFile

00031

50.0 50.0 50.0 50.0

38.50 0.50 39.20 0.50 39.80 0.50 40.00 0.50

38.50 0.50 39.20 0.50 39.80 0.50 40.00 0.50

--.- degC --.- degC --.- degC --.- degC

--.- degC --.- degC --.- degC --.- degC

----.- mA ----.- mA ----.- mA ----.- mA

----.- mA ----.- mA ----.- mA ----.- mA

Run Number: 00032

Start Run

STOP

Bar0 H0: --.- degC ----.- mA

Bar1 H0: --.- degC ----.- mA

Bar2 H0: --.- degC ----.- mA

Bar3 H0: --.- degC ----.- mA

Bar0 H1: --.- degC ----.- mA

Bar1 H1: --.- degC ----.- mA

Bar2 H1: --.- degC ----.- mA

Bar3 H1: --.- degC ----.- mA

Data Quality Monitoring

Bar selector

One Run

Persistent WF

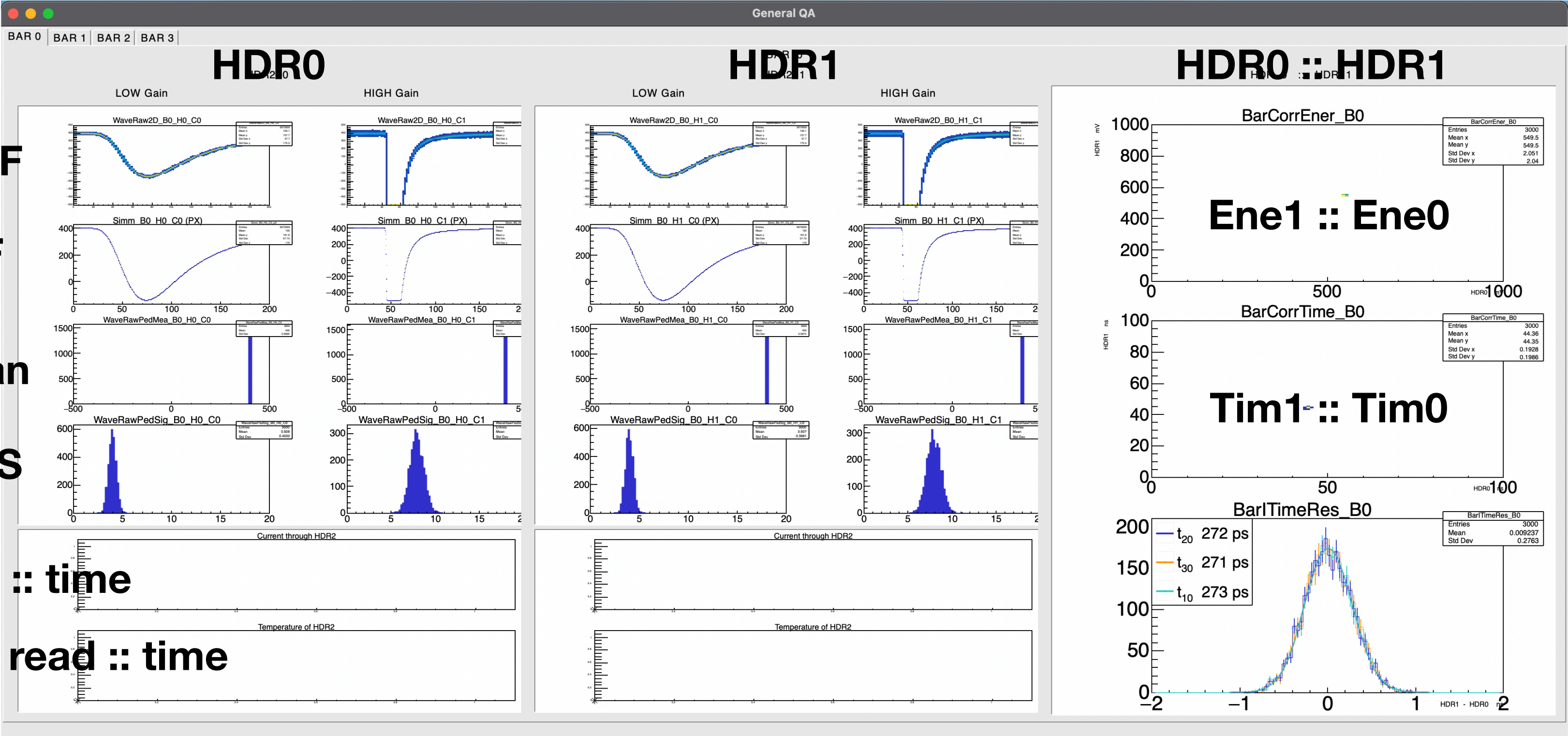
Average WF

Baseline Mean

Baseline RMS

Current draw :: time

Temperature read :: time



Time1-Time0

Fake MC signals

MIP Timing [ns] for different thresholds

Thr -50 mV

Thr -60 mV

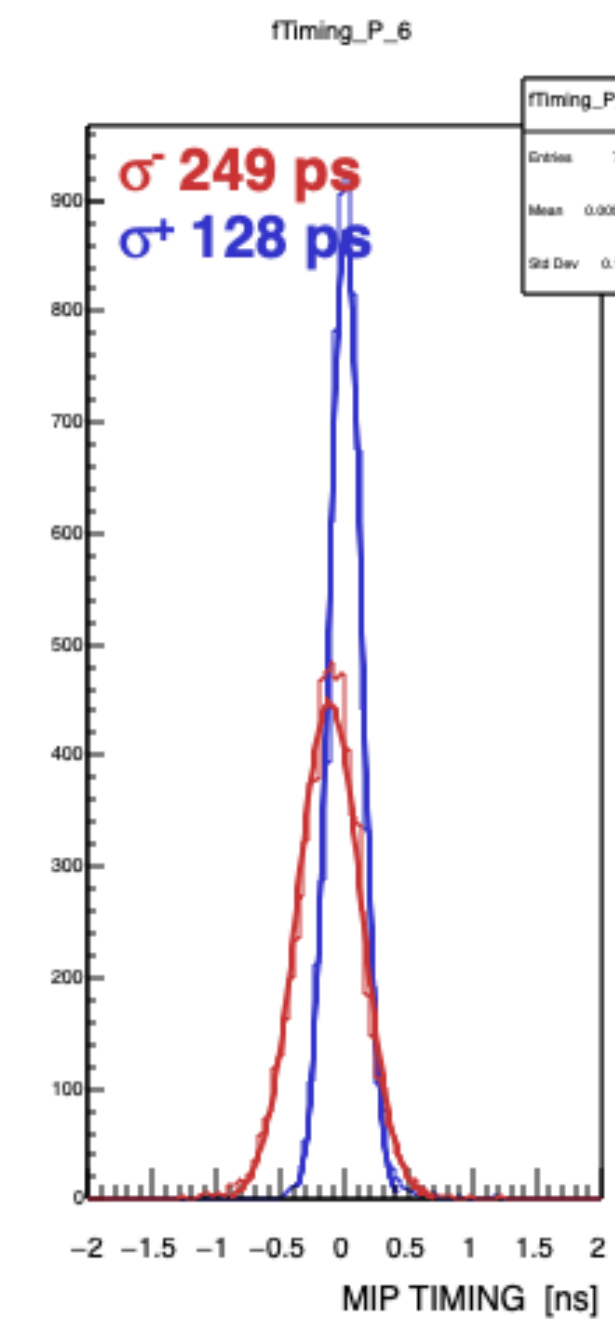
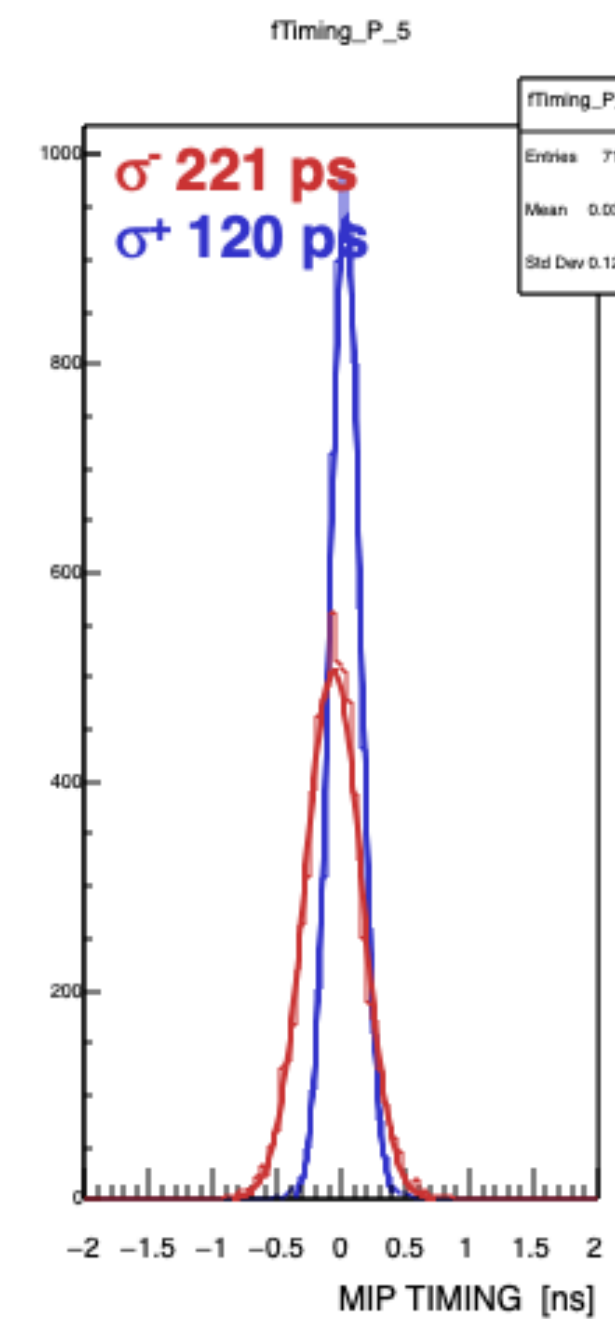
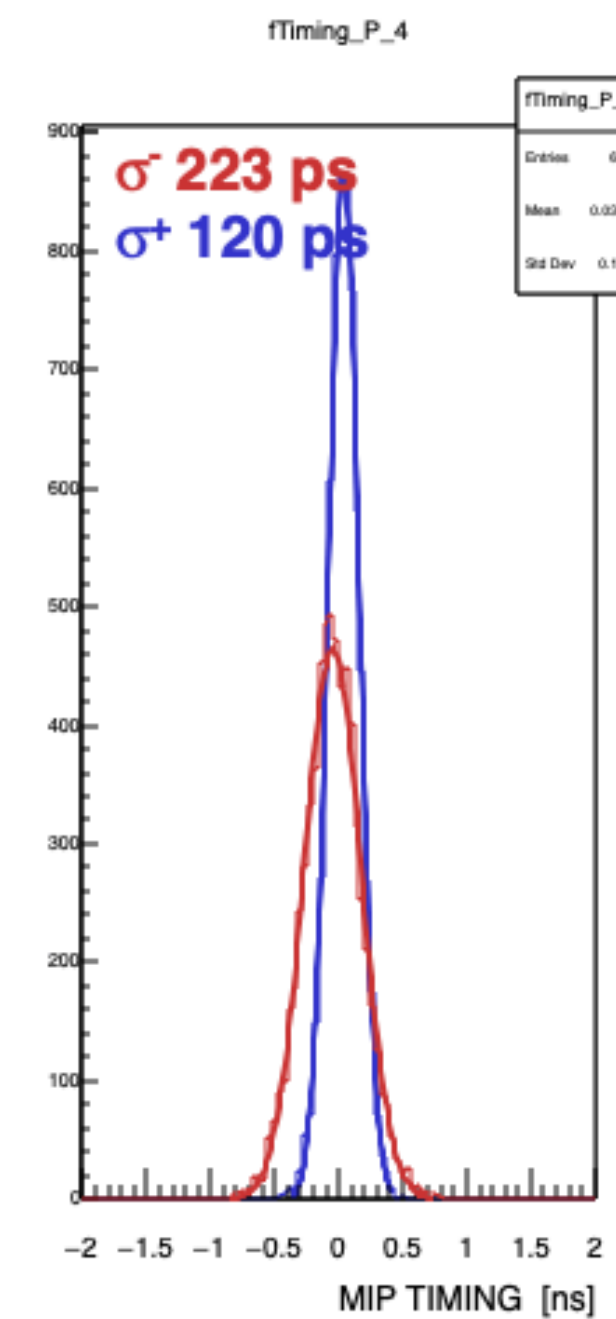
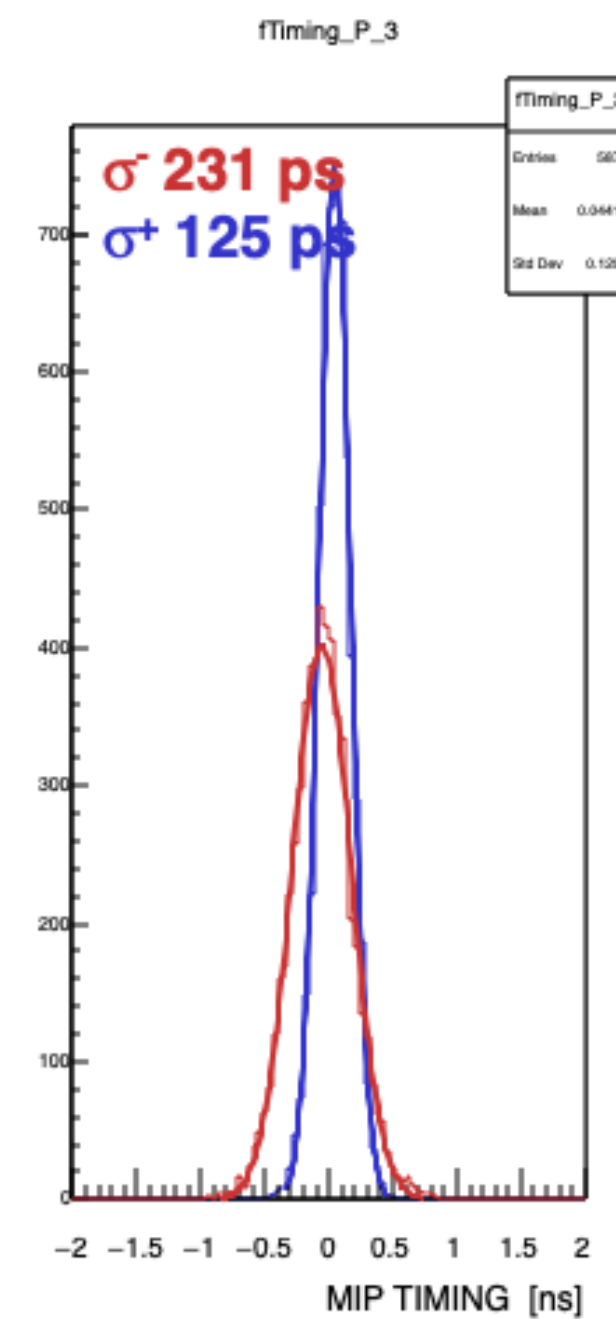
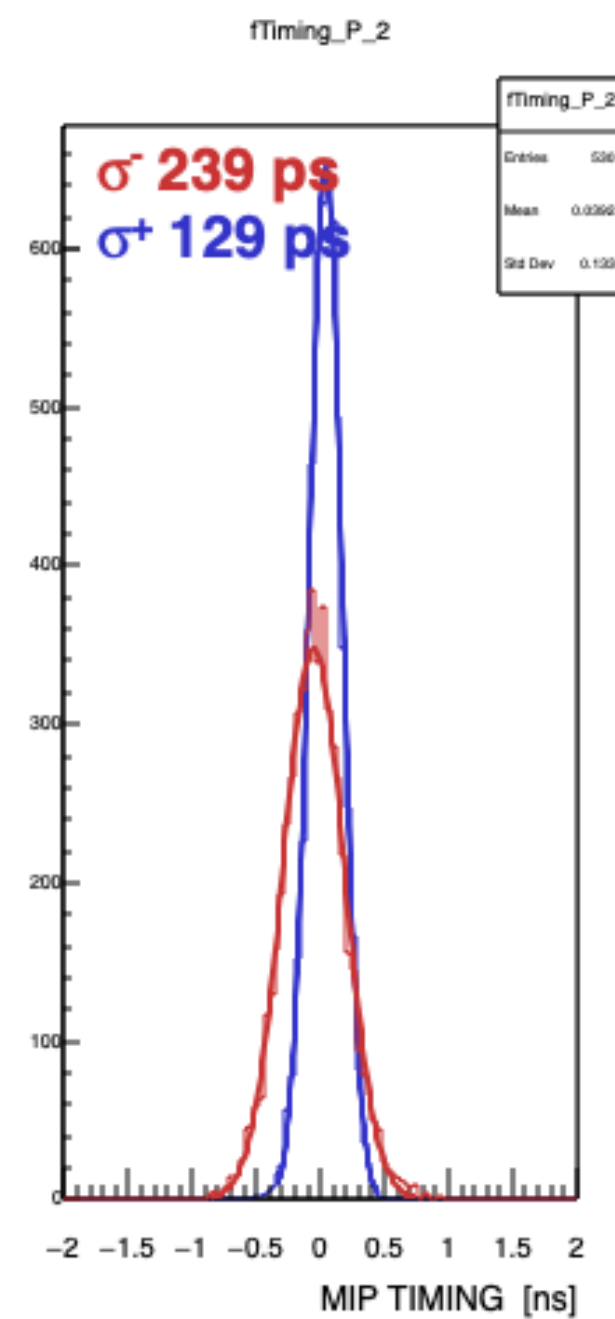
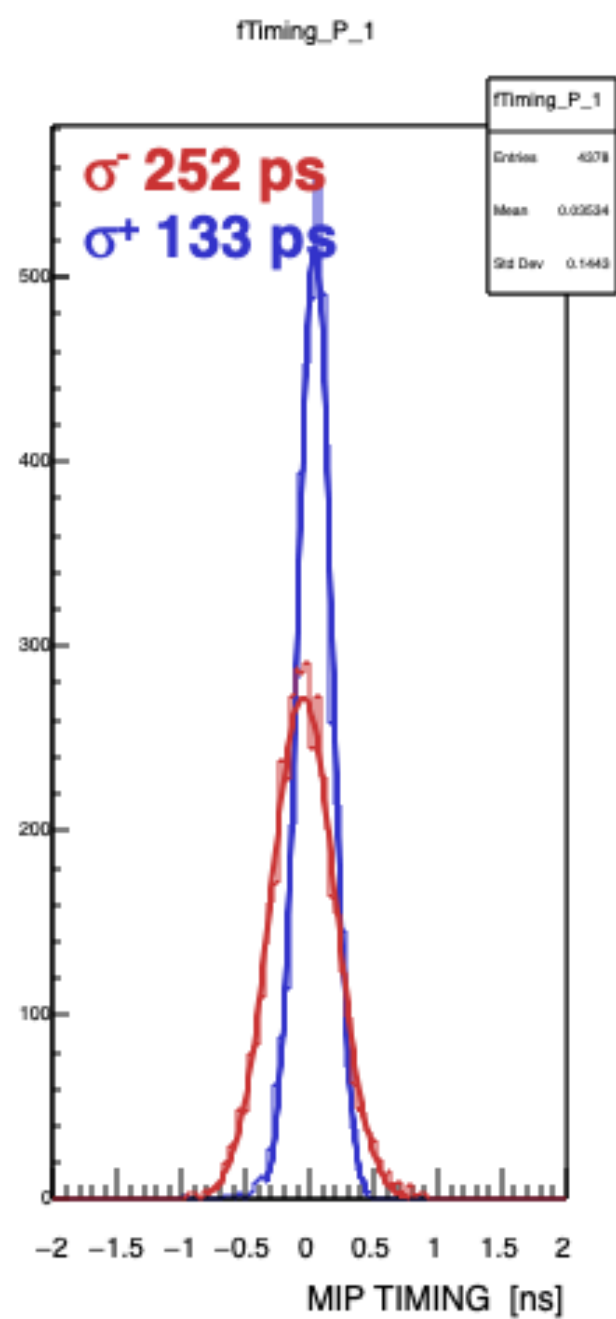
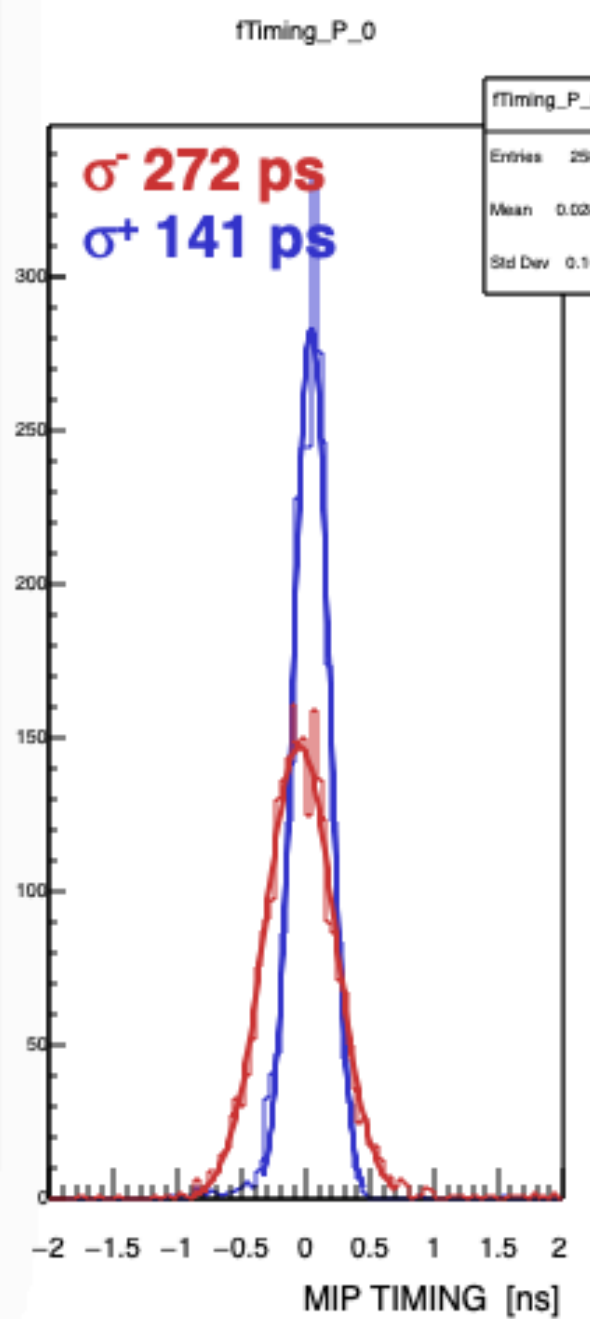
Thr -70 mV

Thr -80 mV

Thr -100 mV

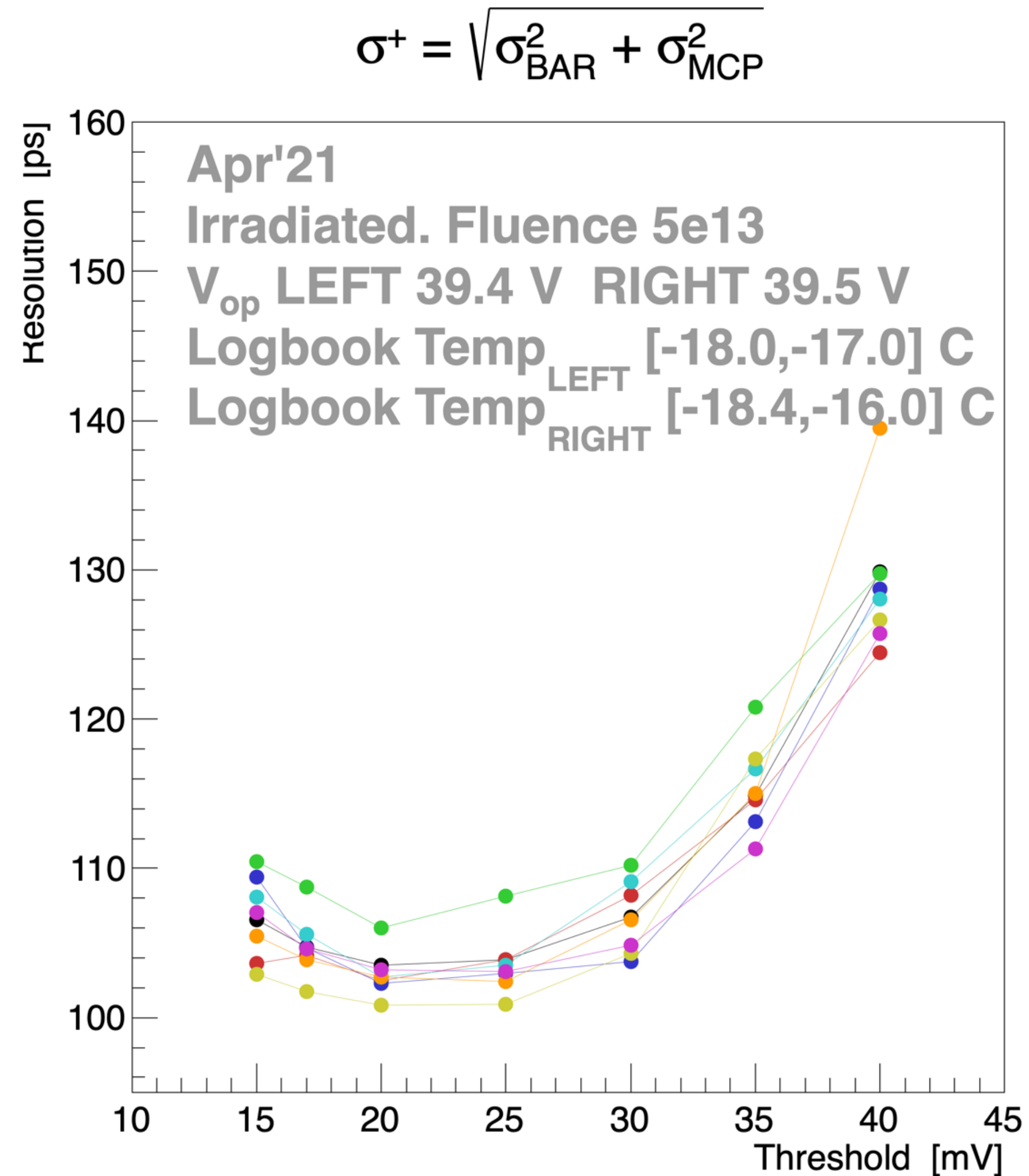
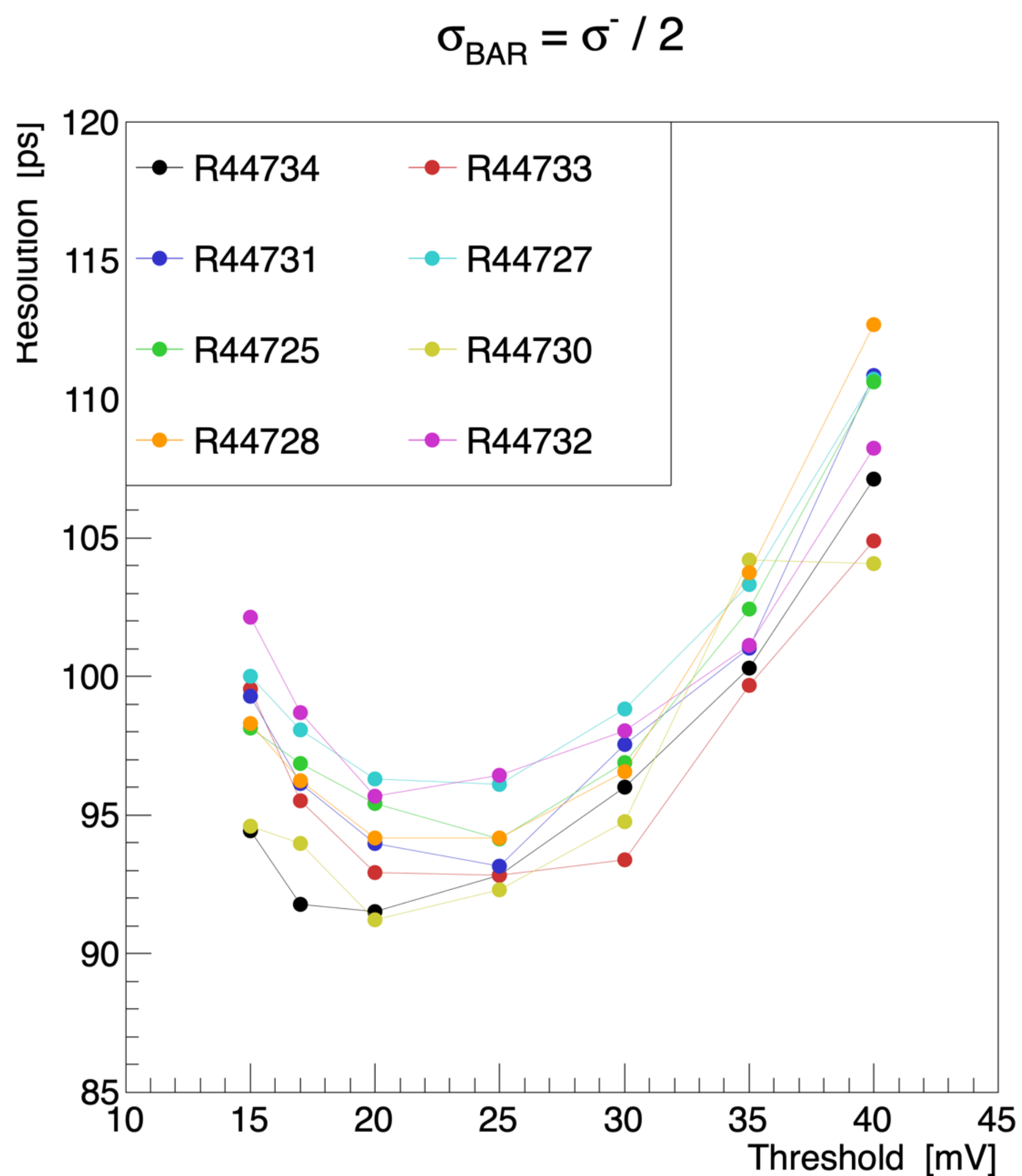
Thr -150 mV

Thr -200 mV



Resolutions achieved for Delay-line = 2ns

Performance of runs taken during last shift (similar conditions)

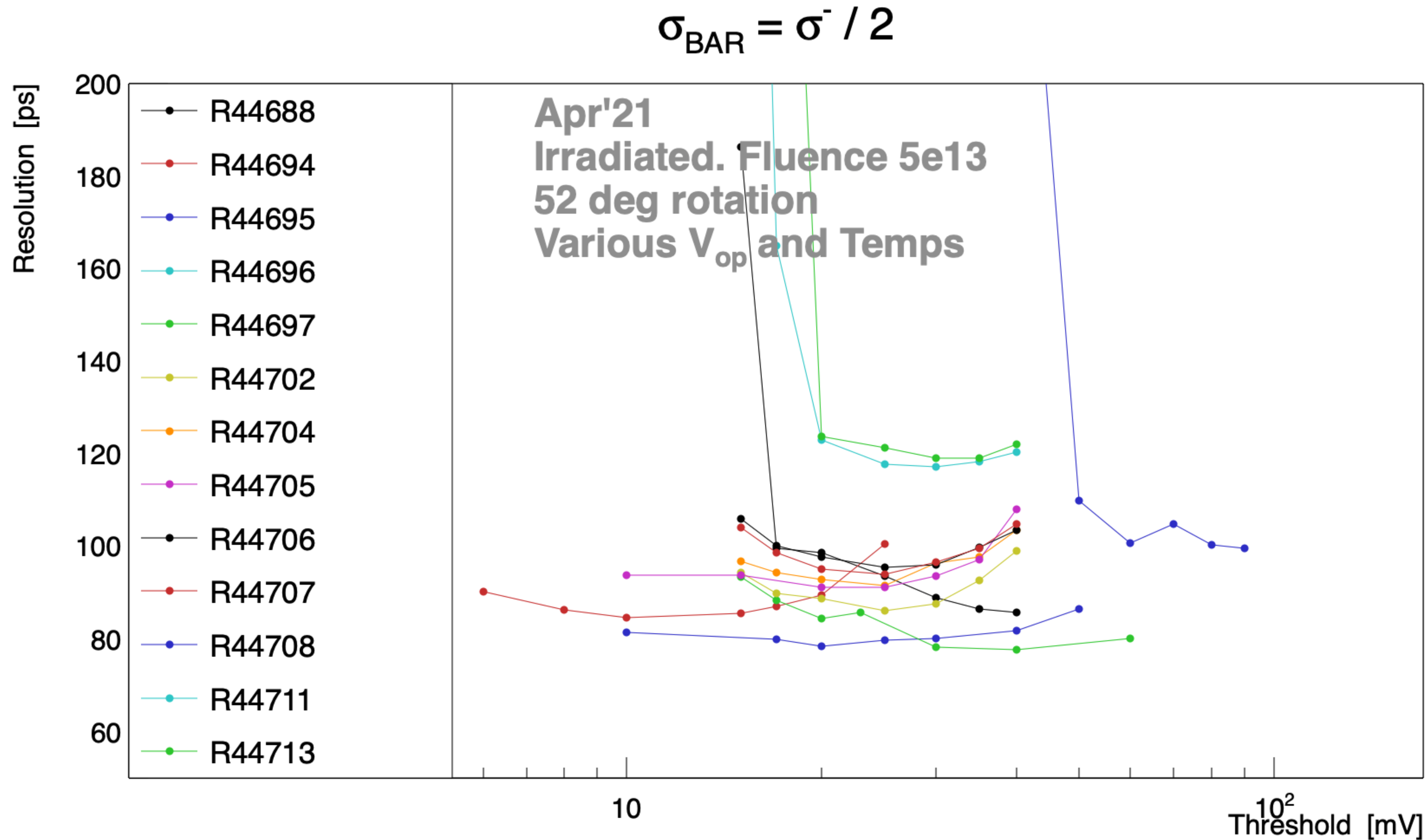


Optimal resolutions within
91 to 96 ns

Optimal thresholds within
15 and 30 mV

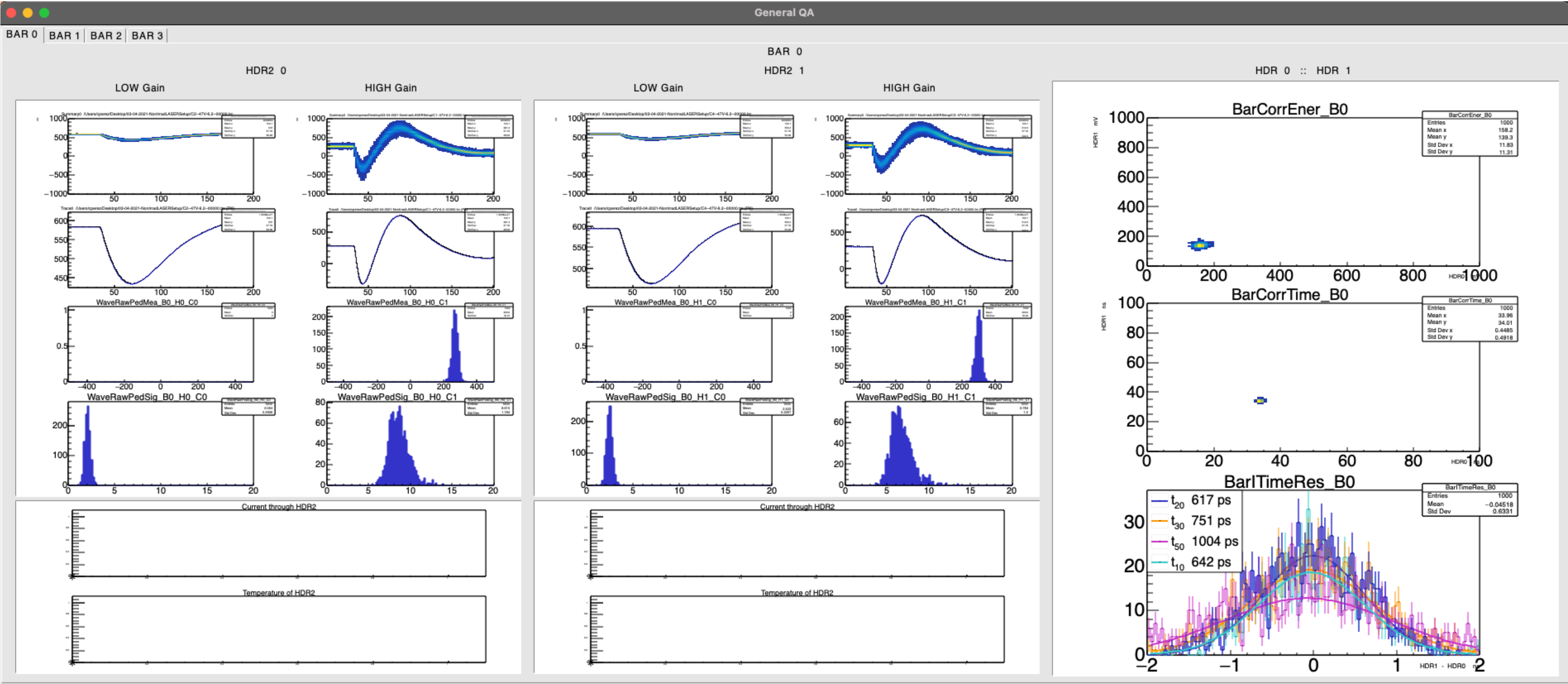
Sigma_plus suffers from
the 50ps jitter from DRS

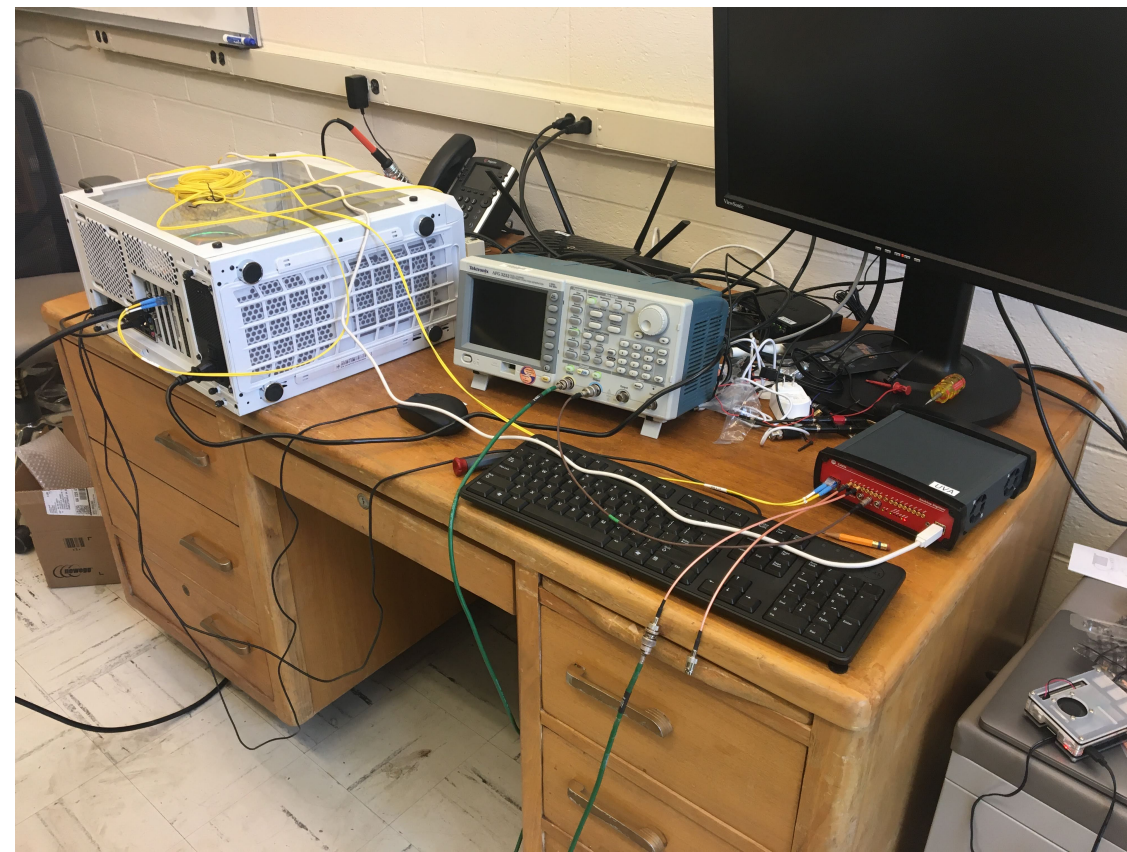
Performance of runs Wed evening (OV / Temp scan)



Real response of UV-laser on LYSO + HDR2 + FEElectronics

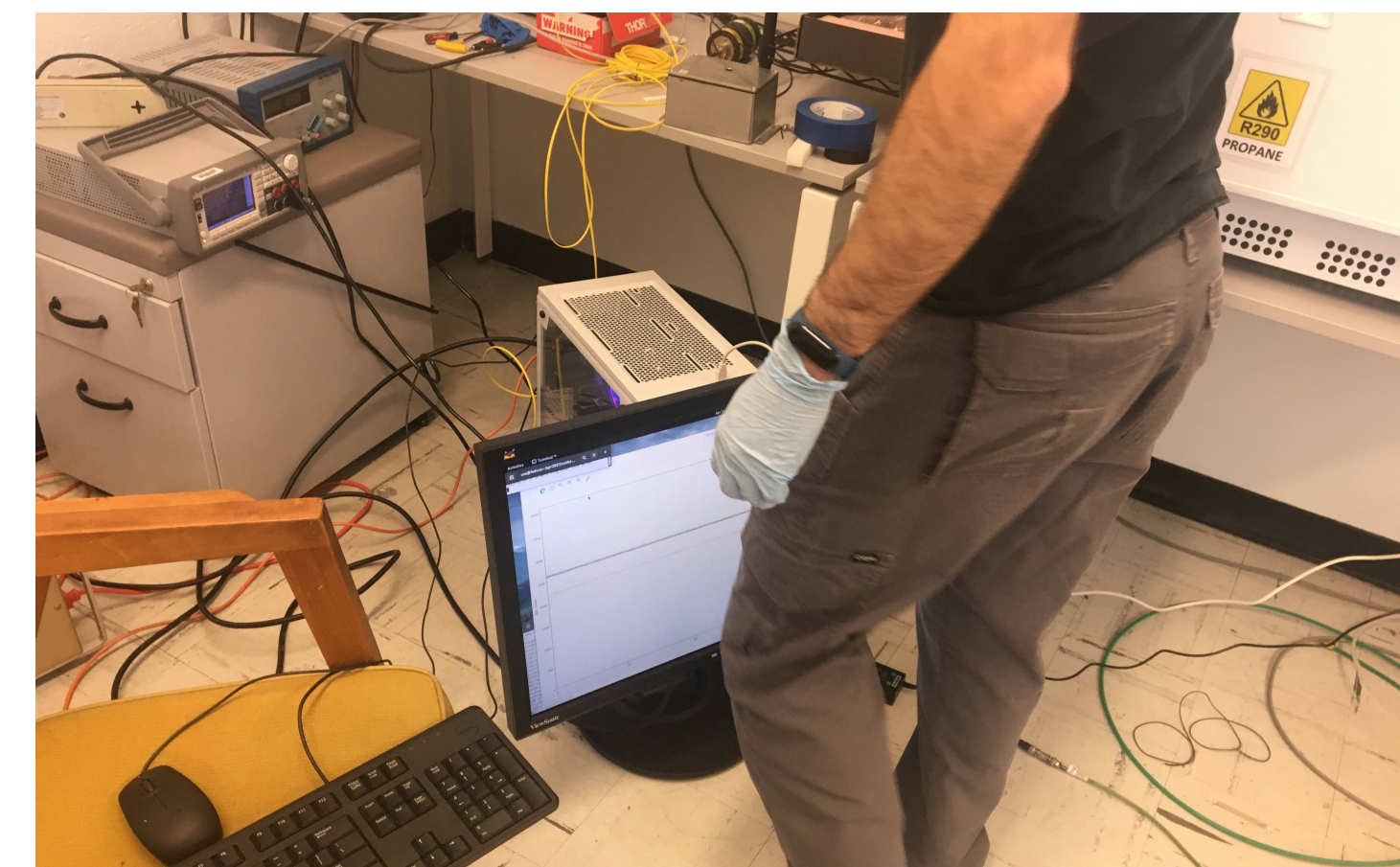
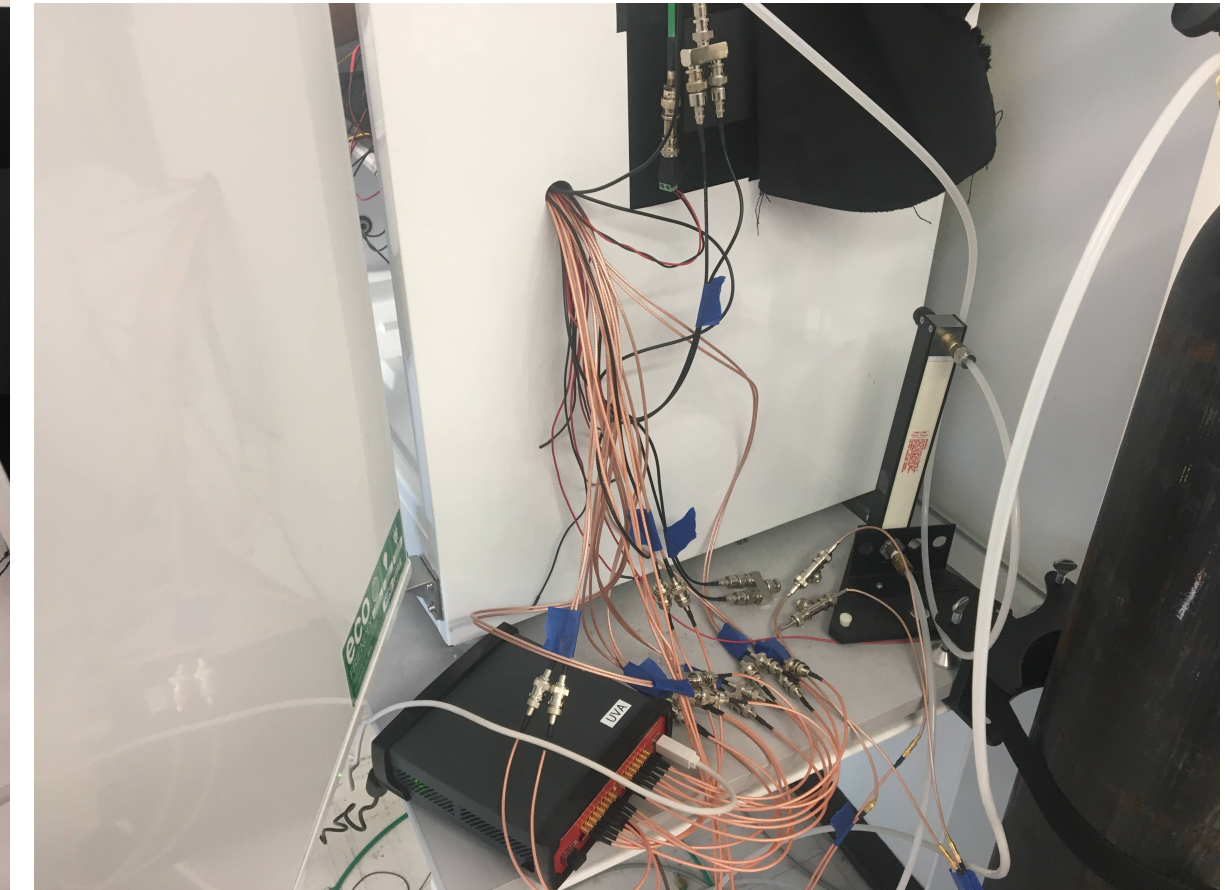
TString base = "47V-6.2--00000.trc";





New DAQ Machine running fedora and talking to DRS at top speed. All software installed and ready. Need to work on channel mapping and few tweaks once in final

4-bar setup complete. Last cables arrived yesterday. All cables fit through fridge's hole



