

# dRICH R&D Status

Detector R&D Day, 25<sup>th</sup> Marh 2023

Compact cost-effective solution for particle identification in the high-energy endcap at EIC

## dRICH

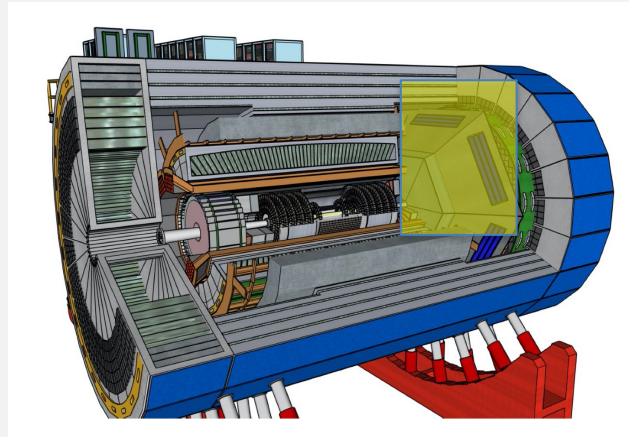


BA, BO, CS, CT, FE,  
GE, LNS, RM1,  
RM2, SA, TO, TS



NISER

## EPIC



## EIC RICH Consortium



....

Forward particle detection

Hadron ID in the extended 3-50 GeV/c interval

Support electron ID up to 15 GeV/c

### Main challenges:

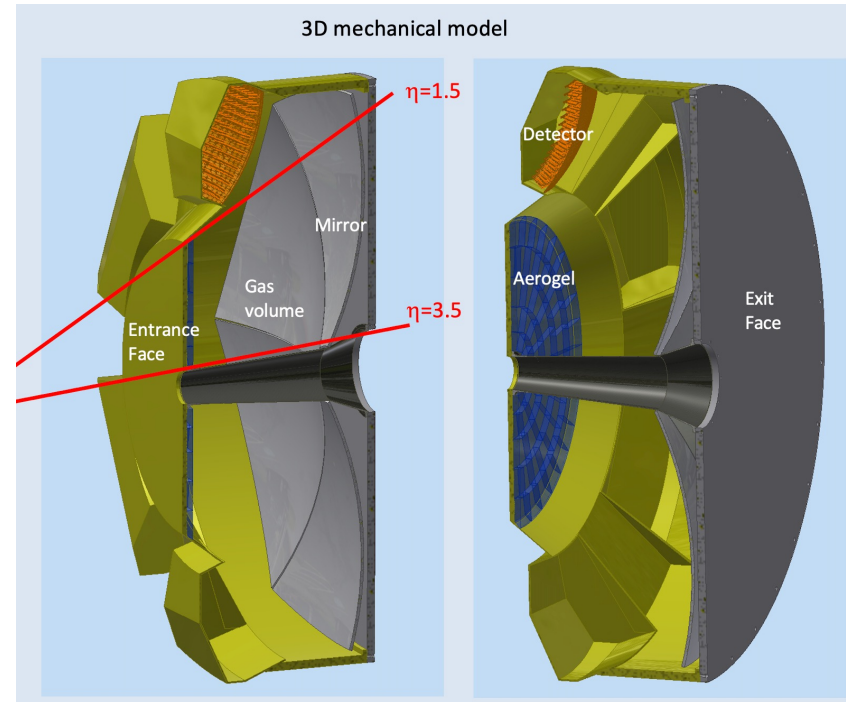
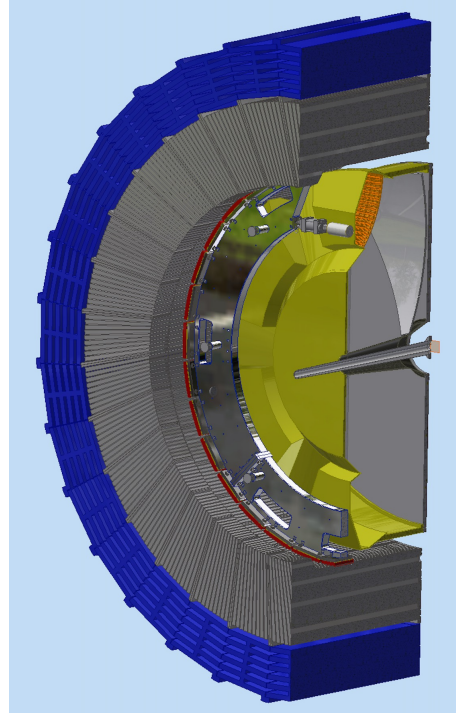
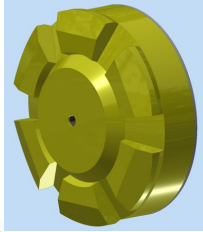
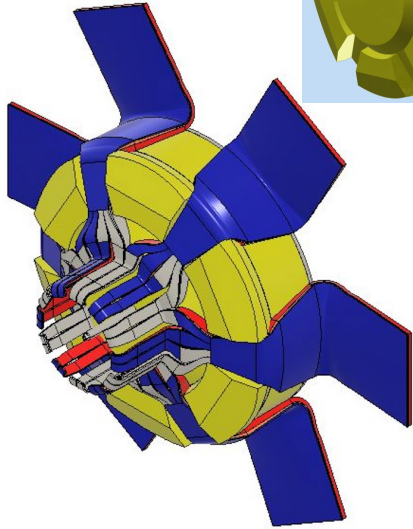
Cover wide momentum range 3 - 60 GeV/c -> dual radiator

Work in high (~ 1T) magnetic field -> SiPM

Fit in a quite limited (for a gas RICH) space -> curved detector

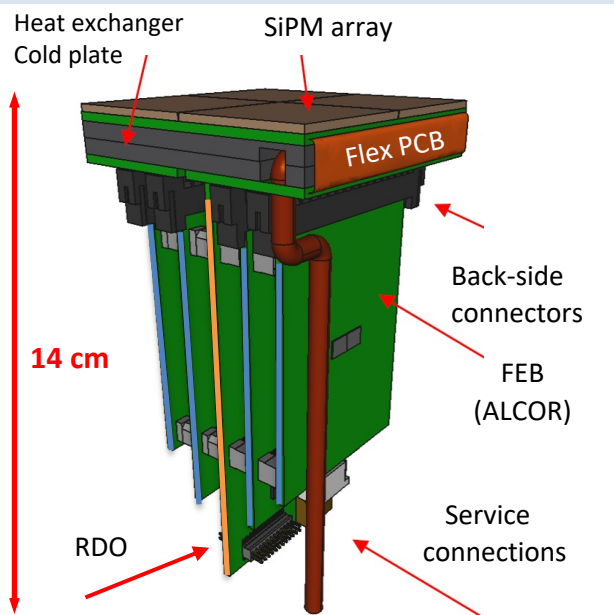
# ePIC dRICH

- $\Phi 3600$  mm x L1200 mm
- Operating pressure up to 200 Pa
- Operating temperature of 22 °C



**Interferences:** material budget concentrated behind the barrel ecal and its support ring  
readout electronics design in order to minimize the detector box volume

**Acceptance:** defined by pipe and barrel ecal  
minimize material budget with the use of composite materials



## Photon Detector Unit (PDU):

Compact to minimize space

4x Hamamatsu S13361-3050HS SiPM arrays

4x Front-End Boards (FEB)

4x ALCOR chip (ToT discrimination)

4x Annealing Circuitry

1x Read-Out Board (RDO)

1x Cooling plate ( $< -30$  C)

Active area is shaped to resemble the focal surface and best exploits the focalization

## Detector box:

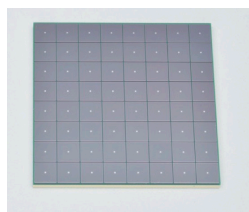
Shaped to fit the space

Quartz window

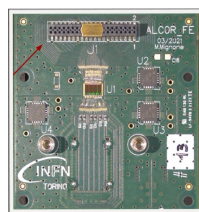
Cooling for sensors and electronics

Power distributing patch panel

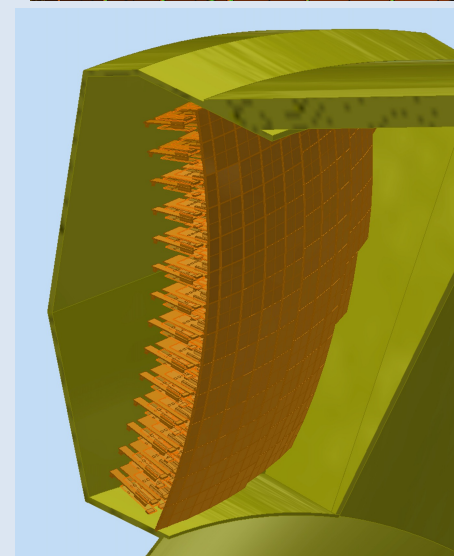
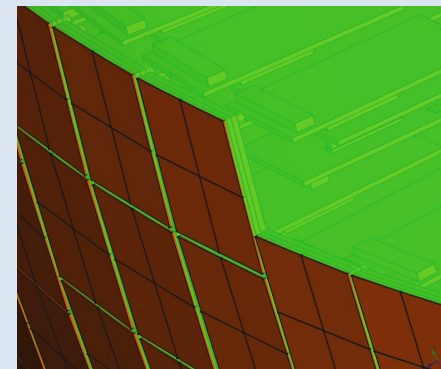
Heat insulation



SiPM array



ALCOR chip

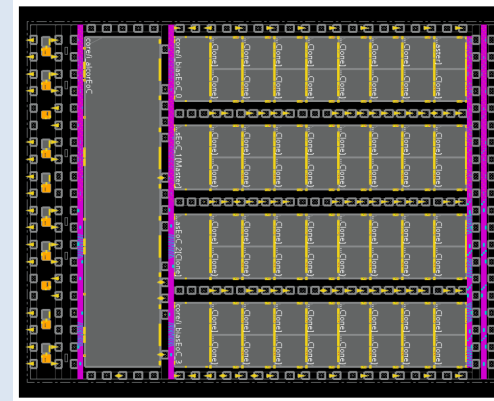


## ALCOR features

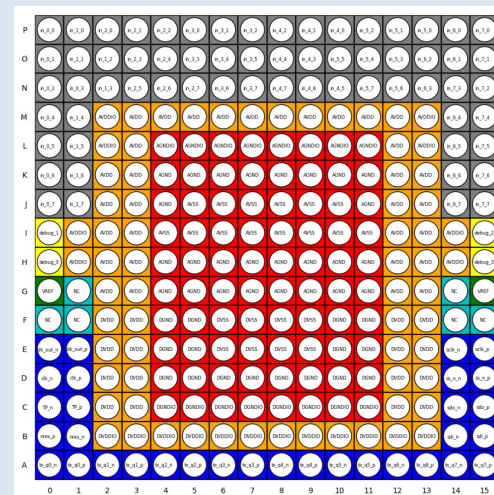
ToT architecture, streaming mode ready

- 50 ps time bin
- 500 kHz rate per channel
- cryogenic compatible

- **ALCOR v2.0 – v2.1:** 32ch chip available or produced
- **ALCOR Board:** 2x32 ch routinely used (lab and beam tests)
- **Irradiation:** no evident issue
- **ALCORv3 64:** 64 ch being designed (AC vs DC)
- **BGA Packaging:** being investigated
- **ALCOR64 Board:** to be evolved from existing one



