

NE5 Fiber Latch Solution

Itaru Nakagawa

RIKEN/RBRC

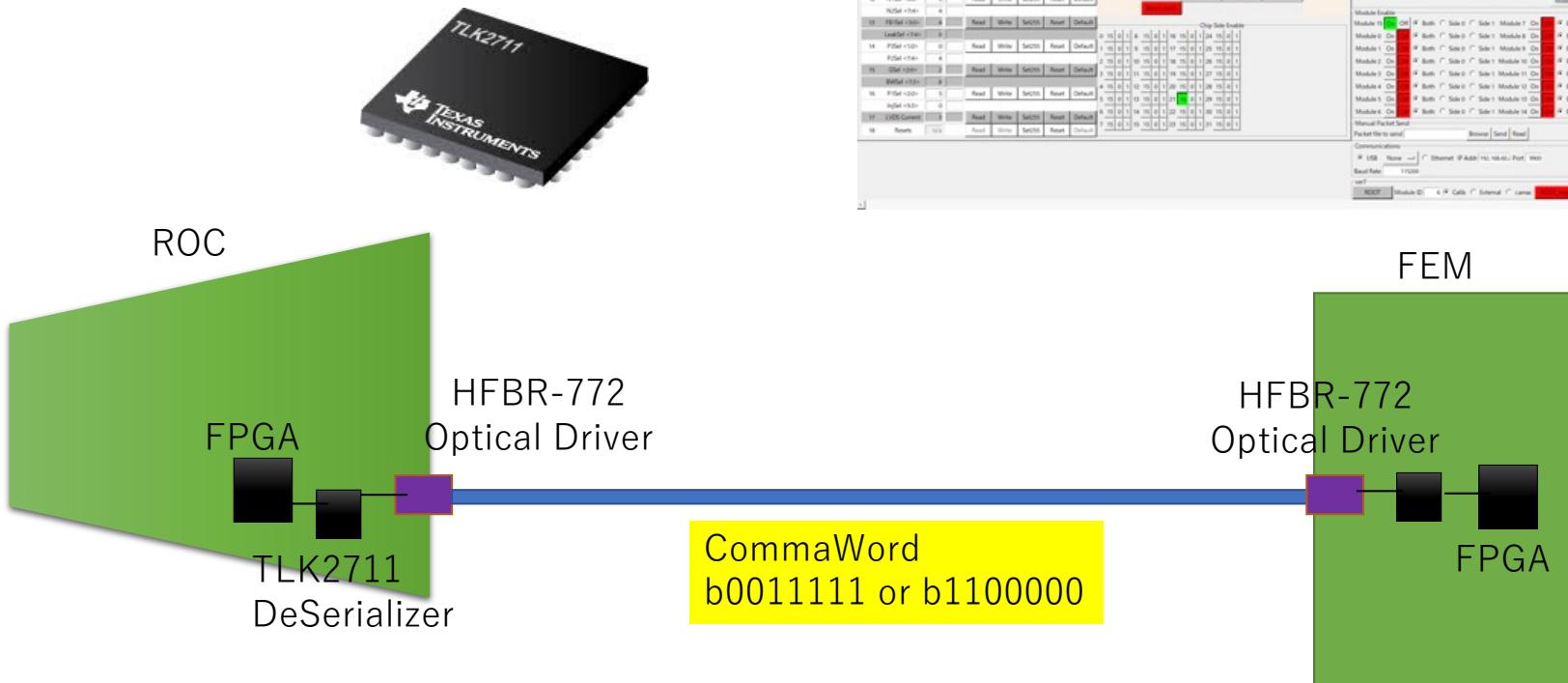
ROC Status Updated

Good
Good, but occasional failure
No data at all
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F : Problem in data Fiber sync
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R : Recovered

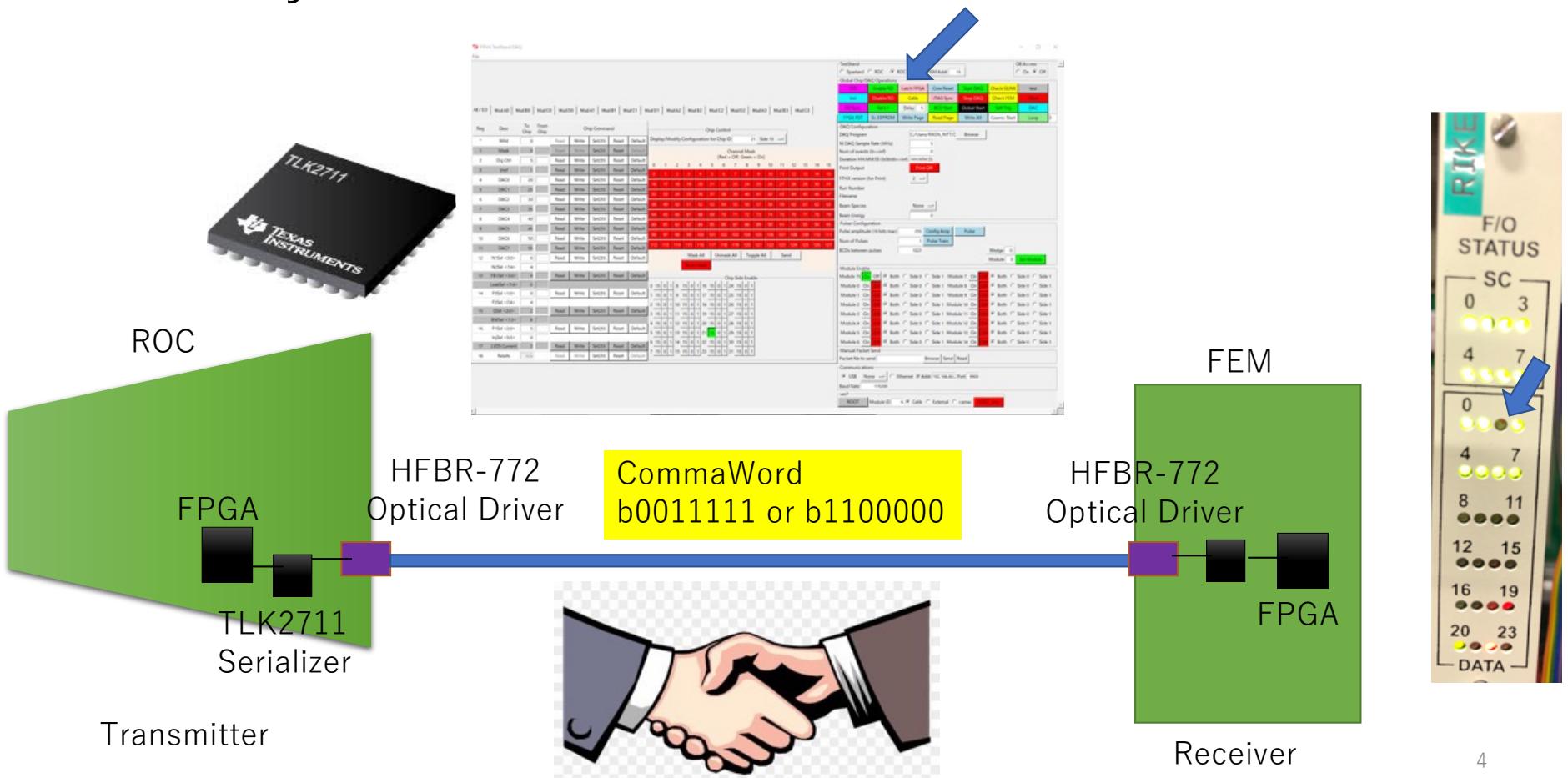
Index	ROC #	FVTX	Regulator Upgrade	Location	Class	A1	A2	A3	B1	B2	B3	C1	C2	C3	D1	D2	D3	Issue	Status
1	6	NW2	✓	BNL	1														
2	13	NE4	✓	BNL	1														
3	18	NE1	✓	BNL	1														
4	26	SE3	✓	BNL	1														
5	28	SE0	✓	BNL	1														
6	29	-	✓	BNL	1														
7	20	SW5	✓	BNL	1														•
8	22	SE2	✓	BNL	1														
9	23	SE1	✓	BNL	1														
10	31	NW1	✓	BNL	1	R	R	R											
11	32	NE2	✓	BNL	1							R	R	R					•
12	9	-	✓	BNL	1			R											
13	10	-	✓	BNL	1					R		R							
14	27	SE5	✓	BNL	1						R		R	R	R			L12 Replaced at Column-D	•
15	19	NE5	✓	BNL	3											F			TLK2711 Replaced
16	24	SE4	✓	BNL	2			F								F			Fiber Sync
17	16	NE3	✓	BNL	3				C	C	C								Calib Pulse Waiting for SC-FPGA downlaod
18	15	NE0	✓	RIKEN	2	R										F	F		Fiber Sync
18	2	NW4	✓	RIKEN	3					R		R				F	R	F	Fiber Sync
19	7	-	✓	RIKEN	3		R	R			R			R					Replaced all DF18
20	21	-	✓	REPIC	3	R			R		R		R	F	R				Fiber Sync
21	17	NW3	✓	RIKEN	3				F							R			Fiber Sync
22	3	NW5	✓	RIKEN	3	R		R								R	F		Fiber Sync
24	14	NE1	✓	REPIC	3					R		C	R	R	P	P	P	Calib Pulse	L12 to be replaced at Column-D

There are 7 ROC boards (9 ports) won't latch the fiber.
 7 bad/24 ROCs = 30% of ROCs
 9 bad TLKs /24ROCs x 2x3ports/column x 4 +1SC=9TLKs/600TLKs ~ 1%

