



Time and Space Measurements with Silicon Detectors

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Guidance towards the Next Revolution

"[Science is] a series of peaceful interludes punctuated by intellectually violent revolutions" T. Khun, "The Structure of Scientific Revolutions", 1962



- HEP is in an interlude period, awaiting for the next revolution
- The Higgs boson discovery consolidated the Standard Model (SM) paradigm
- So far direct searches of new physics beyond the SM have failed to bring the next revolution in HEP, but several *anomalies* have appeared
- Cross fertilization between different fields: intensity frontier, cosmic frontier, nuclear physics, etc.
- Theory cannot provide concrete directions on the energy scale at which the SM breaks down
 - →New experimental results will provide necessary guidance





Experimental Guidance



"New directions in science are launched by new tools much more often than by new concepts" Freeman Dyson



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Experimental Guidance



"New directions in science are launched by new tools much more often than by new concepts" Freeman Dyson

- New methodologies and technologies are critical
 HEP experiments are no longer table-top, preparation for the next generation of experiments must start decades ahead of time
 - > A long term vision and planning is critical
 - Impact of novel technologies extends beyond HEP



Need for Time & Space (4D) detectors

- Particle Tracking at collider experiments
- Pileup mitigation at hadron colliders
- Forward proton tagging at hadron colliders and EIC
- Particle identification at e+e- colliders, nuclear physics and rare process detection experiments
- Beam background mitigation at **muon collider**
- Beam monitoring at colliders
- Space applications, Photons science, QIS, Biology etc.





Silicon Trackers (ATLAS, CMS,...)

<image><image>



Pixel and Strip Silicon sensors
are key components of
Tracking Systems in modern
particle detectors and at the LHC





Toroid Magnets Solenoid Magnet SCT Tracker Pixel Detector TRT Tracker



ATLAS Data in Run-3



Particle reconstruction from tracks in Run-3 data





ATLAS Data in Run-3



Particle reconstruction from tracks in Run-3 data



ATLAS Tracker



ATLAS Silicon Strip Detector







From LHC to HL-LHC

- > We are only at the beginning of the LHC program!
 - > We only accumulated 5% of the total expected LHC data
 - Extensive and exciting physics program at High-Luminosity LHC (HL-LHC) thanks to the 20x increase in data statistics



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LHC in Run-2/3 (so far):

- p-p collision energy: 13.6 TeV
- Peak luminosity: 2 x 10³⁴ cm⁻²s⁻¹
- Int. luminosity/exp.: 11 fb⁻¹ Run-3 (156 fb⁻¹ Run-2)
- Average Pileup in Run-2: 34 (peak ~70)

HL-LHC key numbers:

- p-p collision energy: 14 TeV
- Peak luminosity: 5-7.5 x 10³⁴ cm⁻²s⁻¹
- Int. luminosity: 3,000 fb⁻¹
- Average Pileup: 200

ATLAS and CMS Upgrades at HL-LHC



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ATLAS, CMS Tracker Upgrades at HL-LHC



New silicon trackers with greater granularity and coverage

CMS Outer Tracker

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ATLAS Tracker (ITk) at HL-LHC

- New All-Silicon tracker
 - ~180 m² of silicon: strips (outer) + pixel (inner)
 - Extended coverage up to forward region |η|=4
 - Higher granularity
 - Less material

- Pixel
 - 5 barrel layers and several end-cap rings
- Strips
 - 4 barrel layers and 6 end-cap rings



- Strips are AC-coupled with n-type implants in a p-type silicon bulk (n⁺-in-p)
 - Deliver a factor of two more charge wrt the current ATLAS SCT (p-in-n)
 - Collect electrons (faster so less charge trapping)
 - No radiation-induced type inversion
 - Can be operated in partially depleted state high radiation tolerant
 - Cheaper than other technologies (e.g. double-sided lithography for n-in-n)

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- Radiation tolerance as key requirement
 - Expected maximum fluence of 8-10 × 10¹⁴ neutron_{eq}/cm²
 - Ionizing dose of 33.3 MRad
 - Operate up to 700 V
 - 300-320 μm target thickness

ITk Strip Sensors

Each Strip is a reverse bias diode

- 2 rows of 1,280 diode strips (detecting element)
- Spaced 75.5 μm
- Overall size of a single sensor 98 mm x 98 mm x 0.3 mm (very thin and fragile)



