



Electron Beam Commissioning of the High-Current Electron-Beam Ion Source Charge Breeder

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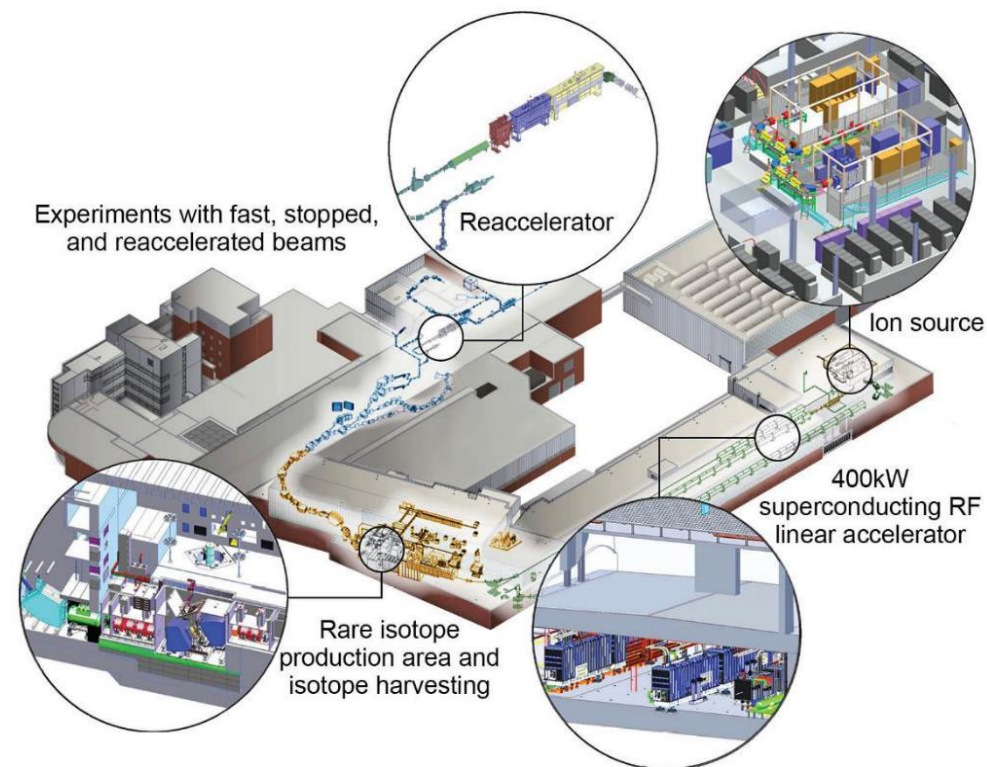
Outline

- The Facility of Rare Isotope Beams (FRIB) at MSU
- The ReA post-accelerator
- Need for increasing ReA capabilities in beam rate
- Electron beam commissioning result
- Cathode temperature measurements and cathode emissivity estimation
- Ion extraction and electron beam current density estimation
- Wien filter simulation for future charge state analyzer
- Path forwards and Summary



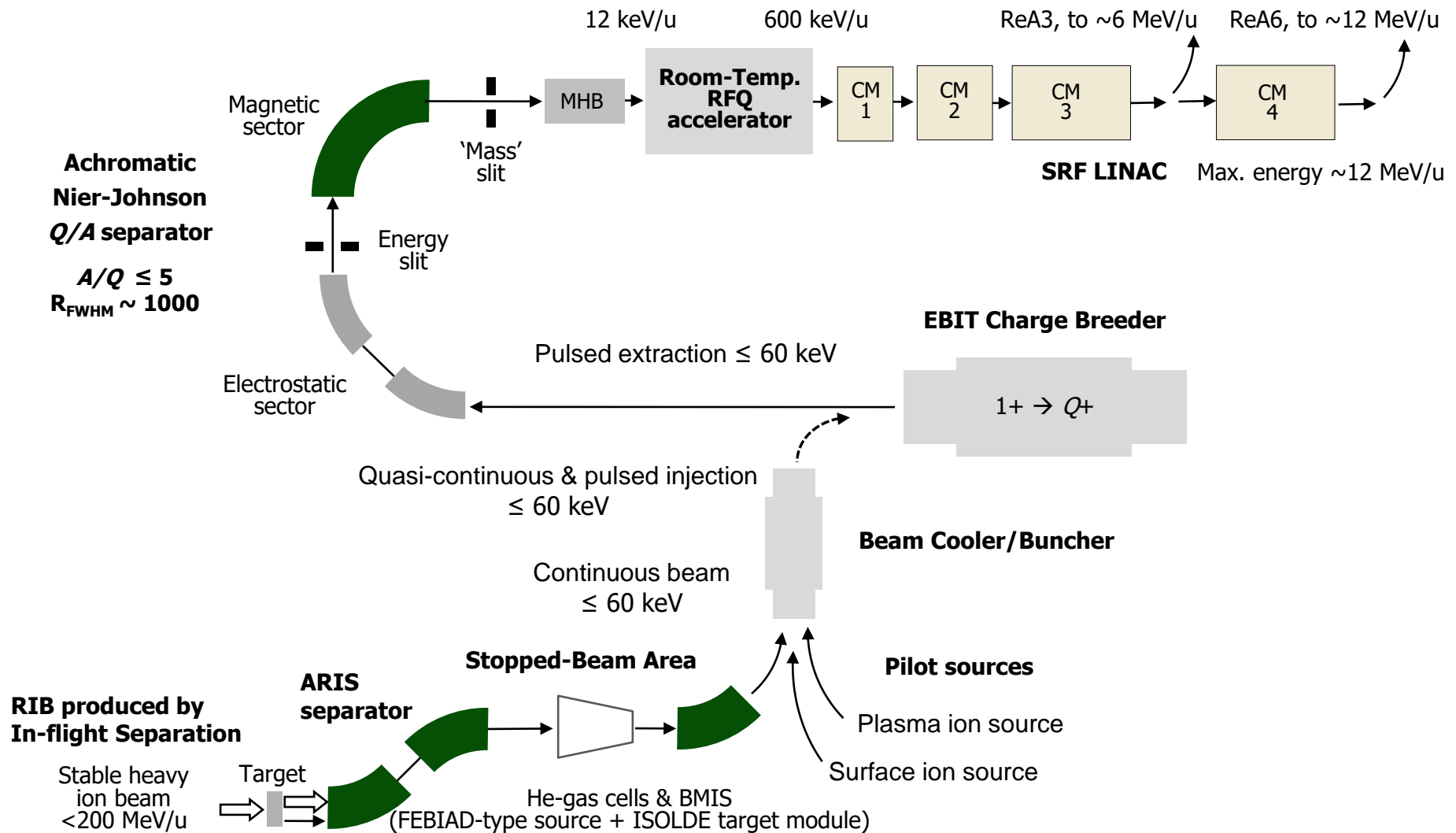
Facility for Rare Isotope Beams (FRIB) with Fast, Stopped, and Reaccelerated Rare Isotope Beams

- FRIB construction completed on schedule in January 2022, end of the Coupled Cyclotron Facility (CCF) in November 2021, FRIB user operation started in May 2022
- Mission goal: 400-kW beam power on target from an SC LINAC for all ions (5×10^{13} $^{238}\text{U}/\text{s}$)
- Power ramp up over several years - moving towards 20 kW
- Isotopes produced by “In-flight Separation” after projectile fragmentation & fission
- FRIB can provide beams of rare isotopes of all elements with $Z < 83$ and short half-lives
- FRIB provides fast, stopped, and reaccelerated beams
- Improvements projects, R&D, and new equipment increase FRIB’s capabilities for science
- Isotope harvesting capability from beam dump water



