Planning for TDR effort - PID



Thomas Ullrich on behalf of the four PID DSCs TIC Meeting March 4, 2024



hpDIRC

ToF







ofRICH



ePIC pfRICH detector

Baseline detector in the electron endcap as of **Summer 2023**



Aerogel

- Three radial bands
- Opaque dividers
- 2.5 cm thick, 42 tiles total
- Vessel
 - Lightweight structure
 - Reinforced carbon fiber and 3D printed materials
 - Filled with nitrogen
- HRPPD photosensors
 - 120 mm size
 - Tiled with 1.5-3.0 mm gaps
 - 68 sensors total





pfRICH Work Packages

Engineering design oversight A. Eslinger (JLab)

Vessel & mirrors: 3D printing & molding A. Jung (Purdue)

Vessel: outer shell C.-J. Naim (Stony Brook)

Mirrors: aluminum coating

W. Li (Stony Brook)

Construction coordination

C.-J. Naim (Stony Brook), Z. Tu (BNL)

HRPPD test stand

P. Garg (Yale)

Aerogel QA station M. Posik (Temple)

HRPPD QA station A. Kiselev (BNL)

MCP-PMT test stand R. Montgomery (Glasgow)



| Standalone GEA A. Kiselev (BNL) | NT software & modeling | | | | | | | | | |
|---|---|--|--|--|--|--|--|--|--|--|
| Software support in ePIC framework BNL NPPS group, K. Kauder (BNL) | | | | | | | | | | |
| Physics modeling B. Page (BNL) | | | | | | | | | | |
| DAQ software & f (BNL) | firmware | | | | | | | | | |
| Gas system P. Shanmuganathan (B | HV & LV systems 3NL) T. Camarda (BNL) | | | | | | | | | |
| Cooling system D. Cacace (BNL) | Light monitoring syst F. Barbosa (Jlab) | | | | | | | | | |
| Frontend electron | nics Mirror QA stati | | | | | | | | | |

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Lab / Test Beam / Prototyping

| | Μ | Α | Μ | J | J | A | S | 0 | Ν | D | Comments |
|-----------------------------------|---|---|---|---|---|---|---|---|---|---|---------------------------------------|
| Aerogel characterization @ Temple | X | X | X | X | | | | | | | Transmission, refractive index, other |
| HRPPD characterization @ BNL | | X | X | X | x | x | | | | | Surface scans: QE, PDE, gain, timing |
| HRPPD B-field study @ Argonne | | | | | ? | | | | | | eRD110 [defined by HRPPD delivery tim |
| HRPPD ageing study @ INFN Trieste | | | | | | | ? | ? | | | eRD110 [defined by HRPPD delivery tim |



EIC HRPPD #1

No beam tests for the pre-TDR stage (2024)



Aerogel QA stand @ Temple





Lab / Test Beam / Prototyping

| | Μ | Α | Μ | J | J | A | S | 6 C |) | N | D | Comments |
|--|---|---|---|---|---|---|---|-----|---|---|---|-----------------------------|
| Other MCP-PMT evaluation @ Glasgow | | X | X | X | X | X | | | | | | eRD110 |
| Mirrors 1 st article @ Purdue & Stony Brook | X | X | X | X | X | | | | | | | Funded PED proposals |
| Vessel 1 st article @ Purdue & Stony Brook | X | X | X | X | X | | | | | | | Funded PED proposals |
| ASIC FE V0 work (I2NP3/Debrecen/BNL/ORNL) | X | X | X | X | | | | | | | | A new PED proposal in works |



