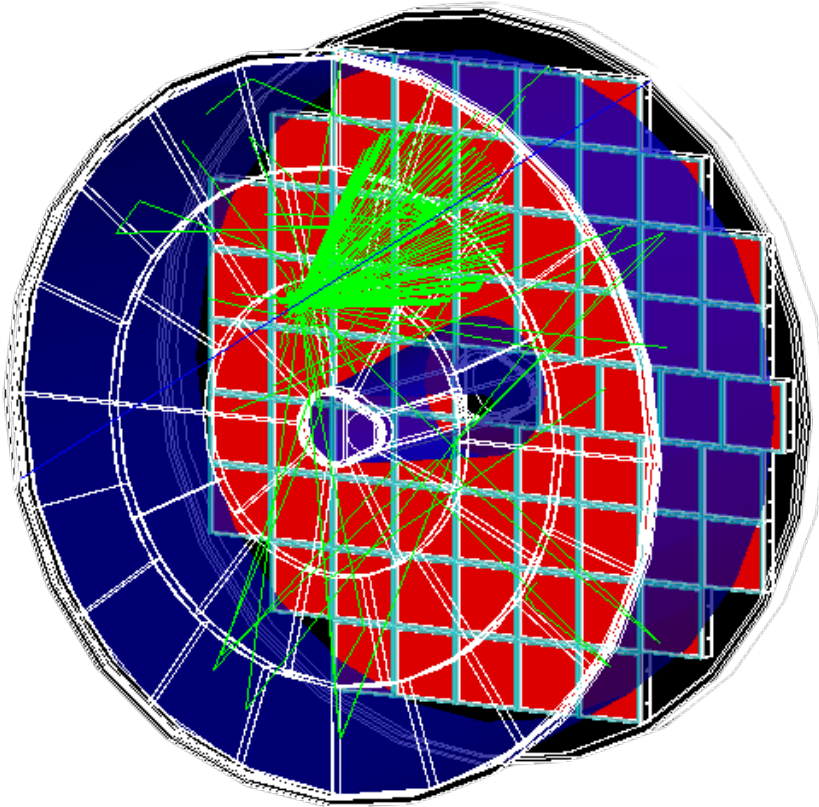


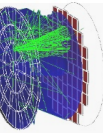
Sensors and Front End Electronics



ePIC pfRICH:

- Photosensor: DC-coupled HRPPD
- ASIC: EICROC in a 256-channel version
- Integrated sensor concept

Alexander Kiselev (BNL)

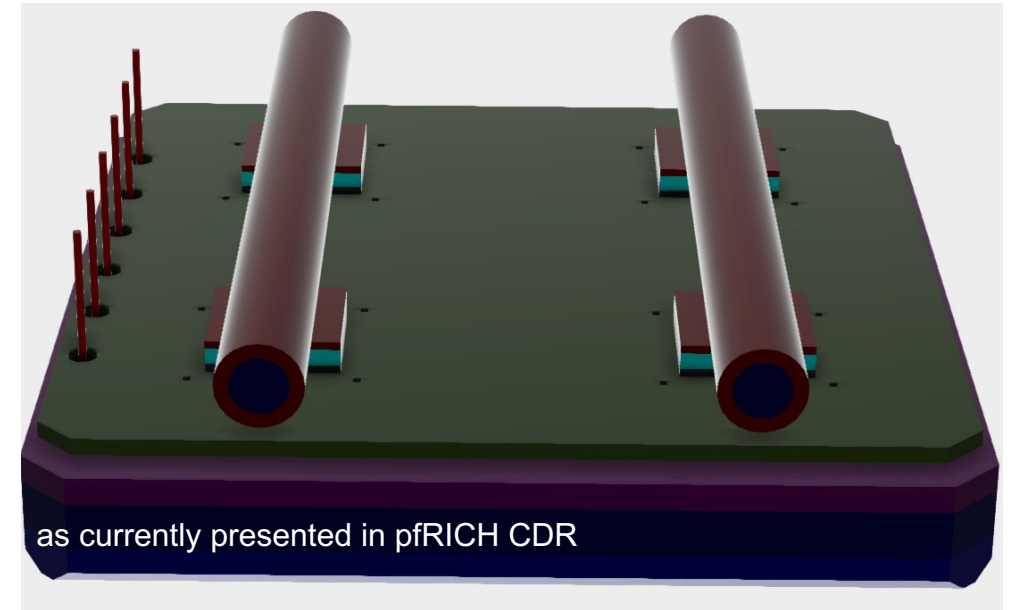
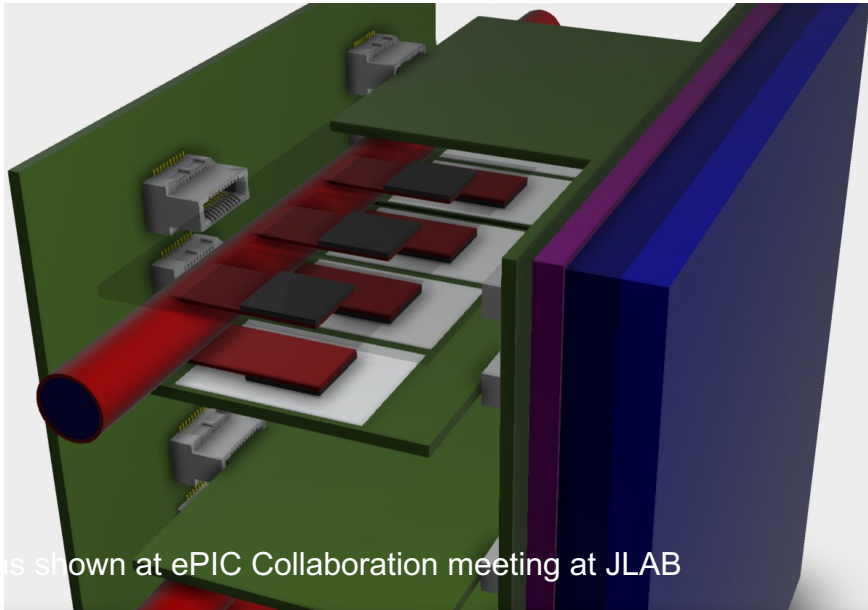


Charge Topics addressed in this Talk

5. Sensors and FEE:

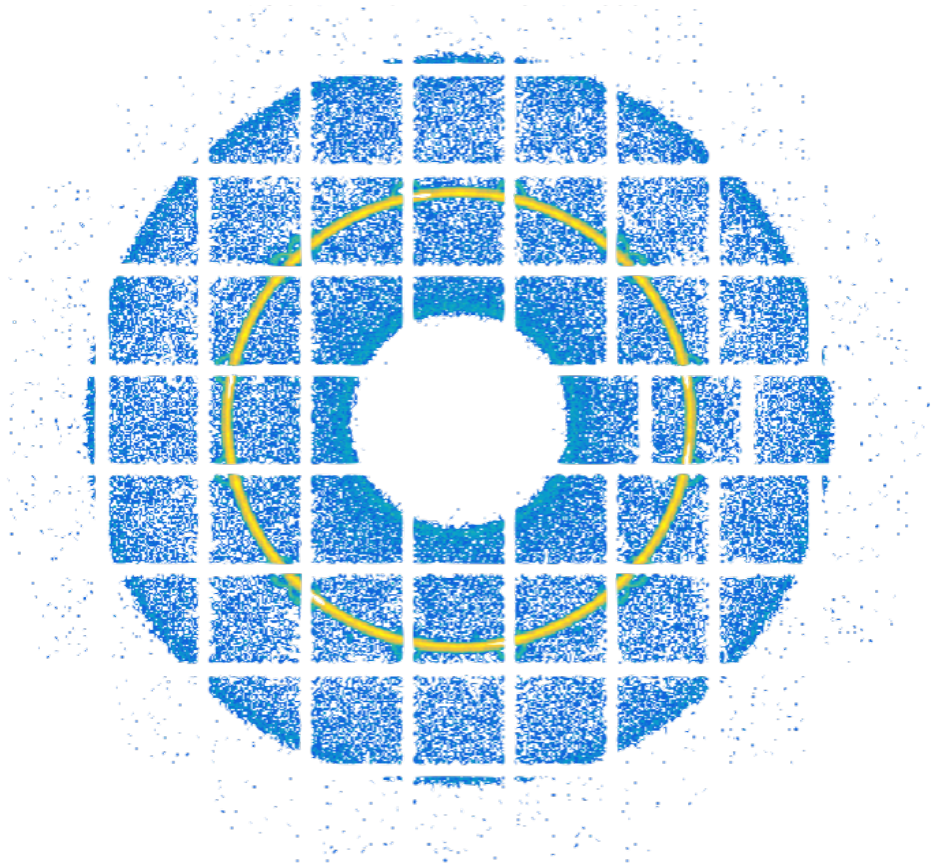
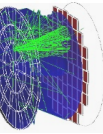
1. Status of **photosensor selection** (a single consolidated option, more options under consideration); please provide photo sensor and pixel segmentation characteristics?
2. **Status of the sensor** development and related potential issues?
3. **Perspectives of sensor mass production** and timelines for the production period?
4. **Characteristics of the ASIC and FEEs** considered?
5. Status of **FEE identification** (a single consolidated option, more options under consideration)? Present a plan for realization on the FEE development in the context of technology choice and in conjunction with the project.
6. Status of the **FEE development** and related potential issues?
7. Perspectives of **FEE mass production** and timelines for the production period?