All channels show normal waveforms. Measured with DRS

HDR2 Annealing

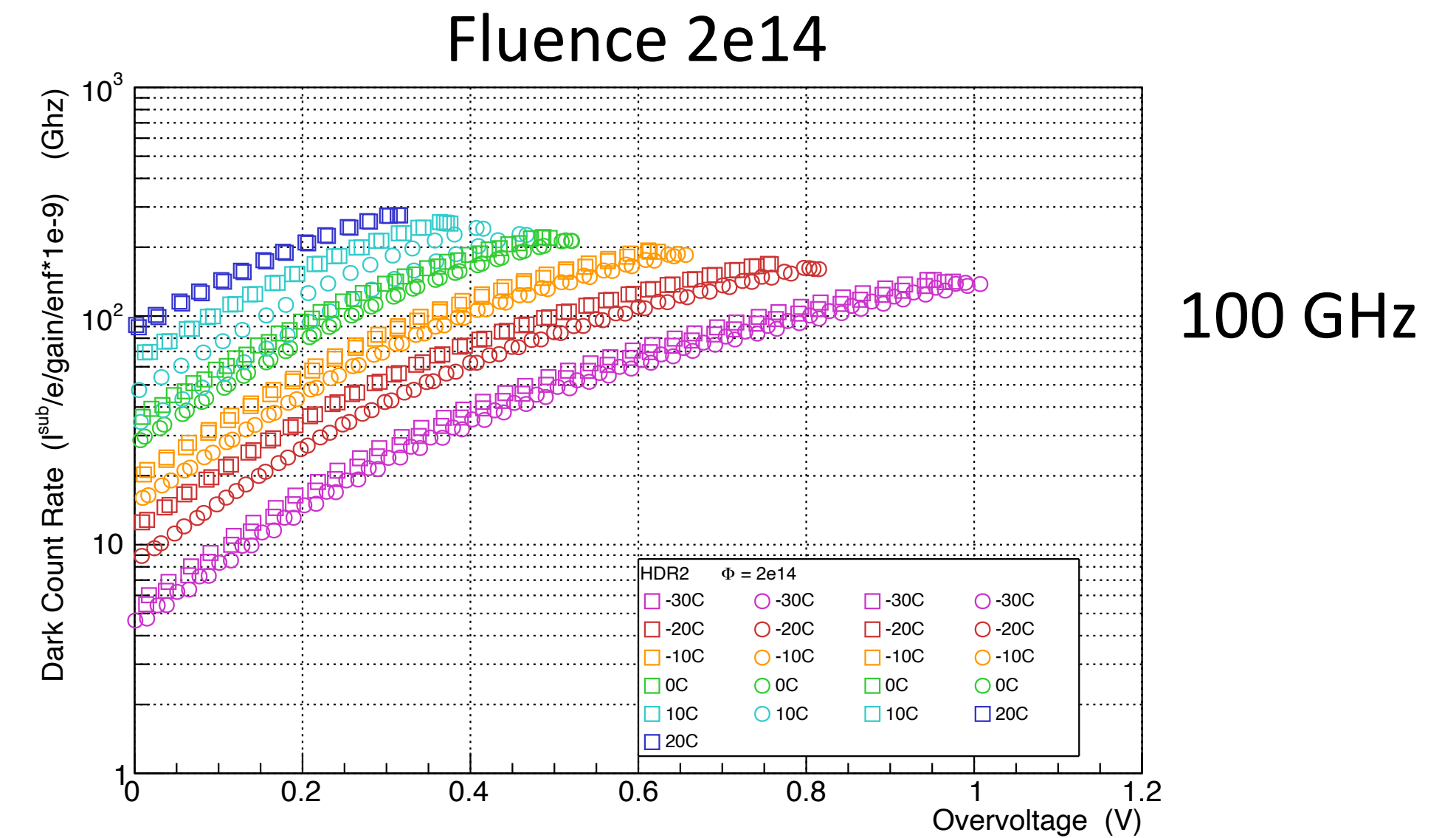
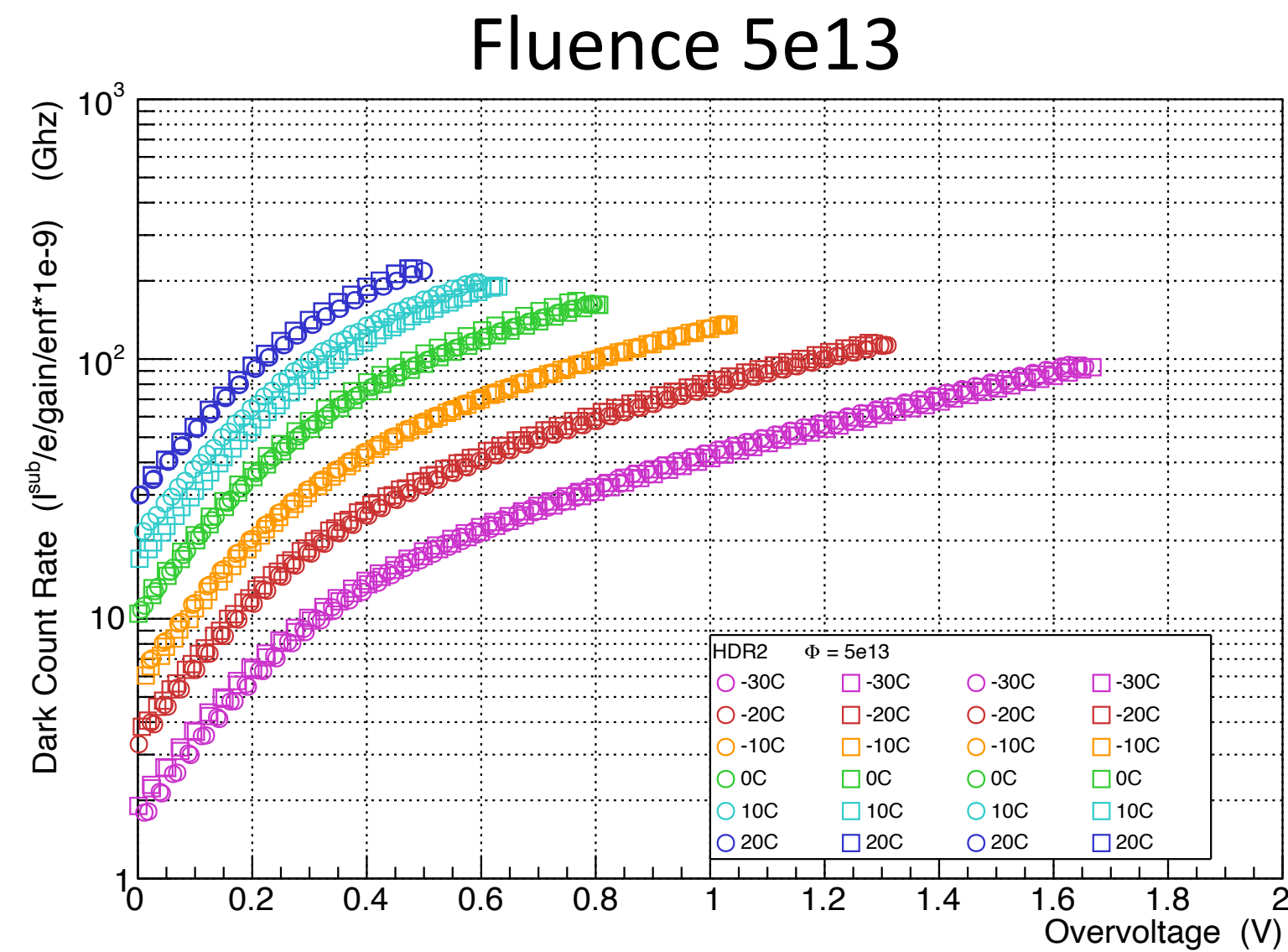
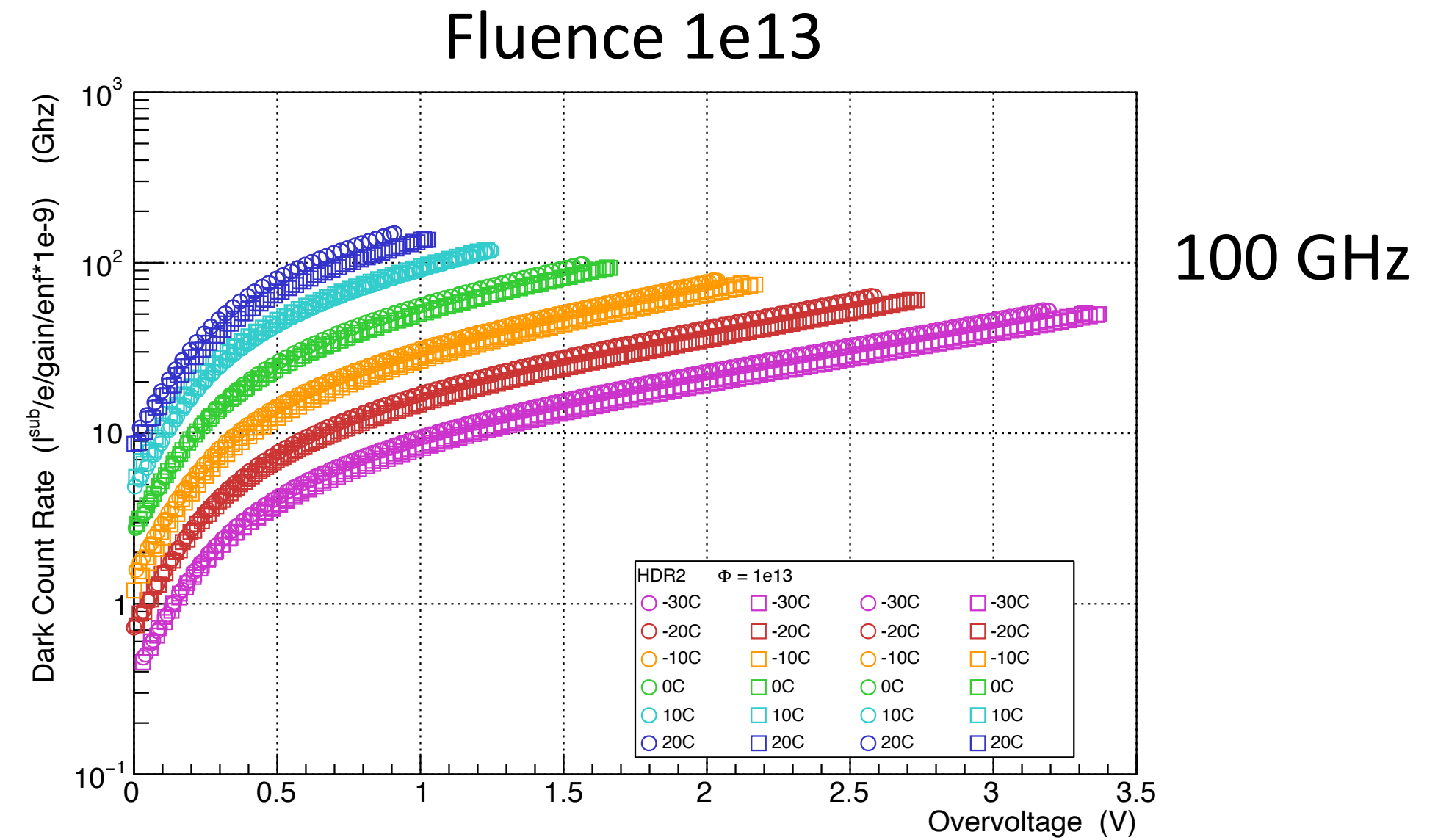
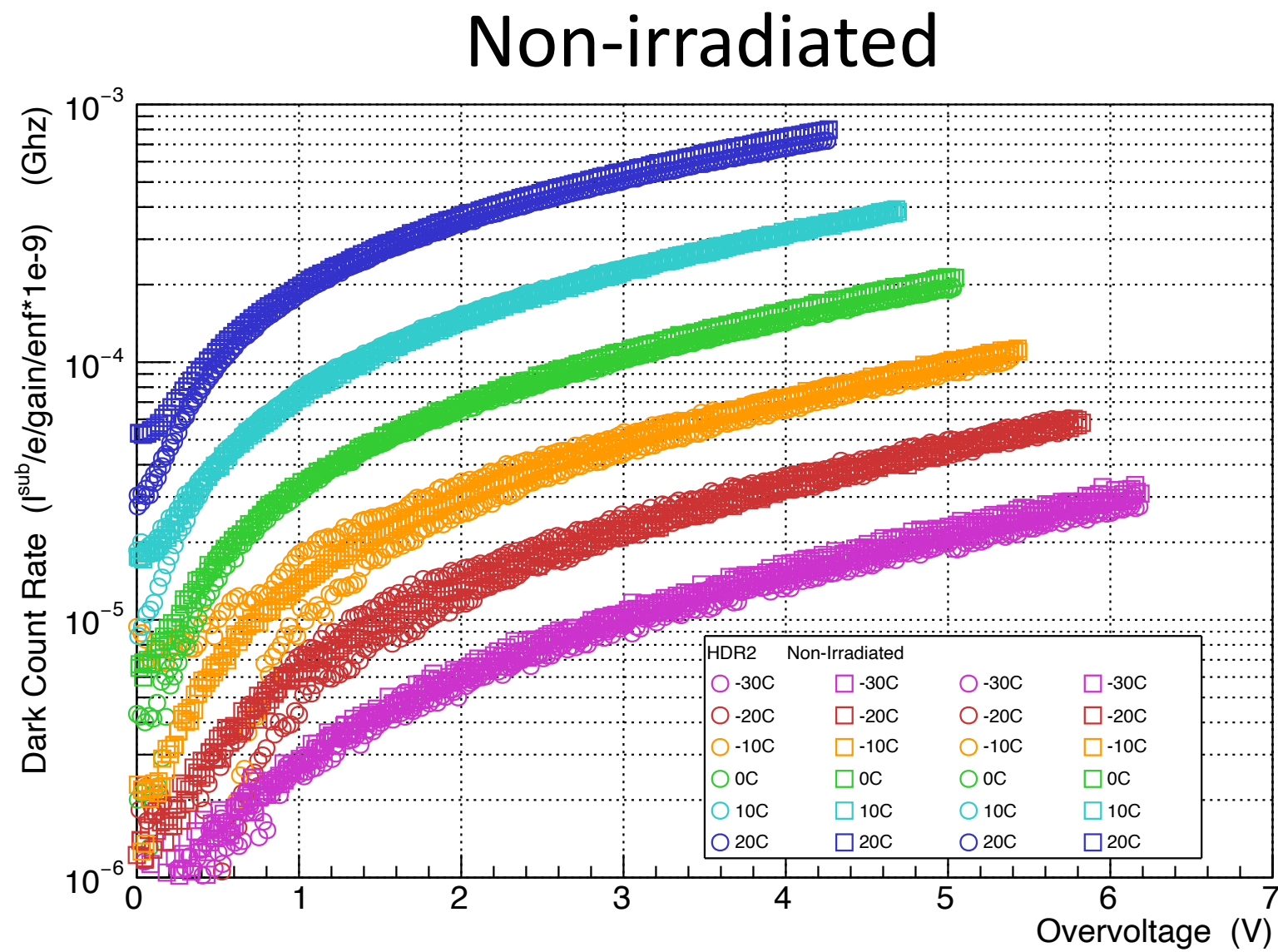
Notes on the annealing procedure taken for most irradiated SiPMs

T. Anderson, B. Cox, M. Joyce, A. Ledovskoy, C. Pérez Lara, S. White

Big thanks to: M.Lucchini, A. Benaglia, A. Heering, I. Musienko

Context

DCR HDR2 measured on Oct 2020



Meeting March 18th 2021

Attended by people listed in first slide. Minutes:

Hi,

just a quick recap and action items from our meeting. Please correct mistakes:

1) the goal of the annealing is to achieve a **SiPM condition representative of the end of life BTL conditions** (including PDE and gain loss in the SiPM) under the assumption of an optimistic annealing scenario and test it on beam. Thus:

- + the SiPM irradiated to $2e14$ should be annealed to the level of 30GHz at 1.5V OV @ -25°C

- + the SiPM irradiated to $5e13$ should be annealed to have the same DCR as of the $2e14$ SiPMs (thus also 30 GHz at 1.5V OV @ -25°C)

- it will be possible to span higher DCR levels by raising the environmental temperature in the test beam box

- to achieve the desired annealing of about a factor 10 a high temperature annealing is required (Sasha working on the exact numbers, T and time)

2) As annealing to temperatures higher than 85°C (for relatively long time) may imply some risk for the SiPM performance (anomalous dark current behavior observed by Yuri or epoxy aging) it is agreed to start ASAP by annealing the samples at 85°C and monitor every ~ 2 days the DCR level (and if possible the response to a calibrated LED source).

3) In the meantime Arjan will inquire with HPK if they consider safe to anneal at higher temperatures and for how long. Marco will also try to make some high temperature annealing on silicone resin samples from HPK to see if any degradation in optical transparency occurs.

4) In about one week from now, and depending on the outcome of 3), we could consider to further raise the annealing temperature if this is deemed necessary to achieve the DCR level desired for the test beam.

cheers,

Marco

How long will it take to anneal?

5e13

@1 OV

Measured DCR for 5e13 SiPM is 43GHz at -30C.

Target DCR is 30GHz at -25C or 23.4GHz at -30C. The annealing factor is $43/23.4 = 1.84$

Estimated annealing time at different temperatures:

Temp	Time

20	202 days 21 hours 2 min
30	42 days 7 hours 22 min
40	9 days 17 hours 42 min
50	2 days 10 hours 52 min
60	0 days 16 hours 12 min
70	0 days 4 hours 52 min

2e14

@1 OV

The annealing factor is x4 of 5e13 or $4 * 1.84 = 7.36$

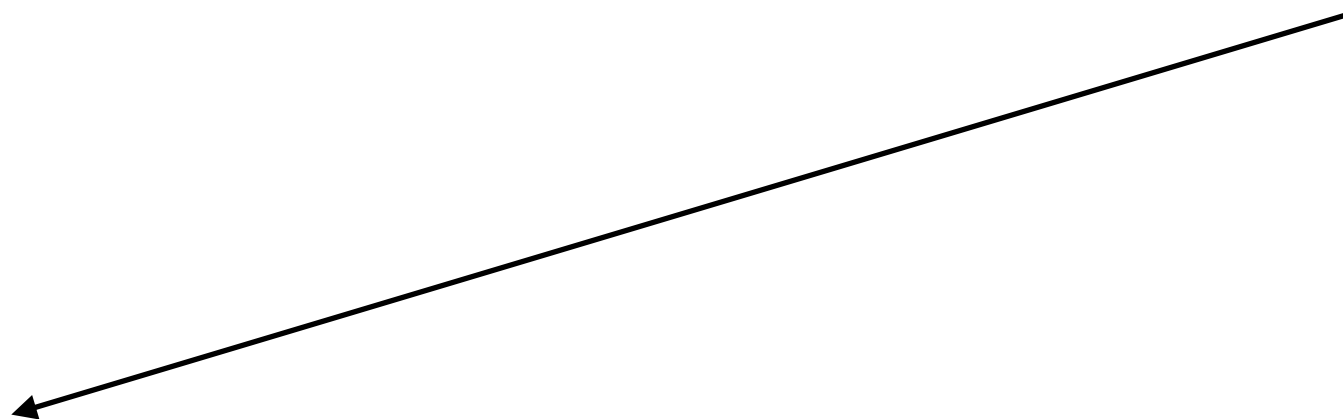
Estimated annealing time at different temperatures:

Temp	Time

70	745 days 0 hours 12 min
80	234 days 7 hours 52 min
90	78 days 10 hours 52 min
100	27 days 19 hours 42 min
110	10 days 9 hours 42 min
120	4 days 2 hours 2 min
130	1 days 16 hours 22 min

If we anneal at 80C we would need several months to reach such levels

If we anneal at this temperature, what do we chose as time intervals?



Still we need to hear from Hamamatsu if we can go to 110C

Initial Setup

IV-Setup

Source for LED

Termistor reader

HDR2 socket

Orange LED glued to lit

Bias source

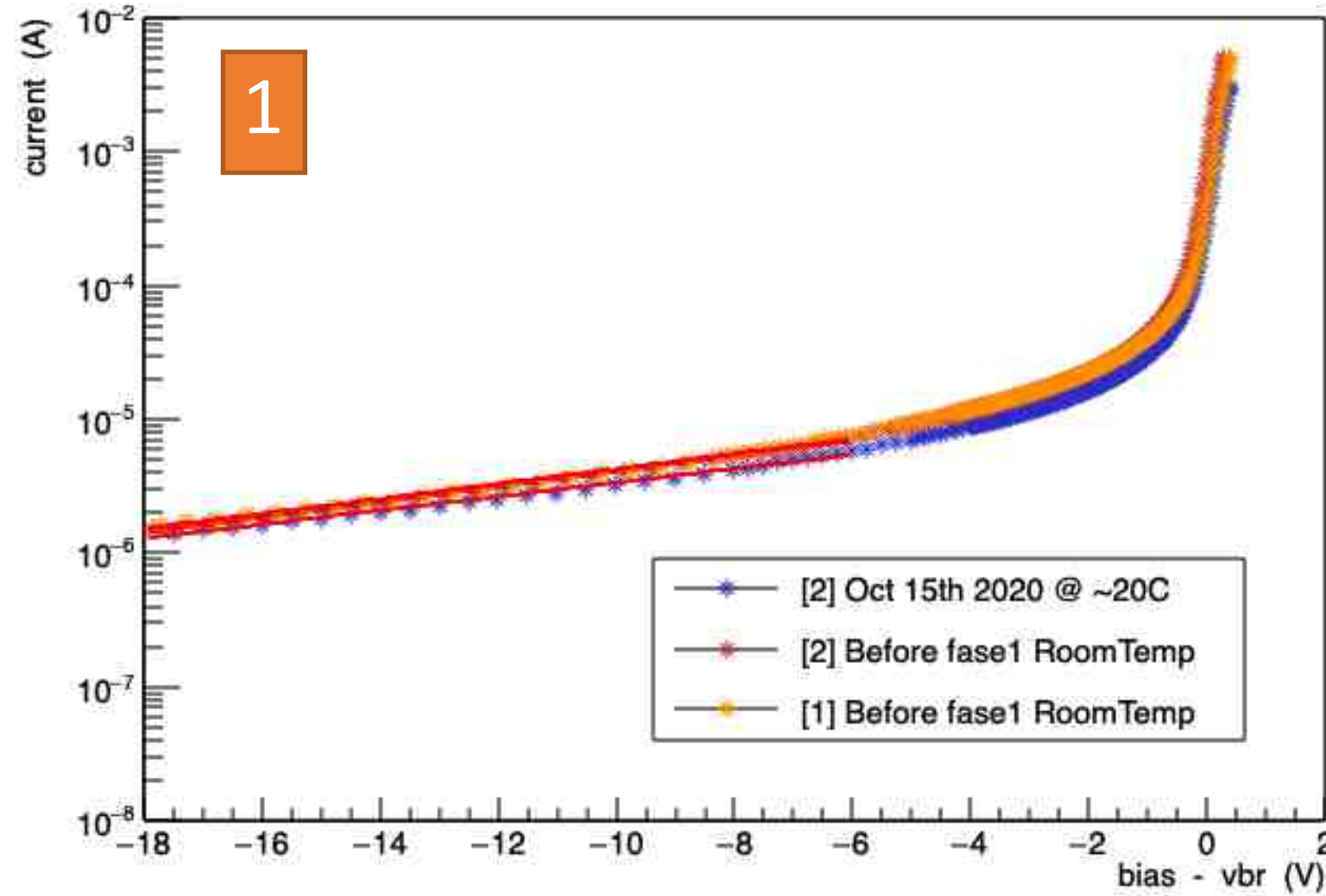
Take one

Annealing for 2 hours
at 80C

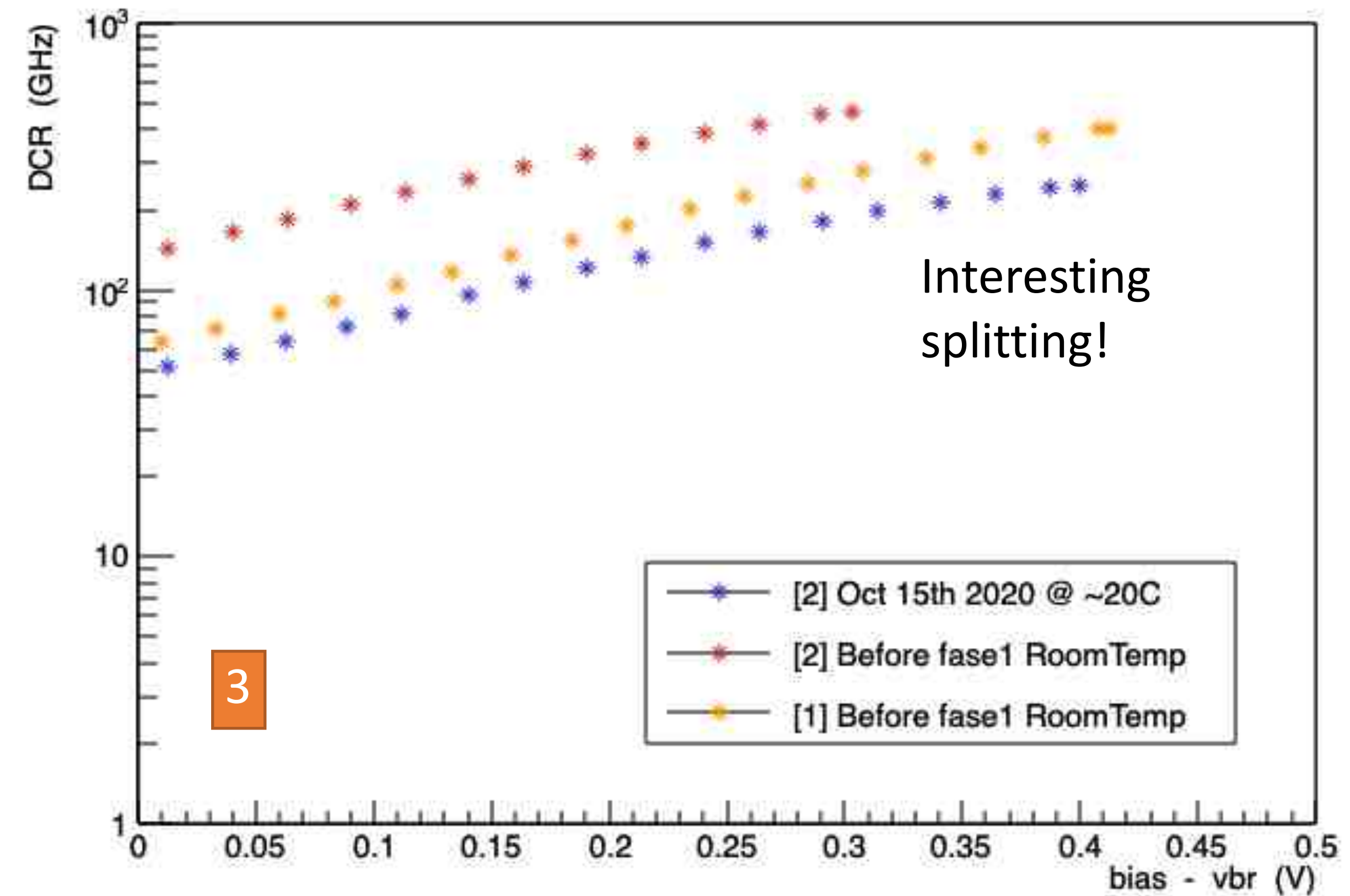
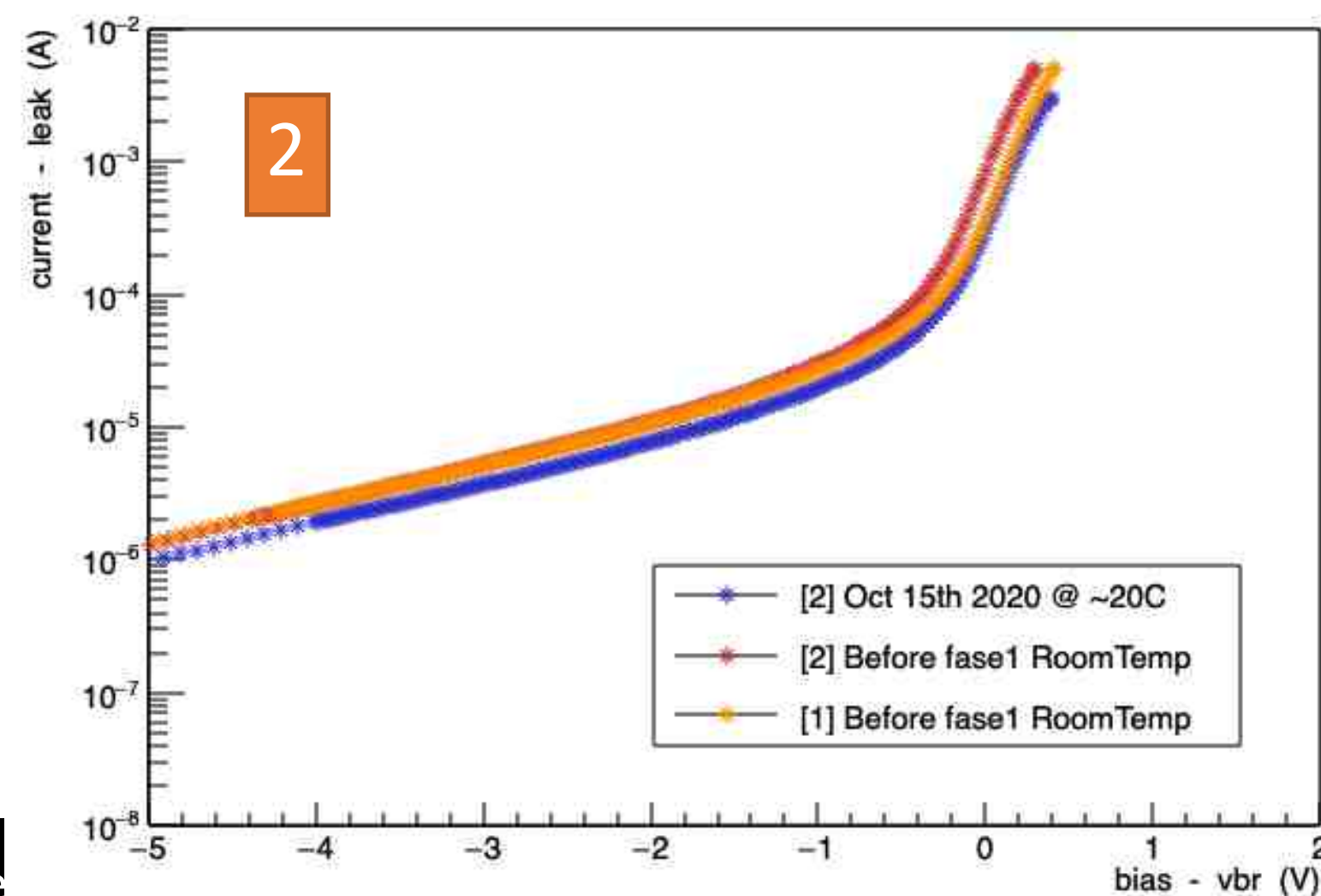


Measurements before first annealing interval

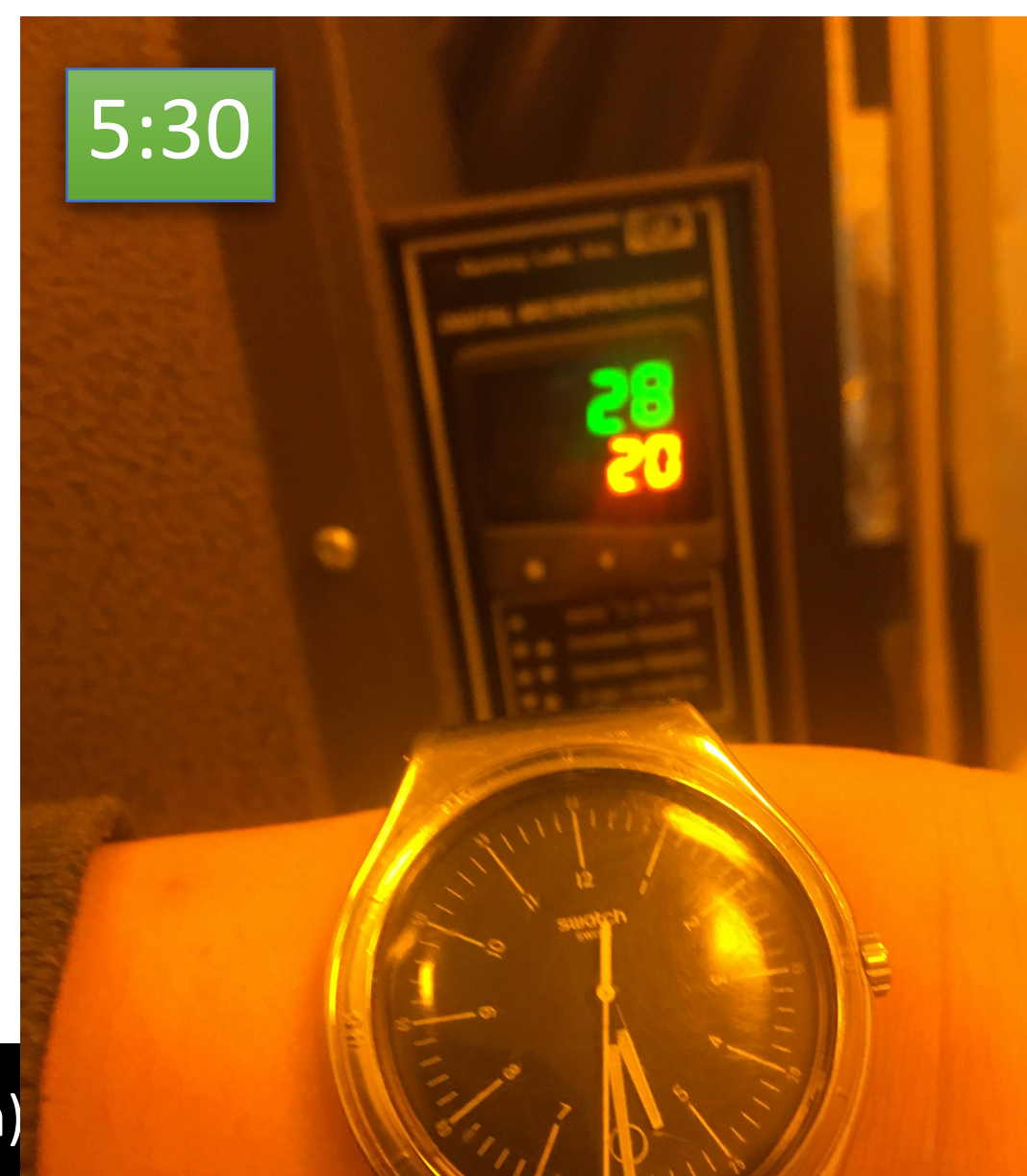
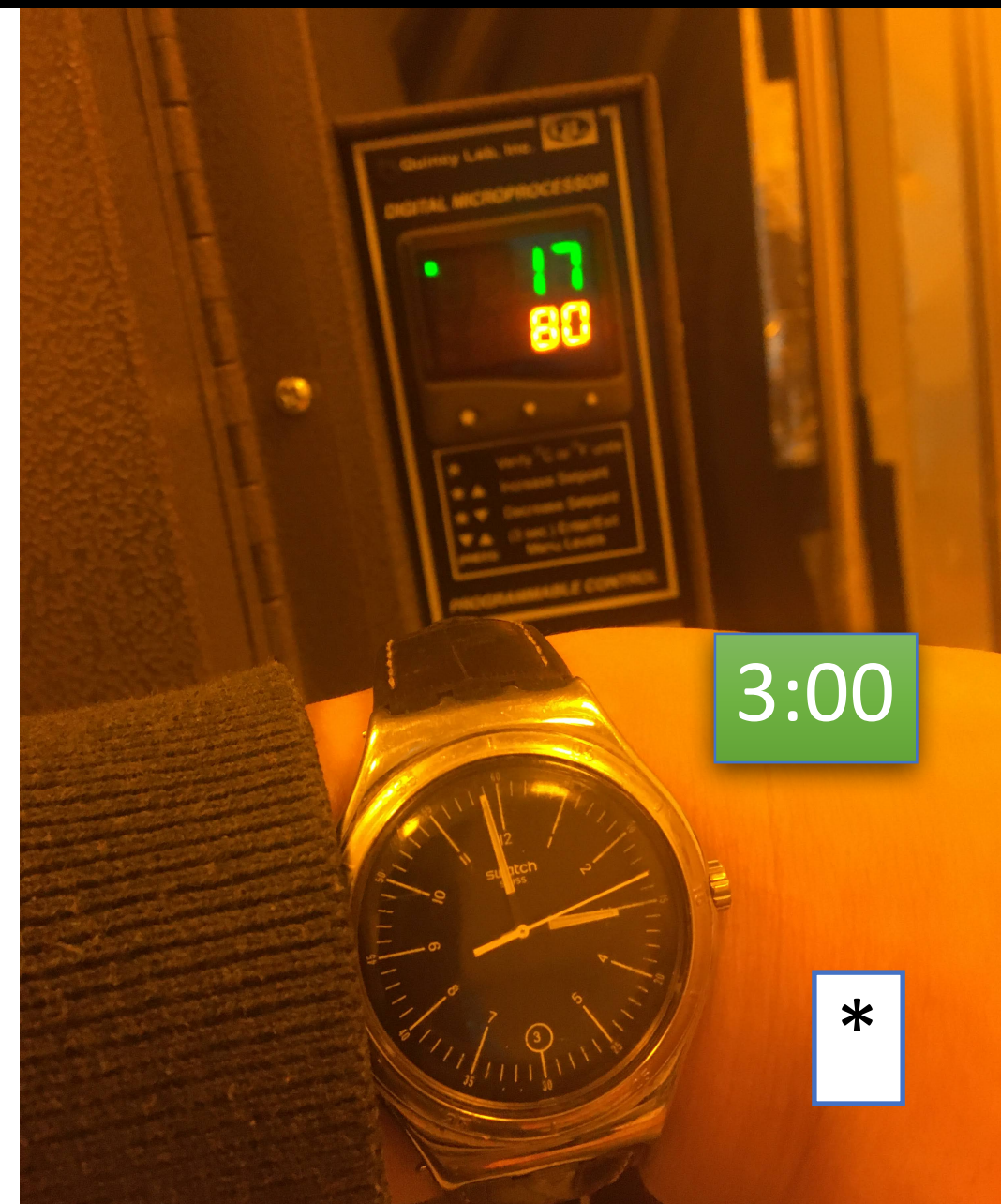
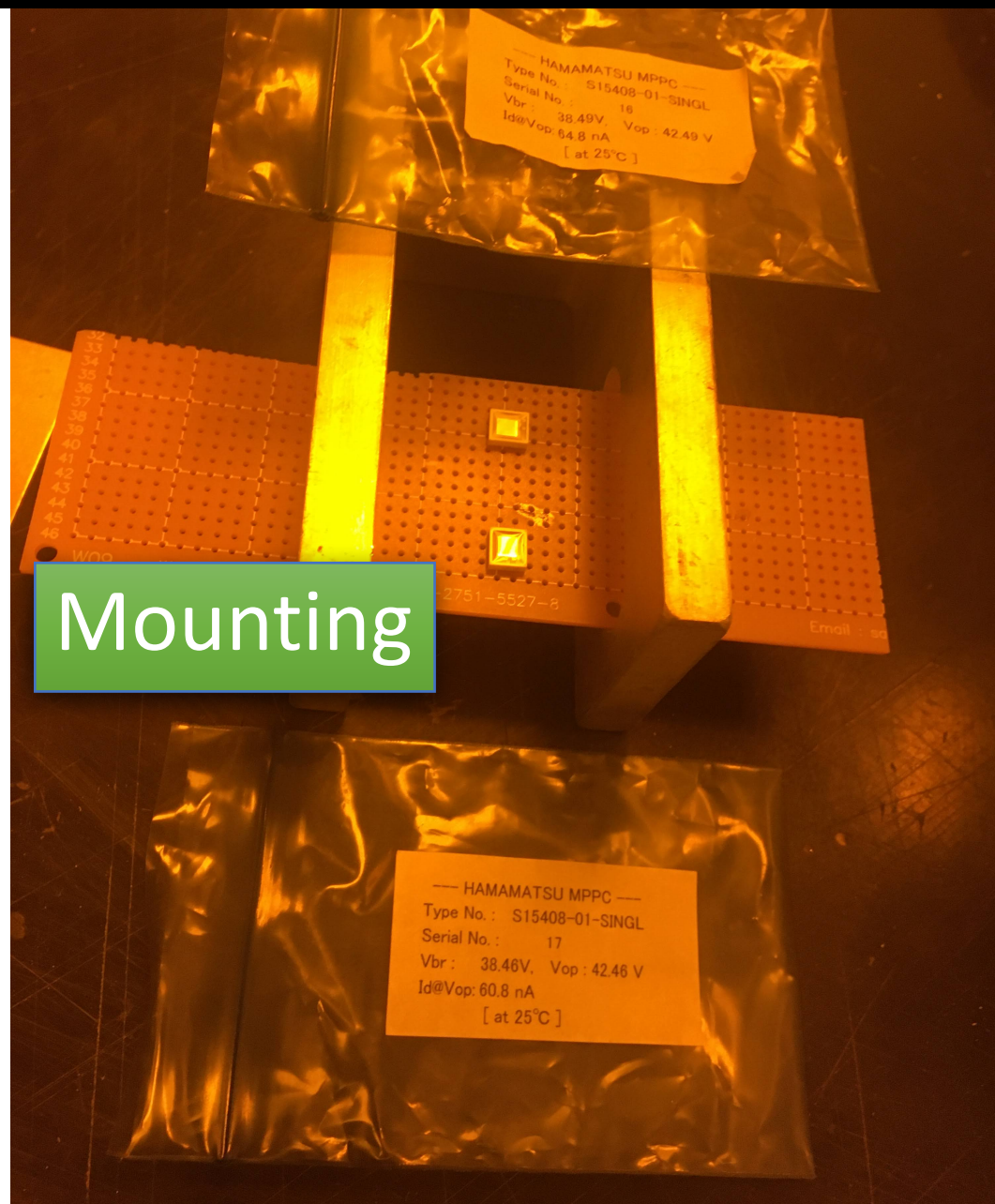
- Once V_{br} was determined via DARK/LED procedure, we compute DCR



Similar
leakage
current



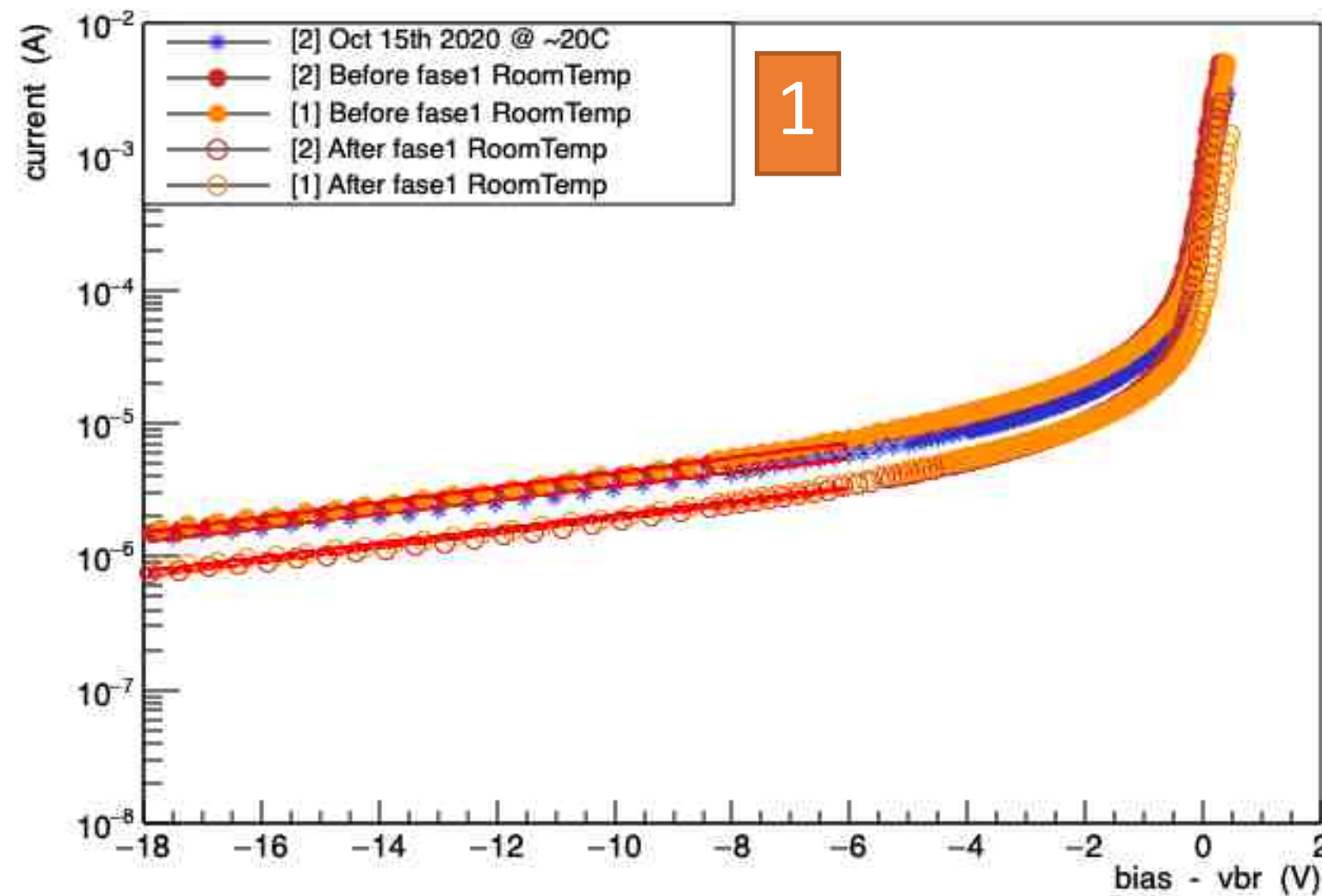
Cooking HDR2 2e14



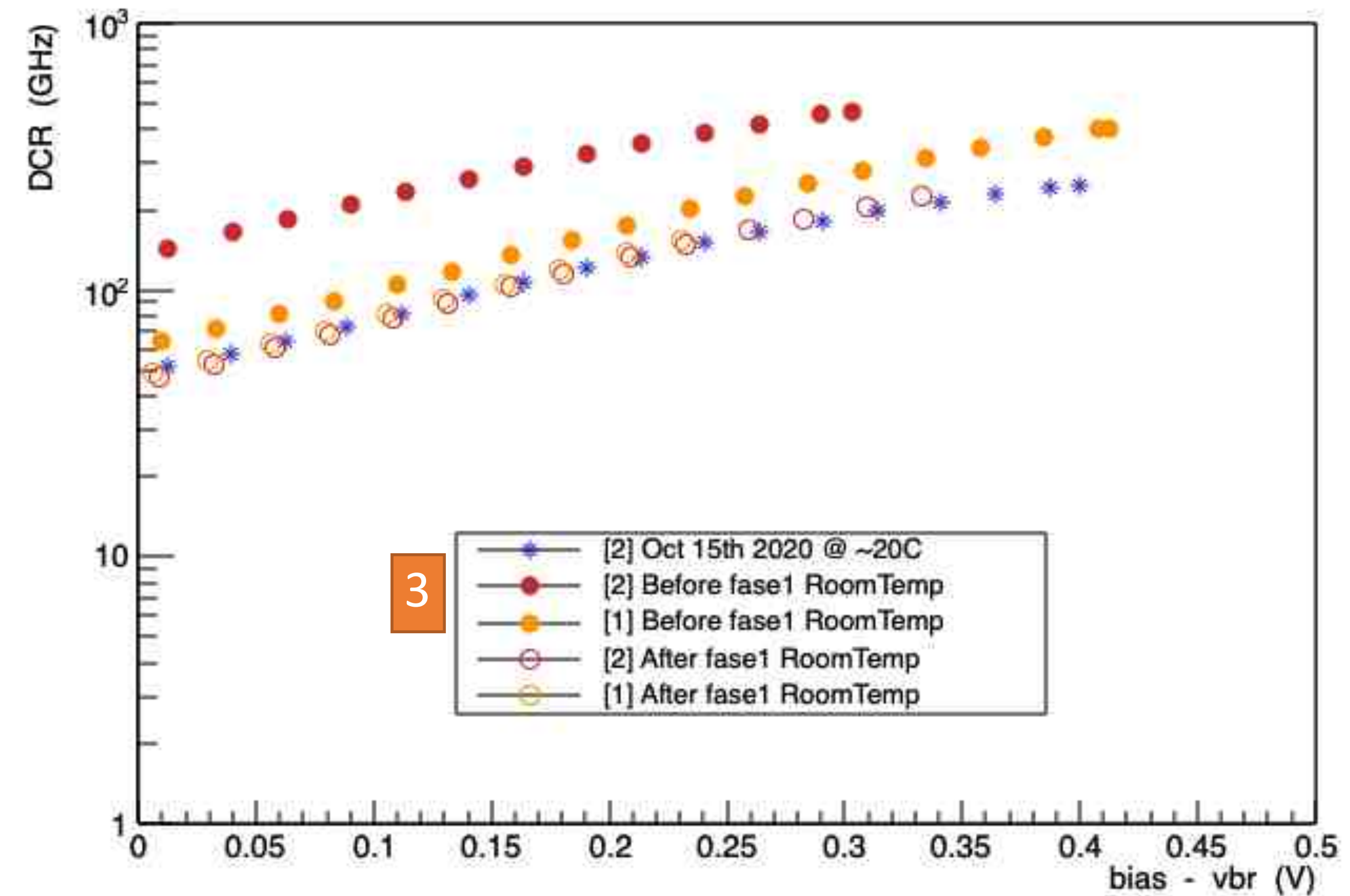
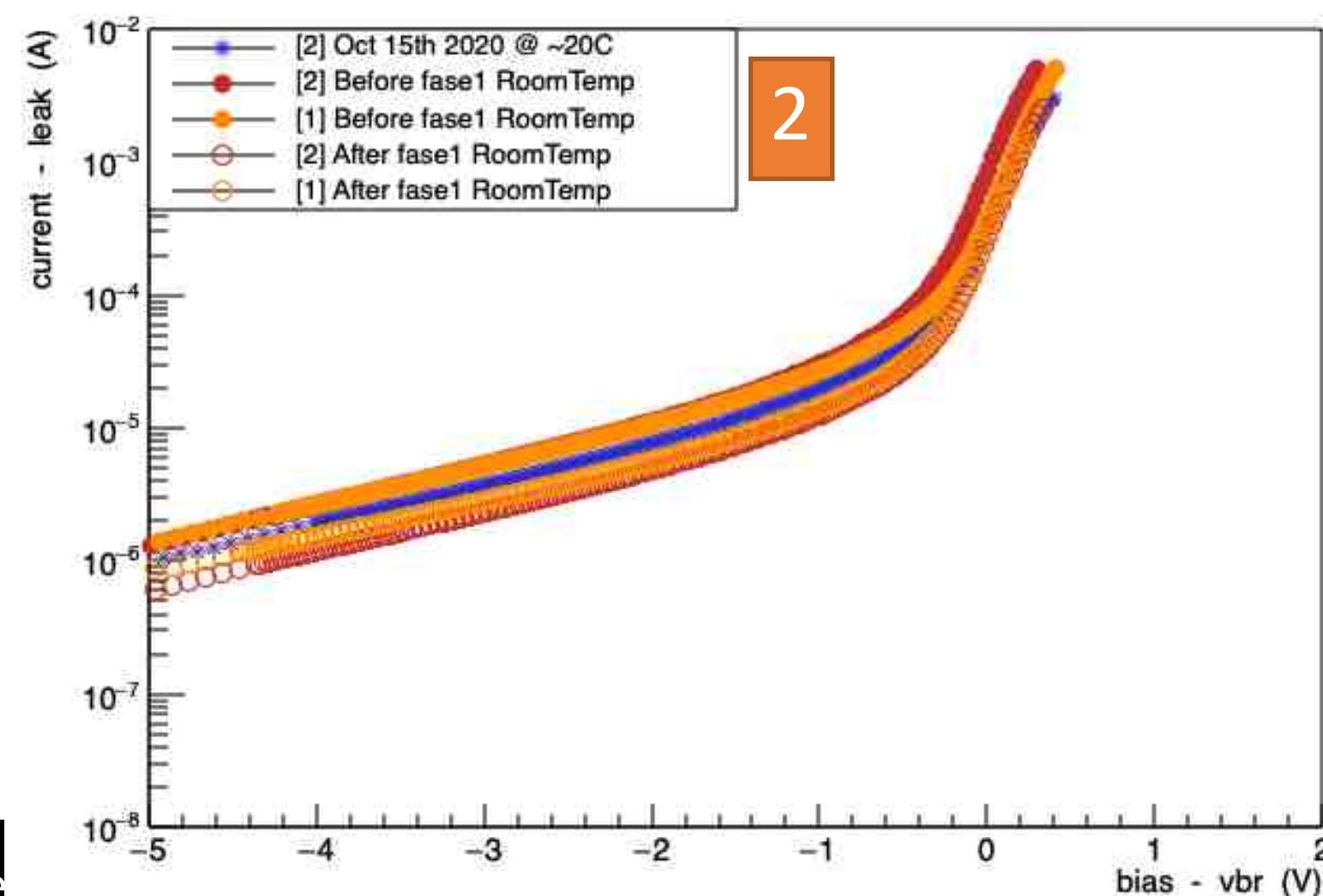
*Lost the picture, but checked that after 10 minutes we reached 80C

Measurements after first annealing interval

- Once V_{br} was determined via DARK/LED procedure, we compute DCR



Leakage
significantly
smaller (~20%)



Take two

Annealing for 3.5 hours
at 85C



Cooking HDR2 2e14



8:30



12:30

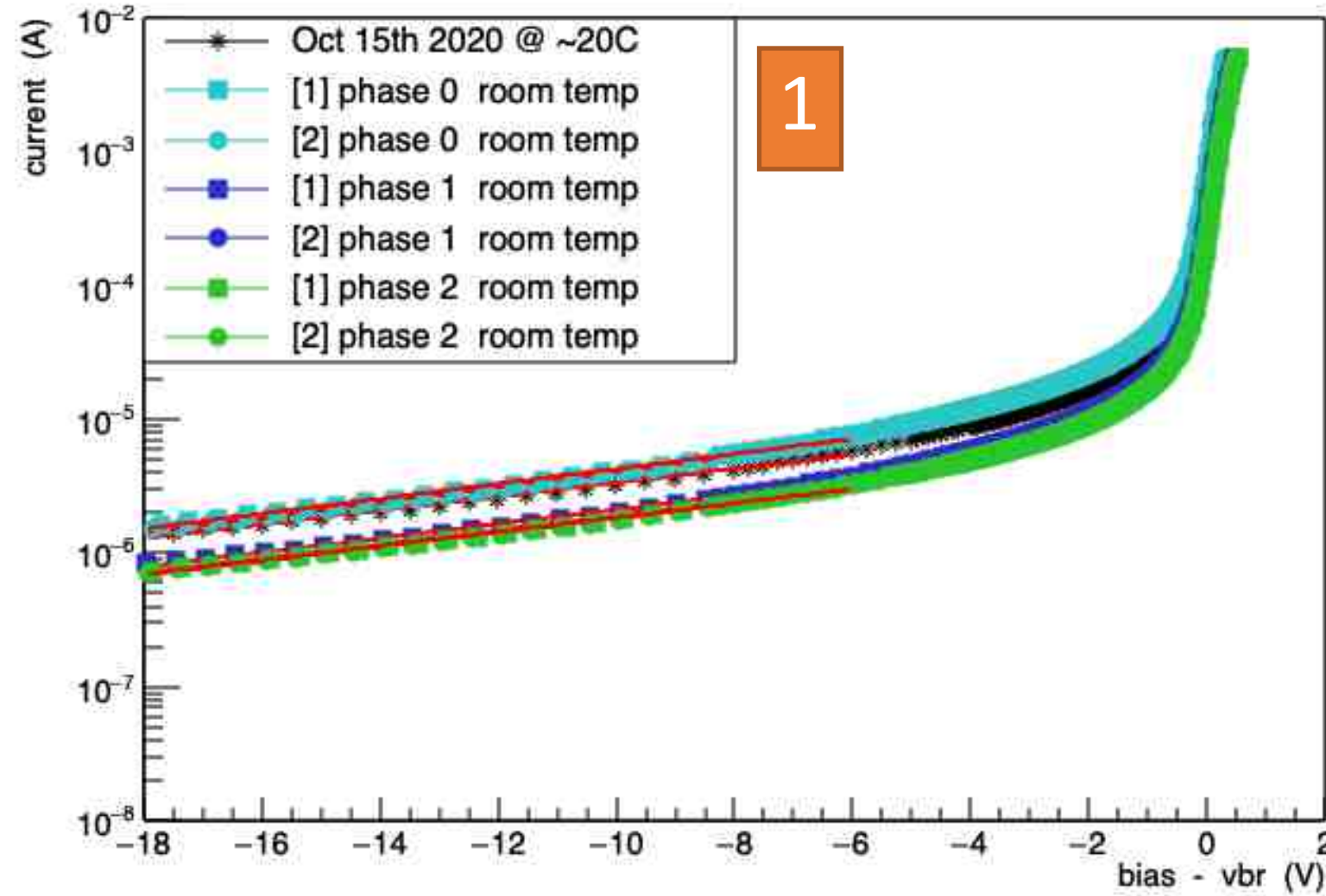
Cooking for around 4h 20m at 85C



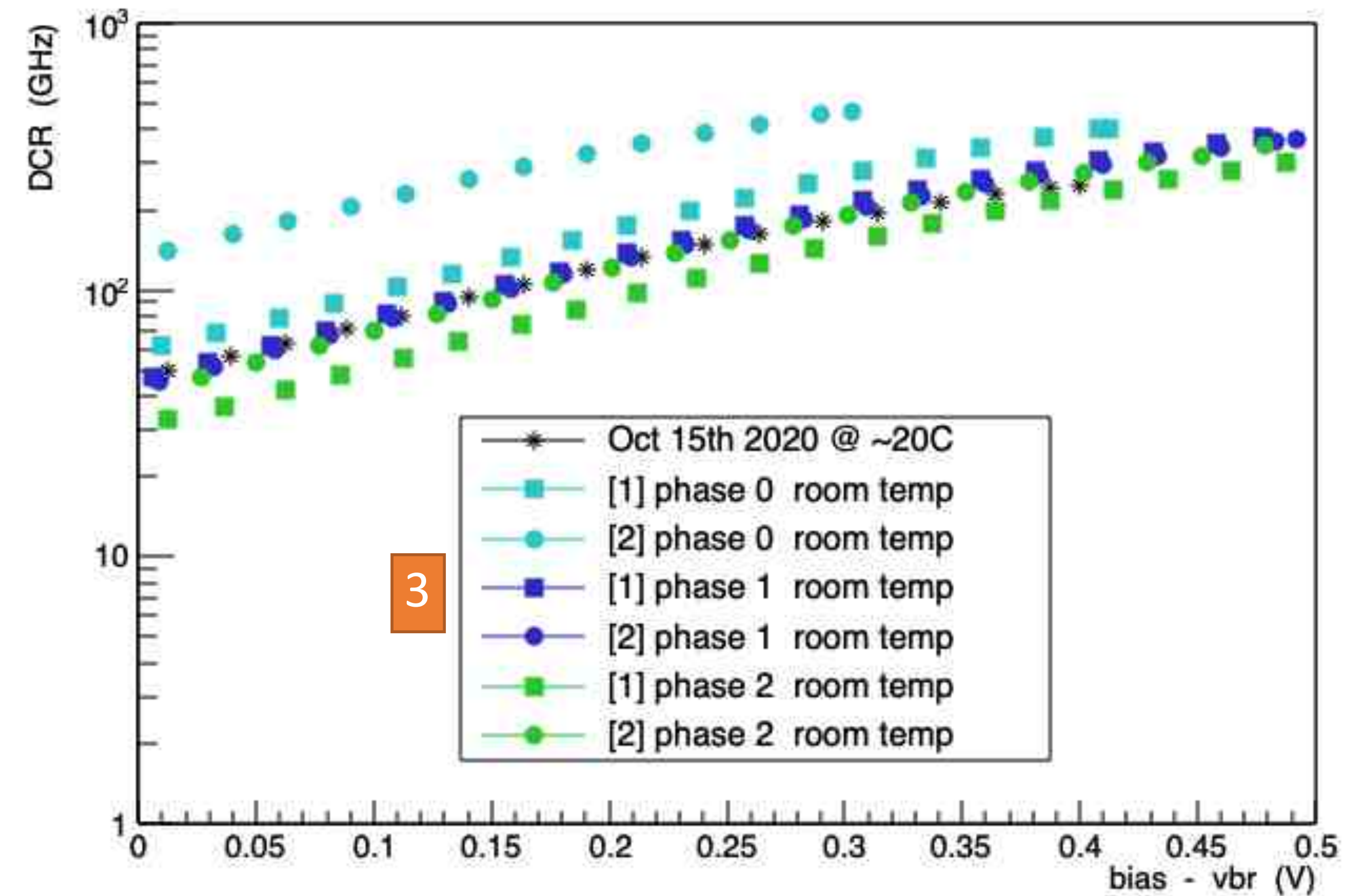
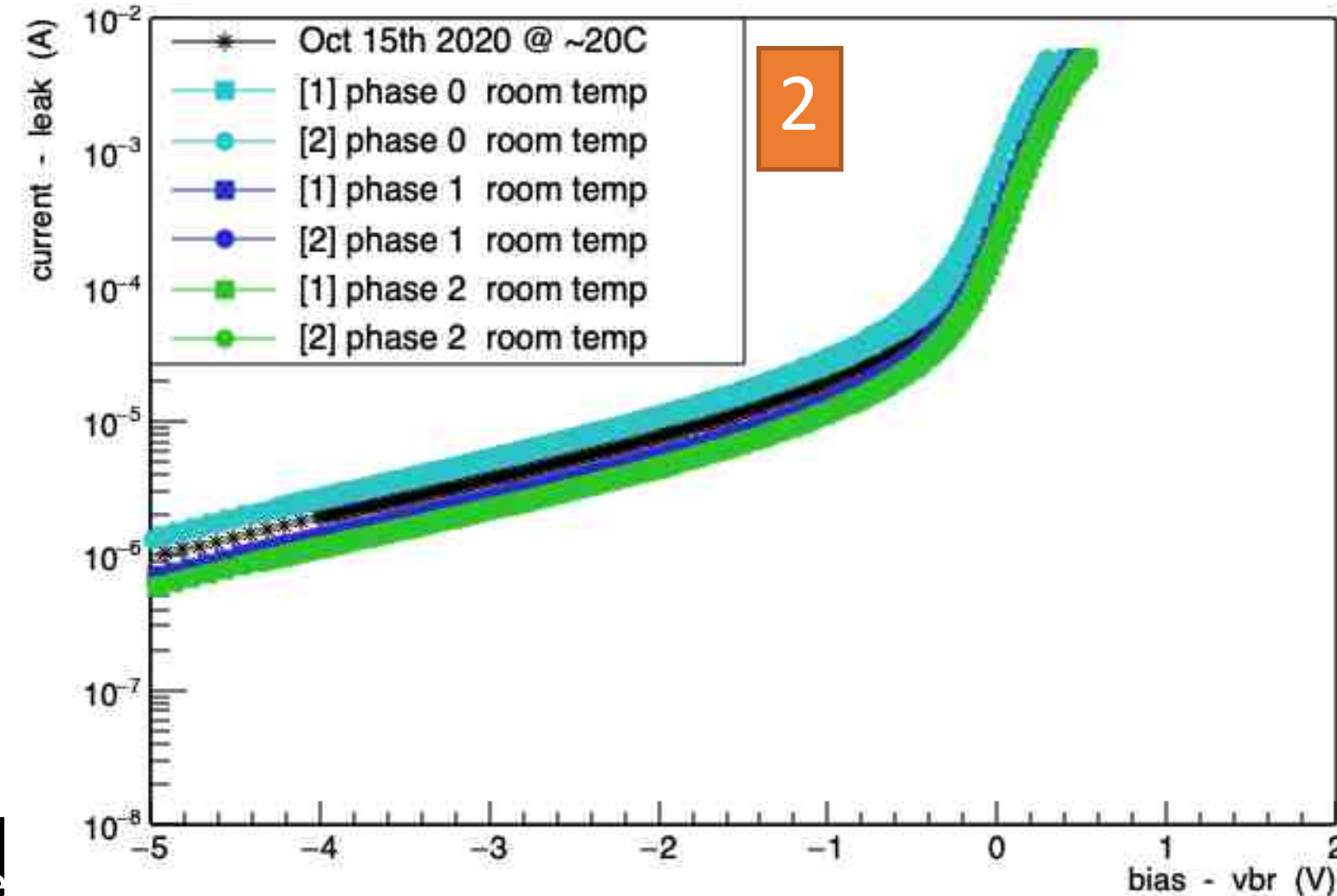
12:50

