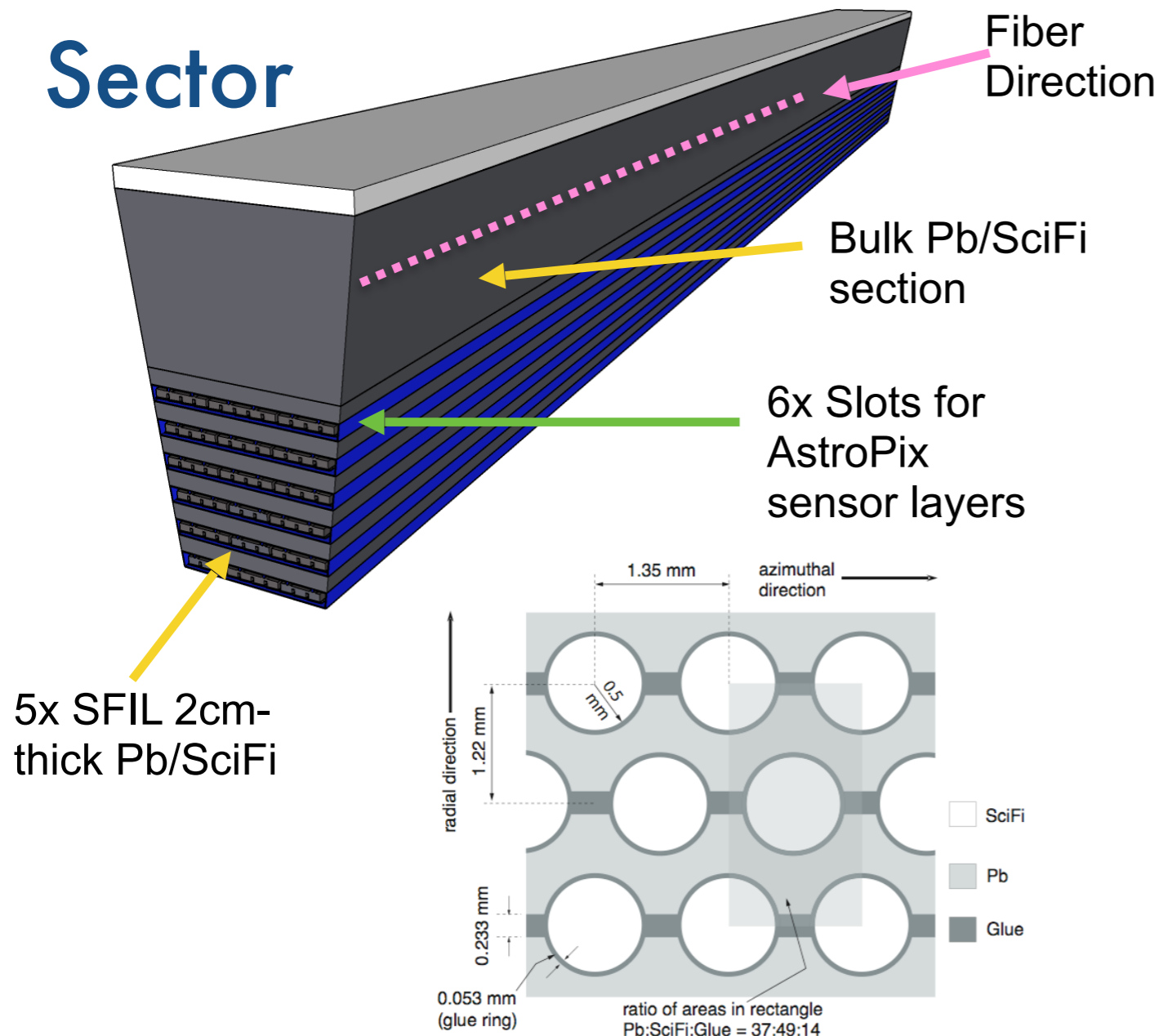


# BIC Update - SciFi & SiPM

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*TIC Meeting*  
*October 2, 2023*

# ePIC-BIC v GlueX-BCAL

## Calorimeter Sector



	ePIC	GlueX
Diameter (m)		
Inner	1.62	1.3
Outer	2.6	1.8
Length (m)	4.35	3.90
# Sectors	48	48
Mass/sector (T)	1.1	0.58
Weight	36 tons	23 tons

