

# Cylindrical $\mu$ RWELL Detector Prototype Development

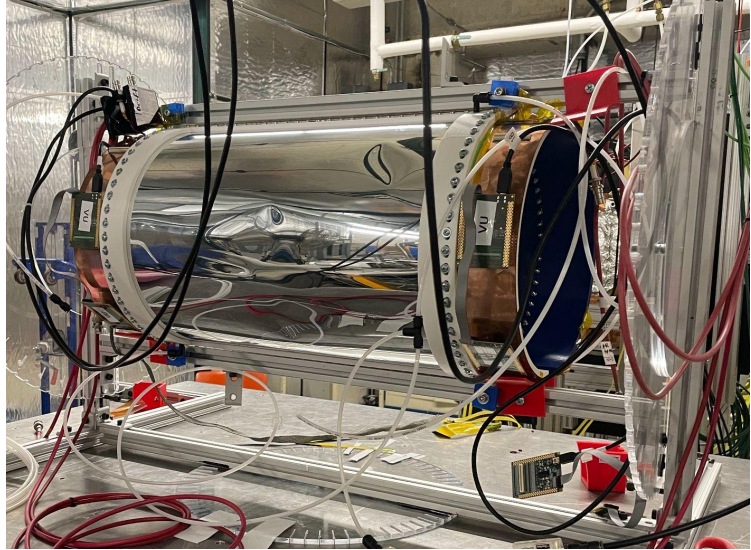
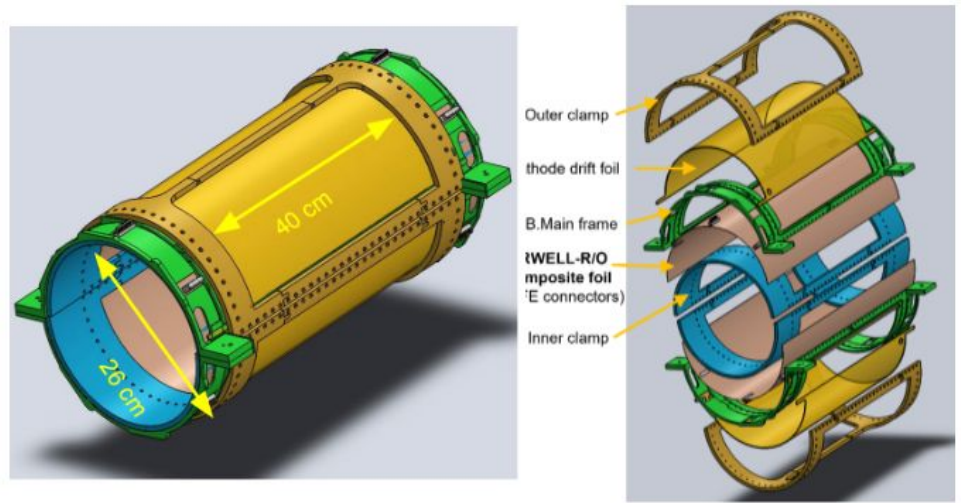
ePIC MPGD-DSC Workfest

Florida Institute of Technology

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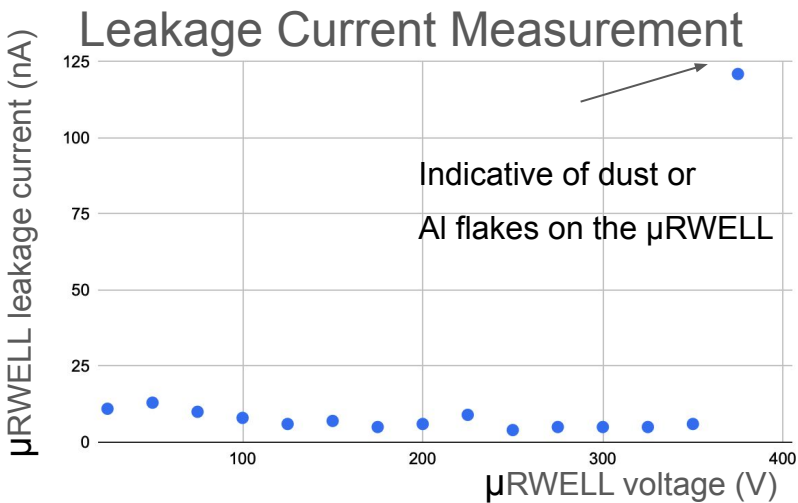
# Cylindrical $\mu$ RWELL Introduction