Measurements after first annealing interval

- Once V_{br} was determined via DARK/LED procedure, we compute DCR



Leakage even smaller



Take four

Annealing for 8.3 hours
at 85C



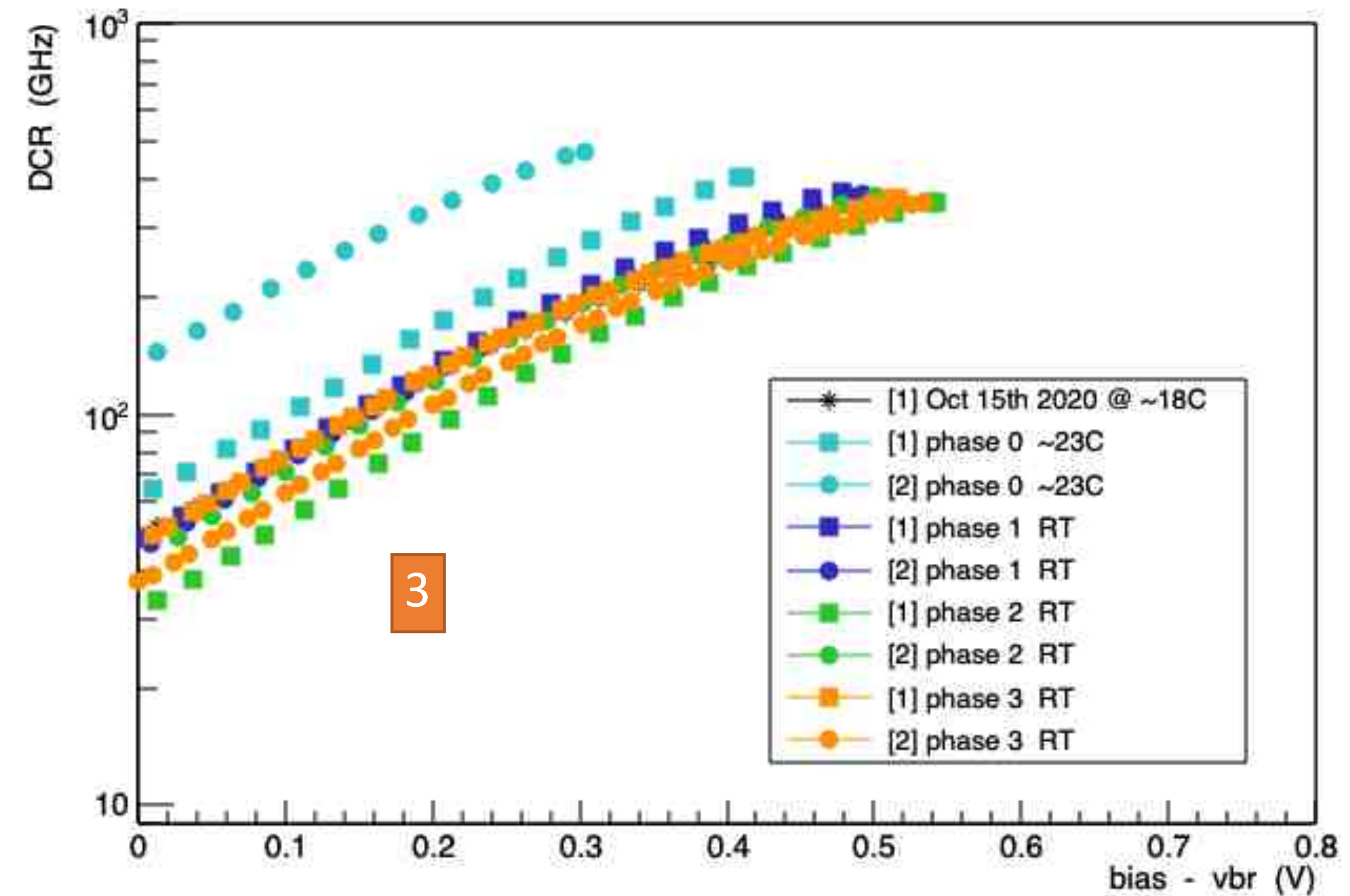
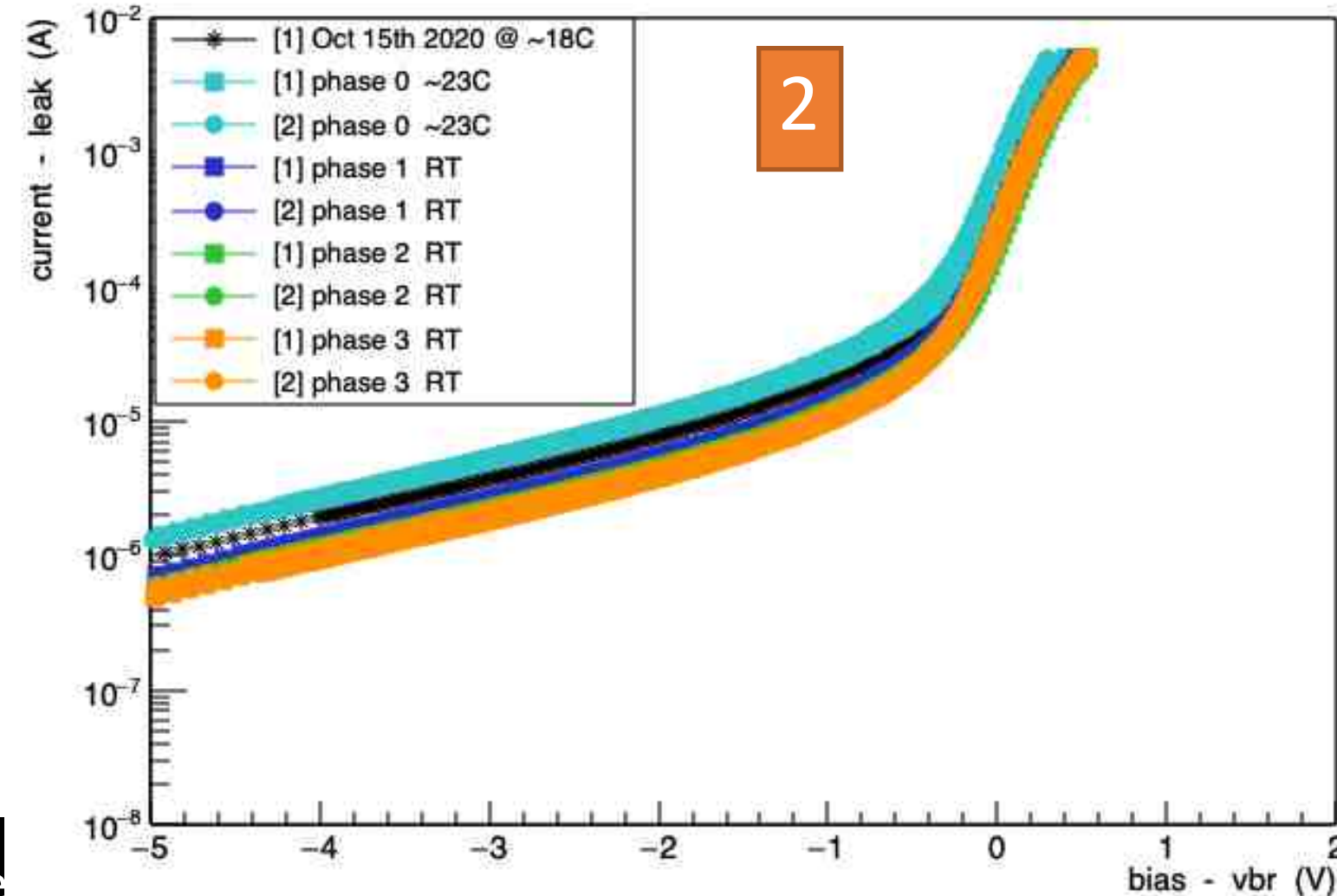
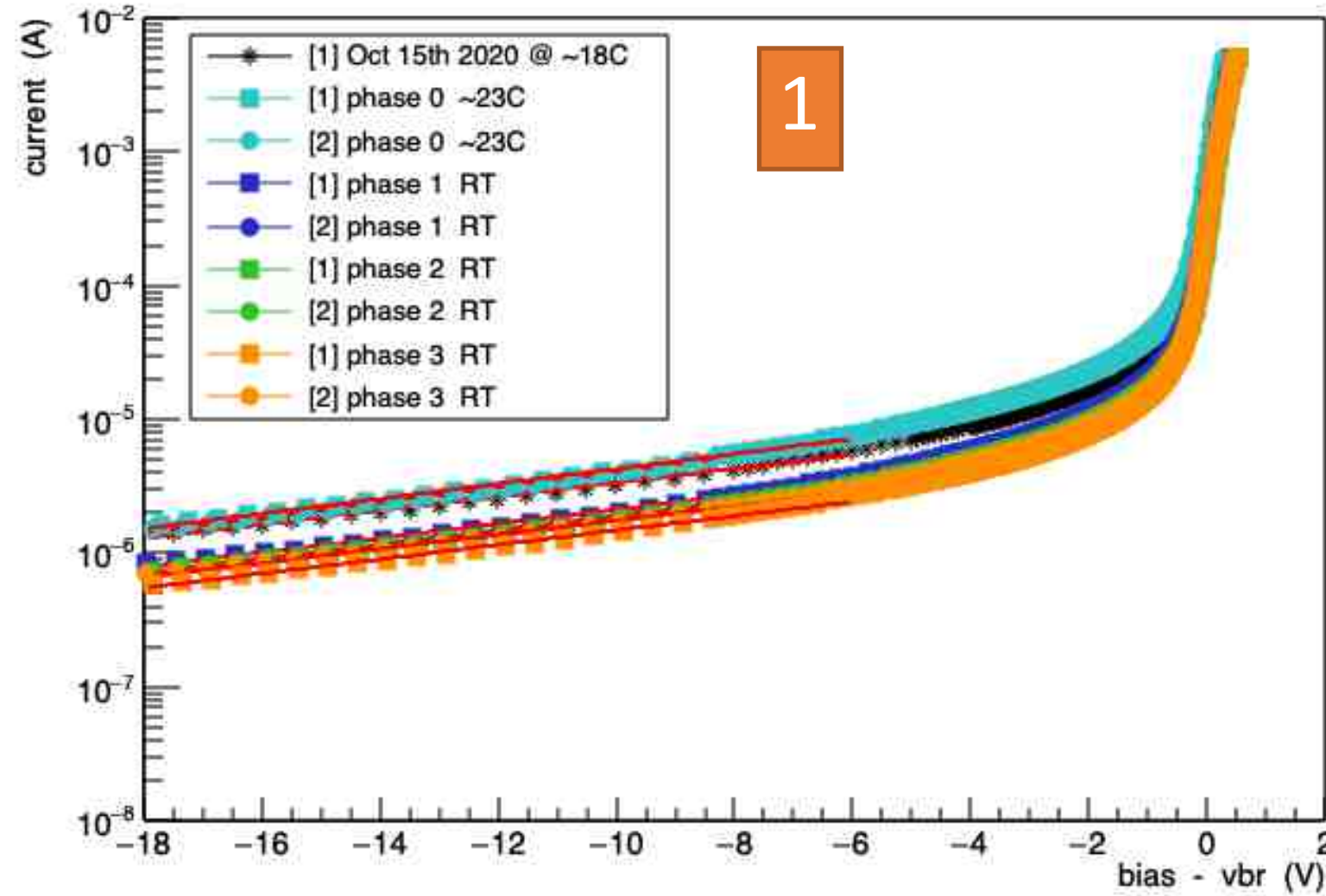
Cooking HDR2 2e14



Cooking for around 8h 20m at 85C

Measurements after first annealing interval

- Once V_{br} was determined via DARK/LED procedure, we compute DCR

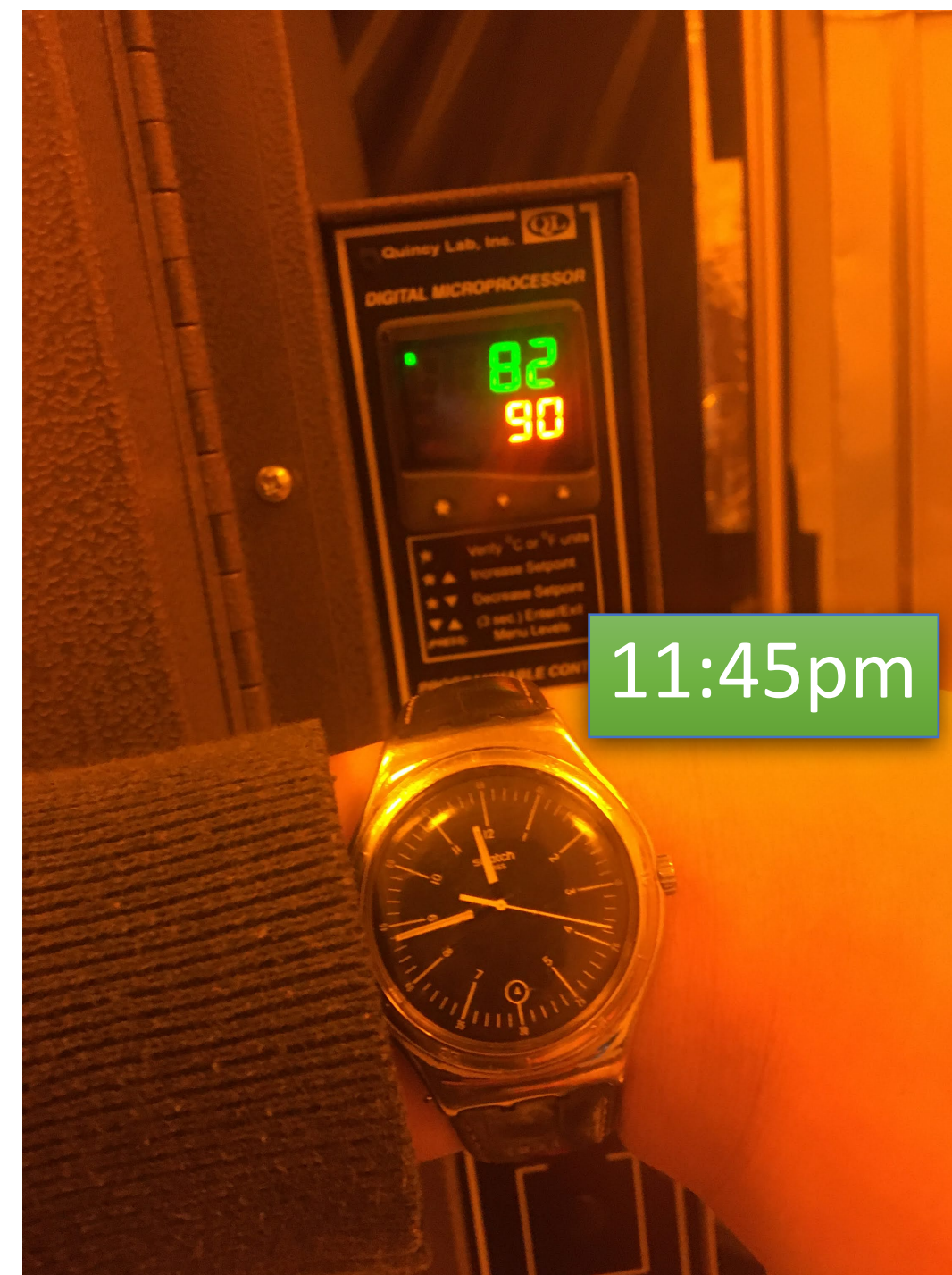
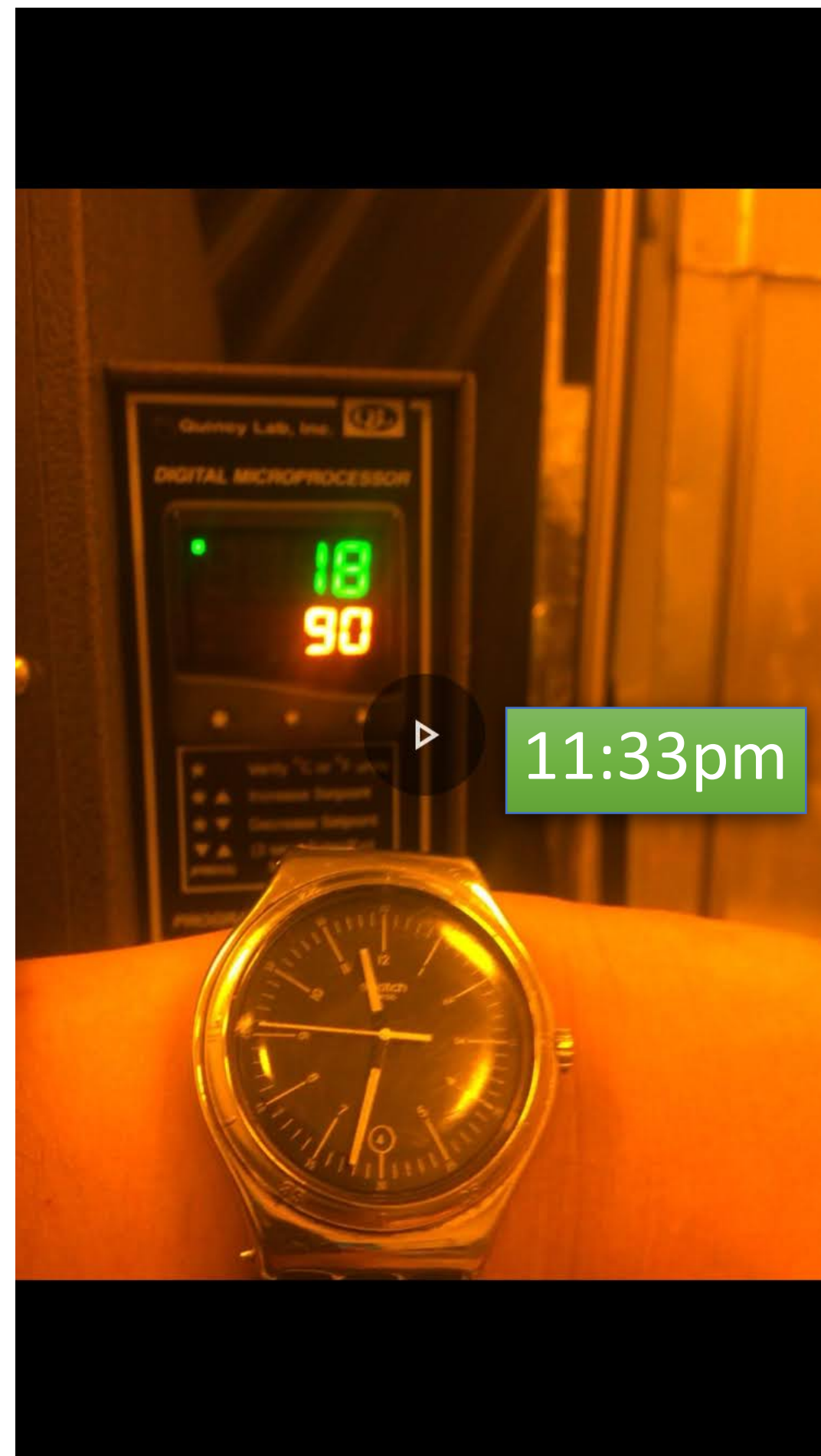


Take five

Annealing for 2.0 hours
at 90C



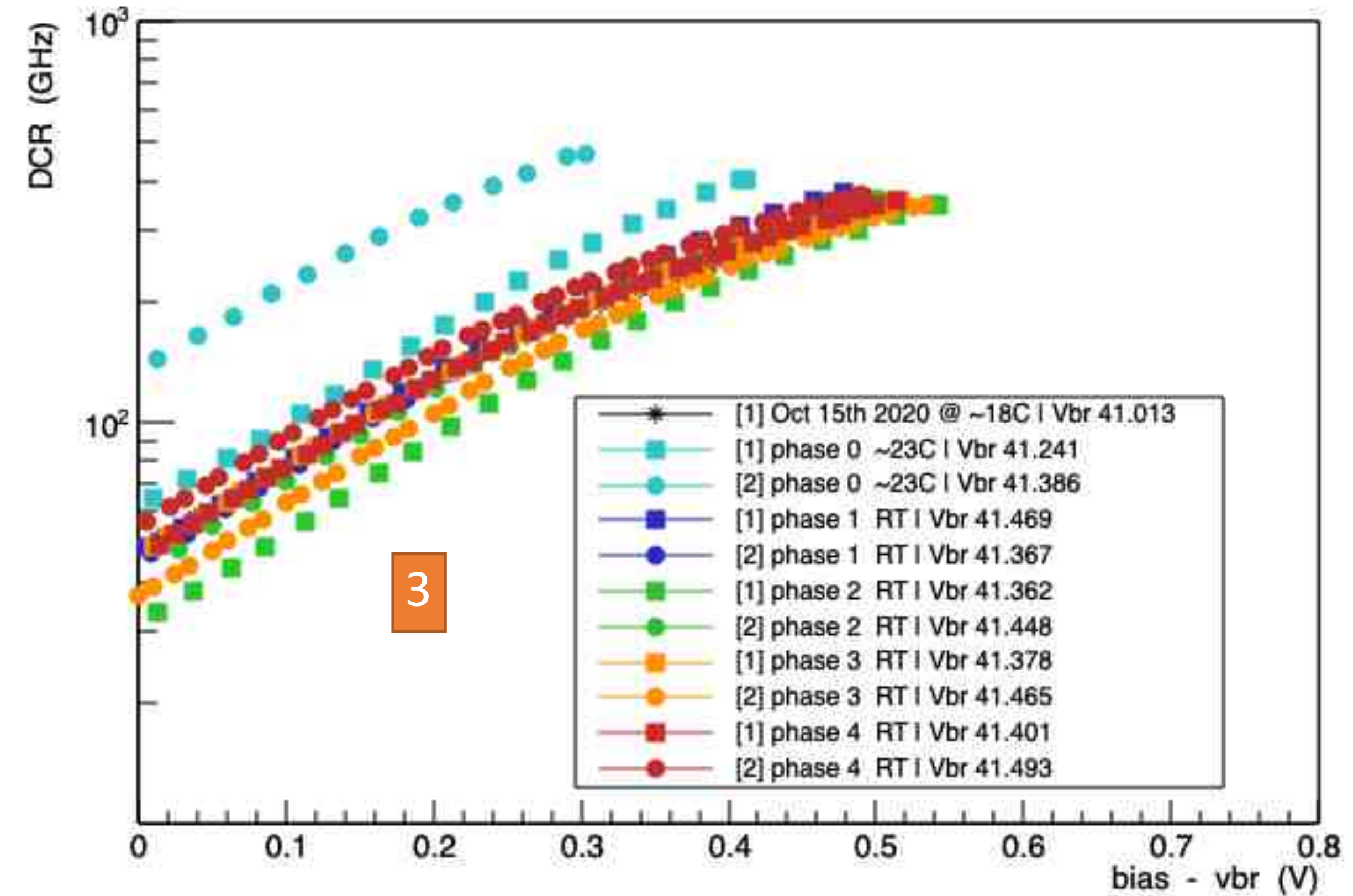
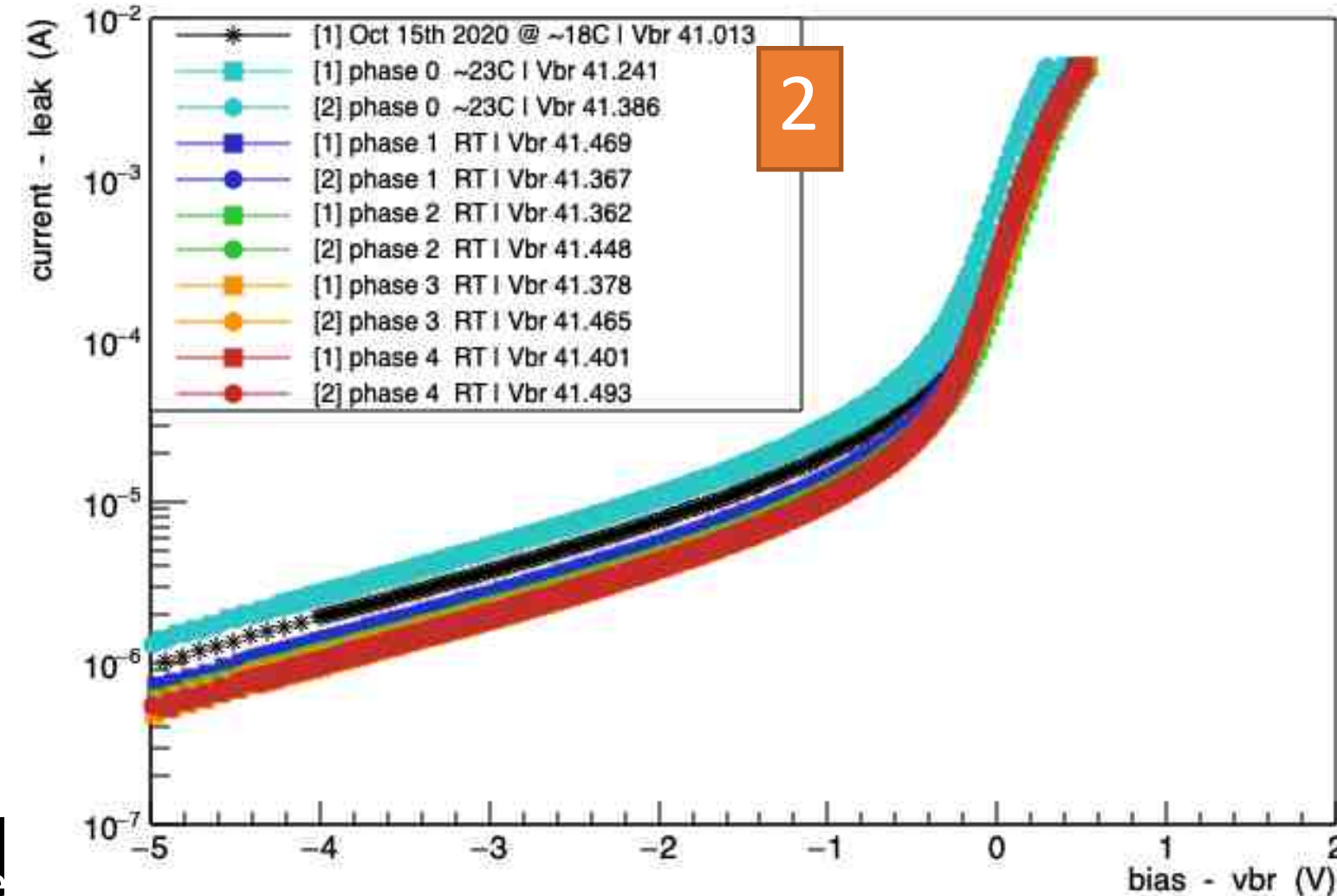
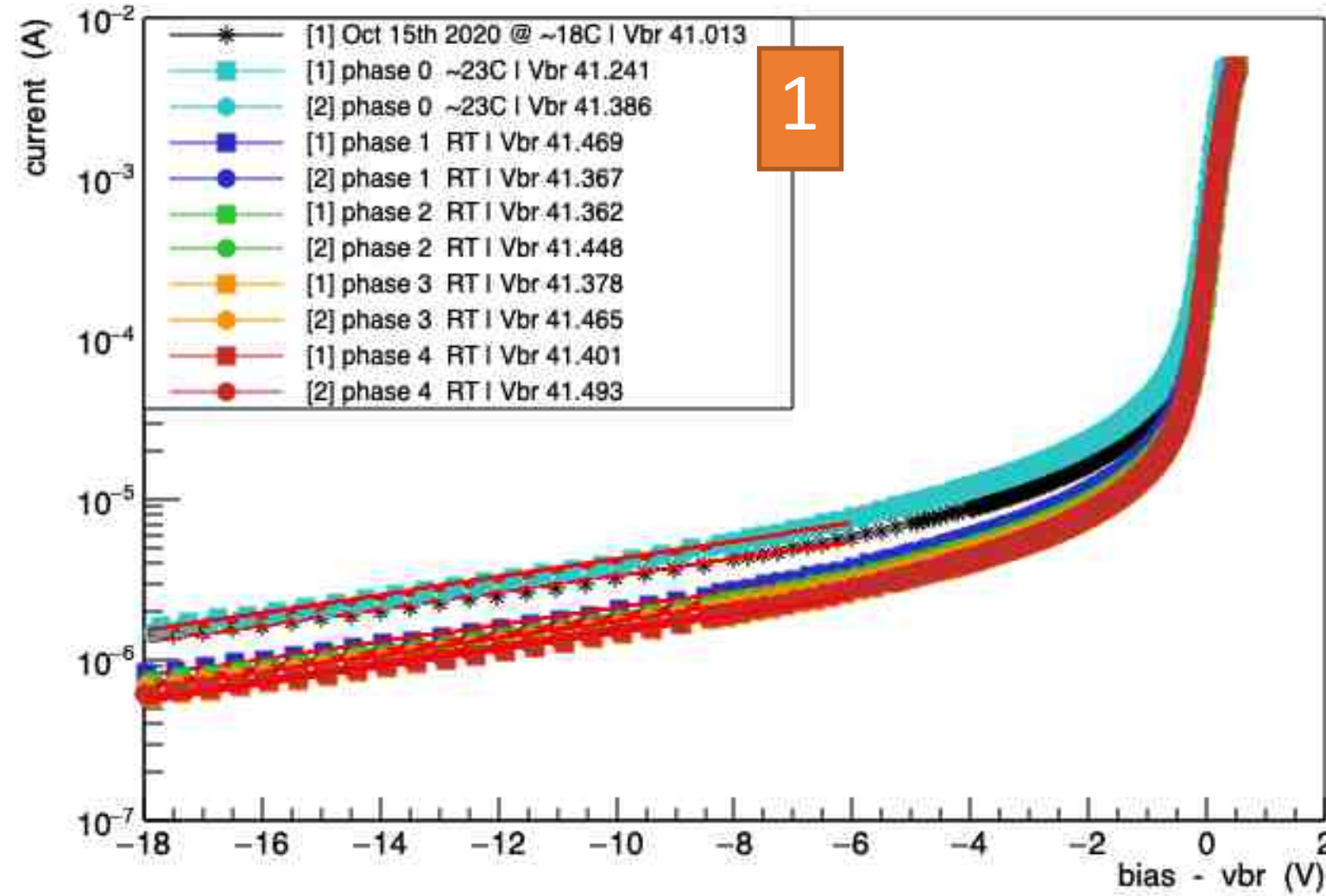
Cooking HDR2 2e14



Cooking for around 2h at 90C

Measurements after first annealing interval

- Once V_{br} was determined via DARK/LED procedure, we compute DCR



Cooking HDR2 2e14

Fri 1:40pm - Sat 2:20 at RT => 11 hours

Sat 2:20pm - Sat 6:55pm at 90C => 2.5 hours

Sat 7pm - Mon 7:45am at RT => 36 hours

Move to cold storage

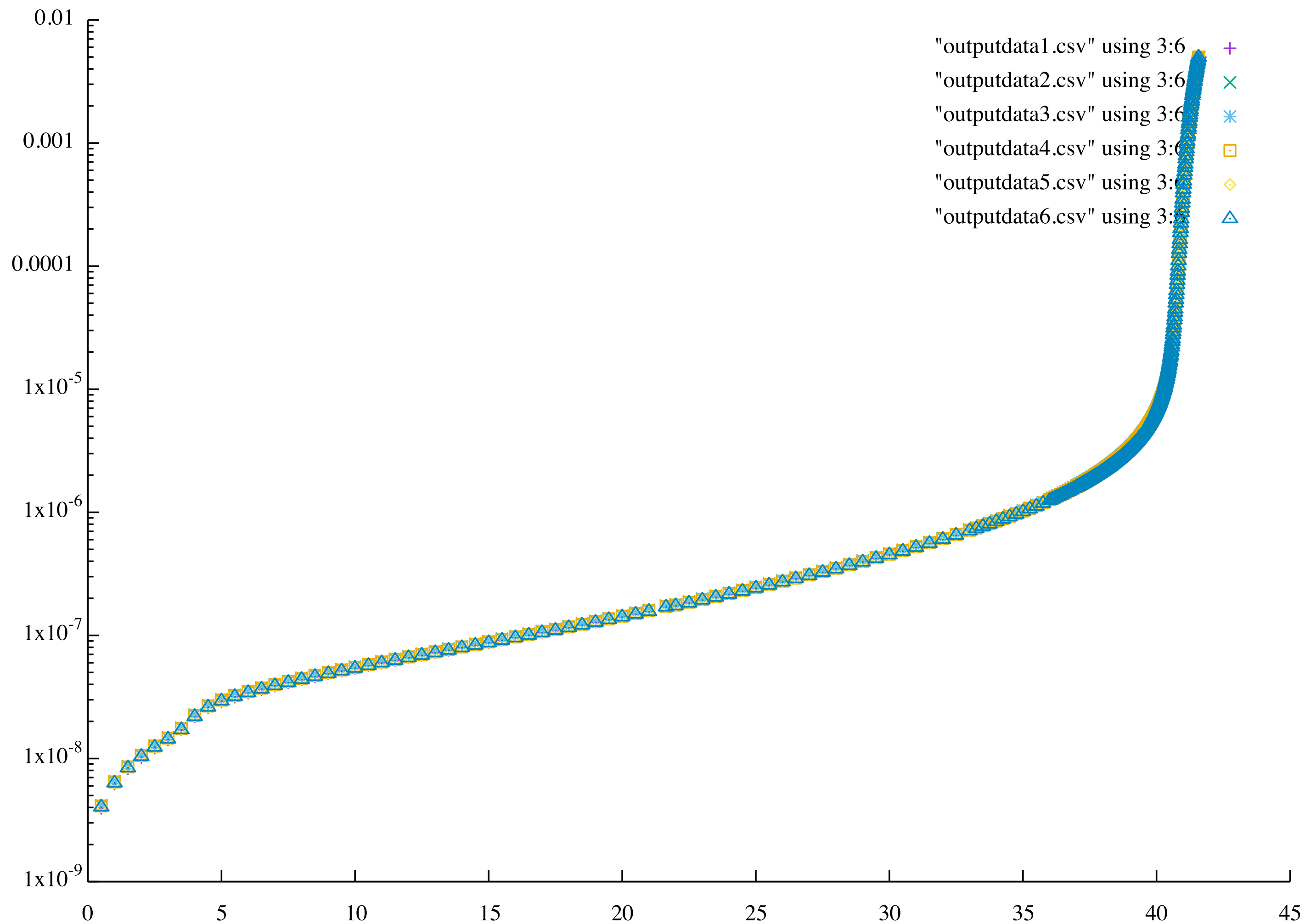
ROOM TEMP



ROOM TEMP



Fase5 stability



6 consecutive runs of ~40 secs each

Hamamatsu HDR2 5e13

Study of HDR2s timing resolution

Based on data taken during Apr'21, May'21 TB and Jul'21 bench-test

T. Anderson, B. Cox, J.P. Dervan, M. Joyce, A. Krishna,
A. Ledovskoy, C. Pérez Lara, S. White

Still work in progress

April Results

Setup at FNAL Testbeam (Apr'21)

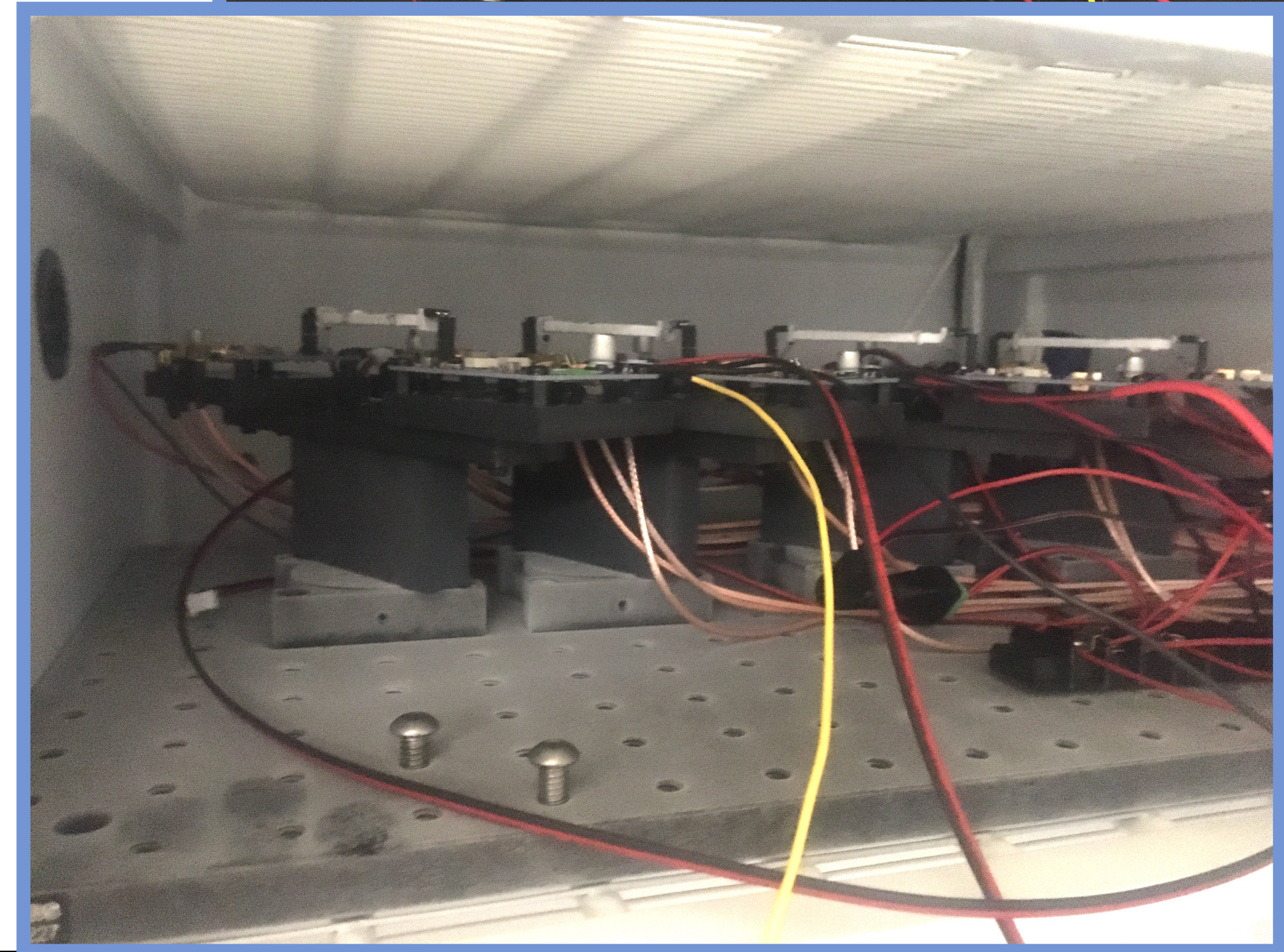
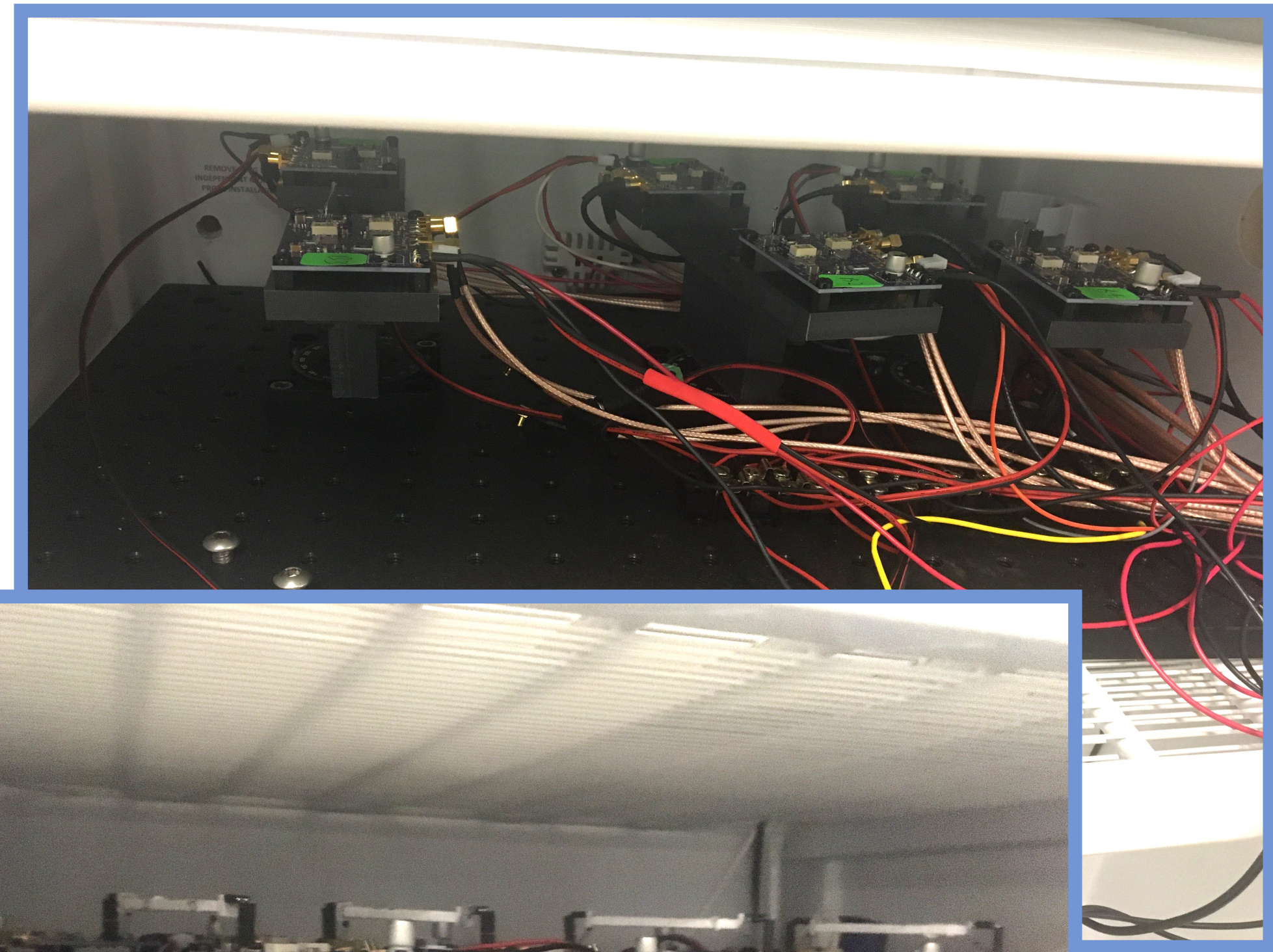
Data available

Four bars

- N , $1e13$, $5e13$, $2e14$
- 0 deg and 40 deg
- Several temperatures

Three bars:

- NI , $5e13$, $2e14$
- 52 deg
- Several temperatures



Setup at FNAL Testbeam (Apr'21)

Data available

Four bars

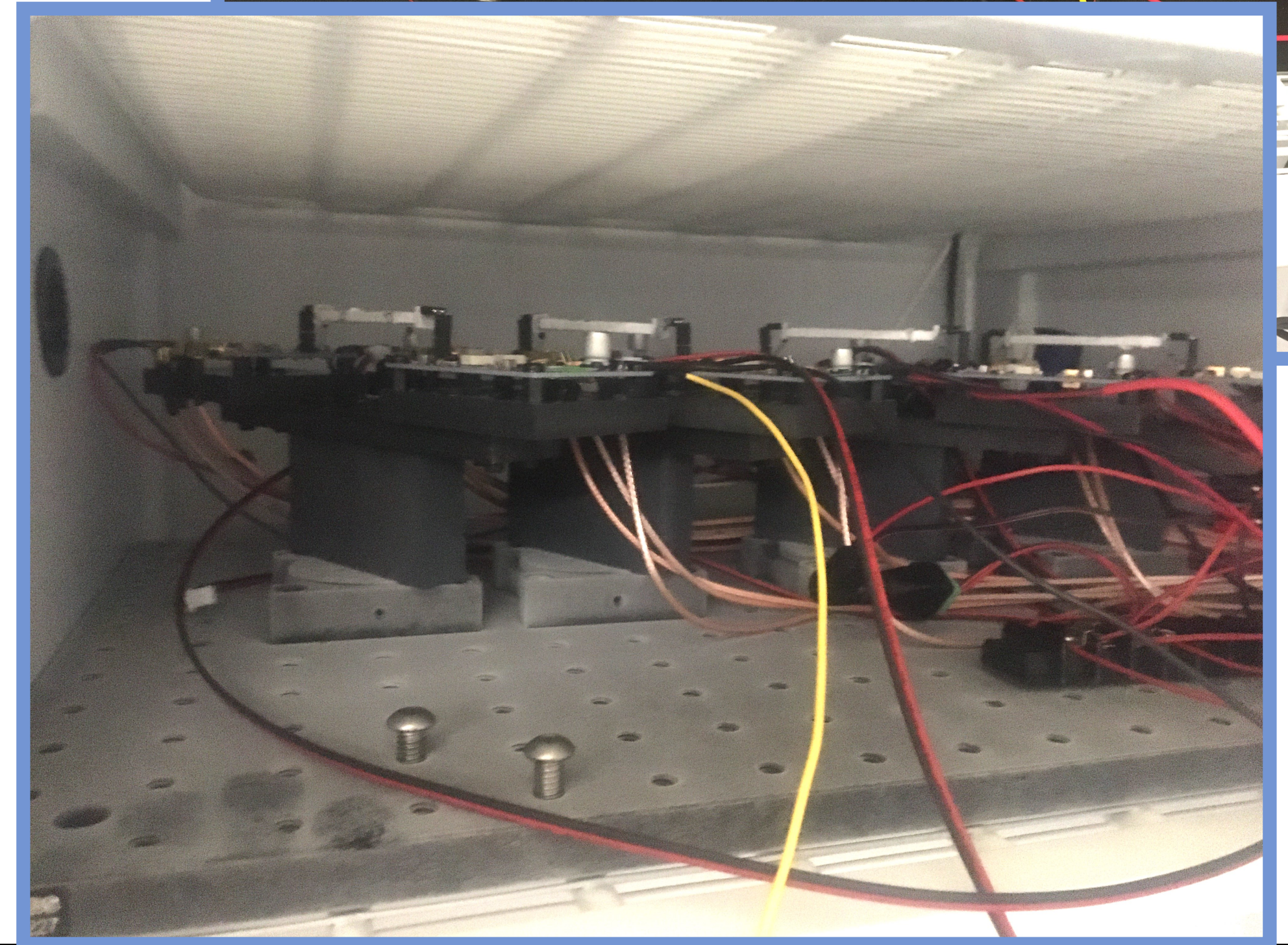
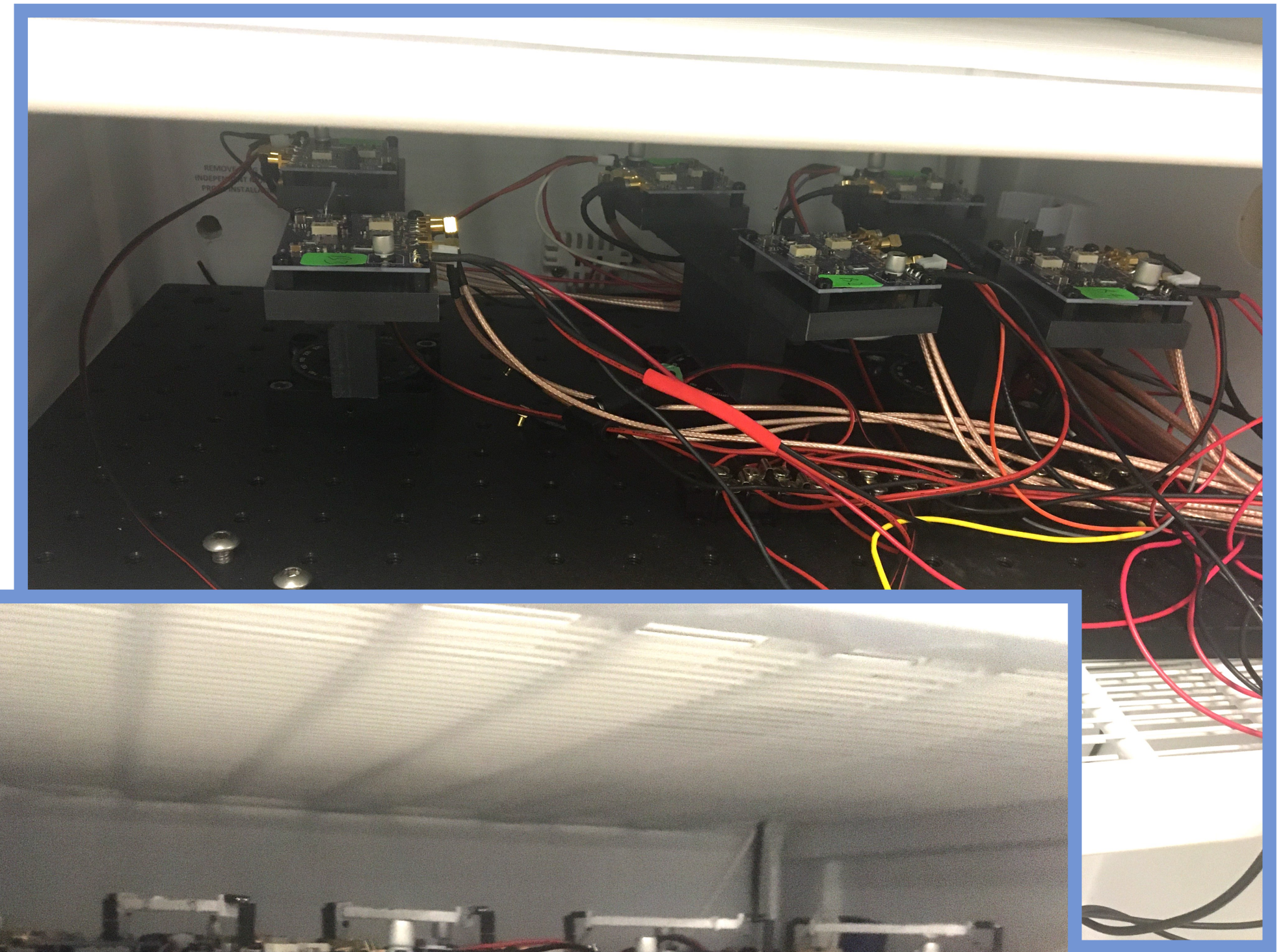
- N, 1e13, 5e13, 2e14
- 0 deg and 40 deg
- Several temperatures