- Design **hybrid** vs **monolithic**
- **4,500 km** vs **3,300 km**
- **Si cookies** + Light guides
- Large area SiPMs

# SciFi @ GlueX

- Mature Technology: **GlueX**, KLOE EMCals
- Tested extensively for electromagnetic response in energies  $E_\gamma < 2.5$  GeV
- **Energy resolution:  $\sigma = 5.2\% \sqrt{E} \oplus 3.6\%$ <sup>1)</sup>**
  - New results from Baby BCAL prototype in Hall D extend coverage to **6 GeV** and show that **constant term is ~ 2%**

## GlueX BCAL parameters

SiPMs: S12045(X) 4×4 array of 3×3 mm<sup>2</sup>, 50µm pixel

<https://ieeexplore.ieee.org/document/7161418>,

<https://www.sciencedirect.com/science/article/pii/S0168900213009042>,

<https://www.sciencedirect.com/science/article/pii/S0168900213017233>

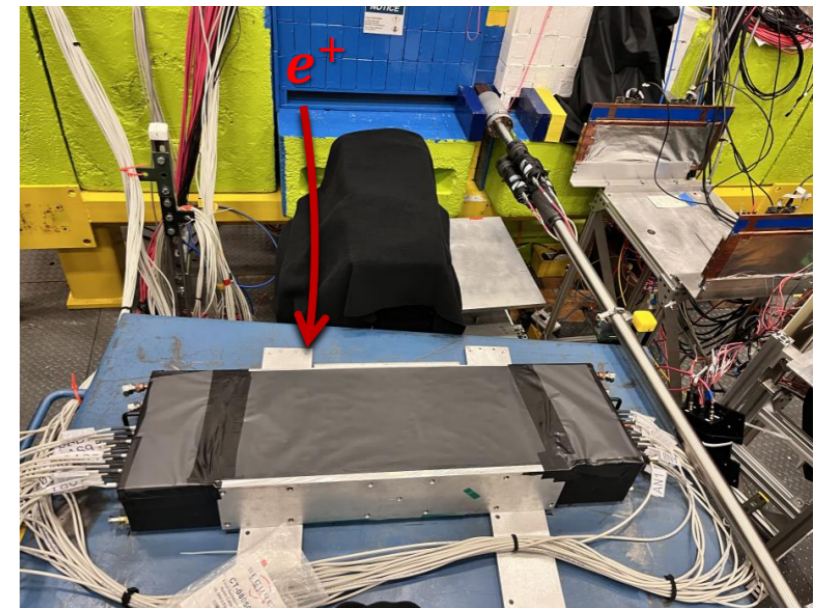
Lightguides: 8 cm long attached to the sector sides