ITk Barrel Strip Module

Strip Barrel sensors:

- Active area of ~98 × 98 mm²
- 1,280 channels, strip pitch 75.5 μm
- Strips parallel to the edge of the sensor
- 2 Module types:

Fiducials

- 4 rows of Short Strips (24.10 mm)
- 2 rows of Long Strips (48.20 mm)









Metalised n+ type implant (Strip with pad for wire-bonding)



Controller ASIC (HCC) n-type implant Bias Ring Polysilicon Bias Resistors

Each Application Specific Integrated Circuit (ABC* ASIC) contains 256 amplifiers

Silicon Strip Module:

- Sensor
- Amplifying circuit flex board (*hybrid*)
 - each supporting 10 readout ASIC (ABC*)
 + 1 controller ASIC (HCC)
- Board that provides electrical power (Powerboard)

ITk Interconnections



Several wire-bonds per sec!

25 um (1/1000th inch) diameter aluminum wires



• Up to ~6000 wire-bonds per module

• 1-2hours/module

Aluminum Ultrasonic

Wedge Bonding

• 2.5 modules per day

ASIC bonded to strips







ITk Support Structures (Staves and Petals)

- Staves (for barrel) and Petals (for endcap) provide support structures to modules, cooling lines, power distribution and electrical signal transmission
- 28 Barrel modules on each stave (14 mod. per side)
- 18 End-caps modules on each petal (9 mod. per side)



Cu bus

Carbon

fibre

facing

Carbon honeycomb

Readout ICs

High T conductivity foam



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End closeout

ITk Module Loading on Staves









Gluing module to carbon support structure. Modules must be placed to within 50 micron accuracy.

Quality Control and Assurance on Staves

- <u>Visual inspection:</u> before/after bonding and electrical tests
- <u>Metrology:</u> inspect module positions and glue thickness
- <u>Mechanical Tests</u>: envelope test and glue weight, wire pull tests
- <u>Electrical and Functional Tests</u>: ensure functioning of all channels at room temp. and cold (-40 C) conditions



- Testing of final stave is done at cold temperature (~ -40 °C) inside a "coldbox"
- Detectors will run cold in experiment to reduce current in sensor that is due to radiation damage









Electrical and DAQ tests at room and cold conditions are compared with module results prior to stave loading

ITk Project



End Of Stave card (EoS): interface between a stave and upstream ATLAS: connections for data and command lines, and it houses IpGBT chip set and the VTRx optical link.



International Strip ITk

Layer	Radius	staves per layer	# of modules	# of hybrids	# of ABC130	# of channels	m²
0	405	28	784	1568	15680	4,01	7,45
1	562	40	1120	2240	22400	5,73	10,53
2	762	56	1568	1568	15680	4,01	14,75
3	1000	72	2016	2016	20160	5,16	18,96
Total full barrel		392	10976	14784	147840	37,85	103,43
Disk	z-position	petals per disk	#modules	# of hybrids	# of ABC130	# of channels	m²
0	1512	32	576	832	7168	1,83	5,03
1	1702	32	576	832	7168	1,83	5,03
2	1952	32	576	832	7168	1,83	5,03
3	2252	32	576	832	7168	1,83	5,03
4	2602	32	576	832	7168	1,83	5,03
5	3000	32	576	832	7168	1,83	5,03
Total end-caps		384	6912	9984	86016	11 Mio	60,39
Total total			17888	24768	233856	48,9 Mio	163,82



Pile-up challenge from LHC to HL-LHC





Pileup: ~200 interactions/bunch crossing at HL-LHC

Pile-up: number of concurrent scattering processes (140 – 200).