ReA Post-Accelerator

Reaccelerates of Stable and Rare Isotope Beams from the Stopped Beam Area



ReA Post-Accelerator

Reaccelerates Stable and Rare Isotope Beams from the Stopped Beam Area

In operation since 2015

ReA3

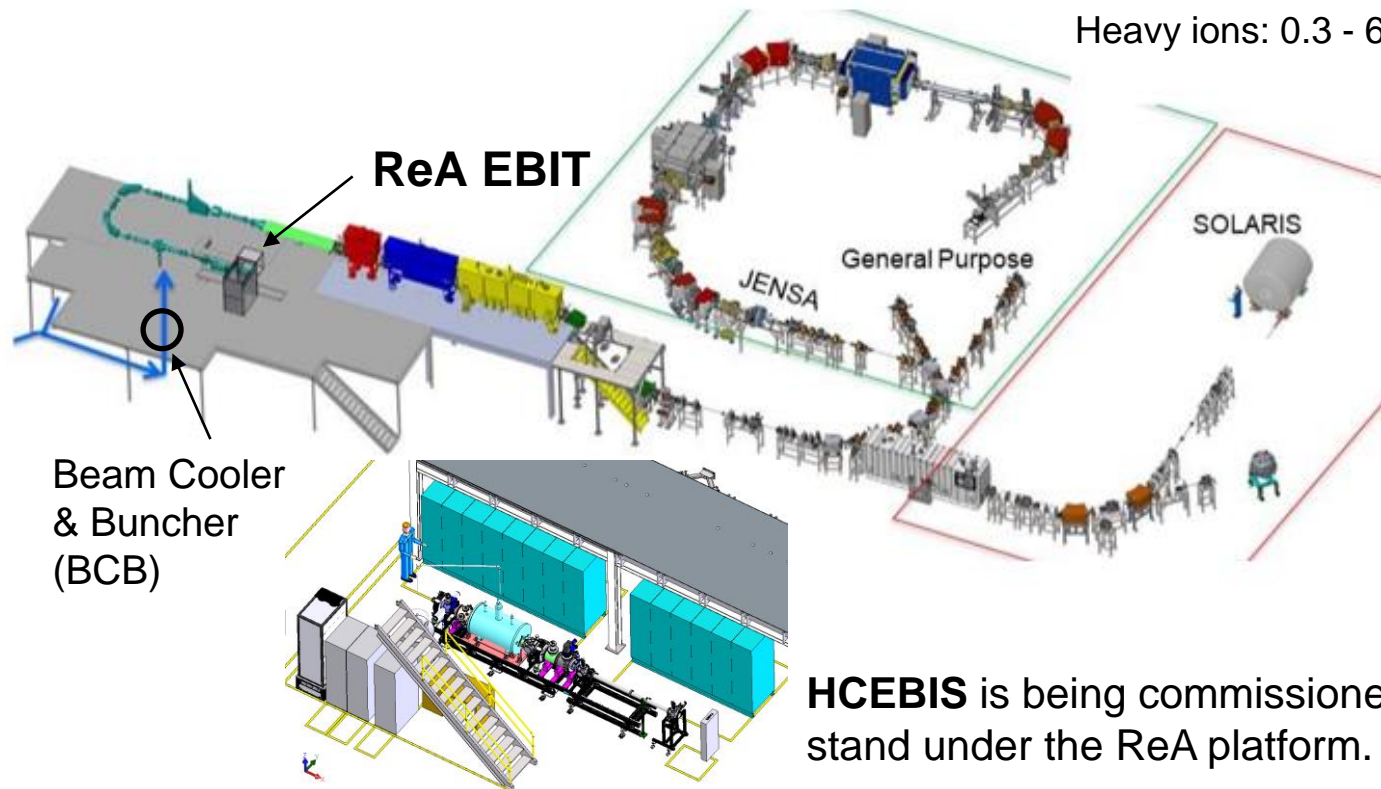
Light ions: 0.3 - 6 MeV/u

Heavy ions: 0.3 - 3 MeV/u

ReA6

Light ions: 0.3 - 12 MeV/u

Heavy ions: 0.3 - 6 MeV/u



Need for Increasing ReA Beam Rate Capabilities

■ Challenges

- FRIB production rates expected to exceed 10^{10} pps (1.6 pA) for some isotopes
- Strong demands for stable-isotope beams of high intensities for nuclear astrophysics expt. (e.g., Recoil Separator SECAR, $\approx 1 \times 10^{10}$ pps (1.6 pA))
- The present electron current density achieved in the existing EBIT limits its capacity to provide maximum rates of $< 2 \times 10^{10}$ pps (3.2 pA)
- Designing a high-current, high-density electron gun for breeding at high repetition frequencies is technically challenging

■ Two solutions in parallel to upgrade the charge breeding system

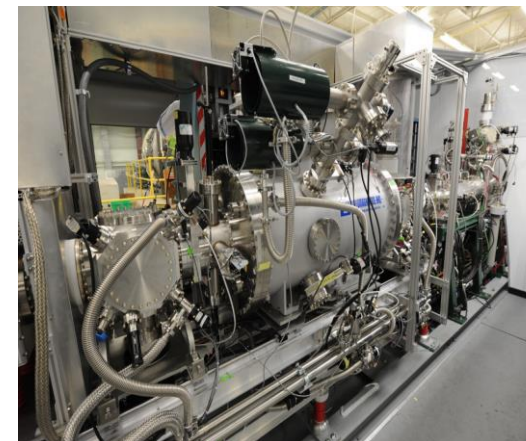
- Increasing the electron current of the existing EBIT charge breeder
- Implementing a high-current EBIS (also provides redundancy)



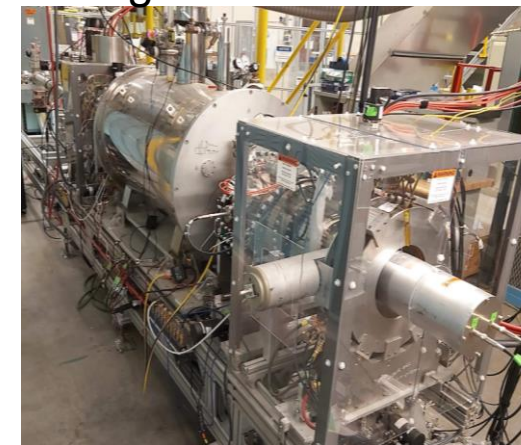
Key Parameters of ReA EBIT and HCEBIS

	ReA EBIT	HCEBIS
Maximum magnetic field	6 T	5 T
Bore type	Cold	Warm
E-beam current	0.3 – 0.6 A (Planning to upgrade up to 2 A)	4 A
E-beam current density	170 – 340 A/cm² (Planning to upgrade up to 430 A/cm ²)	300 A/cm²
E-beam energy	30 keV	20 keV
Trap length	800 mm	700 mm
Trap capacity [charges]	1·10¹⁰ (Planning to upgrade up to 5·10 ¹⁰)	2.4·10¹¹

ReA EBIT



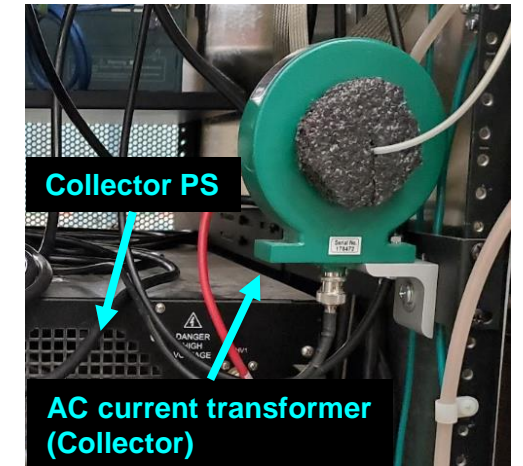
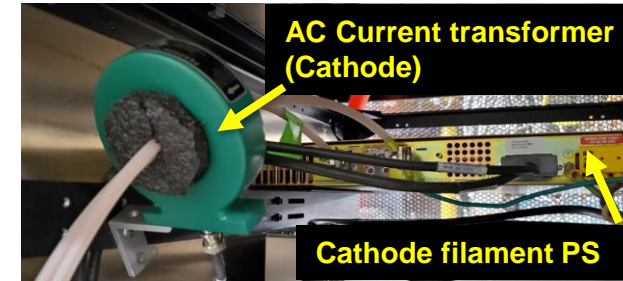
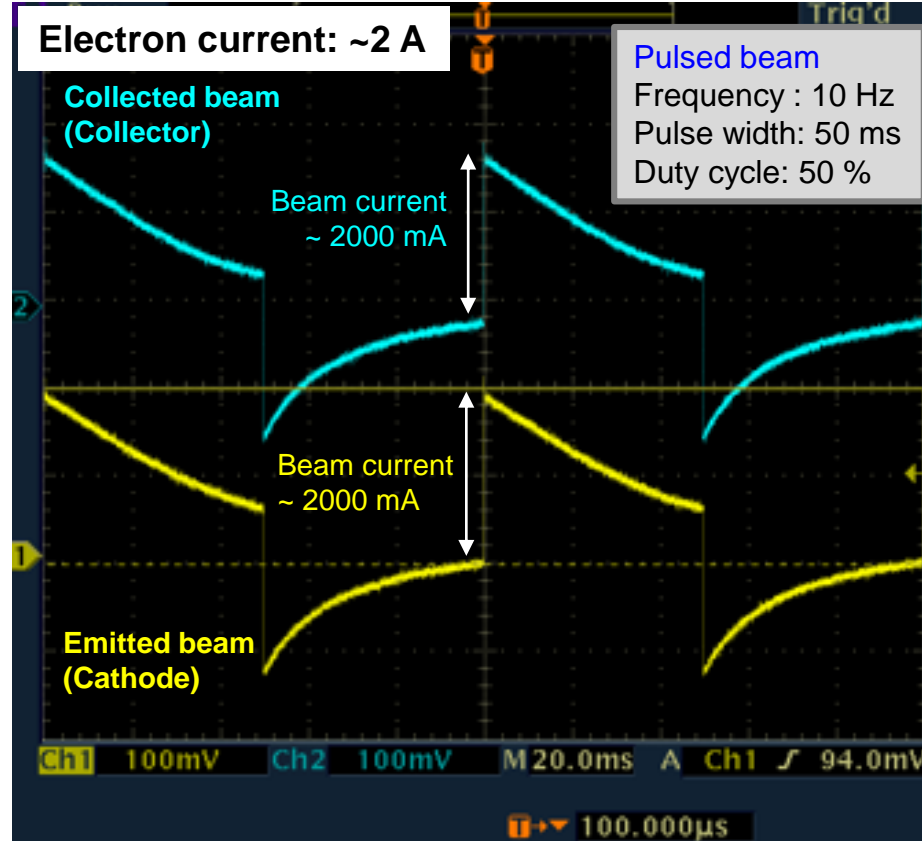
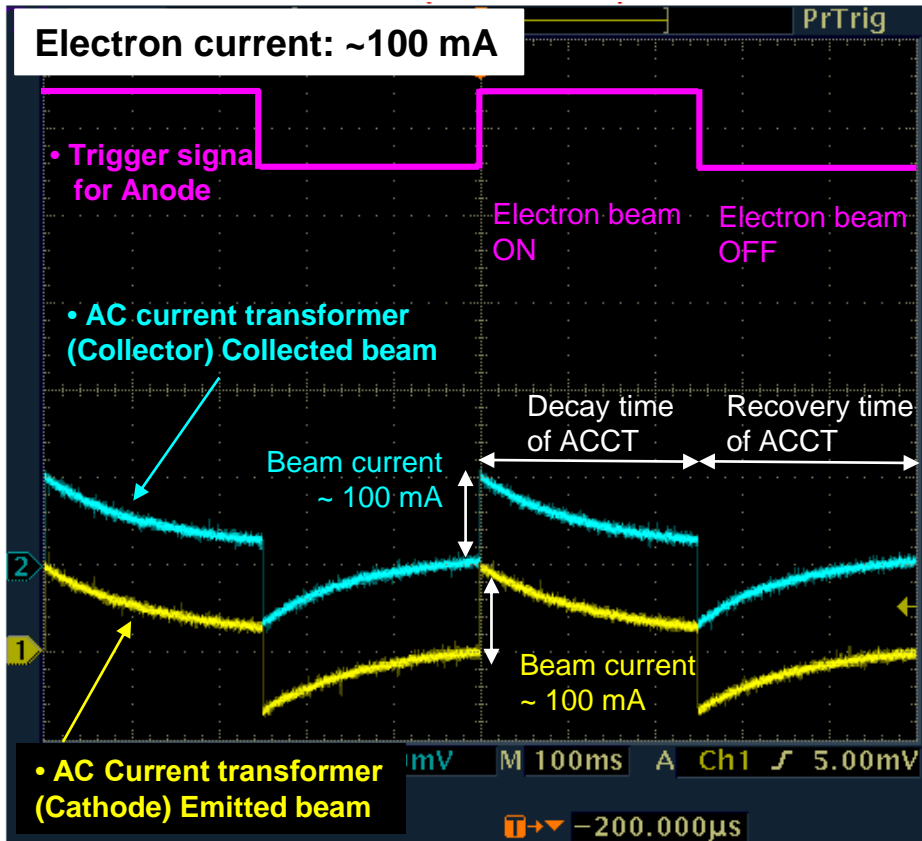
High-Current EBIS