<https://halldweb.jlab.org/doc-public/DocDB/ShowDocument?docid=1784>

Fibers: **double-clad** Kuraray SCSF-78MJ

Hall D, March 2023  
Baby BCAL Test

**Extracted  
Resolution: ~ 2.5%**  
(analysis ongoing)



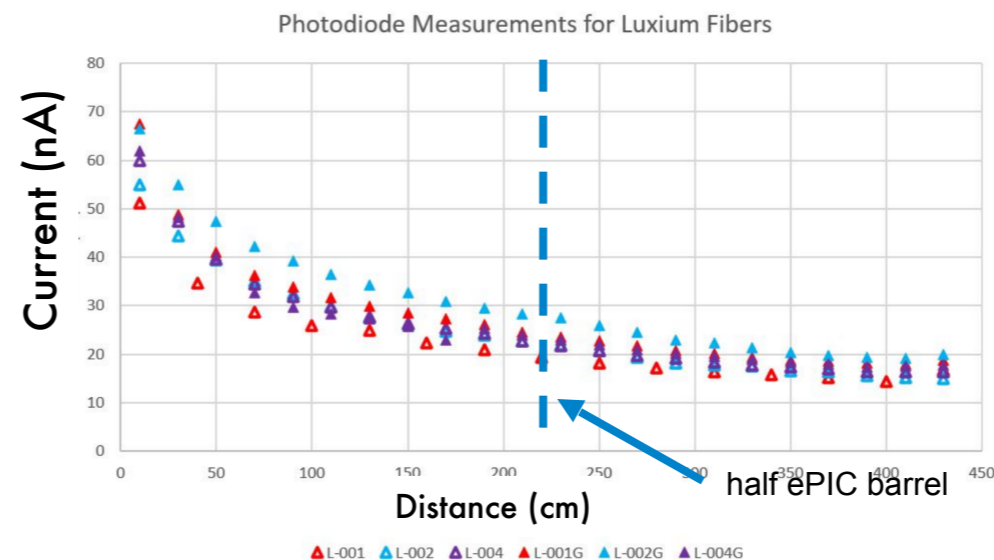
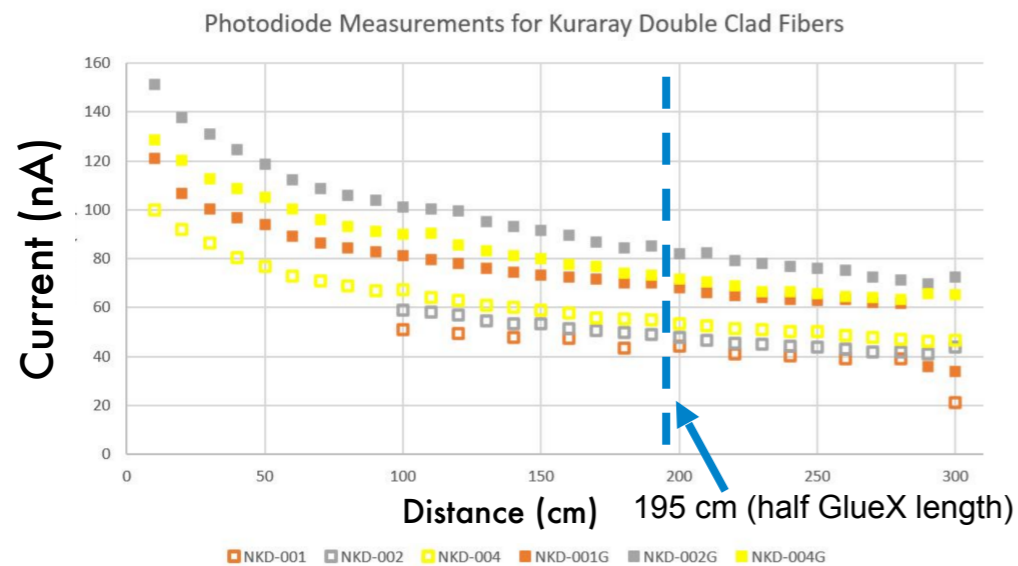
Baby BCAL 60 cm long, 15.5 X0,  
tested with e<sup>+</sup>, E ~ 3.6-6 GeV