Density of events: number of events 1 mm (0.2 - 2 event/mm)

0 00000000 000





- The high number of interactions per bunch crossing (pileup ~200) is a serious challenge for the detectors
 - > Reduced accuracy of particle reconstruction
 - One of the key elements to mitigate the effect of pile-up is the precise assignment of tracks to vertices



Pile-up Mitigation at HL-LHC

- New technique: measure time
- > Timing Detectors complement Tracker by exploiting the time spread of collisions and reduce pile-up contamination





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ATLAS, CMS Timing detectors at HL-LHC

- New silicon-based systems for timing to mitigate pileup
 - Goal: ~30 ps time resolution per hit
 - 1. CMS MIP Timing Detector (MTD) in -3 < $|\eta|$ < +3
 - Barrel: Crystal read out by SiPMs Endcap: fast-time silicon (15.6 m² of LGADs)
 - 2. ATLAS High Granularity Timing Detector (HGTD) in 2.4< $|\eta|$ < 4.0
 - End-cap only: fast-time silicon (6.4 m² of LGADs)









Fast-Time Silicon Sensors: LGADs

- Low Gain Avalanche Diode (LGAD) will be used at HL-LHC
- Process similar to standard n-in-p sensors + built-in multiplication
 - > High and uniform electric field
 - > 300 kV/cm over ~ 1 µm near junction → Gain Layer
 - > Bulk field ~ 20 kV/cm saturates electron drift velocity (~ 10⁷ cm/s)
 - High S/N thanks to gain

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> Moderate gain (10-100) through electron impact ionization







LGAD: electrons multiply in gain layer and produce additional e/h pairs (no hole multiplication)

Substrate is just for handling, can be thinned down after fabrication

> Time = Threshold Crossing (Time of Arrival)





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Uncertainty $\sigma_{det}^{2} = \sigma_{Landau}^{2} + \sigma_{jitter}^{2} + \sigma_{TW}^{2} + \sigma_{TDC}^{2}$











- Time Walk (TW): differences in signal amplitudes
 - negligible after offline ToT-based correction

 critical to correct for radiation damage (lower and lower signal amplitudes)
 ToT correction to account for TW [t_{corr} = ToA f(ToT)]



Fast/Low noise electronics, precise digitizer (TDC/oscilloscope), stable clock



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LGADs in ATLAS and CMS

LGADs for ATLAS and CMS:

- 50 μm thickness
- 1.3 mm pixel pitch
- Space resolution is limited by coarse pitch
- Several m² of sensors bump-bonded to dedicated ASICs (ALTIROC for ATLAS, ETROC for CMS)
- > Time resolution pre-irradiation 30-40 ps per hit



aluminum n^{++} JTE n gain layer - p^+ Epitaxial layer - p^- Substrate - p^{++}



Thin LGADs: 50 μm active thickness

- ➢ Fast charge collection (~1 ns) ← high repetition rate
- ➢ Short rise time (~400 ps) ← minimizes jitter
- > Minimizes Landau fluctuations in charge generation faster
- However, total charge is also small (smaller signal needs low noise electronics), therefore higher gain is advantageous
- Time resolution: ~25 ps with 50 μm active thickness
- Radiation tolerance ~2.5x10¹⁵ neutrons/cm²

4D Detectors at Future Lepton Colliders

- 4D detectors for particle identification and reconstruction at e⁺e⁻ colliders
 - Measurements of Higgs boson properties, dark matter searches etc.
 - Future Linear or Circular e⁺e⁻ colliders: <u>low-mass</u> detectors with <u>high position</u> <u>accuracy</u> for precision reconstruction of particle momentum, impact parameter, secondary vertices, and particle identification (Particle Flow)
 - Space resolution per track <3-5 μm</p>
 - > Low material budget to minimize multiple scattering **→** ~100 μm si-tracker thickness
 - Low power dissipation 0.1-0.2 W/cm²
 - > Timing < 1 ns 100 ns

4D tracker could be considered for e+e- if physics gain is significant with respect to increased material budget

> Beam Induced background mitigation at Muon Collider

- Background from muon decays: multitude of particles from secondary interactions that hit the detectors
 - Muon Collider Tracker: 1% occupancy to mitigate Beam Induced Background with high resolution in position and time measurements
 - > No timing in tracker requires $25 \times 25 \mu$ m pixels \rightarrow 5 billion channels
 - ➤ Tracker with 20-30 ps timing → 1-2 billion channels (similar to CMS at HL-LHC)









4D Detectors at Future Hadron Colliders

Broad physics program at Hadron Colliders

- Long-Lived particle detection, Dark Matter searches, Higgs coupling and electroweak measurements etc.
 - Future Hadron colliders (FCC-hh): <u>pileup</u> (~1000), impact parameter resolution, and <u>radiation damage</u> are main concerns as well as <u>cost</u> for a large tracker
 - ~430 m² of silicon (250 m² ATLAS/CMS at HL-LHC)
 - Track resolution < 10 μm per layer</p>
 - Radiation levels up to 8 x 10¹⁷ n/cm²
 - > Timing is necessary to correctly assign tracks to vertices: ~ 5 ps per track



> Forward proton tagging at hadron or electron-ion colliders

Proton tagging: central diffraction, exclusive $\gamma - \gamma$ production, light-by-light scattering etc.