8x8  
pixel  
matrix



BGA  
pinout

## SiPM technical specs

SiPM LLP Review September 2023

baseline sensor device

64 (8x8) channel SiPM array  
3x3 mm<sup>2</sup> / channel

Parameters	Value	Notes (all parameters at the recommended operating voltage and T = 25 C, unless specified)
Device type	SiPM array	
Number of channels	64	8 x 8 matrix
Active Area	3 x 3 mm <sup>2</sup>	active area of one channel, total active area is 64 x 3 x 3 mm <sup>2</sup>
Device Area	< 28 x 28 mm <sup>2</sup>	device area should be small such as to have > 75% fraction of active area over device total area
Pixel Size	40 - 80 um	pitch of the microcell SPAD
Package Type	surface mount	
Operating voltage	< 64 V	
Peak Sensitivity	400 - 450 nm	
PDE	> 35%	at peak sensitivity wavelength
Gain	> 1.5 10 <sup>6</sup>	
DCR	< 1.5 MHz	
Temperature coefficient of Vop	< 60 mV / C	
Direct crosstalk probability	< 10%	
Terminal capacity	< 600 pF	
Packing granularity		
Vop variation within a tray	< 300 mV	Vop variation between channels in one device
Recharge Time	< 100 ns	ctau recharge time constant
Fill Factor	> 70%	
Protective Layer	silicone resin (n = 1.5 - 1.6)	radiation resistant, heat resistant (up to T = 180 C)
DCR at low temperature	< 10 kHz	at T = -30 C
DCR increase with radiation damage	< 1 MHz / 10 <sup>9</sup> neq	at T = -30 C, after a radiation damage corresponding to 10 <sup>9</sup> 1-MeV neutron equivalent / cm <sup>2</sup> (neq)
Residual DCR after annealing	< 25 kHz / 10 <sup>9</sup> neq	at T = -30 C, after a radiation damage of 10 <sup>9</sup> neq and a 150 hours annealing cycle at T = 150 C
Single photon time resolution	< 200 ps FWHM	corresponding to < 85 ps RMS

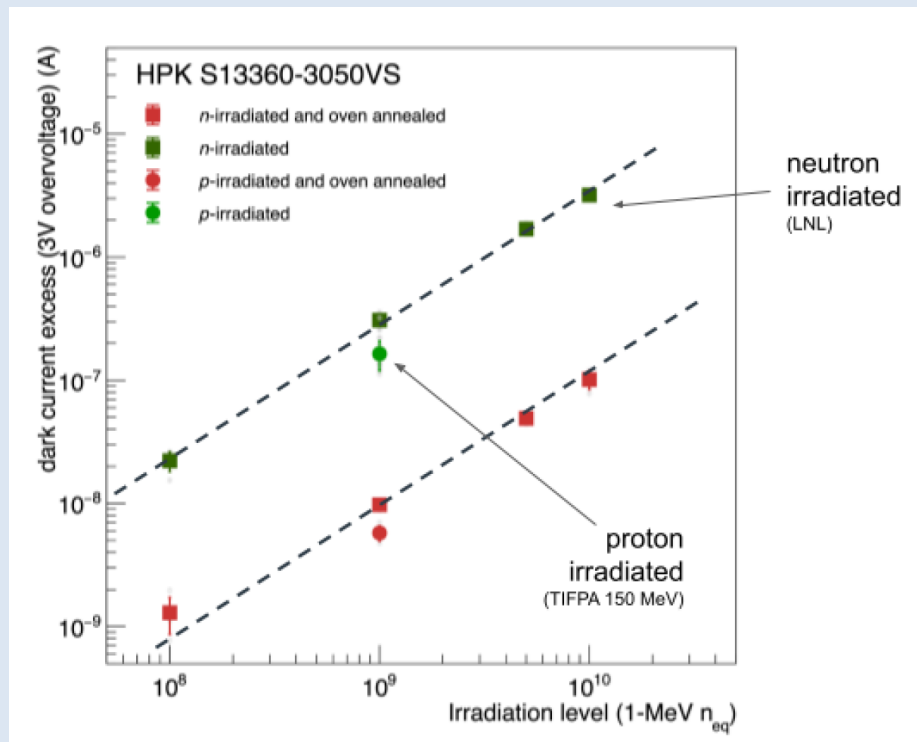
Optimization on:  
Size of  $\mu$ -cell  
Protective layer  
Signal shape

very important parameters to ensure detector performance over the years

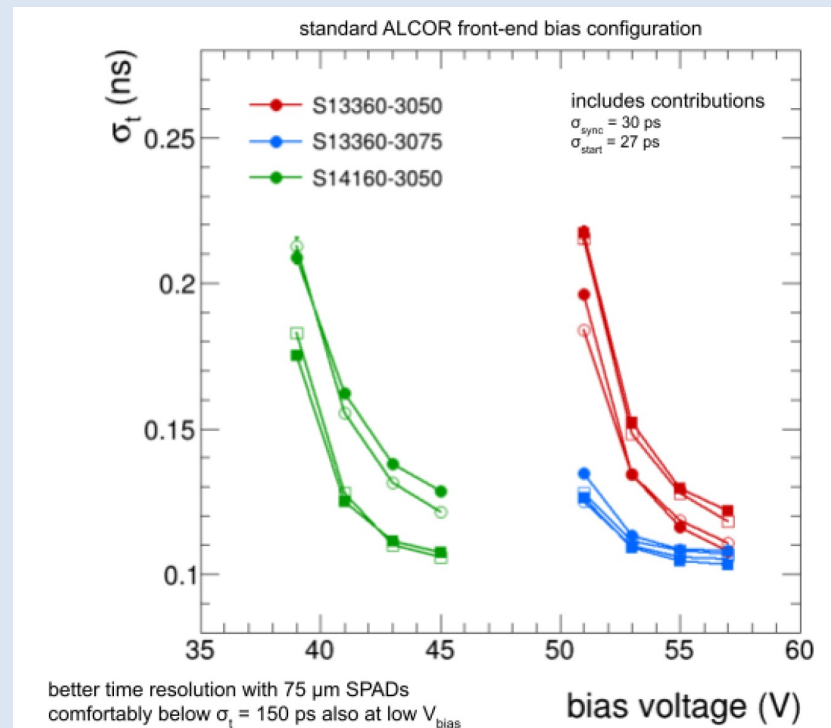
we will evaluate as part of QA, testing sensor samples in received batches