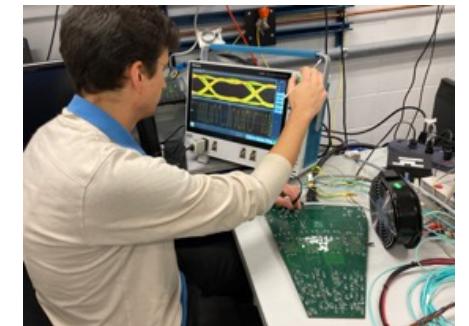
Fiber Synchronization



Fiber Synchronization Error



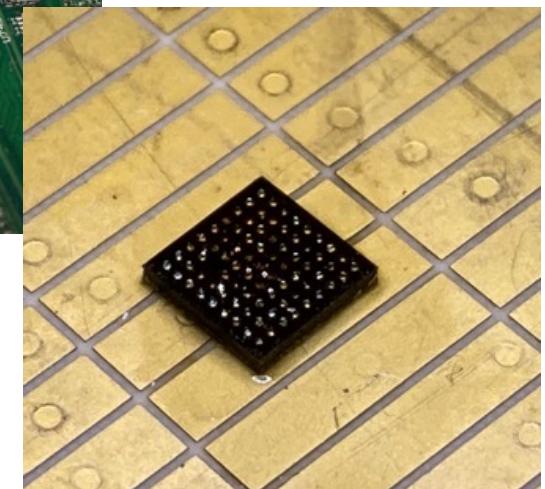
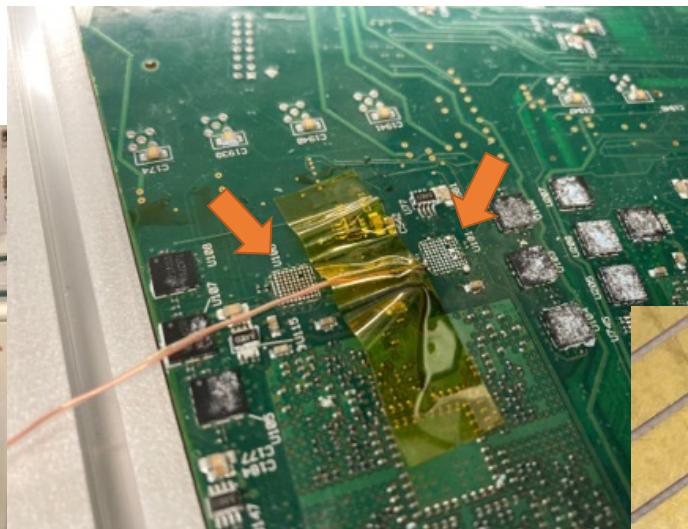
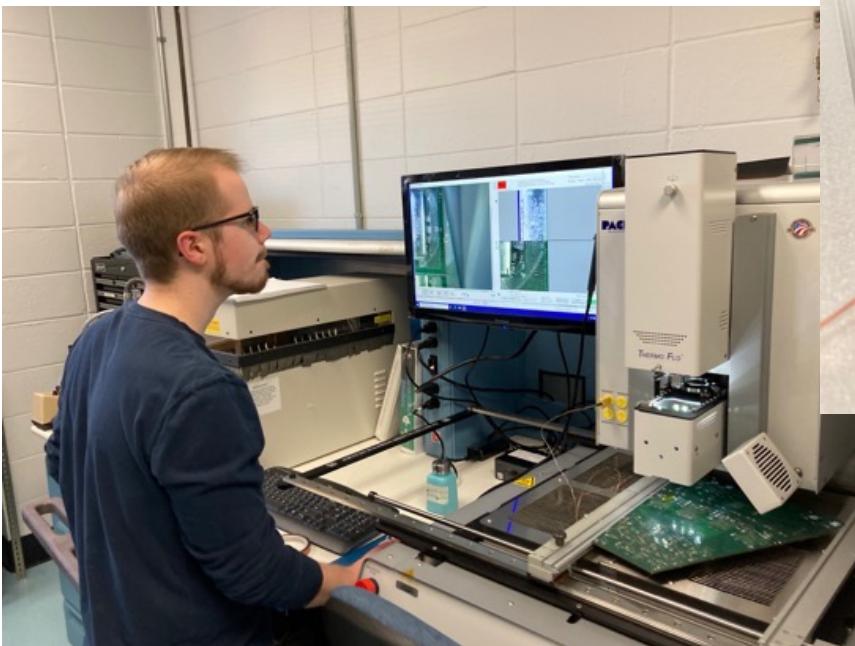
Next Step



- We couldn't observe anything suspicious in the signal/clocks
- We decided to replace TLK2711 without observing any direct evidence of the cause.
- TLK2711 is discontinued product and not available in the US market. We salvaged "the old ROC", a prototype version and took TLK2711 from it assuming there is no radiation damage.
- There are 33 (8/column+SC) TLK2711 are implemented per ROC.
- Replacing TLK2711 is a certain risk since it is the ball soldering and non-negligible possibility of damaging soldering pads of both TLK2711 and ROC.
- The attempt is done in the instrumentation division.

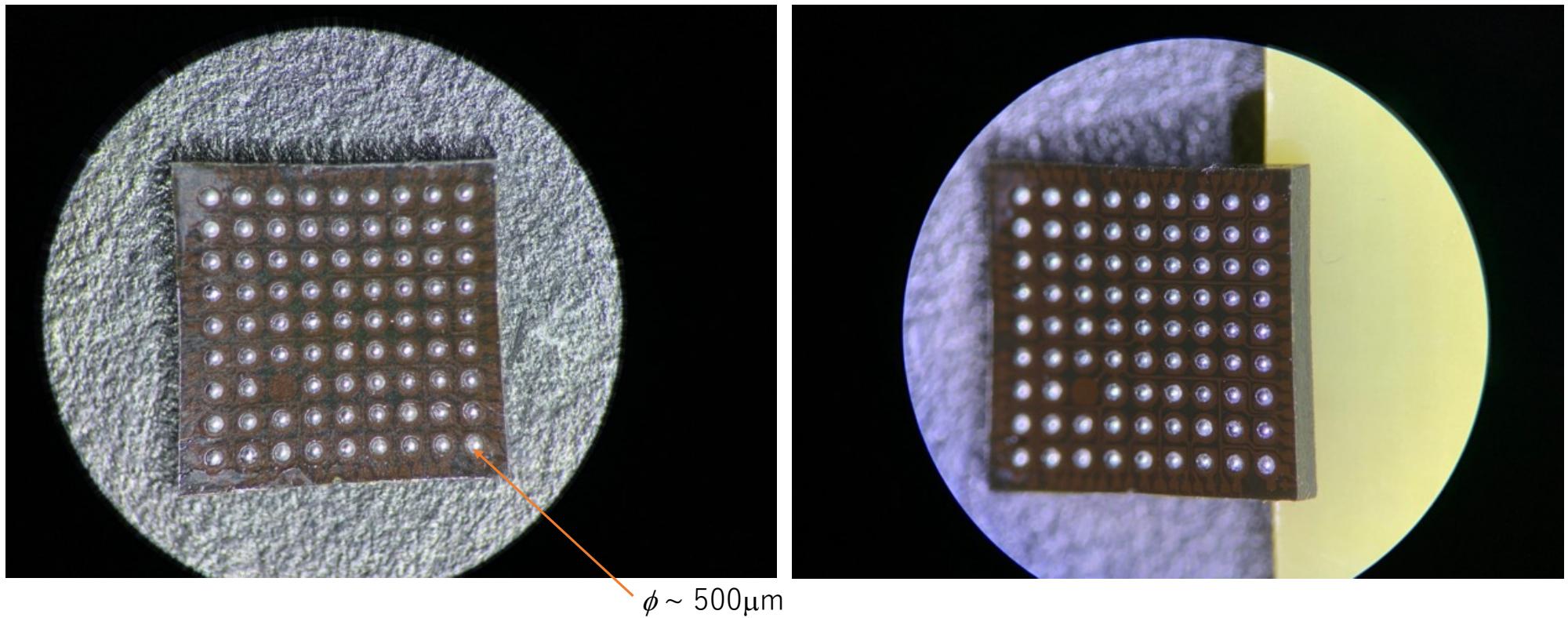
Removal of TLK2711 from “Old ROC”

By Joseph Pinz @ Instrument Div.



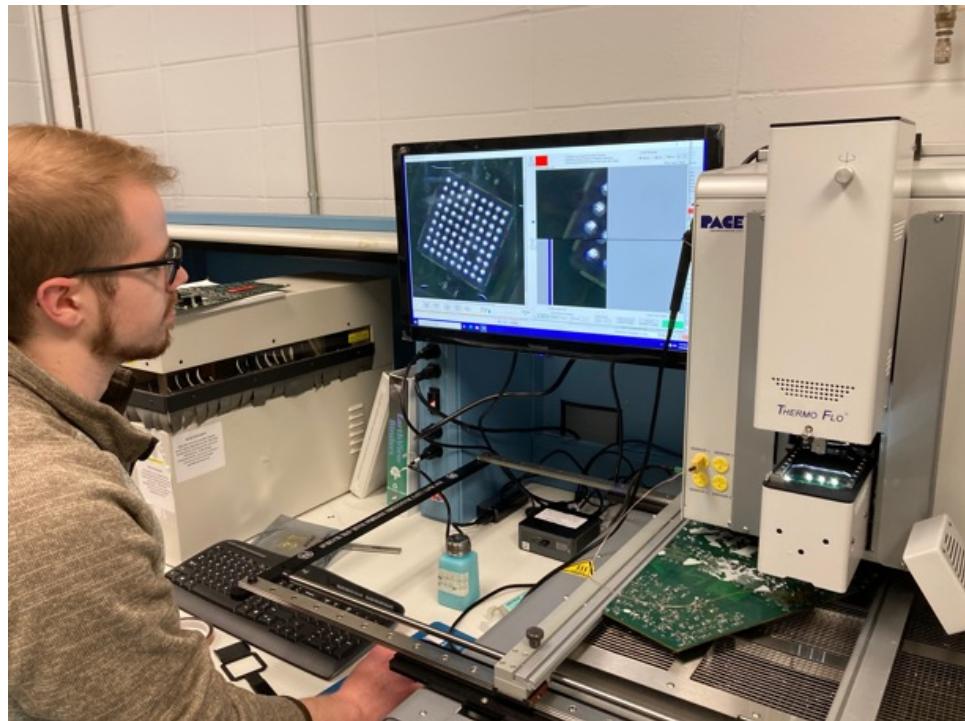
TLK2711 removal from “the old ROC” the version BCO cable input is incompatible with production version

