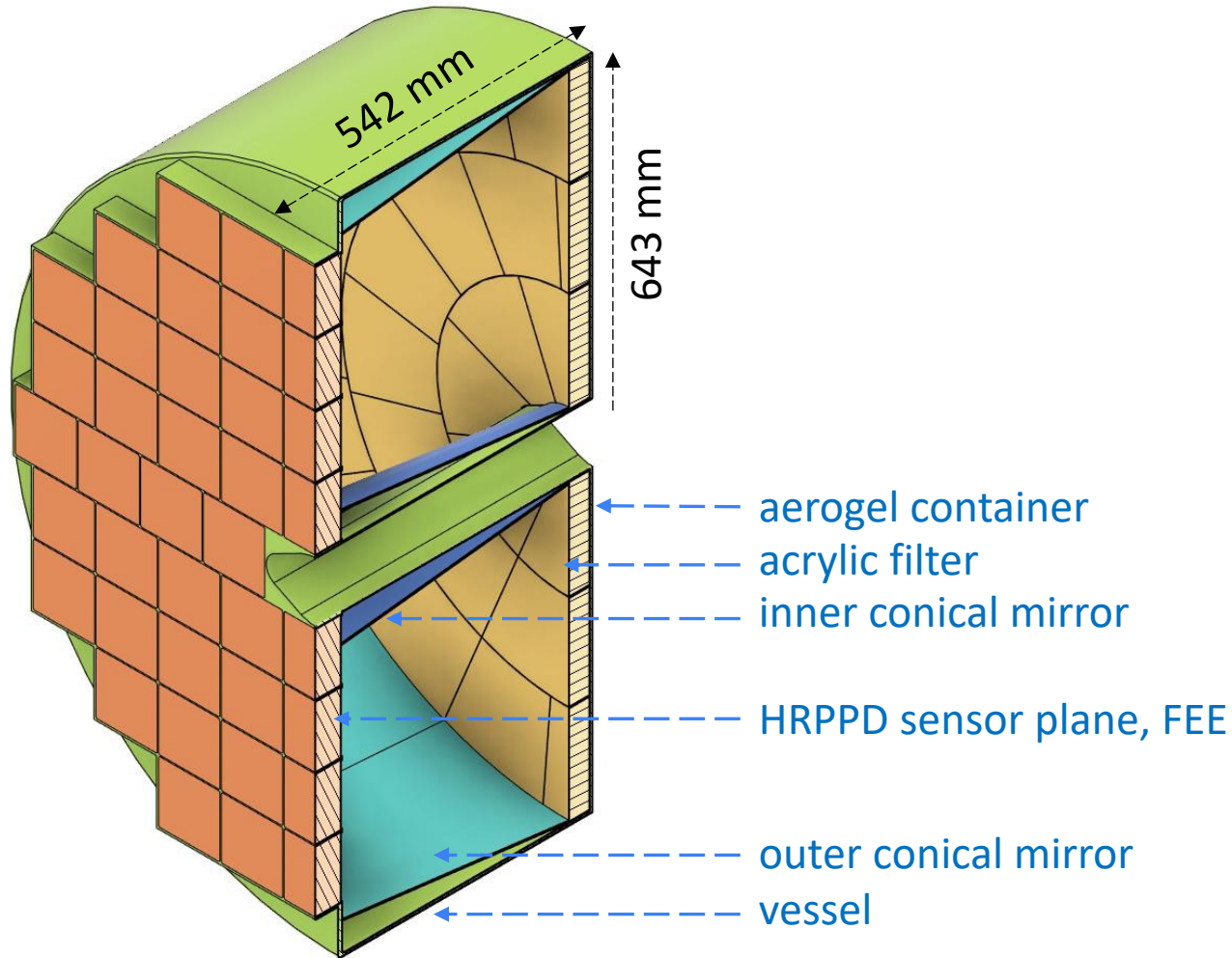


# (pf)RICH prototype construction & beam test



- Timelines
  - May 2023: no sensors, aerogel, FEE, ...
  - Fall 2024: Final Design Review
- Beam test goals
- Participants
  - Modeling, proposal writing
  - Construction
  - Beam test
  - Offline data analysis afterwards
- Scope
- Construction site **Stony Brook**
- Budget **Can be fairly modest**
- Ingredients

What realistically can we build? Fallback strategies?