8

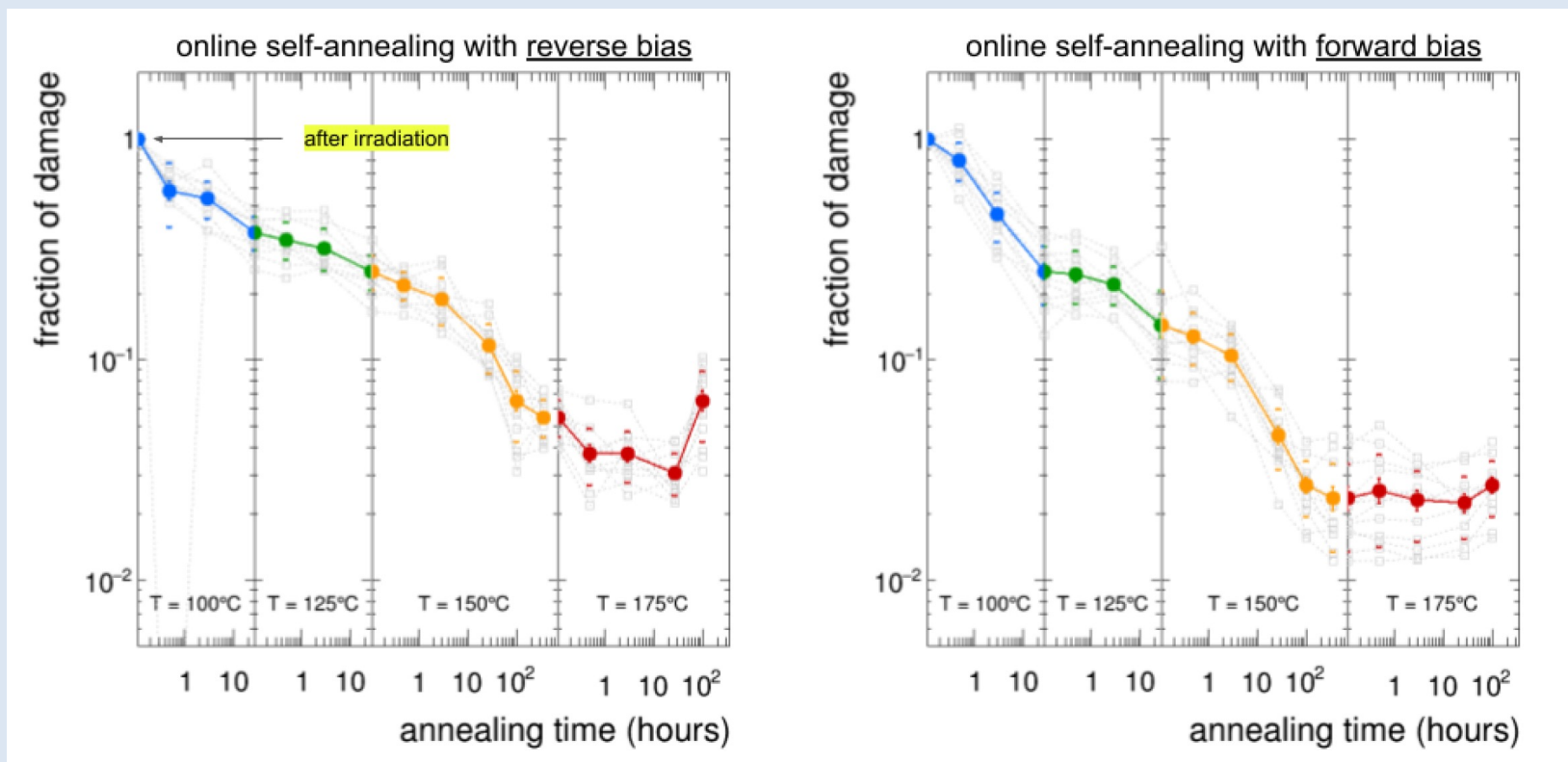
## Neutron irradiation campaign



## Time resolution measured with ALCOR readout chain



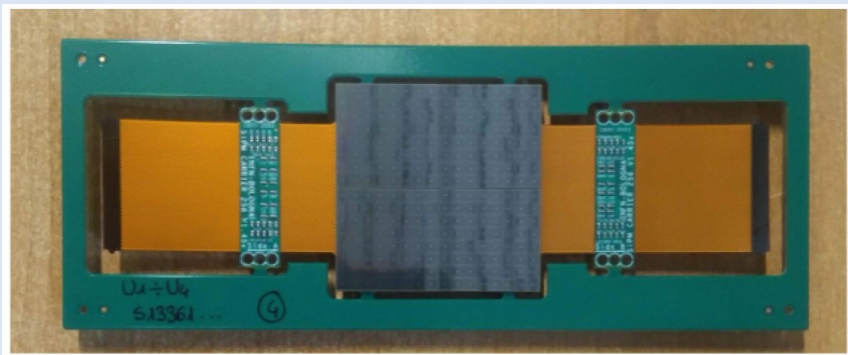
Study of the protocol for on-board annealing in conjunction with sensor irradiation cycles and consequence for the electronics layout (current sustainability & MOSFET protection)



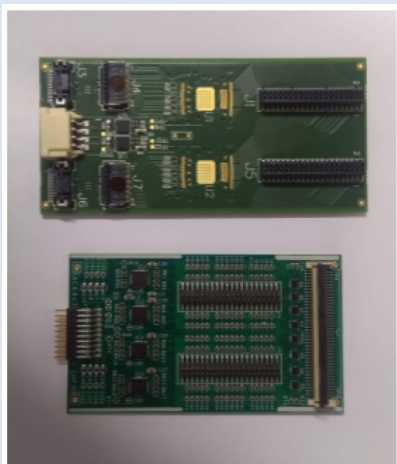


# Photon Detector Unit (PDU)

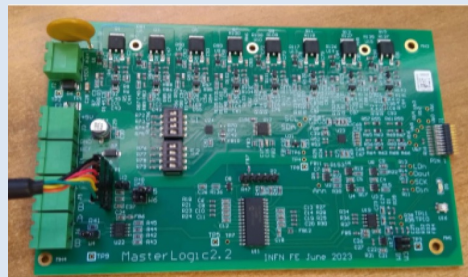
SiPM carrier board with 256 channels and flex connector circuits.



2x ALCOR front-end card and the adapter board

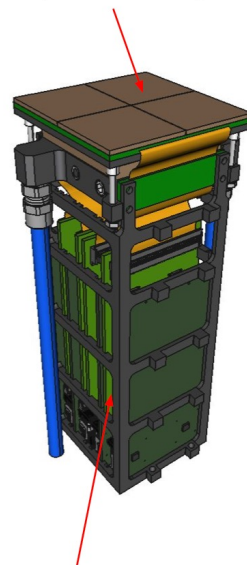


MasterLogic card to control SiPM bias voltage & monitoring service

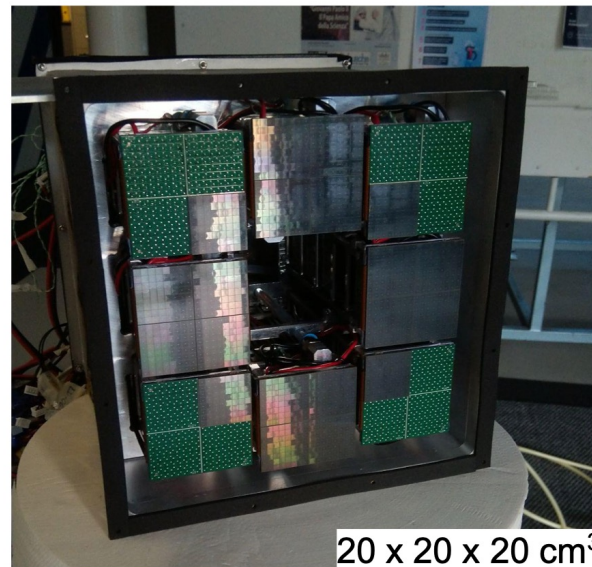


PDU

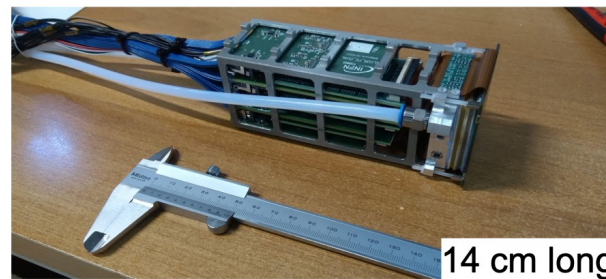
4x SiPM matrix arrays  
(256 channels)



front-end electronics  
(ALCOR ASIC inside)



20 x 20 x 20 cm<sup>3</sup>



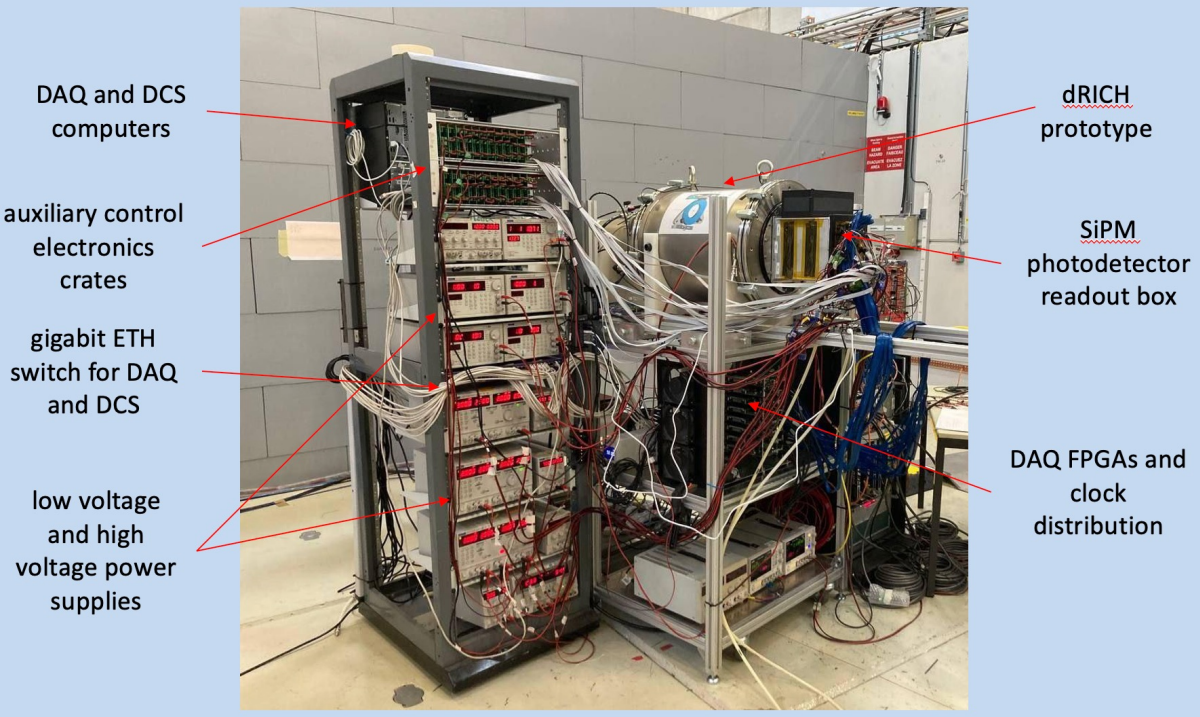
14 cm long

Dual radiator prototype is operative.

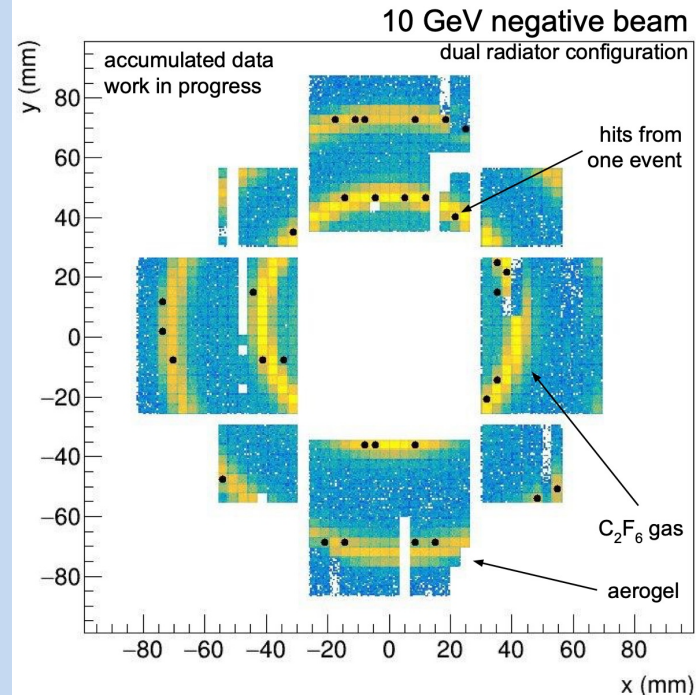
Performance with reference readout (MAPMT+MAROC) in line with expectations (gas +  $n=1.026$  aerogel).