Forward Physics at the (HL-)LHC and future hadron collider:

- > **5 ps** timing to suppress pileup, **5 μm** tracker resolution
- Radiation hard detector needed

EIC Roman Pots: physics impacted by smearing of proton momentum

- > 35 ps timing removes crab cavity rotation effect
- Fine space resolution ($\leq 500/\sqrt{12} \mu m$) mitigates angular divergence effect





4D detectors for particle identification

> Particle identification at EIC and rare-process detection experiments

EIC Time of Flight (ToF): fine time and space resolution needed for $p/K/\pi$ separation at low/medium momentum

- > 20-30 ps timing per hit needed
- Strip + TOF to improve momentum resolution
- Low material budget

	Time resolution / hit	Position resolution / hit	Material budget / layer	
Barrel ToF (Tracker)	$<\!30 \mathrm{\ ps}$	(3-30 μm for Tracker)	$< 0.01 X_0$	
Endcap ToF (Tracker)	$<\!25 \mathrm{~ps}$	(30-50 μm for Tracker)	e-direction $< 0.05X_0$	
			h-direction $< 0.15X_0$	





π/k separation: 0.1~4-5 GeV; *k/p separation*: 0.1~7-8 GeV

4D Detectors in Space and Imaging

Space detectors for charged cosmic ray and γ-ray measurements require solid state tracking based on silicon microstrip sensors

Operating Missions						
	Mission	Si-sensor	Strip-	Readout	Readout	Spatial
	Start	area	length	channels	pitch	resolution
Fermi-LAT	2008	\sim 74 m ²	38 cm	\sim 880 \cdot 10 ³	228 µm	~ 66 µm
AMS-02	2011	$\sim 7 m^2$	29–62 cm	\sim 200 \cdot 10 ³	110 µm	\sim 7 μ m
DAMPE	2015	$\sim 7 m^2$	38 cm	\sim 70 \cdot 10 ³	242 µm	\sim 40 μ m

Future Missions						
	Planned	Si-sensor	Strip-	Readout	Readout	Spatial
	operations	area	length	channels	pitch	resolution
HERD	2030	\sim 35 m ²	48–67 cm	\sim 350 \cdot 10 ³	\sim 242 μ m	\sim 40 μ m
ALADInO	2050	\sim 80-100 m ²	19–67 cm	\sim 2.5 \cdot 10 ⁶	\sim 100 μ m	$\sim 5 \mu m$
AMS-100	2050	\sim 180-200 m ²	$\sim 100\mathrm{cm}$	$\sim 8.10^{6}$	$\sim 100 \mu \mathrm{m}$	$\sim 5 \mu m$



A. Seiden at TIPP '21

• Timing for astro-particle detection : <100 ps timing to separate hits from primary particles and secondary backsplash, and for particle spectroscopy via ToF

- Radiation hard detectors
- Low mass and low power electronics
- Compact detector

4D Photon detectors have multiple applications in visible and X-ray

- Imaging:
 - Low energy ion mass spectroscopy
 - Single photon detection (QIS)
 - **Medical imaging** (PET): timing improves ToF resolution hence extend application to children
- Biology:
 - Sub-ns timing allows to study fast evolving samples
- Soft X-rays for studies of nanoscale dynamics of materials:
 - Soft-X-rays: 250 eV 1.5 keV range is of considerable scientific interest (characteristic energies from Carbon, transition element L-edges, and rare-earth M-edges)



X-ray Detection: speed is the goal

Development towards 4D detectors

- Increasing need to 4D capabilities in a single detecting element
- Several developments needed to meet requirements of future experiments in HEP, Nuclear Physics, Photon Science, Astro-particles, Imaging etc.
 - **1**. Improve time resolution to 10-20 ps per hit
 - 2. Achieve space resolution of ~1 micron
 - 3. Reduce power dissipation in readout electronics
 - 4. Reduce material budget
 - 5. Improve radiation hardness