- Electron beam current  Trap capacity
- Electron beam current density  Charge breeding efficiency

Electron Beam Commissioning

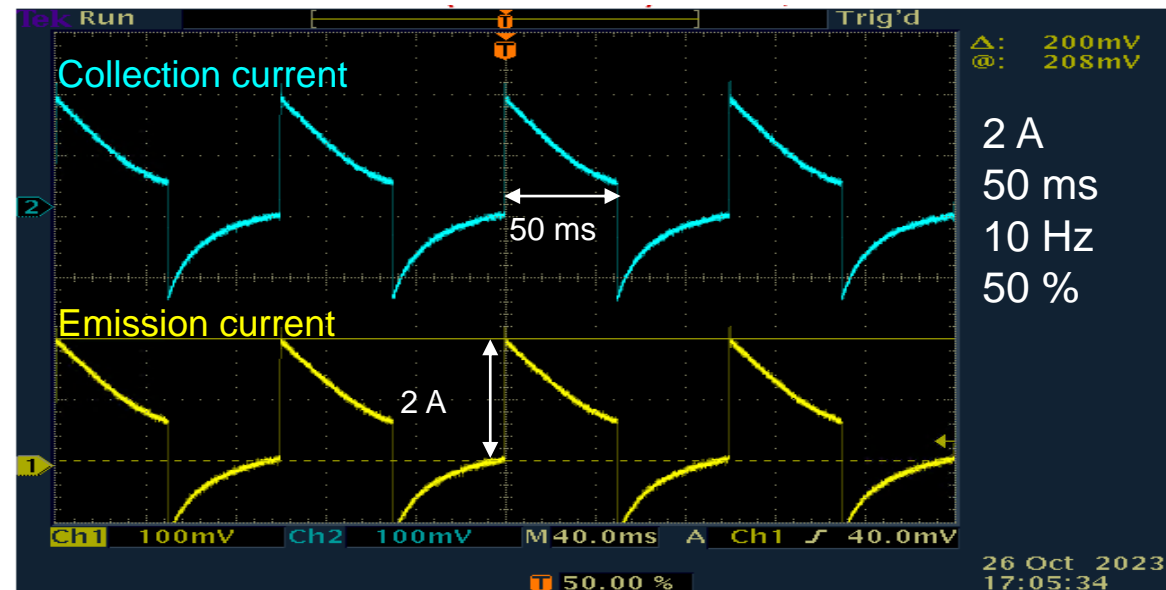
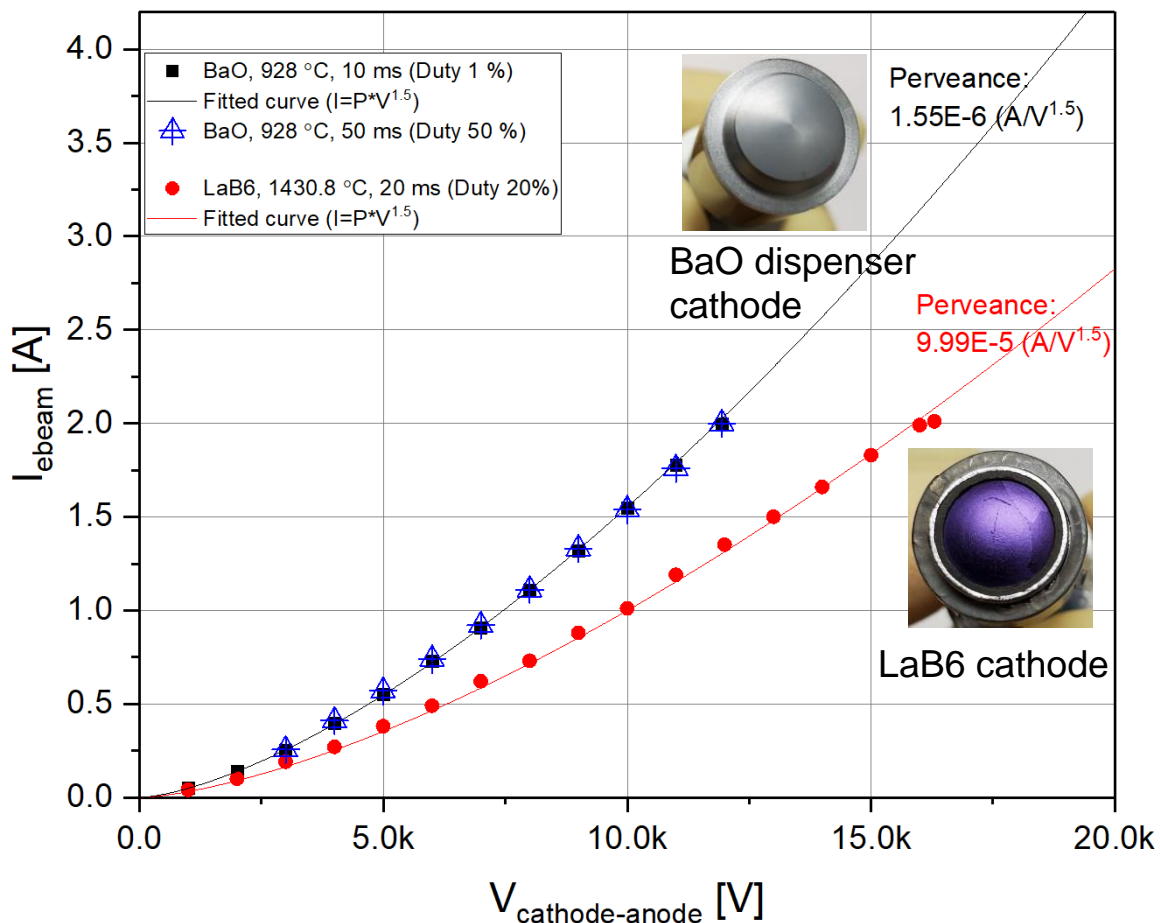
2 A of Electron Beam Current Achieved in HCEBIS



Electron beam current measurement signals on the oscilloscope

Electron Beam Commissioning

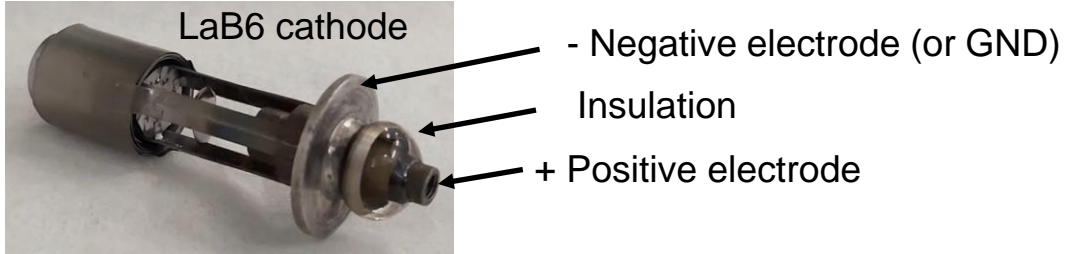
BaO Dispenser Cathode Shows Stable Electron Beam Current