Conceptual evolution since January 2023

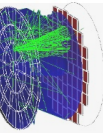


- Capacitively coupled HRPPDs
- 24x24 pad pixellation
- Waveform digitizer ASIC (Nalu)
- Vertical integration + a backplane

- DC-coupled HRPPDs
- 32x32 pad pixellation
- TOA / ADC ASIC (EICROC)
- Flat integration



Sensor: HRPPD



1. Status of photosensor selection

➤ pfRICH choice: HRPPD by Incom Inc.

- High intrinsic SPE timing resolution: <50 ps
- Low Dark Count Rate (compared to SiPMs): ~ 1 kHz/cm²
- Low cost (compared to other MCP-PMTs): $< \$20$ k for a 120mm x 120mm sensor

Capacitively coupled (Gen II)

➤ Pros

- All our experience is based on Gen II LAPPDs
- Flexibility in the readout board design

➤ Cons

- Broad clusters -> occupancy, overlaps, etc
- Resistive layer -> additional R&D topic
- Somewhat smaller amplitudes

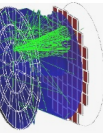
DC-coupled

➤ Pros

- Single pad hits -> better for timing
- Same design for pfRICH & DIRC

➤ Cons

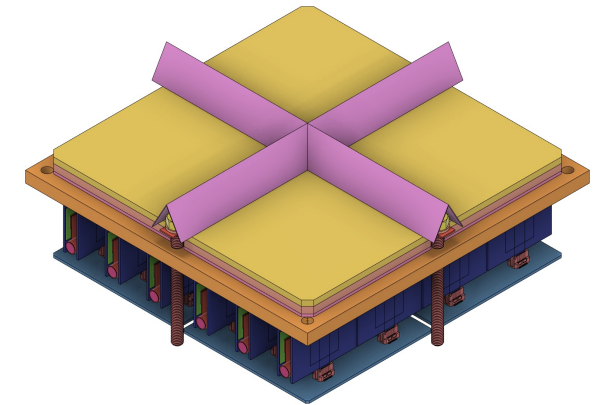
- Missing interface to the readout board
- Performance yet to be verified
- Spatial resolution limited by pitch/ $\sqrt{12}$



1. Status of photosensor selection

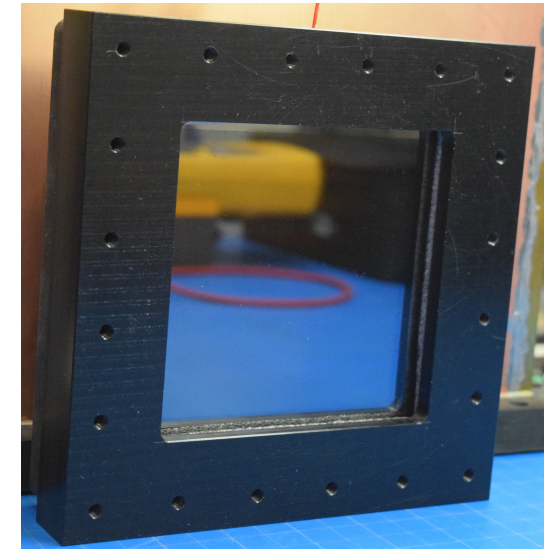
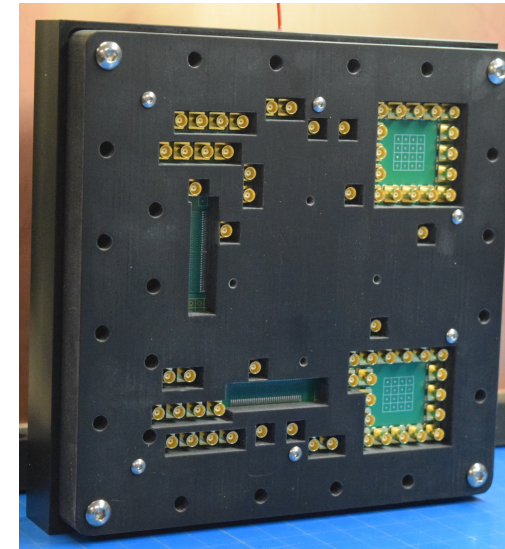
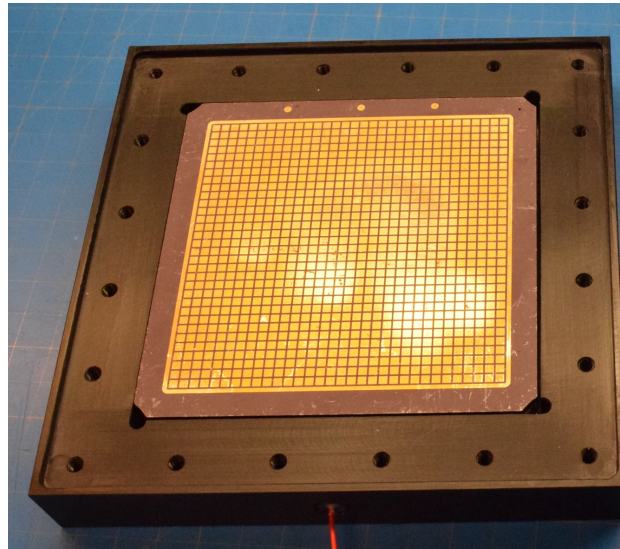
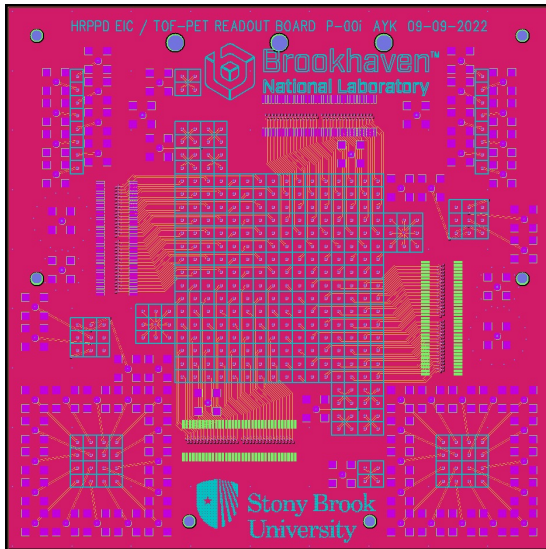
➤ Alternative solutions

- Capacitively coupled HRPPDs is still an option
- Other commercially available MCP-PMTs (like PHOTONIS Planacon)
 - One seemingly can over-tilt the outer conical mirror, give up η acceptance above -1.65 , and reduce the sensor plane by a factor of 2-3
 - Occupancy stays the same (or becomes even better) since a 2" Planacon has 32x32 pixel segmentation
 - Interfacing without dead zones becomes an issue ...
 - .. yet may want to consider funneling pyramid mirrors around dead zones
- SiPMs
 - Noise is becoming an issue
 - Cooling system is certainly more involved
 - Less space left for the expansion volume

