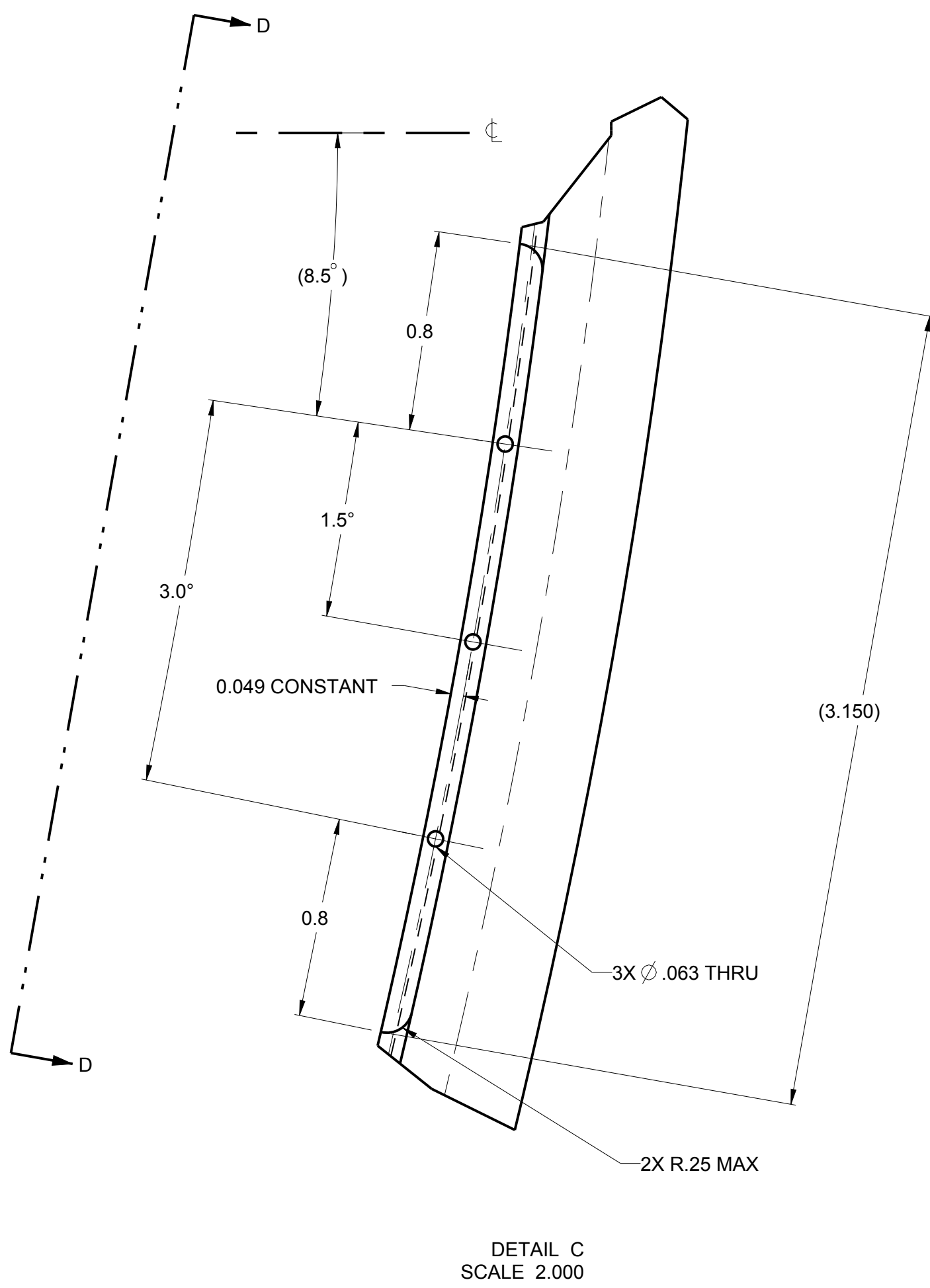
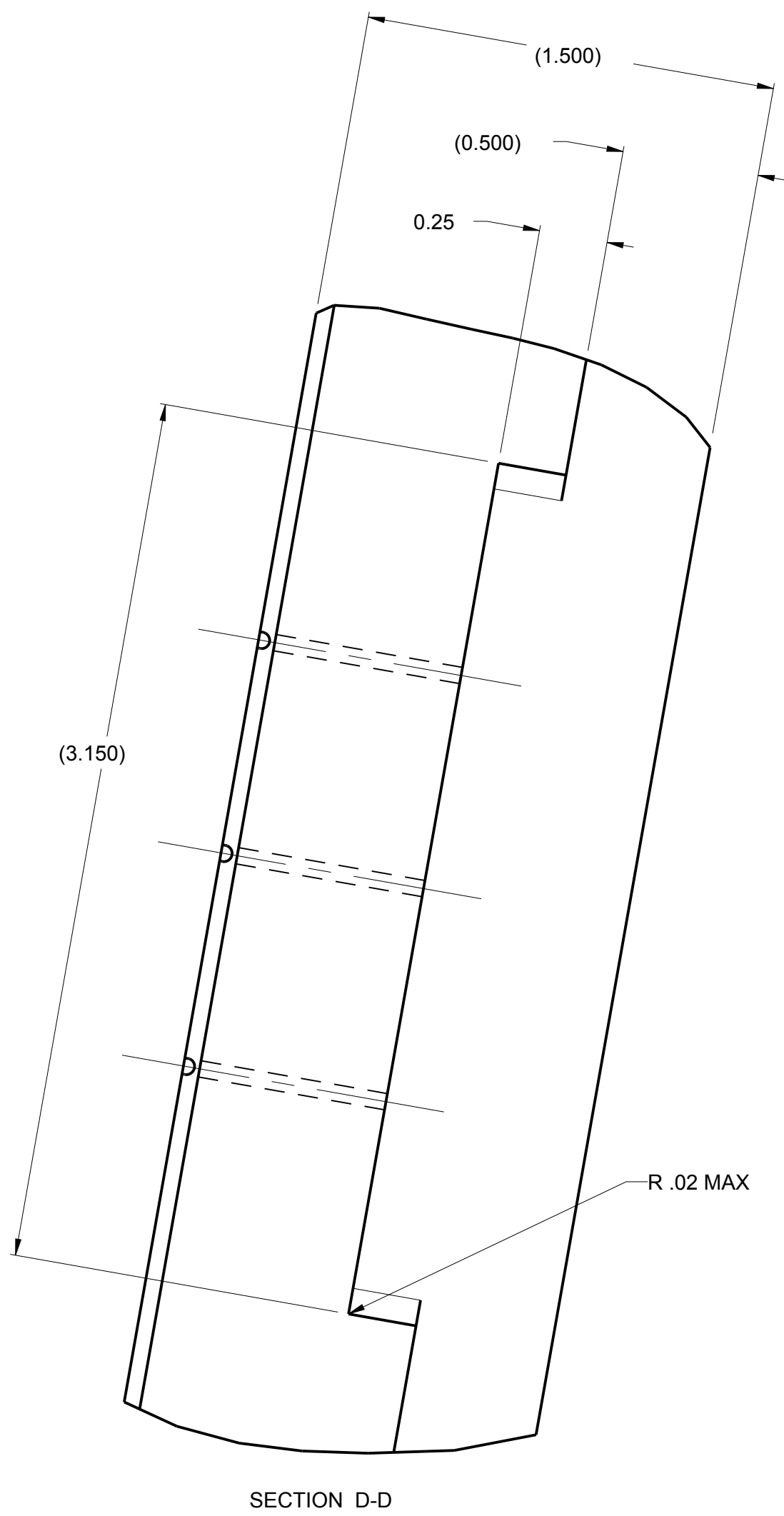
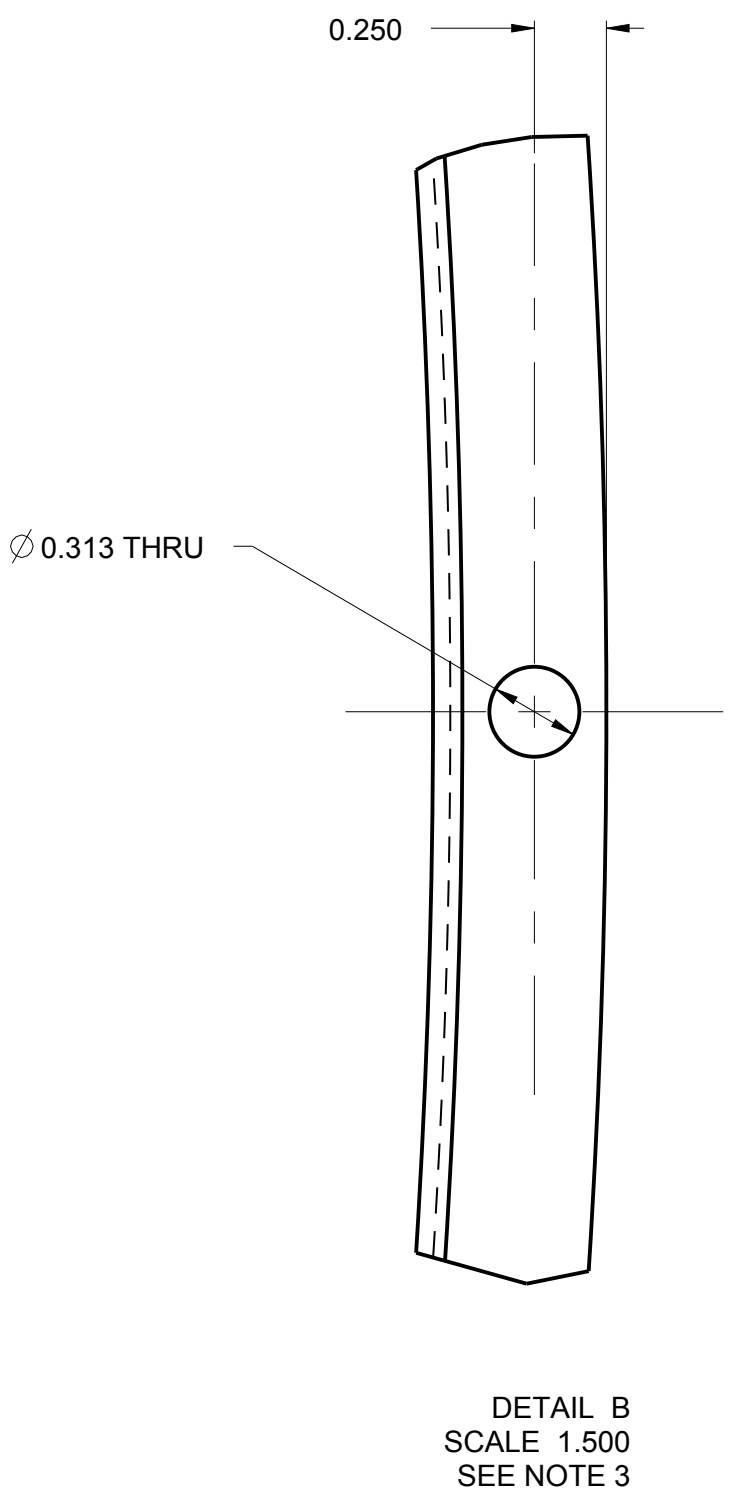
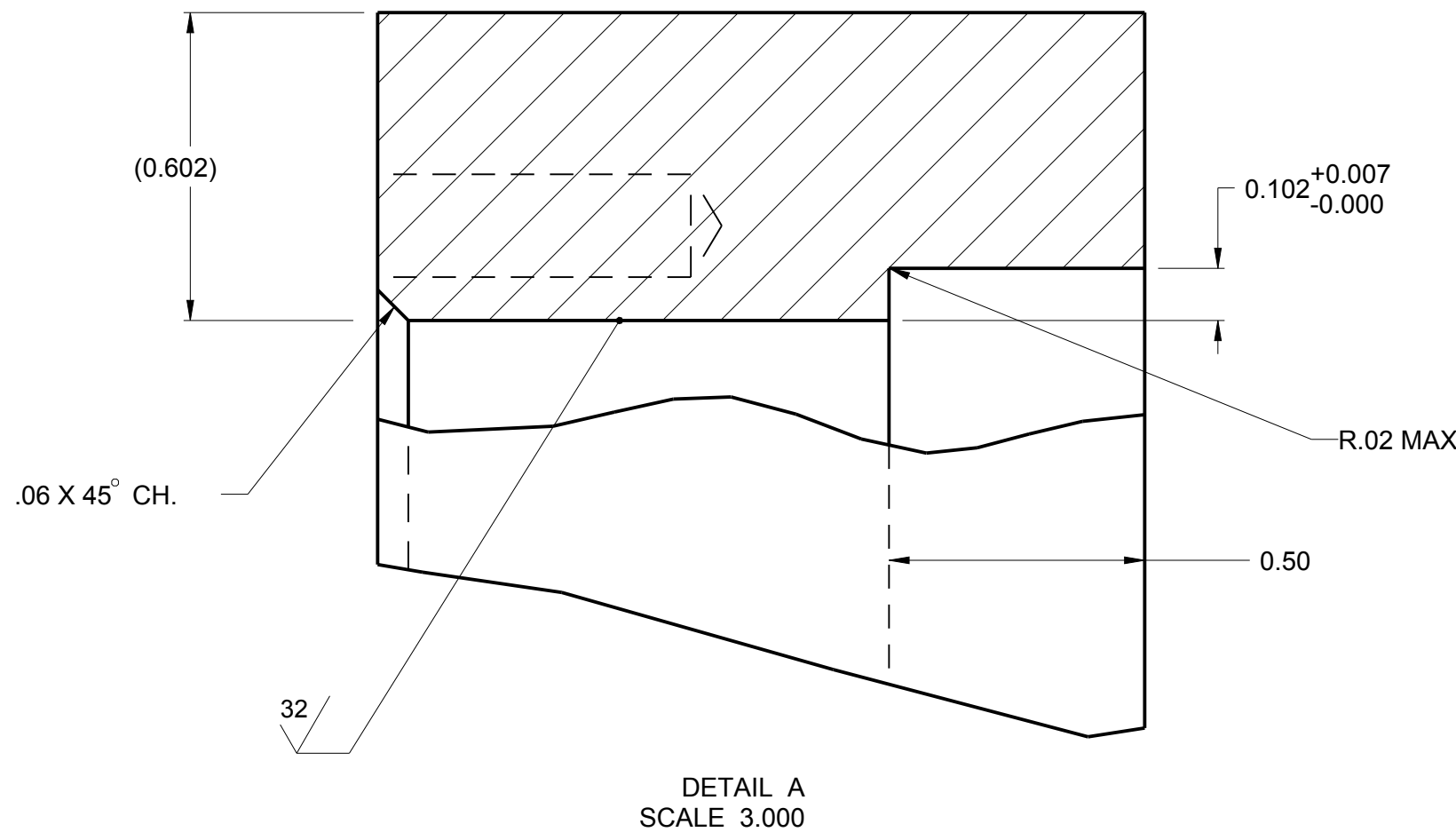
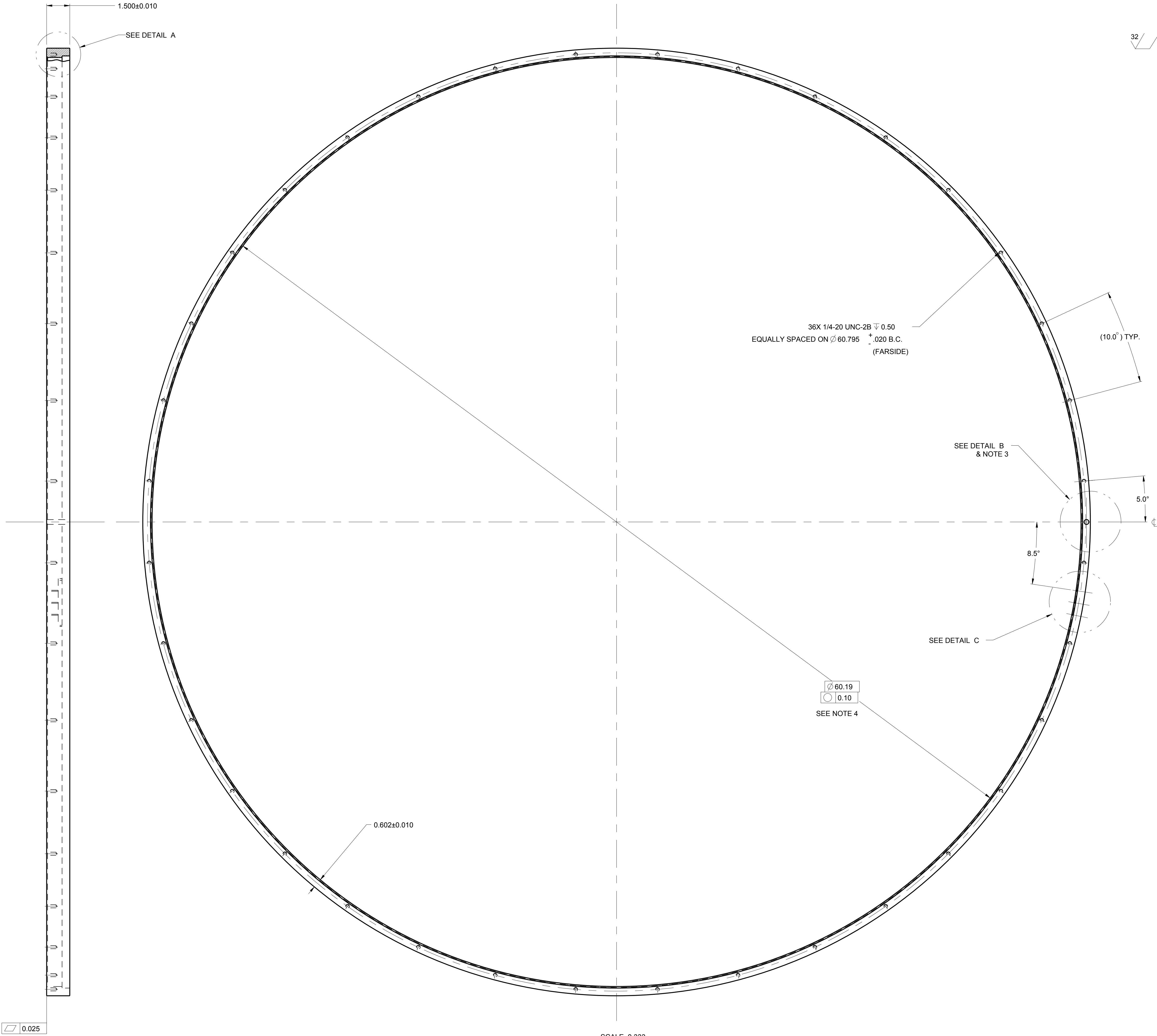


NOTES:

1. MATERIAL: 6061-T651 ALUMINUM PER ASTM B209. NO WELDING PERMITTED. MATERIAL CERTIFICATION REQUIRED.