Re-ball solder on the TLK2711



2022/11/4

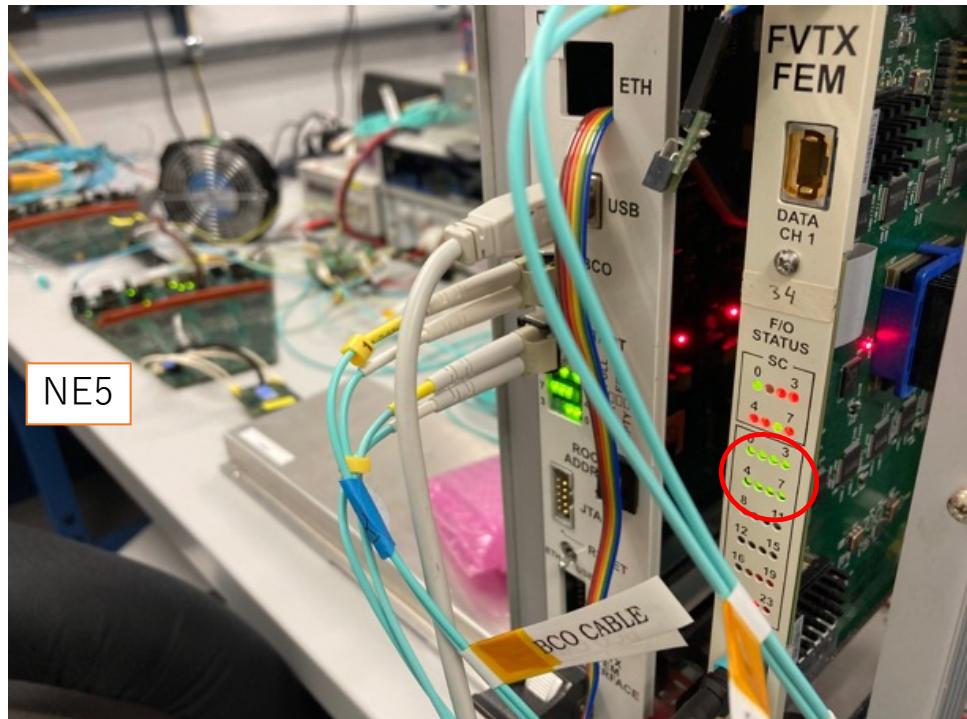
Implementation of TLK2711 on NE5



After removal of bad TLK2711s from NE5, implement TLK2711 took out from the “old ROC”.

2022/11/8

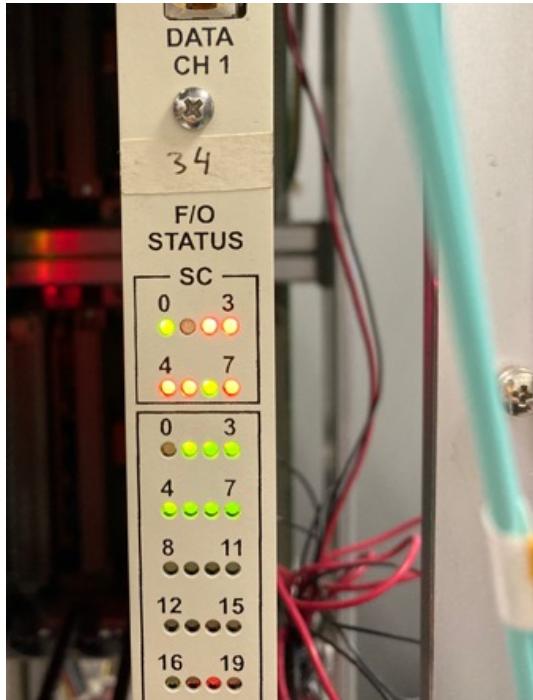
After TLK replacement



2022/11/8

- The fiber latches firmly. Repeated at least 5 times and no latch failure.
- The calibration result looks healthy.
- NE5 has been promoted to be class-1

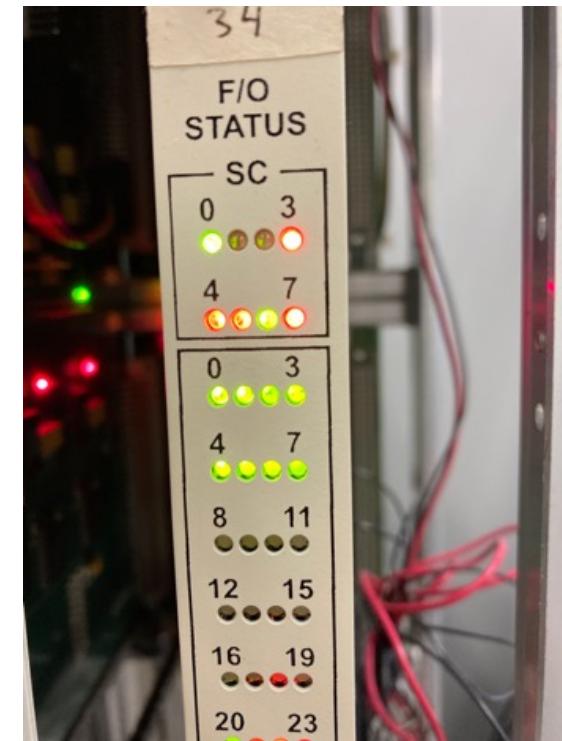
SE4 Test after replacement of TLK



Column-A

- U107 & U108 (A3), U403 & U404 (D1)
- The result is that A3 and D1 data fiber now latches (confirmed 5 times in a row)
- A2 data fiber won't latch. Turned out it has been overlooked in the database.

The conclusion is that consistent with SE5 TLK2711 replacement result. The TLK2711 replacement is the cause of fiber latch issue.



Column-D

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- There are still 6 more ROC boards (8 ports) beside NE5 which are suffered from the fiber latch issue.
- Up to 8x2 can be bad out of 33TLKs x 24ROCs : 1~ 2% TLK shows the same symptom.

Radiation Tolerance of TLK2711

Why quite a few ROCs are suffered from the fiber latch issue?

Product Folder Order Now Technical Documents Tools & Software Support & Community

TEXAS INSTRUMENTS

TLK2711-SP
SGLS307P – JULY 2006 – REVISED FEBRUARY 2018

TLK2711-SP 1.6-Gbps to 2.5-Gbps Class V Transceiver

1 Features

- 1.6 to 2.5-Gbps (Gigabits Per Second) Serializer/Deserializer
- Hot-Plug Protection
- High-Performance 68-Pin Ceramic Quad Flat Pack Package (HFG)
- Low-Power Operation
- Programmable Preemphasis Levels on Serial Output
- Interfaces to Backplane, Copper Cables, or Optical Converters
- On-Chip 8-Bit/10-Bit Encoding/Decoding, Comma Detect
- On-Chip PLL Provides Clock Synthesis From Low-Speed Reference
- Low Power: < 500 mW
- 3-V Tolerance on Parallel Data Input Signals
- 16-Bit Parallel TTL-Compatible Data Interface
- Ideal for High-Speed Backplane Interconnect and Point-to-Point Data Link
- Military Temperature Range (-55°C to 125°C T_{case})
- Loss of Signal (LOS) Detection
- Integrated 50- Ω Termination Resistors on RX
- Engineering Evaluation (IEM) Samples are Available ⁽¹⁾

2 Applications

- Point-to-Point High-Speed I/O
- Data Acquisition
- Data Processing

(1) These units are intended for engineering evaluation only. They are processed to a non-compliant flow (for example, no burn-in, and so forth) and are tested to temperature rating of 25°C only. These units are not suitable for qualification, production, radiation testing, or flight use. Parts are not warranted for performance on full MIL specified temperature range of -55°C to 125°C or operating life.

3 Description

The TLK2711-SP is a member of the WizardLink transceiver family of multigigabit transceivers, intended for use in ultra-high-speed bidirectional point-to-point data transmission systems. The TLK2711-SP supports an effective serial interface speed of 1.6 Gbps to 2.5 Gbps, providing up to 2 Gbps of data bandwidth.

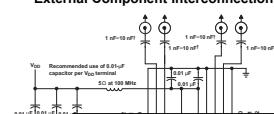
The primary application of the TLK2711-SP is to provide high-speed I/O data channels for point-to-point baseband data transmission over controlled impedance media of approximately $50\ \Omega$. The transmission media can be printed circuit board, copper cables, or fiber-optic cable. The maximum rate and distance of data transfer is dependent upon the attenuation characteristics of the media and the noise coupling to the environment.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TLK2711-SP	CFP (68)	13.97 mm x 13.97 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

External Component Interconnection



(1) These units are intended for engineering evaluation only. They are processed to a non-compliant flow (for example, no burn-in, and so forth) and are tested to temperature rating of 25°C only. These units are not suitable for qualification, production, radiation testing, or flight use. Parts are not warranted for performance on full MIL specified temperature range of -55°C to 125°C or operating life.

- Radiation damage?
- If so, we have higher chances to be suffered new cases during the beam operation than FVTX since we start from already accumulated dose during FVTX operation.
- We better be prepared.

Radiation Damage Study by INFN

The screenshot shows a presentation slide titled "Results of the TLK1711-A Radiation Tolerance Tests" by A. Aloisio and R. Giordano. The slide is from a SuperB workshop, as indicated by the logo in the top left. The title is at the top, followed by the authors' names and their affiliation with the Physics Dept. - University of Napoli "Federico II" and INFN Sezione di Napoli, Italy. The email addresses are also provided. The slide content is mostly visible in the background, showing a table of results. The bottom of the slide shows the navigation bar of the presentation slide player, including the title, page number (1/27), and similar presentations link.