EIC-driven PDU commissioned at the last test-beam in October 2023

Beam test at CERN PS-T10 beam line: October 2023

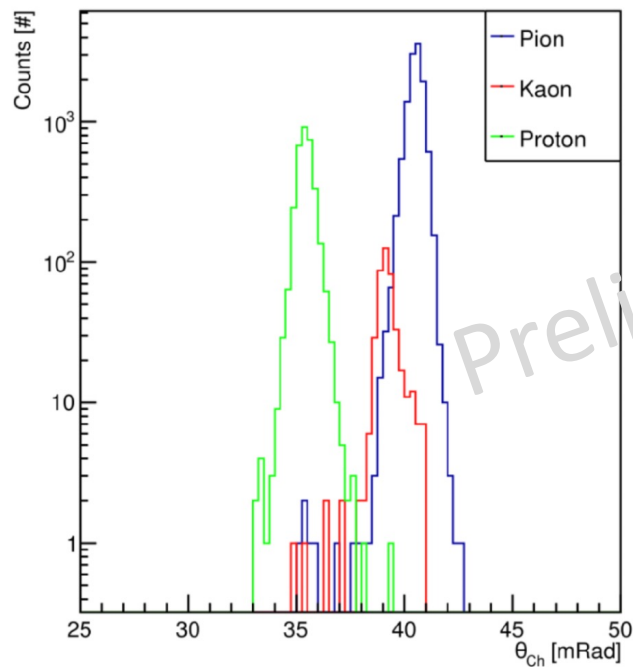


$\langle N \rangle = 9$  p.e. per aerogel ring

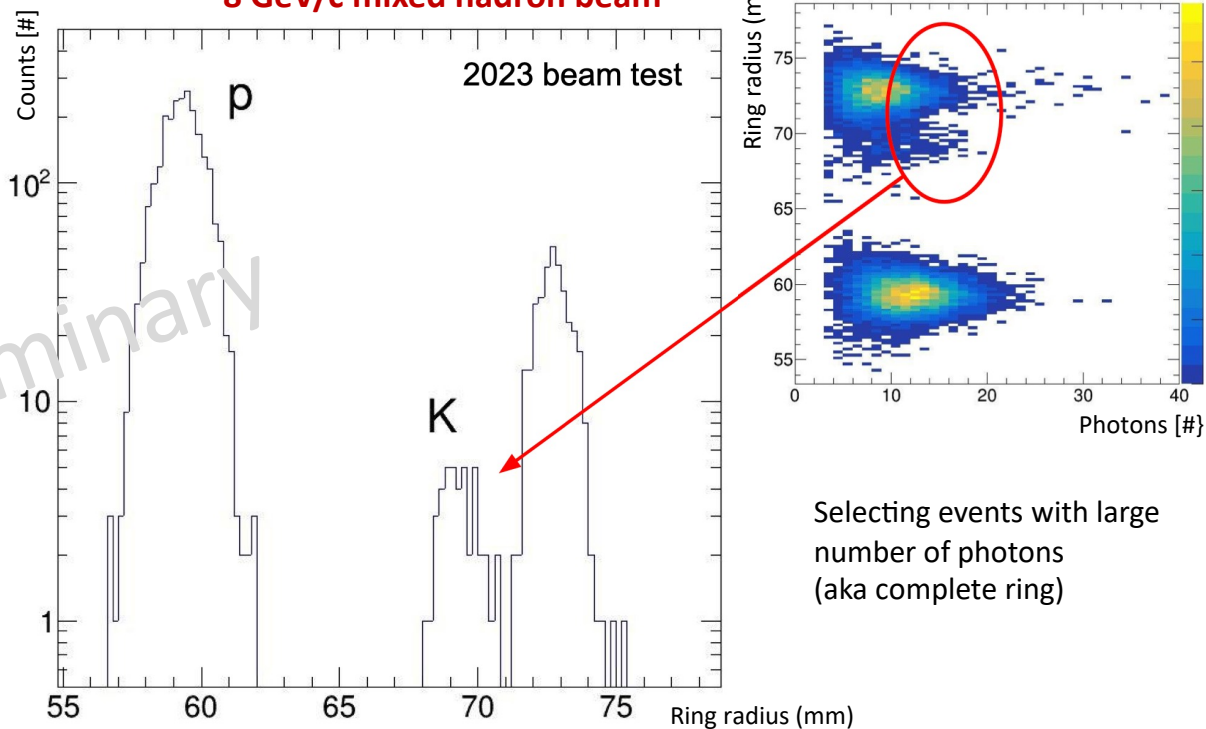


## Particle identification tests with beam gas Cherenkov tagging

### Gas radiator & MAPMT readout 50 GeV/c mixed hadron beam

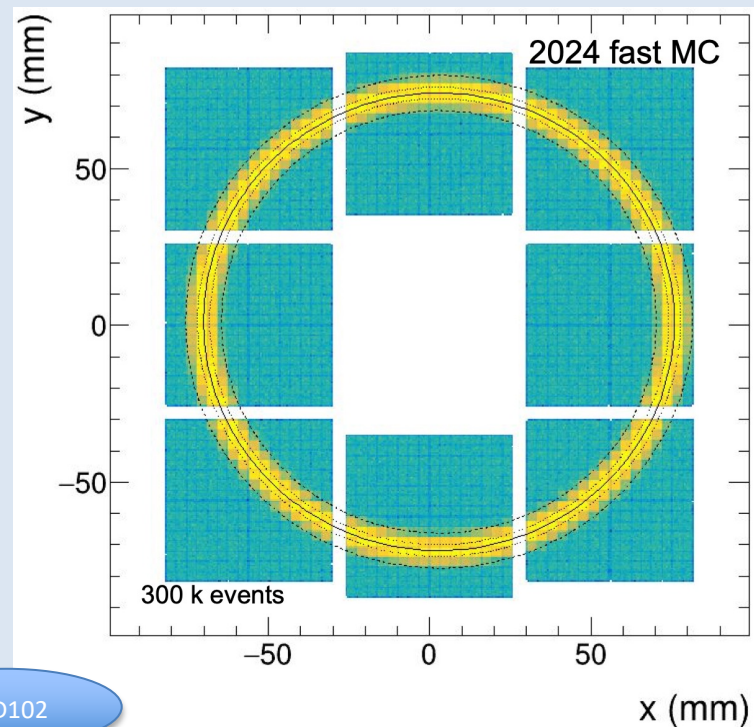
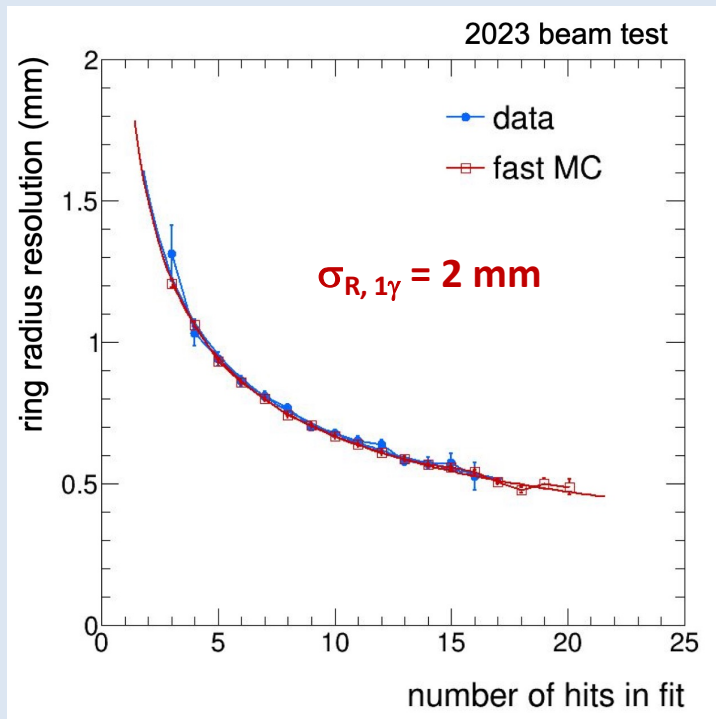


### Aerogel radiator & SiPM readout 8 GeV/c mixed hadron beam



2024 Test-beam: May 22<sup>th</sup> – June 5<sup>th</sup> at PS T10 beam line of CERN

Goal: detailed study of the performance (timing, background, photon yield, resolution, particle ID)

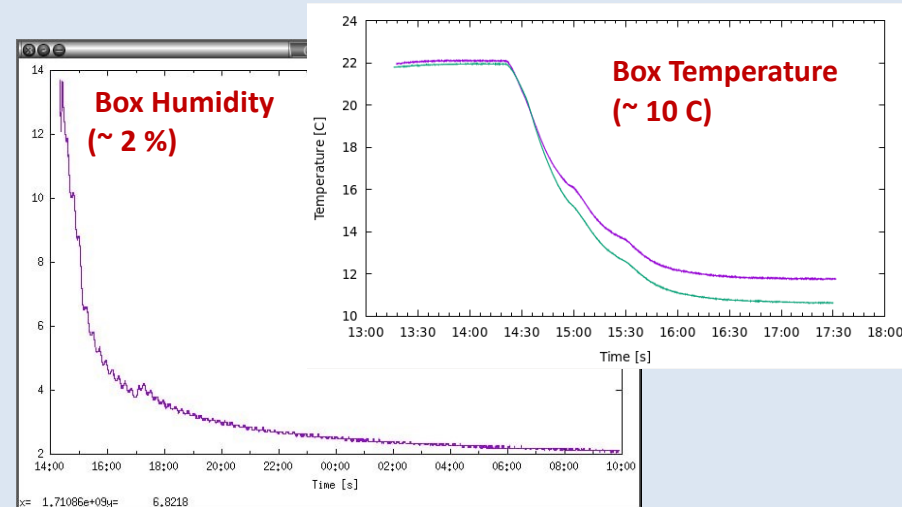
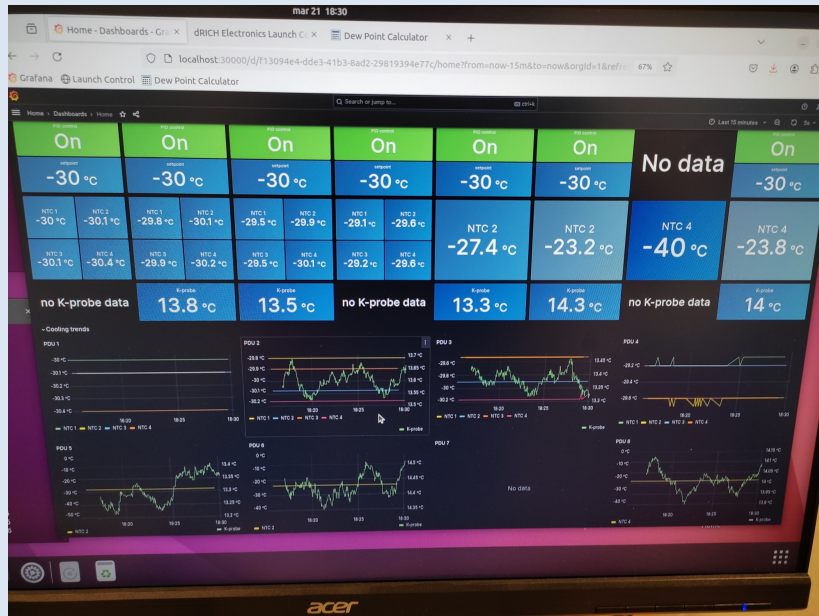
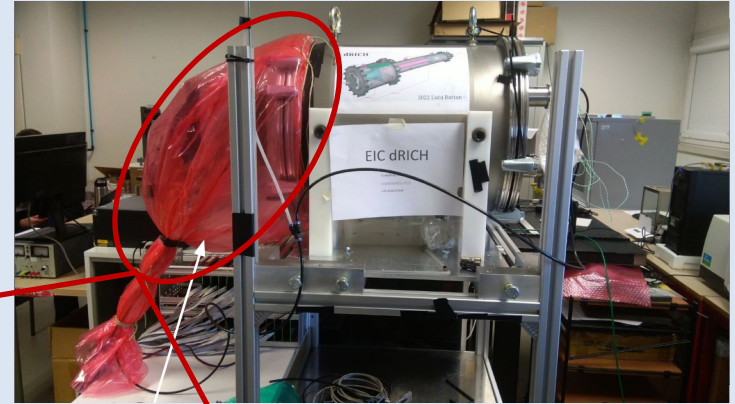


