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OB Modularity: towards a module definition

WP3 Electrical interfaces



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Outline



- Goal: raising awareness of the importance of modularity and embedding it in the design from an early stage.
- Why modularity?
- What are the important aspects of modularity?



Why modularity? (1/3)

- Goal: to reduce complexity by breaking the system into sub-units.
- Benefits!!!
- An increase in predictability of manufacturing rate (i.e. keep the project on track).
- Simplification of the assembly of the final product.
 - Sub-units are pre-assembled and pre-tested and mounted/interlinked in the final product;
 - Defects in sub-units are detected earlier in the production flow;
 - Easier to re-work problem;
 - Discard faulty components sooner and avoid wasting time;
- Reduced debugging complexity on the final product;



Why modularity? (2/3)

Grand total ~150 staves								
Layers	Staves	LAS Type	LAS/stave	No. of RSU/stave	Spares	Sapre staves	Total	
L3	48	Т6	8	48	20%	10		58
L4	74	T5	16	80	20%	15		89

common sense pragmatism

TIME

QUALITY

Uniqueness:

- The LAS is an electrically complex objects:
 - no previous example of LAS-type sensors for medium/large area barrels;
- The LAS operation in the Epic SVT **depends** on ancAsic;



Why modularity? (3/3)

ALICE ITS2 IB HIC production rate.

Disclosed yield: ~75%





What are the important aspects of modularity ? (1/3)

 Goal: to identify a coherent sub-units from a functional prospective, and shape it into a design-for-manufacturing unit.



Disk module -> OB module?

What are the important aspects of modularity ? (2/3)





Possibility of optimisations/reduction of mechanical supports;

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What are the important aspects of modularity ? (3/3)





... the L-shape support can be a minimal structure, T5-LAS ~260 mg

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Sketch of modularity on OB L4 1/4-stave

Fold FPC on top





Conclusion

- Thoughts on modularity have been presented.
- Introducing modularity at an early stage of the design.
- Do we (OB community) think that modularity is important?
- If so, how do we achieve it?





Thank you

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