Mandrel assembly started

First mirror samples



Vessel FEA work



ASIC backplane



Reconstruction Software & Simulations

| _ | | | - | - | - | | | | | |
|---|-------------|-----------------|---|---|---|---|--|---|---|---|
| M | A | Μ | J | J | A | S | 0 | Ν | D | Comments |
| X | X | X | | | | | | | | ML add-on, timing code update, etc |
| | | X | X | | | | | | | Once lab test data is available |
| | | | | | | | | | | Pretty much completed |
| | | | | | | | | | | |
| | | ? | ? | ? | | | | | | Low priority (not needed for a pre-TDR) |
| | | ? | ? | ? | | | | | | Low priority (not needed for a pre-TDR) |
| | | | | | | | | | | |
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| pfRICH geometry update & Co | X | X | | • | | | | Minor changes required; B field, etc |
|---|---|---|---|---|---|--|---|--------------------------------------|
| LUTs for ePIC simulation campaigns | X | X | X | X | | | | Up until a pre-TDR input is frozen |
| Basic single-track performance confirmation | X | X | X | X | X | | | Follow reconstruction code updates |
| Background studies | | | ? | ? | | | | TBD |
| Multi-track DIS event performance studies | | - | | | - | | | Reconstruction code update required |
| pfRICH PID SIDIS money plots | | | | ? | ? | | | Repeat March 2023 studies |
| Tracking resolution effects | | X | X | X | | | X | |



Engineering Design

| | Μ | A | Μ | J | J | Α | S | 0 | Ν | D | Comments |
|---|---|---|---|---|---|---|---|---|---|---|--|
| Outer vessel shell | | | | | | | | | | | Completed |
| HRPPD (rear) sensor plate | | X | X | | | | | | | | Assuming PED completion by August 1 ^s |
| Front vessel plate & aerogel support | | X | X | X | | | | | | | ditto |
| Inner (beam pipe) vessel wall | | | X | X | | | | | | | ditto |
| Mirrors | X | X | X | | | | | | | | ditto |
| Installation concept; support structure | | X | X | | | | | | | | TBC; an ongoing effort |
| Gas system | X | | | | | | | | X | | Preliminary design exists |
| HV system | | X | X | X | | | | | X | | ditto |
| LV system | | | | | | | | | X | | ditto |
| Cooling system | | | | | | | | | X | | ditto |
| Front end electronics | | | | | | | | | | | 2024 focus: analog FE evaluation |
| DAQ interface | | | | | | | | | | | Once RDO for EICROC is conceptualize |
| Slow Control | | | | | | | | | | | TBD |
| | | | | | | | | | | | |

Integration and services work depends on the EIC Project timelines Continuous support by EIC Project engineers is essential

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pfRICH Summary

- Lab test and design work is ongoing
- aerogel / etc)
 - Assume this is sufficient for a PID subsystem PDR in Summer 2024
- Early Spring 2025: a first Fermilab beam test, for CD-2/3 (TDR) purposes
 - And then will be waiting for EICROC for a final (full chain) beam test
- A standalone GEANT software <u>suite</u> exists
 - A complete implementation of pfRICH geometry, optical photon propagation, eventlevel reconstruction
- Pre-TDR (60% readiness) drafting: recycle the CDR-style document prepared for the March 2023 ePIC Backward RICH review and update it accordingly
- TDR (90% readiness) drafting: first half of 2025

• No beam tests in 2024; focus on lab evaluation of the components (HRPPDs /

pfRICH (pre)TDR work is ongoing & no apparent showstoppers







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dRICH TDR Plan



The timescale is aggressive due to the limited manpower A 60% readiness within 2024 is realistic, a 90% readiness appears challenging

dRICH @ 60% :

Design of major components (mechanics, readout) No hardware real-scale demonstrators Realistically achievable in 2024

dRICH @ 90% :

Design refinement based on hardware tests Realistically achievable during 2025 (1st half)

Aerogel (mass production) and SiPM (temperature treatments) Detail of ancillary systems may require longer engineering to reach best performance

Left over:

Hardware real-scale demonstrators (mechanics, readout)

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Engineering Design - Mechanics

| Resources needed | | plan / In-kind | | | | | | | | | | | |
|----------------------------|-----------------------------------|----------------|-------|-----|--|--|--|--|--|--|--|--|--|
| Essential | Preliminary specs and text layout | | | | | | | | | | | | |
| Well on track | | | | | | | | | | | | | |
| Not essential | February | March | April | May | | | | | | | | | |
| | | | | | | | | | | | | | |
| Mechanics | | | | | | | | | | | | | |
| Shell / Integration | | | | | | | | | | | | | |
| Cooling/Insulation | | | | | | | | | | | | | |
| Detector box/services | | | | | | | | | | | | | |
| Inner structure | | | | | | | | | | | | | |
| Existing prototype test | | | | | | | | | | | | | |
| Real-scale prototype tests | | | | | | | | | | | | | |
| Infrastructure | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |

- Cooling:
- Shell & Integration Inner Structure
- Insulation / Services (preliminary) Insulation / Services (realistic)
- Detector: **Detector box** Services (power)

Infrastructure: Installation tools / Services lines

Existing (single component performance) Protoypes: Real-scale (realistic components, integration, mechanics, cooling)



March July April November June April After summer March-June

After summer



Engineering Design - Readout

| Resources needed | | Project p | plan / In-kind | |
|---|----------|----------------------|----------------|-----|
| Essential | | Preliminary specs ar | nd text layout | |
| Well on track | | | | |
| Not essential | February | March | April | May |
| | | | | |
| Detector | | | | |
| Sensor & electronics irradiation+ | | | | |
| Test-beam | | | | |
| Annealing protocol | | | | |
| ALCOR chip design (64 ch + shutter) | | | | |
| RDO design & test | | | | |
| DAQ | | | | |
| Data L1 & L2 reduction (interaction tagger) | | | | |
| Power services | | | | |
| FEB design | | | | |
| | | | | |

Front-end:

RDO Design ALCORv64 FEB Design

DAQ:

General scheme Data L1 & L2 Reduction (preliminary) Data L1 & L2 Reduction (refined)

Power distribution Services:

Assumption: readout design in 2024 but hardware realization in 2025



May July December

April July October

April

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Quality Assurance & Simulation

Aerogel: Temple - BNL - INFN





Mirror: JLab - Duke



characterization & beam tests

Sensors: INFN





Gas: INFN - CERN



Deuterium UV lamp, Monochromator system, 1.6 m column for gas transparency measurement



dRICH simulation on track: already running within ePIC framework and supported by lab







Needed Resources

The timescale is aggressive due to the limited workforce. A 60% readiness within 2024 is realistic, a 90% readiness appears challenging

Mechanics: Limited manpower Searching new personnel at INFN Help needed from the EIC Project

Gas: Safety & infrastructure Help needed from EIC Project & CERN experts

DAQ: Data reduction & interaction tagger Help needed from EIC Project

Quality Assurance: Manpower & test stations in US Help needed from EIC Project & within RICH Consortium

Simulation:

Pattern recognition and global PID Help needed within RICH Consortium



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hpDIRC





hpDIRC Overview

Compact fused silica prisms, narrow bars, 3-layer spherical lenses

- Barrel radius: 762 mm, 12 sectors, 10 long bars per sector
- Reuse bars from decommissioned BABAR DIRC, supplemented by new bars/plates
- Focusing optics: innovative radiation-hard 3-layer spherical lens Compact expansion volume: 30 cm-deep solid fused silica prism
- Readout system:
 - Small-pixel MCP-PMT sensors (~3 mm pixel pitch, e.g. Photek or Incom)
 - Fast ASIC-based readout (e.g. EICROC or FCFD)
- Full Geant4 simulation based on validated PANDA Barrel DIRC code
 - joint EIC/PANDA CERN beam tests 2015-2018
- Still setting up the TDR planning/writing process
 - Several key decision to be made this summer/fall
 - Today: status and plan for the coming months













Initial High-Level Schedule

- Initial hpDIRC schedule consistent with EIC project schedule
- More detailed plan with breakdown into realistic work packages and institutional assignments in preparation
- Finalizing plans for week-long inperson hpDIRC annual meeting and workfest at JLab in May, with several days dedicated to TDR planning/writing
- hpDIRC workforce adequate for TDR writing, needs to be increased for the next stage (construction, QA, installation)

Readout Box Optical Components Ready

Readout Box Readout Components Ready

Bar Boxes: Bar Gluing, Bar Box Assembly



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BaBar Bars

- Validation of reusing BaBar DIRC radiator bars is the next crucial step towards TDR readiness
- DIRC labs are in preparation at JLab for disassembly, validation of the mechanical and optical quality, and storage
 - Transportation of bar boxes starting April 8th, 2024
 - Disassembly into individual bars to start in May 2024
 - Validation of optical quality in laser lab in summer 2024
 - Expect decision on reuse of the BaBar bars by fall 2024
- Invaluable support from JLab management, DSG group, and EIC-hall technician team
- Simulation study of optimum light guide optics underway
 - bars or plates for coupling the reused BaBar DIRC bars to the lenses/prism (EICGen R&D)