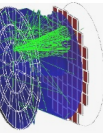


2. Status of photosensor development

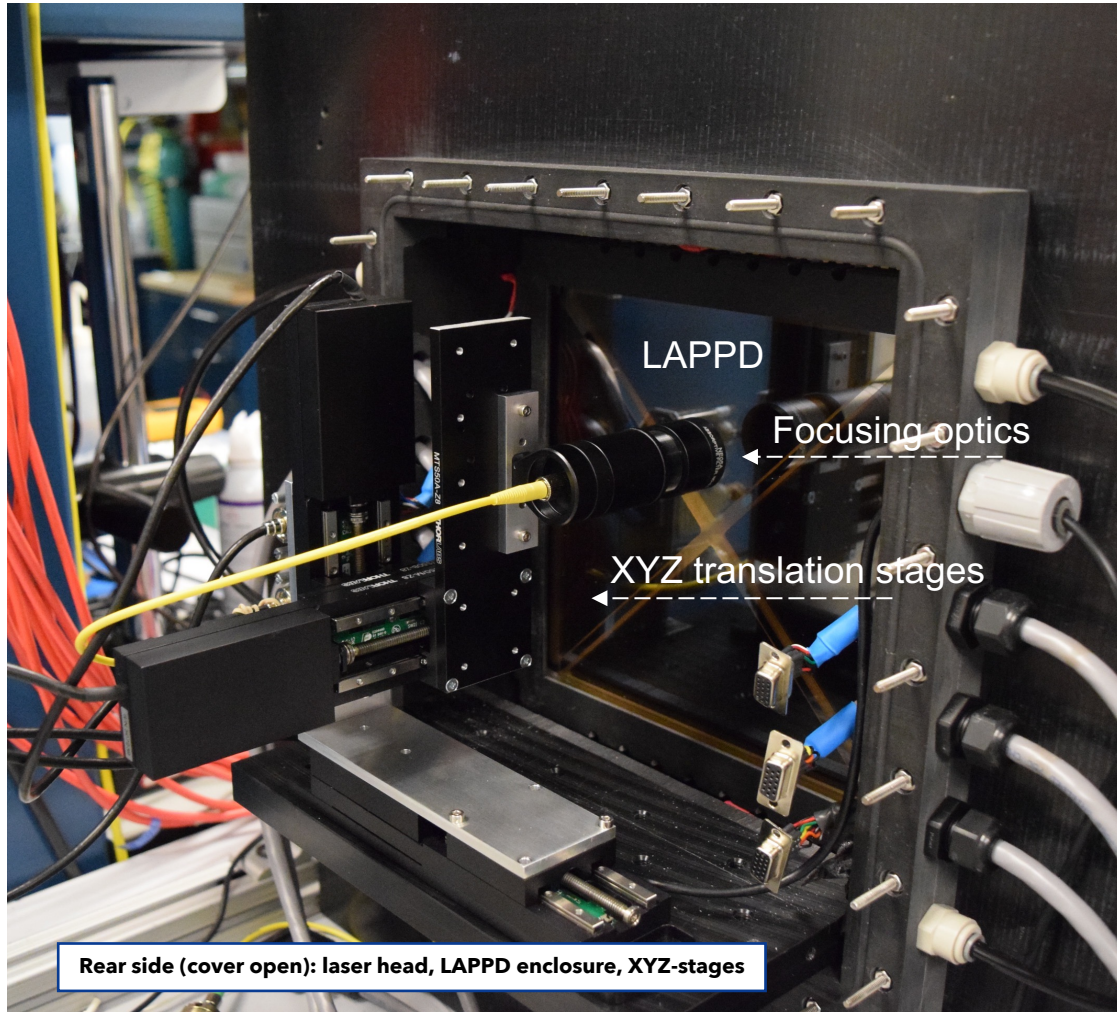
- We are developing HRPPDs with Incom as part of the eRD110 consortium activities
 - HRPPD #6 will be sent to BNL this week, right after magnetic field resilience tests at Argonne
 - Pogo pin interface for these preliminary investigations was built from scratch since August 2022



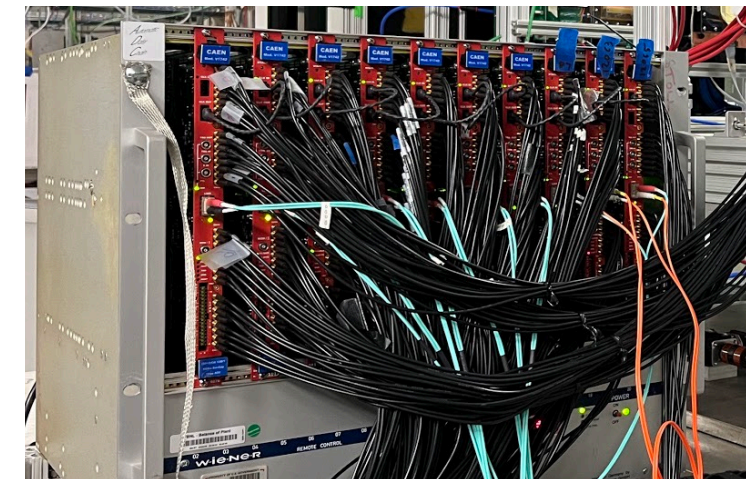
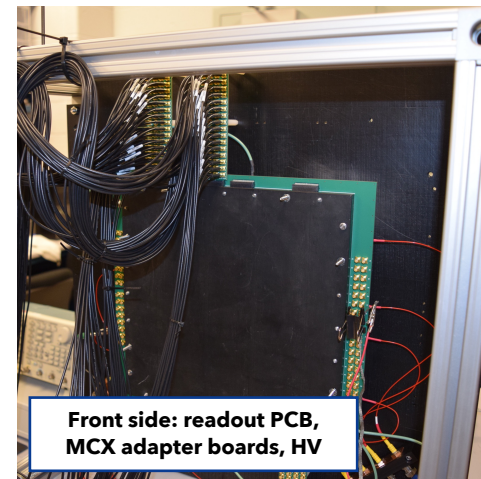
- Specifications for the EIC-Incom PED contract are being finalized
- First five tiles to be produced by Incom after the final round of design modifications in 2023



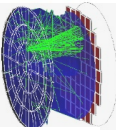
Test bench setup at BNL



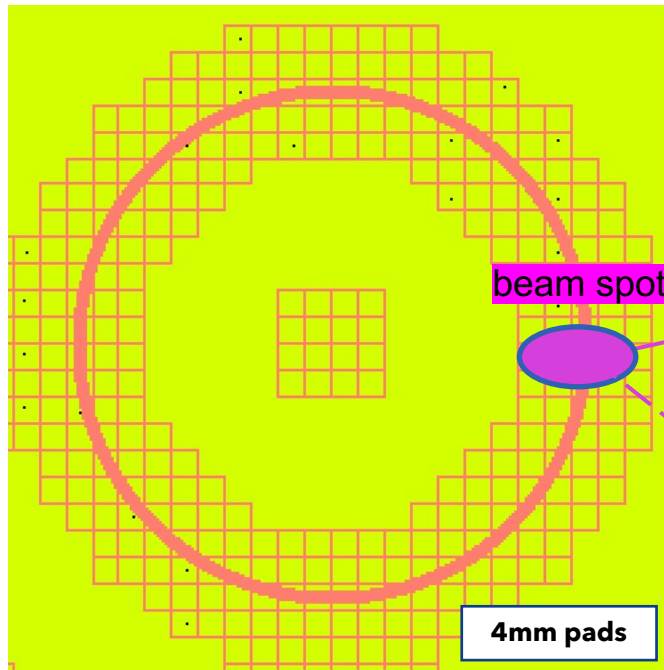
- Picosecond PiLas laser
- Coming soon: Menlo Systems femtosecond laser
- Compact light-tight enclosure
- 512 DRS4 channels (V1742 digitizers)
- MCX to high-density Samtec adapter cards
- 8 GHz analogue bandwidth 50 GS/s scope



Similar type of equipment exists at INFN Trieste

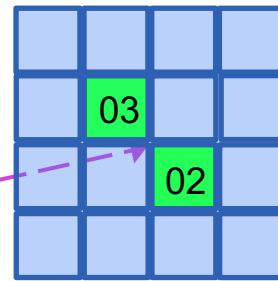


Beam tests at Fermilab (BNL & Co)

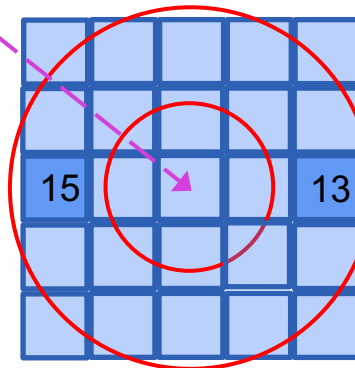


- Single photon TTS <math>< 50\text{ ps}</math>
- 5mm thick UV grade quartz window: a 120 GeV proton produces a blob of ~100 p.e.'s

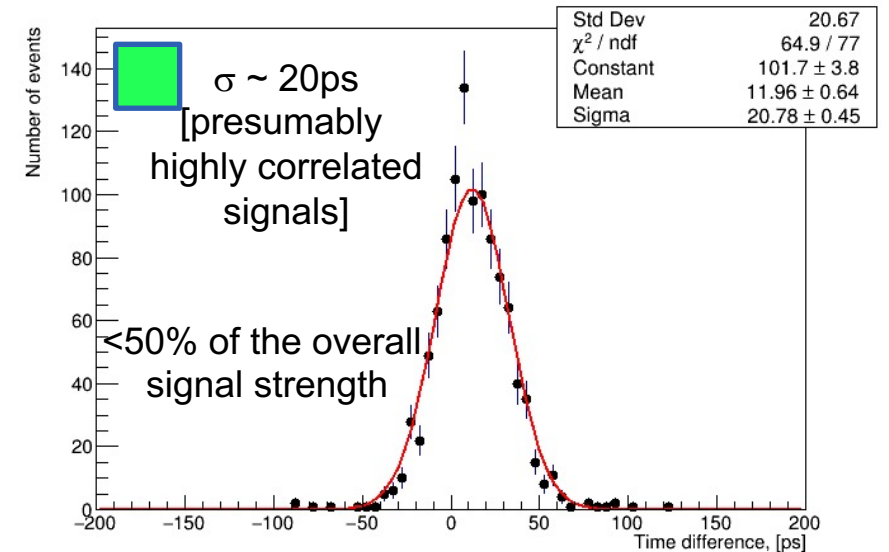
Event selection (A)