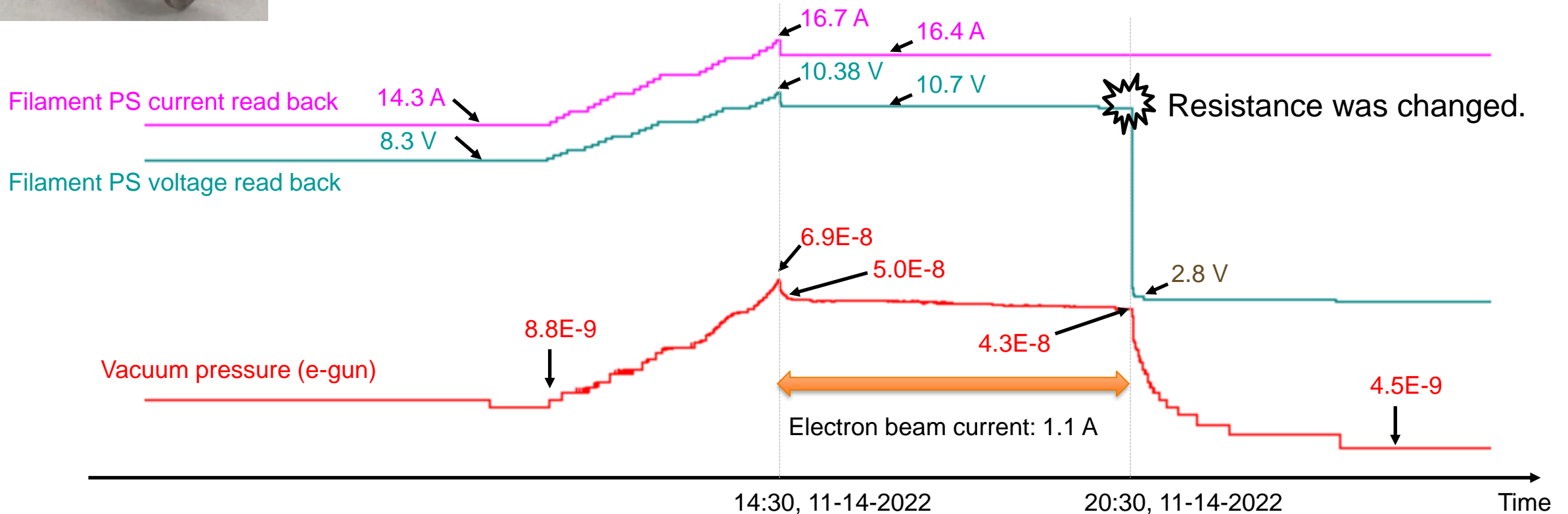
- Perveance ($1.55E-6$ $A/V^{1.5}$) with BaO dispenser cathode is much improved, and this value agrees with the simulated value ($1.45E-6$ $A/V^{1.5}$).
- Electron beam with BaO dispenser cathode is very stable.
- Vacuum pressure in the e-gun section was improved with the dispenser cathode because of low cathode temperature

I-V curve of electron beam with different cathode current

Issue: Filament failure inside cathode unit

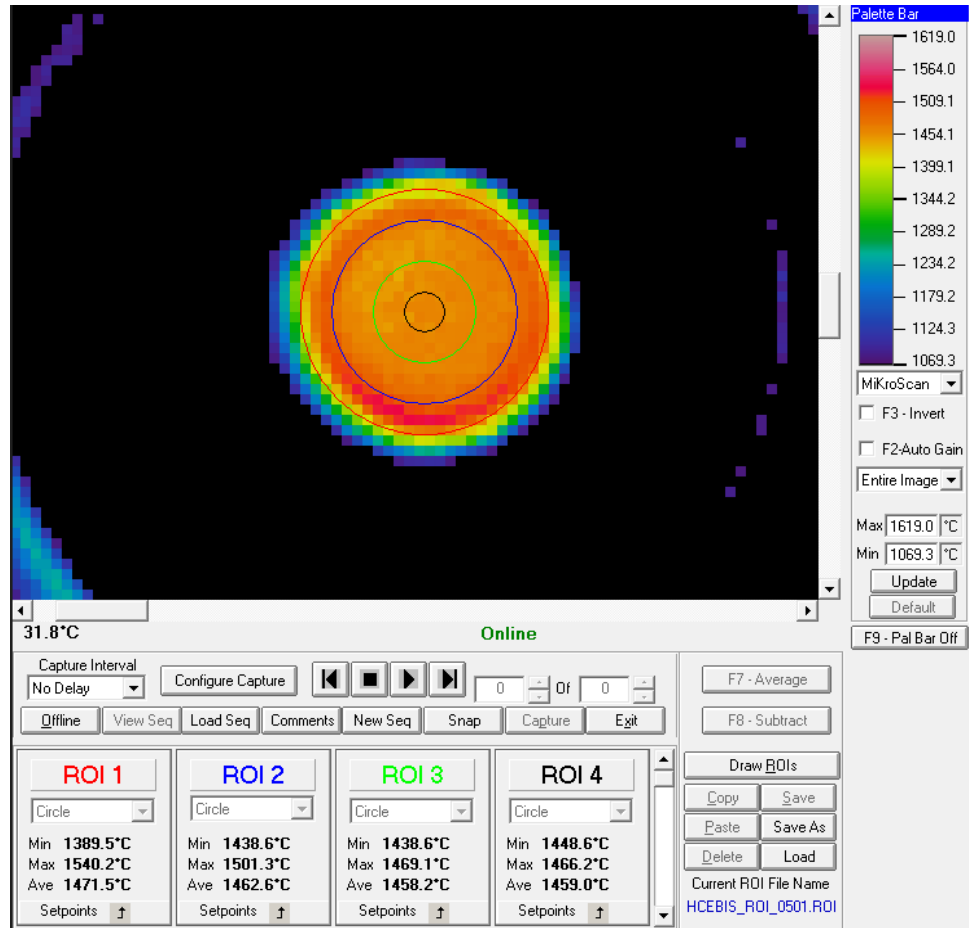


- The filament inside the cathode unit was sagging down and touched to GND wall because the temperature was too high
- After this event, we decided to measure the cathode temperature more accurately for an optimal operation.