BaBar DIRC bars and bar boxes in SLAC





DIRC labs under construction at Jlab





hpDIRC Hardware Tests

- Series of beam tests with complex DIRC prototypes at CERN from 2015-2018, successful validation of performance and simulation code, no additional beam tests required
- Focusing properties of 3-layer lens validated in CERN beam test and on ODU test bench
- Radiation hardness of materials for bars, lenses, prisms, glue verified
- MCP-PMT sensors: commercial Photek MAPMT253 (baseline) or Incom HRPPD (potential option)
 - Performance needs to be verified with single photons at high rates and occupancies
 - eRD110 is coordinating test bench studies of both types of sensors
 - HRPPDs will be evaluated at BNL (pfRICH)
 - Output Preparations for study of commercial MCP-PMT and HRPPDs in Glasgow underway (R. Montgomery et al.)
- Readout electronics
 - eRD109 is testing two options, FCFD ASIC with 128 channels and the EICROC with 1024 channels
- Cosmic Ray Telescope (CRT) at SBU will serve as test bench for incremental upgrades of new components (bars, sensors, readout electronics, eventually full hpDIRC modules)

Setup at Glasgow



DIRC lab/CRT space at SBU







hpDIRC Simulation

Stand-alone Geant4 Simulation

- Used for initial design, cost/optimization studies, and to test novel design options
- Realistic optics, geometry, and material properties based on prototypes and experimental data, wavelength-dependent material properties and processes
- Validated with test beam data
- Fast sim/parametrization is being adjusted to agreed format, to be gradually improved
- Alternative reconstruction algorithms are under development
- Updated properties of sensors, optical quality of bars can be easily added when available (eRD110, eRD109, bars studies in summer 2024)

Full ePIC Simulation:

- Enabling full reconstruction chain with all other subsystems is in progress
 - modification to digitization and efficiencies, allowing generation of LUTs and **PDFs**

Performance studies for TDR will be based on Yellow Report requirement for tracking angular precision at high momentum (6 GeV/c)



separation [s.d.]







hpDIRC Status

Simulation status:

- Detailed stand-alone simulation validated with test beam Performance evaluated with magnetic field, Pythia events, multiple tracks
- in event
- Fast sim/parametrization is almost ready
- hpDIRC is implemented into full ePIC stack, integration with EICRecon advanced

Hardware status:

- Radiation hardness of material for bars, prisms, lenses verified
- No additional prototype beam tests needed for performance validation
- New CRT at SBU (eRD103) will be used for integration of components near-term,

QA of fully assembled hpDIRC modules long-term

Main remaining challenges for the TDR:

- Decision about reusability of BaBar DIRC bars and required new optics for light guide section (narrow bars/wide plates)
- Selection of the sensors and readout electronics (eRD110, eRD109)
- Complete work on mechanical design, integration, installation
- Writing of the TDR chapters













- front of sensor+ASICs

BTOF SH is placed in a different place from sensor+ASICs, but FTOF SH is placed in



Overview of TOF System and Its Components



BTOF FTOF Pixel-type AC-LGAD Strip-type AC-LGAD \bigcirc \bigcirc ASIC (FCFD) ASIC (EICROC) \bigcirc \bigcirc

- Sensor-ASIC integration \bigcirc
- Module \bigcirc
- Service-Hybrid \bigcirc
- Mechanical structure \bigcirc
- Global integration \bigcirc

- Sensor-ASIC integration \bigcirc Module \bigcirc
- \bigcirc
 - Mechanical structure
 - Global integration
- Service-Hybrid

Common system

- DAQ \bigcirc
- Cooling \bigcirc
- HV & LV \bigcirc
- Software (Rec. & Calib.)
- Slow control (HW & SW)