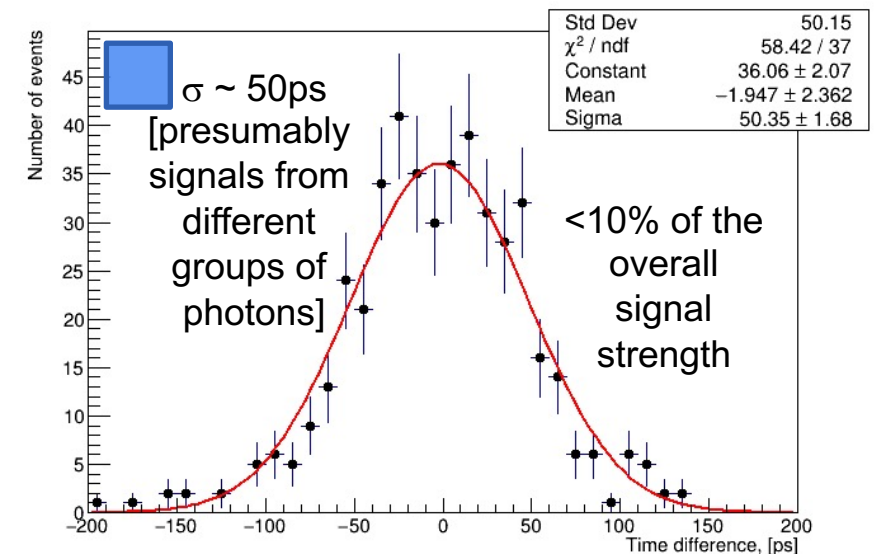
Event selection (B)



Due to the TIR, photons only hit the PC in a radial band ~[5.5 .. 12.0] mm



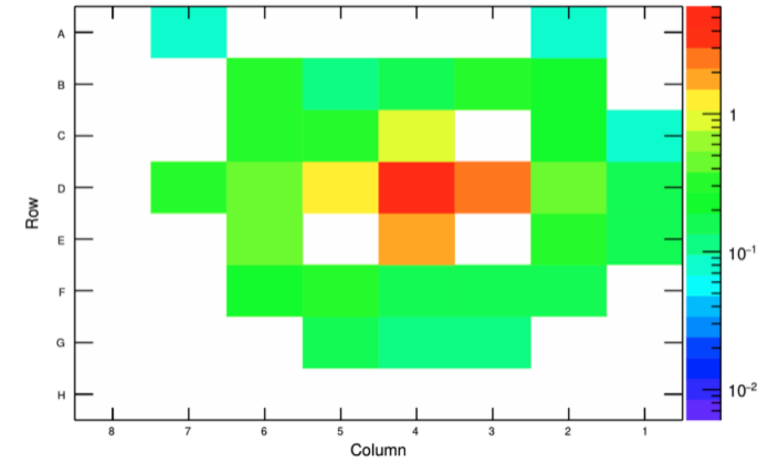
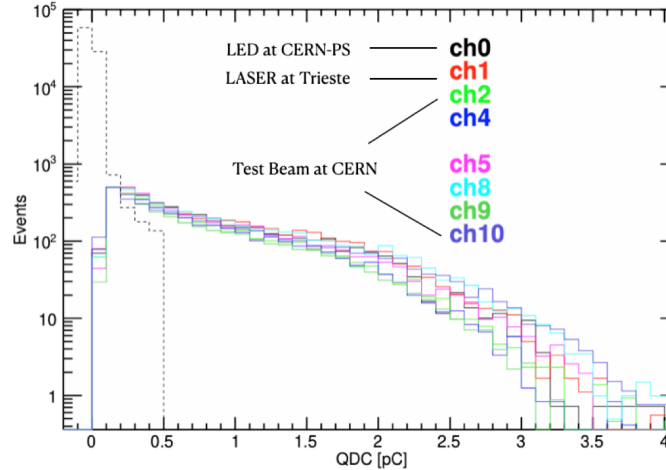
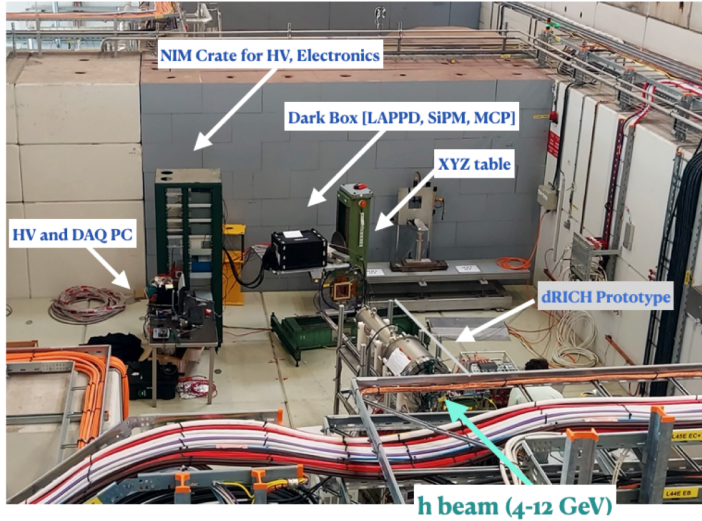
DRS4 chip#0: time(ch#03) – time(ch#02)



DRS4 chip#1: time(ch#15) – time(ch#13)

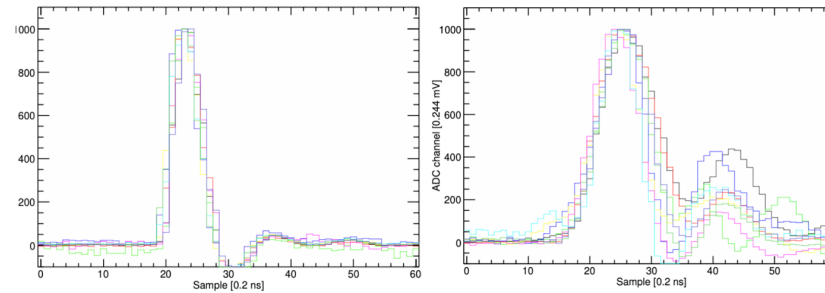
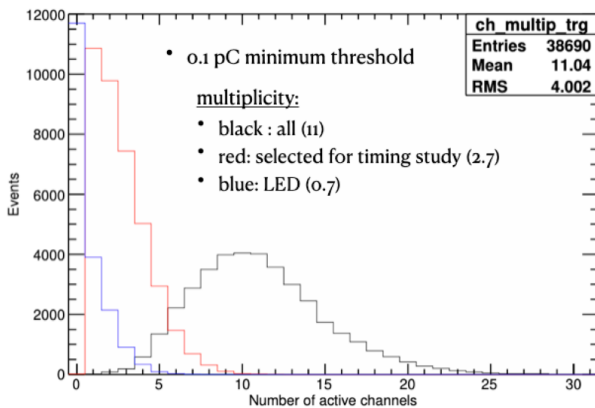
Beam tests at CERN (INFN Trieste / Genova & Co)

First Beam Test of LAPPD in parasitic mode at CERN-PS



• Primary charge-spectra calibration in SPE is performed.

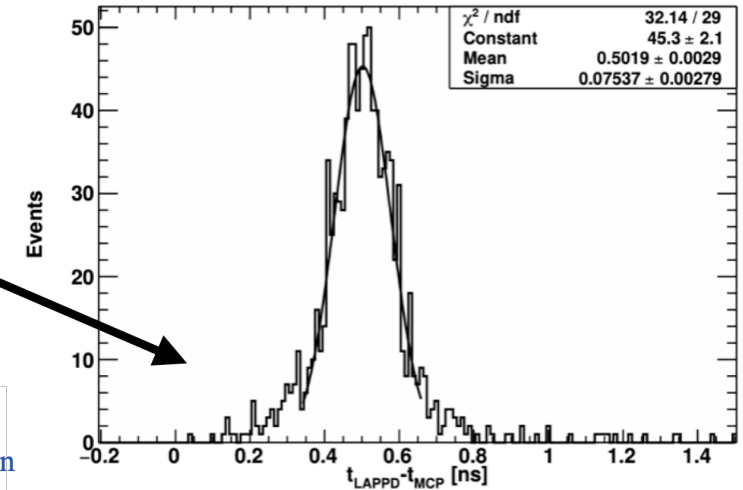
• Average charge collected in the Ring is lower than the SPE.