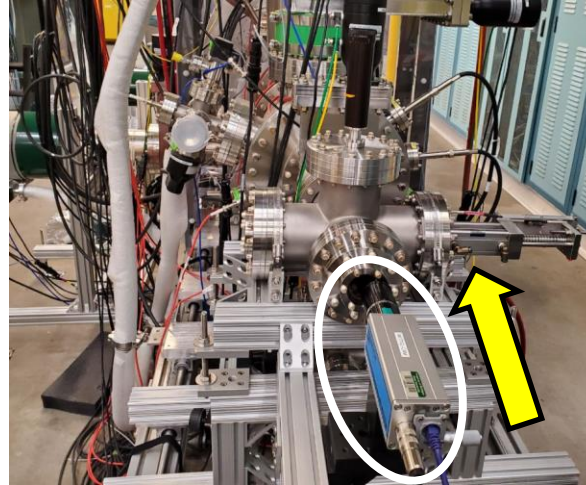


Cathode Temperature Measurement

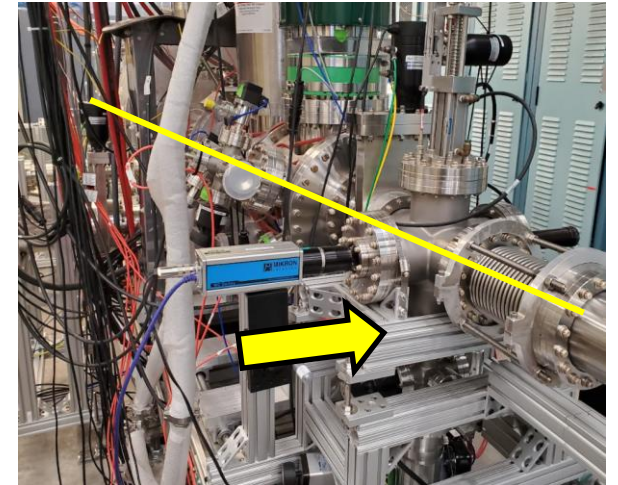
Cathode thermal image



On-axis setup

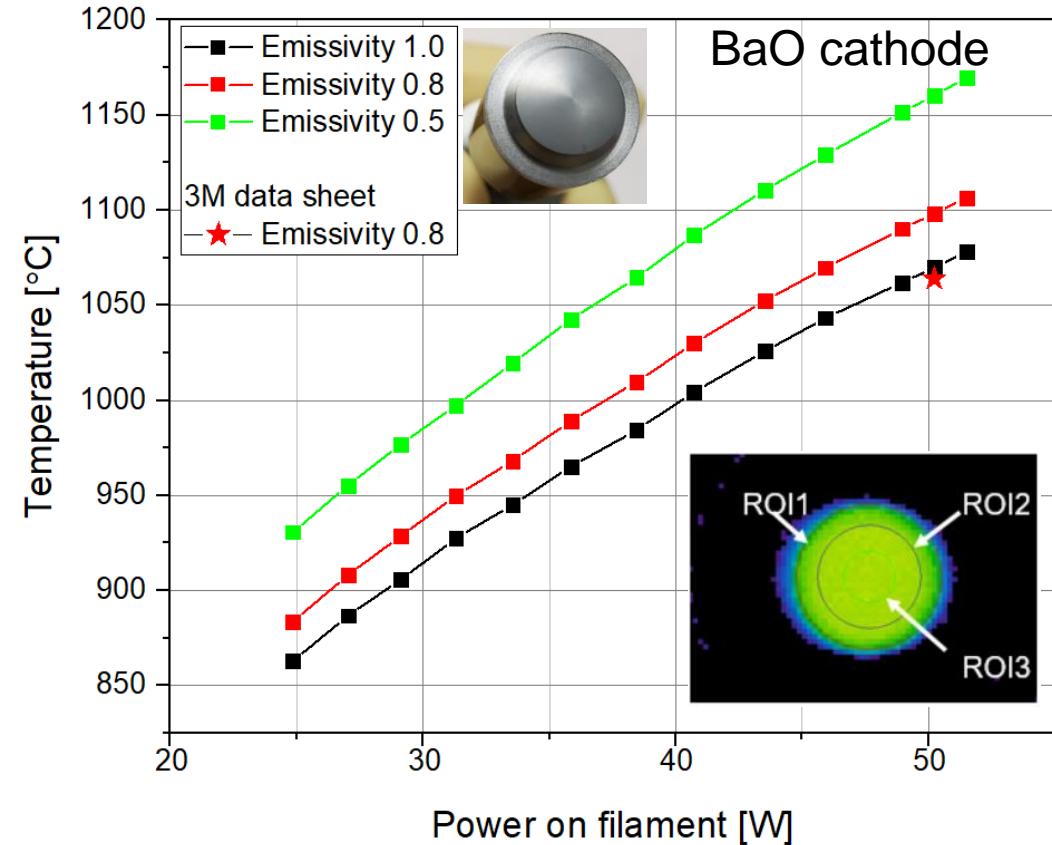
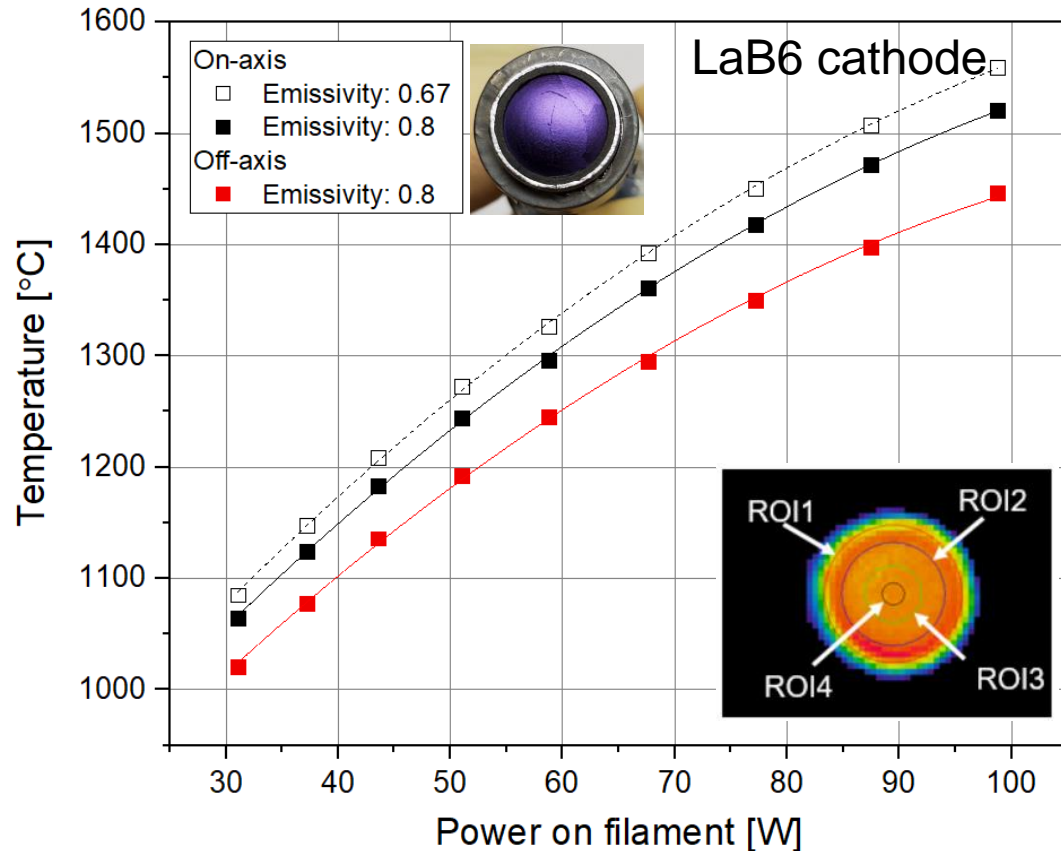


Off-axis setup



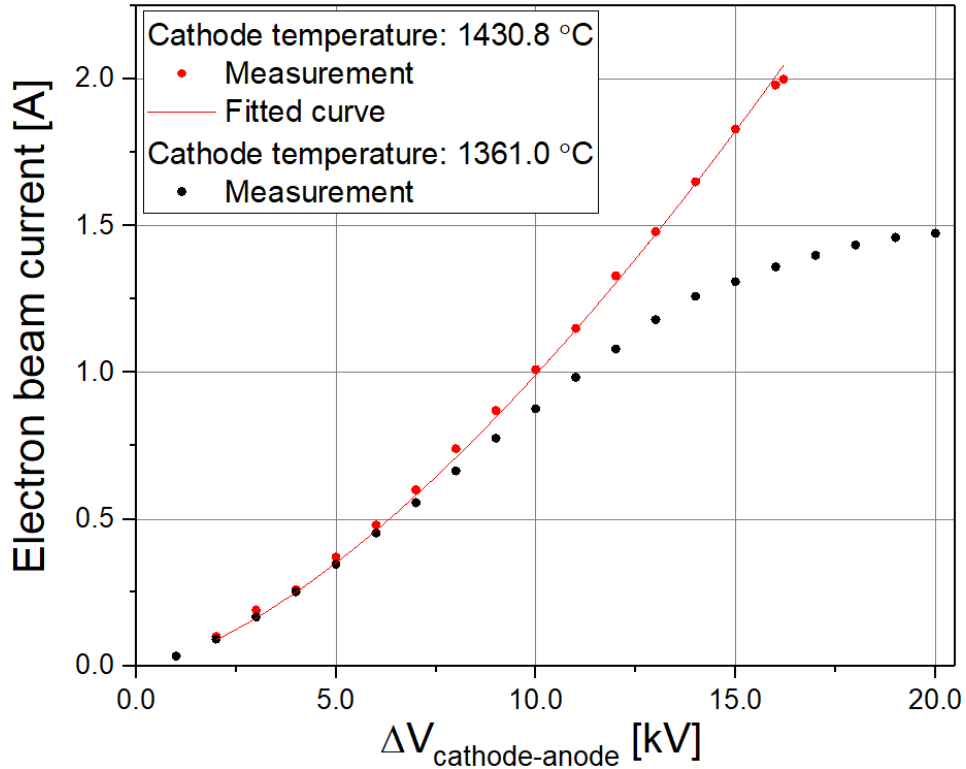
- Understanding the relation between power and temperature is important because we must not cross a limit temperature to avoid damage.
- Thermal camera (Mikron MSC640) has been calibrated with a black-body source at 1200 ° C
- There are two camera positions: On-axis and Off-axis with 45 ° mirror

Cathode Temperature Measurement



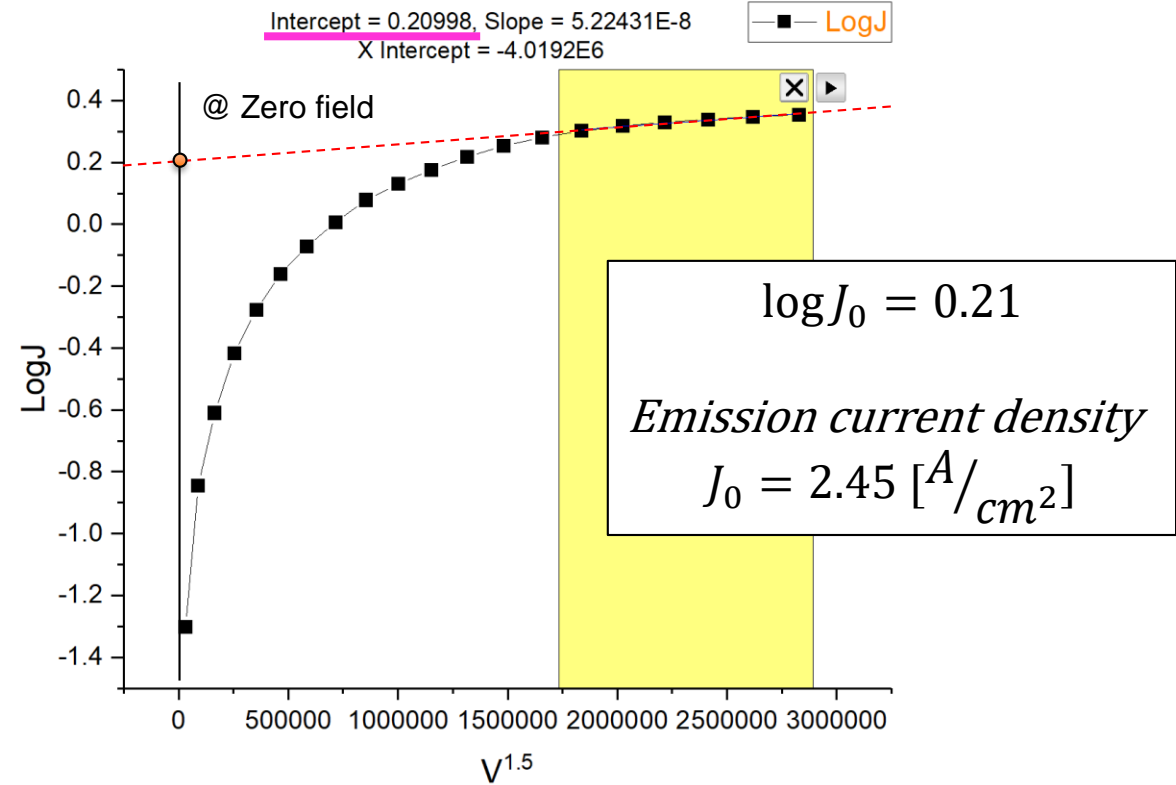
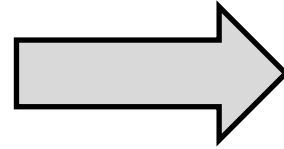
- We obtained the relation between power and temperature to understand optimal operation conditions for both cathodes.
- The temperature distribution of BaO dispenser cathode is more uniform than that of LaB6 cathode.