eRD102

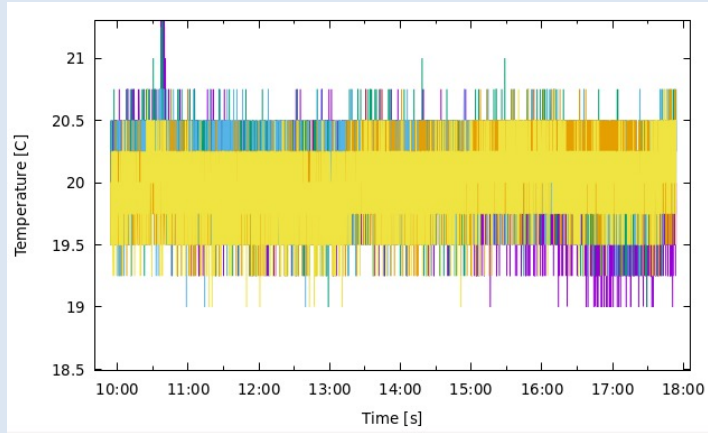
Cooling and insulation tests started with the existing dRICH prototype & SiPM detector box

Plan to optimize humidity control and verify the induced temperature gradients in the gas volume by the cool SiPM plane

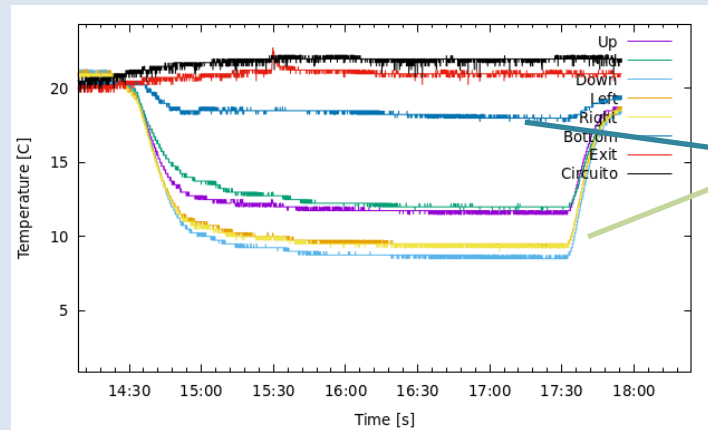
**SiPM setpoint at -30 C**



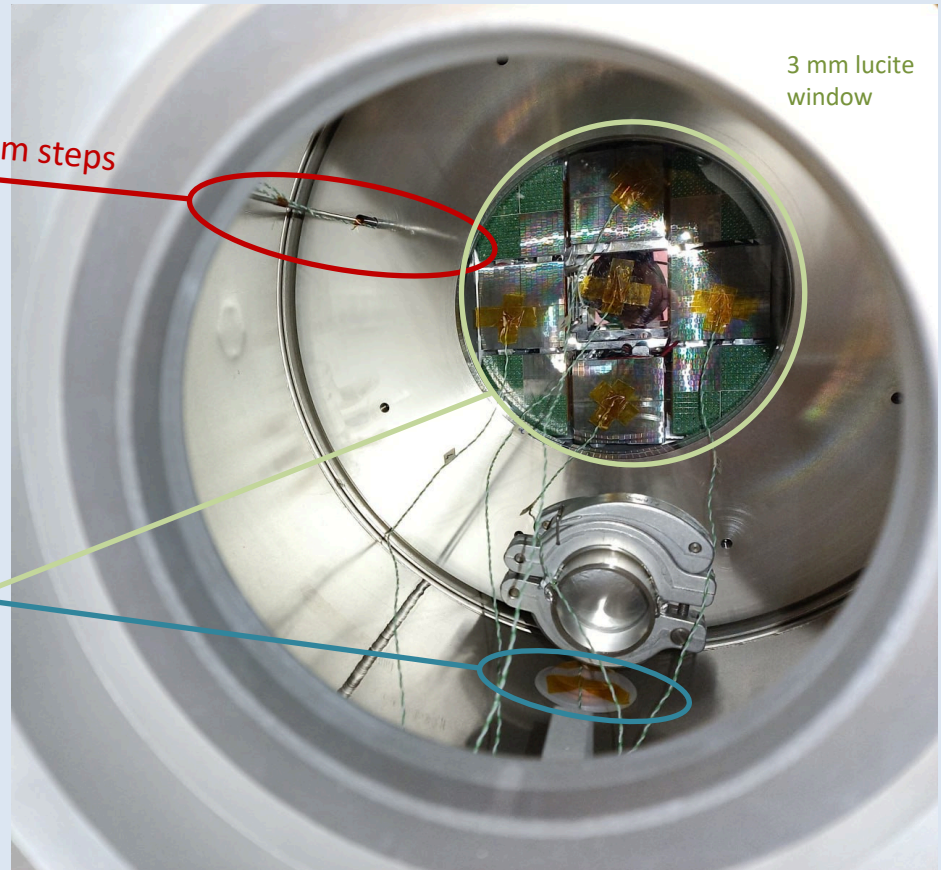
## Temperature profile



5 @ 5 cm steps

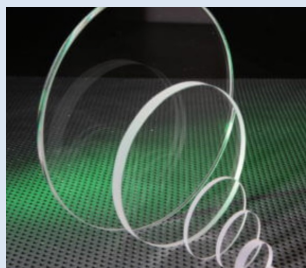


## Gas volume with termocouples



3 mm lucite window

- **PDU:** *baseline basically validated moving to performance optimization*
- **Carrier board:** *baseline is fine*
- **SiPM specs:** *largely defined with LLP review*
- **Irradiation:** *now instrumental to annealing study*
- **Online annealing protocol and materials:** *ongoing*
- **Cooling & Insulation:** *test with dRICH prototype in March*



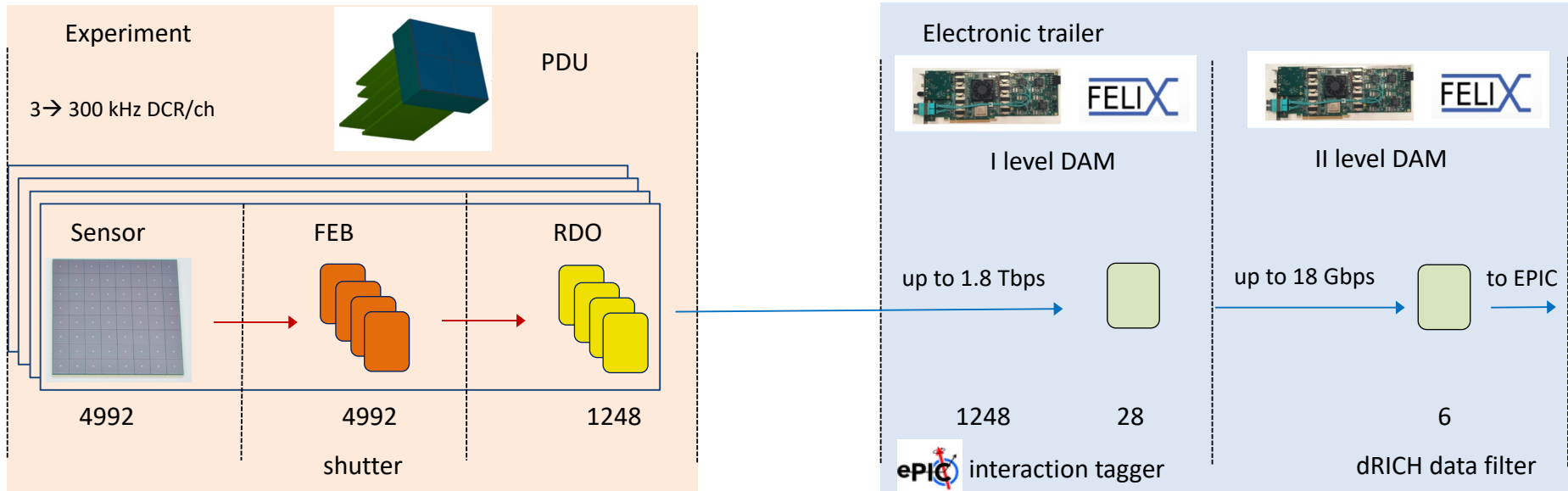
Quartz windows has been procured  
(various type, dimension, thickness)

eRD102

### PID Review July 5-6, 2023

- To reduce dark current, heavy annealing is planned. It is required to check that the charge collection efficiency is not reduced due to over-annealing. The reviewers understand that this is part of the ongoing R&D campaign and that encouraging first results have been obtained.
- We advise exploring the operation of SiPMs at a lower temperature (for example -40C) to guarantee a low level of DCR.
- The online annealing procedure requires forward biasing of the sensors creating local heat generation and large current flows close to the front-end electronics. Precautions will have to be taken to avoid damage to the ASIC. It was understood that this is a part of the R&D effort, for example, through the use of MOSFETs to protect the readout.
- For online self-annealing, all materials, including glue, PCB, etc., have to be checked to see if these are tolerant to the high temperature and if the thermal cycling does not affect the components due to CTE mismatch.

- The quartz window to separate the photodetector box from the gas radiator was identified as a point of attention. A thermal simulation is required with the SiPM array at the foreseen operating temperature of -30 C and the approach to avoid condensation or convection of the C2F6 gas radiator should be described. The reviewers fully recognize the importance of the foreseen small-scale system tests in the SPS test-beam facility later this year.