Sample no. 2: Beam Facts

Two photographs of the TLK2711-A Test-board setup in a beam line. The top image is a "Front view" showing the test board connected to a copper beam pipe with a "beam spot" indicated by a yellow arrow. The bottom image is a "Wider Front view" showing the setup in a larger experimental environment with a "Parallel & Serial Data cables" and an "FPGA board" indicated by yellow arrows. Labels in blue text identify the "beam spot", "TLK2711-A Test-board", "Front view", "Wider Front view", "Parallel & Serial Data cables", and "FPGA board".

- Decided to irradiate the sample more slowly, in order to better observe current trends and tx/rx errors
- During this test
 - $I_{beam} \sim 85 \text{ pA}$ (less than 1/3 of sample no.1)
 - Time on beam = **103 min** (5 times the time of sample no. 1)
 - Total dose in Si $\sim 1060 \text{ Gy}$
 - Dose rate = **10 Gy/min (Si)**
 - Total $N_{\text{protons}} \sim 1.6 \cdot 10^{10}$ (on die)
 - $V_{cc} = 2.5 \text{ V}$ (typical condition)
 - $f_{\text{clock}} = 100 \text{ MHz}$
 - Data rate = **2 Gb/s**

24/04/2018

Raffaele Giordano
SuperB Workshop, Frascati Apr. 2011

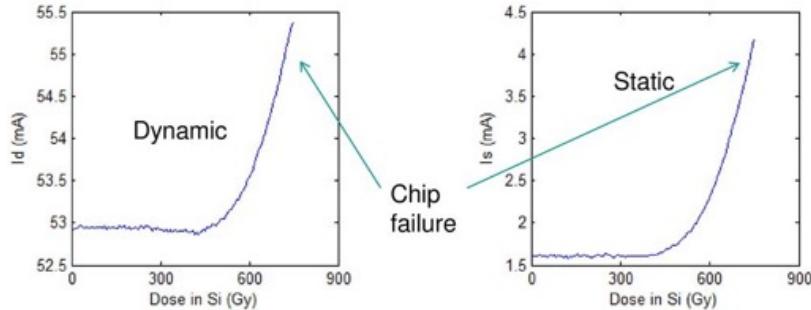
19

<https://slideplayer.com/slide/12764619/>

15

Radiation Damage Study by INFN

Sample no. 1: Analog Current Trend



- Moderate dynamic current increase from 53 mA to 55 mA
- Power down current increment from 1.6 to 4.2 mA, more than 300%

24/04/2018

Raffaele Giordano
SuperB Workshop, Frascati Apr. 2011

18

Sample no. 2 : Error Results

- First error appeared at dose = 280 Gy (Si)
- # Tx errors = 2 single and 1 burst (7 consecutive errored symbols)
 $\sigma_{tx(\text{single})} = 4.3 \cdot 10^{-12} \text{ cm}^2$
 $\sigma_{tx(\text{burst})} = 2.1 \cdot 10^{-12} \text{ cm}^2$
- # Rx errors = 0 single and 2 burst (12,11 consecutive symbols)
 $\sigma_{rx(\text{burst})} = 4.3 \cdot 10^{-12} \text{ cm}^2$
- At dose = 800 Gy (Si), the device underwent functional failure

24/04/2018

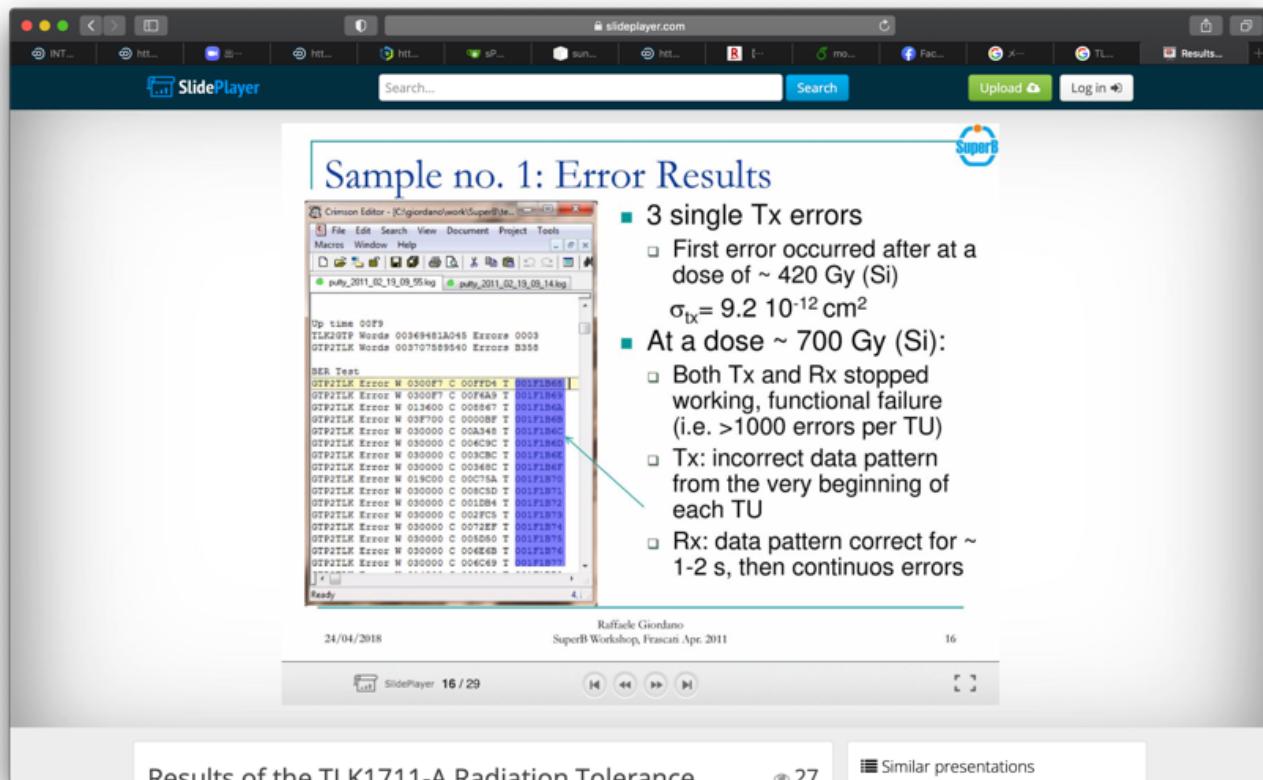
Raffaele Giordano
SuperB Workshop, Frascati Apr. 2011

20

<https://slideplayer.com/slide/12764619/>

16

Radiation Damage Study by INFN



Sample no. 1: Error Results

- 3 single Tx errors
 - First error occurred after a dose of ~ 420 Gy (Si)
 $\sigma_{tx} = 9.2 \cdot 10^{-12} \text{ cm}^2$
- At a dose ~ 700 Gy (Si):
 - Both Tx and Rx stopped working, functional failure (i.e. >1000 errors per TU)
 - Tx: incorrect data pattern from the very beginning of each TU
 - Rx: data pattern correct for $\sim 1-2$ s, then continuous errors

24/04/2018 Raffaele Giordano 16 / 29

Similar presentations

TLK starts to output "wrong pattern" after certain exposure to radiation. This explains wrong comma word detection but no jitter or deformation of eye diagram.

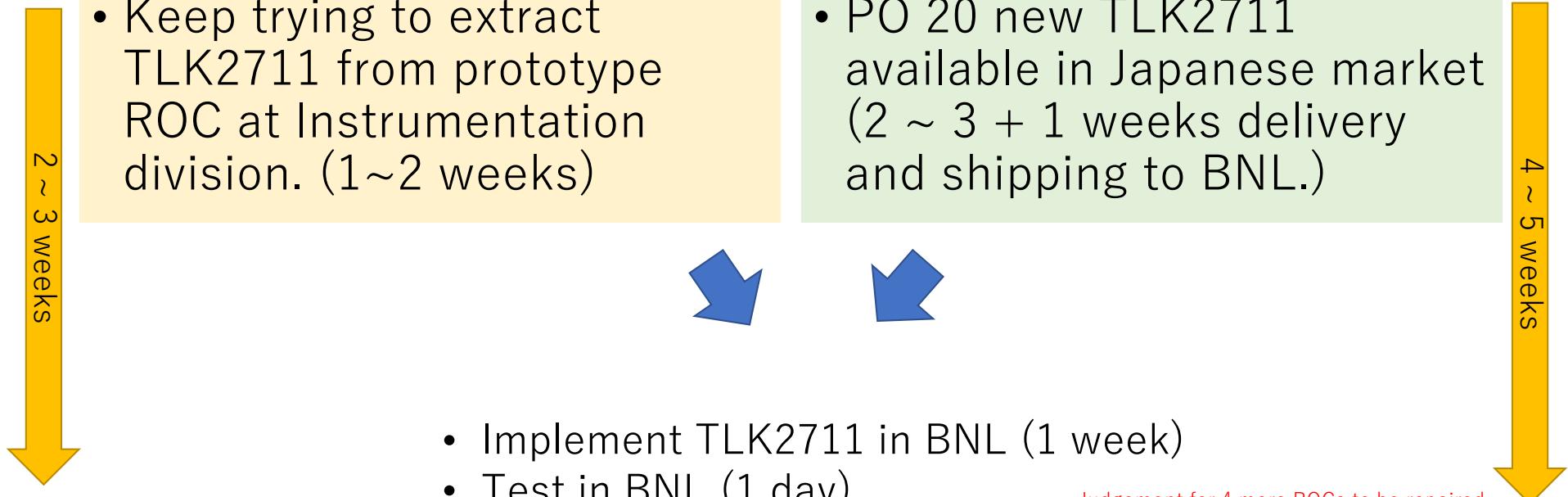
Plan

- Replace 2 bad ports of SE4 ROC board, which is already in Joe's hand in the instrumentation division.
- In the meantime, procure 20 new TLK2711 available in stock in Japan. Also asking for another 30 new TLK2711's availability (1 week).
- Test repaired 2 bad ROCs in BNL and see if they are recovered by TLK2711 replacement.
- If they are recovered then
 1. Repair 5 other ROCs (ROC2,3,15,17,21; 6 bad ports) in Japan. (Leadtime 3 weeks)
 2. Repair TLK2711 of the slow control ROC of class-1 ROCs in BNL. Repair work better be done in BNL to save shipping time between Japan and US. New TLK2711s are to be provided to BNL from Japan.