Three bars:

- N, 5e13, 2e14
- 52 deg
- Several temperatures

This presentation:

Only looked a fraction of this data set



Data available

Apr'21

Wed Apr 21st @ -19 C , 52 deg
44725, 44728, 44730, 44731,
44732, 44733, 44734, 447435
Vop = 39.4 V (left) 39.5 V (right)

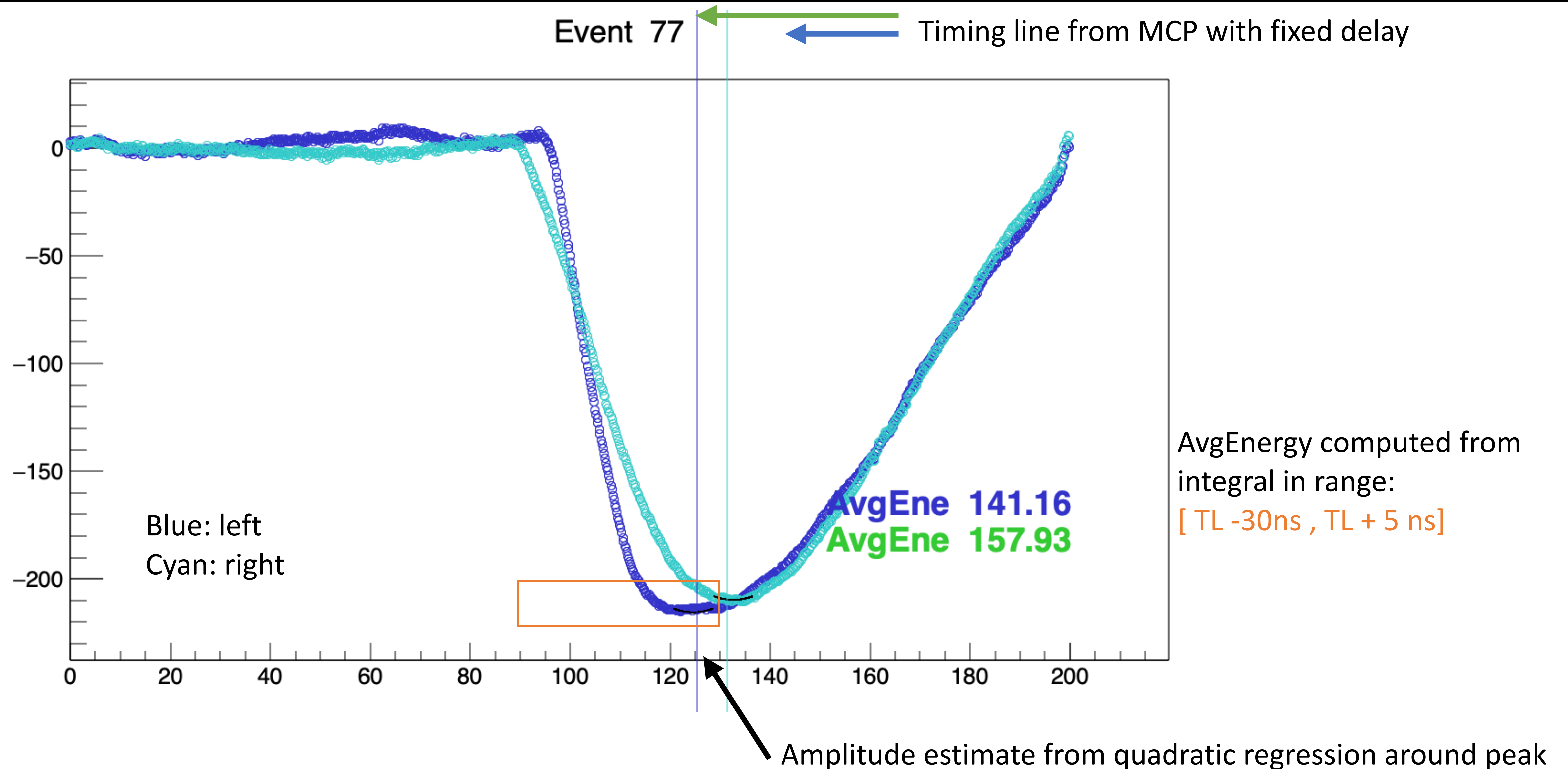
SiPM5	DRS CHN 4, 12
SiPM6	DRS CHN 5, 13

Length of LYSO : 56.5 mm

X-Projection at 52 deg = 34.8 mm

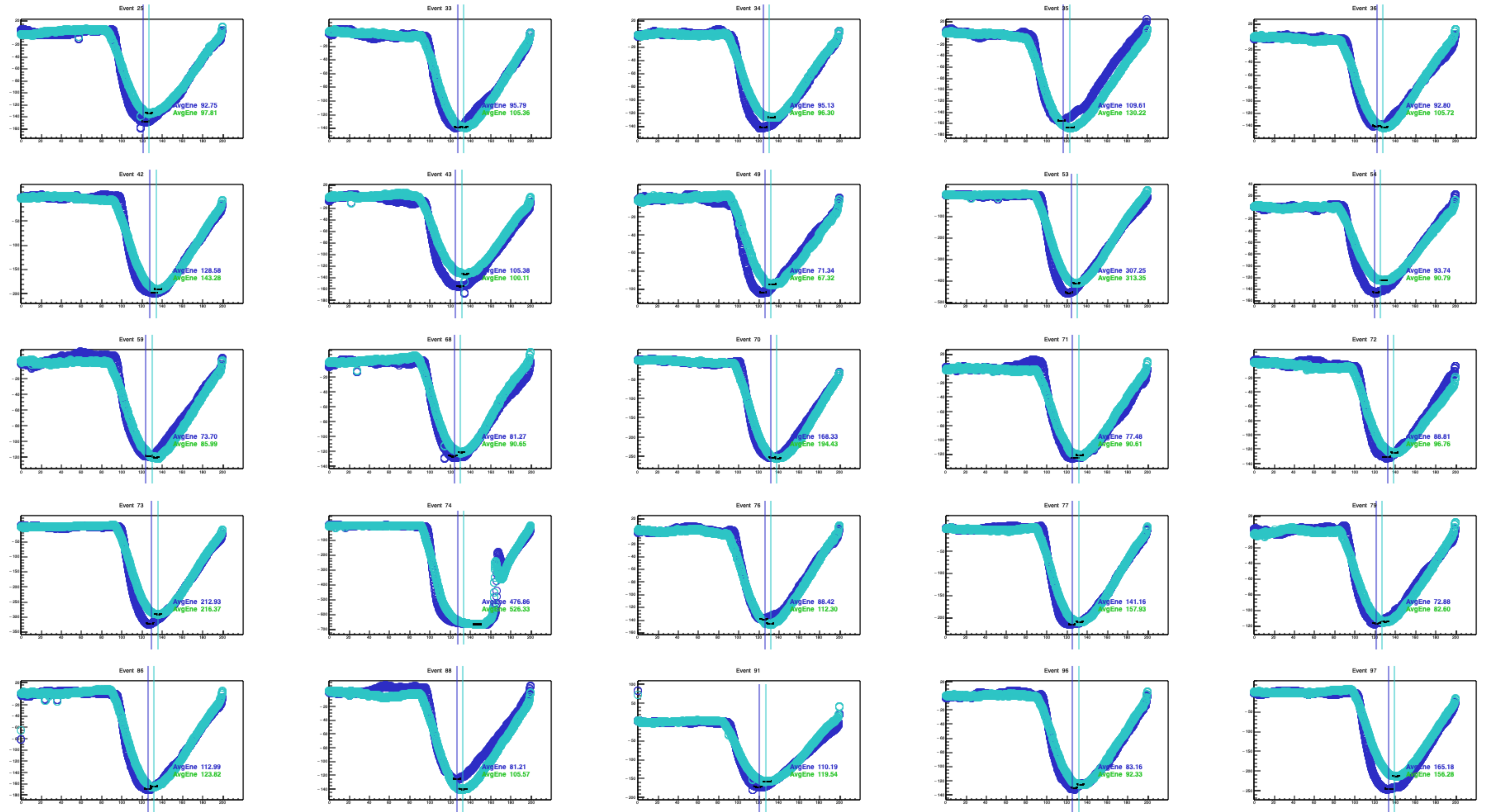
Example of one event [Energy Channel]

Run 44734



First 25 Events selected [Energy Channel]

Run 44734



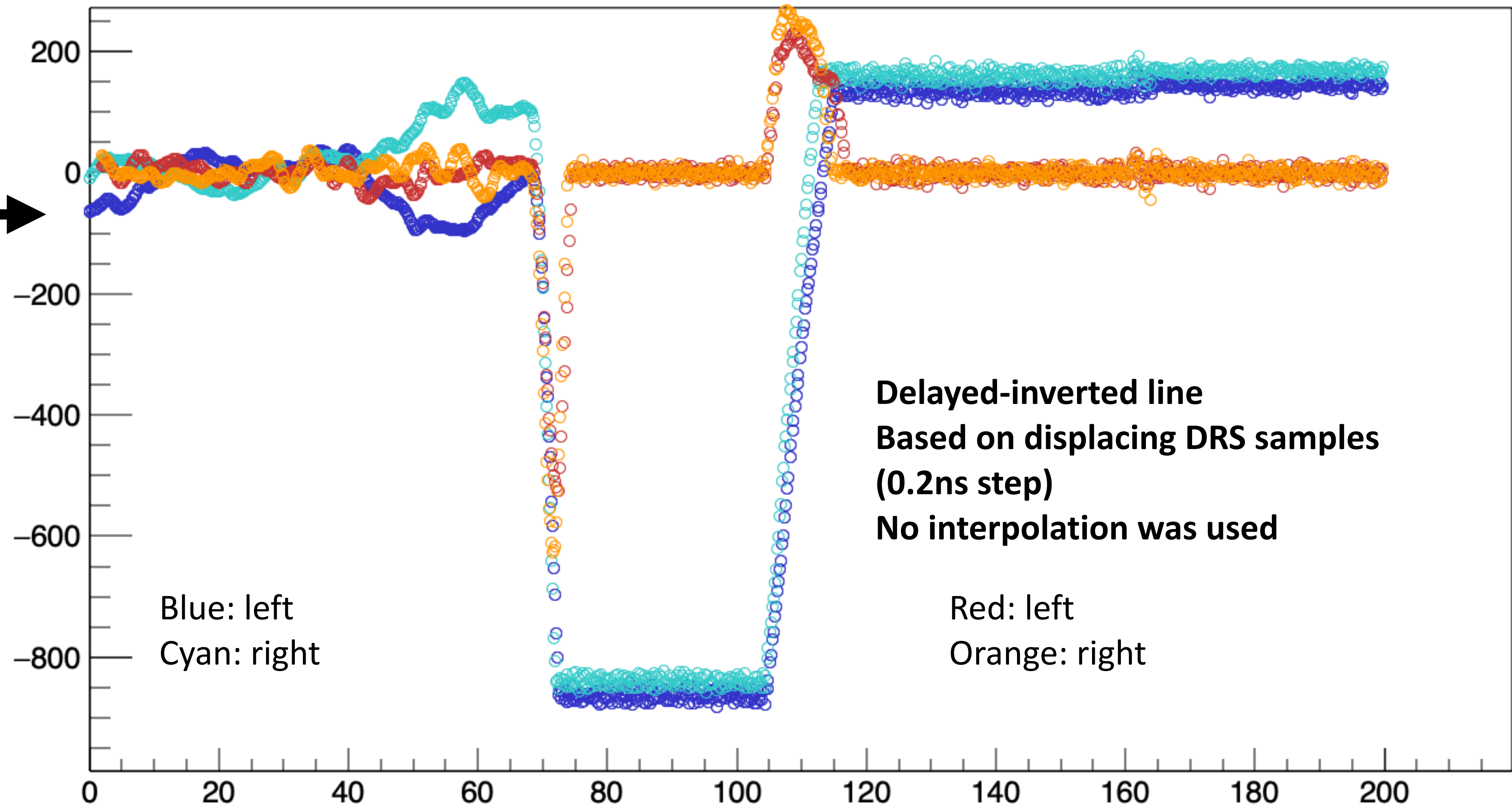
Example of one event [Timing Channel]

Run 44734

Cleaner leading edge
after delay-line
Allows for smaller
threshold

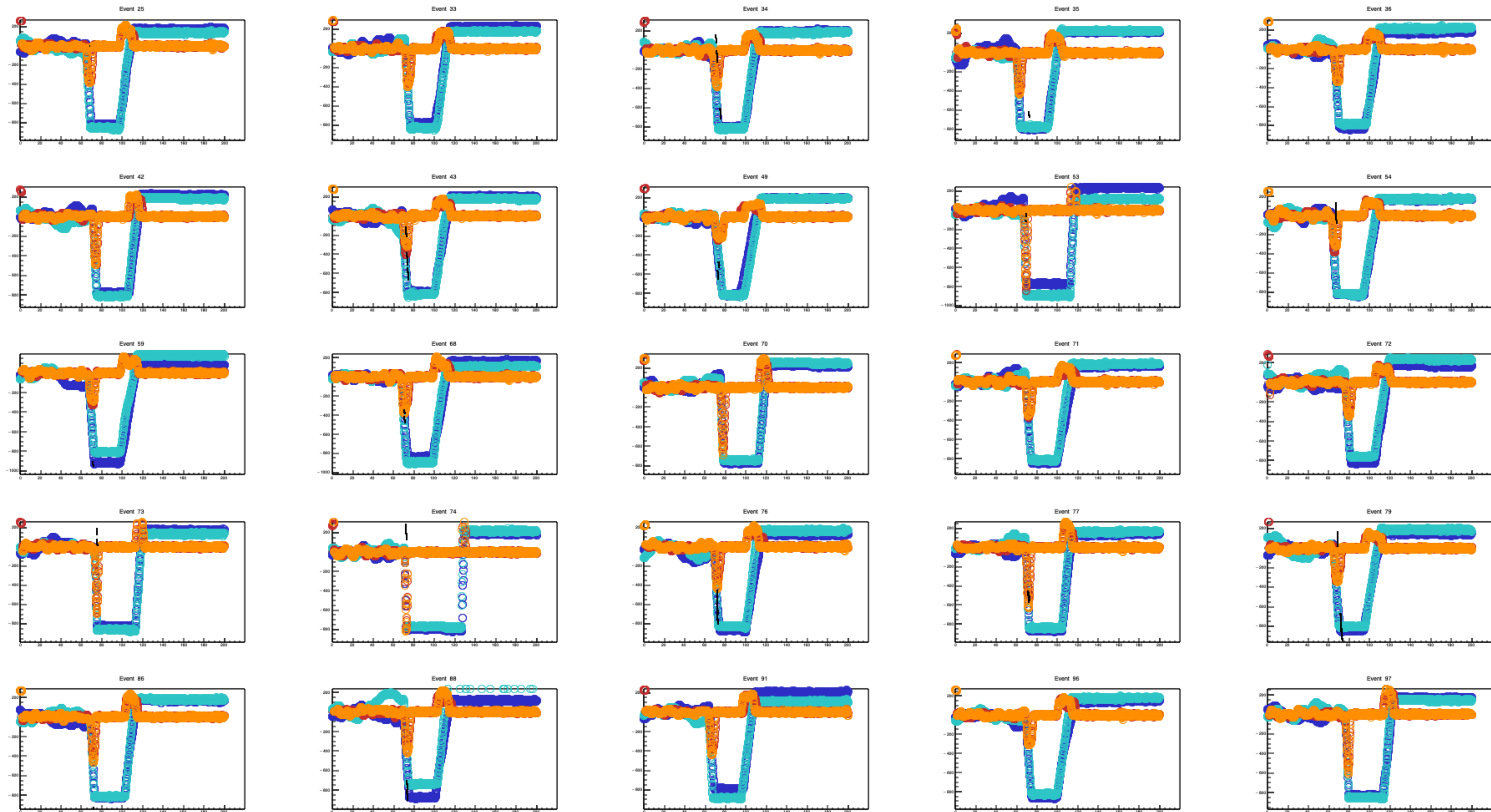


Event 77

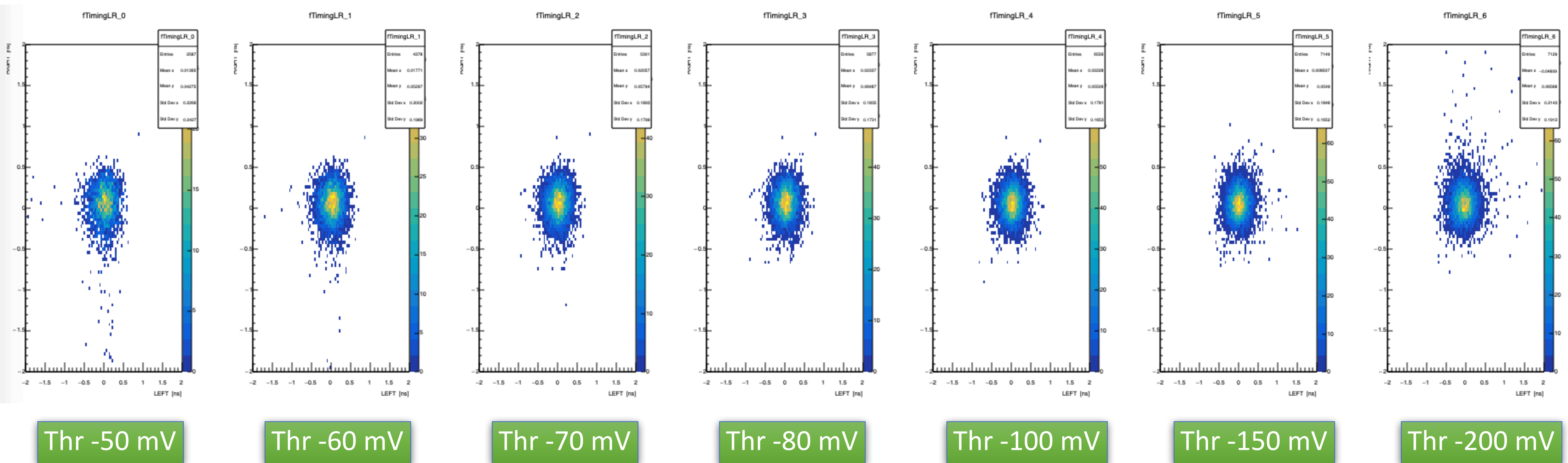


First 25 Events selected [Timing Channel]

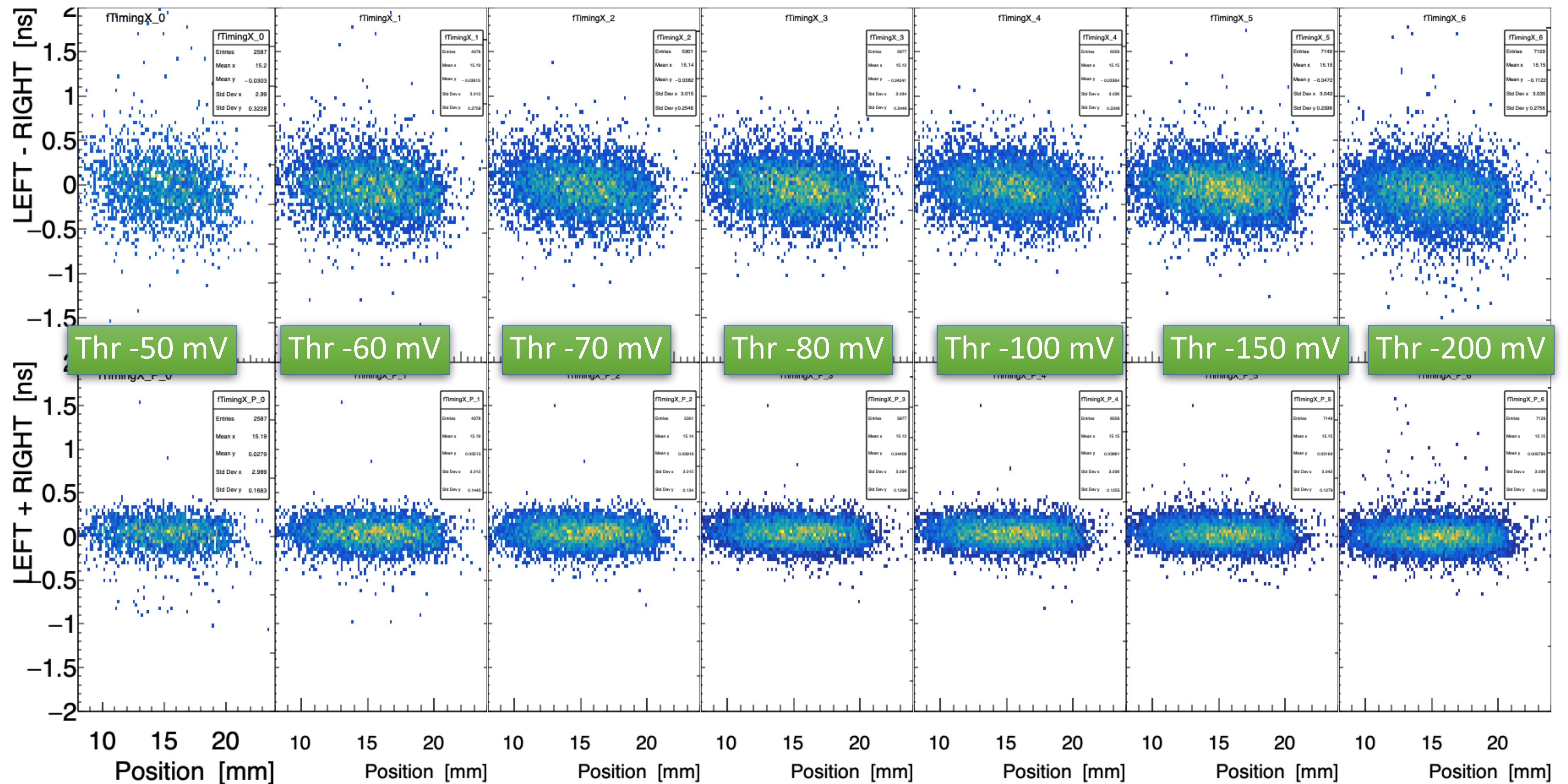
Run 44734



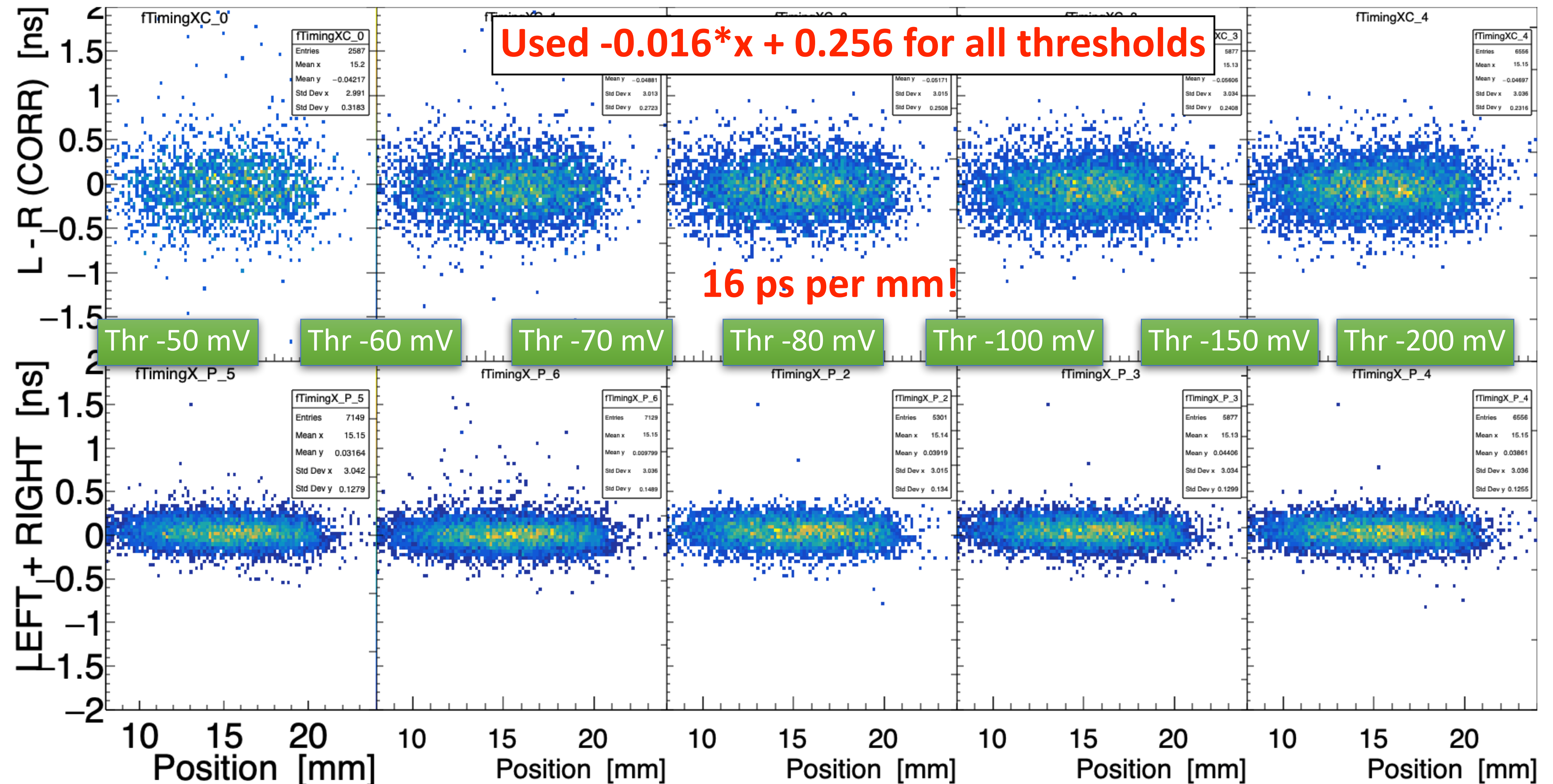
LEFT [ns] vs RIGHT [ns]



Time offset with X-along the bar



Time offset with X-along the bar



DT5742

16+1 Channel 12 bit 5 GS/s Switched Capacitor Digitizer



GROUP0

CH [0 - 7]

2 Bars
4 HDR2s
8 Channels

TR0

MCP

GROUP1

CH [8-15]

2 Bars
4 HDR2s
8 Channels

Each group is composed by 8 channels (GROUP 0 = CHANNEL 0 – 7, GROUP 1 = CHANNEL 8 – 15, etc.) and by the special channel TR_n: such signal is common to two groups; it can be used as Local Trigger or “digitized” and stored with the data for high resolution timing analysis between the ADC channels and the TR_n itself (refer to **Sec. TR0 and TR1 Inputs**).

The values of the theoretical "average" trigger rate, computed upon the given formulas, are reported in the following tables for $N_S = 1024$ samples.

N_G	TR Not Digitized	TR Digitized
1	6.813 kHz	6.058 kHz
2	3.409 kHz	3.030 kHz

Tab. 7.3: Theoretical "average" trigger rate values for the Optical Link

N_G	TR Not Digitized	TR Digitized
1	2.556 kHz	2.272 kHz
2	1.278 kHz	1.136 kHz

Tab. 7.4: Theoretical "average" trigger rate values for the USB Link

So theoretically for our use 16CH + TR0 digitized we will get

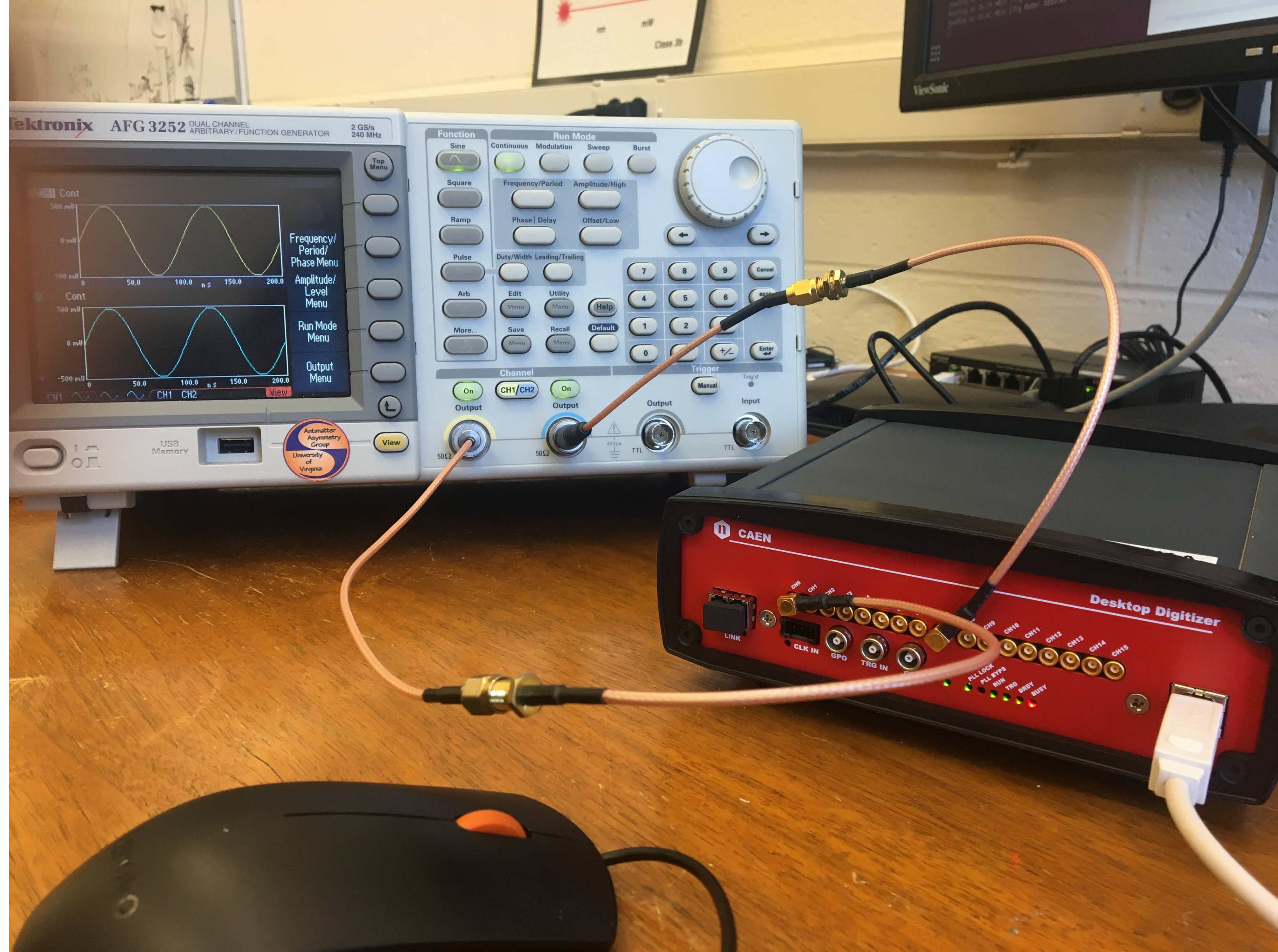
USB 1.136 kHz

PCI 3.030 kHz

50k MIPS in

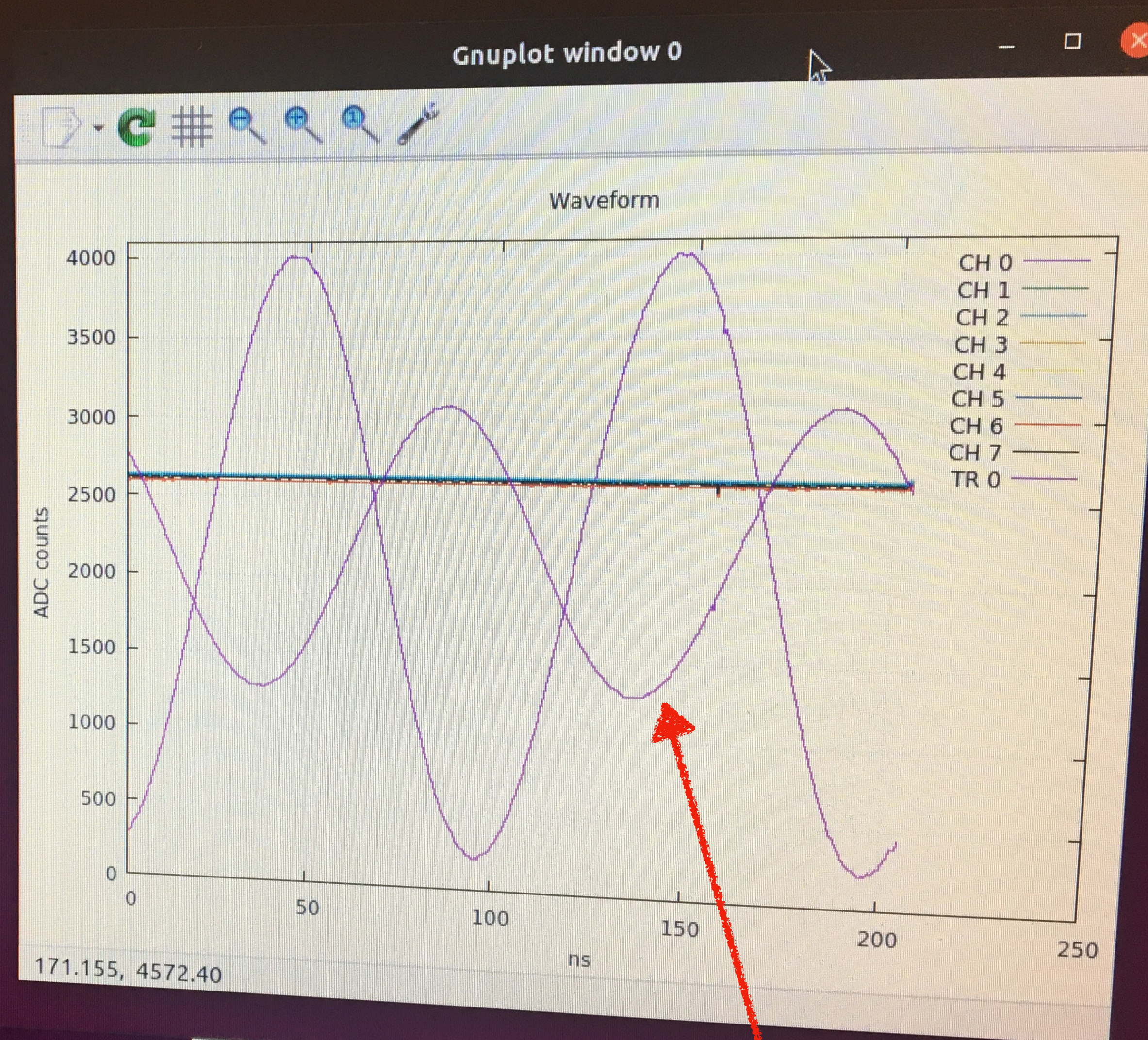
13 min

4 min



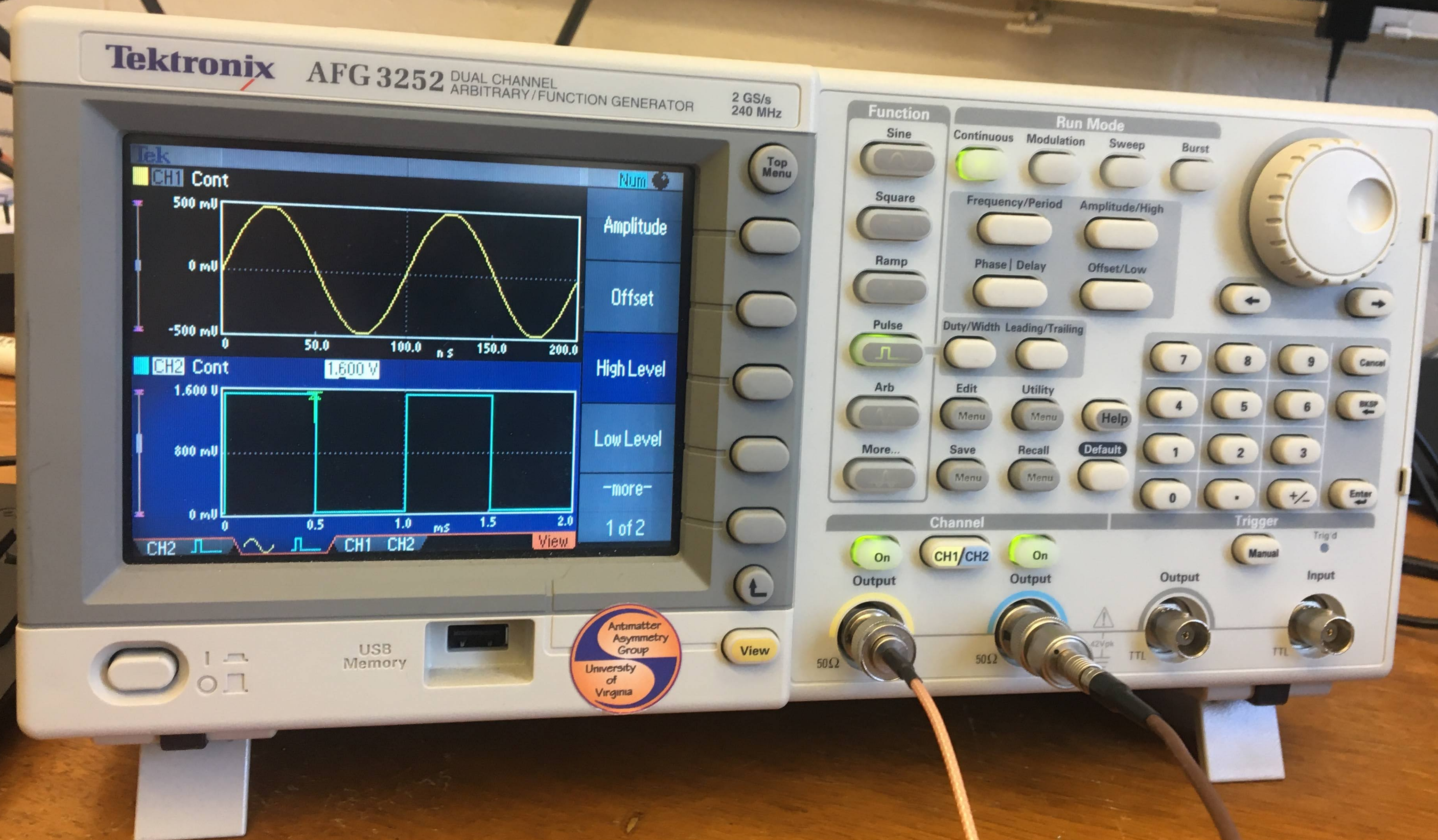
Using CAEN's tool wavedump

Reading at 26.55 MB/s (Trg Rate: 1005.90 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Plot group set to 0
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.58 MB/s (Trg Rate: 1006.89 Hz)
Reading at 26.61 MB/s (Trg Rate: 1007.88 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 27.00 MB/s (Trg Rate: 1023.00 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.98 MB/s (Trg Rate: 1021.98 Hz)
Reading at 26.76 MB/s (Trg Rate: 1013.88 Hz)
Reading at 26.74 MB/s (Trg Rate: 1012.87 Hz)
Reading at 26.84 MB/s (Trg Rate: 1016.90 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.82 MB/s (Trg Rate: 1015.89 Hz)
Reading at 26.84 MB/s (Trg Rate: 1016.90 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.68 MB/s (Trg Rate: 1010.87 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.00 Hz)
Reading at 23.54 MB/s (Trg Rate: 891.89 Hz)
Reading at 26.19 MB/s (Trg Rate: 992.24 Hz)
Reading at 26.37 MB/s (Trg Rate: 999.02 Hz)
Reading at 26.90 MB/s (Trg Rate: 1018.92 Hz)
Reading at 26.92 MB/s (Trg Rate: 1019.94 Hz)
Reading at 26.71 MB/s (Trg Rate: 1011.87 Hz)
Reading at 26.68 MB/s (Trg Rate: 1010.87 Hz)
Reading at 26.66 MB/s (Trg Rate: 1009.87 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.76 MB/s (Trg Rate: 1013.88 Hz)
Reading at 26.79 MB/s (Trg Rate: 1014.88 Hz)
Reading at 26.74 MB/s (Trg Rate: 1012.87 Hz)



TR0 capable to
digitize up to 2V

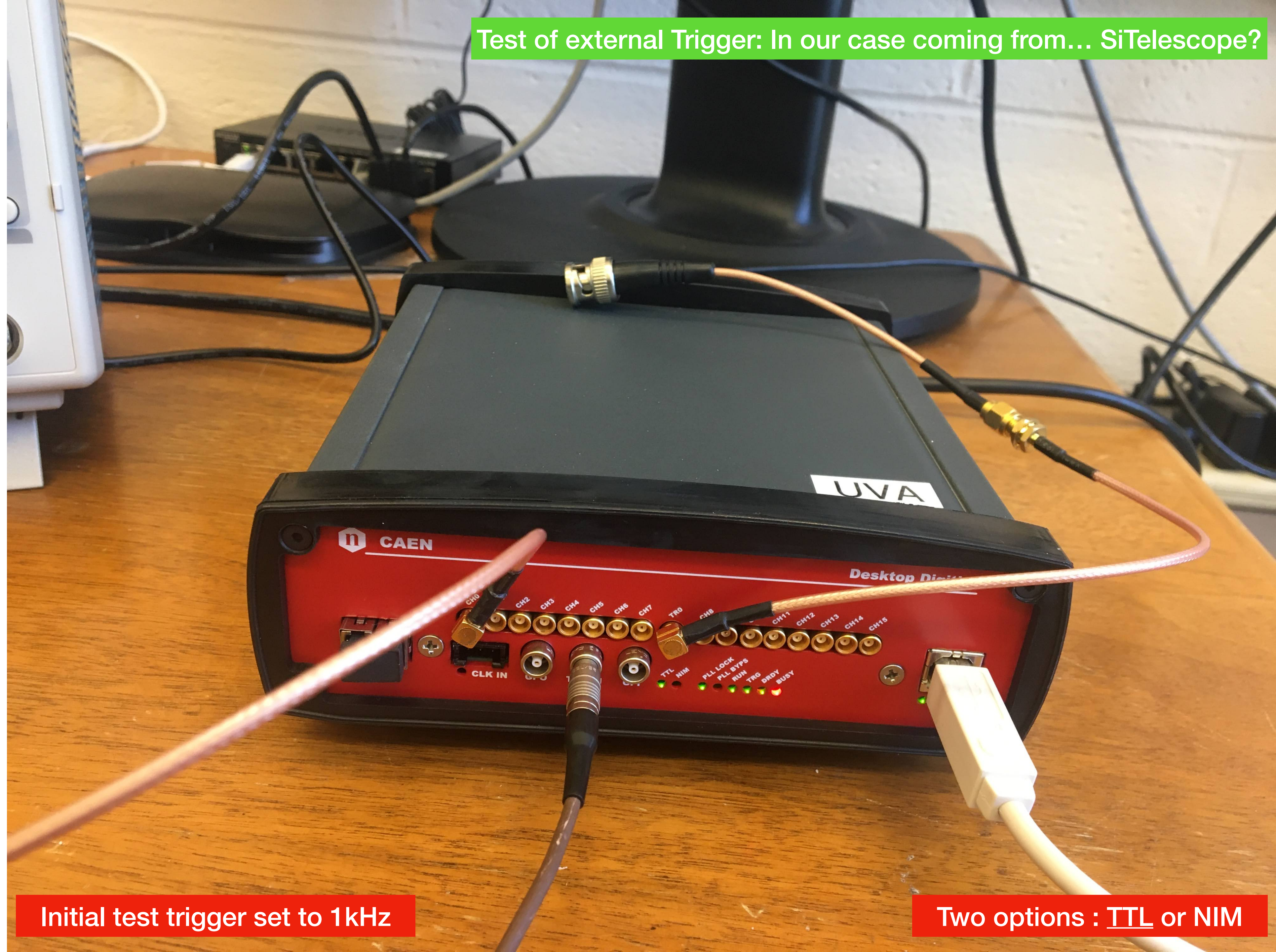
Test of external Trigger: In our case coming from... SiTelescope?



Initial test trigger set to 1kHz

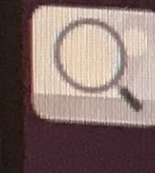
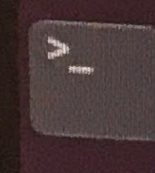
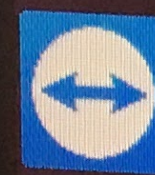
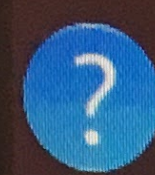
Two options : TTL or NIM

Test of external Trigger: In our case coming from... SiTelescope?