Goals: **Maximise modularity** (detector shaping) and **capability** (data stream)

DAM Hierarchy: Maximum data rate capability till DAM-L1

Big data reduction at DAM-L1 with external input (2  $\mu$ s latency interaction tagger)

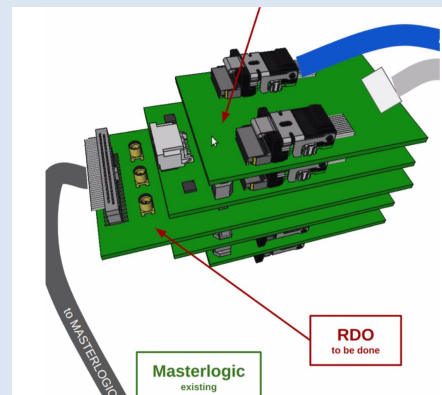
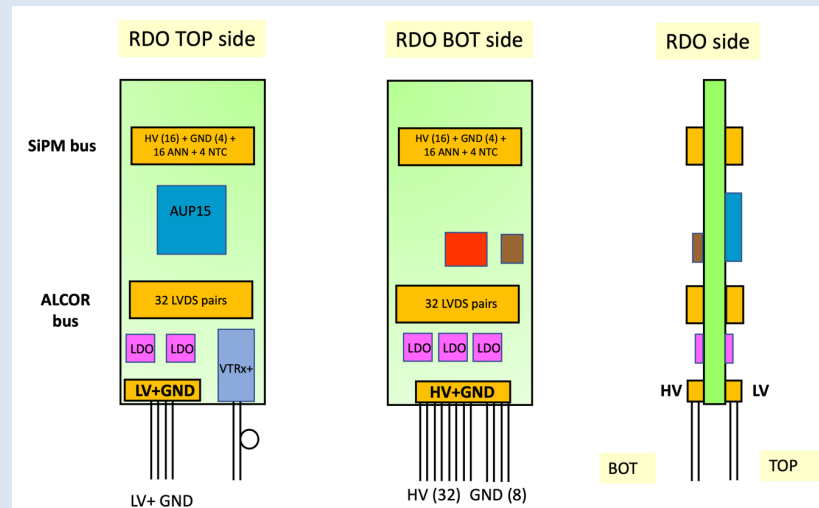
DAM-L2 data aggregation per sector allows for effective data-reduction algorithms

**INFN experts started collaboration and are studying AI/ML solutions for L2 (building upon APEIRON & NA62)**



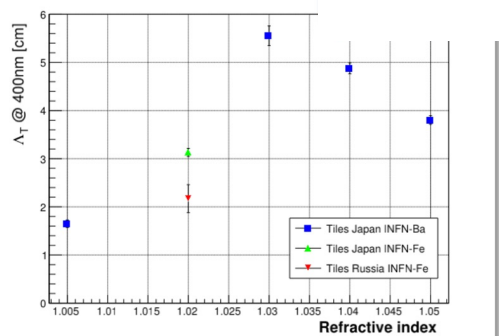
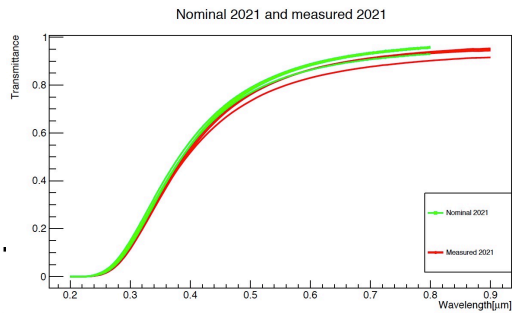
- **General layout outlined**
- **RDO Board: being designed**
- **RDO FPGA: ARTIX Ultrascale+ & Polarscale scrubber**
- **RDO Transceiver: VTRX+ (secured)**
- **Fake-FEB: adapter to ALCORv2-FEB being designed**
- **L1-filter: interaction tagger or dRICH tagger**
- **L2-filter: ML patten recognition study (test-beam data)**

**Target: RDO demo before the end of the year**

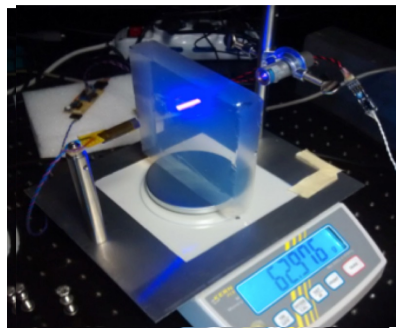
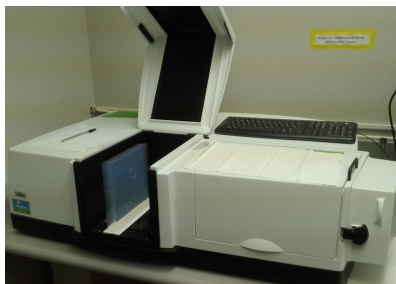


## Aerogel Factory (BELLE-II) Initial evaluation & Reproducibility on small samples in synergy with ALICE

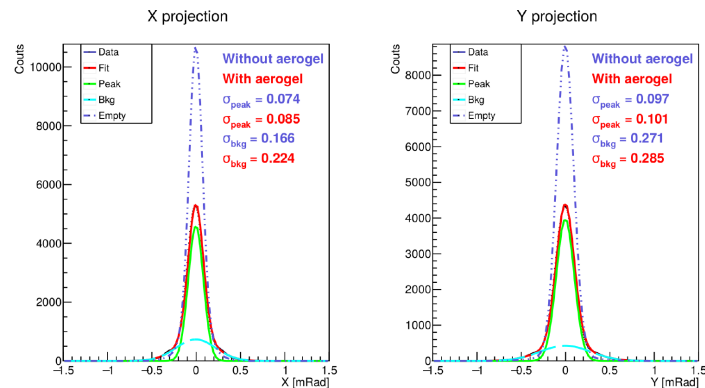
### Transmittance & Transflectance



### Density & refractive index

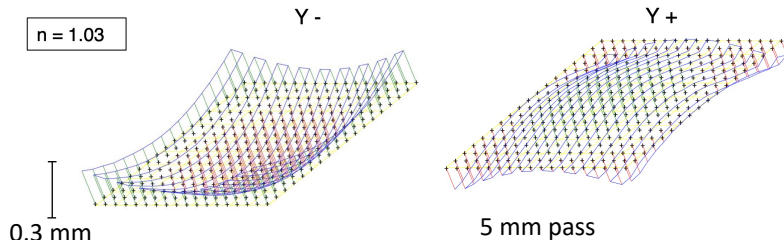


### Laser spot broadening with 3 x 2 cm aerogel



### Touch Probe: planarity and thickness

10x10x2 cm<sup>3</sup> tile  
(from ALICE)

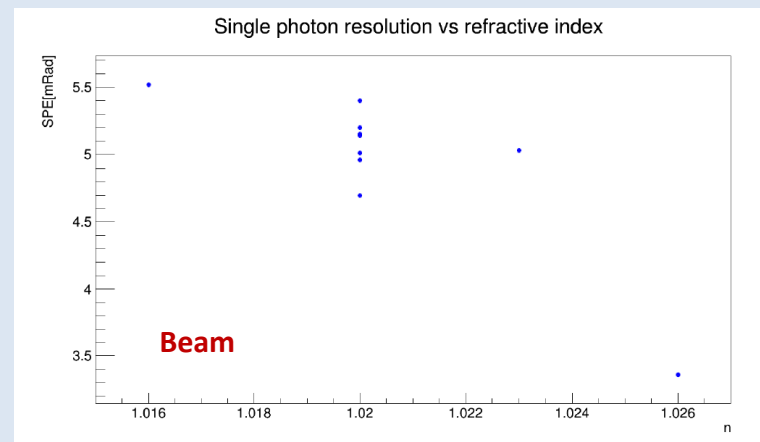
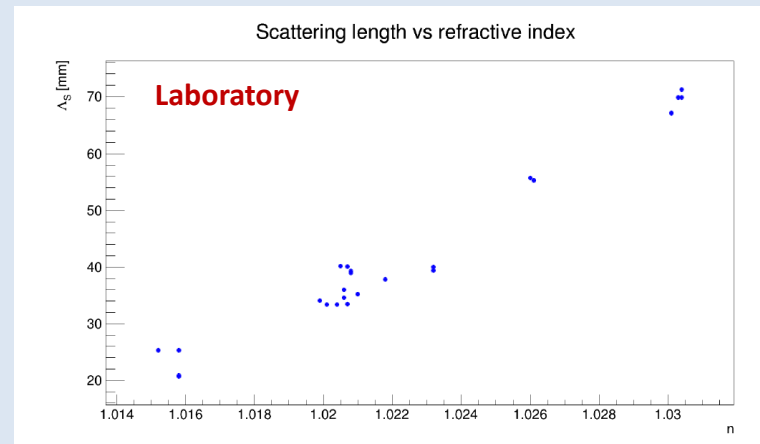


**Test-station under development @ Temple University**

- **Test-beam data analysis:** *preliminary result available*
- **Characterization:** *preliminary study done*  
*transmittance, forward scattering, planarity, chromaticity*
- **Reproducibility:** *under study*  
*new  $n=1.020$  samples close to delivery*  
*new  $n=1.026$  sample being ordered*
- **Optimization:** *unders study with test & simulation*
- **Real-scale sample:** *under negotiation with Aerogel Factory*
- **Long-term tests with  $C_2F_6$**