Schedule of Sensors and ASICs





Mechanic and Support Structures

• FY24—FY25 Q1

conception design, prototyping and pre-production

- Schedule for
 - BTOF support + interface
 - BTOF Staves
 - FTOF

| | | | | | | | | 2024 | 2025 | 2026 |
|--|--------------|-------------------|-----------|---------------|----------|---------------------|------|---------------------------|-------------------------------|---------------------------|
| | | EARLY | | | | | | | | |
| SK DESCRIPTION | Milestone | DELIVERY (BNL) | DOE CD2/3 | PLAN START | DURATION | END | ТҮРЕ | | | |
| | eulindere) | 1/1/22 | 10/1/22 | 7/5/05 | 25.5 | 0/5/27 | | J F M A M J J A S O N D J | F M A M J J A S O N D | J F M A M J J A S O N D J |
| DF LGAD support + interfaces (for now assume hair | cylinders) | 1/1/28 | 10/1/28 | 2/12/24 | 25.5 | 8/5/2/ | D | This is now taken fro | om actual Purdue step-wise ga | ntt |
| inalize BCs Loads design | | | | 3/12/24 | 10.0 | 5/12/25 | P | | | |
| | | | | 5/12/25 | 4.0 | 6/12/25 | D | | | |
| | | | | 6/12/25 | 1.0 | 7/12/25 | Y | | | |
| | | | | 7/12/25 | 2.0 | 9/12/25 | D | | | |
| inal prototype final design for insertion tests | | | | 9/12/25 | 2.0 | 3/12/23 11/12/25 | B | | | |
| Einal Manufacturing EEA | | | | 11/12/25 | 2.0 | 1/12/25 | В | | | |
| inal adjustments to manufacturing | | | | 1/12/25 | 2.0 | 3/12/26 | в | | | |
| RD print sub-parts | | | | 3/12/26 | 1.0 | 4/12/26 | G | | | |
| Cool Prenaration & Machining | | | | 4/12/26 | 2.0 | 6/12/26 | G | | | |
| | | | | 6/12/26 | 1.0 | 7/12/26 | G | | | |
| | | | | 7/12/26 | 0.5 | 7/12/26 | G | | | |
| $\Delta A / \Omega C + loading$ | | | | 7/12/26 | 1.0 | 8/12/26 | v | | | |
| Half-cylinder lawin & Assembly | | | | 8/12/26 | 2.0 | 10/12/26 | G | | | |
| $\Delta A / \Omega C + loading$ | | | | 10/12/26 | 1.0 | 11/12/26 | v | | | |
| | | | | 10/12/20 | 1.0 | 11/12/20 | | | | |
| SK DESCRIPTION | Milestone | EARLY DELIVERY | DOE CD2/3 | PLAN START | DURATION | PLAN END | ТҮРЕ | | | |
| | | (BNL) | | | | | | JFMAMJJASONDJ | FMAMJJASOND | J F M A M J J A S O N D J |
| OF LGAD staves (cost savings via NCKU machine sh | op possible) | 1/1/28 | 10/1/28 | 1/1/25 | 17.0 | 6/1/26 | | | | |
| Pre-production & Prototype, earliest for final stave | | | | 3/7/24 | 10.0 | 1/7/25 | Р | | | |
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| inalize design & choice | | | | 4/7/25 | 2.0 | 6/7/25 | В | | | |
| Purchase Consumables | | | | 6/7/25 | 0.5 | 6/7/25 | х | | | |
| Practice Layup | | | | 6/7/25 | 0.5 | 6/7/25 | Ρ | | | |
| QA/QC | | | | 6/7/25 | 0.5 | 6/7/25 | Y | | | |
| ayups 1 to 72 | | | | 6/7/25 | 2.0 | 8/7/25 | G | | | |
| ayups 72 to 144 | | | | 8/7/25 | 2.0 | 10/7/25 | G | | | |
| ayups > 144 (spares) | | | | 10/7/25 | 2.0 | 12/7/25 | G | | | |
| ipe preparation | | | | 12/7/25 | 2.0 | 2/7/26 | G | | | |
| Assembly/Gluing | | | | 2/7/26 | 2.0 | 4/7/26 | G | | | |
| QA/QC | | | | 4/7/26 | 0.8 | 4/7/26 | Y | | | |
| | | | | | | | | 2024 | 2025 | 2026 |
| ASK DESCRIPTION | Milestone | EARLY DELIVERY | DOE CD2/3 | PLAN | DURATION | | ТҮРЕ | | | |
| | | (BNL) | | | | | | J F M A M J J A S O N D J | FMAMJJASON | J F M A M J J A S O N D J |
| OF LGAD endcap (for now standard sandwich struc | ture) | 1/1/28 | 10/1/28 | 9/3/25 | 19.0 | 4/3/27 | | | | |
| Finalize loads/BCs | | | | 9/3/25 | 4.0 | 1/3/26 | Р | | | |
| Current Design Review | | | | 1/3/26 | 0.5 | 1/3/26 | В | | | |
| Final FEA & Coolant pipe layout | | | | 1/3/26 | 0.5 | 1/3/26 | В | | | |
| Tool Preparation & Machining | | | | 1/3/26 | 0.5 | 1/3/26 | Р | | | |
| Practice Layup | | | | 1/3/26 | 1.0 | 2/3/26 | В | | | |
| Final Manufacturing FEA | | | | 2/3/26 | 0.5 | 2/3/26 | В | | | |
| 3D print sub-parts | | | | 2/3/26 | 1.0 | 3/3/26 | G | | | |
| Final adjustments to manufacturing | | | | 3/3/26 | 1.0 | 4/3/26 | G | | | |
| First wedge layup | | | | 4/3/26 | 1.0 | 5/3/26 | G | | | |
| First wedge part prep | | | | 5/3/26 | 1.0 | 6/3/26 | G | | | |
| Tool Preparation & Machining | | | | 6/3/26 | 0.5 | 6/3/26 | G | | | |
| Remaining wedges layup | | | | 6/3/26 | 1.0 | 7/3/26 | G | | | |
| Remaining wedges | | | | 7/3/26 | 2.0 | 9/3/26 | G | | | |
| Endcap assembly | | | | 9/3/26 | 2.0 | 11/3/26 | G | | | |
| | | | | | | | | | | |