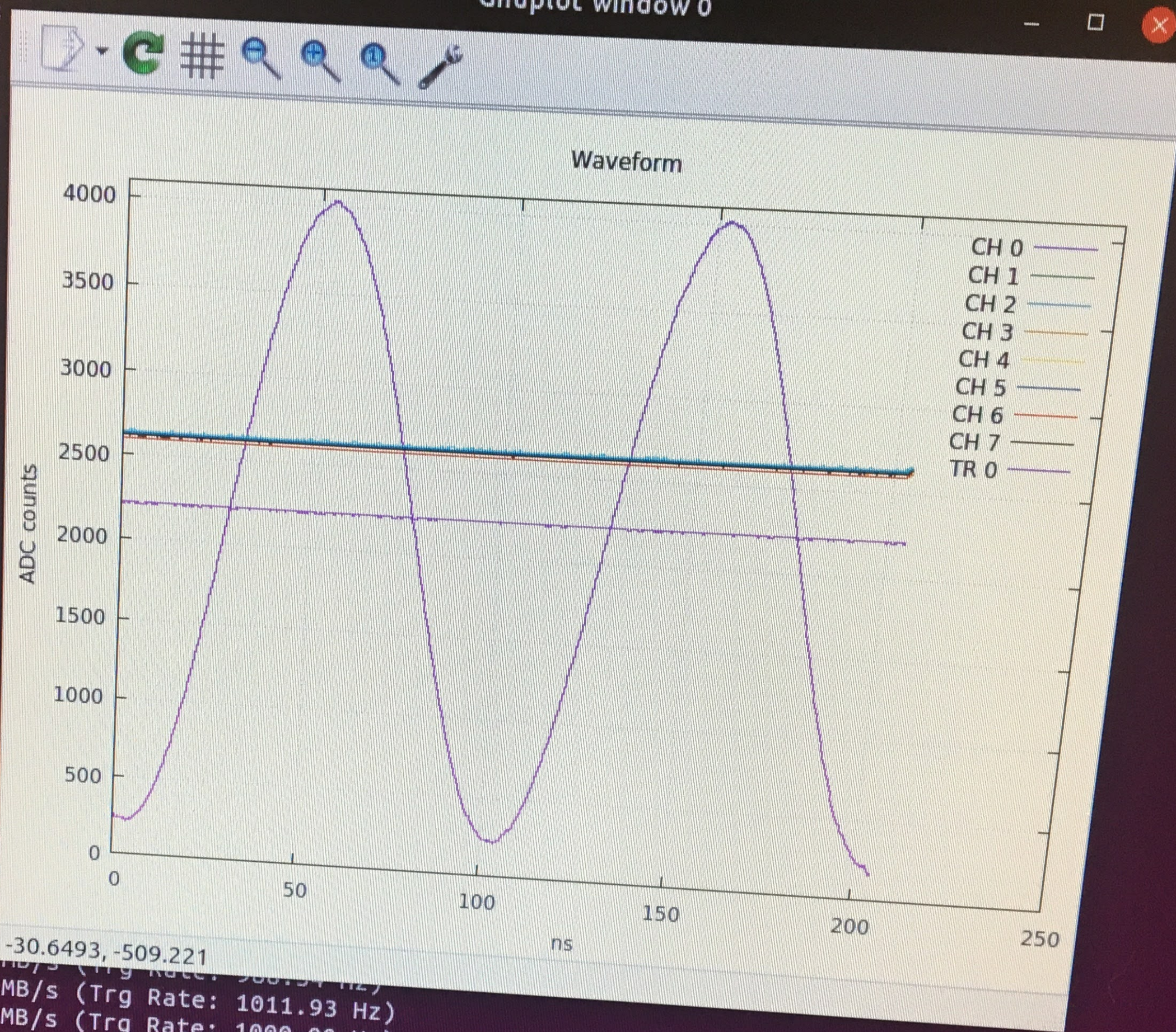


Initial test trigger set to 1kHz

Two options : TTL or NIM



Reading at 26.58
Reading at 26.14
Reading at 26.17
Reading at 26.29
Reading at 26.27
Reading at 26.53
Reading at 29.18
Reading at 26.40
Reading at 26.37
Reading at 26.42
Reading at 26.32
Reading at 23.20
Reading at 26.37
Reading at 26.35
Reading at 26.35
Reading at 26.35
Reading at 29.24
Reading at 26.42
Reading at 26.37
Reading at 26.42
Reading at 26.37
Reading at 26.42
Reading at 26.37
Reading at 26.40
Reading at 26.42
Reading at 26.40
Reading at 26.24
Reading at 26.55
Reading at 26.40
Reading at 26.40
Reading at 26.10
Reading at 26.71 MB/s (Trg Rate: 1011.93 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.00 Hz)
Reading at 26.37 MB/s (Trg Rate: 999.03 Hz)
Reading at 23.20 MB/s (Trg Rate: 878.87 Hz)
Reading at 26.22 MB/s (Trg Rate: 993.20 Hz)
Reading at 26.63 MB/s (Trg Rate: 1008.88 Hz)
Reading at 26.04 MB/s (Trg Rate: 986.50 Hz)
Reading at 26.50 MB/s (Trg Rate: 1003.93 Hz)
Reading at 26.37 MB/s (Trg Rate: 999.02 Hz)
Reading at 29.28 MB/s (Trg Rate: 1109.10 Hz)
Reading at 26.37 MB/s (Trg Rate: 999.04 Hz)
Reading at 26.42 MB/s (Trg Rate: 1000.98 Hz)
Reading at 26.40 MB/s (Trg Rate: 1000.00 Hz)



ViewSonic

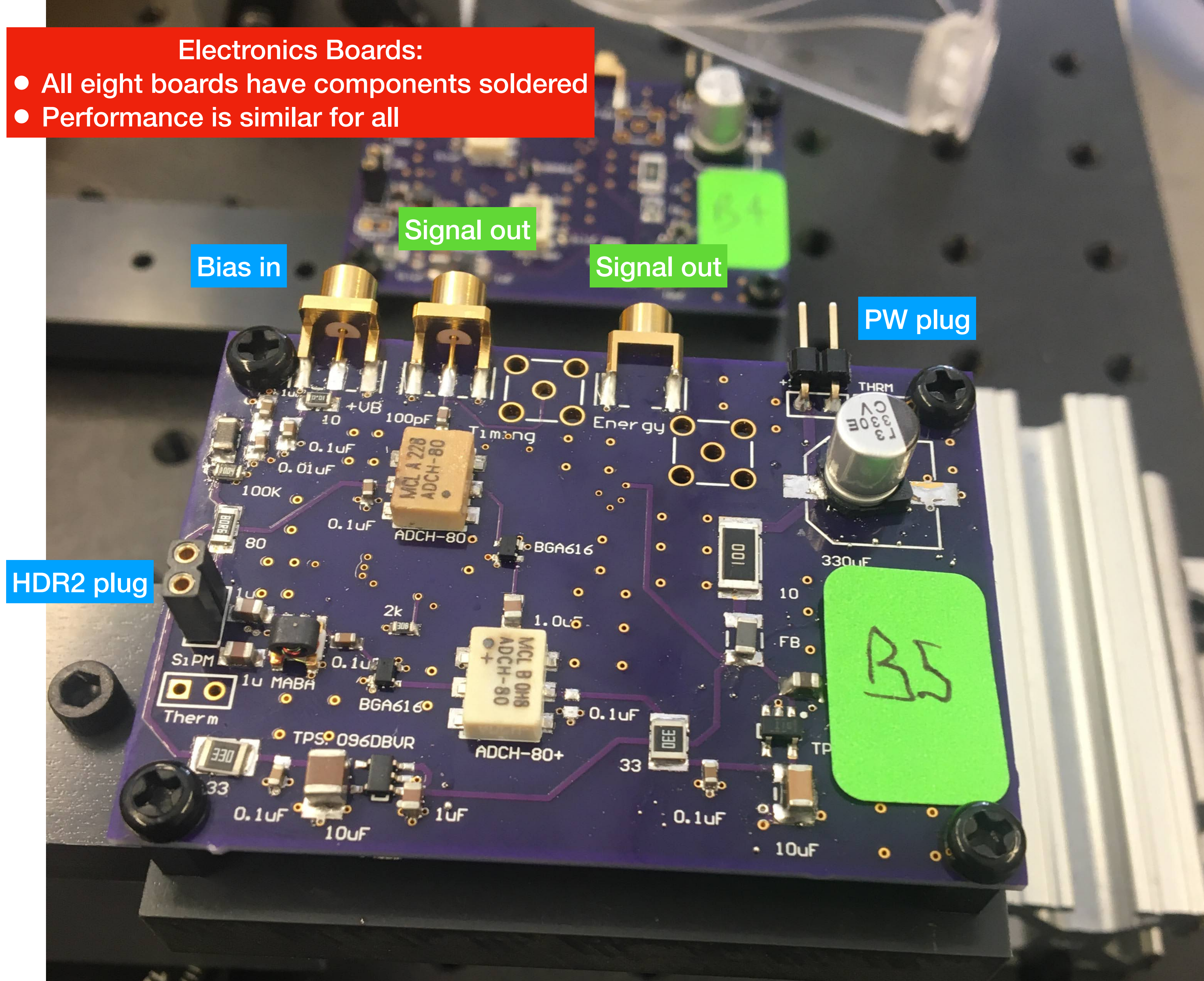
may be used in NIM modules, but is not specified

USB acquisition fine at 1kHz

Electronic Board And Mechanical Assembly

Electronics Boards:

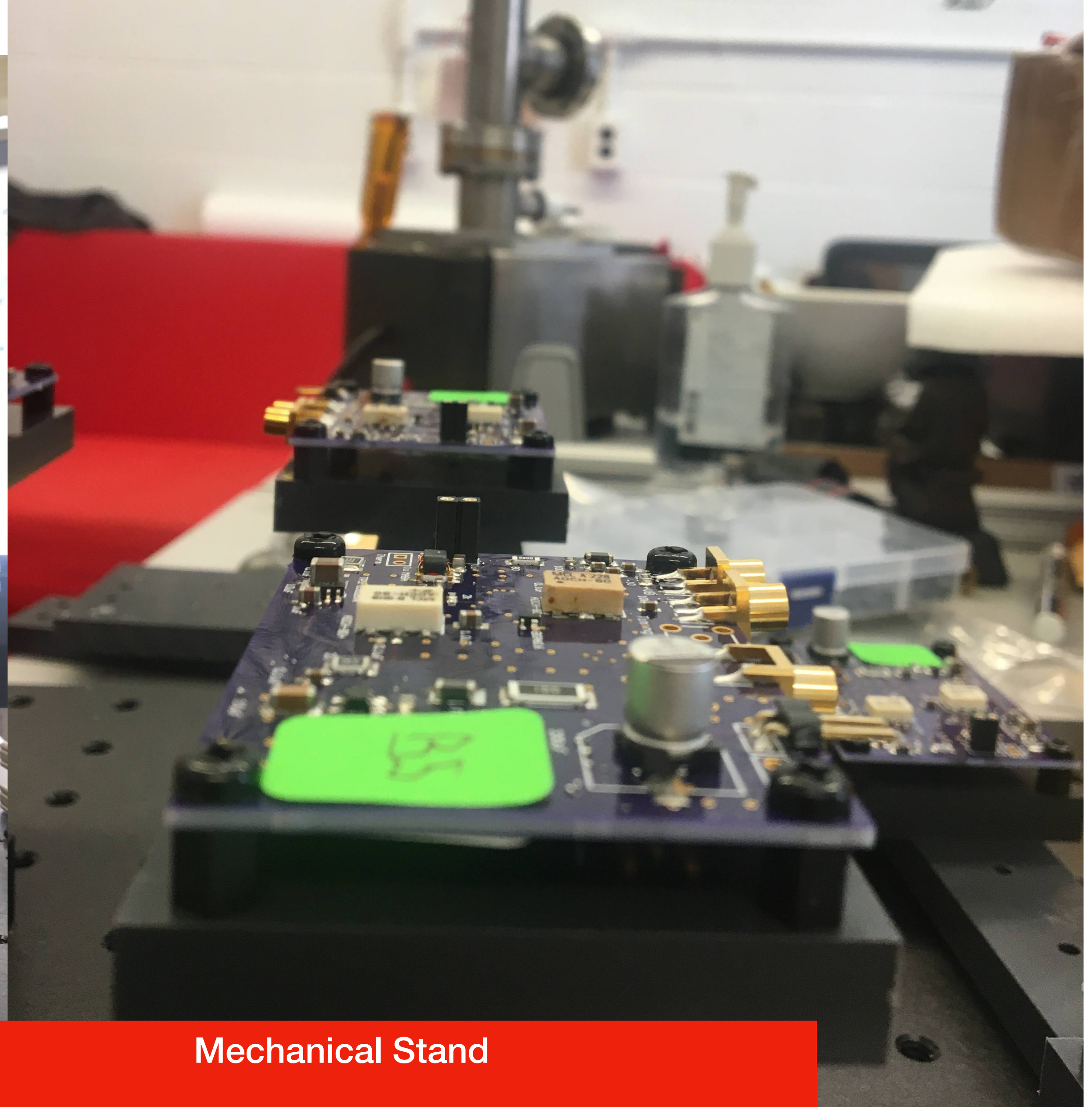
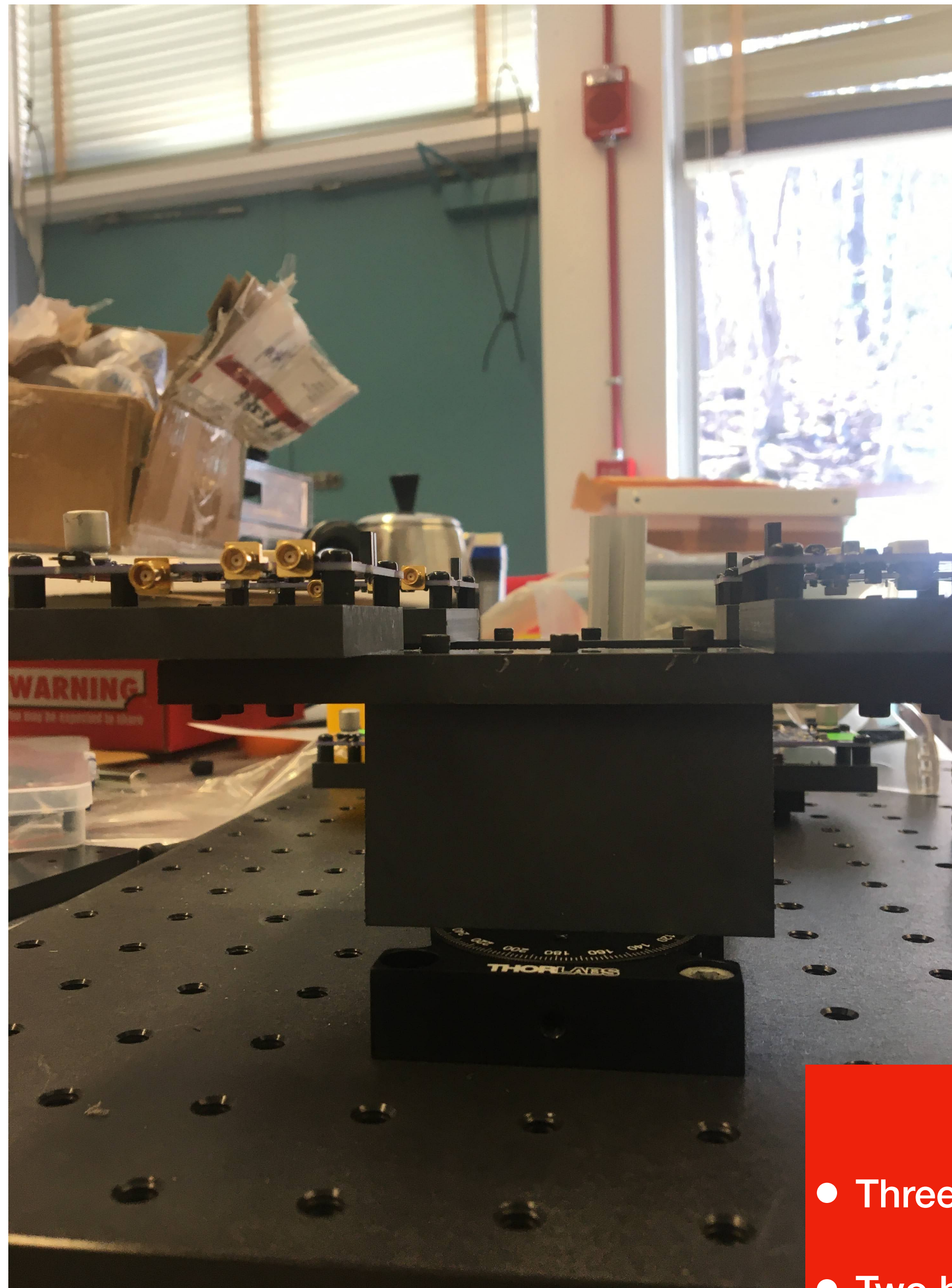
- All eight boards have components soldered
- Performance is similar for all





Mechanical Stand

- Three bars with 2 boards each aligned
- Two bars mounted in rotation table and align wrt beam
- aligned



Mechanical Stand

- Three bars with 2 boards each aligned
- Two bars mounted in rotation table and align wrt beam



@ 52 deg

Run Control and Data Monitor

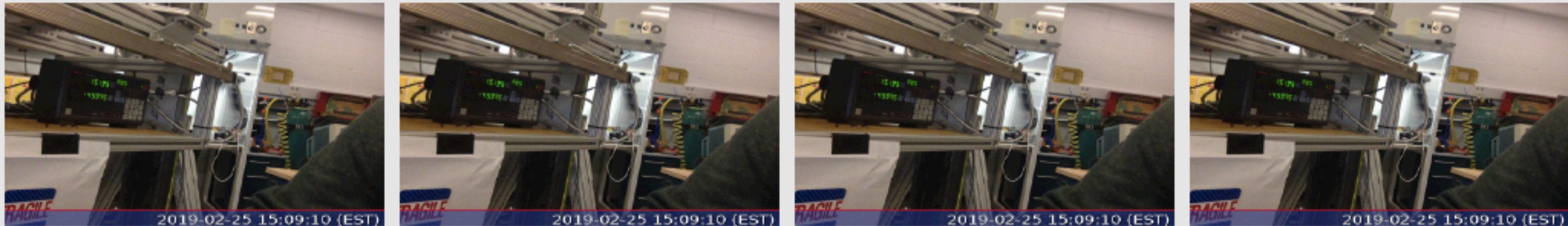
Master Controller

Angle0: 50.0 deg

Angle1: 50.0 deg

Angle2: 50.0 deg

Angle3: 50.0 deg



Bar0 H0

V_bdown: 36.80

Bar1 H0

V_bdown: 36.90

Bar2 H0

V_bdown: 37.40

Bar3 H0

V_bdown: 39.00

Bar0 H0

OverVolt: 0.50

Bar1 H0

OverVolt: 0.50

Bar2 H0

OverVolt: 0.50

Bar3 H0

OverVolt: 0.50

Voltage: 37.30 V

Voltage: 37.40 V

Voltage: 37.90 V

Voltage: 39.50 V



Voltage: 37.30 V

Voltage: 37.40 V

Voltage: 37.90 V

Voltage: 39.50 V

Bar0 H1

V_bdown: 36.80

Bar1 H1

V_bdown: 36.90

Bar2 H1

V_bdown: 37.40

Bar3 H1

V_bdown: 39.00

Bar0 H1

OverVolt: 0.50

Bar1 H1

OverVolt: 0.50

Bar2 H1

OverVolt: 0.50

Bar3 H1

OverVolt: 0.50

Unlock

Set & Lock

Last ConfigFile

00031

50.0 50.0 50.0 50.0

38.50 0.50 39.20 0.50 39.80 0.50 40.00 0.50

38.50 0.50 39.20 0.50 39.80 0.50 40.00 0.50

--.- degC --.- degC --.- degC --.- degC

--.- degC --.- degC --.- degC --.- degC

----.- mA ----.- mA ----.- mA ----.- mA

----.- mA ----.- mA ----.- mA ----.- mA

Run Number: 00032

Start Run

STOP

Bar0 H0: --.- degC ----.- mA

Bar1 H0: --.- degC ----.- mA

Bar2 H0: --.- degC ----.- mA

Bar3 H0: --.- degC ----.- mA

Bar0 H1: --.- degC ----.- mA

Bar1 H1: --.- degC ----.- mA

Bar2 H1: --.- degC ----.- mA

Bar3 H1: --.- degC ----.- mA

Data Quality Monitoring

Bar selector

One Run

Persistent WF

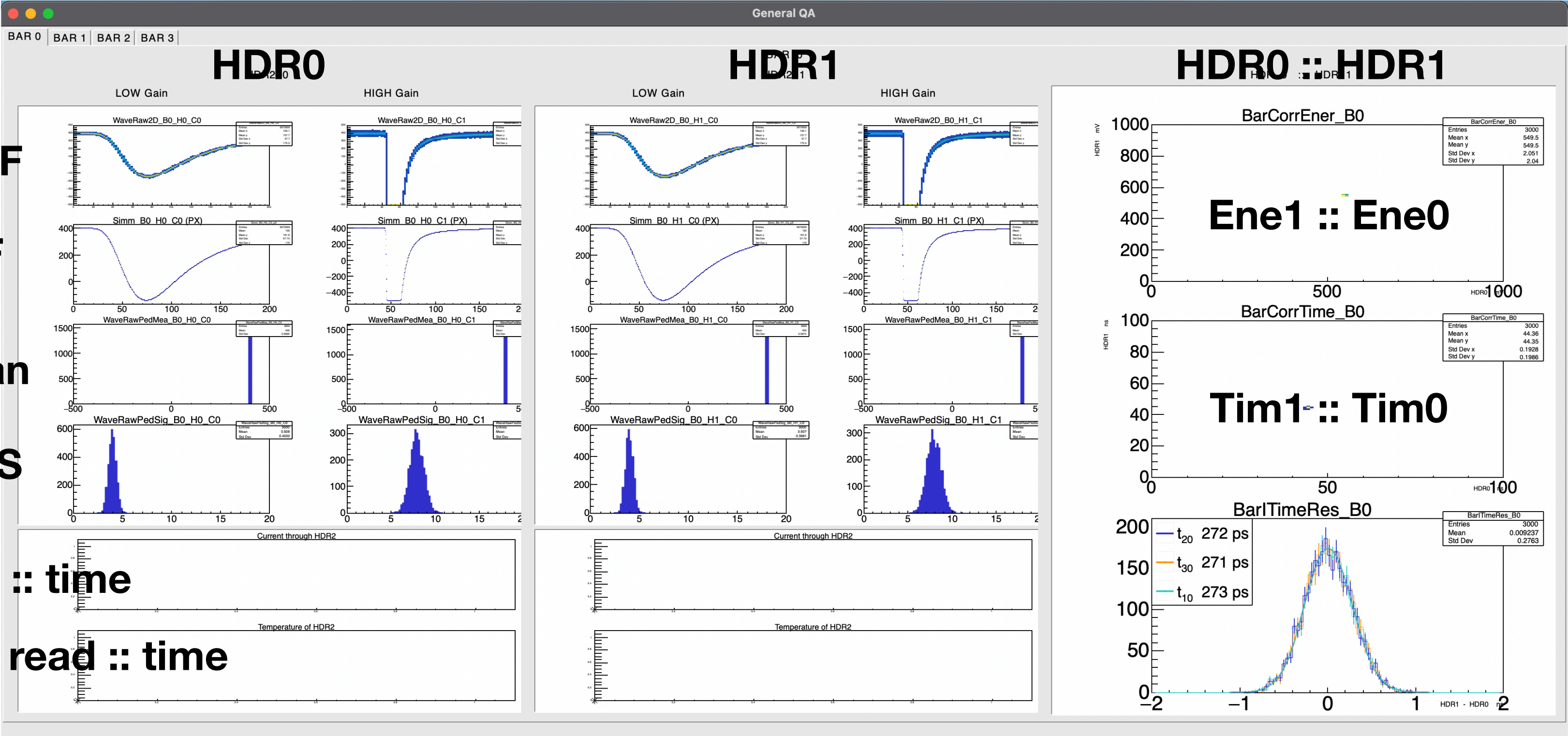
Average WF

Baseline Mean

Baseline RMS

Current draw :: time

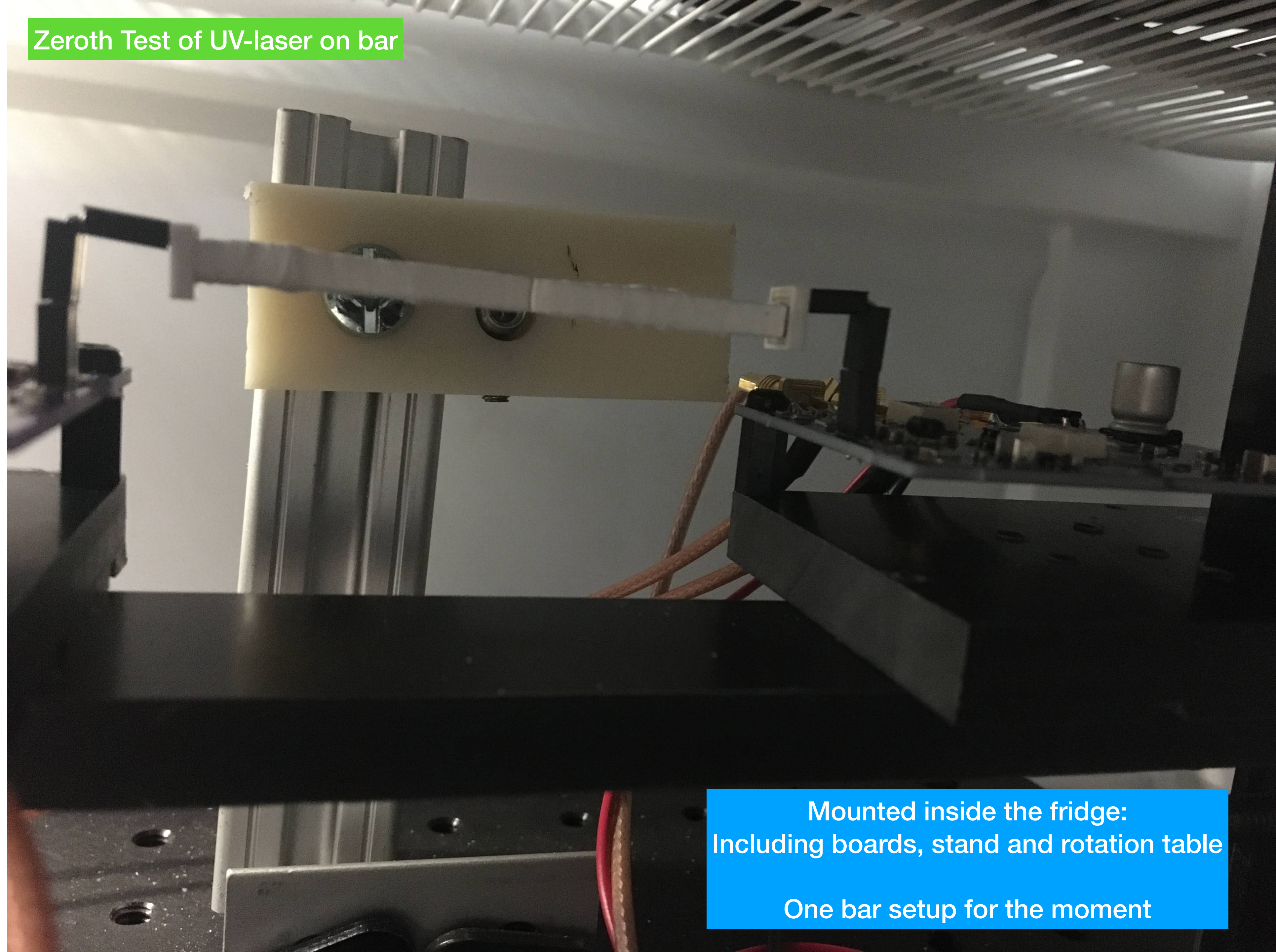
Temperature read :: time



Time1-Time0

Fake MC signals

Zeroth Test of UV-laser on bar

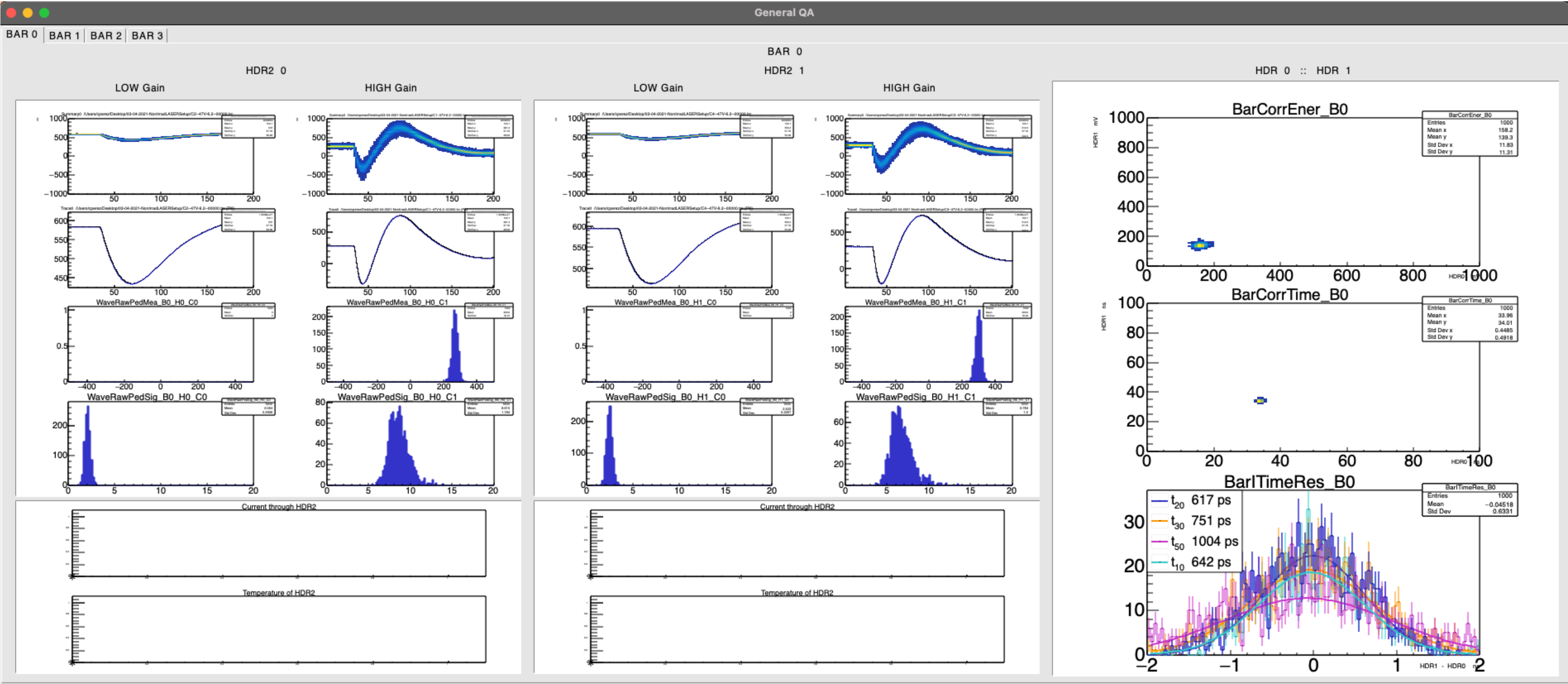


Mounted inside the fridge:
Including boards, stand and rotation table

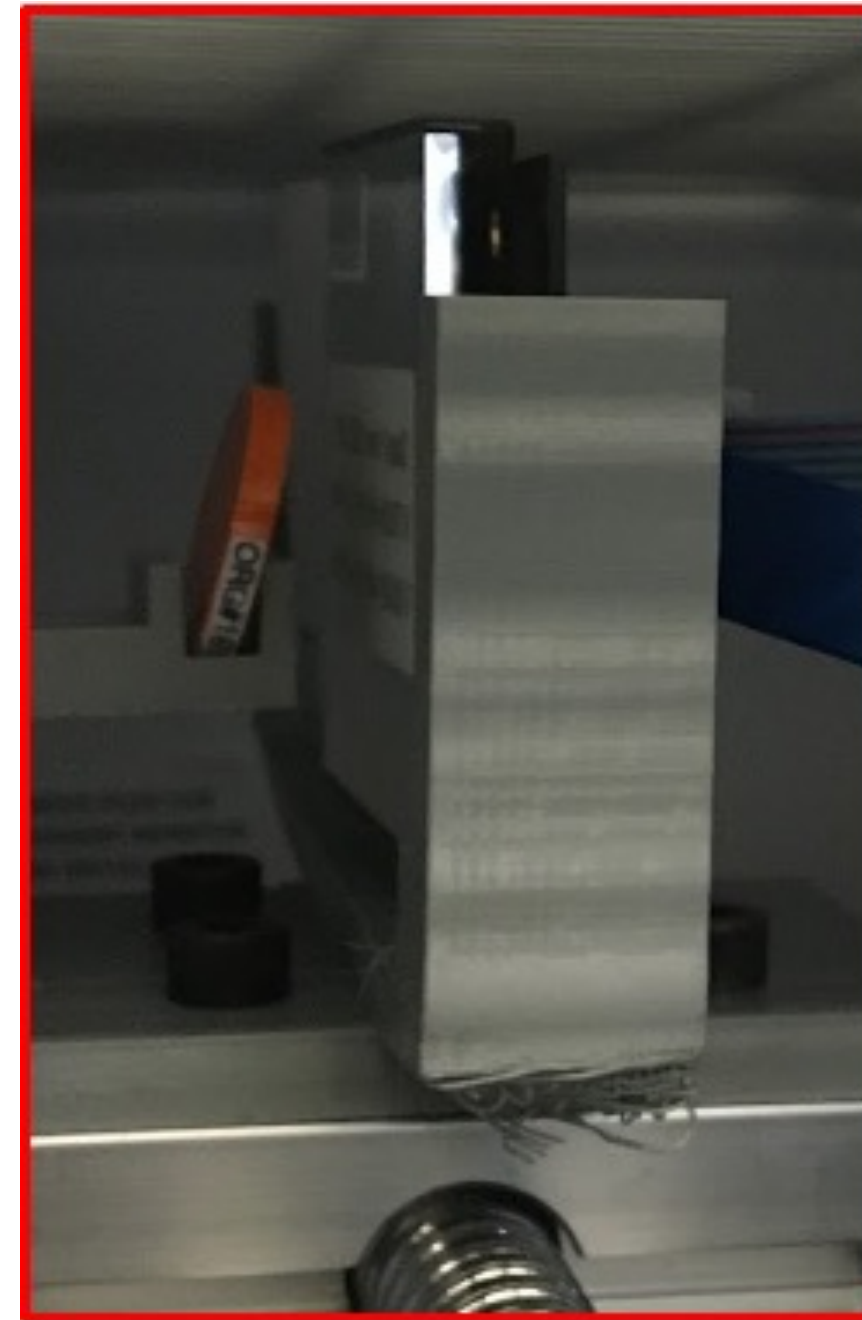
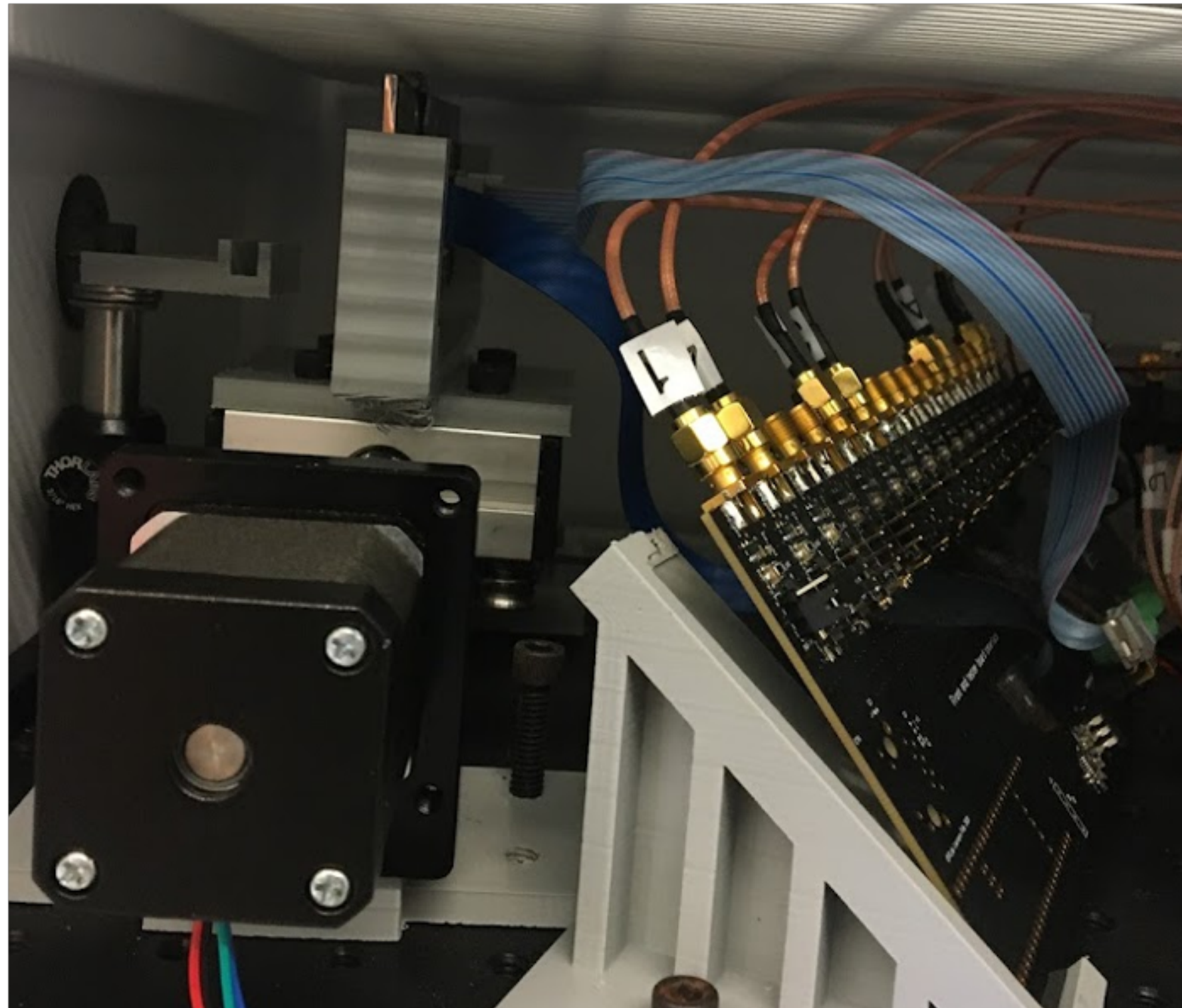
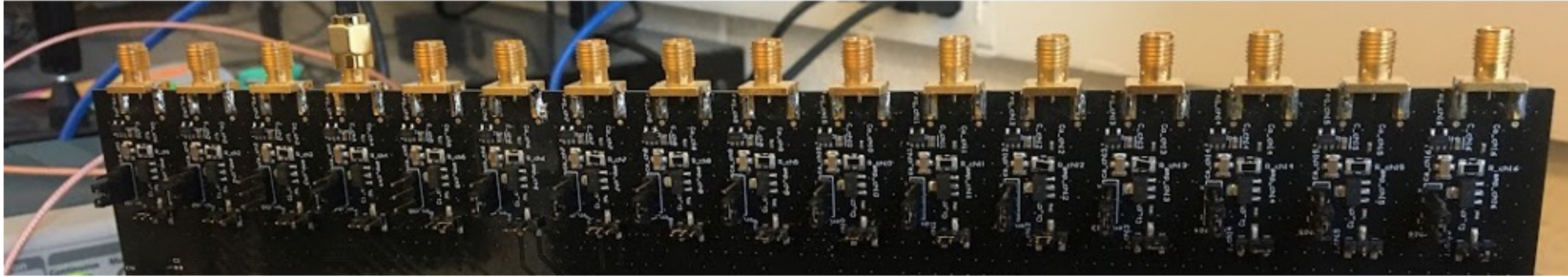
One bar setup for the moment

Real response of UV-laser on LYSO + HDR2 + FEElectronics

TString base = "47V-6.2--00000.trc";



EBoard allows reading 8 bars at a time



Testing board developed at Caltech using a x5 amplifier

Provides a bridge between flex connector and

How long will it take to anneal?

5e13

@1 OV

Measured DCR for 5e13 SiPM is 43GHz at -30C.

Target DCR is 30GHz at -25C or 23.4GHz at -30C. The annealing factor is $43/23.4 = 1.84$

Estimated annealing time at different temperatures:

Temp	Time

20	202 days 21 hours 2 min
30	42 days 7 hours 22 min
40	9 days 17 hours 42 min
50	2 days 10 hours 52 min
60	0 days 16 hours 12 min
70	0 days 4 hours 52 min

2e14

@1 OV

The annealing factor is x4 of 5e13 or $4 * 1.84 = 7.36$

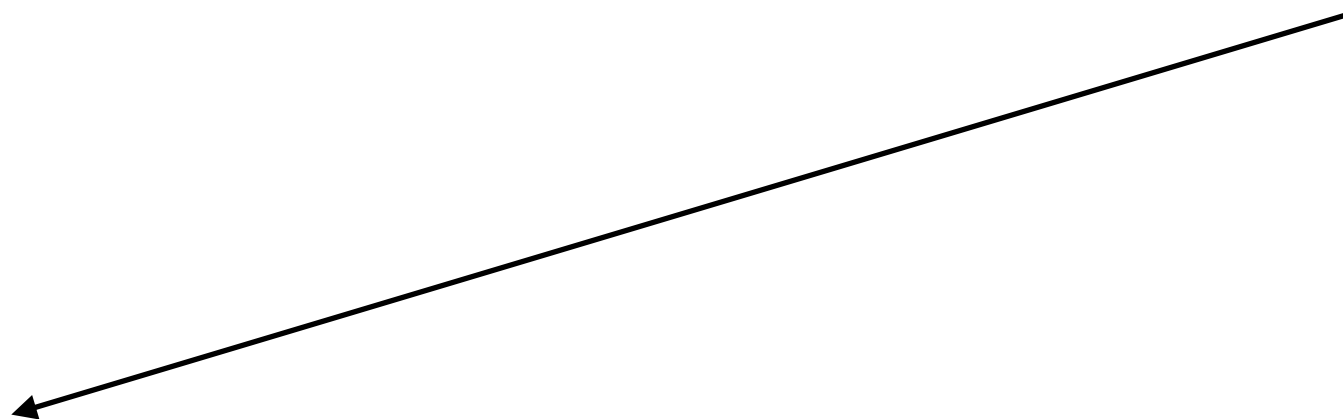
Estimated annealing time at different temperatures:

Temp	Time

70	745 days 0 hours 12 min
80	234 days 7 hours 52 min
90	78 days 10 hours 52 min
100	27 days 19 hours 42 min
110	10 days 9 hours 42 min
120	4 days 2 hours 2 min
130	1 days 16 hours 22 min

If we anneal at 80C we would need several months to reach such levels

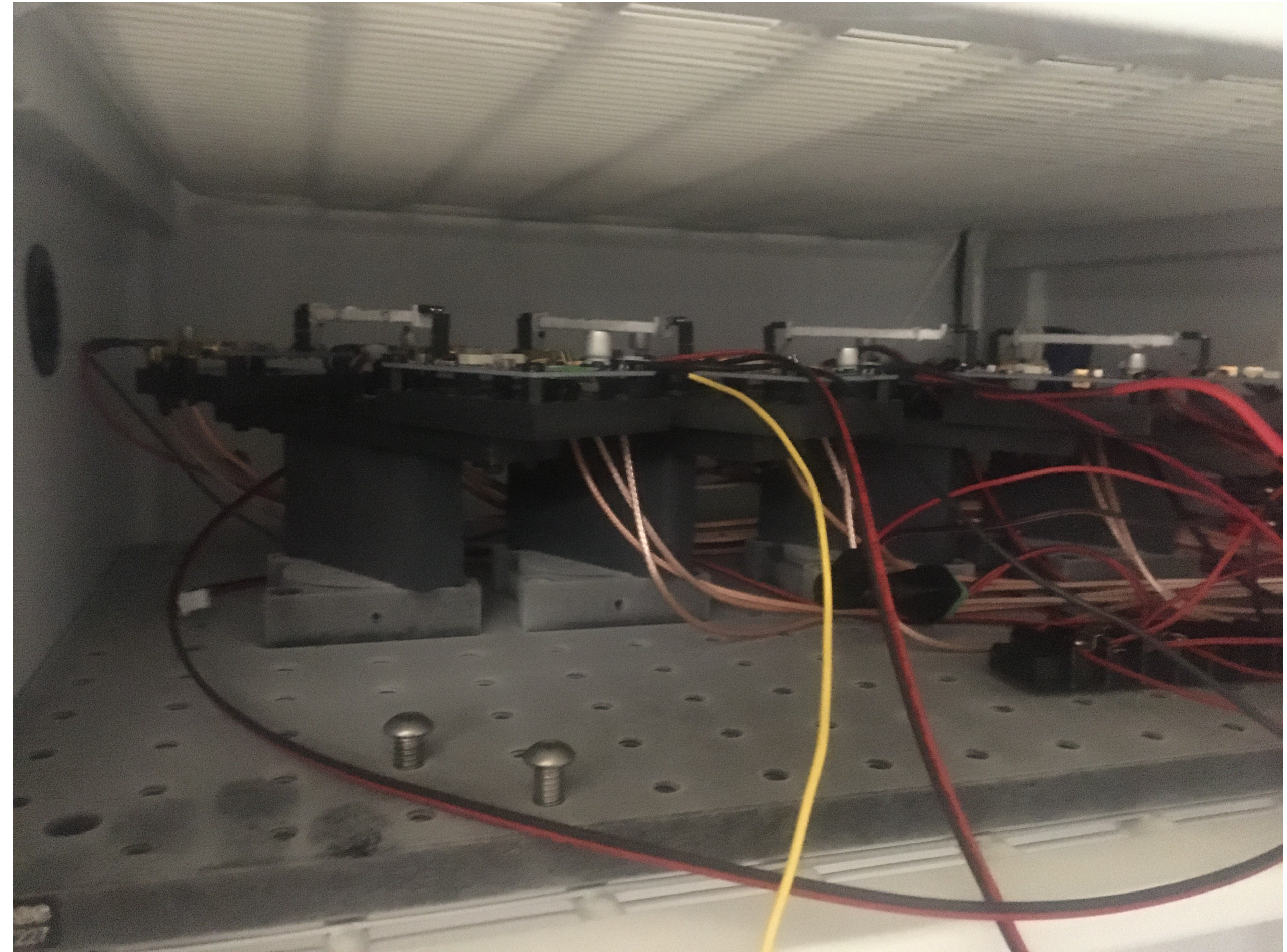
If we anneal at this temperature, what do we chose as time intervals?



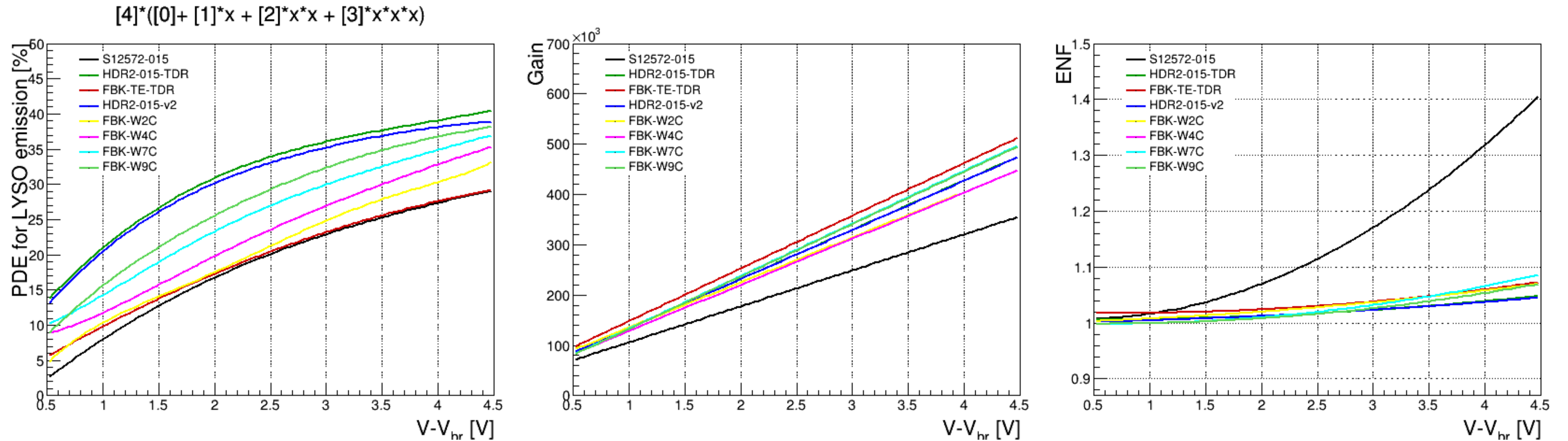
Still we need to hear from Hamamatsu if we can go to 110C

Running at -30 C

Push nitrogen and installed se



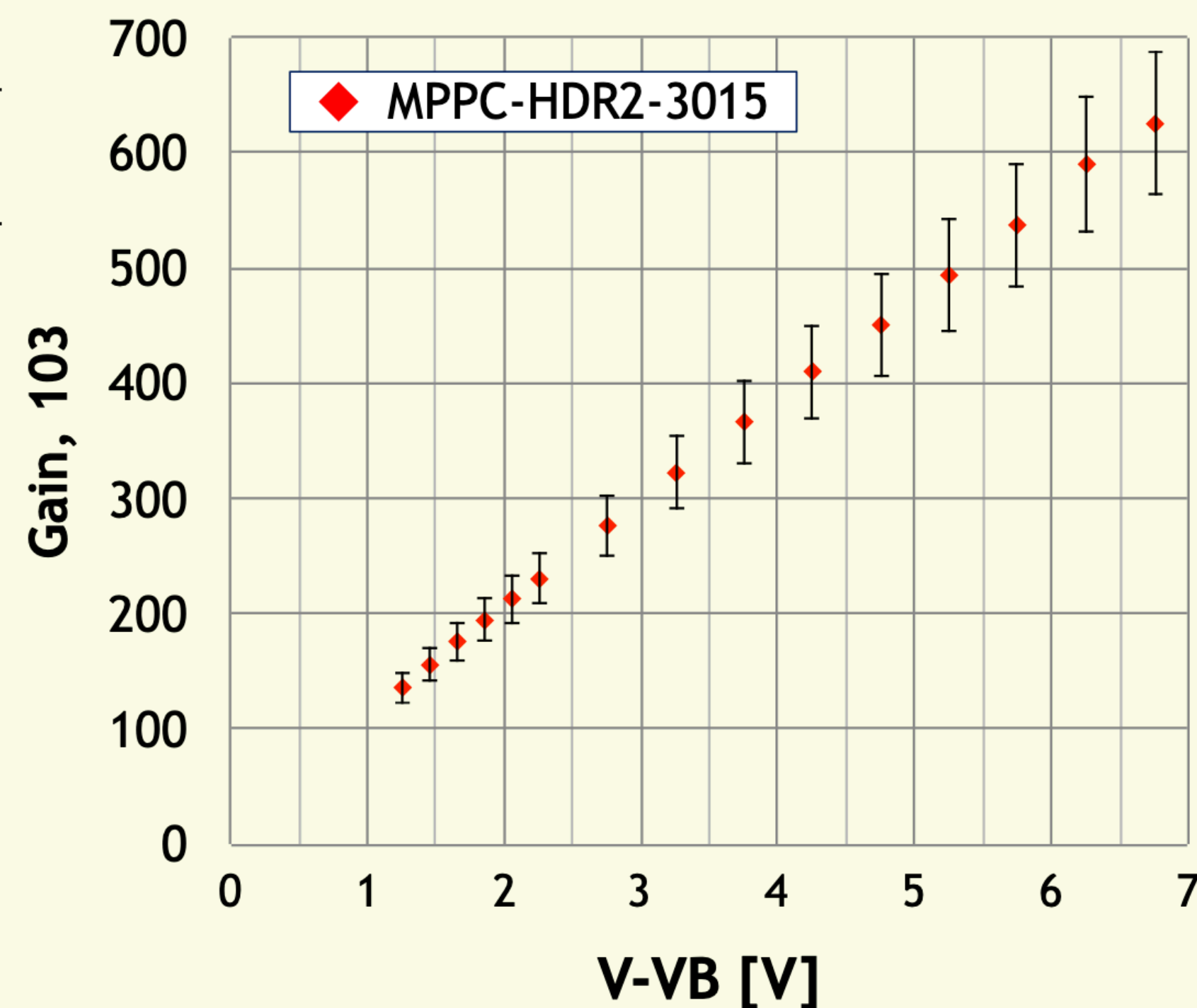
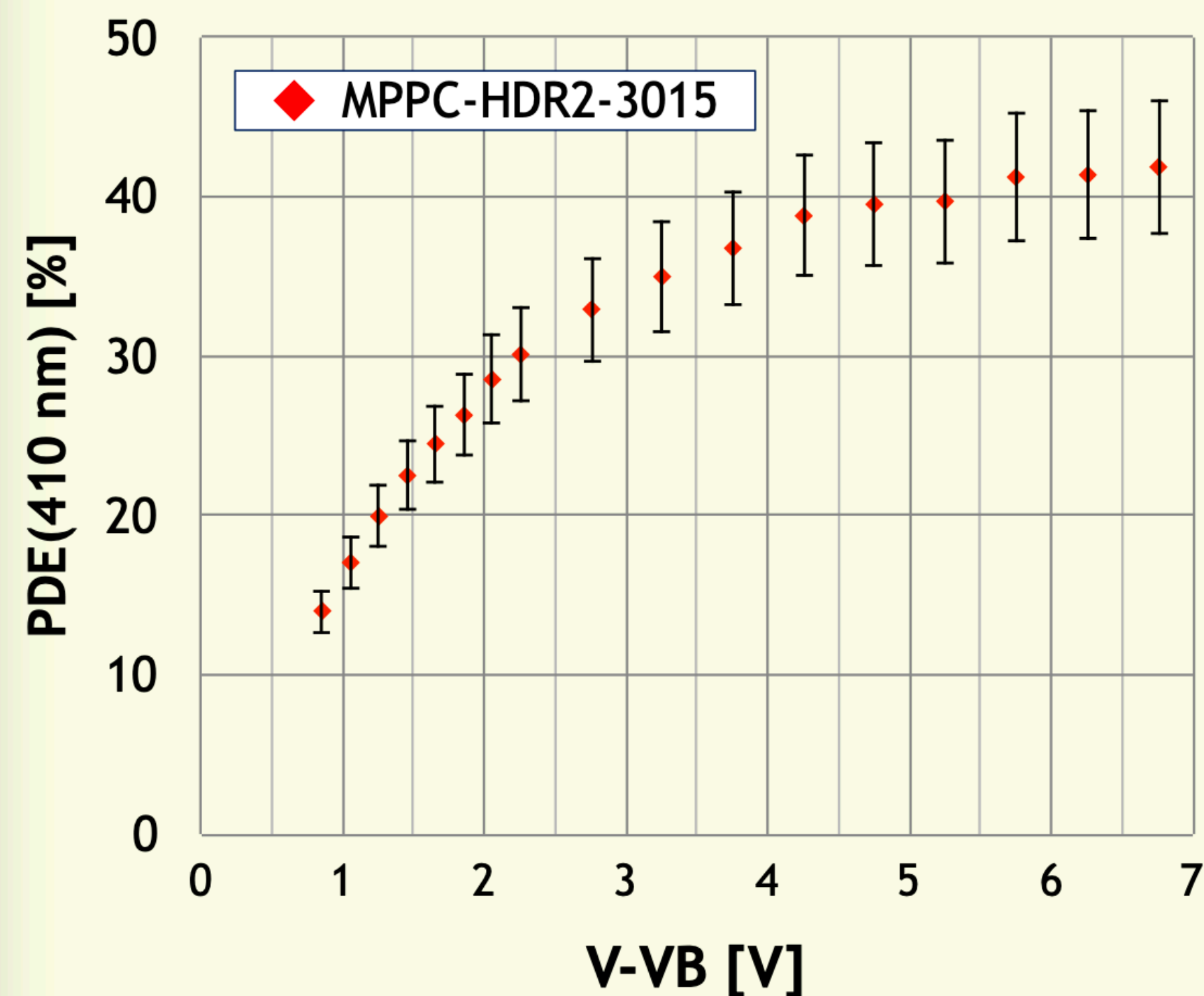
Some HDR2-015-v2 Parameters



<https://twiki.cern.ch/twiki/bin/viewauth/CMS/BTLSensors>

https://twiki.cern.ch/twiki/pub/CMS/BTLSensors/sipm_spec_input_HDR2-015-v2-1e13.root

We work with multiple SiPM vendors in the BTL but for this TEC R&D we used the Hamamatsu 3x3 mm HDR2 SiPM



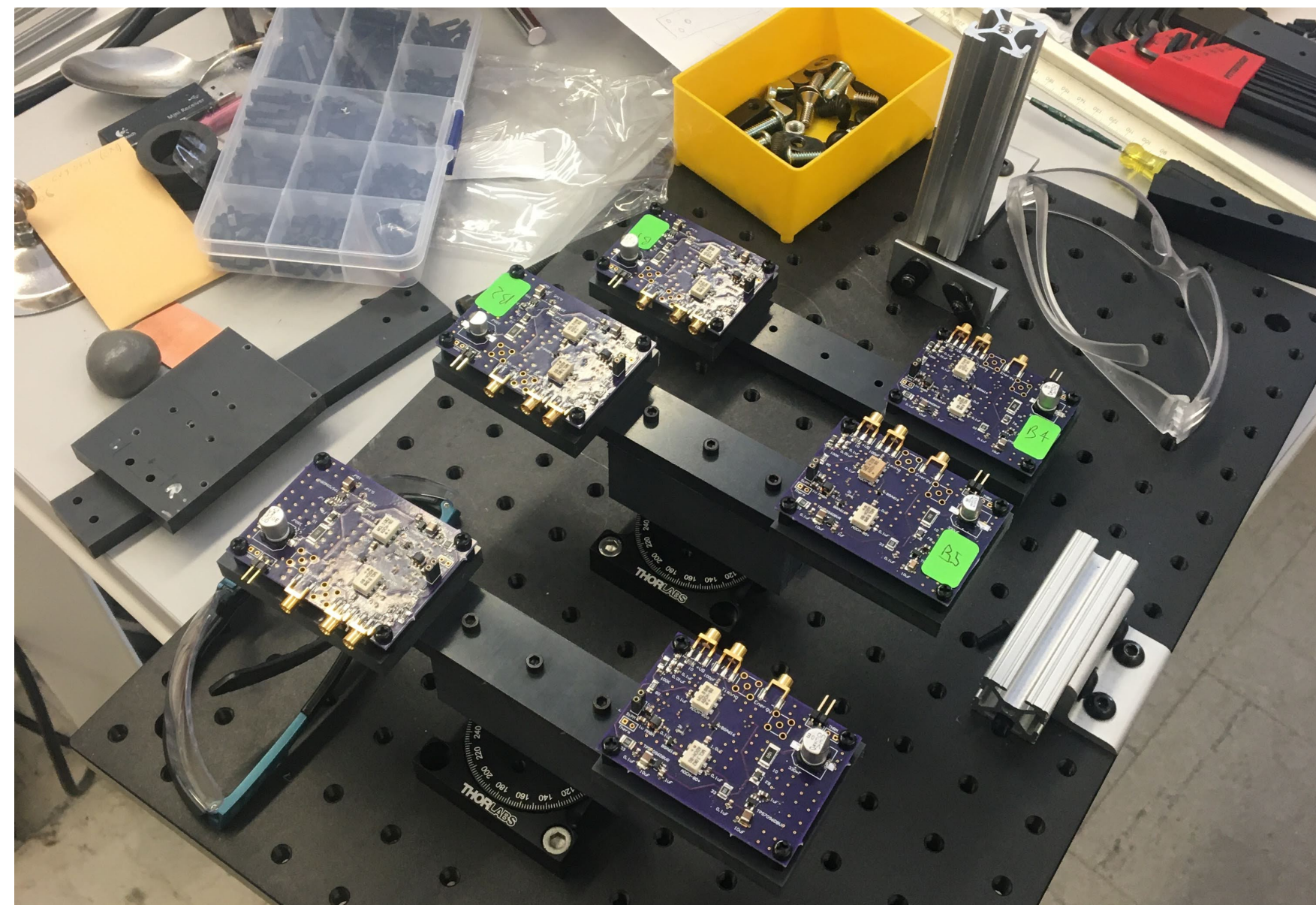
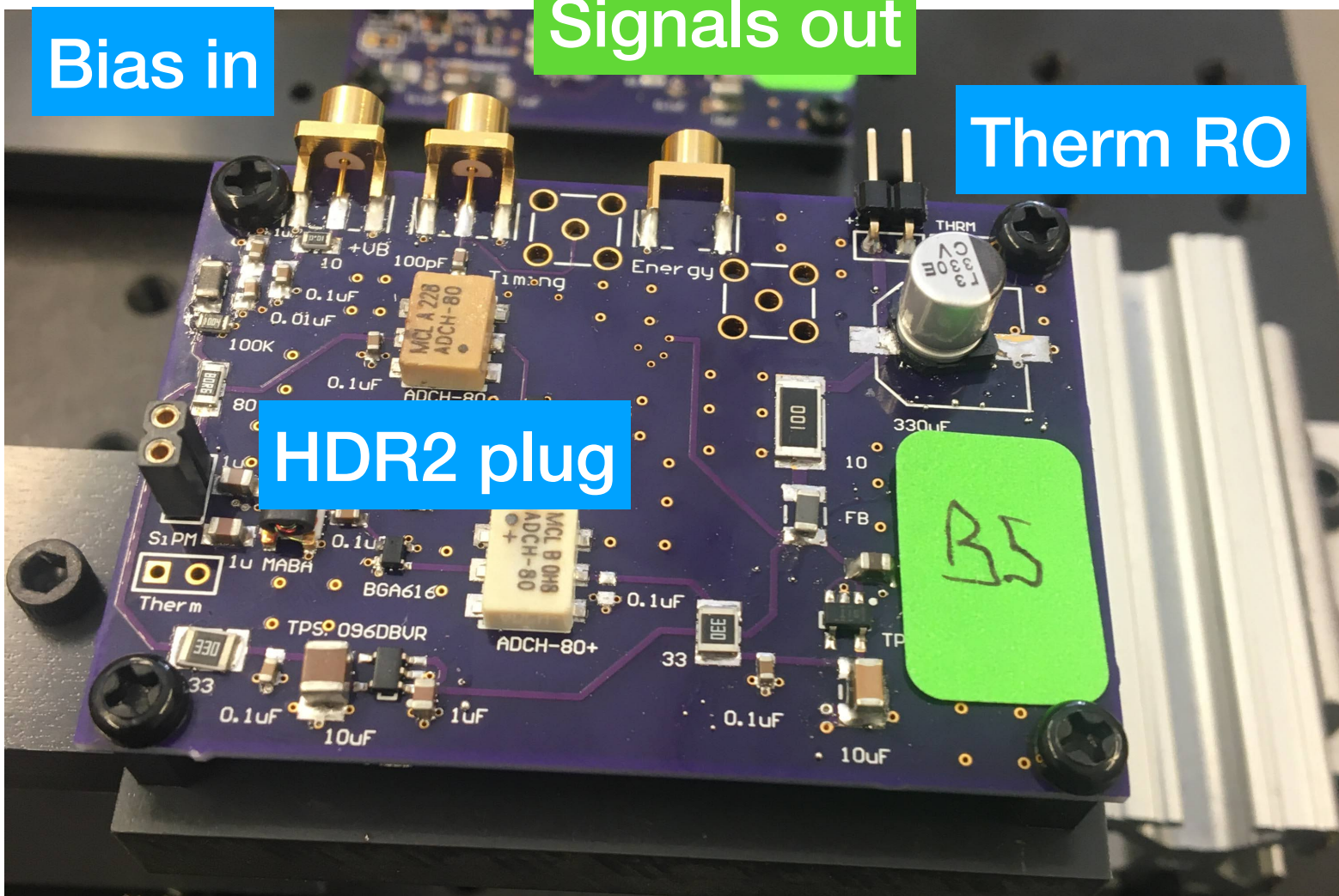
Due to the fast rising PDE data shows that these HDR2 SiPMs have optimum S/N after high irradiation at 1 to 1.5V over voltage (V-Vb)