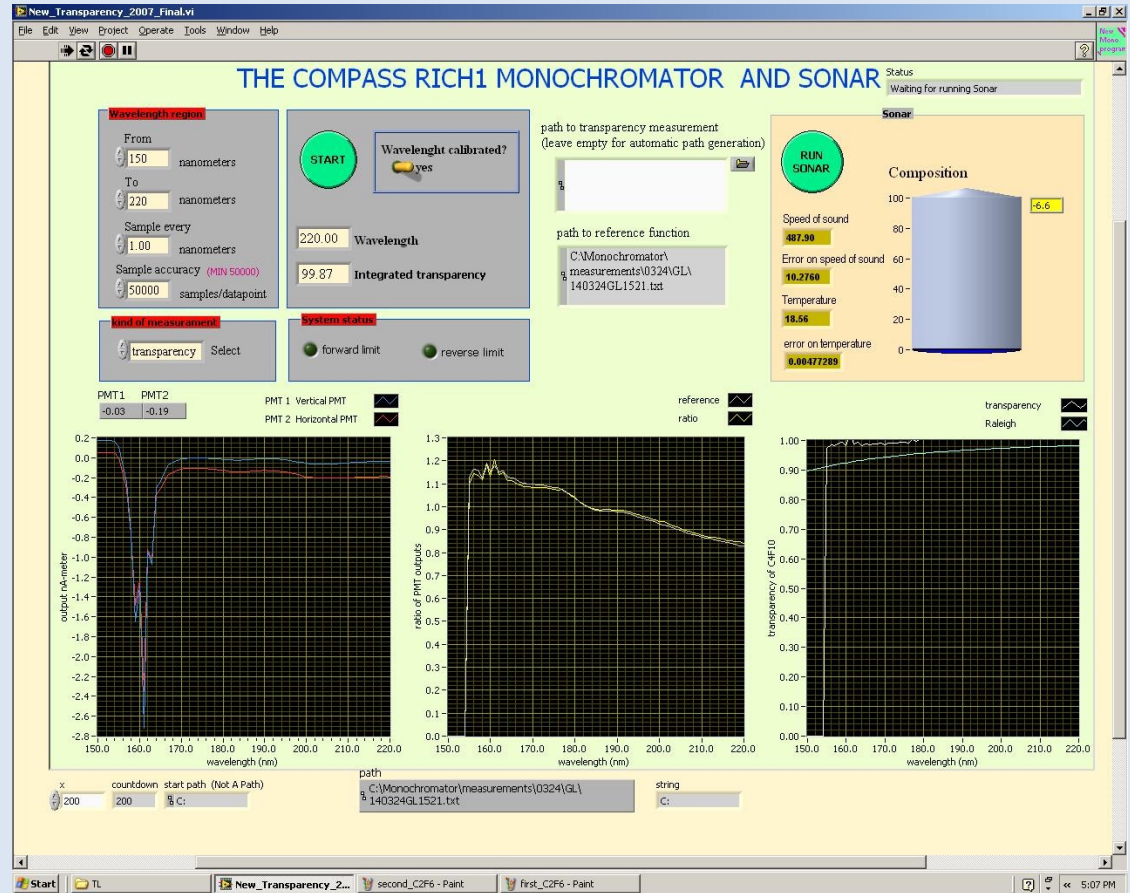
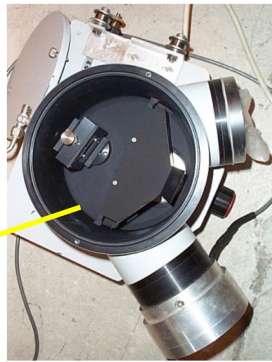
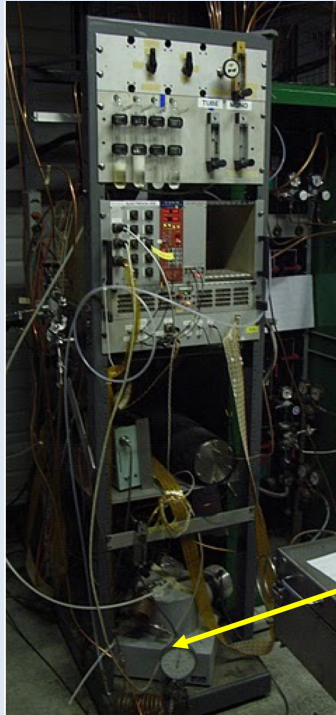
### DAC Review August 28-31, 2023

- 3) It is important to understand the aerogel quality issues and give feedback to this manufacturer in order to allow time for the production of aerogel which meets the requirements of the detector.



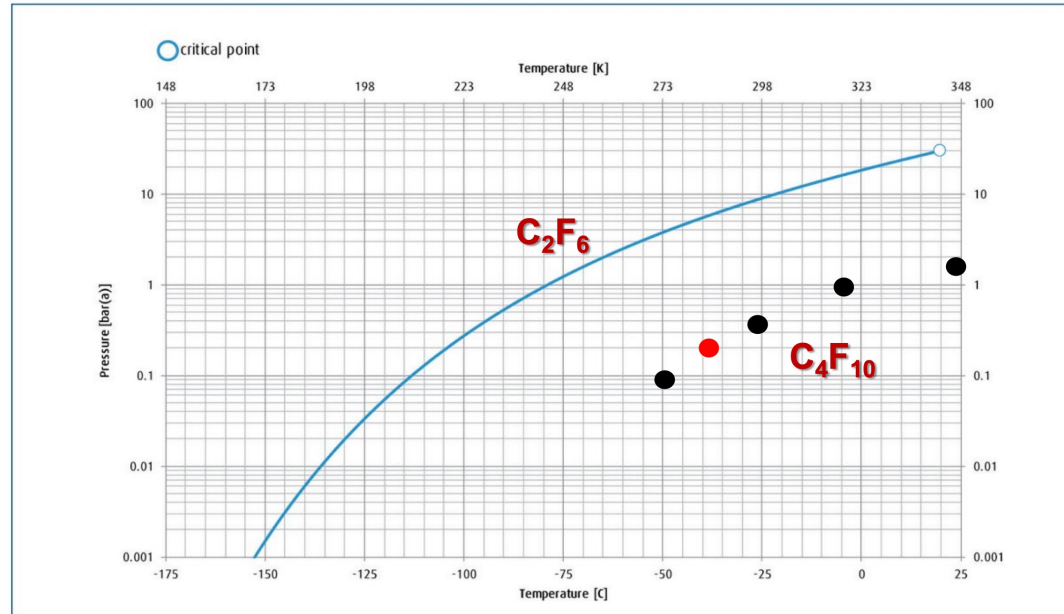
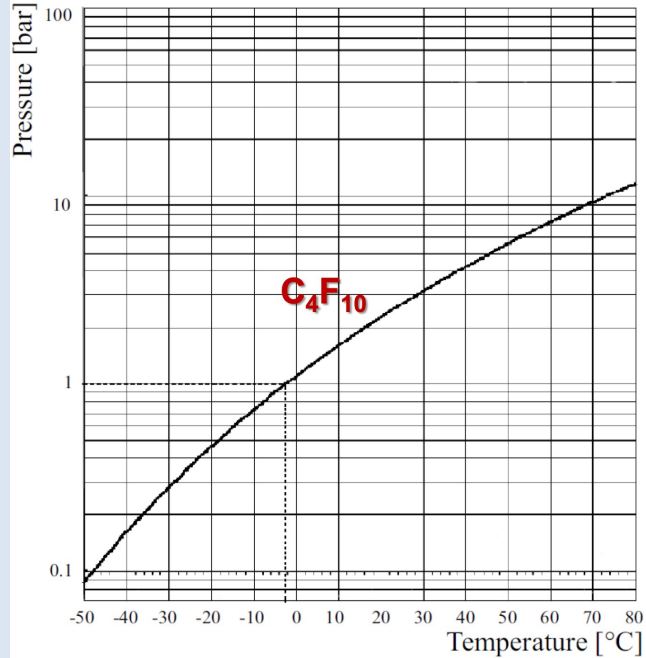
99-100% Transparency measured with instrumentation at CERN

**Deuterium UV lamp, Monochromator system, 1.6 m column for gas transparency measurement**



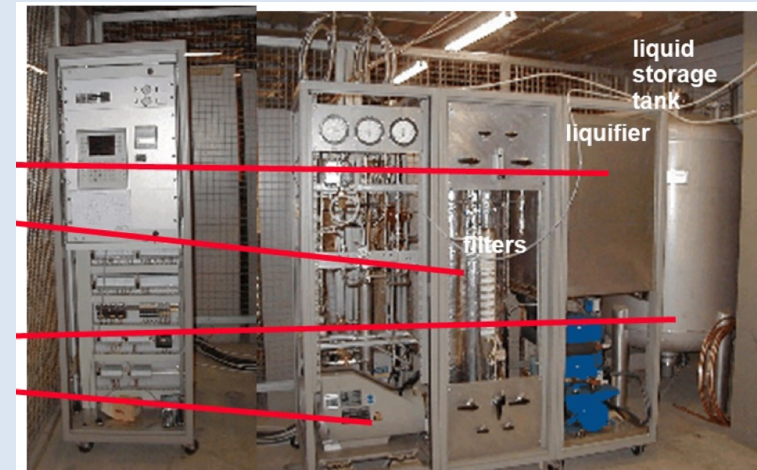
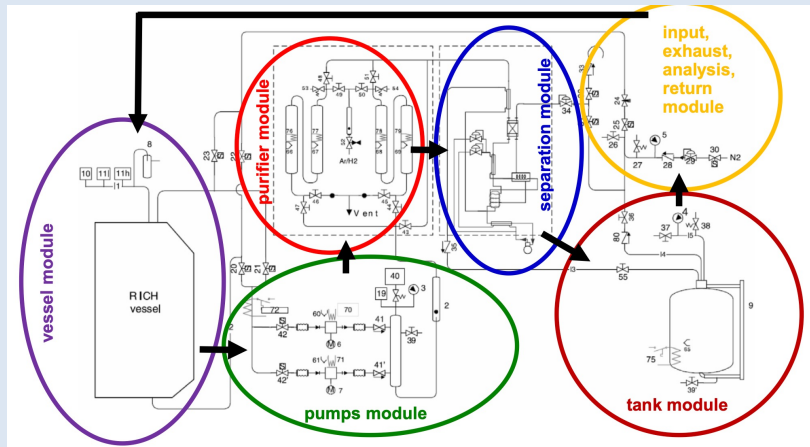
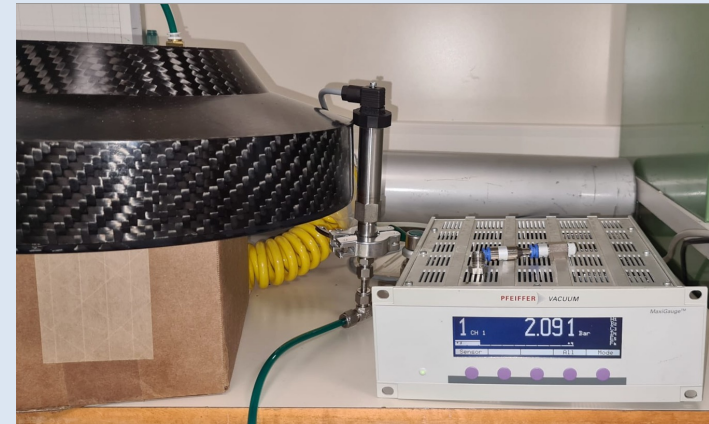
Developing the gas purging concepts from  $C_4F_{10}$  experience @ COMPASS