• Digitised MCP signal

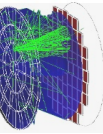
• Digitised LAPPD signal

- The time difference is fitted by a Gaussian within 2σ
- The mean of 0.5 ns agrees with a preliminary GEAN4 simulation
- The obtained σ varies within 80-130 ps, within <10 ps error
- The best resolution found in Channel 2 is 75 ± 3 ps



• Timing difference between channel 2 and MCP

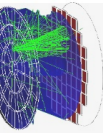
- Central Pad was flooded
- Only 24% of the hits were selected for timing



3. Perspectives of photosensor mass production

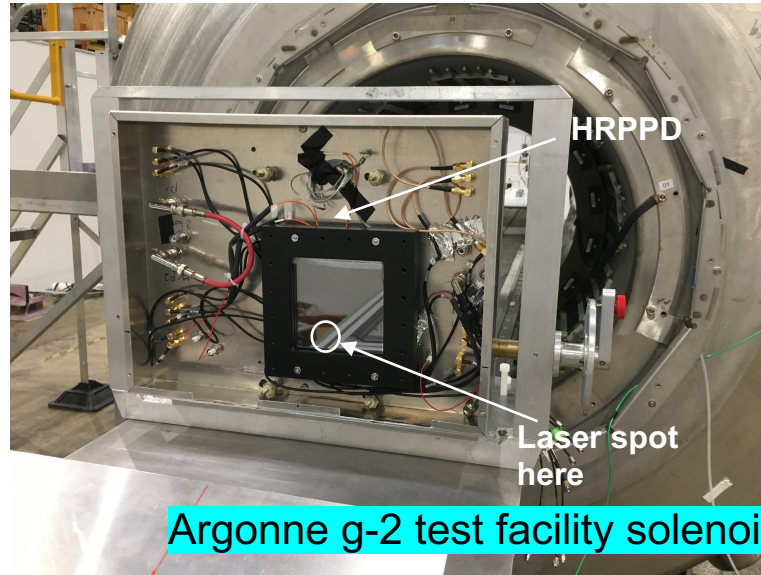
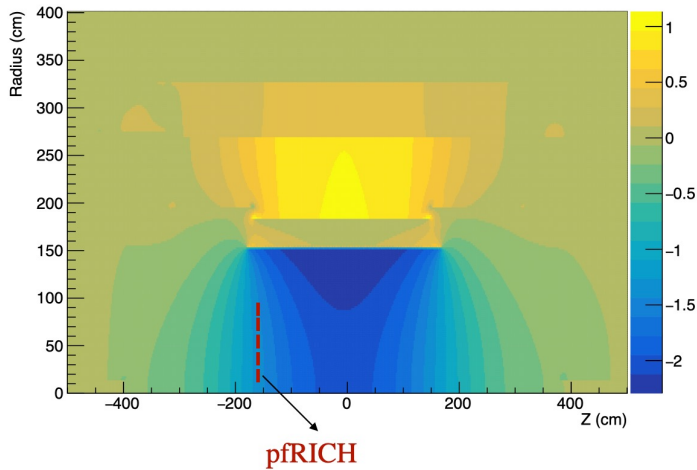
➤ We set up a meeting between EIC leadership and Incom

- A site visit on January 12th this year, and a facility tour
- Incom is producing thousands of large area Micro-Channel Plates for medical applications
- EIC pfRICH demand is 2x68 12cm x 12cm plates
- In terms of HRPPDs: pfRICH requires 68, DIRC requires 72, for a total of 130 tiles
- Currently Incom is able to successfully seal one LAPPD / HRPPD tile a week
- With a minor modification of the sealing tank should be able to process two tiles in parallel
- Incom CEO assured us that they can ramp up the HRPPD production once the order is placed
- Should the first batch of five HRPPDs be successful, Incom must be able to finalize the remaining small design modifications by EIC CD-3 in Spring 2025
- In case anything goes wrong, see slide 6 for the alternative solutions



HRPPDs in the Magnetic Field

ePIC solenoid magnetic field (Tesla) in Z direction;



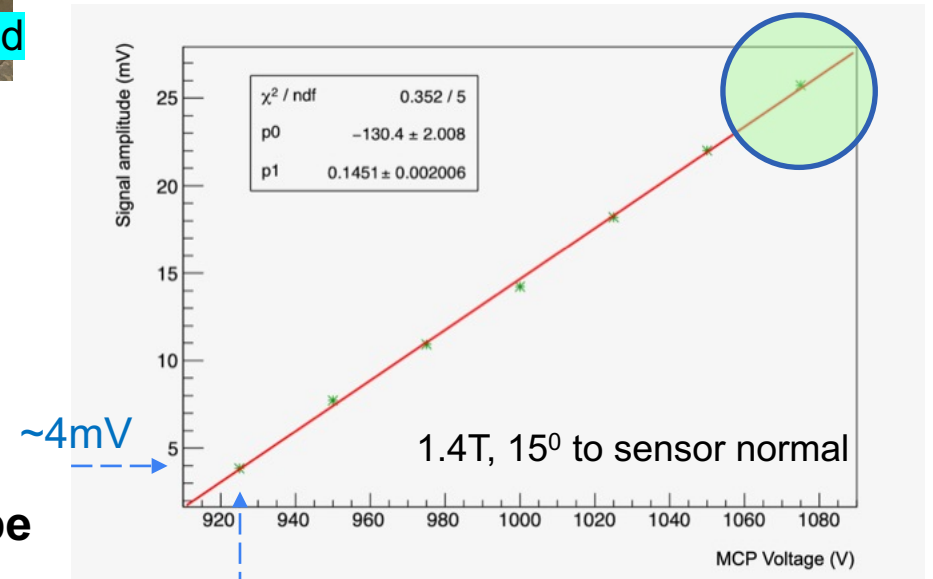
Argonne g-2 test facility solenoid



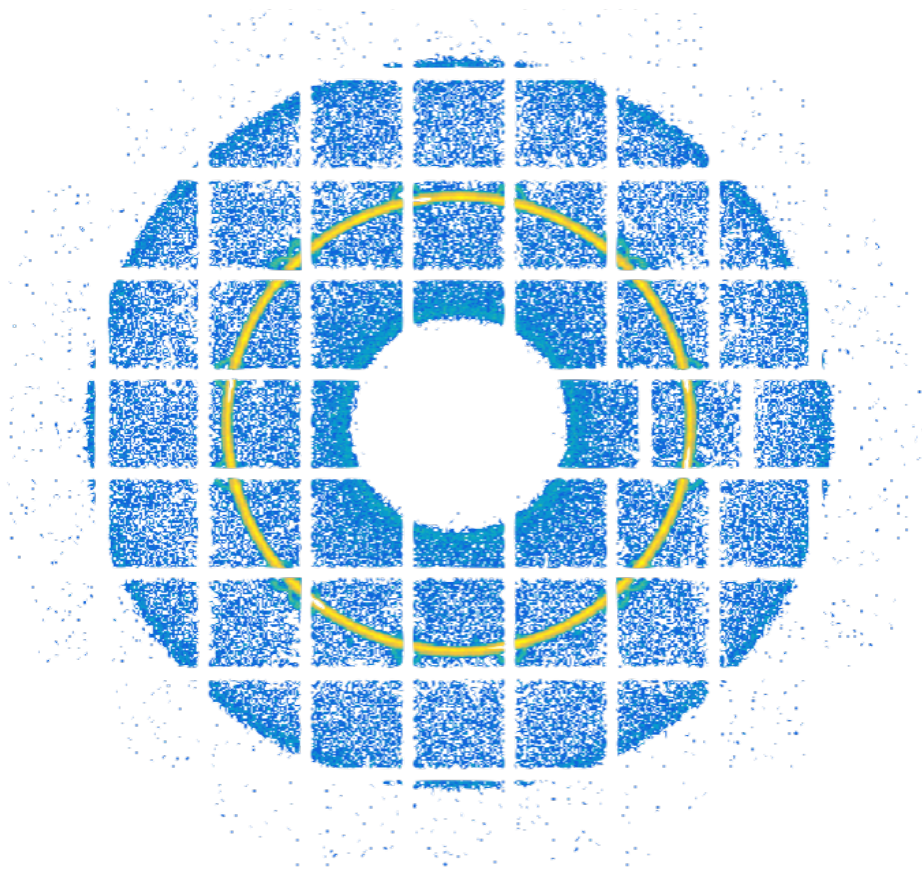
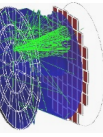
by Zhengqiao Zhang (BNL) and Deb Sankar Bhattacharya (INFN Trieste)

- In ePIC pfRICH HRPPDs will be exposed to a magnetic field of ~ 1.4 Tesla at an angle up to 12.6 degrees
- Tests of a HRPPD prototype in a high magnetic field were carried out by Argonne and Incom using g-2 calibration solenoid
- Data analysis by eRD110 members of pfRICH team

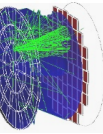
Preliminary conclusion: gain in this high magnetic field can be fully restored by increasing HV from 925V to ~ 1075 V



Nominal HV to achieve 25mV signals at B=0T



ASIC: EICROC



4. Characteristics of ASICs and FEEs considered?

➤ A standard requirement list

- Provide timing resolution $<20\text{ps}$ and amplitude measurement
- Work with collected charge from few dozens to few hundred fC
- Work with a relatively high detector capacitance up to 10 pF
- Have high channel density (64 channels per ASIC and more) and few mW/ch power dissipation
- Streaming mode

Waveform digitizer (by Nalu Scientific)

➤ Pros

- Expect higher timing resolution overall
- Performance less affected by signal shape

➤ Cons

- High expected power dissipation
- None is readily available with a high channel density
- Therefore realistically one should consider more space