Emission density estimation: LaB₆ cathode



$$J = \frac{I_{beam}}{Area}$$

Emission area
 → 0.66 cm²



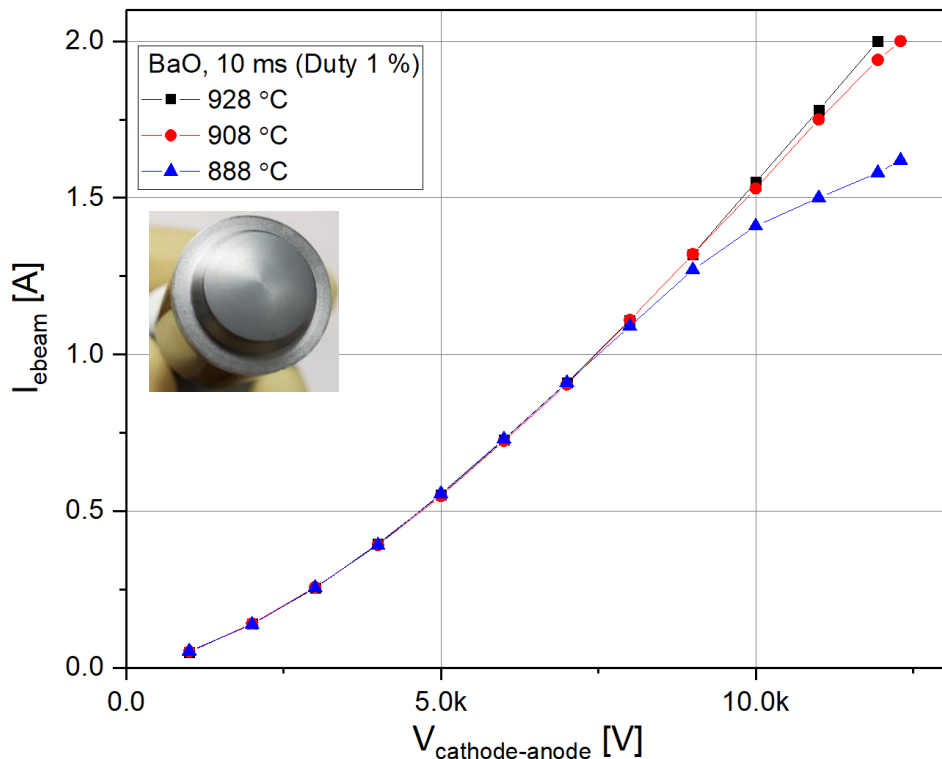
@1361 °C	Ours	Ref.1	Ref.2	Ref. 3
Emission density [A/cm ²]	2.45	1.9	2.0	2.54

- Our measurement of the emission density agrees with literature values which confirms our temperature measurements

Ref.1: G.I. Kuznetsov 2004 *J. Phys. Conf. Ser.* **2** (35) / Ref.2: U. Kokal et al 2017 *8th Int. Conf. on Recent Advances in Space Technologies* (Istanbul) 47–53 / Ref.3: ES-423E LaB₆ Crystal, KIMBALL PHYSICS



Emission density: BaO dispenser cathode



Typical Physical Properties

(Not for specification purposes)

Commercial, Military or Space Qualification

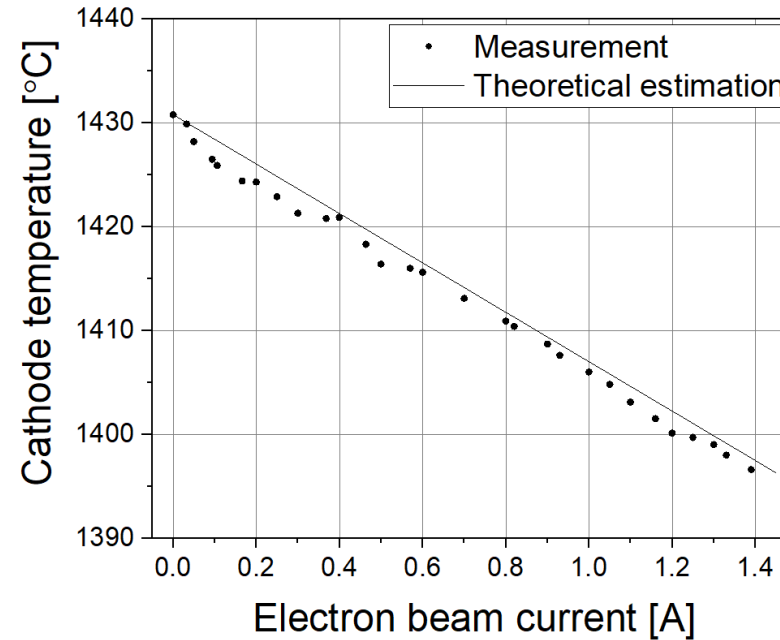
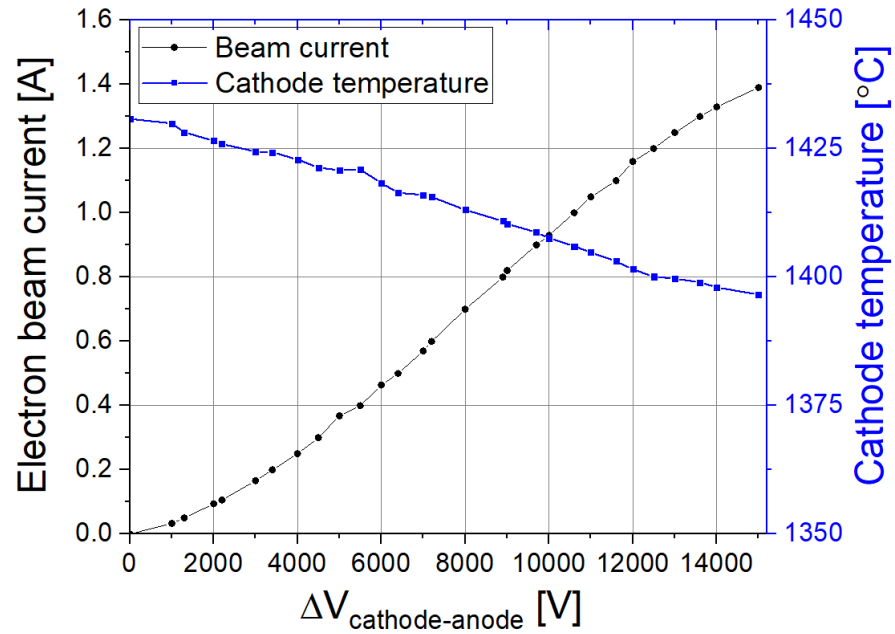
Size Range	0.010" – 8.00" (0.25 mm – 200 mm)
Tungsten Density Range	74% – 84%
Impregnant Types	4:1:1 (S), 5:3:2 (B), 6:1:2, 3:1:1 or any other required type
Sputter Coatings	Osmium Ruthenium (M), Iridium; other coatings possible
Materials	Tungsten, molybdenum, molybdenum-rhenium, rhenium, tungsten-rhenium, Kovar®, nickel, stainless steel, Monel® and others
Machined Tolerances	To ±0.0002" (±0.005 mm)
Brazes	Ranging from molybdenum-ruthenium (mp 1980°C) to low temperature alloys such as copper-gold (mp 910°C)
Operating Temperature	From 910°C _B to 1200°C _B
Emission Density	Continuous, as high as 20 A/cm ² , typically 2 – 5 A/cm ² ; pulsed, as high as 120 A/cm ² , typically 30 – 70 A/cm ²
Life Expectancy	From 3,000 hours to 150,000 hours

* 3M data sheet / This cathode was built by 3 M

- The BaO dispenser cathode is expected to emit a 4-A electron beam at a much lower temperature range than that of LaB6 cathode.