UV-Laser Scan Tests - bubble in bar 16

Same LYSO bar under different illumination



May'21 TestBeam



GROUP0

GROUP1

CH [0 - 7]

TR0

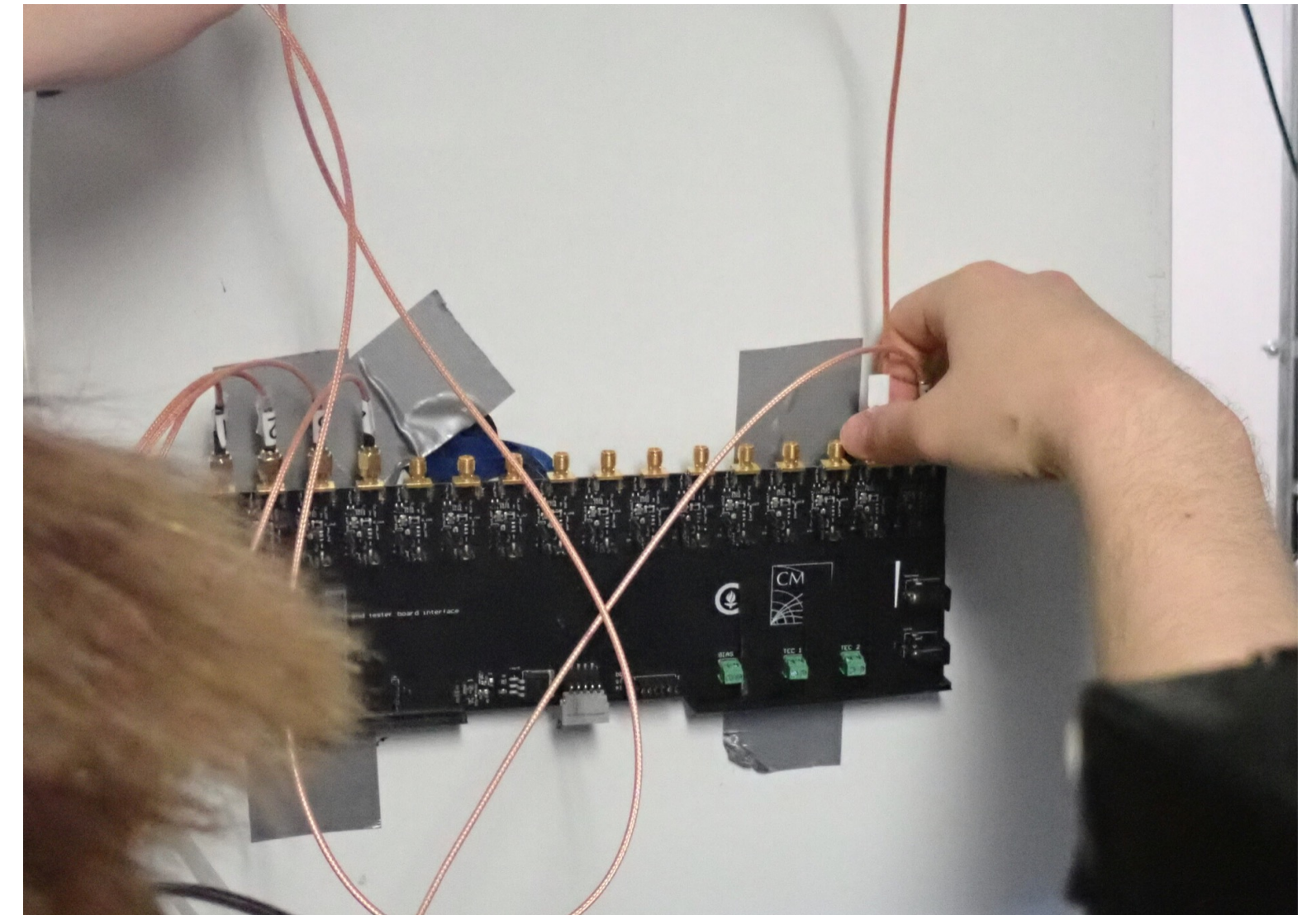
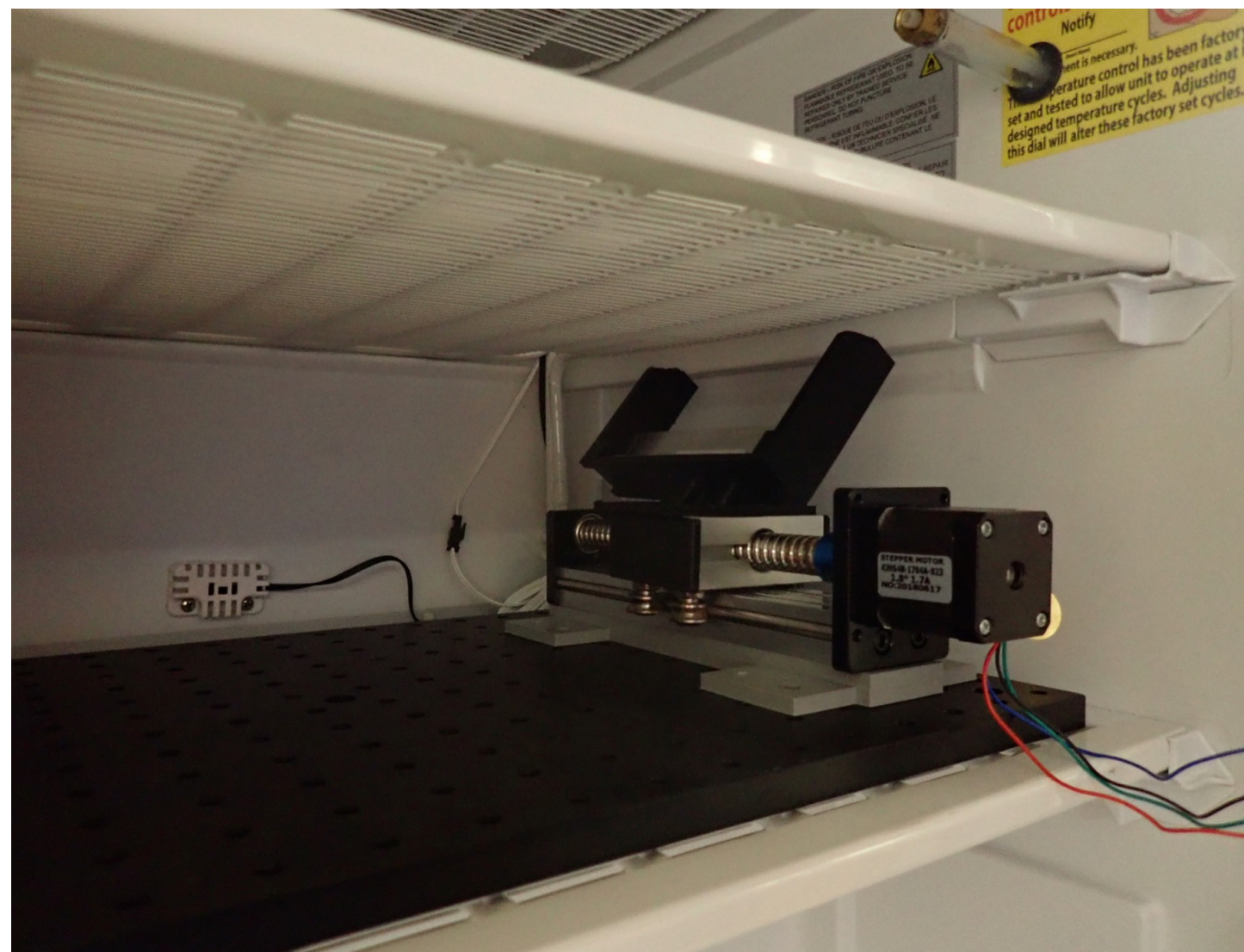
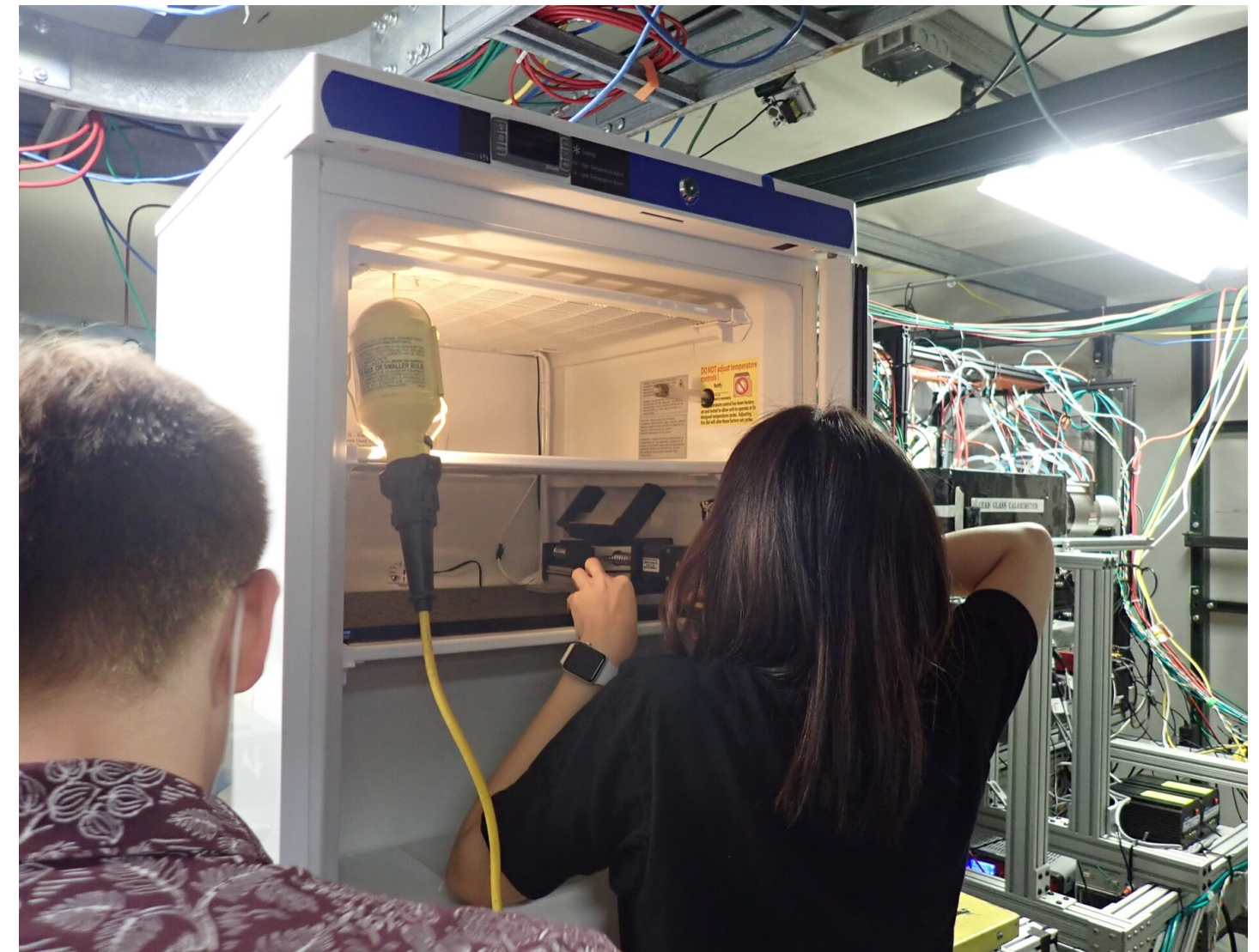
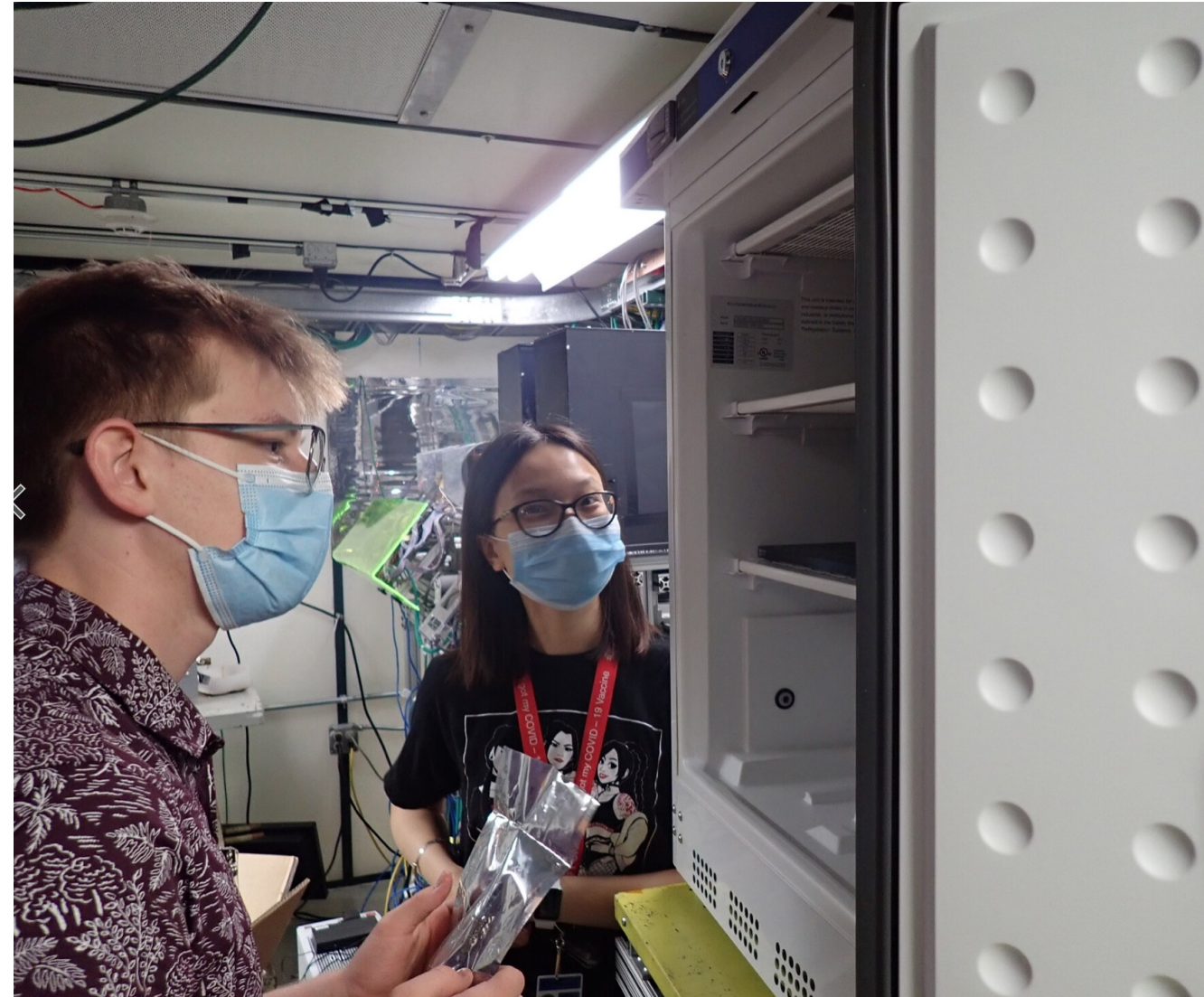
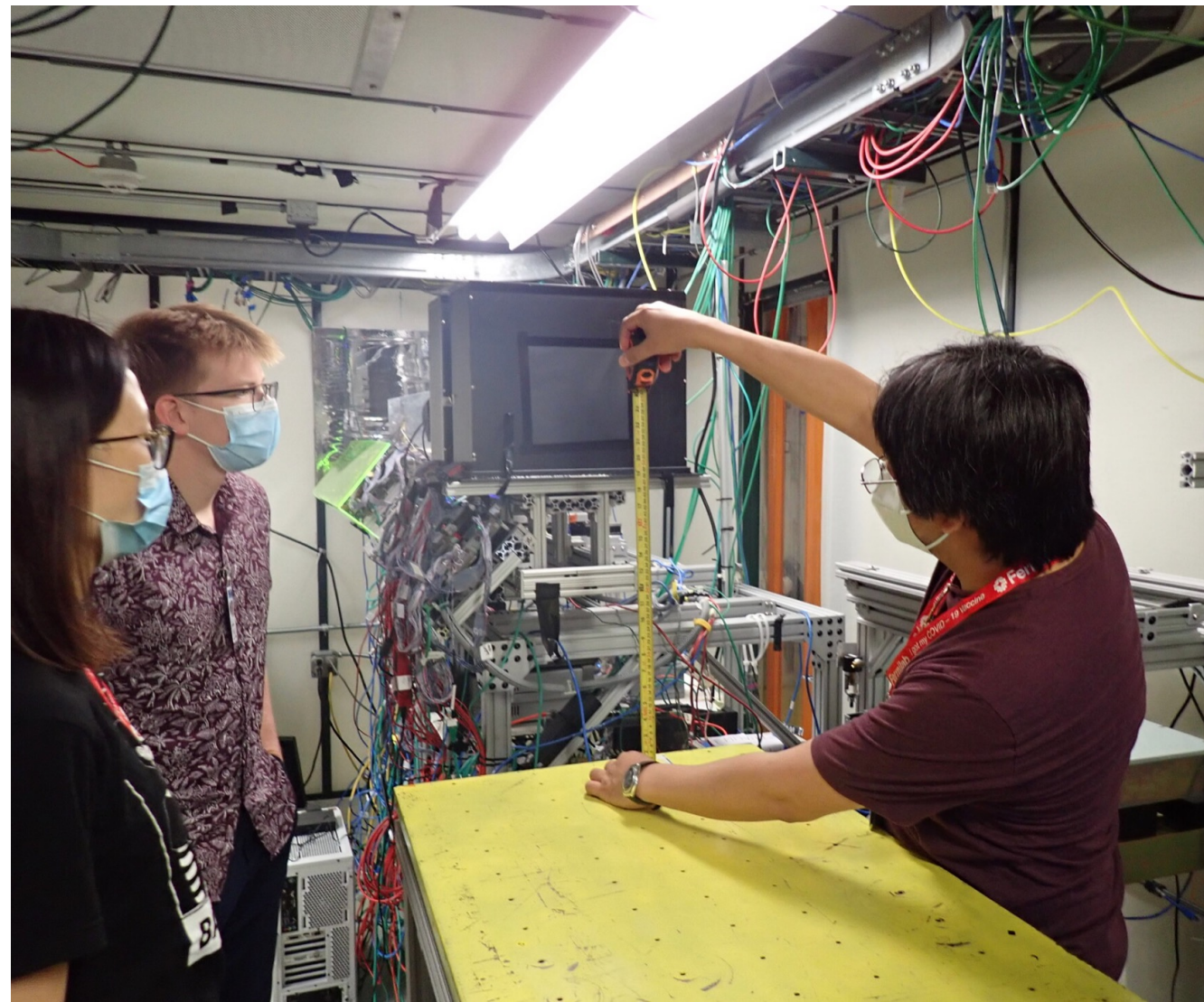
CH [8-15]

2 Bars
4 HDR2s
8 Channels

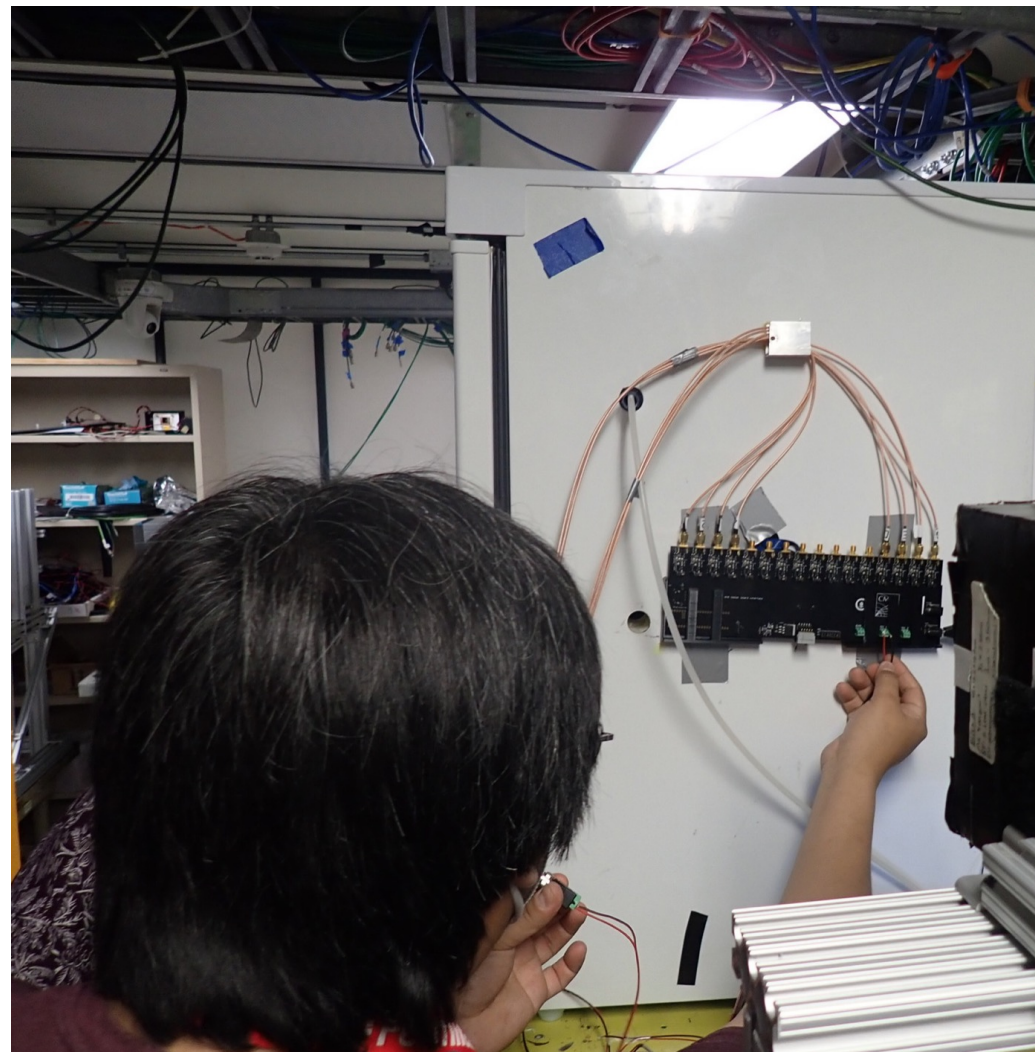
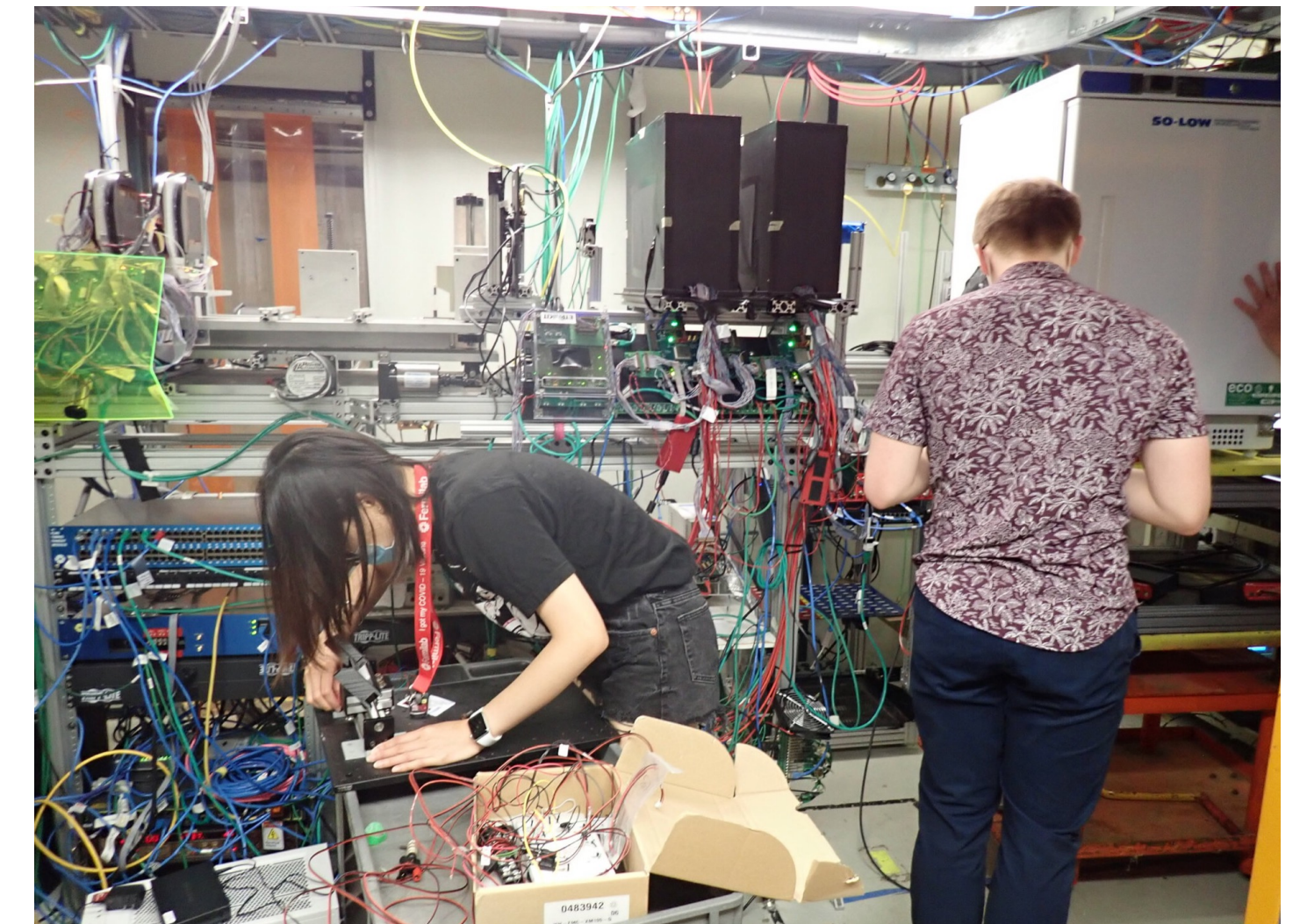
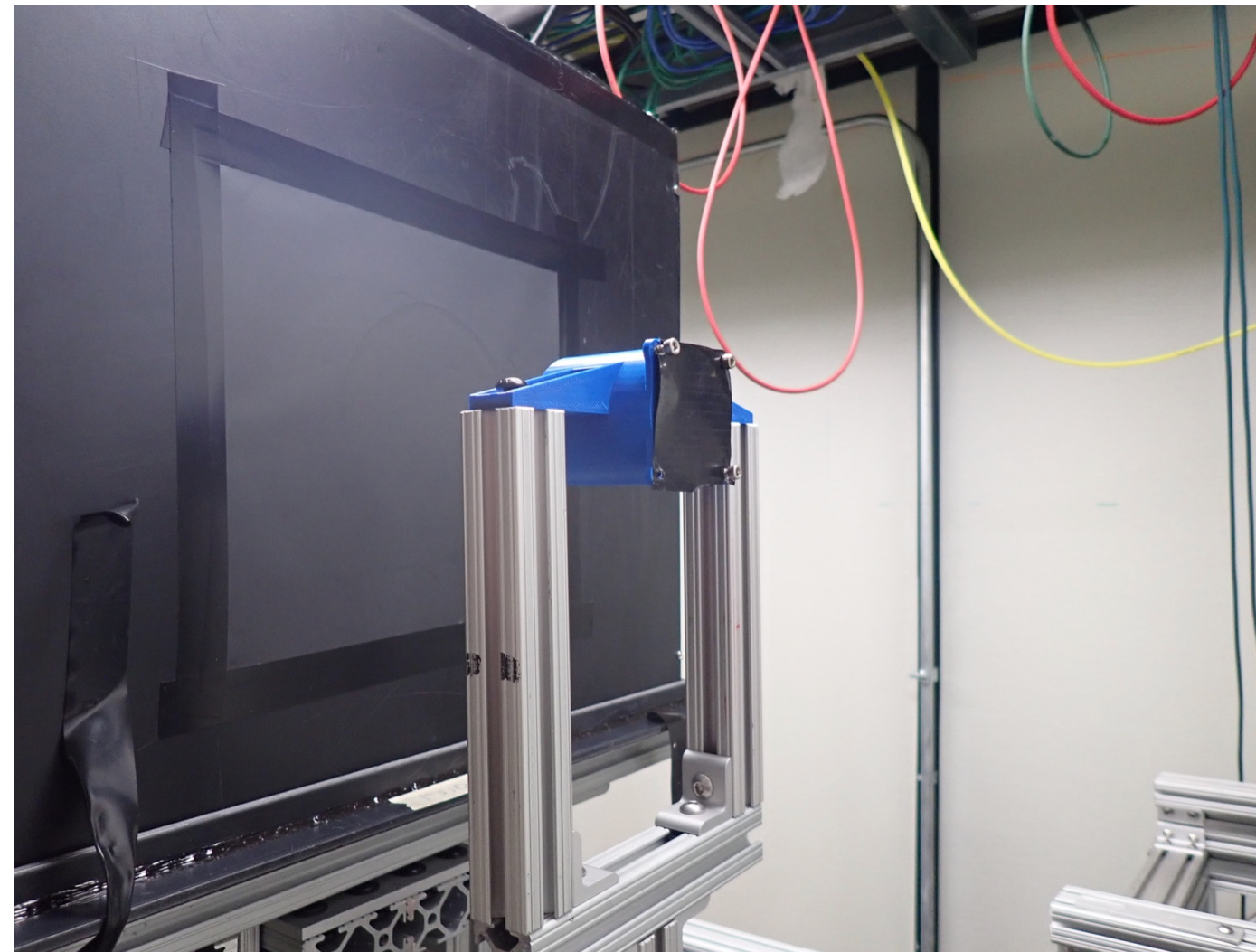
MCP

2 Bars
4 HDR2s
8 Channels

June'22 Testbeam



June'22 Testbeam

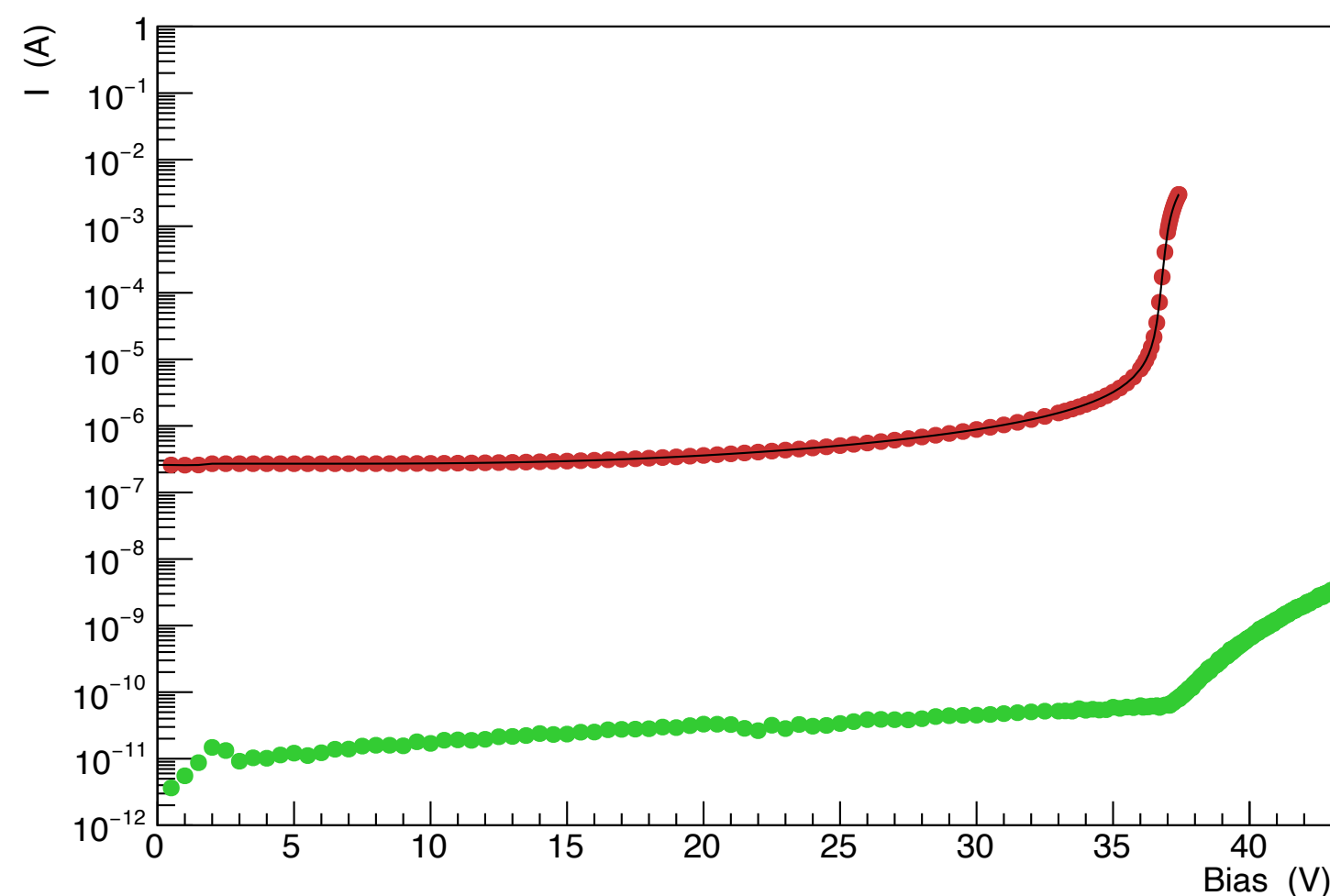


Measuring Radiation Damage on SiPMs at UVA

- We tested eight Hamamatsu HDR2 SiPMs (S14160-3015PS, S15408-02-singl, S15408-01-singl)
 - Three pairs were irradiated to an equivalent fluence of: $1e13$, $5e13$ and $2e14$ N_{eq}/cm^2
 - One pair was left un-irradiated (benchmark)
- HDR2 IV-curves were measured at different temperatures from 20 degC to -30 degC
 - Orange LED diode on and off to asses dark current component
 - System place inside a refrigerator
 - Temperature controlled within few degrees and read at the HDR2's ceramic package with thermistors

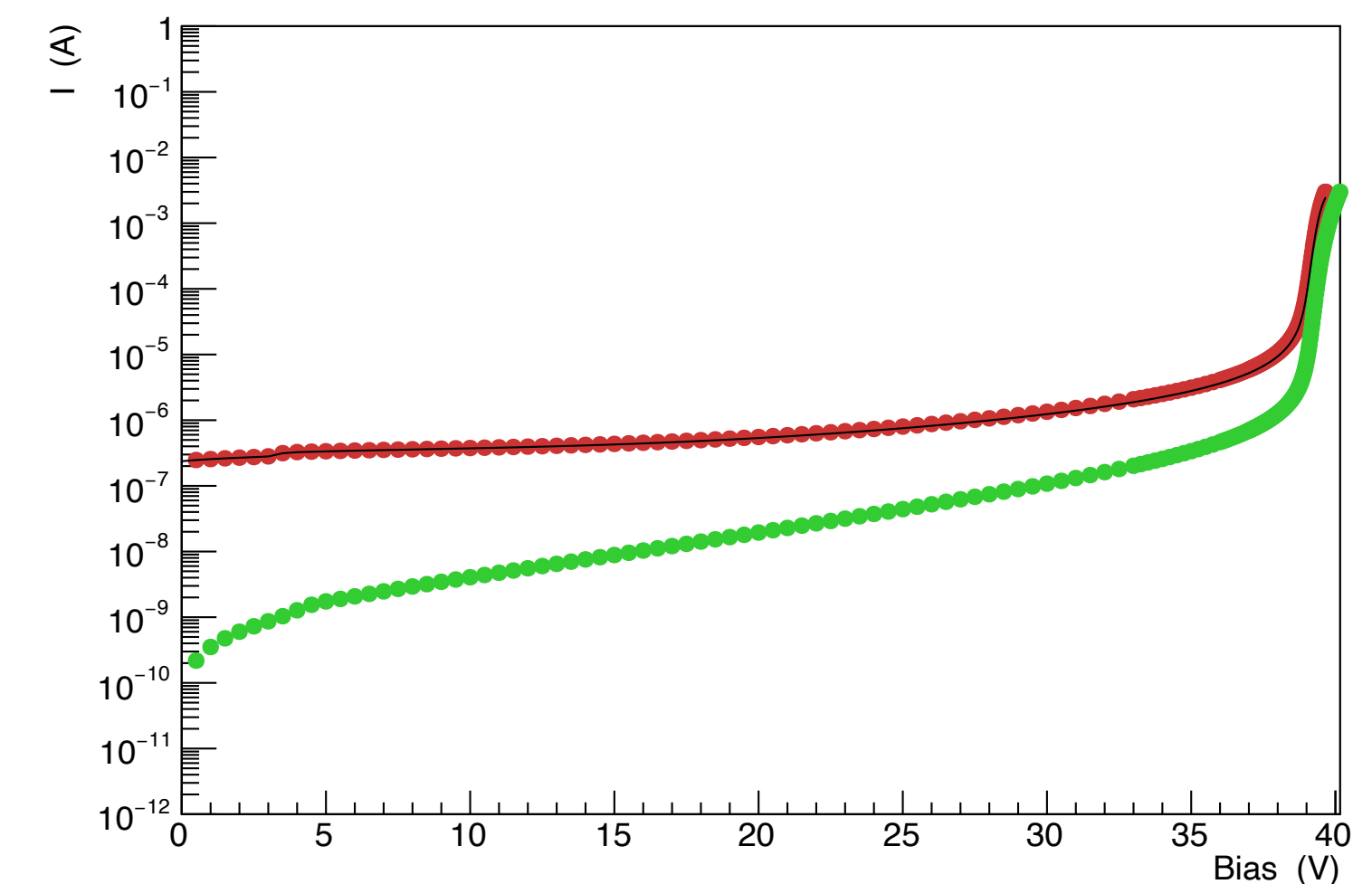


IV-curve



Example of NonIrradiated (left) and Irradiated (right) HDR2 IV curve response. Green points are I_{dark} , red points are I_{LED} and black curve is the difference (I_{photon}).

IV-curve

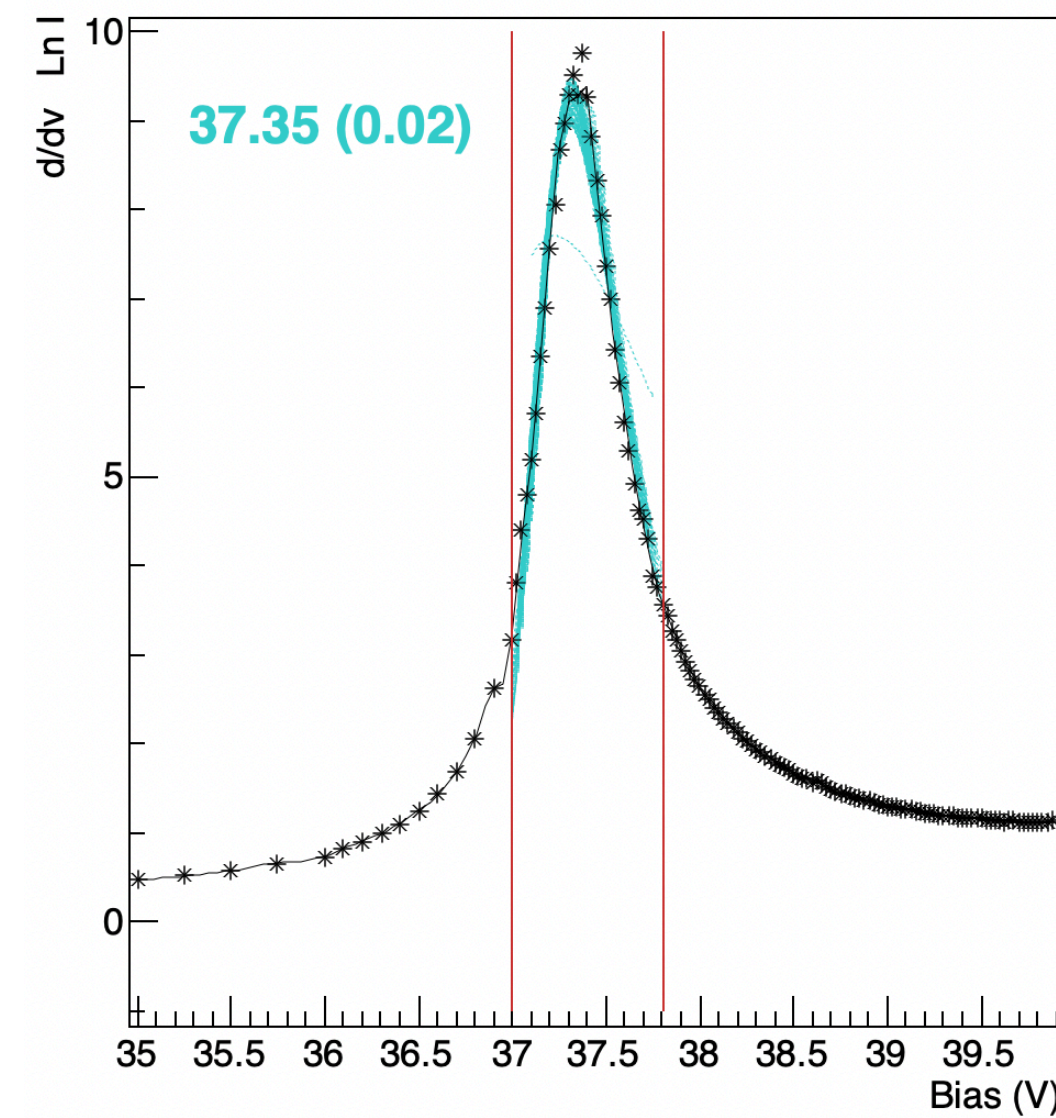


Breakdown Voltage (V_{br}) as function of Temperature

- There are several methods to compute the V_{br} of a SiPM [CITE]
- Here I use two methods

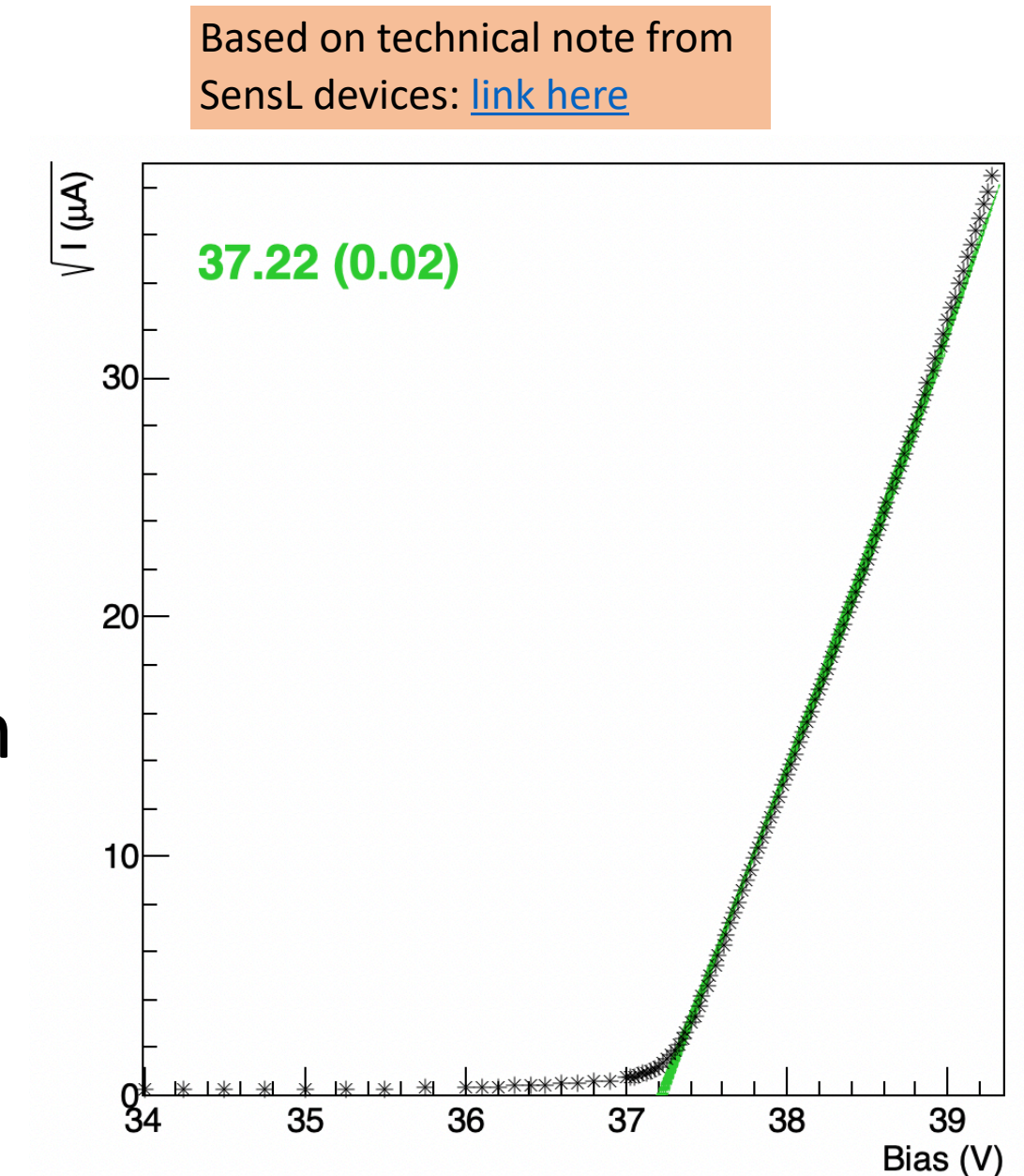
Method A:

- Computes inflection point from IV-curve during rise when in overvoltage
- Method has been widely used before by different groups
- Assumption is that $V_{br} == \text{InflectionPointX}$



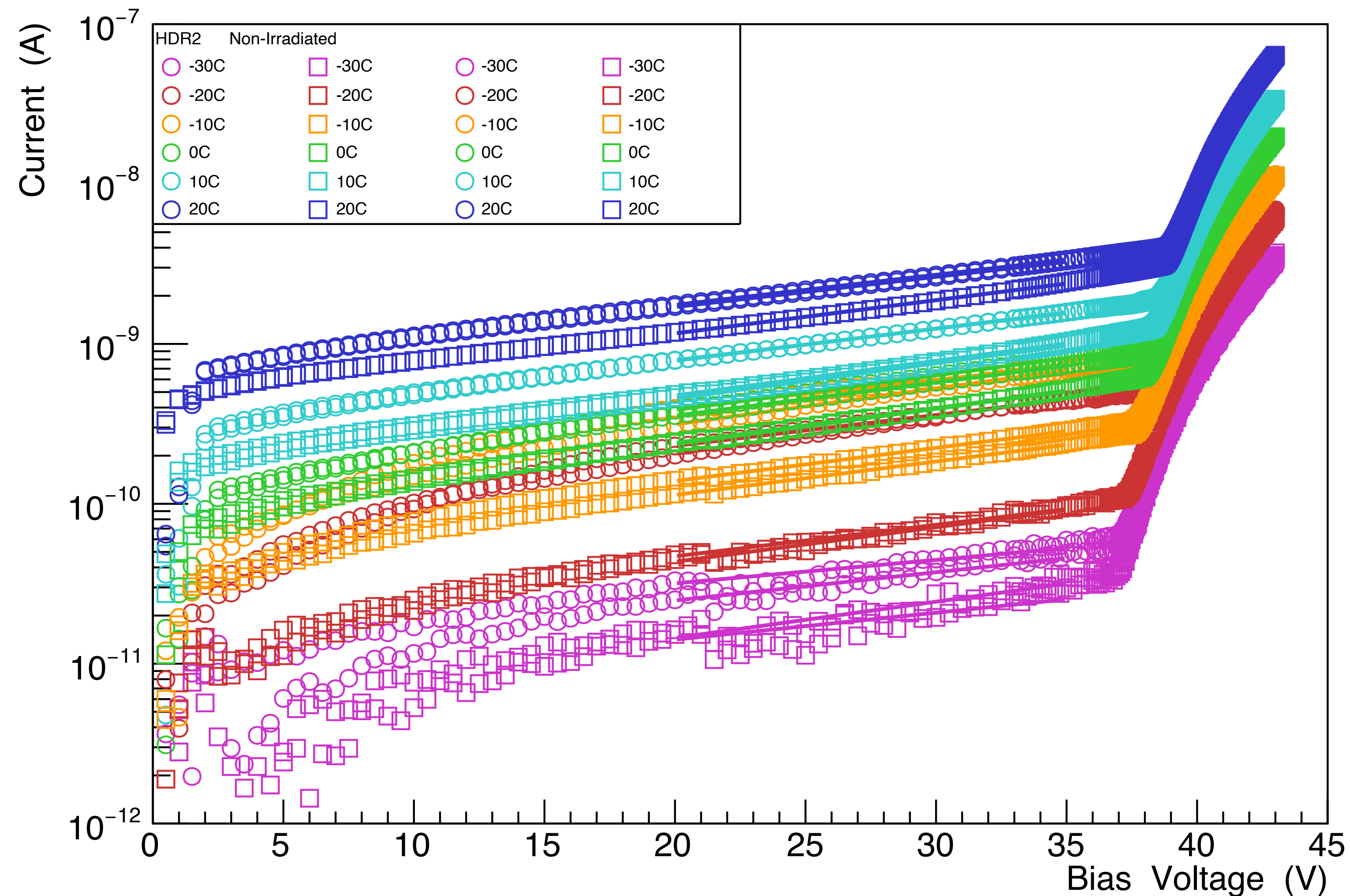
Method B:

- Based on linearity of \sqrt{I} when in overvoltage
- Method is promising and as will be seen does a good job in reproducing manufacturer nominal value
- However may present large systematics since for HDR2 the kink is not so sharp