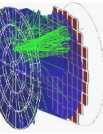
TOA/ADC (by OMEGA group)

➤ Pros

- EICROC is supported by the EIC project
- Expected power dissipation $<3\text{mW/ch}$
- Should work with HRPPDs at a lower gain
- Should provide $<20\text{ps}$ timing for $C_d \sim 5\text{pF}$

➤ Cons

- Assumes signals have a “regular” shape



5. Status of FEE identification

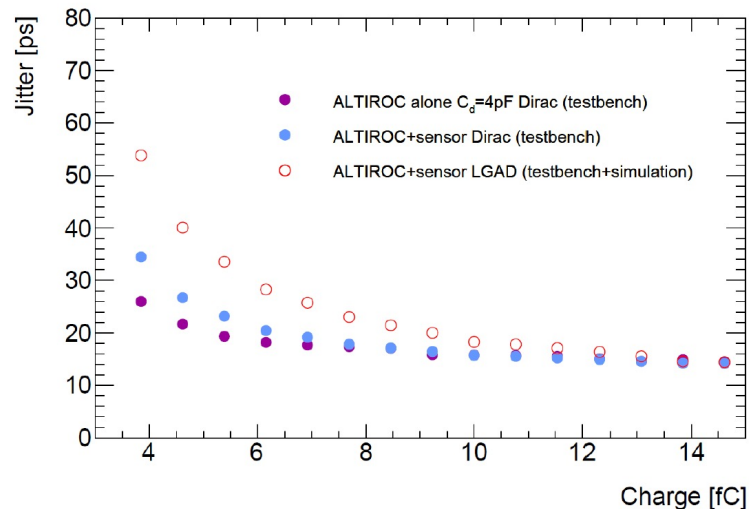
- Together with eRD109 consortium we set up a meeting with MCP-PMT experts, m(pf)RICH and DIRC representative and EICROC ASIC designers: <https://indico.bnl.gov/event/18539/>

➤ pfRICH ASIC choice: EICROC by OMEGA group

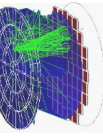
- Meets the overall requirements
- Will be available in 256+ channel configuration
- Will be developed for ePIC AC-LGADs anyway

One pixel design

- Preamp, discri taken from ATLAS ALTIROC
- I2C slow control taken from CMS HGCROC
- TOA TDC adapted by IRFU Saclay
- ADC adapted to 8bits by AGH Krakow
- Digital readout : FIFO depth 8 (200 ns)

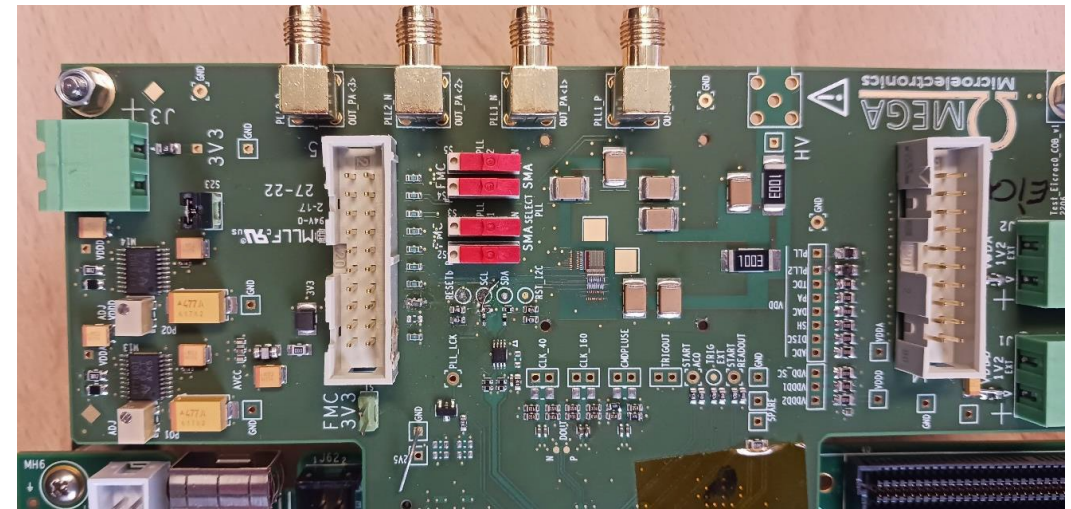


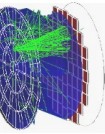
- 16 channels COB
- Sensor : AC LGAD $C_d \sim 1 \text{ pF}$
- Dyn range 0.3 fC to 100 fC
- Noise : 0.3 fC
- TOA Min threshold $\sim 4 \text{ fC}$ ($C_d=4 \text{ pF}$)
- Time walk $\sim 0.7 \text{ ns}$ ($C_d=4 \text{ pF}$)
- Jitter $\sim 100 \text{ ps/Q(fC)}$ ($C_d=4 \text{ pF}$)
- $P_d = 3 \text{ mW/ch}$



6. Status of FEE development

- 4x4 EICROC0 ASIC version exists
- Evaluation boards are distributed
 - EICROC0 is a 16-channel testchip for AC-LGADs at EIC
 - Based on ALTIROC (ATLAS HGTD) front-end and HGCROC (CMS HGCAL) ADC/TDC
 - Reads 500x500 um pixels for sensor evaluation
 - Readout designed for testbeam (not EIC)
 - Fabricated in march 2022, received beg july 2022
 - now under test at IJCLAB and OMEGA.
- 256-channel version will not become available until end of 2024
 - pfRICH prototyping will proceed using existing 64-channel HGCROC ASIC
 - BNL has 512 DRS4 channels, sufficient to perform a proof-of-principle π/K separation measurement in spring 2024, should HGCROC path does not work



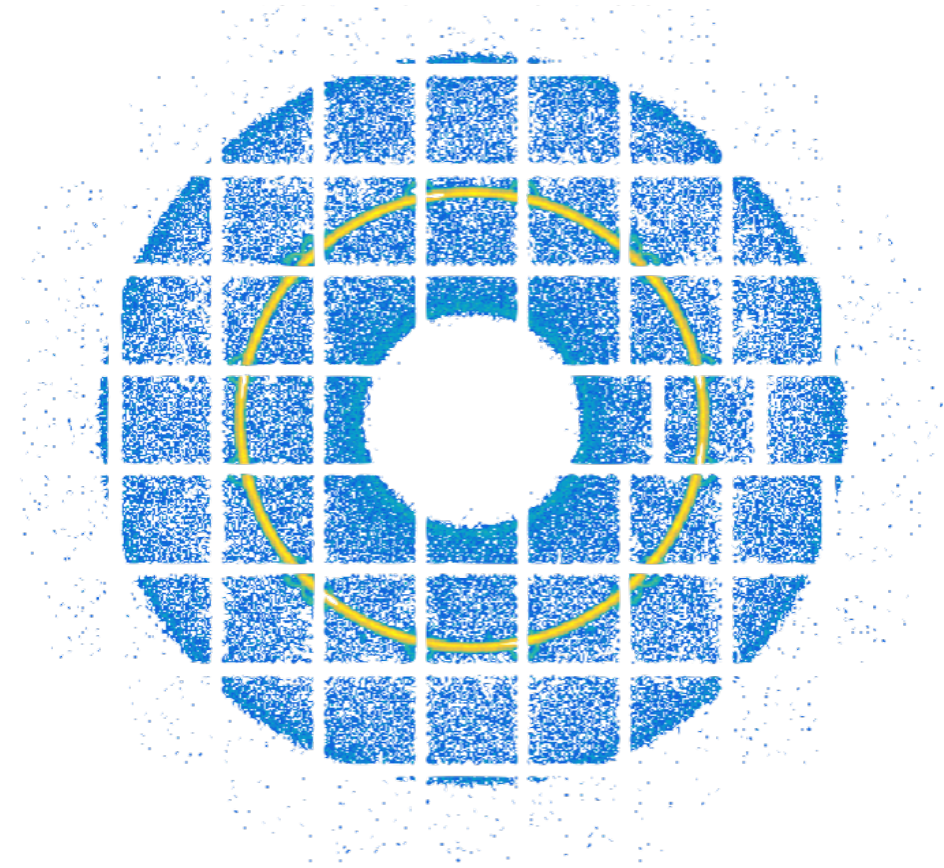
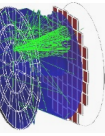


7. Perspectives of FEE mass production

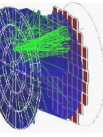
- 256-channel version will become available towards end of 2024 (?)
- This modification would meet pfRICH packaging requirements

- ePIC AC-LGAD pixel detectors will need ~9M channels
- pfRICH channel count is <70k

- pfRICH may benefit from a final 32x32 channel modification
 - Reduce occupancy for quartz window photons
 - Improve spatial resolution of the sensor plane