Thermionic Cooling Effect

Measurements and Theoretical Predictions Agree



$$J = AT^2 e^{-W/kT}$$

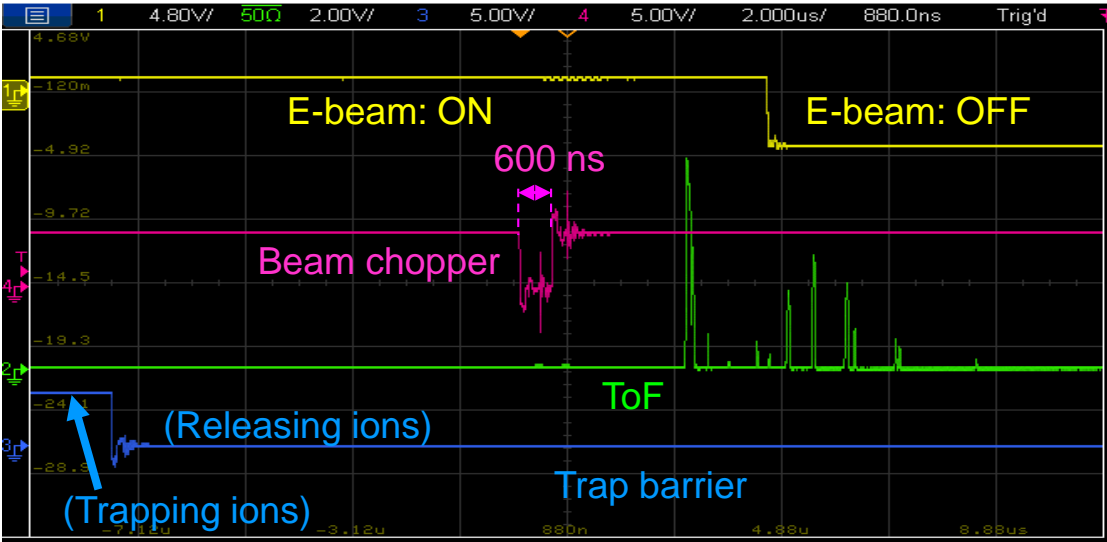
$$\Rightarrow \frac{dJ}{J} = \left(2 + \frac{W}{kT}\right) \frac{dT}{T}$$

$$\Rightarrow \frac{dJ}{J} = 21.4 \frac{dT}{T}$$

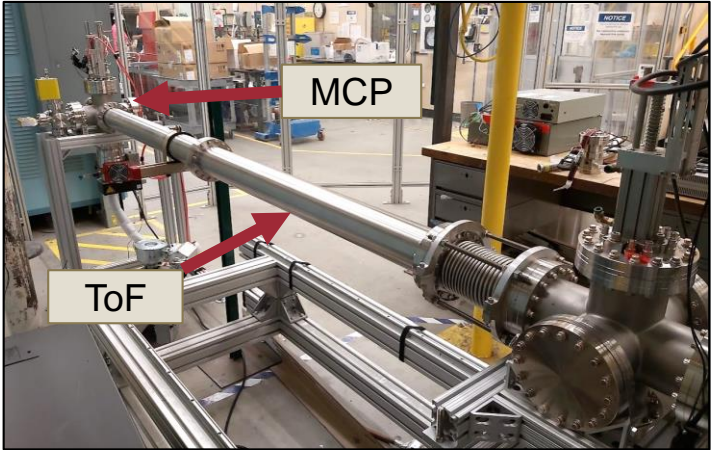
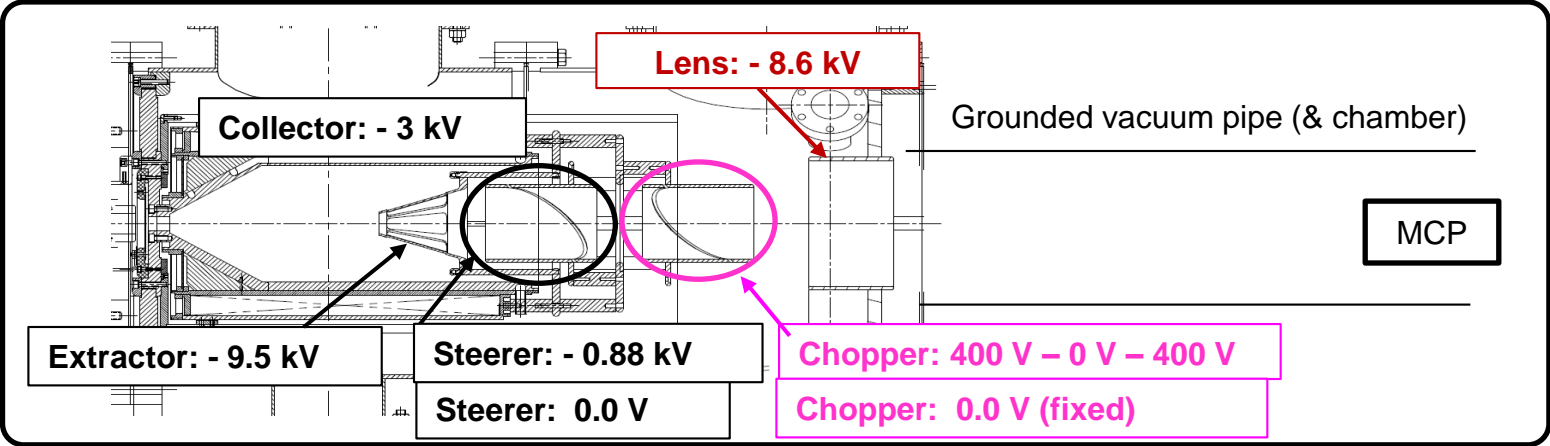
Work function: 2.85 eV,
Initial temperature: 1430.8 ° C

- Thermionic cooling effect was observed. When energetic hot electrons leave the thermionic cathode surface, the emitting electrons take thermal energy away from the cathode surface.
- Measured temperature decrease has been compared with theoretical estimation*. *Y. Liu *et al* 2008 *Sci. China Ser. E-Tech Sci.* 51 (9) 1497–1501
- According to the Richardson-Dushman equation, a 1% temperature decrease leads to a 21.4 % emission density (at zero electric field) decrease.
- With a high current EBIS/T charge breeder, an electron-beam current initially appears to be maintained, but over time, one may see a noticeable beam current drop by the thermionic cooling effect. It should be compensated by increasing the heater filament power.

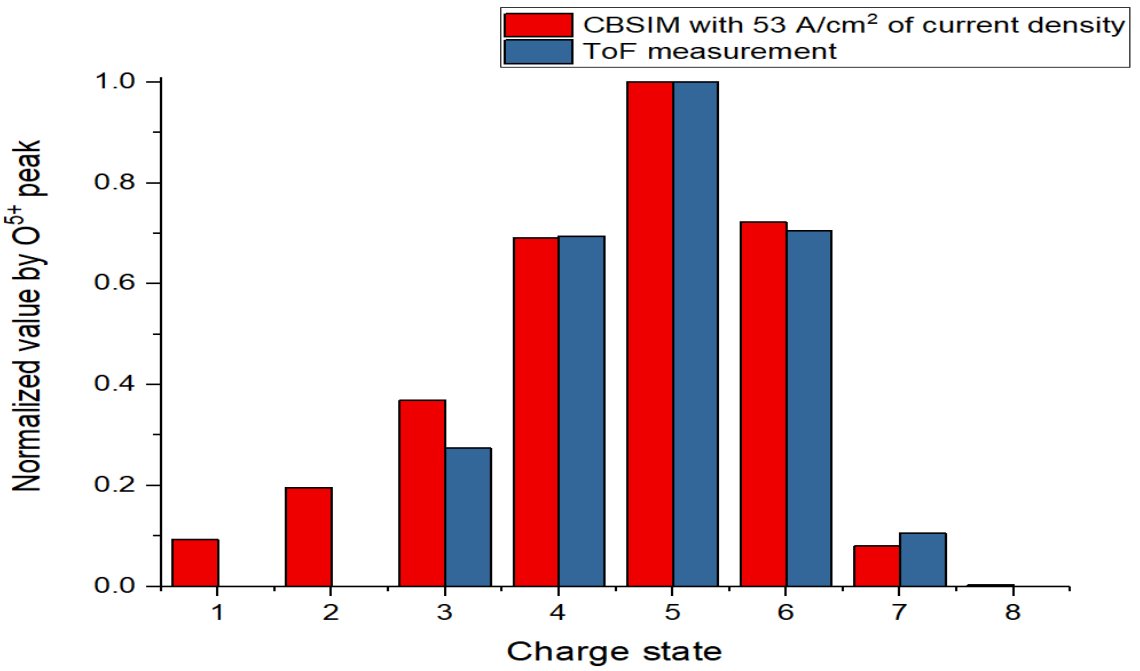
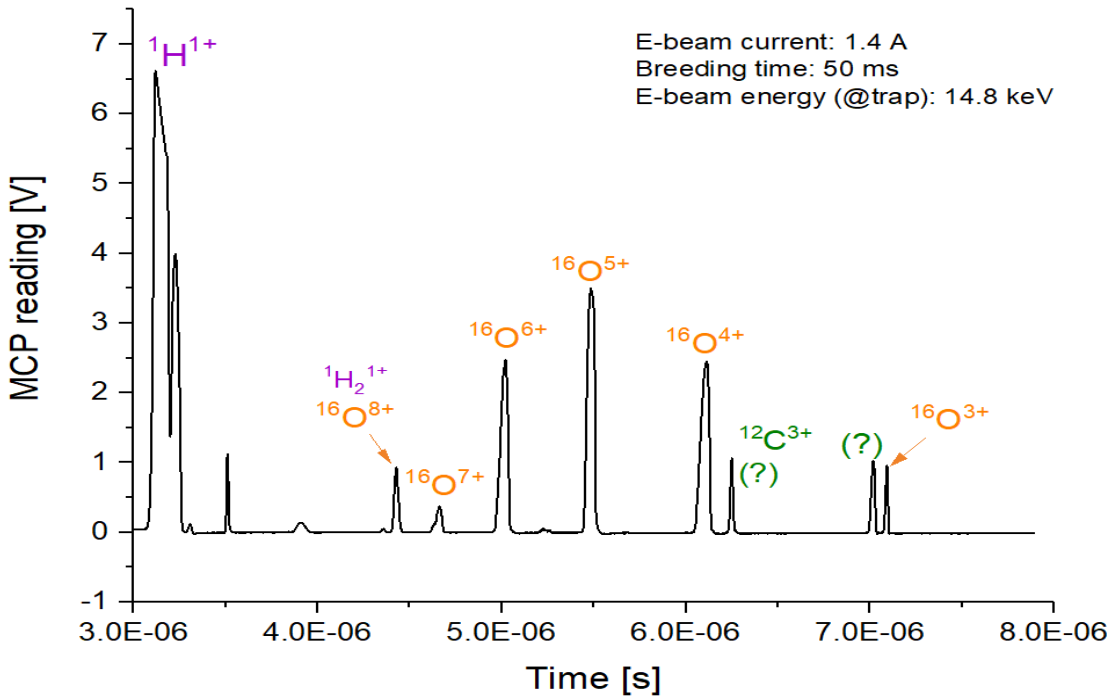
Time-of-Flight Setting for Extracted Ion Charge State Analysis