Example of IV curve for HDR2 1e13 at -20C

DCR HDR2 NonIrradiated



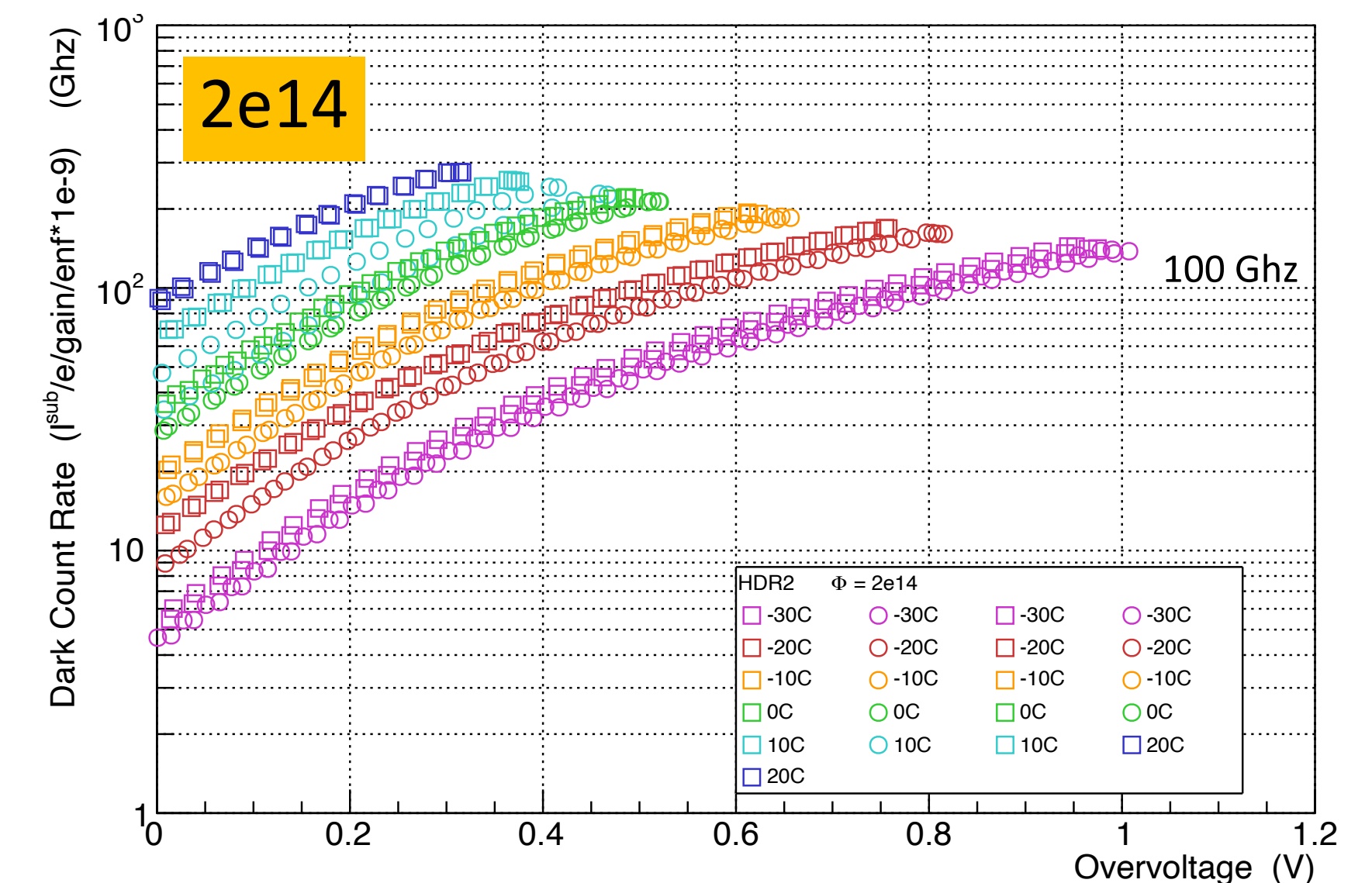
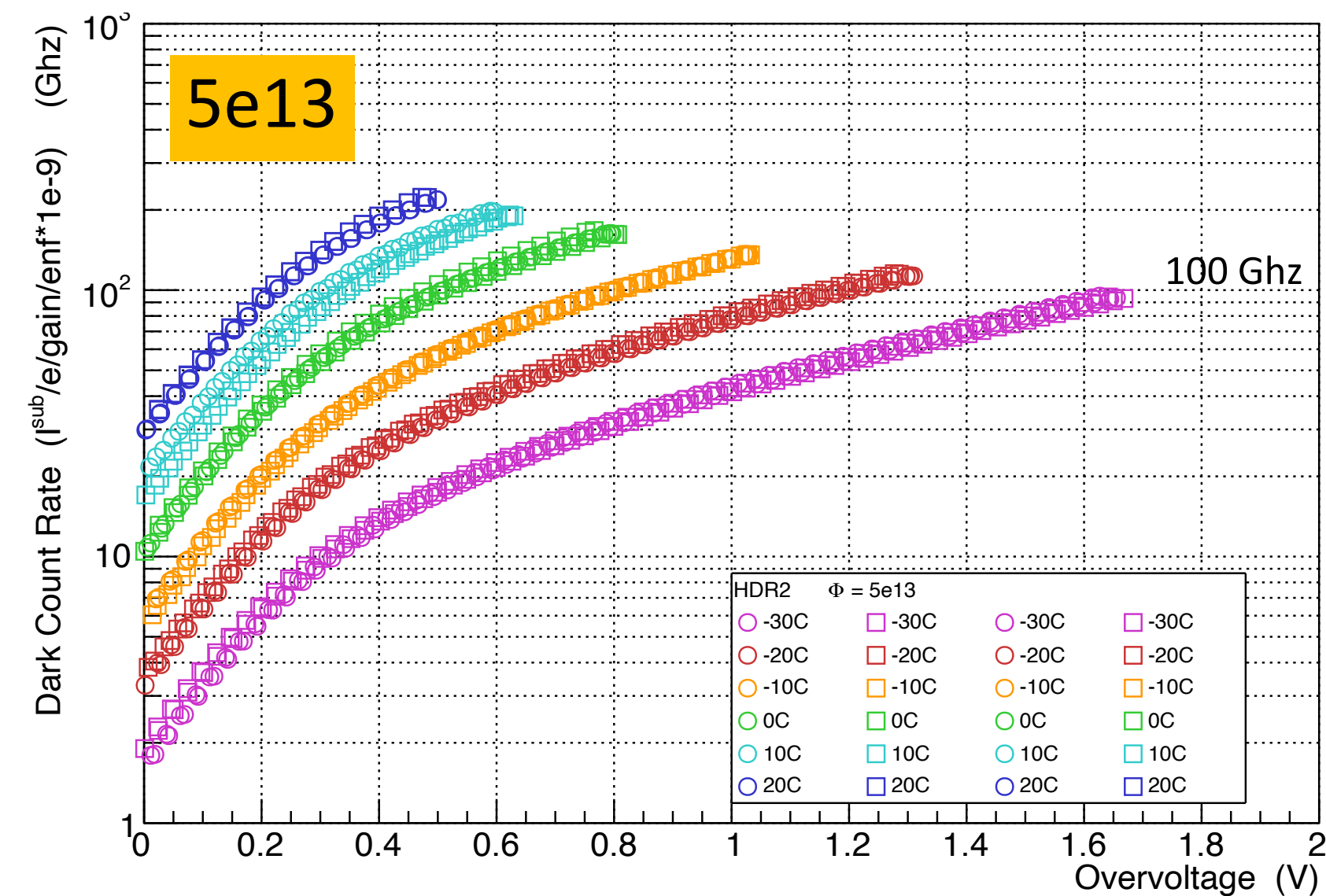
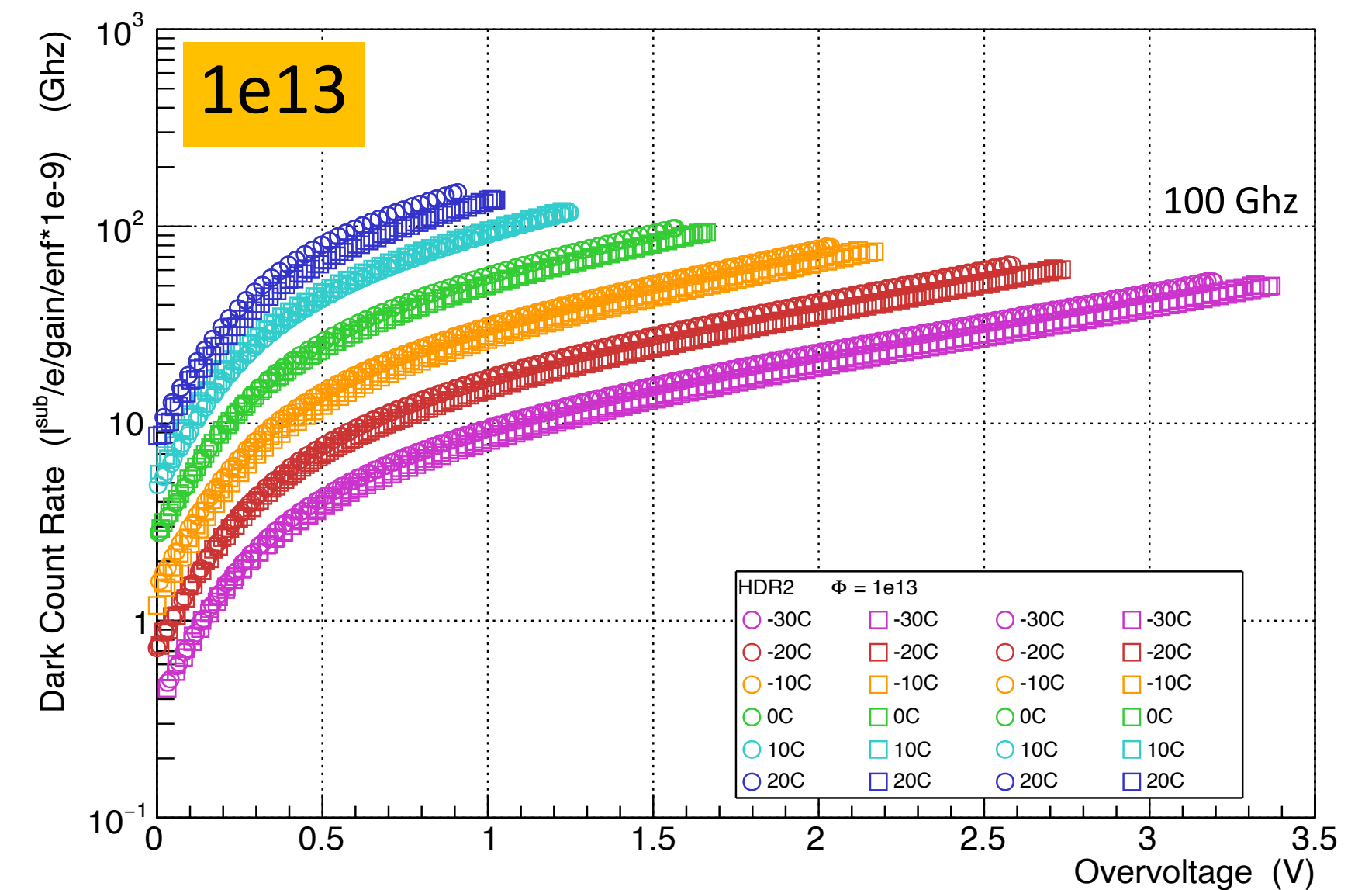
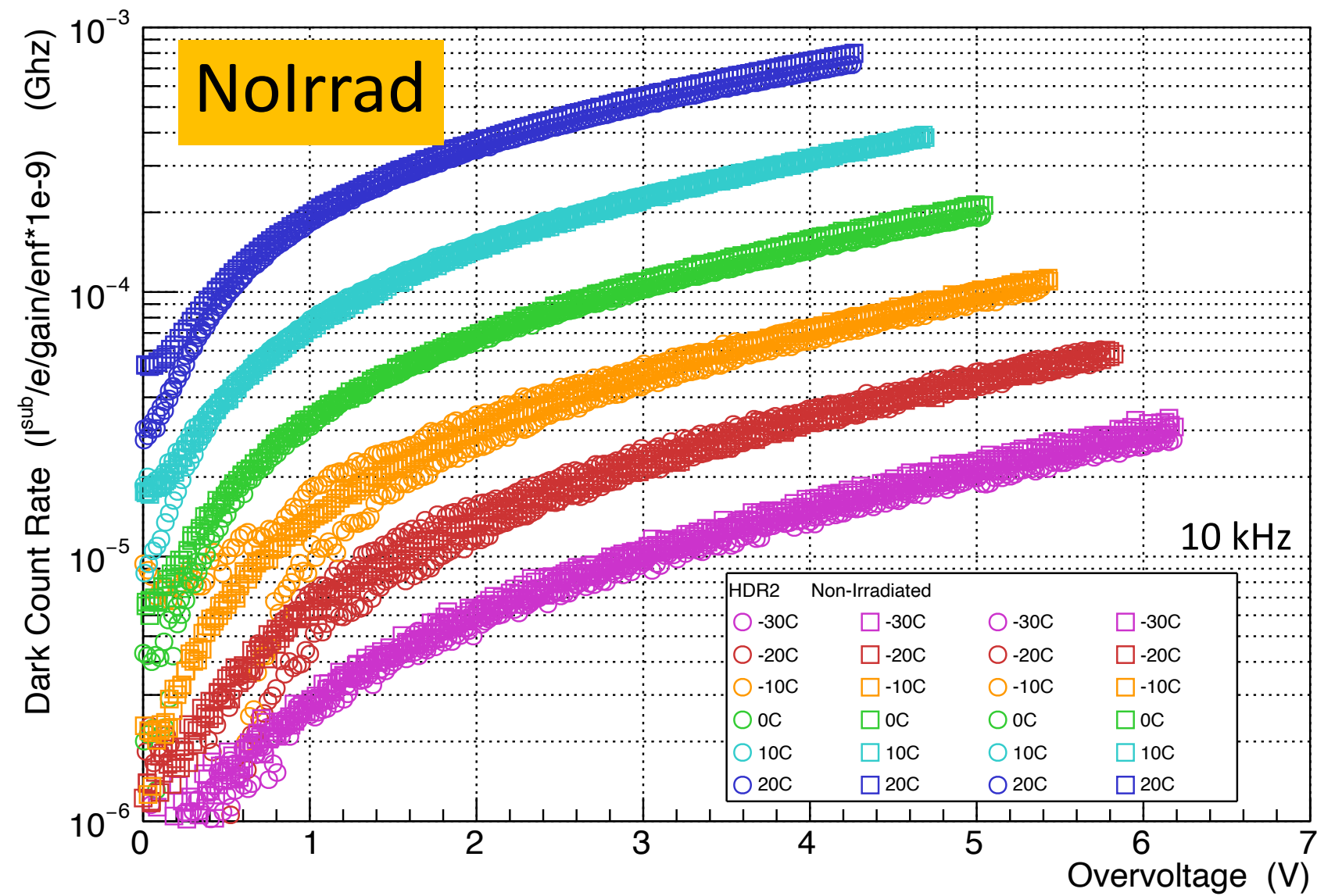
$$CR_{pe} e \text{ gain} = I - I_{leak} = y$$

- I_{leak} is estimated from fit to IV-curve in the range of 20-35 (see figure)
- V_{br} obtained from MethodA (MaxdLnI)

$$x \rightarrow x - V_{br}$$

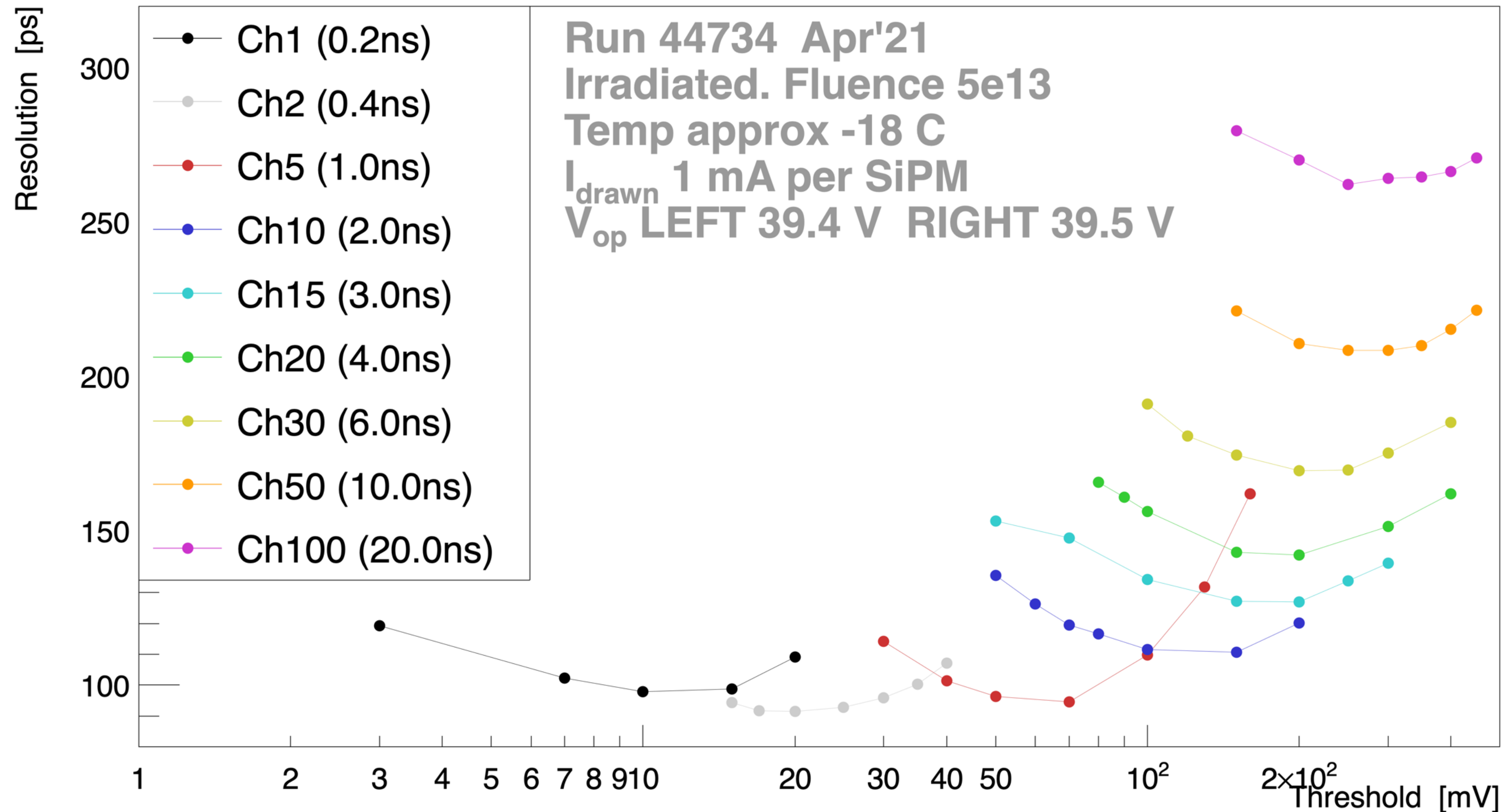
$$y \rightarrow y/e/\text{gain(OV)}/\text{ENF(OV)}$$

Dark Count Rate (DCR) as function of OverVoltage



Delay Line Shaping Analysis

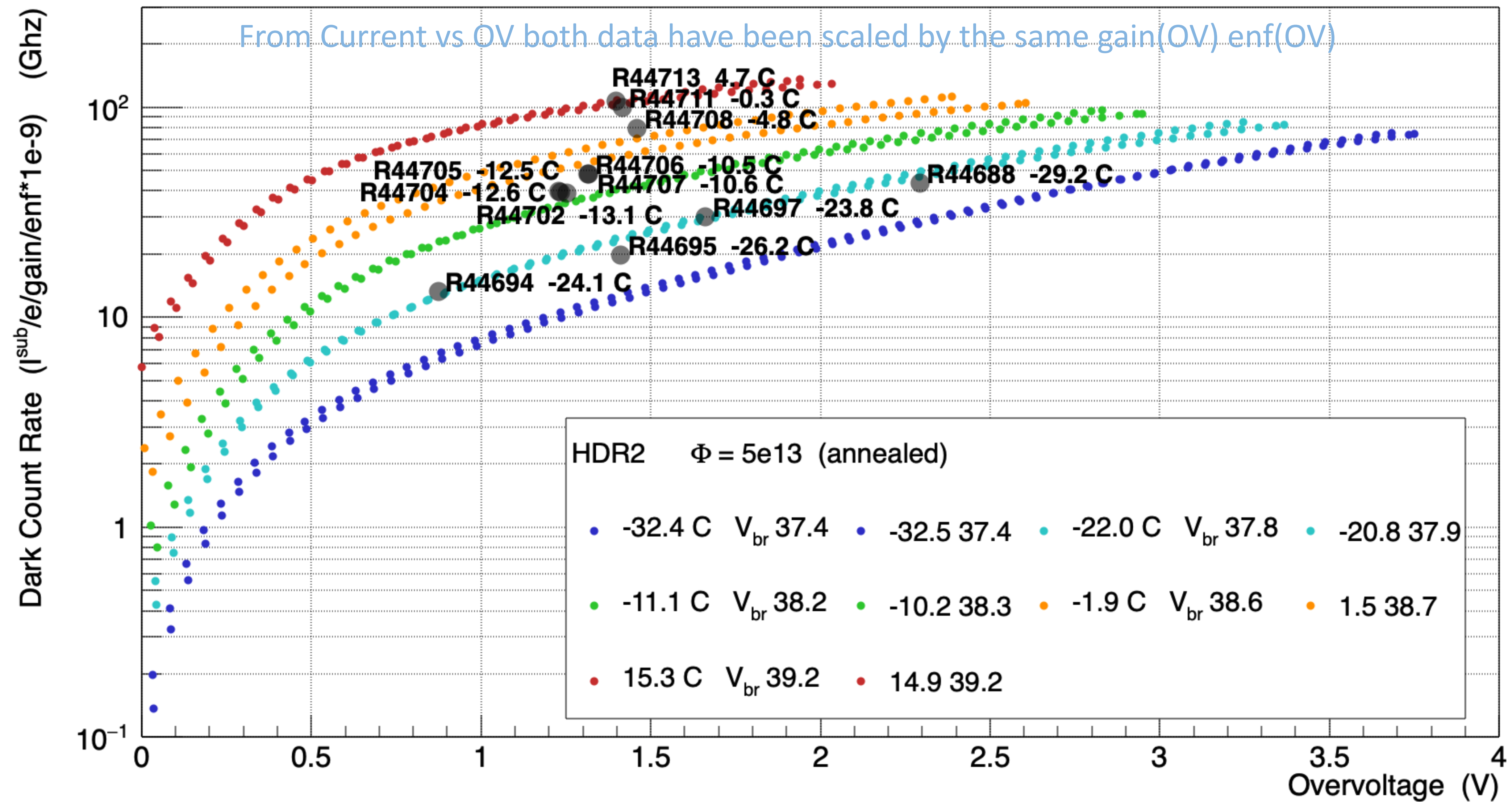
$$\sigma_{\text{BAR}} = \sigma^- / 2$$



Tested different signal delay line chain lengths

- Anything below 1 ns is fine
- There seems to be some optimal close to 0.4 ns for this run

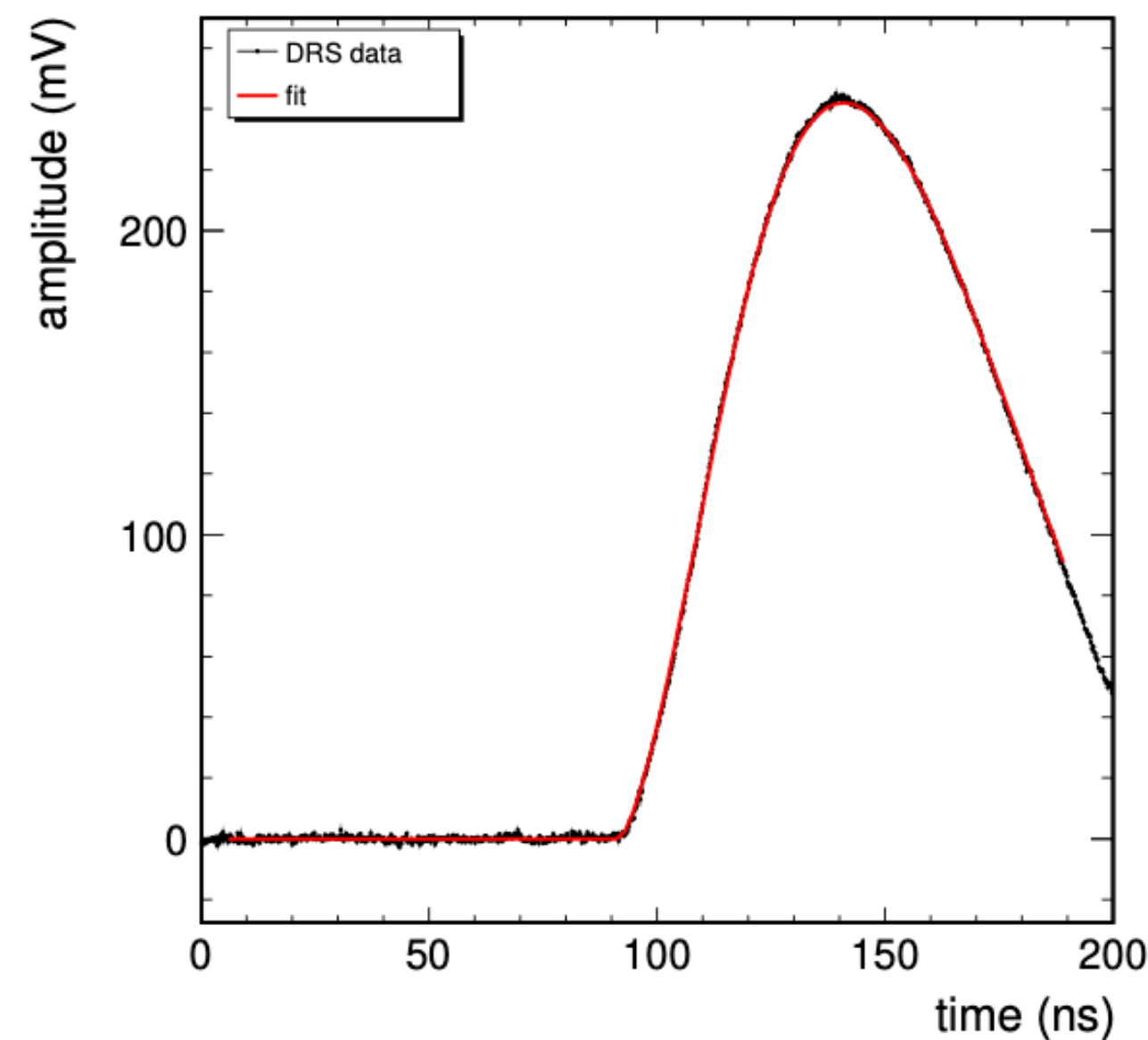
DCR Map for bars @ 52 deg inclination.



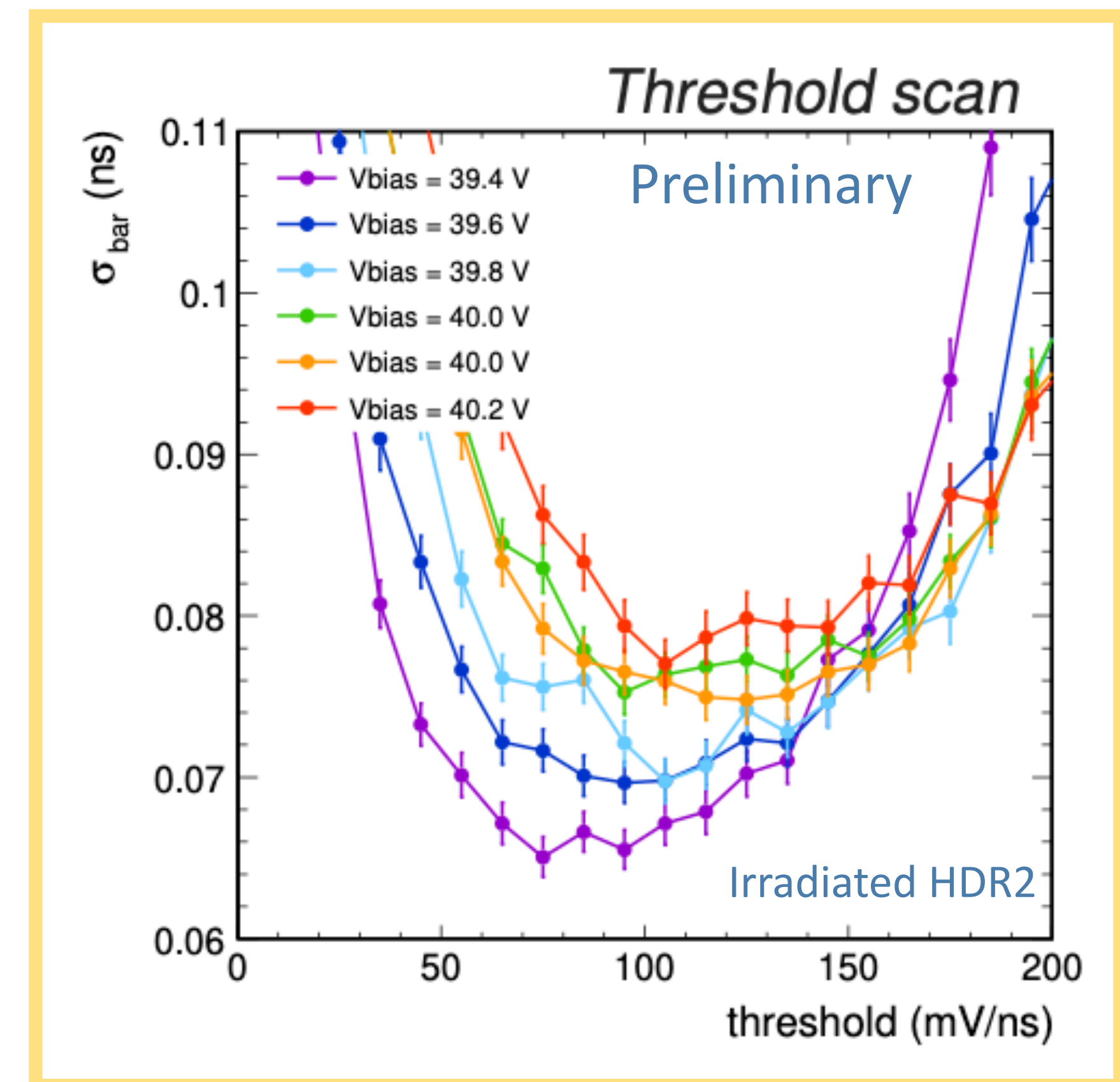
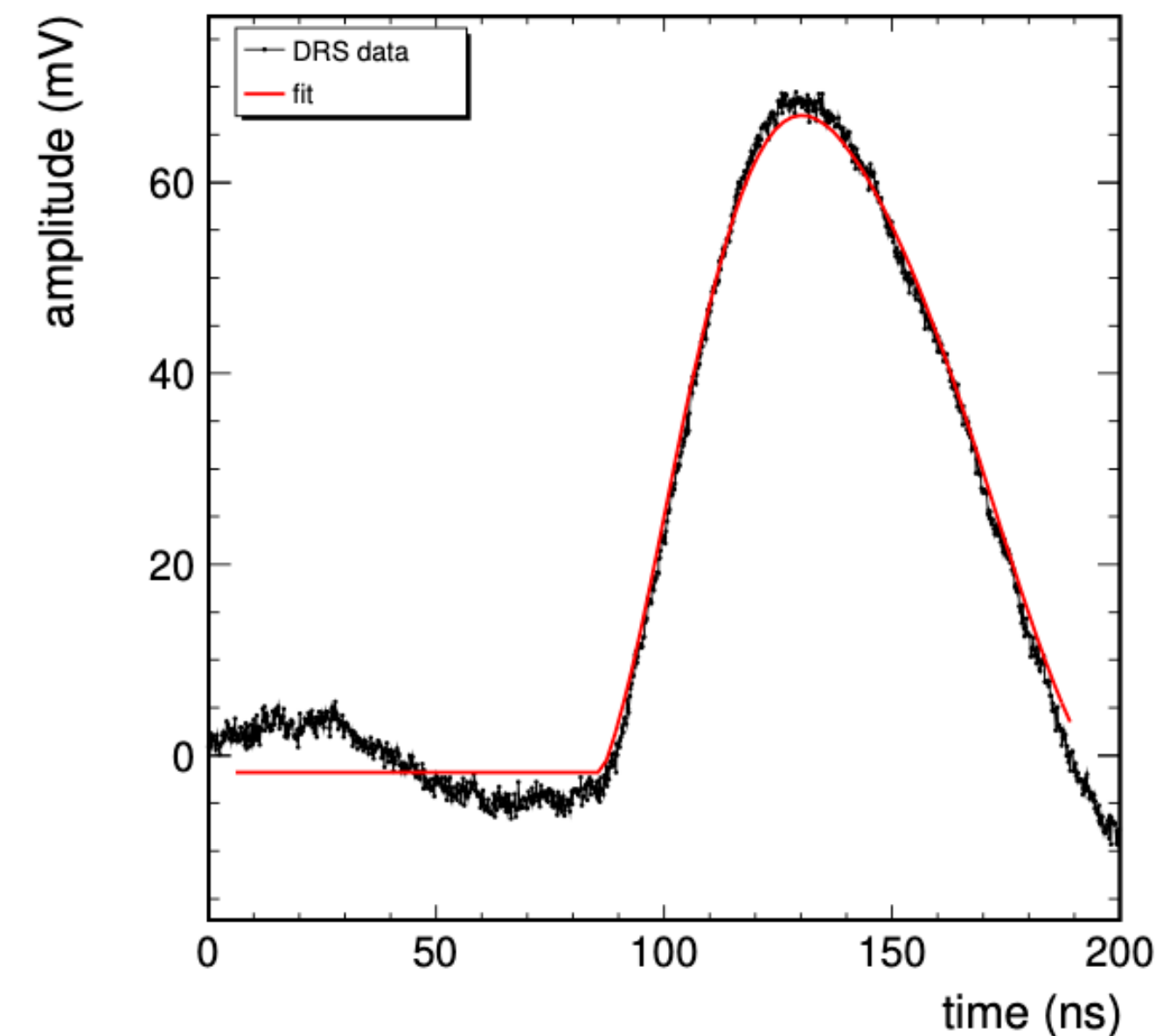
Energy and Time Reconstruction

- For the energy channel, a template fit to the pulse was used for each HDR2
- For the timing channel, a single delay line shaping was applied in order to mitigate DCR (+noise)
- Threshold optimization based on OverVoltage

Example of NonIrradiated HDR2 waveform (low gain) fit to template

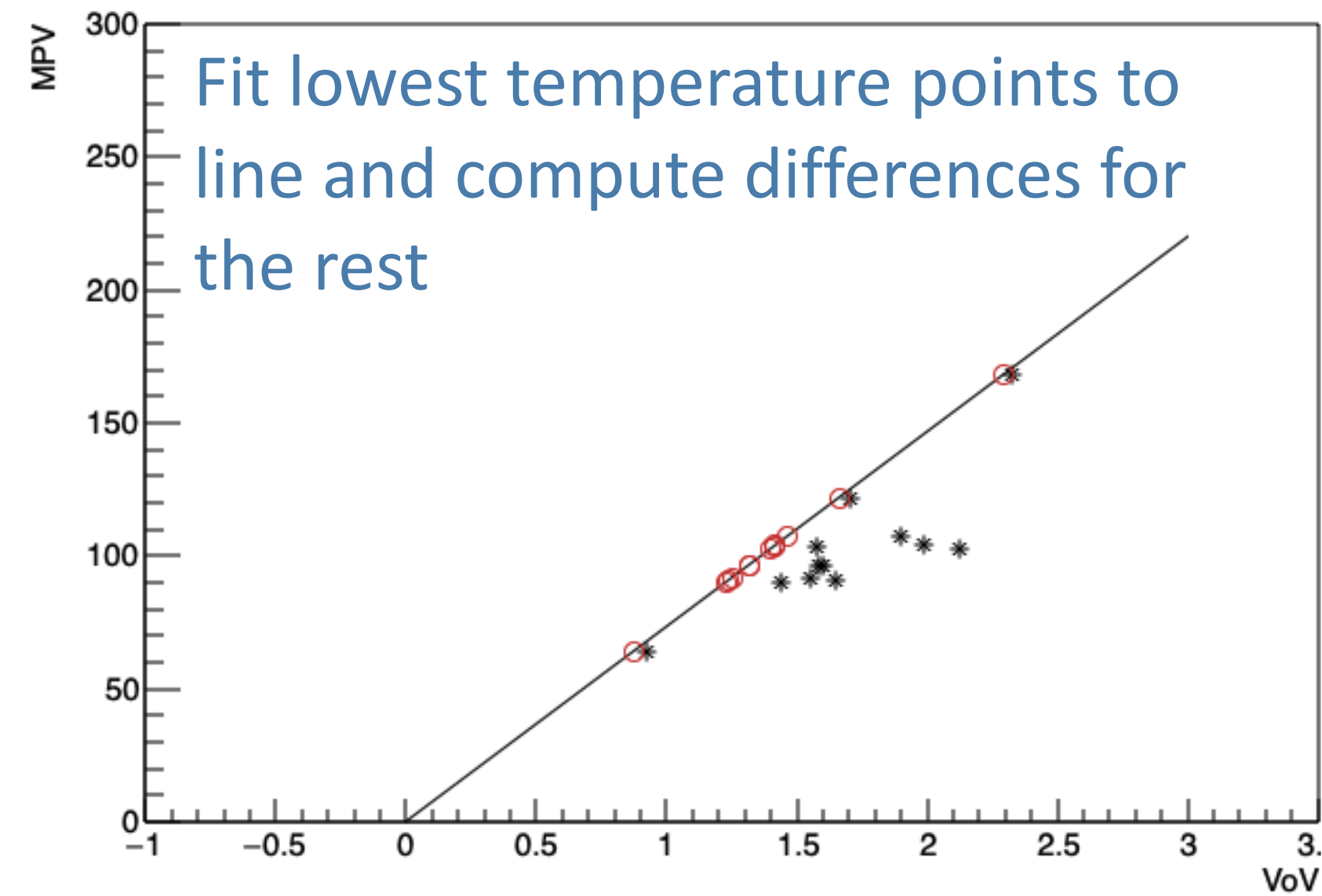


Example of Irradiated HDR2 waveform (low gain) fit to template

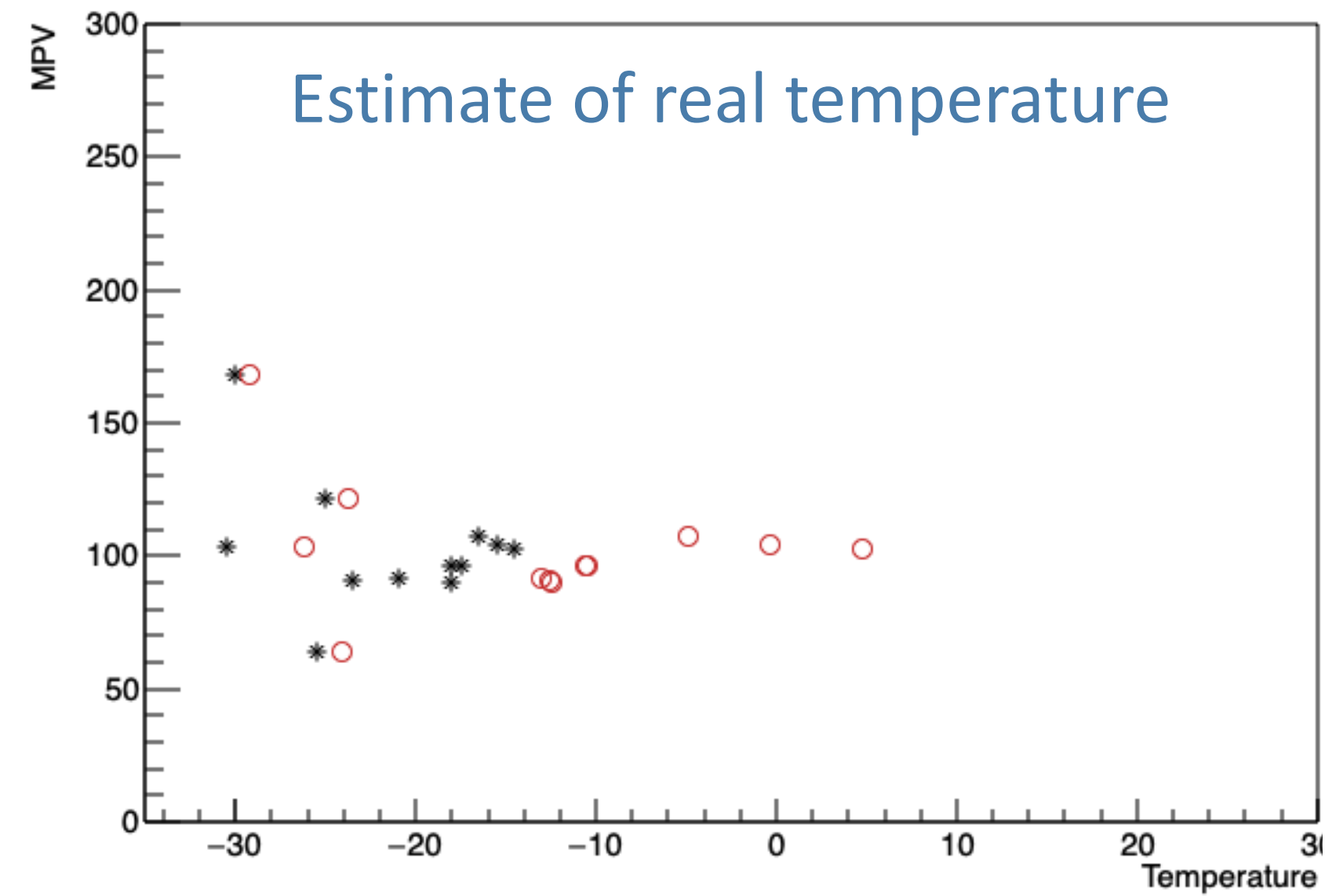


Computing OV correction based on MPV scaling

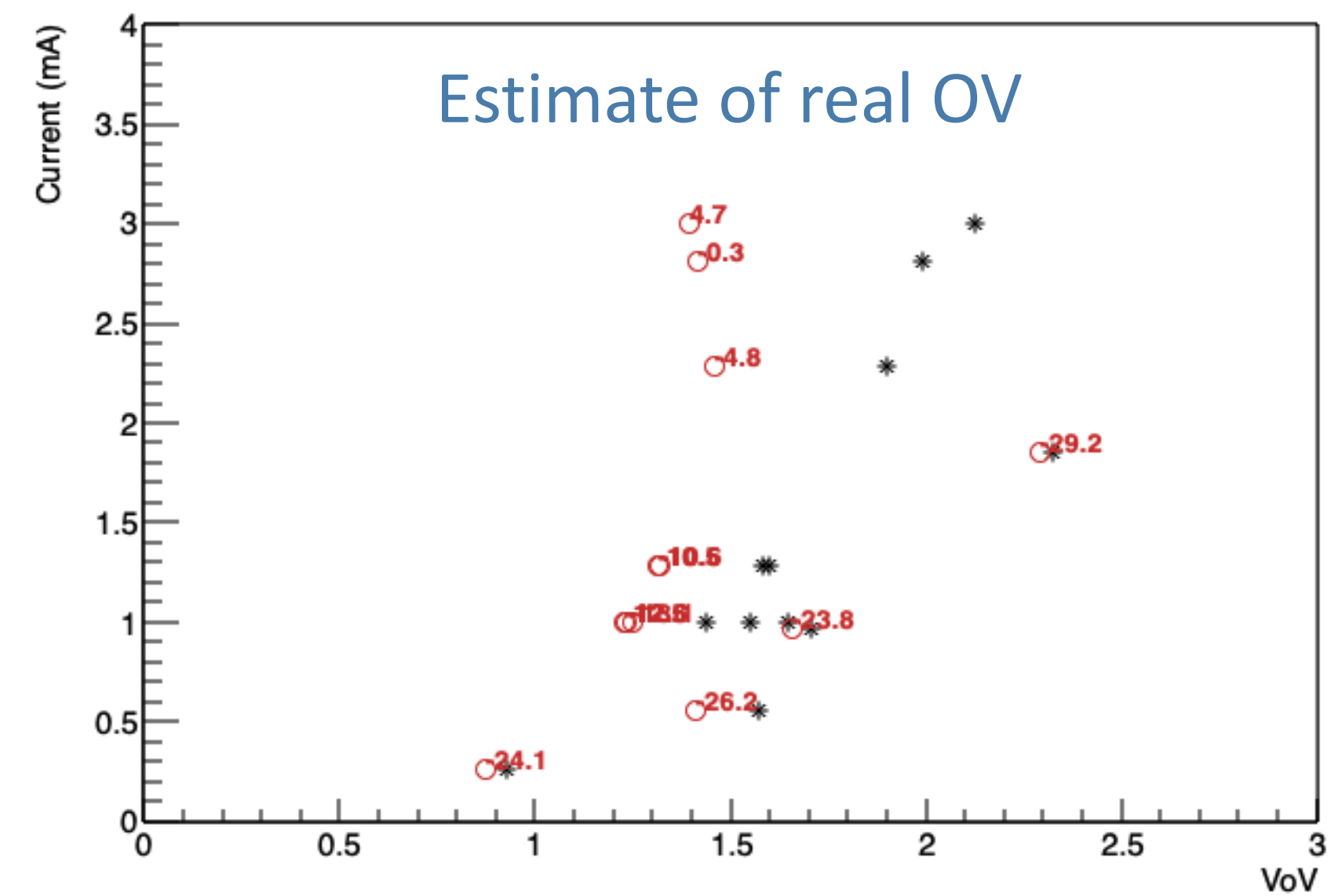
MPV vs OV



MPV vs Temperature



Current vs OV

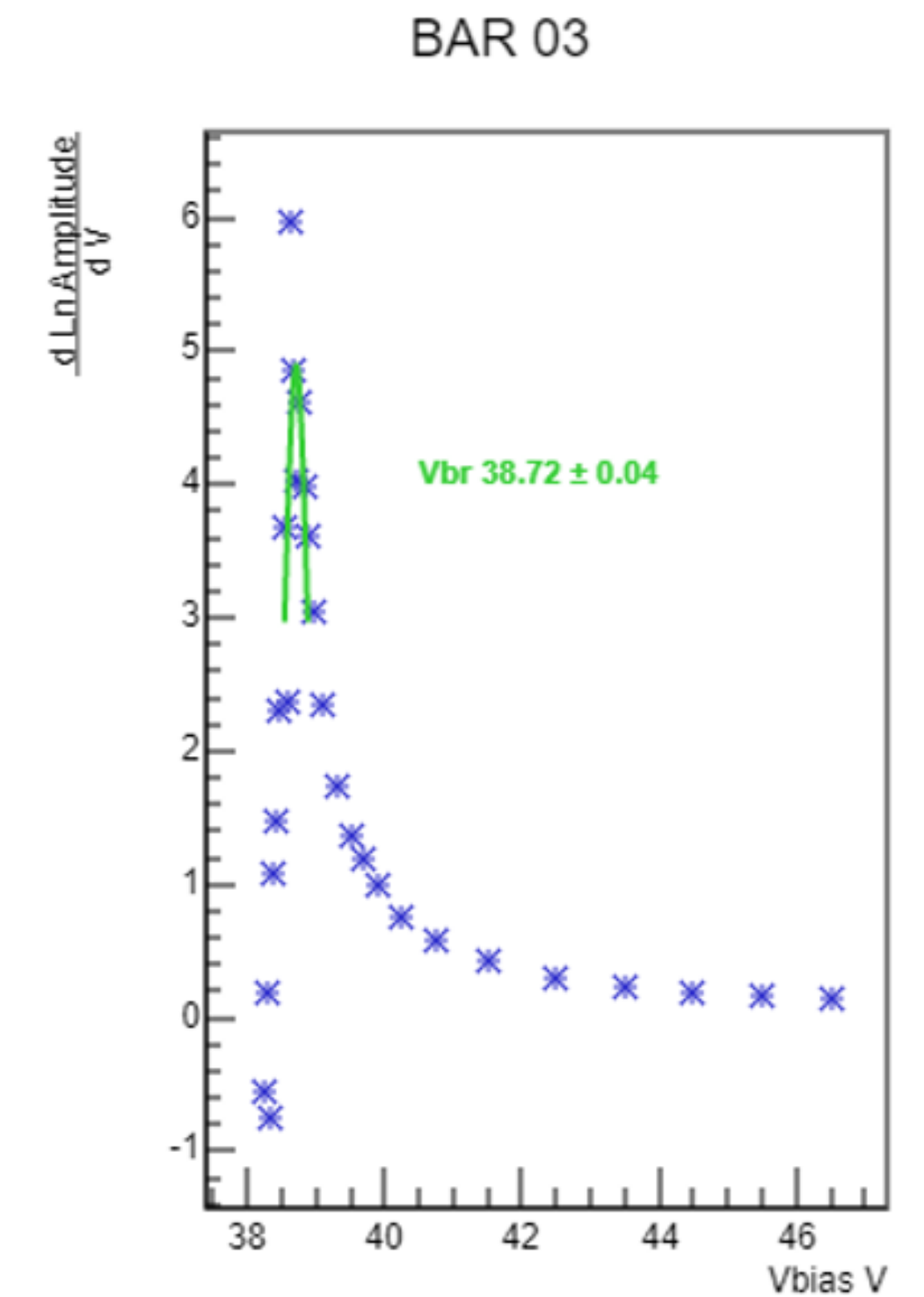
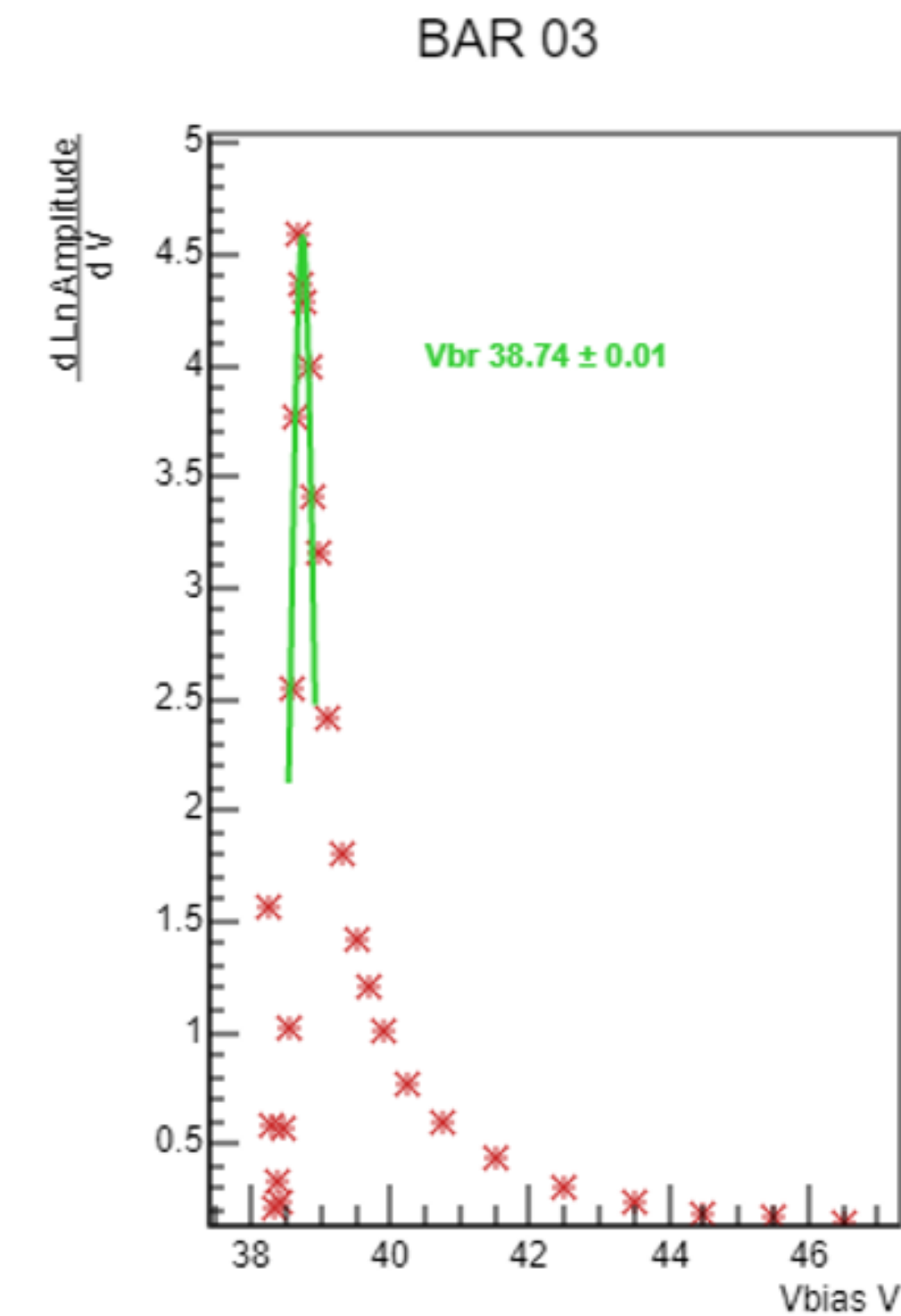
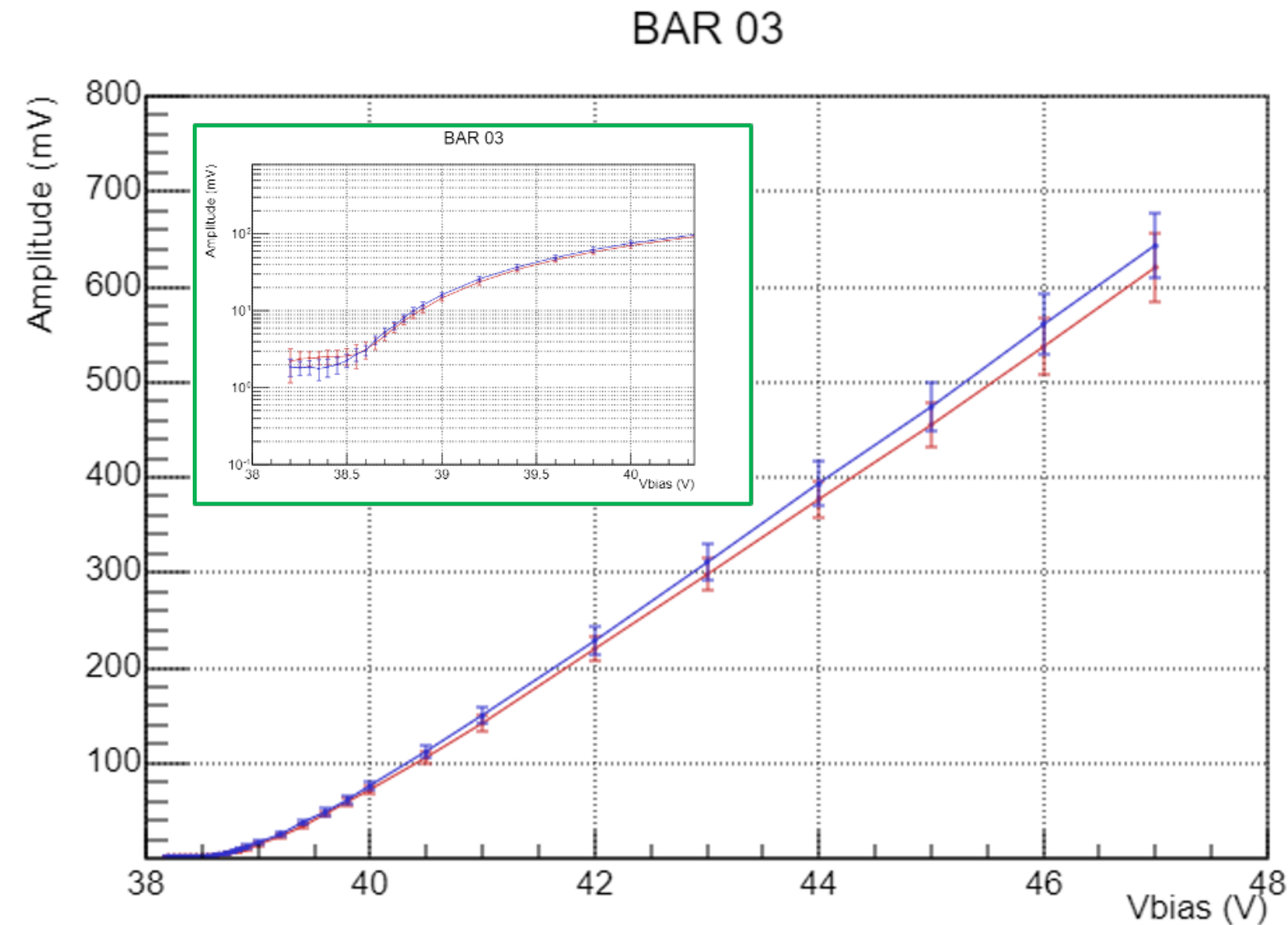