Integration



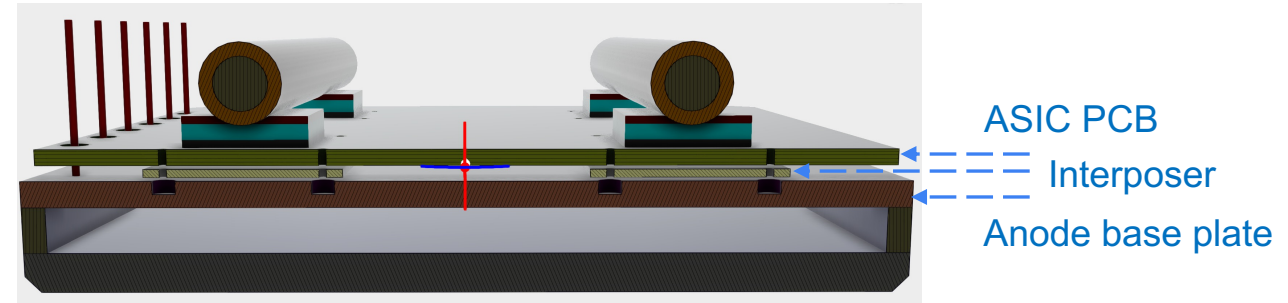
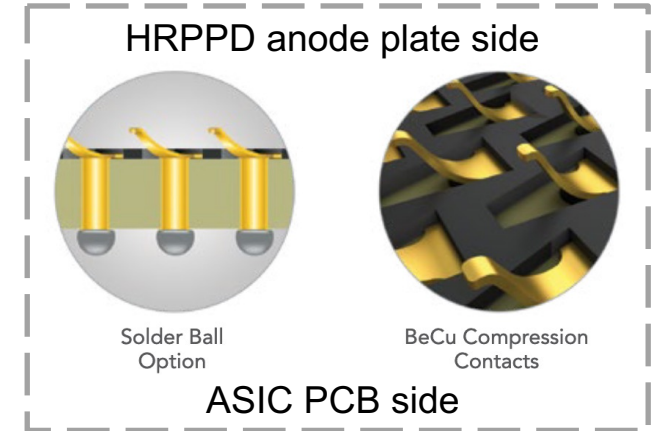
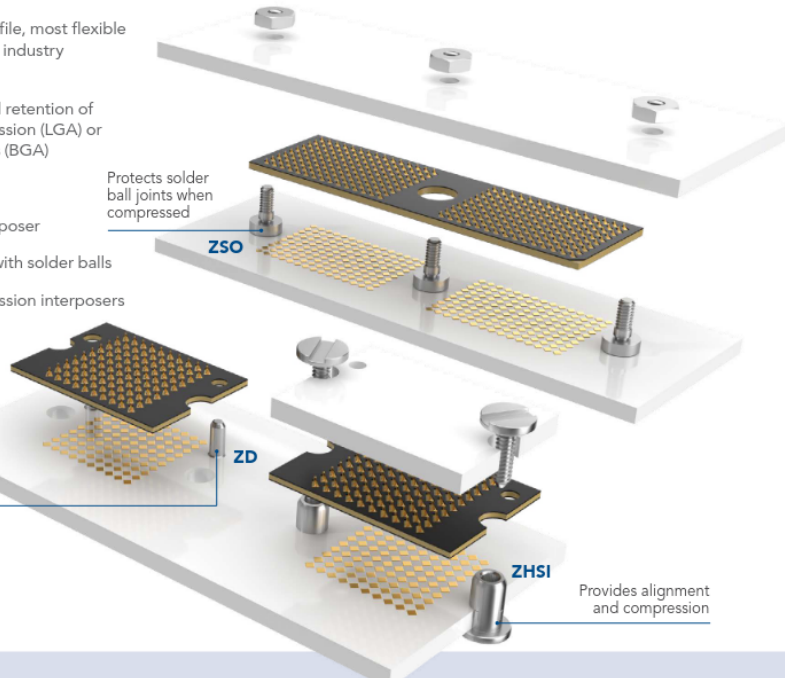
HRPPD interface to an ASIC readout board

- Samtec compression interposers as a lead option
- Fallback: conductive epoxy or semi-manual soldering

COMPRESSION HARDWARE

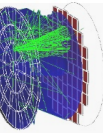
ULTRA LOW PROFILE SYSTEMS FOR Z-RAY® INTERPOSERS

- Designed for Z-Ray®, the lowest profile, most flexible high-density micro interposer in the industry (ZA8 and ZA1 Series)
- Precise alignment, compression and retention of interposers with either dual compression (LGA) or single compression with solder balls (BGA)
- Ultra low profile
- Reduces risk of damage to the interposer
- ZSO Series for single compression with solder balls
- ZHSI and ZD Series for dual compression interposers



HRPPD face down

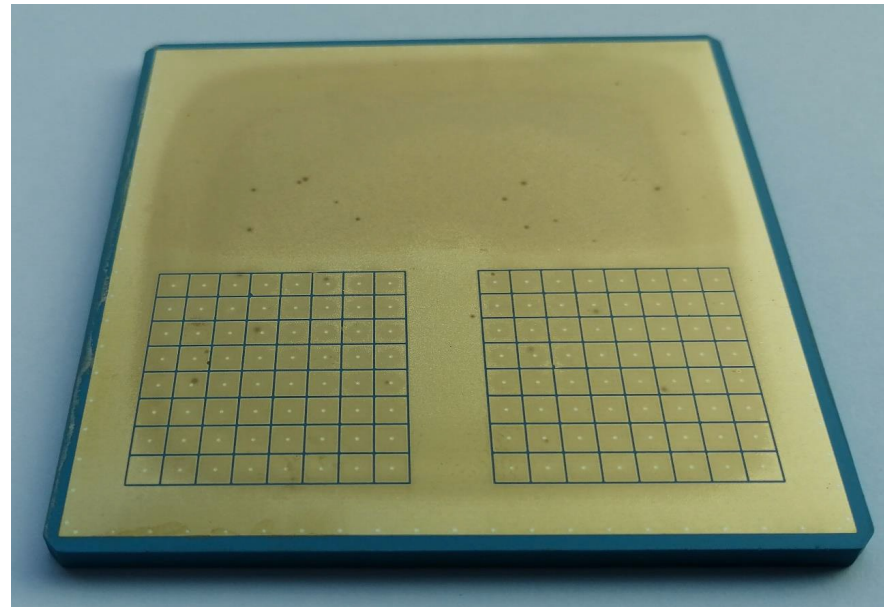
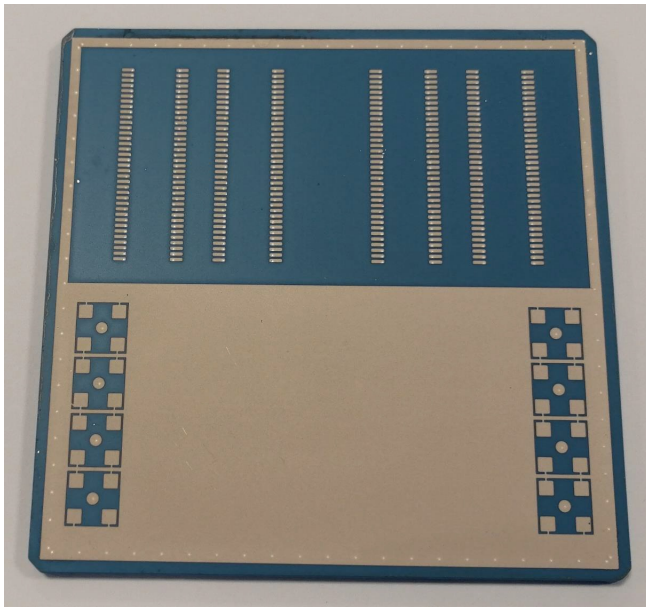
- Will give it a shot in the next few weeks
- This R&D is actually led by BNL



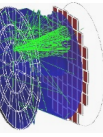
HRPPD anode base plate re-design

- **Need to match interposers to inner volume pixellation and to ASIC PCB**
 - PCB part is “easy” -> reduce 16x16 pad field with a pitch of 1.0mm to pitch 0.5mm in PCB stack
 - What about the HRPPD anode base plate?