1) GlueX, Nucl. Instrum. Meth. A, vol. 896, pp. 24–42, 2018

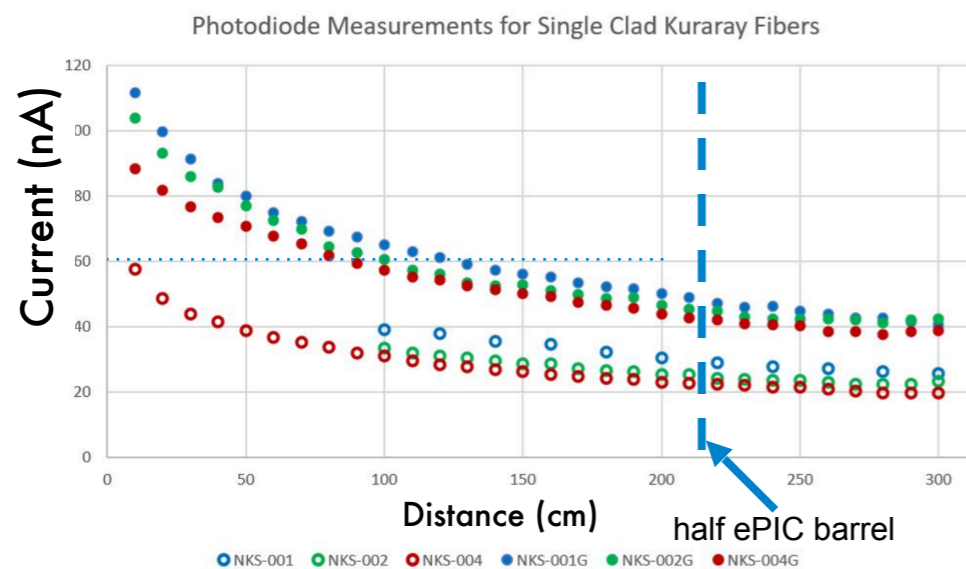


# Atten Len & Light Output

## Summer 2023 Measurements @Regina (Kuraray vs Luxium)



+ UV LED,  
+ optical grease



\* **Attenuation Lengths measured > 400 cm**

\* **Light output: PRELIMINARY**

**Kuraray double-clad/Kuraray single-clad**

● at 10 cm: ~ 1.40

● at 200 cm: ~ 1.65

**Kuraray double-clad/Luxium single-clad**

● at 10 cm: ~ 2.01

● at 200 cm: ~ 2.80

**Kuraray/Luxium single-clad**

● ~ 1.4-1.7

Npe next

# Fiber Timeline

L3 WBS	L4 WBS	Activity ID	EXPECTED AWARD DATE	DIRECT MATERIAL COST	Budgeted Labor Cost	Budgeted Nonlabor Cost	Total Cost (Burd&Esc)
		CD-3A Scope and Design					
		Scintillating Fibers		1,659,000	\$16,800.26	\$1,768,642.41	\$1,785,442.67
6.10.05	6.10.05.03	Hadron Endcap EMCal Fibers	23-Jul-24	384,000	\$7,768.29	\$398,208.01	\$405,976.30
6.10.05	6.10.05.02	Barrel EMCal Fibers	17-Oct-24	1,275,000	\$9,031.97	\$1,370,434.40	\$1,379,466.37
		CD-3B Scope and Design					
		Scintillating Fibers		4,369,700	\$2,323.61	\$4,891,300.15	\$4,893,623.76
6.10.05	6.10.05.03	Hadron Endcap EMCal Fibers	4-Feb-25	979,571	\$1,146.50	\$1,075,003.14	\$1,076,149.64
6.10.05	6.10.05.02	Barrel EMCal Fibers	11-Jul-25	3,390,129	\$1,177.11	\$3,816,297.01	\$3,817,474.12

- Cost estimates based on vendor quote from 2023 (Luxium for BIC).
- BIC, 4,500km, \$1,275k + \$3,390k, over 3-4 years after July 2024.

## Long Lead Procurement

- July 2024: order fibers
- Summer 2024 - Summer 2028: receive fibers
- ~ Spring 2025 start block factories (after ramp-up curve of 6 months)
- December 2029 - barrel EMCal ready for installation
- June 2030 - barrel EMCal installed