Improvements on Time Resolution





- With 50 µm thickness, resolution levels off because of Landau fluctuations at about 30 ps → Thinner sensors
 - Landau fluctuations proportional to the detector thickness
 - Time resolution improves for thinner sensors!
 - 20, 30 micron thick sensors are being produced and tested
 - Signal height can be adjusted by changing detector voltage and gain
 - < 20 ps timing resolution with ~20 μm thick
 LGADs is achievable

Jitter dominates in thin detectors

 \rightarrow to be minimized with low noise electronics and large signal (gain and voltage).

$$\sigma_{\text{Jitter}} = \frac{N}{(dV/dt)} \simeq \frac{t_{\text{rise}}}{(S/N)}$$



M. Li et al. (2021) doi:10.1109/TNS.2021.3097746.

New designs towards 4D det. \rightarrow AC-LGAD

- LGAD-based technologies have been developed to combine the good timing of LGADs with position resolution.
 - ➢ AC-coupled LGAD (AC-LGAD) ← Most advanced
 - Deep Layer AC-LGAD
 - Deep Junction LGAD
 - Trench Isolation LGAD (TI-LGAD)
 - Inverted LGAD (iLGAD)







Large pads (~1 mm²) \rightarrow Timing only

Can be finely pixelated → Time+Space (4D)

- One large low-doped / high-p n⁺ implant over the all active area (instead of a highly doped / low-p n⁺⁺)
- A thin insulator over the n⁺ where electrodes are placed ACcoupling
 - > Signal is bipolar, generated by drift of multiplied holes into the substrate, AC-coupled through dielectric
 - > Signal is shared between multiple electrodes
 - > Electrons collected at the resistive n⁺ and then slowly flow to an ohmic contact at the edge (n⁺⁺)



LGAD

AC AC

Signal Sharing in AC-LGAD

- Signal sharing depends on electrode geometry (pitch, gap size) and resistivity of $n + layer \rightarrow tunable$
- Signal decreases for electrodes away from hit position It is exploited to improve space/time resolution
- Sparse metallization results in lower capacitance \succ (noise), and lower power by limiting channel count.



BNL Strip AC-LGAD: 100 µm pitch, 20 µm gap, 1.7 mm long strip



BNL Strip AC-LGAD: 100 µm pitch, 80 µm metal width, 1.7 mm long strip









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Radiation Hardness in LGADs

- > One of the biggest challenges is radiation hardness at hadron colliders
- LGADs will operate up to 2.5 10¹⁵ n/cm² at HL-LHC
- Effective reduction of gain in LGADs at high fluence, and sudden death at high voltages
 - ➢ Boron in gain layer loses effectiveness → Acceptor Removal
 → raising the voltage to maintain a large enough net gain layer field
 - > Death (crater) in HPK 50 μ m LGADs at V_{bias} >600 V (\gtrsim 10¹⁵ n/cm²)

> AC-LGADs are subject to similar radiation damage as LGADs



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> Several ideas and ongoing studies to improve radiation hardness

- > Carbon infusion in gain layer (carbon ties up defects that otherwise would inactivate Boron)
- > Thinner gain layer: damage sites uniformly distributed over the silicon after irradiation -> thin gain layer reduces volume exposed to radiation
- **Deep gain layer e.g. ~ 2 μm**: amplification depends not only on the field but also its spatial extent



Conclusions



"Natural science [...] describes nature exposed to our method of questioning." W. Heisenberg, "Physics and Philosophy", 1962

- In HEP we are searching for **experimental** guidance for New Physics
 - The LHC and Future Collider experiments aim at pushing further out the boundaries of exploration of HEP landscape
- This exploration needs novel detectors
 - Fast-time silicon technologies will be the key for coping with the challenging HL-LHC environment (high radiation and pileup) and at future collider experiments (hadron and lepton colliders)
 - Multiple and diverse ideas for **4D silicon detectors** are being studied
- The impact of this novel silicon technologies can be vast in many fields
 - Nuclear physics, measurements of rare processes, space science, photon science, imaging etc.
- Detectors have to be designed **holistically** from the start as all parts are interdependent:
 - Coherent design of sensors, front-end electronics, services, cooling, power management, on/off-detector data-reduction, interplay with other subsystems etc.



Questions?