| TASK DESCRIPTION | Milestone | DELIVERY (BNL) | DOE CD2/3 | PLAN START | DURATION | PLAN END | TYPE | | | | | | | | | | | | | | | | |
|---------------------------------------|------------------|-------------------|-----------|---------------|----------|-------------|------|----|----|----|----|-----|-------|-------|----|-------------|-------|-----|----|-----|-------|-----|----------|
| TOF LGAD endcap (for now standard san | dwich structure) | 1/1/28 | 10/1/28 | 9/3/25 | 19.0 | 4/3/27 | | JF | MA | MJ | JA | S C |) N [| 2 1 | FM | <u>AM</u> . | 1 1 1 | ASO | ND | JFN | 1 A M | JJ. | <u>A</u> |
| Simpling loads (DCa | | 1/1/20 | 10, 1, 20 | 0/2/25 | 10.0 | 1/2/20 | | | | | | | | | | | | | | | | | |
| Finalize loads/BCs | | | | 9/3/25 | 4.0 | 1/3/26 | Р | | | | | | | | | | | | | | | | _ |
| Current Design Review | | | | 1/3/26 | 0.5 | 1/3/26 | В | | | | | | | | | | | | | | | | |
| Final FEA & Coolant pipe layout | | | | 1/3/26 | 0.5 | 1/3/26 | В | | | | | | | | | | | | | | | | |
| Tool Preparation & Machining | | | | 1/3/26 | 0.5 | 1/3/26 | Р | | | | | | | | | | | | | | | | |
| Practice Layup | | | | 1/3/26 | 1.0 | 2/3/26 | В | | | | | | | | | | | | | | | | |
| Final Manufacturing FEA | | | | 2/3/26 | 0.5 | 2/3/26 | В | | | | | | | | | | | | | | | | |
| 3D print sub-parts | | | | 2/3/26 | 1.0 | 3/3/26 | G | | | | | | | | | | | | | | | | |
| Final adjustments to manufacturing | | | | 3/3/26 | 1.0 | 4/3/26 | G | | | | | | | | | | | | | | | | |
| First wedge layup | | | | 4/3/26 | 1.0 | 5/3/26 | G | | | | | | | | | | | | | | | | |
| First wedge part prep | | | | 5/3/26 | 1.0 | 6/3/26 | G | | | | | | | | | | | | | | | | |
| Tool Preparation & Machining | | | | 6/3/26 | 0.5 | 6/3/26 | G | | | | | | | | | | | | | | | | |
| Remaining wedges layup | | | | 6/3/26 | 1.0 | 7/3/26 | G | | | | | | | | | | | | | | | | |
| Remaining wedges | | | | 7/3/26 | 2.0 | 9/3/26 | G | | | | | | | | | | | | | | | | |
| Endcap assembly | | | | 9/3/26 | 2.0 | 11/3/26 | G | | | | | | | | | | | | | | | | |
| QA/QC + loading | | | | 11/3/26 | 2.0 | 1/3/27 | Y | | | | | | | | | | | | | | | | |