2. ALL SURFACES TO BE TREATED WITH HENKEL CORP. ALUMIPREP 33 FOLLOWED BY ALODINE 1201 PER MFR'S TECHNICAL PROCESS BULLETIN NO'S 234449 AND 235110 RESPECTIVELY, AND IN ACCORDANCE WITH MIL-C-5541. SUGGESTED SOURCE: AERO TOUCHUPS, ALUMINUM PREP KIT #AT117, OR INDIVIDUALLY, ALUMIPREP 33-QT, 1201-QT.
3. THIS FEATURE IS INCLUDED IN THE "-01" DWG. IT IS OMITTED IN THE "-02" DWG.
4. THE INNER CIRCUMFERENCE SHALL BE WITHIN THE RANGE OF 189.09 +/- .06 INCH.

REVISIONS					
REV	ZONE	ECN NO.	DESCRIPTION	BY	DATE
CKR	APP				



OUTSTANDING ECN NUMBERS	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.24		SUPERCONDUCTING MAGNET DIVISION		BROOKHAVEN NATIONAL LABORATORY BROOKHAVEN SCIENCE ASSOCIATES UPTON, N.Y. 11973			
			DRAWN BY J. COZZOLINO	12/20/16	TITLE: sPHENIX TPC END RING			
	UNLESS OTHERWISE SPECIFIED		DESIGN APPROVAL T. HEMMICK	2/5/17	SIZE E DRAWING NUMBER 205-0300-0010			
	DIMENSIONS ARE IN INCHES		CHECKED BY S. BELLAVIA	2/5/17				
	XXX.L 00		SUPERVISOR APPROVAL M. ANERELLA	1/20/17				
	XXX.L 02		CHIEF ENGINEER APPROVAL D. LYNCH	2/5/17				
	ANGULAR TOLERANCE = 1°		QA APPROVAL M. CHUC	2/5/17				
	125 FINISH	BREAK SHARP EDGES MAX. MIN.	QA APPROVAL H. HOCKER	2/5/17	QA CATEGORY: A-3	SCALE: 1/3	WEIGHT: 16 LB	SHEET 1 OF 1