ROC SE4

- Scenario-1
- Keep trying to extract TLK2711 from prototype ROC at Instrumentation division. (1~2 weeks)

- Scenario-2
- PO 20 new TLK2711 available in Japanese market (2 ~ 3 + 1 weeks delivery and shipping to BNL.)



Plan

- Replaced 6 TLKs and 3 ports are recovered.
- Given this fact, we go ahead and try to fix the rest of ROCs (5ROCs, 7 Ports).
- 50 new TLK chips are purchased. (20 are delivered to RIKEN)
- Repair work is to be done in Japan.

Urgent Replacement

- Total TLK2711 per ROC

port	column	ROC	SC	Total
2	8	32	1	33

- Excluding Station-0 TLK2711 per ROC

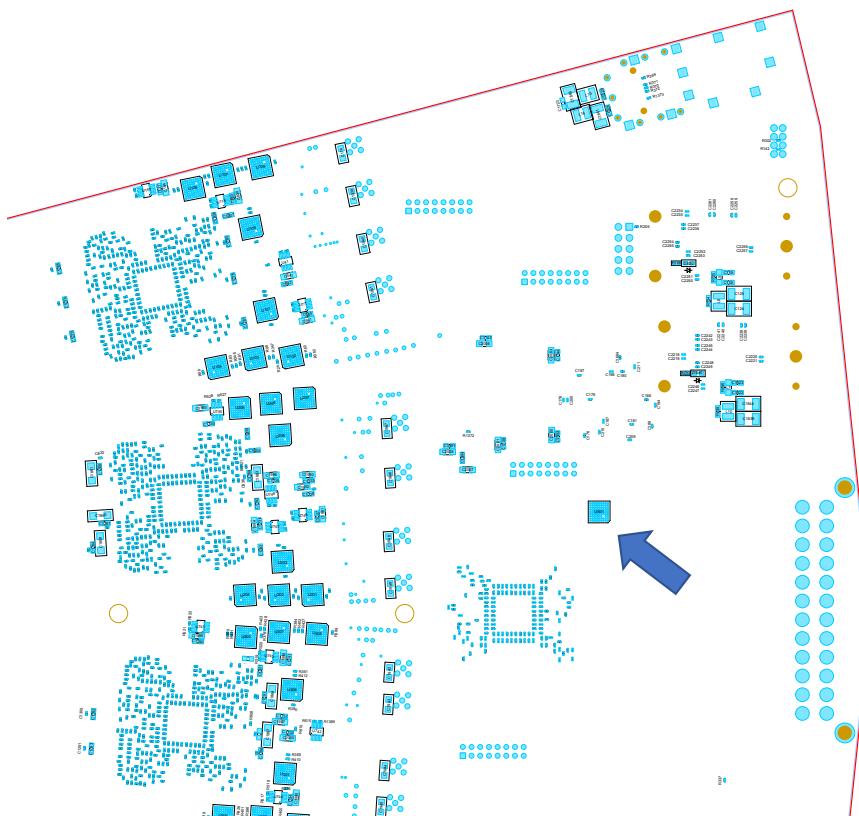
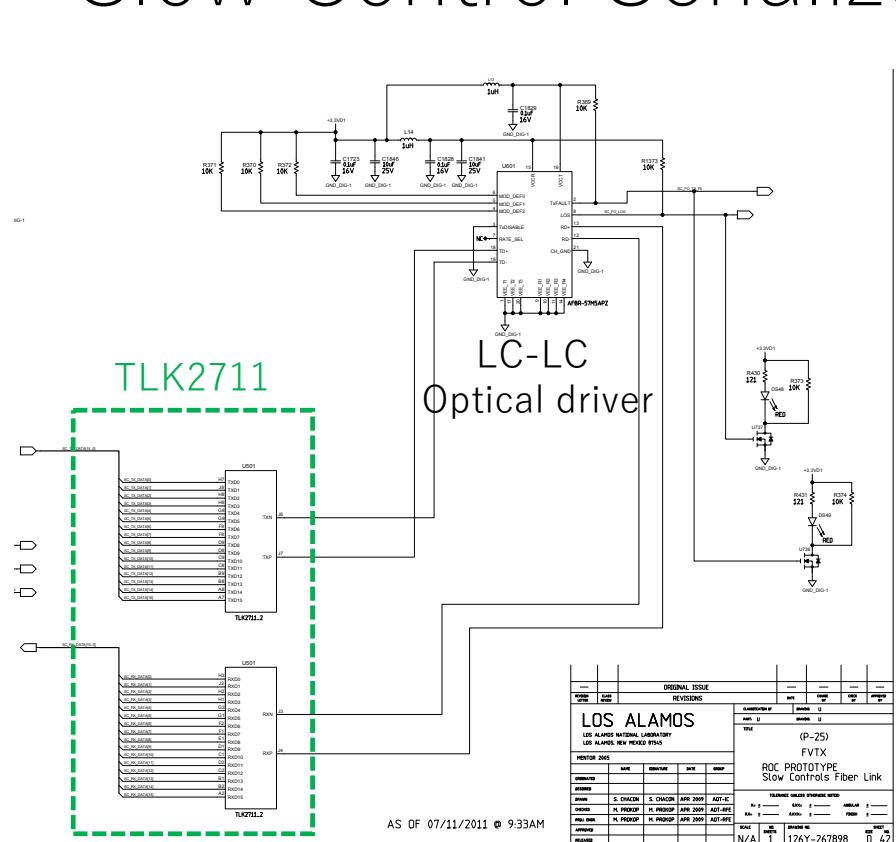
port	column	ROC	SC	Total
2	6	24	1	25



TLK2711 had been discontinued. There are 20 pieces available in stock found in Japanese market. There may be more, but it takes a week to search and get a quote. Delivery is 2 to 3 weeks.

- TLK2711 for Slow Control
- Impact of 1 TLK2711:
 - Data : Loose 1 port
 - SC : Loose entire ROC (7/112 half ladder).
- If the cause of misbehavior of TLK2711 is due to the radiation damage, any TLK2711 can go wrong anytime during sPHENIX run.
- Thus we better replace the slow control TLK2711 of 16 class-1 ROCs before the commissioning.

Slow Control Serializer



1 TLK2711 per slow control of a given ROC board.

Slow Control TLK Replacement

- 30 new TLK chips are to be shipped to BNL in December.
- Slow Control TLKs of Class-1 ROCs are to be replaced by new ones in BNL instrumentation division.
- According to Joe, the estimated replacement time is one hour per 1 TLK chip and the risk is low.

Repair work cost estimate

御 見 積 書		No. ()		
国立研究開発法人理化学研究所 御中				
御 見 積 書 号 第	令和 4 年 11 月 21 日			
御 見 積 書 月 日 年 月 日				
<small>毎々格別のお引き立てを頂き有難くお礼申し上げます。 今般ご恩みを賜りました件、下記の通りお見積り申上げます。 何ぞご用命下さいますようお願い申し上げます。</small>				
合 計 金 額		¥573,111		
納 期 受注後5-6週間	取 引 条 件	従来通り		
受 取 場 所 御研究所	見 積 有 効 期 間	発行後30日間		
荷 造 費 及 び 運 費	備 考			
項	品名 おまかせ 内容 明細	数 量	単 価	金 額
【PHENIX-INTT検出器の読み出し実機用ROCボードのTLK交換】				
電子部品代 TLK2711AJRZ0E	1 個	160,000	160,000	
労務費				
状態確認,部品調査	3 個	6,500	19,500	
メタルマスク製作	4 個	6,500	26,000	
部品除去,再実装,洗浄,目視確認等	32 個	6,500	208,000	
総原価				
一般管理費及び利益	26.0 %		413,500	
【以下余白】				
小 計			521,010	
消 費 税			52,101	

- 570,000 yen/12 chips
(47,500yen/chip)
- JFY2022 : 12 chips @ Japan & 16 chips @ BNL (Total estimate 1M yen for JFY2022)
- JFY2023 : 50 chips x 47,500yen = 2.3Myen

Total Radiation Dose Estimate for TLK2711

RIKEN/RBRC
Itaru Nakagawa

[18] J. Asai, et al., arXiv:0710.2676.

Radiation Damage Study for PHENIX Silicon Stripixel Sensors

J. Asai^a, S. Batsouli^b, K. Boyle^c, V. Castillo^d, V. Cianciolo^b, D. Fields^e, C. Haegeman^e, M. Hoeferkamp^e, Y. Hosoi^f, R. Ichimiya^a, Y. Inoue^f, M. Kawashima^f, T. Komatsubara^g, K. Kurita^f, Z. Li^h, D. Lynch^j, M. Nguyen^c, T. Murakamiⁱ, R. Nouicer^j, H. Ohnishi^a, R. Pak^j, K. Sakashita^k, T.-A. Shibata^k, K. Suga^f, A. Taketani^a, J. Tojo^a

^a RIKEN (The Institute of Physical and Chemical Research), Wako, Saitama 351-0198, Japan
^b Oak Ridge National Laboratory, Oak Ridge, TN 37831, USA

^c Department of Physics and Astronomy, Stony Brook University, Stony Brook, NY 11794-3800, USA
^d Brookhaven National Laboratory, C-A Department, Upton, NY 11973-5000, USA
^e University of New Mexico, Albuquerque, NM 87131, USA

^f Rikkyo University, Toshima, Tokyo 171-8501, Japan

^g Tandem Accelerator Complex, Research Facility Center for Science and Technology, University of Tsukuba, Tsukuba, Ibaraki 305-8577, Japan

^h Brookhaven National Laboratory, Instrumentation Division, Upton, NY 11973-5000, USA

ⁱ Department of Physics, Kyoto University, Kyoto, Kyoto, 606-8502, Japan

^j Brookhaven National Laboratory, Physics Department, Upton, NY 11973-5000, USA

^k Tokyo Institute of Technology, Meguro, Tokyo 152-8551, Japan

the strip and the ones attached at the BLMs and chipmunks that were in the area only for part of the run with a **delivered luminosity** of 12 pb^{-1} . Therefore the accumulated radiation values for these TLDs are higher. The measurements from these TLDs indicate a dependence on the distance from the beam line that is in accordance with the radial dependence in Figure 15. In Figure 15 the nose cone TLD values (blue points), scaled at 12 pb^{-1} , have been overlaid with the values of the rest of the TLDs (red points).