# (pf)RICH prototype construction & beam test

- Aerogel Temple / Brookhaven
  - EIC Project is ordering new tiles from Chiba
  - Their performance will be quantified in advance
- HRPPD photosensors BNL / INFN / Glasgow / Yale
  - A 2x2 matrix should become available (EIC project)
  - A separate short beam test ~January 2024?
- Vessel Purdue / Stony Brook
  - A “sector test” version, see next slide
    - Front plate with aerogel compartments
    - Aluminum rear plate
- Mirror mockup Purdue / Stony Brook
  - Order a full-size sector from CMA? \$\$\$\$
  - *Is this prototype test an opportunity window for a Stony Brook mirror option?* YES
  - What about pyramid mirrors?
- Readout
  - Build a 4096ch HGCROC3 version?
    - ASICs will be available, < \$10k
    - Oak Ridge / Orsay & JLAB help with the engineering as part of the eRD109 FY24 request
    - Incom / BNL / Techtra to solve the integration problem Getting there
  - BNL 512ch DRS4 is always a fallback option
- Services Brookhaven / INFN / ..?
  - HV -> a scaled down “final” version: < \$20k
  - LV -> a scaled down “final” version: < \$10k
  - Gas system -> a final version would be <\$10k
  - Cooling -> since chiller & circulator can be borrowed, the rest is by far < \$10k

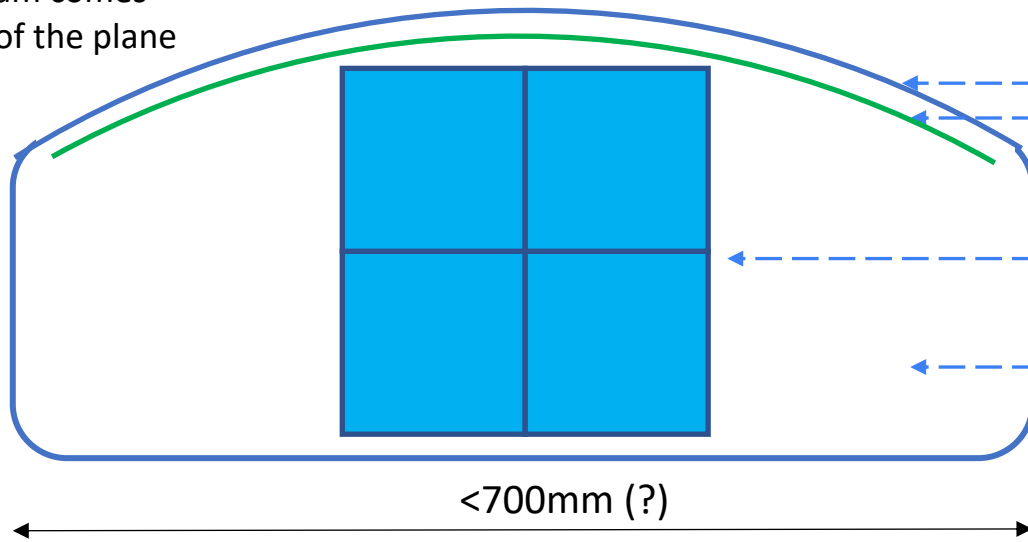
# Relevant timelines

EIC Project Detector R&D FY24 call deadline	July 7, 2023
FY24 R&D funding availability	October 1, 2023, the earliest
Aerogel availability	Starting September 2023 or so
Work on HGCROC ASIC integration	TBD
HRPPD manufacturing (first five tiles)	September 2023 – March 2024
HRPPD (and aerogel?) beam test opportunity	Beginning of 2024 ?
(pf)RICH prototype beam test	May – June 2024
ePIC Final Design Review readiness	Mid Fall 2024

# (pf)RICH prototype construction & beam test

## Iteration #2: a hangar with a curved roof

Beam comes  
out of the plane



vessel

60° outer conical mirror sector

HRPPD sensor plane

rear aluminum plate

Same as in the final design?

### ➤ Vessel

- Build as a “single HC/CF piece” or not?
- Will it be manageable in the beam test?
- Will it be “representative enough”?
  - Sturdiness overall, given a smaller size
  - Reinforcement ring material and layout
  - Aluminum rear plate with HRPPD slots
  - Aerogel tile integration