- Ion extraction by TOF by chopping the extracted beam.
- Allows us to study the charge breeding and charge state distribution (CSD).
- Also allows us to measure the e-beam current density.
- We performed charge breeding test with residual gas.



Ion Extraction and Electron Beam Current Density Estimation



- Beam current: 1.4 A
- Magnetic field at the trap center: 4 T
- Magnetic field at the cathode surface: 0.15T
- Cathode diameter: 9.2 mm
- Estimated e-beam dia. In the trap: 1.78 mm
- Estimated current density: 56 A/cm²

$$r_z = r_{cathode} \sqrt{\frac{B_{cathode}}{B_z}}$$

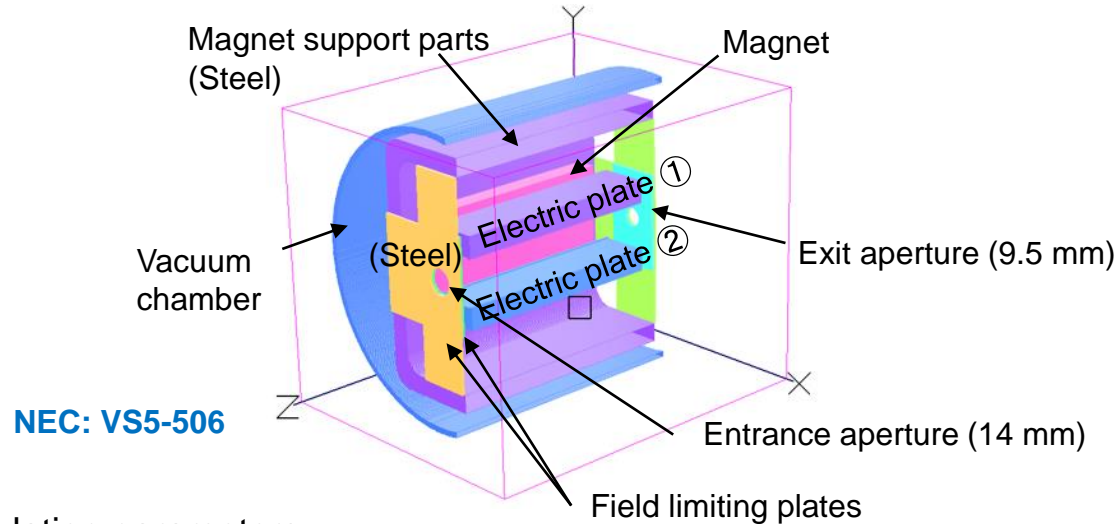
- We compared our CDS measurement with the CBSIM simulated CDS.
- Electron beam current density
 - Our estimation: 56 A/cm²
 - CBSIM: 53 A/cm²

Good agreement!



Wien Filter Simulation for Charge State Analyzer

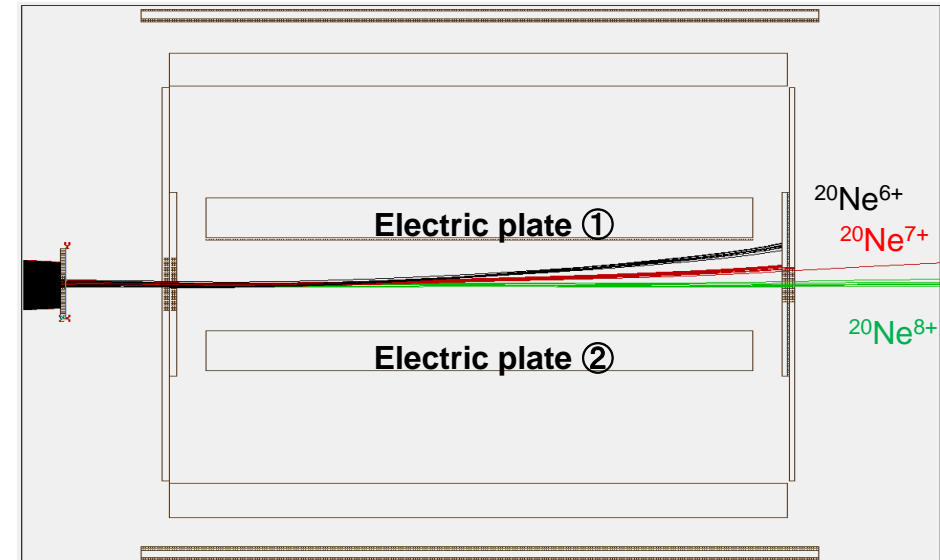
- We are considering a Wien filter as charge state analyzer. To check capability of the Wien filter, we have performed simulations.



Simulation parameters

Electrode ①	-2.2 kV
Electrode ②	2.2 kV
Magnetic field	2300 Gauss (fixed)
Aperture size (dia.)	14 mm (entrance), 9.5 mm (exit)
Acceleration voltage	7 kV

Beam separation result



Ion beam energy (average) at starting location

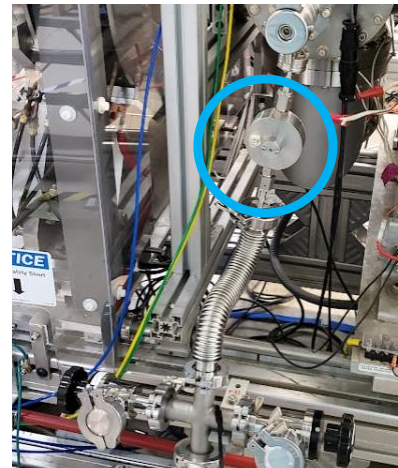
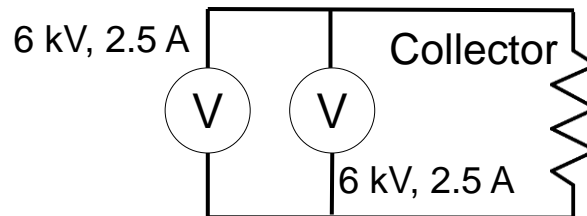
$^{20}\text{Ne}^{6+}$	42 keV
$^{20}\text{Ne}^{7+}$	49 keV
$^{20}\text{Ne}^{8+}$	56 keV

Path Forwards

- Electron beam commissioning up to 4 A
 - New collector power supplies are being installed. Two 2.5 A power supplies will be operated in parallel mode.
- Fast gas injection system for Ne charge breeding
 - We want to define a clean injection time for breeding time measurements with controlled amount of gas. The piezoelectric gas valve can operate within the several ms range for the fast gas injection.
 - Our goal is to produce intense Ne⁸⁺ beam ($\sim 10^{11}$ pps).



- ✓ Parallel mode
 - Total output : 6 kV, 5 A



- ✓ Piezoelectric gas valve



Ion trapping timing

Gas injection timing



Summary

- The Electron beam reached 2 A.
- We obtained a stable electron beam with the BaO dispenser cathode.
- We measured the cathode temperature to establish the optimal cathode operation.
- The thermionic cooling effect was observed, and theoretical predictions agree well with it.
- The residual gas charge breeding test was performed, and its charge state distribution (CSD) was obtained by TOF by chopping the extracted beam.
- The estimated electron beam current density is well agreed with the simulated value based on our CSD measurement.
- Wien filter simulation has been performed for the future charge state analyzer.
- New collector power supplies are being installed for 4-A electron beam.
- The fast gas injection system is being implemented for the Ne gas charge breeding