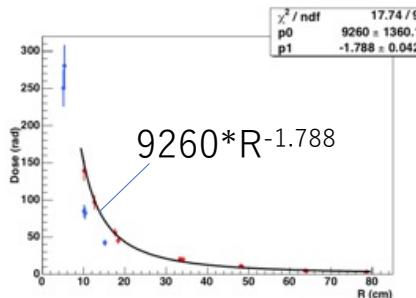


Fig. 15. Red points: TLD radiation measurements versus their distance R from the beam line and fit to the function $p_0 * R^{p_1}$. Blue points: TLDs placed on the nose cone, scaled to the same **luminosity** as the red points, versus their distance R from the beam line

$$Z=41\text{cm}, 42/\text{pb}$$

There were two kinds of test diodes with different volumes which were 0.01 cm^3 and 0.004 cm^3 . The increase of the leakage current of the diodes and the relevant fluences are summarized in Table 5. Only fifteen diodes are listed since the other diode was found to be defective during the leakage current measurement. The average fluence of the diodes was $1.0 \times 10^{10} \text{ N}_{eq}/\text{cm}^2$. The estimated z dependence of the diode fluence is shown in Fig. 17 which is in agreement with the TLDs.

The sensor was irradiated at $Z=25.2 \text{ cm}$ for about 50 days and the **integrated luminosity** during this time was 12 pb^{-1} . The current related damage rate α was estimated to be $3.2 \times 10^{-17} \text{ A}/\text{cm}$ using the temperature history of the temperature loggers in the PHENIX IR. The increase of leakage current of a single strip was $2.2 \times 10^{-10} \text{ A}/\text{strip}$ as seen in Table 5. Figure 18 shows the IV and CV measurements, where the leakage current and capacitance were measured before and after irradiation. The fluence of irradiated stripixel sensor was estimated to be $9.4 \times 10^9 \text{ N}_{eq}/\text{cm}^2$ which is consistent with the average fluence of the reference diodes.

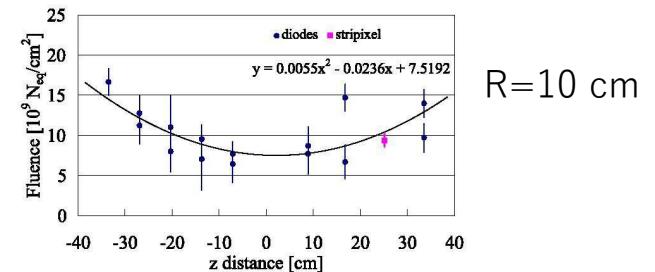
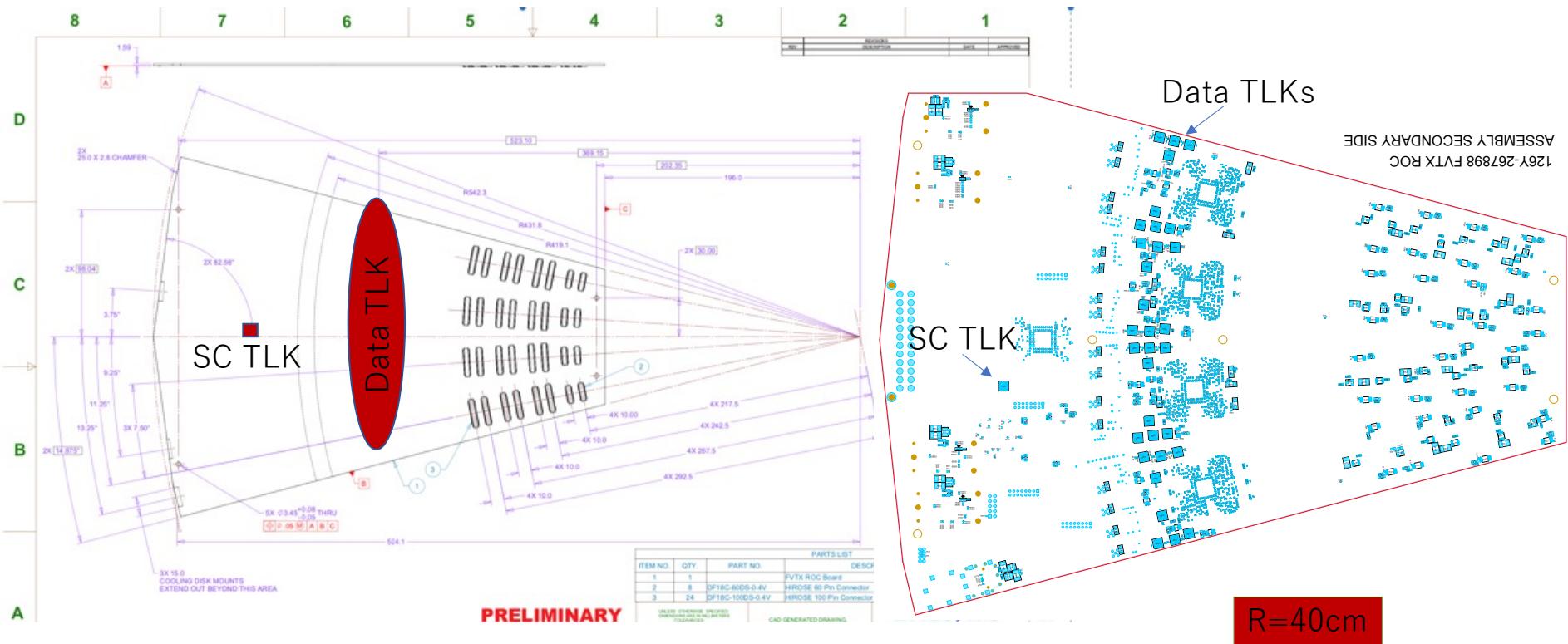


Fig. 17. Fluence of irradiated stripixel sensor and diodes at $R=10 \text{ cm}$ in PHENIX IR.

Run6 p+p
 Delivered Luminosity: $12/\text{pb}$ (50days)
 Number of Equivalent Neutrons: $10^{10}/\text{cm}^2$
 Location: $R=10\text{cm}$, $z=25\text{cm}$, $\eta=1.65$

Location of TLK Chips in FVTX



FVTX ROC Layout

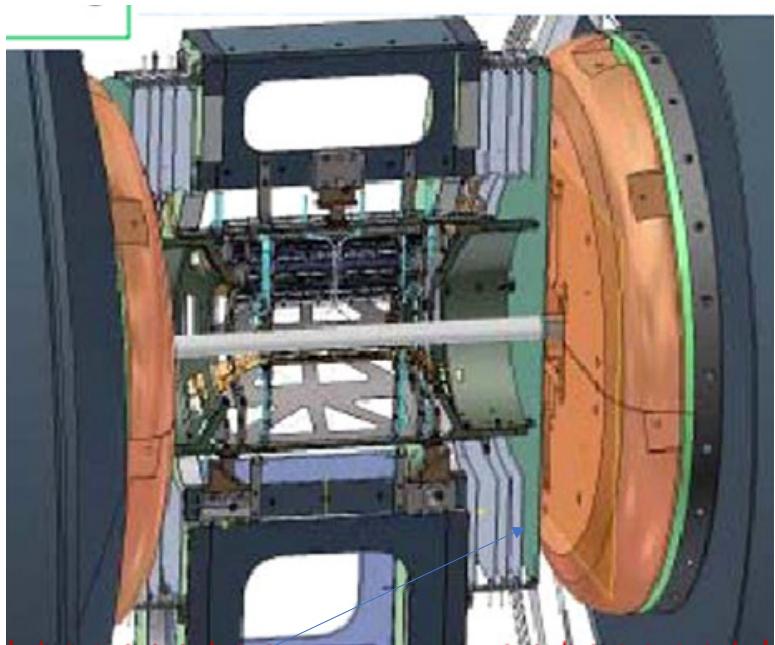
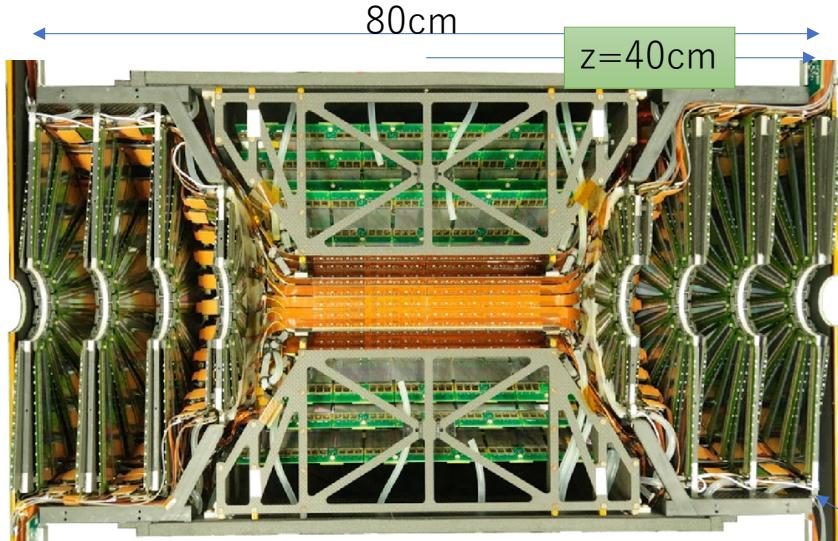
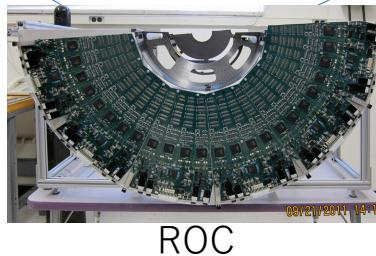


Fig. 20. A completed half-detector, with the VTX barrels in the center, and the two FVTX endcaps on either end. The overall length is 80 cm.