- Drift foil (Al-mylar) had developed dents during tests at FNAI

## HV and gas leakage testing

- In a test assembly with drift foil & mock  $\mu$ RWELL foil,
  - pressure drops from 20 mbar to 10 mbar in one hour
  - the drift shows low leakage current up to 1000V
- In an assembly with drift foil & real  $\mu$ RWELL foil,
  - pressure drops from 20 mbar to 10 mbar in two min.
  - $\mu$ RWELL has small leakage current up to 375V
  - above 350V, sudden current increase observed
  - This HV test was with 1/2 Honeycomb cylinder



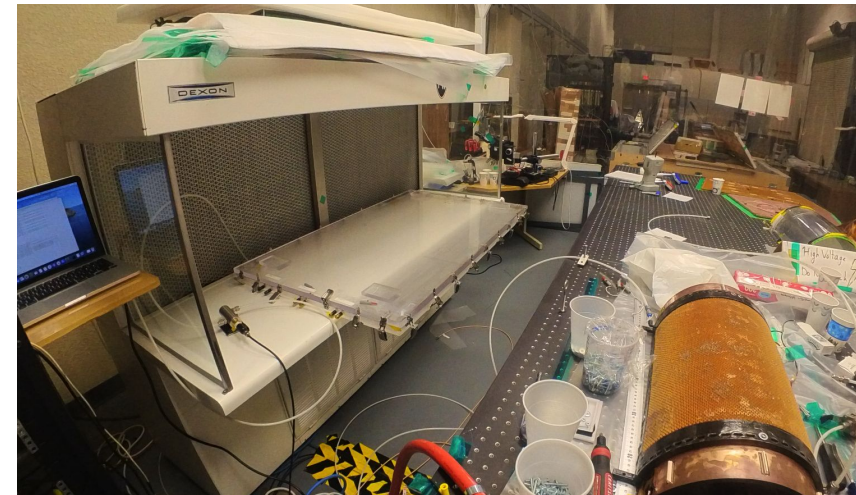
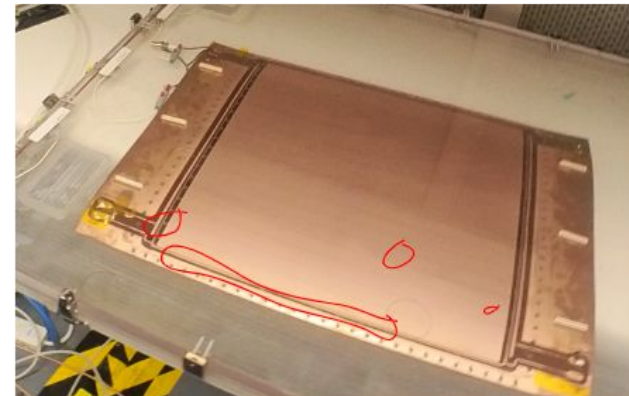
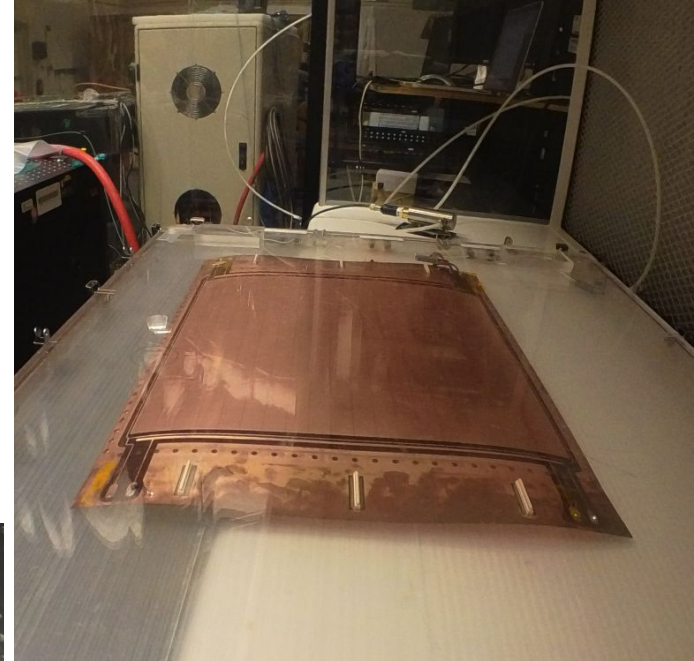
# $\mu$ RWELL Foil cleaning