# FDR Closeout - Fibers

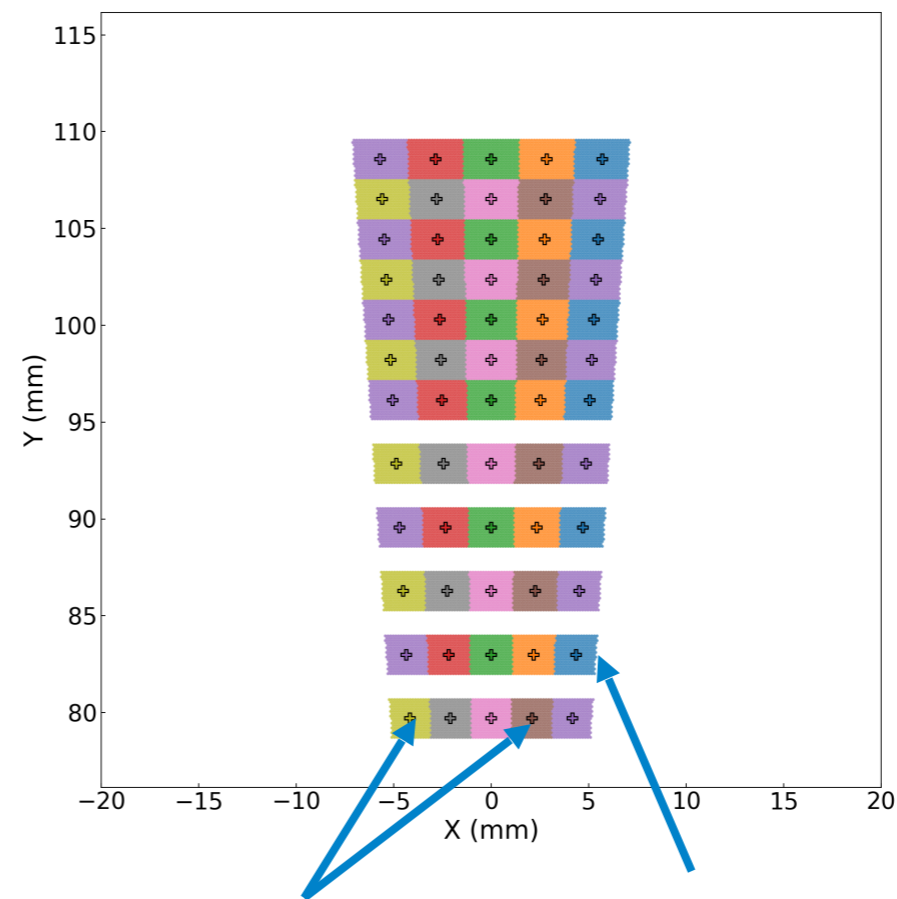
Technical performance met; no show stoppers.

- Q1: pay attention to redundancy (**single vs. double-clad** fibers to ensure good performance even in harsh conditions, like beam background or noise in the SiPMs).
- Q2: We strongly recommend exposing one minimal slice / element of the EPIC barrel EMCAL into a **test beam** to study its performance and test as a slice of the full system latest before the second purchase order of the scintillating fibers.
- Q7: We recommend parallelizing the QA efforts, for example, make use of ways to measure attenuation length developed at one lab also at the other site.
- Q7: We recommend making a clear evaluation of the needed margin in fiber length to compensate for bad fibers and production training / losses / accidents.
- Q7: We recommend **ordering fibers in canes** if possible, to avoid the issue of elastic memory.
- Q8: We recommend considering pre-production of a small amount from both companies to evaluate the different sets of parameters.

# SiPM Readout

- **2-sided SiPM readout**
- **Lightguides** on sector sides
  - inner surface  $\sim 2 \times 2 \text{ cm}^2$
  - output face  $1.3 \times 1.3 \text{ cm}^2$
- SiPMs that meet our requirements:
  - e.g., pre-assembled S14161-3050-04 array
  - same dimensions as GlueX but with better performance:
    - **PDE = 50% (GlueX  $\sim 33\%$ )**
    - **Lower noise**
- 12 layers x 5 cells x 2 sides x 48 sectors = **5760 channels**

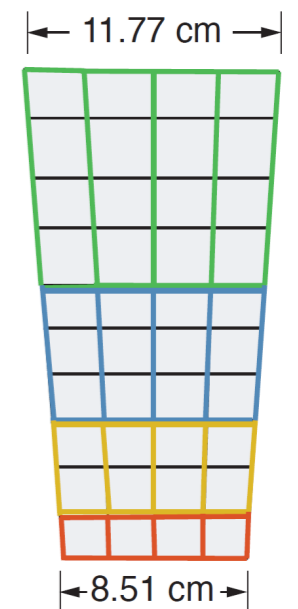
**ePIC Sector End View**  
(x-y plane view), 17.1 X0



**Readout Cell**  
The area 1 light guide is attached to  
Layer = 5 cells

**Pb/SciFi Layers**  
1 sector = 12 layers  
1 layer = 17 fiber rows

**GlueX Sector End View**, 15.5 X0



Hamamatsu  
S12045(X)  
4x4 array of 3x3  
mm<sup>2</sup>  
50x50μm<sup>2</sup> pixels

16 FADC per side  
12 TDC per side

# SiPM Dynamic Range

## Energy measurement ranges in BIC:

- *Shall provide photon measurements up to 10 GeV (F-DET-ECAL-BAR.2:)*
- *Shall provide electron ID up to 50 GeV and down to 1 GeV and below (F-DET-ECAL-BAR.1)*
  - Electron energy measurement needed for e/ $\pi$  separation only (straightforward at high energies)
- Reasonable performance for MIPs needed for calibration and for muon ID

Largest energy deposit occurs for particles at large  $\eta$  (steep angle) where the path length in a cell is maximal and the attenuation is minimal.