$R = 40\text{cm}$
 $z = 40\text{cm}$
 $\eta = 0.88$

ROC

Radiation Dose at FVTX-TLK2711 Location

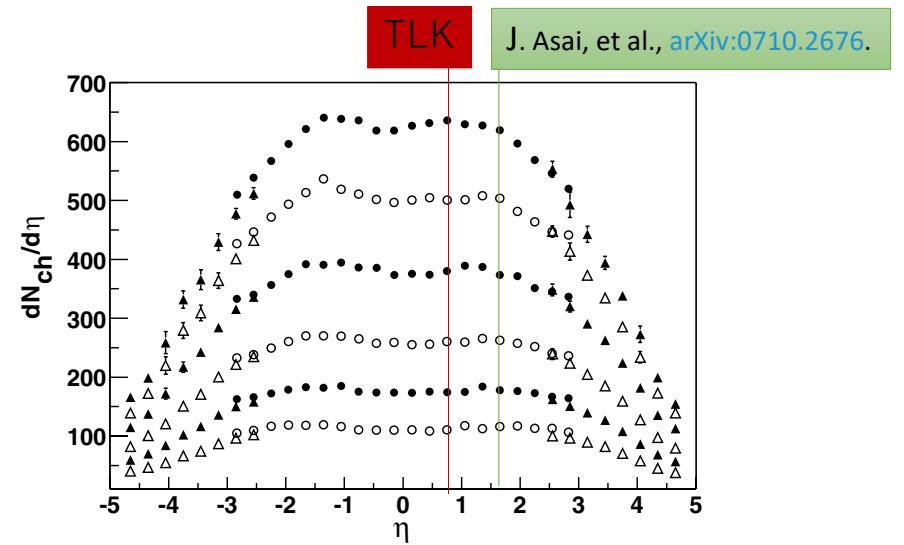
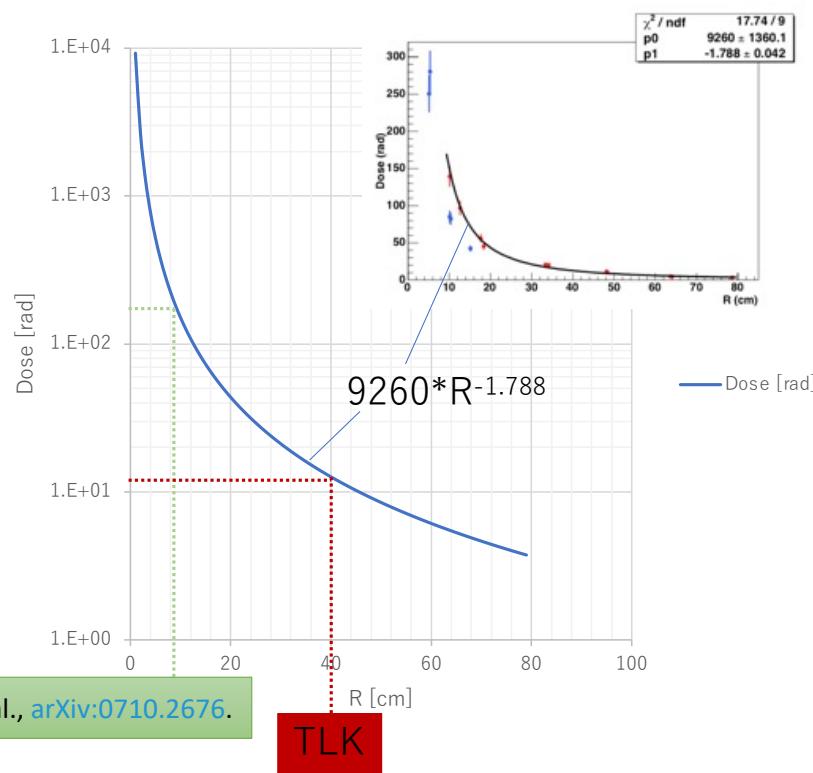


FIG. 1. Distributions of $dN_{ch}/d\eta$ for centrality ranges of, top to bottom, (0–5%), (5–10%), (10–20%), (20–30%), (30–40%), and (40–50%). The SiMA and BBC results are indicated by circles and triangles, respectively. Statistical errors are shown for all points where they are larger than the symbol size.

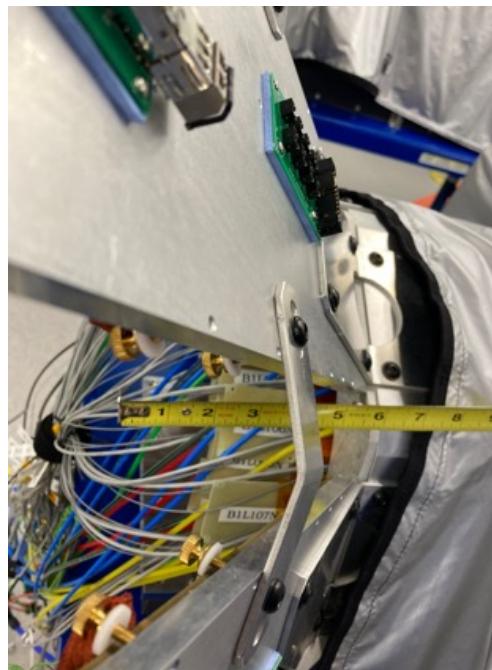
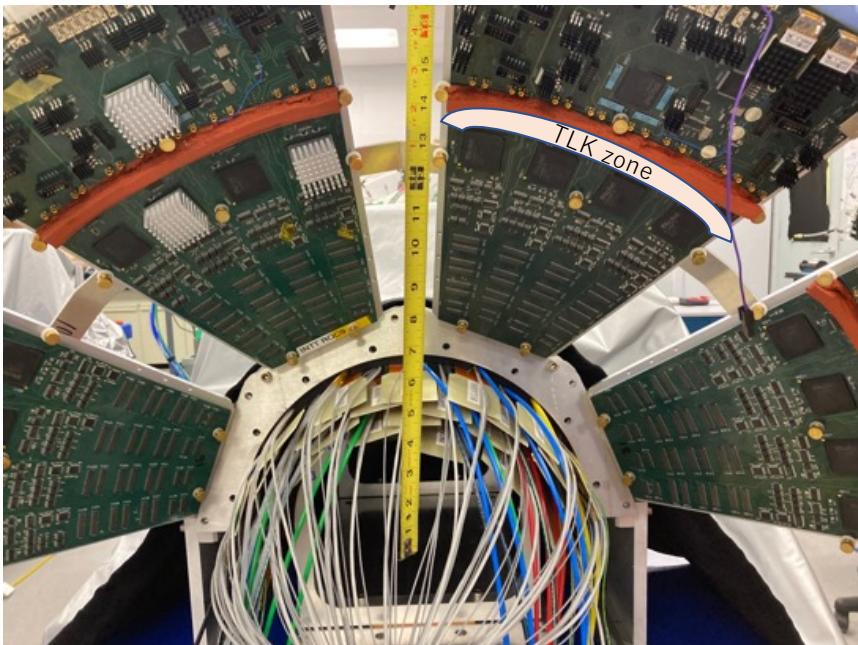
Phys. Rev. Lett. **88**, 202301

FVTX Operation Run12 ~ Run16

Run	species	total particle energy [GeV/nucleon]	calendar time in physics	total delivered luminosity	average store polarization, (H-jet)*
Run-12 CY2011/12, FY2012 22.9 cryo-weeks	polarized p + p	100.2	4.4 weeks	74.0 pb ⁻¹	59%
	polarized p + p	254.9	4.9 weeks	283 pb ⁻¹	52%
	²³⁸ U ⁹²⁺ + ²³⁸ U ⁹²⁺	96.4	3.1 weeks	736 μ b ⁻¹	—
	⁶³ Cu ²⁹⁺ + ¹⁹⁷ Au ⁷⁹⁺	99.9 + 100.0	5.4 weeks	27.0 nb ⁻¹	—
Run-13 CY2012/13, FY2013 17.0 cryo-weeks	polarized p + p	254.9	13.3 weeks	1.04 fb ⁻¹	53%
Run-14 CY2013/14, FY2014 22.0 cryo-weeks	¹⁹⁷ Au ⁷⁹⁺ + ¹⁹⁷ Au ⁷⁹⁺	7.3	3.4 weeks	44.2 μ b ⁻¹	—
	¹⁹⁷ Au ⁷⁹⁺ + ¹⁹⁷ Au ⁷⁹⁺	100.0	13.3 weeks	43.9 nb ⁻¹	—
	h + ¹⁹⁷ Au ⁷⁹⁺	103.5 + 100.0	2.4 weeks	134 nb ⁻¹	—
Run-15 CY2014/15, FY2015 22.4 cryo-weeks	polarized p + p	100.2	10.9 weeks	382 pb ⁻¹	55%
	polarized p + ¹⁹⁷ Au ⁷⁹⁺	103.9 + 98.6	5.1 weeks	1.27 pb ⁻¹	60%
	polarized p + ²⁷ Al ¹³⁺	103.9 + 98.7	1.9 weeks	3.87 pb ⁻¹	54%
Run-16 CY2015/16, FY2016 23.3 cryo-weeks	¹⁹⁷ Au ⁷⁹⁺ + ¹⁹⁷ Au ⁷⁹⁺	100.0	14.4 weeks	52.2 nb ⁻¹	—
	d + ¹⁹⁷ Au ⁷⁹⁺	100.7 + 100.0	8 days	289 nb ⁻¹	—
	d + ¹⁹⁷ Au ⁷⁹⁺	31.3 + 31.1	6 days	44.0 nb ⁻¹	—
	d + ¹⁹⁷ Au ⁷⁹⁺	9.9 + 9.8	11 days	7.20 nb ⁻¹	—
	d + ¹⁹⁷ Au ⁷⁹⁺	19.6 + 19.4	7 days	19.5 nb ⁻¹	—