## Foil Inspection Testing ( Acrylic box )

- Heat discoloration side - 2-3 dark spot/red spot/ hole spot

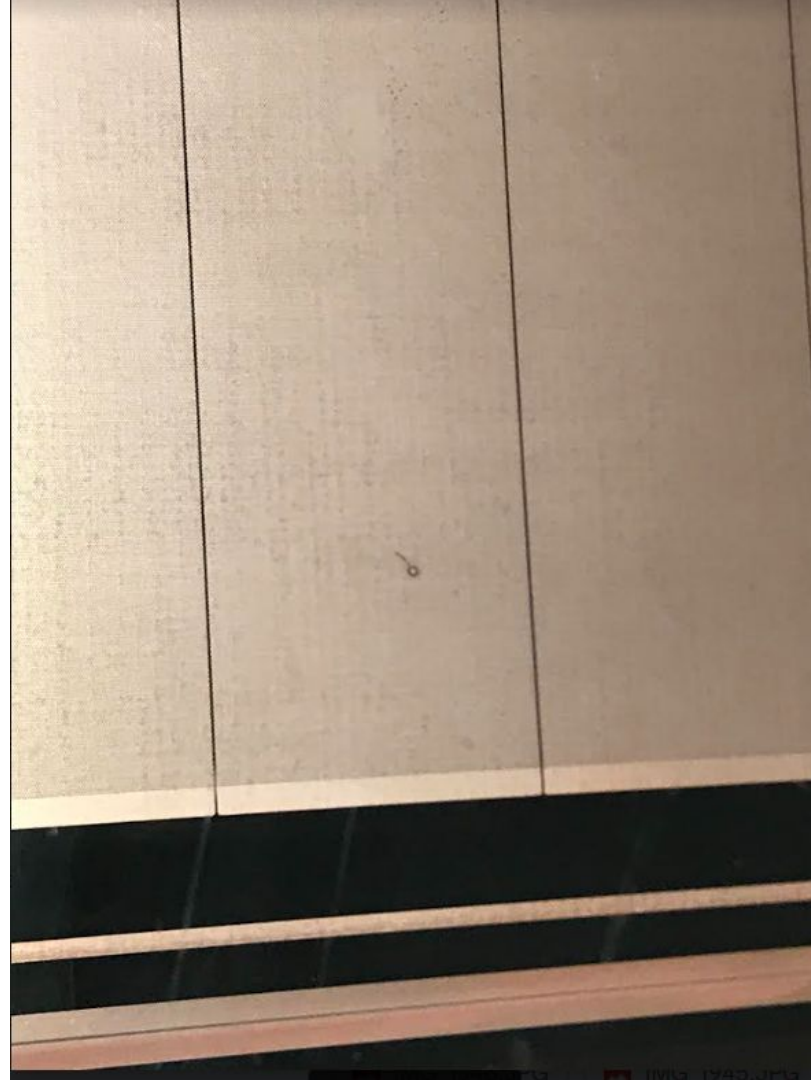
## Process for Cleaning

- Vacuum cleaning box, rolling box, rolling foil, 3 different rollers
- Nitrogen Flushing to acrylic box
- Dust counts with Kanomax : in counts/m<sup>3</sup> for .3um,.5um,5um)