### ➤ Services

- Can pack and test as much as the EIC project agrees to fund this time

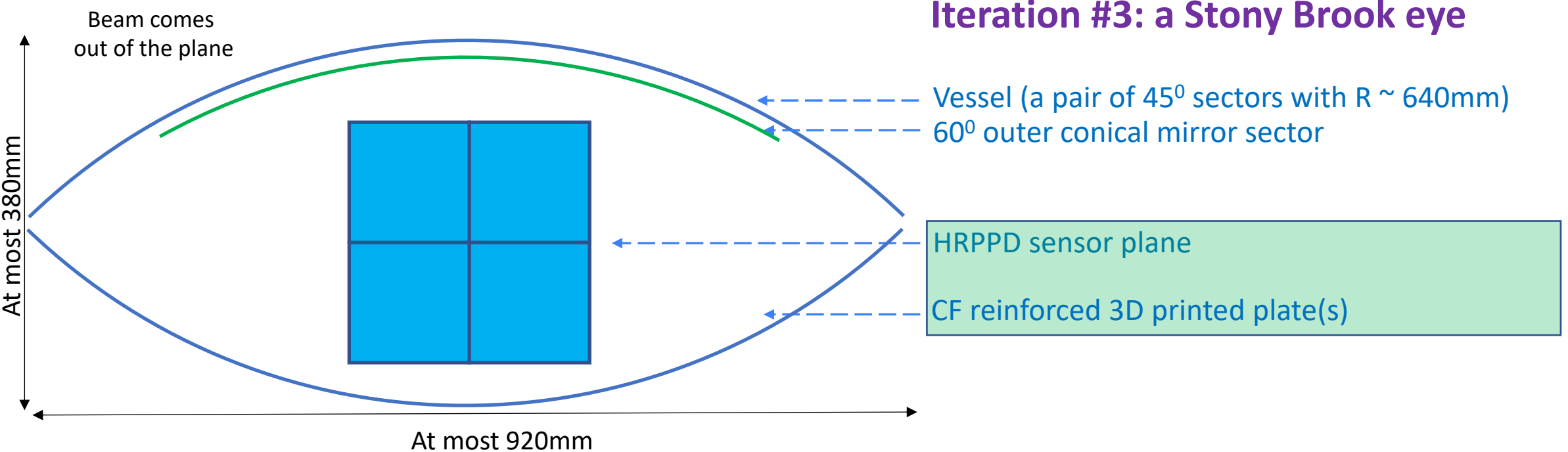
### ➤ Readout

- Develop HGCROC ASIC solution, but use it at Fermilab only if 100% sure we are not wasting a beam test debugging it

### ➤ Mirrors

- ? **Slide as shown at Temple last week**

# (pf)RICH prototype construction & beam test



## Iteration #3: a Stony Brook eye

### ➤ Vessel

- Build as a full HC/CF cylinder & cut out two 45° sectors
  - Use aluminum reinforcement rings and ribs?
- Bind them by 3D printed front and rear plates
  - Front plate with aerogel compartment(s)
  - Rear plate with HRPPD slots

Stony Brook

Purdue / [Temple]