Total Delivered Luminosity = 1785/pb

Location of TLK chips for INTT



$$\begin{aligned} z &= 40\text{cm(HDI)} + 110\text{cm(BEX)} + 7.6\text{cm (ROC)} \\ &= 157.6\text{cm} \\ \eta &= 4.5 \end{aligned}$$

Radiation Dose at INTT-TLK2711 Location

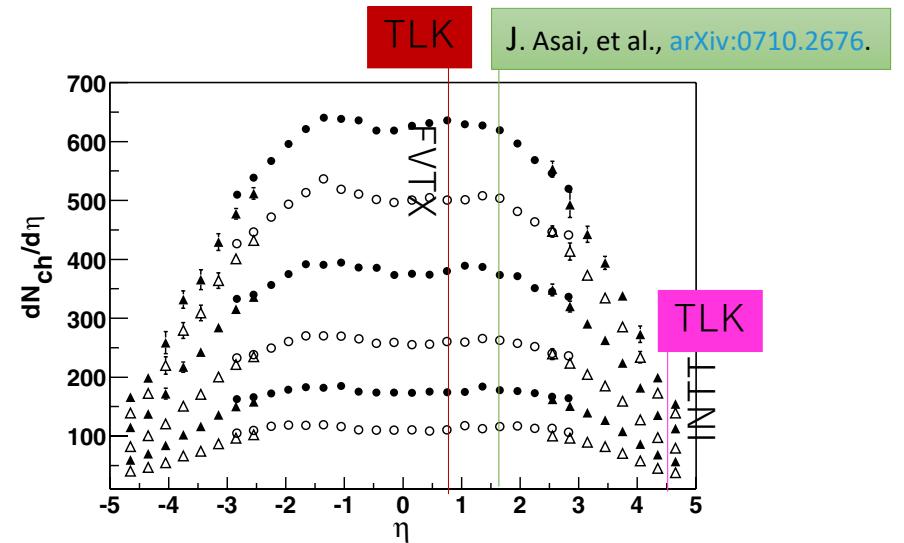
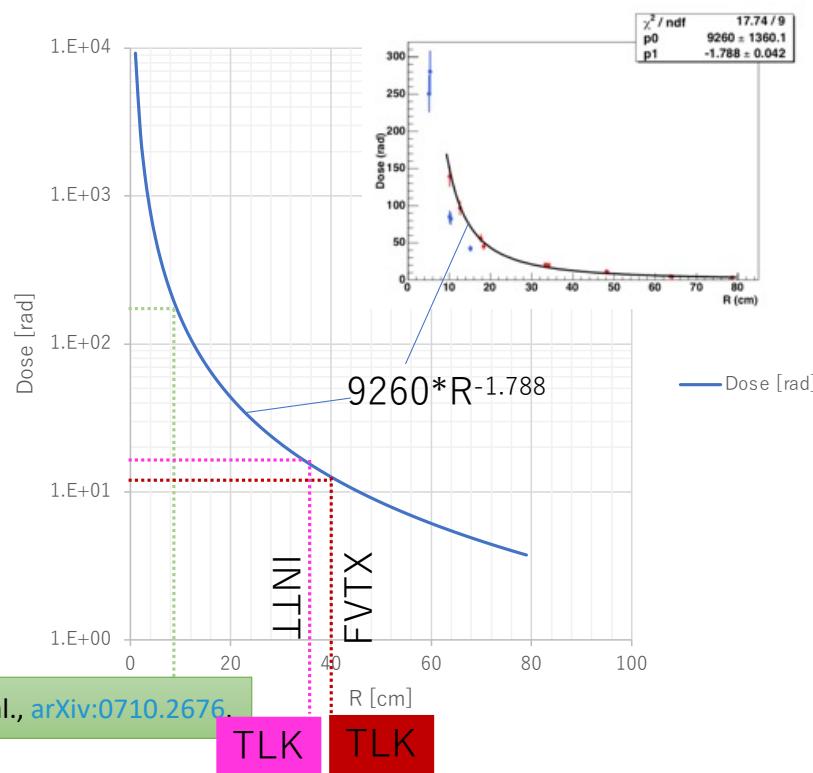


FIG. 1. Distributions of $dN_{ch}/d\eta$ for centrality ranges of, top to bottom, (0–5%), (5–10%), (10–20%), (20–30%), (30–40%), and (40–50%). The SiMA and BBC results are indicated by circles and triangles, respectively. Statistical errors are shown for all points where they are larger than the symbol size.

Phys. Rev. Lett. **88**, 202301

Rapidity Scale Factor $\varepsilon_\eta = 0.3$

sPHENIX Delivered Luminosity Estimate

RHIC Collider Projections (FY 2023 – FY 2025)

W. Fischer, A. Drees, H. Huang, M. Minty, D. Raparia, T. Shrey, and M. Valette

Last update: 3 May 2022

Table 2: Demonstrated and projected luminosities for 100 GeV/nucleon Au+Au runs.

Parameter	Unit	FY2007	2010	2011	2014	2016	2023E	2025E
No of bunches k_b	...	103	111	111	111	111	111	111
Ions/bunch, initial N_b	10^9	1.1	1.1	1.3	1.6	2.0	2.4	2.90
Average beam current/ring I_{avg}	mA	112	121	147	176	224	265	319
Stored beam energy	MJ	0.36	0.39	0.47	0.56	0.71	0.84	1.0
Envelope function at IP β'	m	0.85	0.75	0.75	0.70	0.70	0.70	0.65
Beam-beam parameter $\xi/1P$	10^{-3}	-1.7	-1.5	-2.1	-2.5	-3.9	-4.6	-5.6
Initial luminosity L_{init}	$10^{36} \text{ cm}^{-2}\text{s}^{-1}$	30	40	50	80	155	215	336
Events per bunch-bunch crossing μ	...	0.08	0.10	0.13	0.21	0.40	0.55	0.86
Average/initial luminosity	%	40	50	60	62	56	58	60
Average store luminosity L_{avg}	$10^{36} \text{ cm}^{-2}\text{s}^{-1}$	12	20	30	50	87	125	200
Time in store	%	48	53	59	68	65	60	60
Max. luminosity/week	μb^{-1}	380	650	1000	2200	3000	4530	7260
Min. luminosity/week	μb^{-1}					3000	3000	
L within $ z <10 \text{ cm}$, $\theta=0 \text{ mrad}$, r_θ/r_θ^*	%					39/39	39/39	
L within $ z <10 \text{ cm}$, $\theta=2 \text{ mrad}$, r_θ/r_θ^*	%					31/81	31/81	

* Luminosity $L(z, \theta)$ within vertex cut $|z|$ for full crossing angle θ . The values r_θ/r_θ are $r_\theta = L(z, \theta)/L(10 \text{ m}, 0)$ and $r_\theta = L(z, \theta)/L(10 \text{ m}, \theta)$.

Table 3: Demonstrated and max projected luminosities and polarization for $p\uparrow+p\uparrow$ and $p\uparrow+Au$ runs at 100 GeV.

Parameter	Unit	p \uparrow +p \uparrow					p \uparrow +Au	
		FY2008	2009	2012	2015	2024E	FY2015	2024E
No of colliding bunches k_b	...	109	109	109	111	111	111	111
Protons/bunch, initial N_b	10^{11}	1.5	1.3	1.6	2.25	2.5	225/1.6	250/2.4
Average beam current/ring I_{avg}	mA	198	179	214	312	347	313/176	348/266
Stored beam energy	MJ	0.25	0.23	0.27	0.40	0.45	0.40/0.56	0.45/0.84
Envelope function at IP β'	m	1.00	0.70	0.85	0.85	0.85	0.85/0.70	0.85/0.70
Hourglass factor H	...	0.77	0.72	0.74	0.75	0.84	0.72	0.72
Beam-beam parameter $\xi/1P$	10^{-3}	-5.3	-6.3	-5.8	-9.7	-11.7	-5.3/-4.1	-11.7/-4.3
Initial luminosity L_{init}	$10^{30} \text{ cm}^{-2}\text{s}^{-1}$	35	50	46	115	176	88	168
Events per bunch-bunch crossing μ	...	0.2	0.3	0.3	0.7	1.1		
Average/initial luminosity	%	65	56	71	55	57	51	54
Average store luminosity L_{avg}	$10^{30} \text{ cm}^{-2}\text{s}^{-1}$	23	28	33	63	100	45	90
Time in store	%	60	53	59	64	60	65	60
Max. luminosity/week	μb^{-1}	7.5	8.3	9.3	25	36	140	326
Min. luminosity/week	μb^{-1}					25	140	
L within $ z <10 \text{ cm}$, $\theta=0 \text{ mrad}$, r_θ/r_θ^*	%					22/22	29/29	
L within $ z <10 \text{ cm}$, $\theta=2 \text{ mrad}$, r_θ/r_θ^*	%					19/69	24/75	
AGS extraction, P_{max}	%	55	65	72	68	68	68	68
RHIC store average, P_{max}	%	45	56	59	57	60	60	60
RHIC store average, P_{min}	%					57	57	

* Luminosity $L(z, \theta)$ within vertex cut $|z|$ for full crossing angle θ . The values r_θ/r_θ are $r_\theta = L(z, \theta)/L(10 \text{ m}, 0)$ and $r_\theta = L(z, \theta)/L(10 \text{ m}, \theta)$.

Year	Species	Max Lumi/Week	28 weeks Year Total
2023	Au+Au	4.53 /nb	0.1/pb
2024	p+p	36 /pb	768/pb
	p+Au	326 /pb	2173/pb
2025	Au+Au	7.26 /nb	0.2/pb

Integrated Luminosity

2941/pb

Total Radiation Dose Estimate

	Delivered Luminosity [/ pb]	R [cm]	z [cm]	η	ε_R	ε_η	N_{eq}
Asai et al.	12	2	25	3.2	1	1	10^{10}
FVTX TLK	1785	40	40	0.88	0.08	1	1.2×10^{11}
INTT TLK	2940	35	157	4.5	0.11	0.3	7.3×10^{11}