From our 2023 Hall D tests using GlueX SiPMs and double-clad Kuraray fibers: **1077 phe/GeV** per side for showers at the center of the Baby BCAL prototype; (corrected for attenuation)

Scaling for **ePIC BIC** gave **~ 1239 phe/GeV** per side (corrected for attenuation)

- **10 GeV  $\gamma$  at  $\eta \sim -1.7 \rightarrow 9.8$  % max SiPM occupancy**
- **19 GeV  $e^-$  at  $\eta \sim -1.7 \rightarrow 16.1$  % max SiPM occupancy**
- **50 GeV  $e^-$  at  $\eta \sim 1.4$  (most extreme case)  $\rightarrow 30.1$ % max SiPM occupancy**

We are below the region where large nonlinearities in the SiPM response are expected in almost all cases. Small non-linear effects possible for some ultra-high energy electrons, which is acceptable (e- $\pi$  separation straightforward).



# SiPM Specs

**TABLE 1: Barrel Imaging Calorimeter SiPM Specs**

Parameter	Specification	Notes
Active Area	3 mm x 3 mm (4 x 4 array)	Preassembled array covering 1.2cm x 1.2cm
Pixel Size	50 $\mu$ m	
Package Type	Surface Mount	
Peak Sensitivity	450 nm	
PDE	$\sim 50\%$	
Gain	$> \sim 2 \times 10^6$	
DCR	Typ.: $\sim 500\text{kHz} / \text{SiPM}$ Max: $< 1.5 \text{ MHz} / \text{SiPM}$	DCR applies to each SiPM in the 4 x 4 array
Temperature coefficient of $V_{op}$	$< 40\text{mV/C}$	
Direct crosstalk probability	$< \sim 7\%$	
Terminal capacity	$\sim 500\text{pF} / \text{SiPM}$	Applies to each SiPM in the 4 x 4 array
Packing granularity		
$V_{op}$ variation within a tray	$< 200 \text{ mV}$	
Recharge Time	$< 100 \text{ ns}$	
Fill Factor	$> 70\%$	
Protective Layer	Silicone ( $n \sim 1.5-1.6$ )	

# FDR Closeout - SiPMs

Technical performance met; no show stoppers.

- More than 1,000,000 SiPMs of various types are needed (**5760+spares for BIC**). The vendor pool capable of meeting the required specifications is limited, and the construction of some detectors necessitates a substantial amount of time.
- We emphasize three general considerations related to the selection of SiPMs:
  - The insensitivity of modern SiPMs to magnetic fields and their compact size makes them an excellent choice for many of the ePIC detectors.
  - The **specifications of individual SiPMs are well-matched** to the detector requirements presented at this review.
  - The choice of specific SiPMs is not strongly affected by final design of infrastructure and electronics, and therefore is compatible with early procurement.
- Based on the above observations, we strongly recommend **commencing the procurement process** for the SiPM light sensors as soon as possible, considering funding and other constraints.

**Long Lead Procurement**

# Summary

- Pb/SciFi design of the ePIC-BIC derived from GlueX-BCAL.
- At ePIC we reach higher energies, larger average particle multiplicities, and need to measure full energy profile of the developing shower.
- SiPM requirements determined through a combination of full simulation studies, prototype measurements, and experience with GlueX BCAL.
  - **Major departures from GlueX:**
    - 432.5 vs 390 cm, fibers may come in a spool - elastic memory, tooling?
    - Fibers single-clad with double-clad at imaging layers before shower max?
      - Higher SiPM PDE, optical cookies instead of air gap
      - Readout scheme without summing (impacts thresholds)

**Fiber choice:** e.g., single clad Kuraray SCSF-78.

**SiPM Choice:** e.g., 4x4 pre-assembled arrays of 3×3 mm<sup>2</sup>, 50 μm pixel SiPMs (S14161-6050-04 array) per channel is a good match for the physics performance requirements of the ePIC BIC.