| Component | Current status | R&D | PED | Beam Test | 60% | 90% |
|--|--|--|-------------|------------------------|-------------------------------------|--------------------------------------|
| Sensors | prototyping: 1 st HPK prototype tested; 2nd HPK production in prep.; 1 st FBK prototype in prep. | eRD112 FY22 eRD112 FY23 eRD112 FY24-26 | | 2022, 2023, 2024 | FY25 Q2 (2 nd HPK) | FY26 (3 rd HP |
| ASIC | Prototyping: FCFDv0 and FCFDv1 for BTOF, EICROC0 for FTOF | eRD109 FY23 eRD109 FY24-26 | | 2024 | FY25 Q2 (FCFDv1,EICROC1) | FY26 (FCFD EICROC2) |
| Module Flex PCB | Prototyping: long PCB | eRD109 FY23 eRD109 FY24 | 2026 | 2025- | FY24 Q4 (M2M, M2SH) | FY26 (full-ler integration) |
| Module CF structure | Prototyping: BTOF stave produced, thermal simulation underway | eRD112 FY23 | | | FY25 Q2 (full-length stave) | FY26 |
| Module Assembly | Prototyping: Sensor/ASIC integration, Interposer | eRD109 FY24 eRD112 FY24 | ln prep. | 2025- | Thermo-mechanic prototype FY24 | Fully function module FY26 |
| Global support structure, Cooling | Conceptual design | | Active | | FY25 Q2 (1/12 with staves) | FY26 Q1 (1/1 FTOF wedge |
| Service Hybrid | Prototyping: board layout | eRD109 FY24 | | 2025- | FY25 Q1 (with ETROC2) | FY26 (final la & ASIC) |
| Backendelectronic s, Power supplies | Possible PS models identified | N/A | N/A | | Design in FY24 (with project) | Purchase/tes in FY25 |
| Software and simulations | Geometry and material in DD4HEP, have TOF PID, tracking δp | N/A | N/A | N/A | PID LUT in global framework in FY24 | Refined mate and response FY26 |



Critical Paths & Need for Additional Resource

- BTOF+FTOF module assembly (UCSC+ORNL+Purdue PED?)
- Long Flexible Print Circuit Board for BTOF staves (ORNL+Nara+RIKEN)
- Software+simulation:

FCFD ASIC development and testing for BTOF (FNAL+LBL PED?)

detector response + realistic material (additional institutions?)



Summary



Take Away Message

- Overall all PID detectors are on track for pre-TDR/TDR
- Even some critical items cannot be considered showstoppers
 - ▶ e.g hpRHIC bars, pfRICH HRPPD, ...
- Each DSC has solid participation but personnel is still needed on various efforts
- The apparent bottleneck at the moment is the integration of the stand-alone software into EICRecon
 - Well on it's way but will not be in, tested, and verified for pre-TDR
- 60%, 90% Readiness: Sensors for ToF (AC-LGAD) will reach 90% late, as is the case for several ASICs used in PID detectors. This does not effect the readiness of other components











Schedule of sensors and ASICs



Strategy for the TDR (ASIC)

- BTOF digital block demonstration is in need (a concern)
 - It is important to show that "we can't show it now, but we will definitely be able to do it shortly" \bigcirc
 - It is necessary to fully understand and demonstrate the individual characteristics in pre-TDR \bigcirc
 - Characteristics of sensor, FCFD's analog block, and the combined performance
 - The FTOF study will help to corroborate the story \bigcirc