UV Laser on Module 739

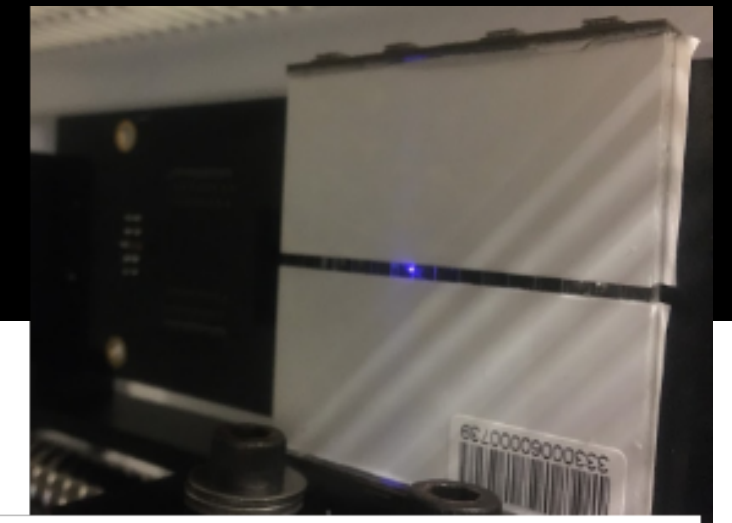
UV source centered on bar 03

T approx. +19C

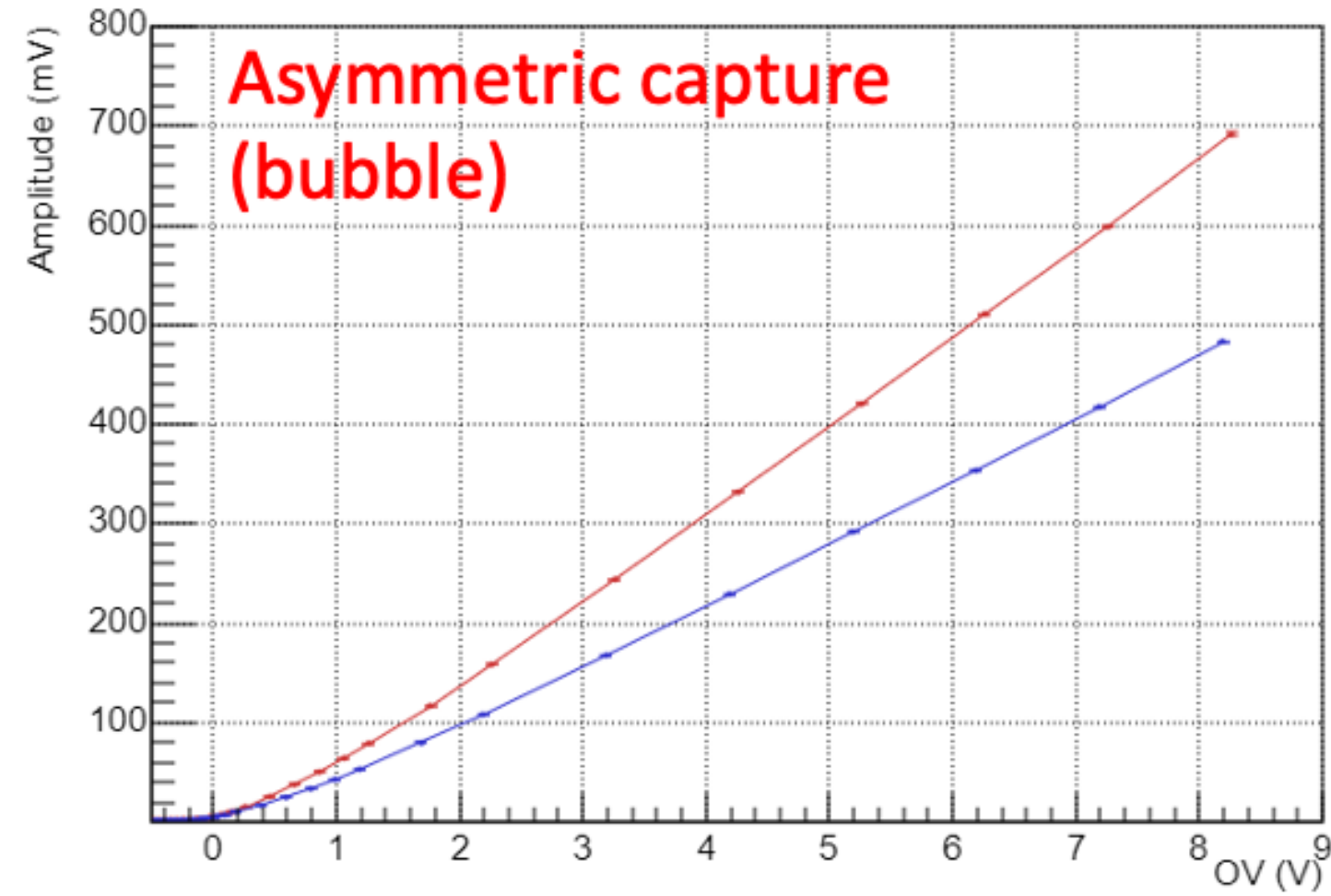
Intensity to 8.0 (approx. ~2.9 MeV)



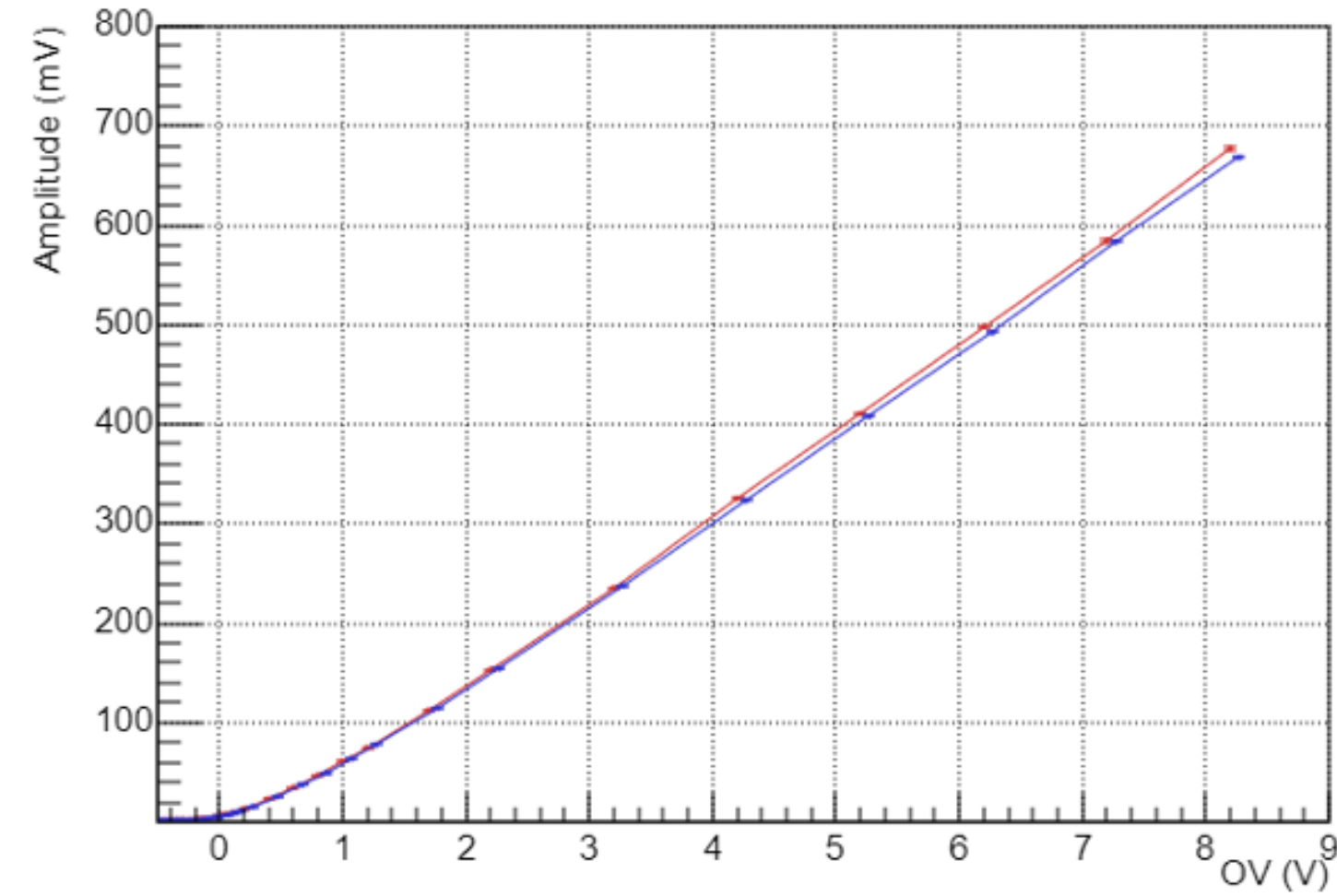
UV Laser on Module 739



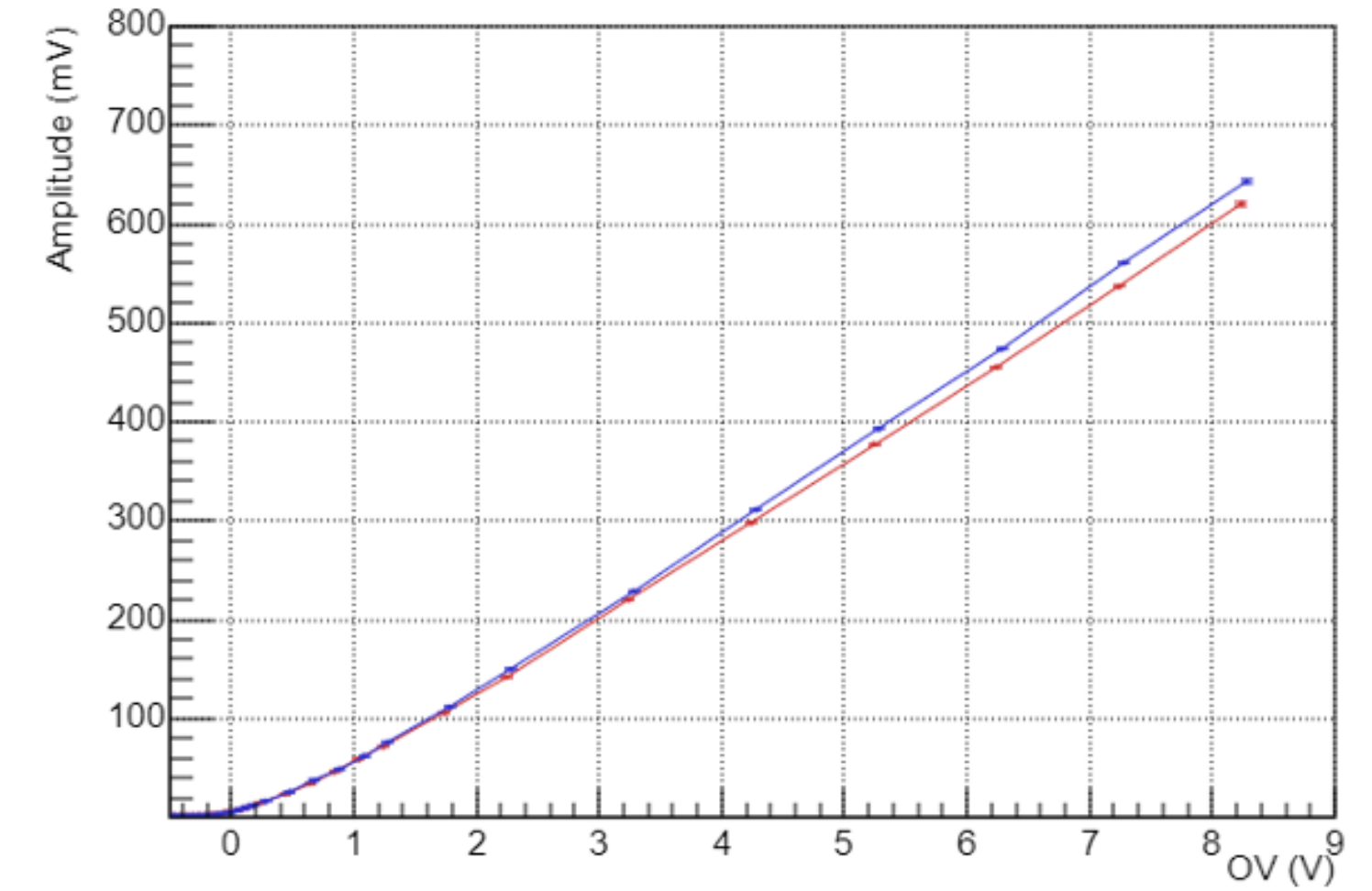
BAR 01



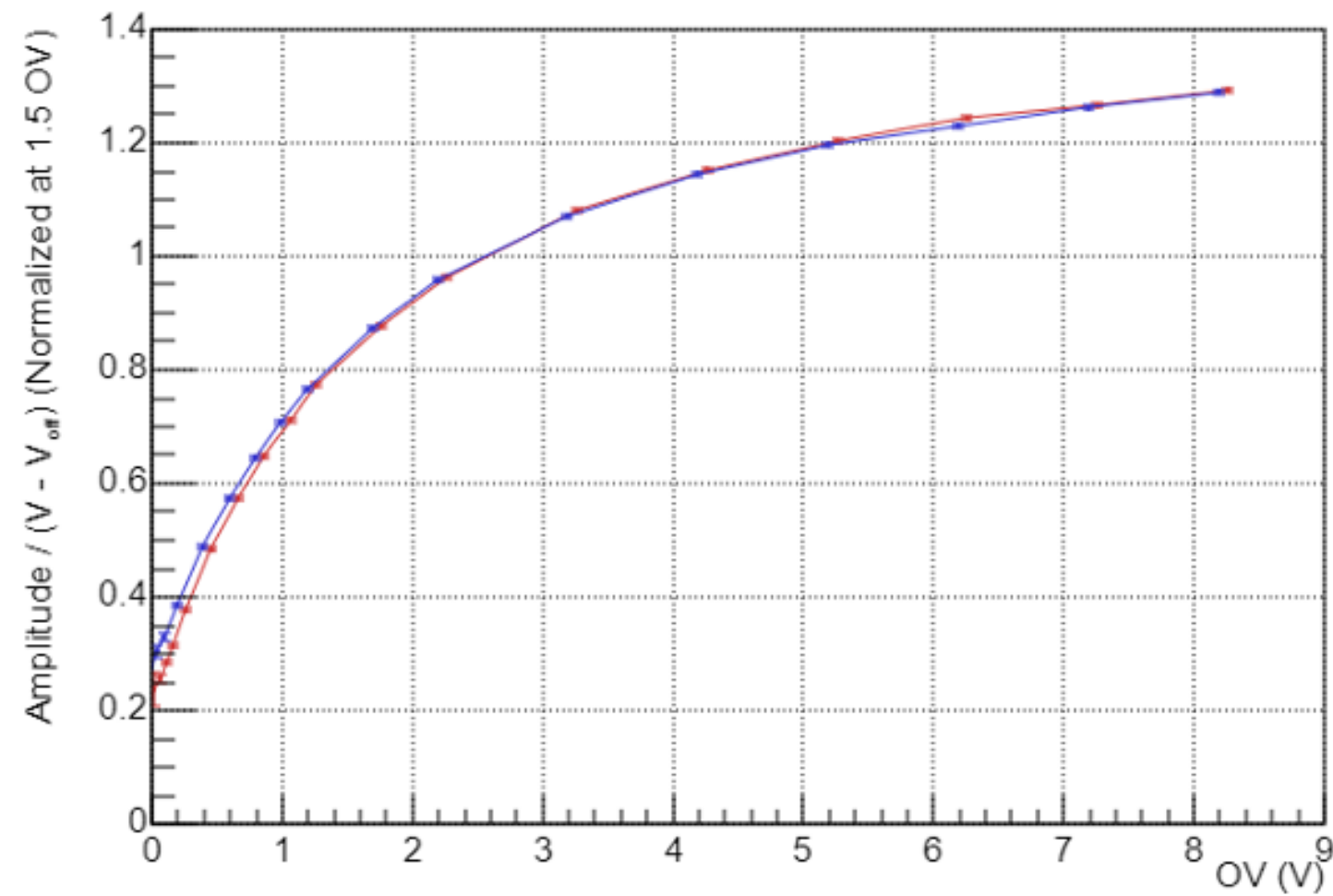
BAR 02



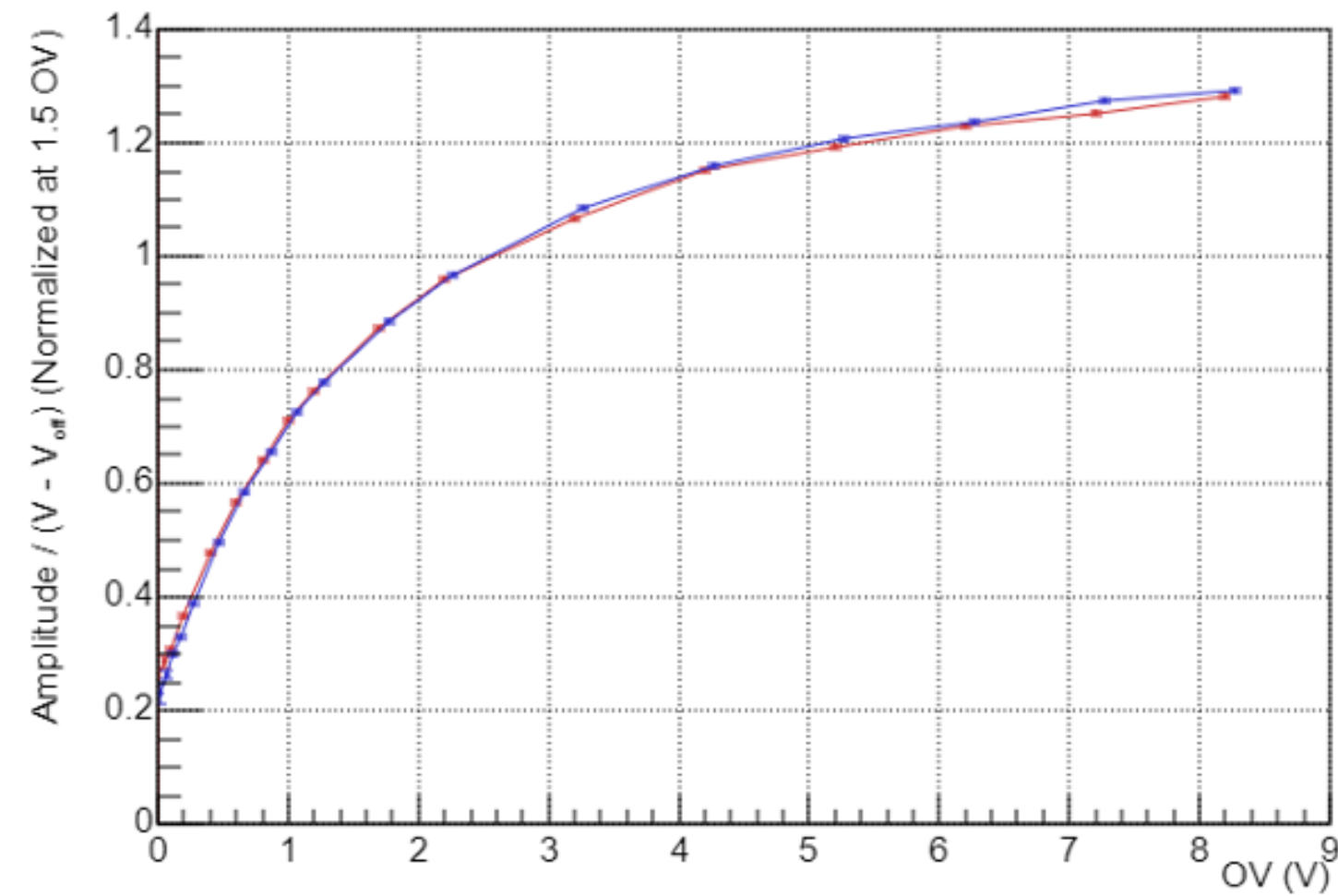
BAR 03



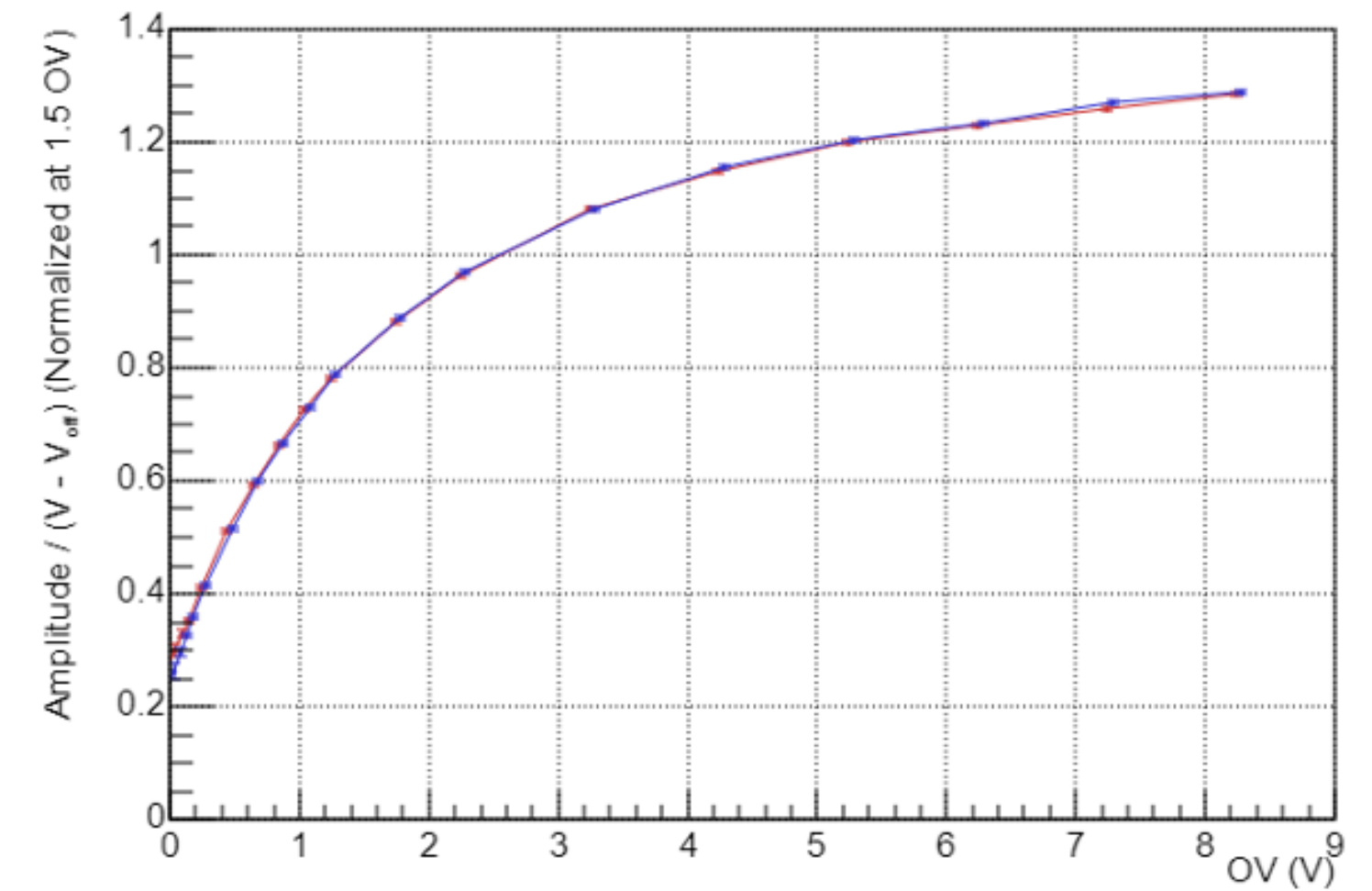
BAR 01



BAR 02



BAR 03



Radiation Damage to SiPM Response

- Displacement of silicon atoms in the crystal lattice [G. Landstrom - NIM A 512 (2003) 30]

Crystal defects create additional energy levels in the band gap and facilitate thermal generation of electron-hole pairs which...

- increase the SiPM dark count rate and dark current

- Change of effective doping density in silicon [A. Heering - NIM A 824 (2016) 111]

- change the SiPM breakdown voltage

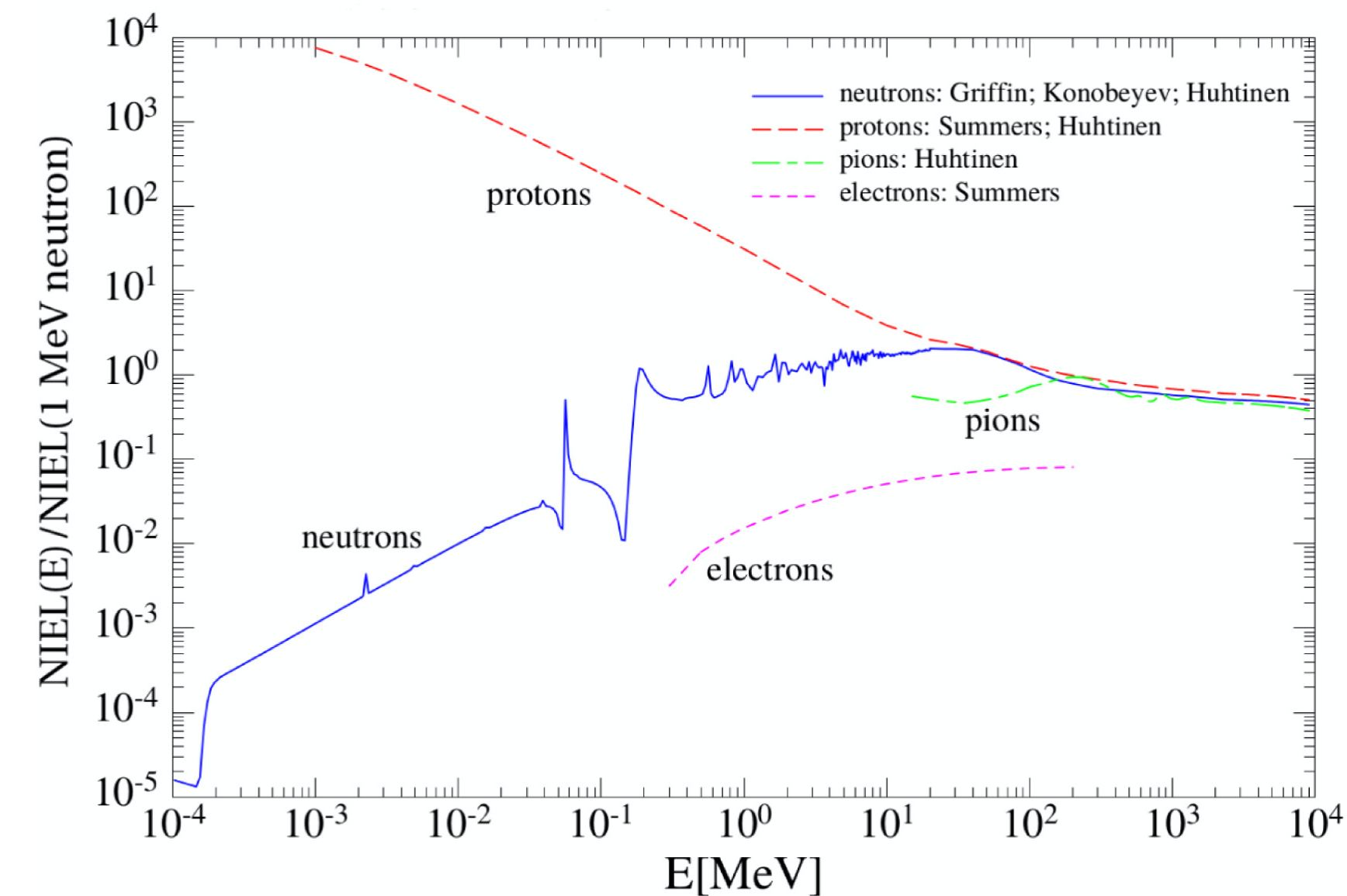
- Ionizing damage in the SiO_2 layer which covers the surface of the silicon and insulates it from the bias lines and quench resistors [C. Xu - NIM A 762 (2014) p.149]

Surface-generated current which significantly....

- increases the SiPM total leakage current below the breakdown voltage

If a fraction of the surface-generated charge carriers reach the amplification region, then also an...

- increase of dark count rate and dark current above the breakdown voltage may occur



Non-ionizing energy loss (NIEL) in silicon for different particles relative to 1 MeV neutrons. [A. Ulyanov - NIM A 976 (2020) 164203]

UV Laser on Module 739

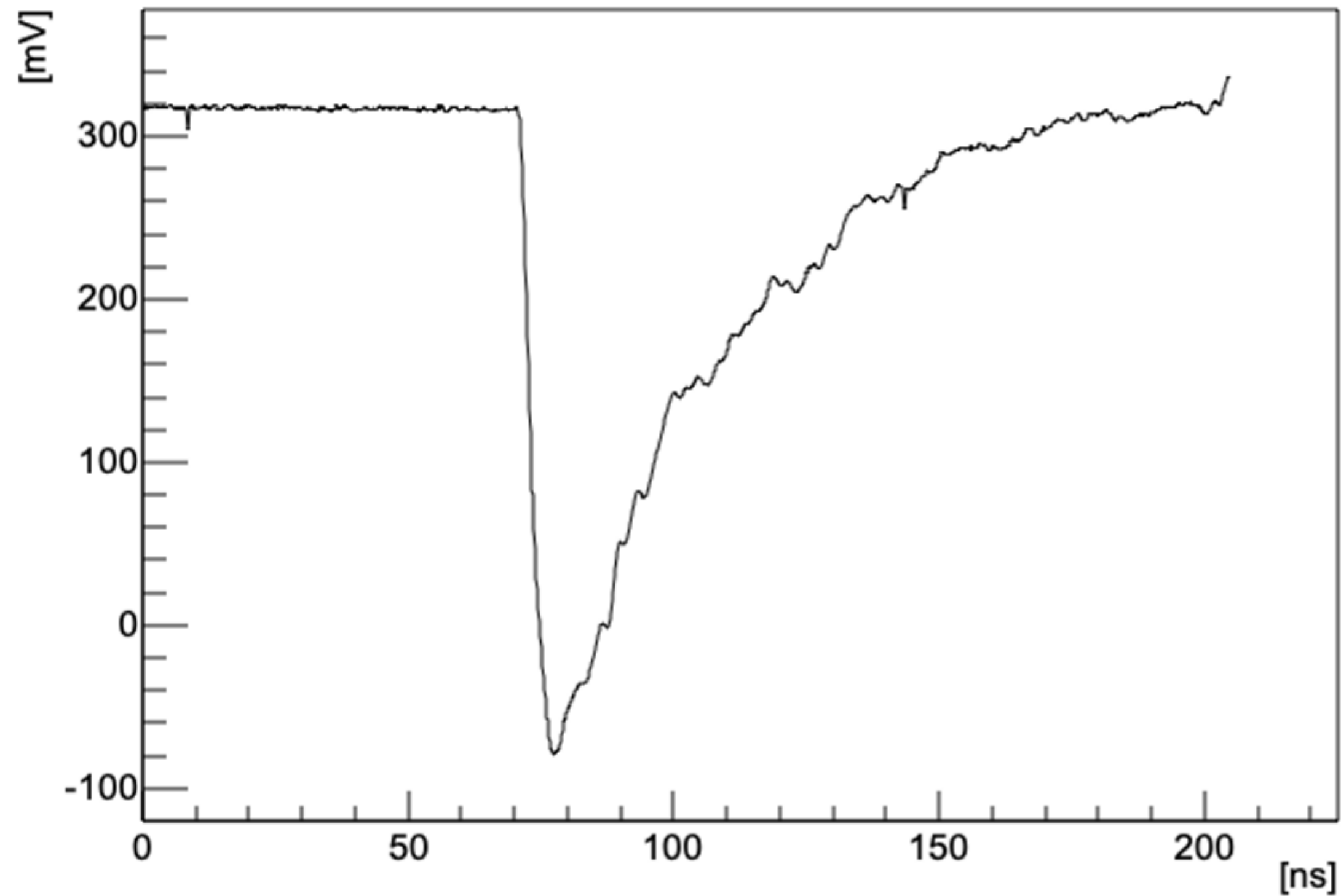
UV source centered on bar 03

T approx. +19C

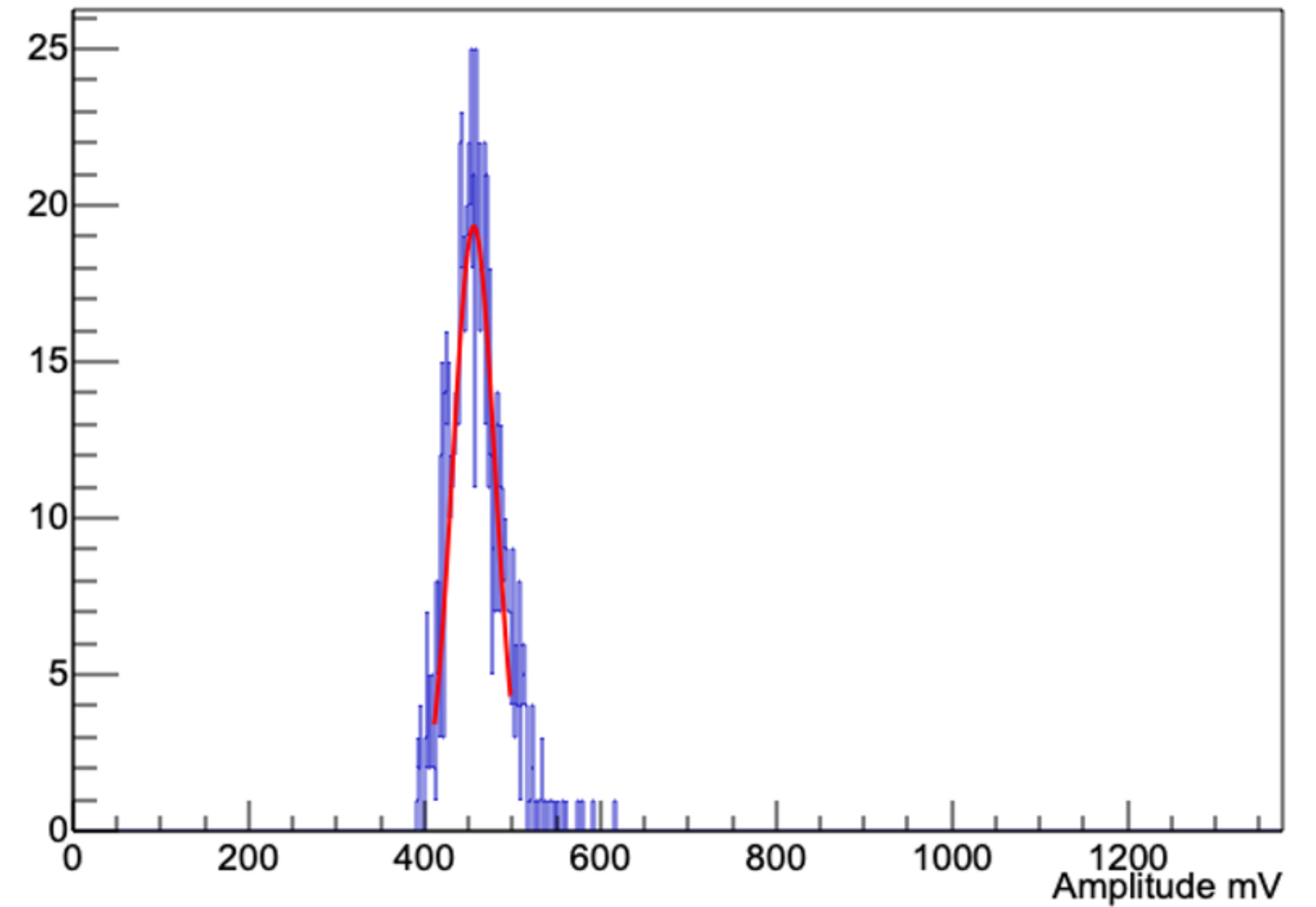
Intensity to 8.0 (approx. ~ 2.9 MeV)

Bias 45 V

Bar 03 (Event 20)



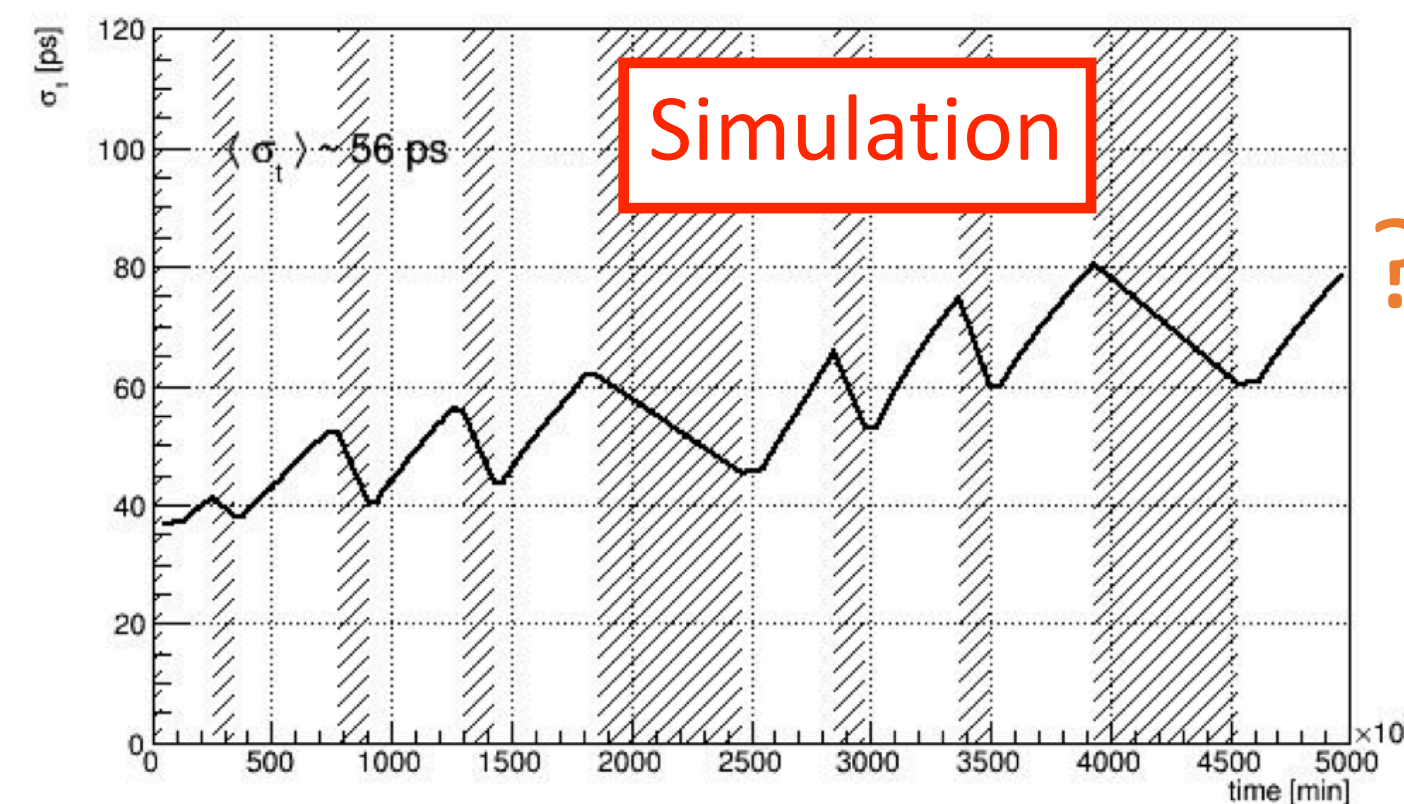
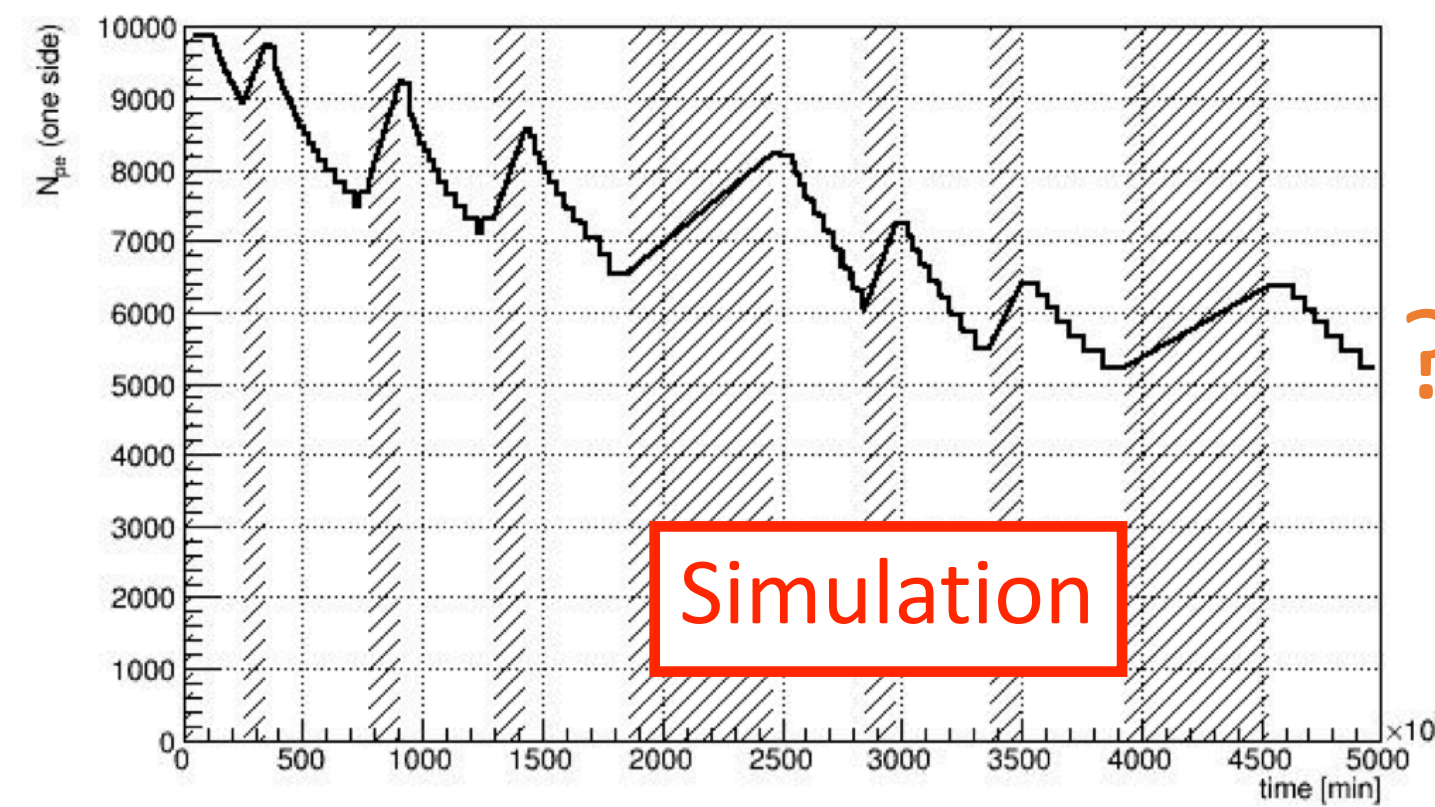
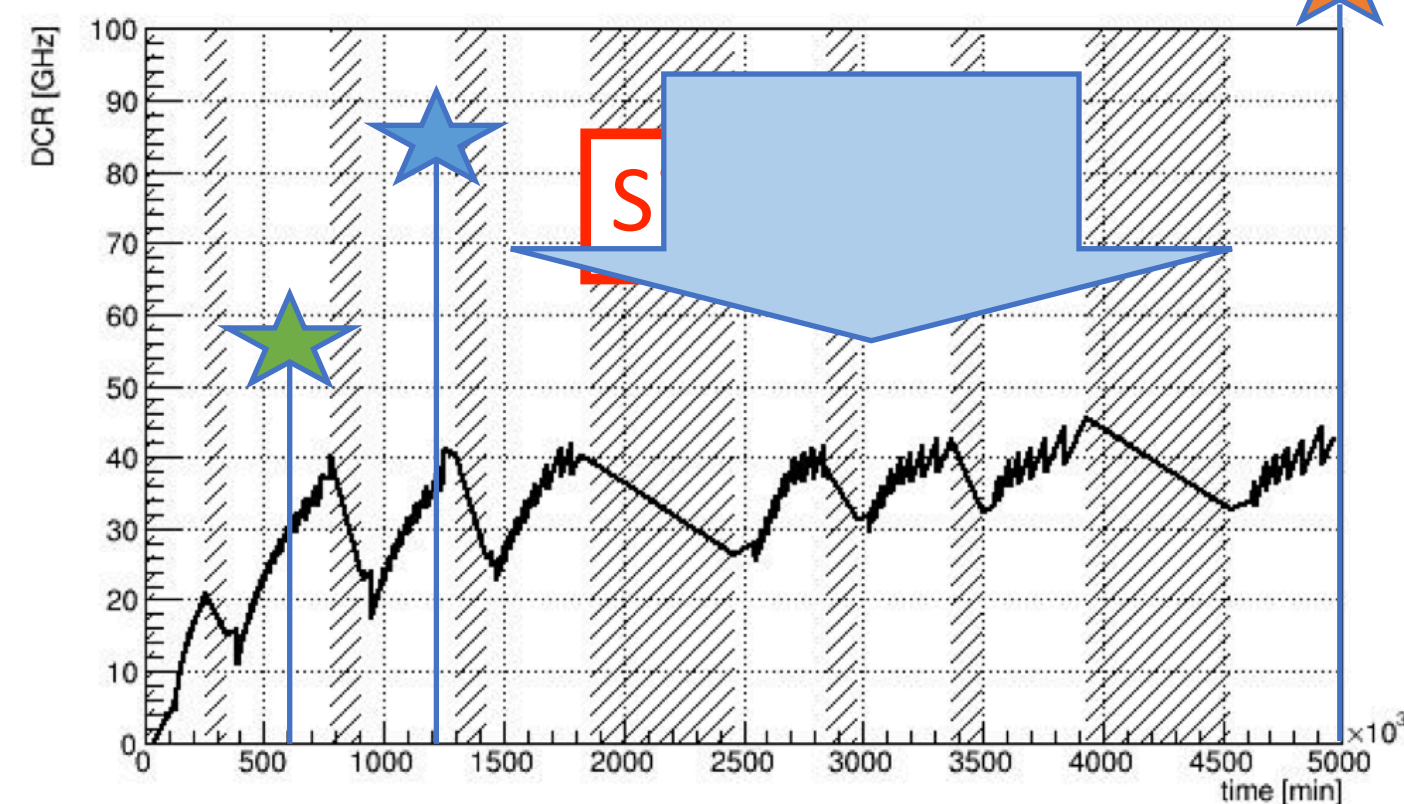
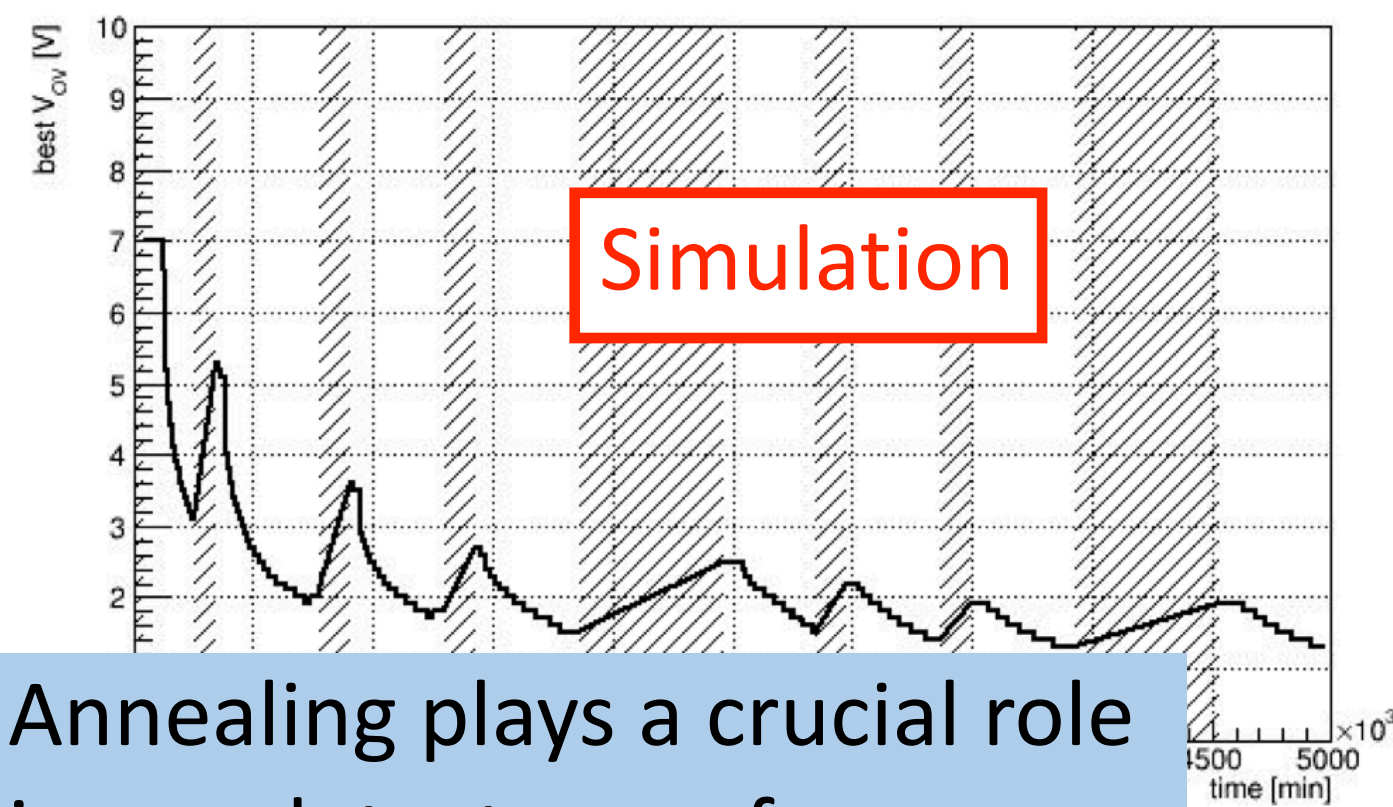
BAR 03



Extrapolation of Performance for a Ten Year Scenario

Results for $T_{op} = -45^{\circ} \text{C}$, $T_{ann} = 40^{\circ} \text{C}$

- $T_{ann} = 40^{\circ} \text{C}$ throughout the whole duration of Technical Stops / Long Shutdowns



- Silicon recovers most of its properties by heat treatment: annealing
- Periods of annealing are foreseen for BTL during LHC shutdowns
- To obtain DCR levels at the TB operational temperature, comparable to what we expect in BTL at the end of life, we subjected four SiPMs to a high-temperature annealing procedure