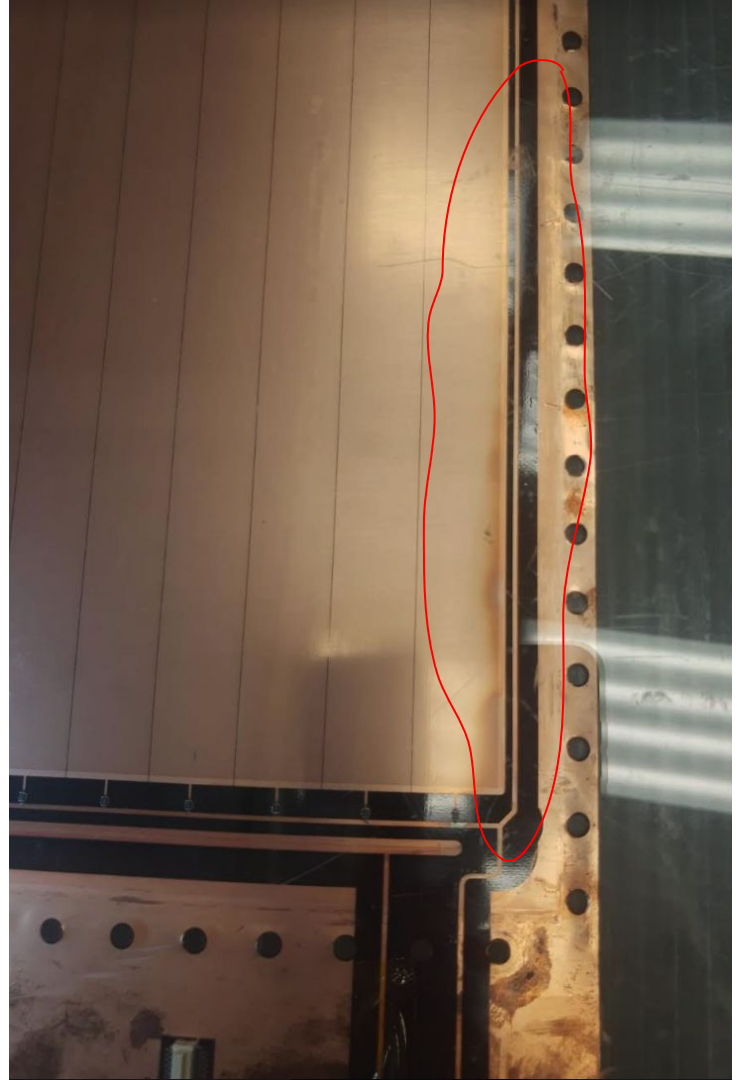
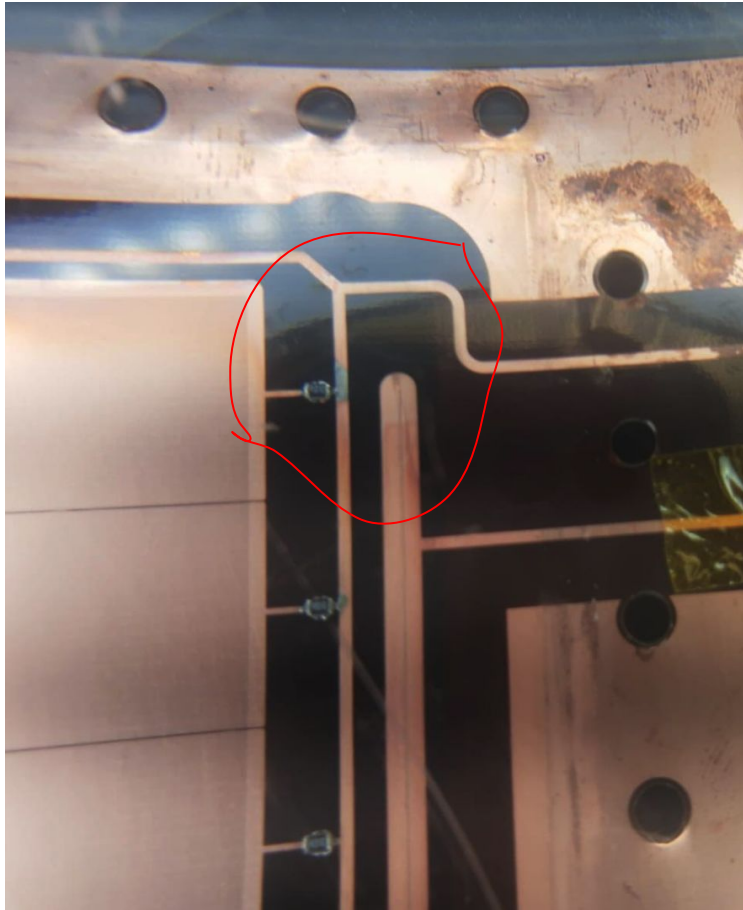




# uRWELL foil "spots"



# uRWELL foil imperfections



# Gas line schematic and particle counts

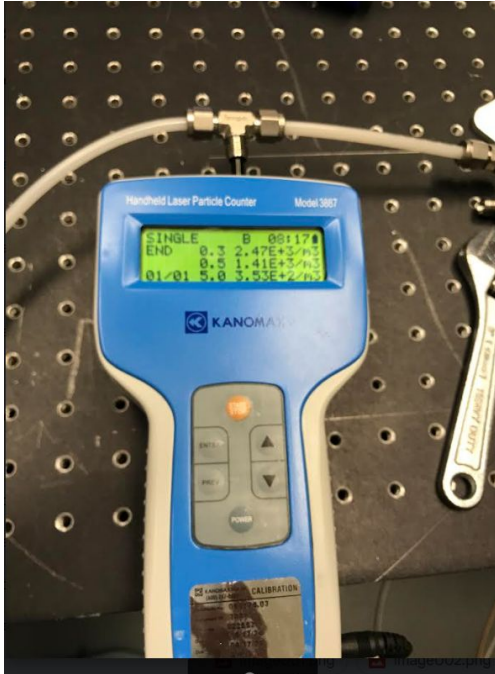
Nitrogen Gas Tank  
Regulator

5um Dust  
filter

Flow Meter

5um Dust  
filter

Acrylic Box



- Tested Nitrogen Line at various points with particle counter
- Added two dust filters to see if results improved
- Will Repeat Measurements with Co2

Kanomax location	Dust Counts/m <sup>3</sup> (.3um, .5um, 5um)
After regulator	(1.96E, 6.06E4, 3.7E3)
After flow meter	(1.51E3, 7.06E2, 1.59E3)
Before acrylic box	(2.47E3, 1.71E3, 3.53E2)
After acrylic box	(2.48E3, 1.41E3, 1.77E2)

Discussion...