Do the same: consider HRPPD anode plate as a custom multi-layer ceramic PCB



- The first 3” size samples arrived to Incom last week for metrology, electric & vacuum tests
- By early summer 2023 we should have a working solution



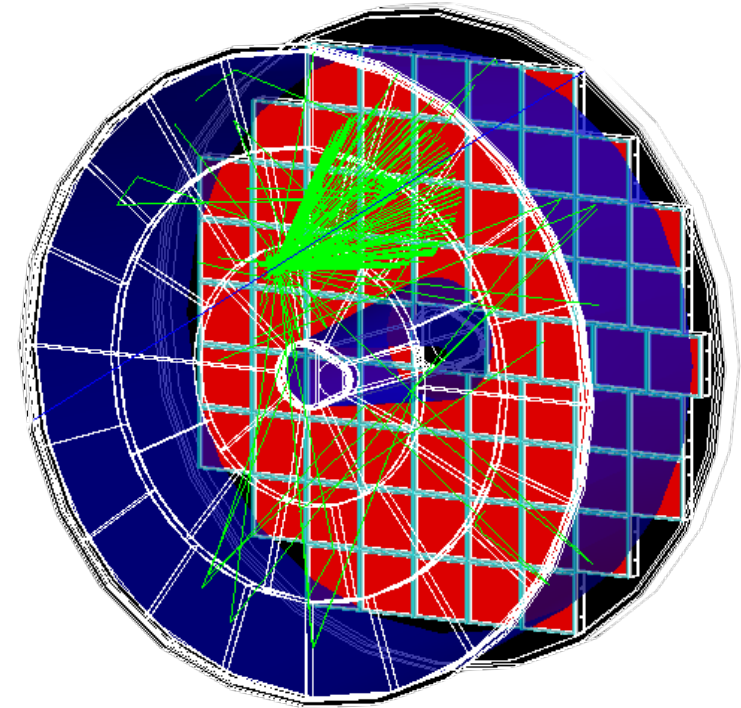
Summary of Sensors and Front End Electronics

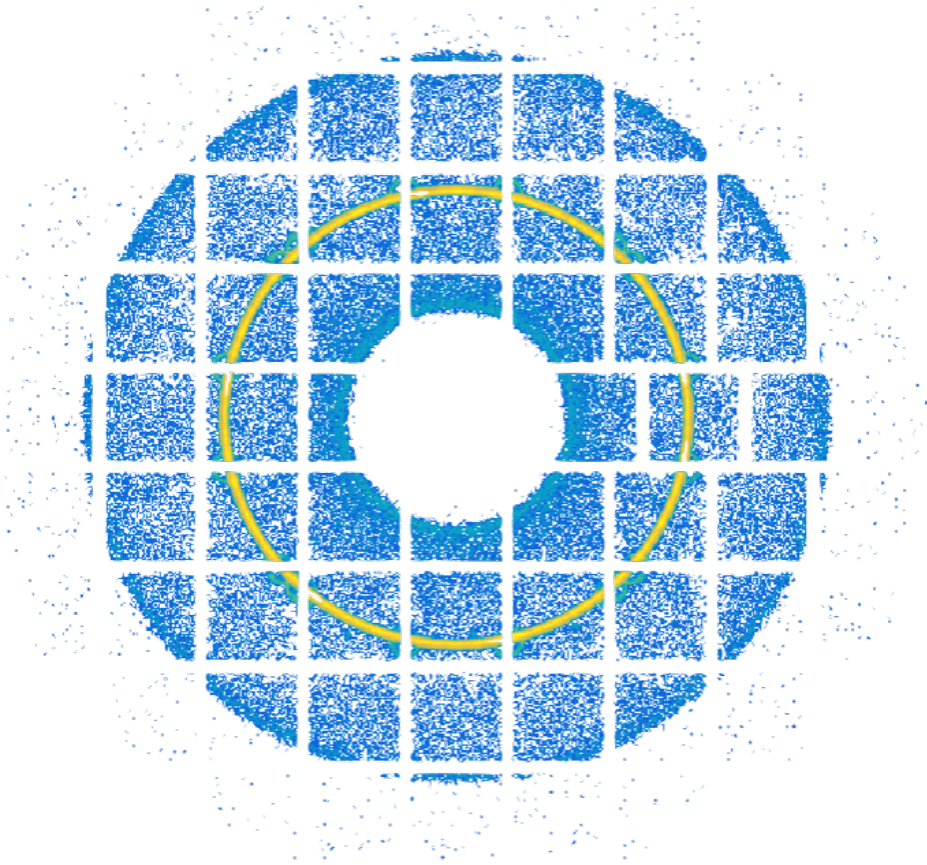
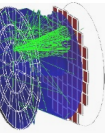
pfRICH photosensors & FEE:

- Photosensor type is selected
- Fallback strategies exist

- ASIC choice is blessed by the EIC project
- ASIC prototyping is being planned

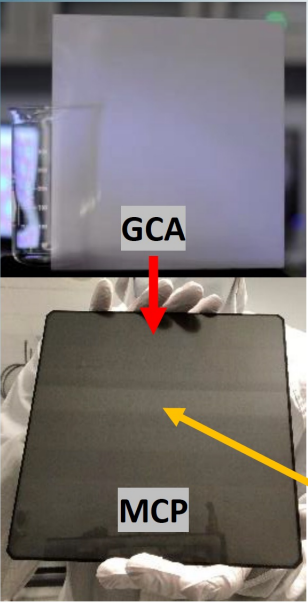
- Sensor to ASIC interface is being actively developed along with the HRPPD modifications required for EIC



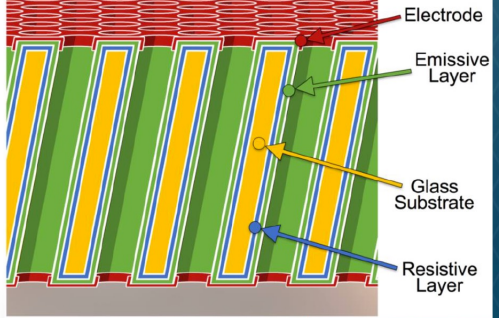


Backup

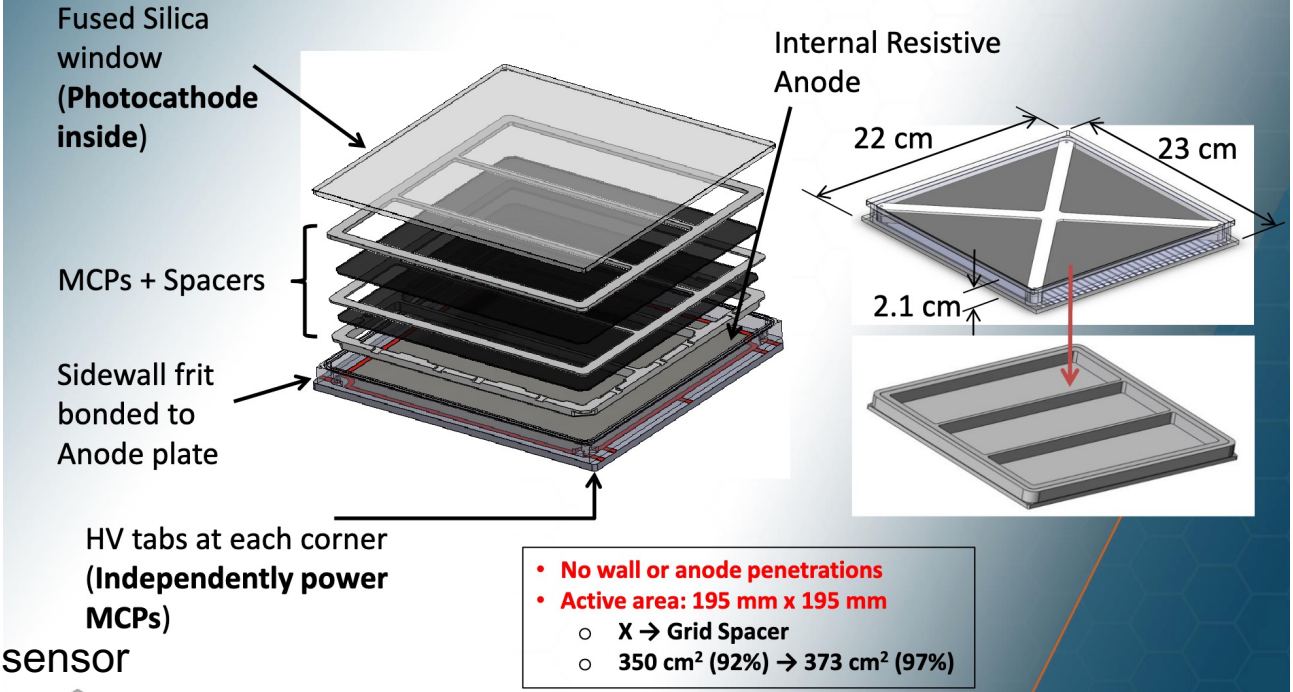
LAPPDs / HRPPDs by Incom Inc.



- **Hollow core Glass Capillary Array (GCA) substrate**
 - Borosilicate glass (AKA Pyrex)
 - Little radioactive ^{40}K
 - *No etching necessary! Already hollow*
- **Atomic Layer Deposition (ALD)** is a thin-film deposition technique used to functionalize GCAs
 - **GCA + ALD = MCP**
- Flexible adjustment of film composition and resistivity



Open Area Ratio (OAR) up to 74%



- An affordable large area (finely pixelated) vacuum photosensor
- $10 \times 10 \text{ cm}^2$ or $20 \times 20 \text{ cm}^2$ active area
- DC- (Gen I) or capacitively (Gen II) coupled species
- DC-coupled strips or 2D pixellation
- Expected to be (very) cost efficient in mass production
- High enough quantum efficiency and uniform high gain up to $\sim 10^7$
- Sub-mm spatial resolution for finely pixelated tiles
- Single-photon timing resolution on a $\sim 50 \text{ ps}$ level or higher