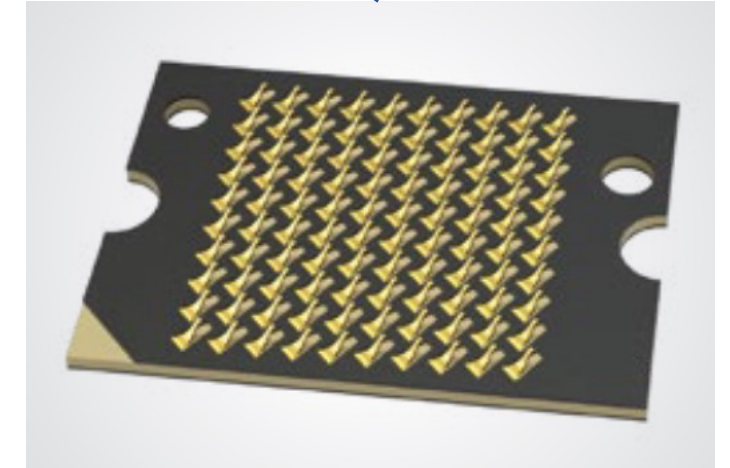
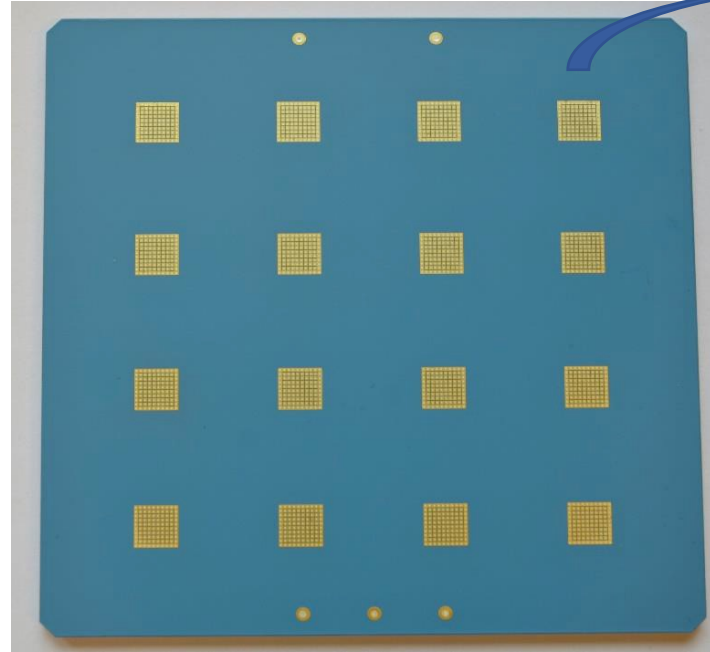
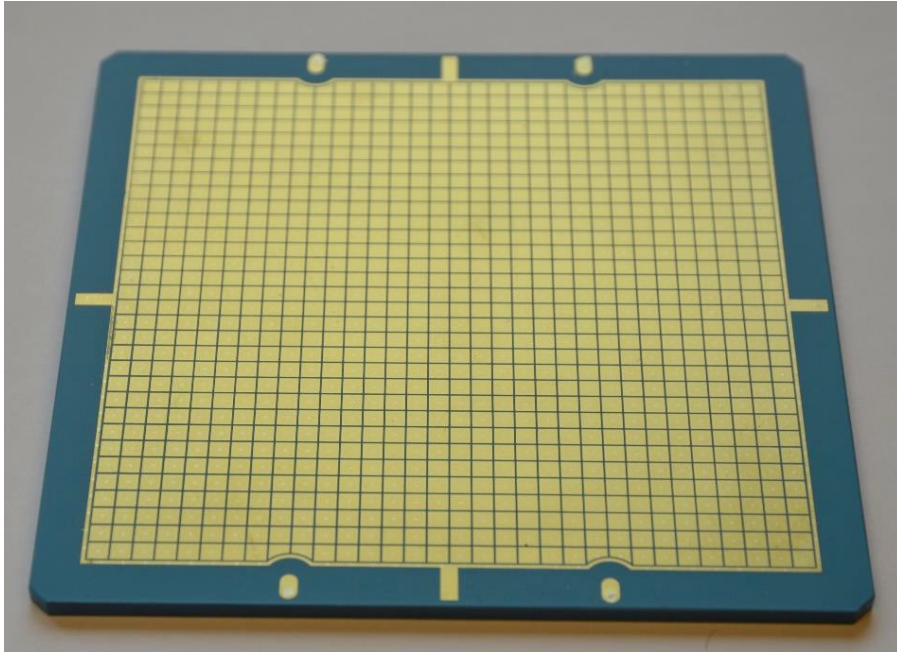
### ➤ Mirror

- 3D printer CF-reinforced substrate
- Aluminum coating

Purdue / Stony Brook

Overall design & integration: Alex

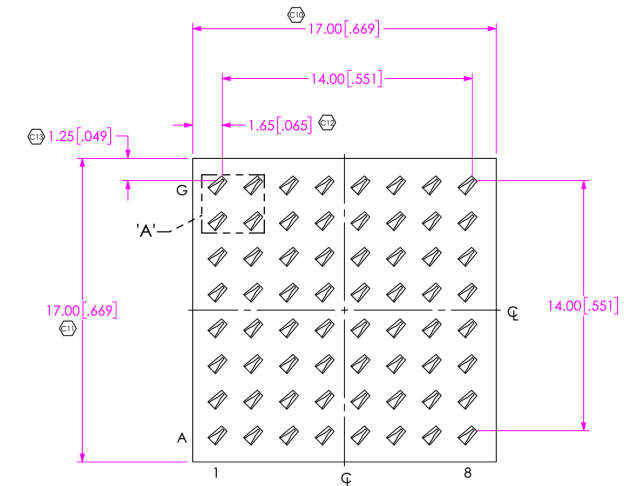
# Update on HRPPD integration



Stock interposer with 800  $\mu\text{m}$  pitch

Full size (120mm) HRPPD anode plate by Techtra

- Techtra anode plate prototype
  - Looks fine, but a lot of shorts inside -> specs are relaxed for next iteration
  - Seem to be outrageously expensive in mass production
  - A matching readout PCB and stock Samtec interposers are delivered
    - Will check integration once the anode plate gets shipped to the US
- Custom Samtec interposers with a 2mm pitch
  - Got a quote; they will add ~\$500 per tile in mass production



Custom interposer with 2mm pitch