 - good timing resolution
 - Investigating the availability of other ASICs (e.g. HGCROC) is also important \bigcirc
- The beam test at DESY is scheduled for June
 - It is a good opportunity to show performance of the sensors and ASICs with realistic environment \bigcirc
 - Real MIP beam is mandatory to evaluate realistic performance \bigcirc
 - Before the beam test, the lab tests, e.g. radiation source and IR laser, is necessary \bigcirc
 - Gain uniformity, temperature dependence of gain, timing resolution, spatial resolution, and power consumption

Successful signal readout of FTOF means "complete understanding of the AC-LAGD \rightarrow analog \rightarrow digital chain" This knowledge shows that we have the technology to extend analog blocks to digital blocks while keeping a

Strategy for the TDR (Module Assembly)

- Manufacturing a long (~1.3m) FPC for the BTOF stave is a concern
 - \bigcirc
 - \bigcirc sPHENIX silicon strip sensor detectors, have agreed to support the development (in eRD109 should be added here)
 - It is necessary to specify the required performance and demonstrate that we have the experience/technology to make it \bigcirc
 - However, it is not clear if it can be used in this case, so this is an urgent item to be clarified Ο
 - FPC R&D is covered by eRD109 Ο

Sensor-ASIC integration

- Several bonding strategies are planned, e.g. bump bonding, wire bonding, and using interposer \bigcirc
- Adjustments are needed, but these are established techniques \bigcirc
- Add bump bonding risk Ο
- It is important to show that these methods can be applied geometrically to sensors and ASICs bonding \bigcirc
- Need to understand the application limits of each method (feedback to the ASIC R&D) Ο
- At least the first design of the interposer is required Ο

Modules

It is necessary to show how each component is attached and the total amount of material budget is acceptable Ο

This is probably the most problematic R&D element except the ASIC because there are not many examples of such a long FPC being utilized in HEP Nara Women's University and RIKEN, which have experience in developing approximately 1.3m FPC with a low material budget (O(1%) X/X0) for

Strategy for the TDR (Cooling+Service Hybrid)

Cooling system

- \bigcirc
- It is necessary to determine the cooling method of BTOF SH (water cooling is used for Sensor + ASIC) \bigcirc
 - In the case of FTOF, the service hybrid (SH) is cooled at the same time as the sensor + ASIC, but in the case of BTOF, the SH is installed in a separate location from the sensor + ASIC.
- A long and a long-winding cooling pipe are used for BTOF and FTOF, respectively, so it is needed to check the difference in cooling \bigcirc capacity between the inlet and outlet

SH design

- Data rate and power distribution scheme should be designed \bigcirc
- It is necessary to show the data rate and the processing power Ο
- If possible data stream of AC-LGAD \rightarrow EICROC \rightarrow FPC \rightarrow FPGA will be presented \bigcirc

It is necessary to finalize the evaluation of power consumption and the tolerable temperature range of each component

Strategy for the TDR (Software)

- Tracking reconstruction
 - Realistic TOF structure has been implemented in the current simulation \bigcirc
 - FTOF material budget will be modified \bigcirc
 - Realistic positioning resolution will be implemented with the coming beam test results (June) \bigcirc
 - Support structure for the wiring between module to SH of BTOF will be implemented \bigcirc
- Particle Identification
 - TOF PID LUT is under preparation and its first version will be ready in a few weeks \bigcirc
 - Realistic timing resolution will be implemented with the coming beam test results (June) \bigcirc
 - \bigcirc

Hit positioning dependence of the PID performance will not be in time for pre-TDR, but we hope in the TDR

Summary of Pre-TDR Planning

- Simulation and reconstruction
 - Tracking
 - o PID
- R&D:
 - Sensor: new HPK production and Characterization, simulation, irradiation
 - Sensor-ASIC integration: interposer for BTOF, hybridization for FTOF pixel sensor-ASIC
 - ASIC: EICROC0/1, FCFDv1, HGCROC
 - Module PCB: Low-mass flexible Kapton for BTOF
 - Module structure: Low-mass CF structure for BTOF module
 - Service Hybrid: RDO + Power board
- PED:
 - BTOF and FTOF support structure
 - BTOF module prototyping in prep.
 - FTOF module prototyping?

ization, simulation, irradiation F, hybridization for FTOF pixel sensor-ASIC

BTOF r BTOF module