The partial pressures of  $C_2F_6$  and  $C_4F_{10}$  are very different

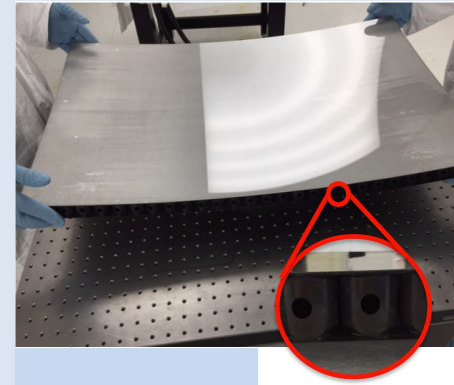


At  $-36^{\circ}C$   $C_4F_{10}$  has 200 hPa vapor pressure. A separator working at 7 bars will purge 97%  $N_2$  and 3%  $C_4F_{10}$

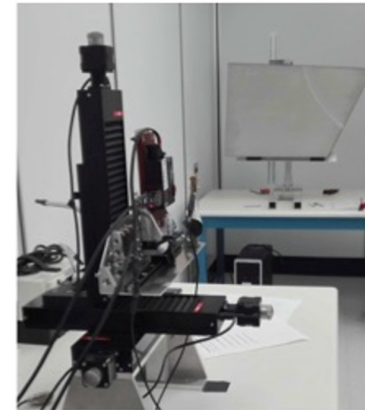
- **Test-beam data analysis:** *preliminary result available*
- **Characterization:** *Preliminary measurement done being extended to the visible range*
- **Purging system:** *basic scheme to define services*
- **Fast-recirculation system:** *basic scheme to define services*
- **Long-term tests with composite materials:** *in preparation*



- **Specs:** *derived from CLAS12 / LHCb*
- **Samples:** *ordered*
- **Small demo:** *compatible with present prototype suitable for long-term test with gas*
- **Medium-size proto:** *core structure optimized*
- **Characterization (JLab, DUKE)**
- **Alignment/Support:** *aka NA62, piezo-motor acquired*

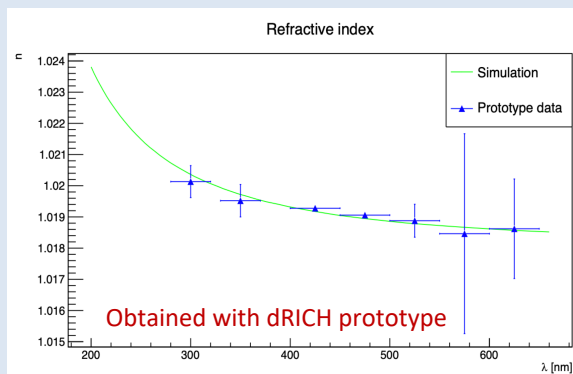


Surface Quality

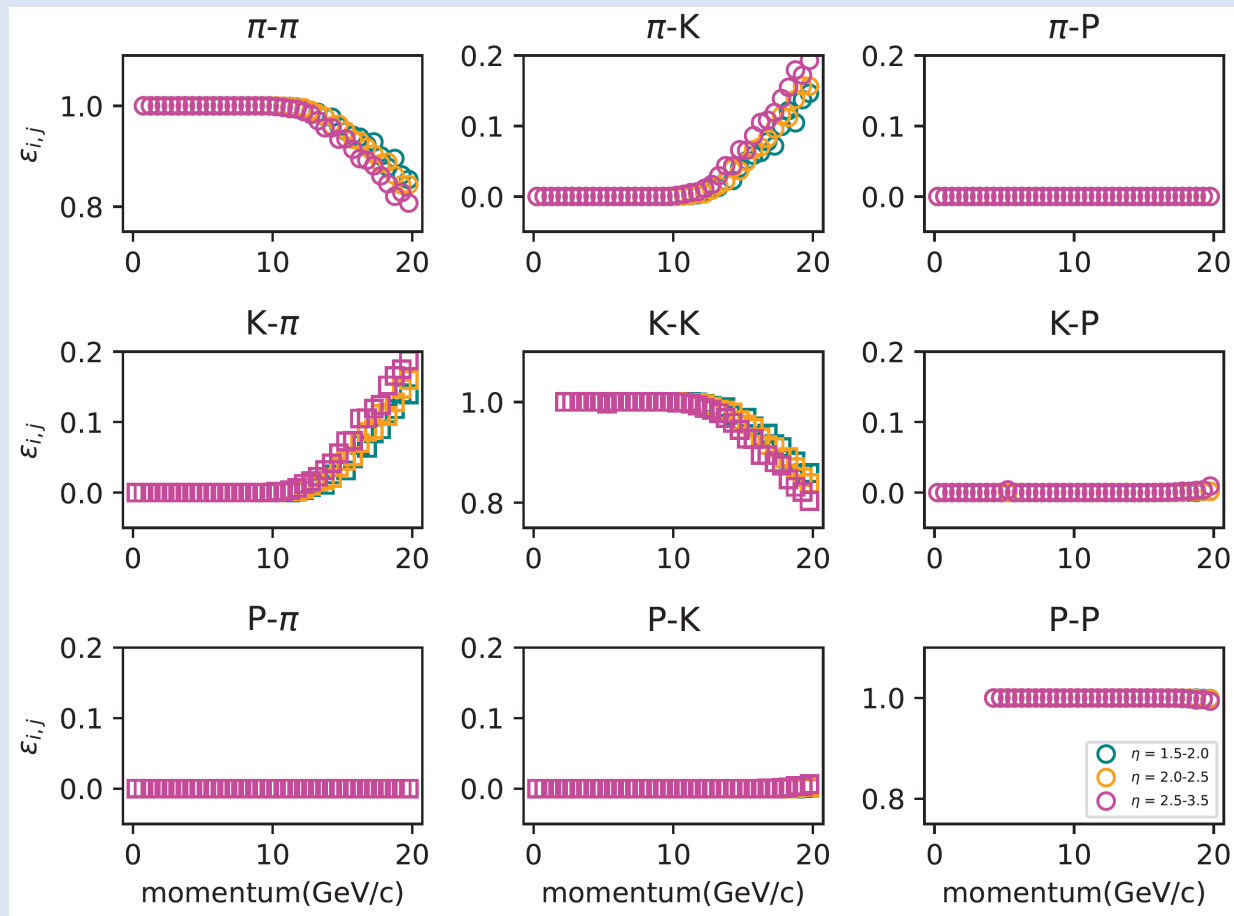


dRICH simulation is already performed within ePIC framework

Implements measured features



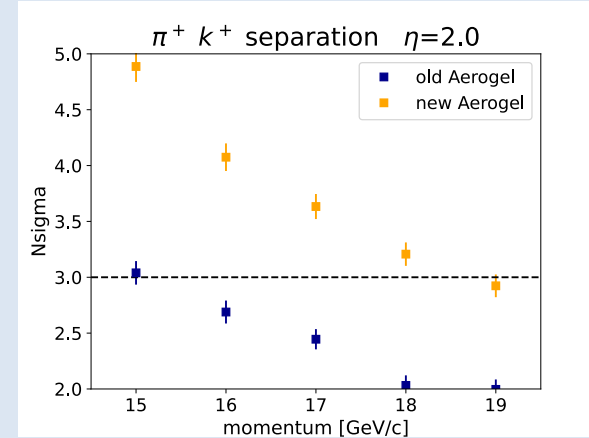
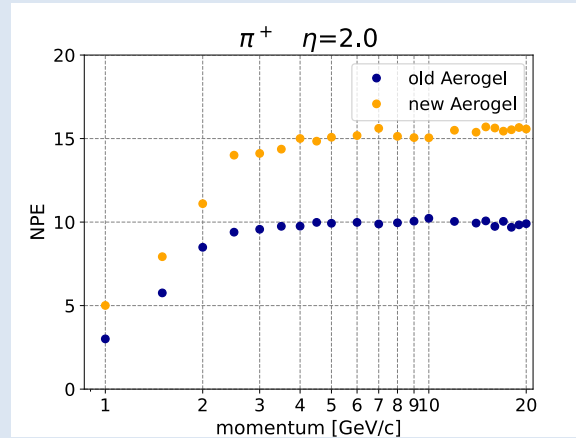
LUTs being generated for PID simulation and physics analysis



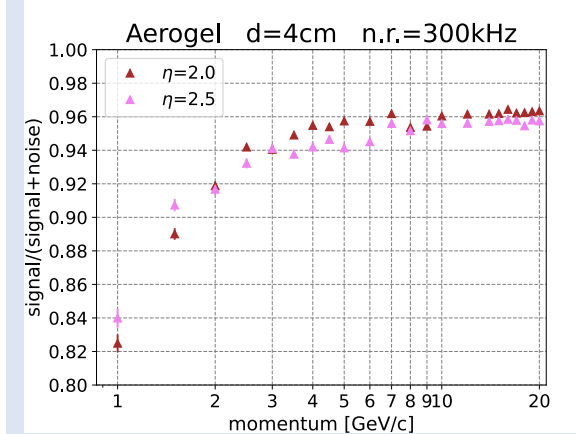
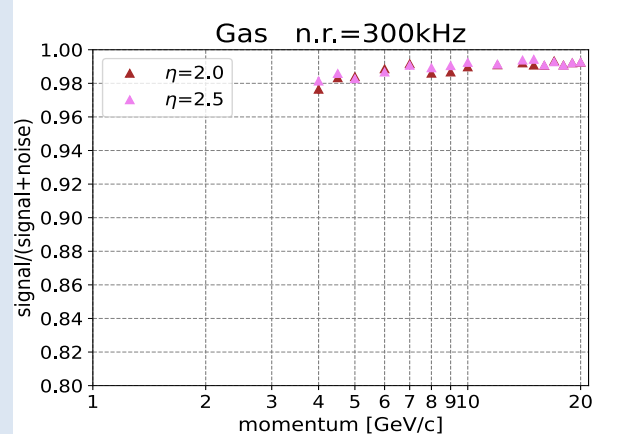
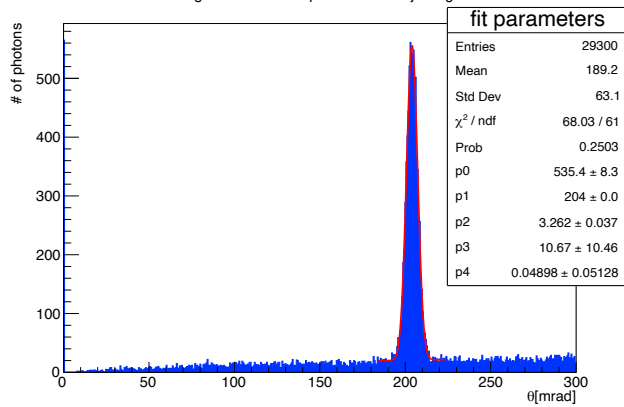


Optimization study ongoing for aerogel refractive index

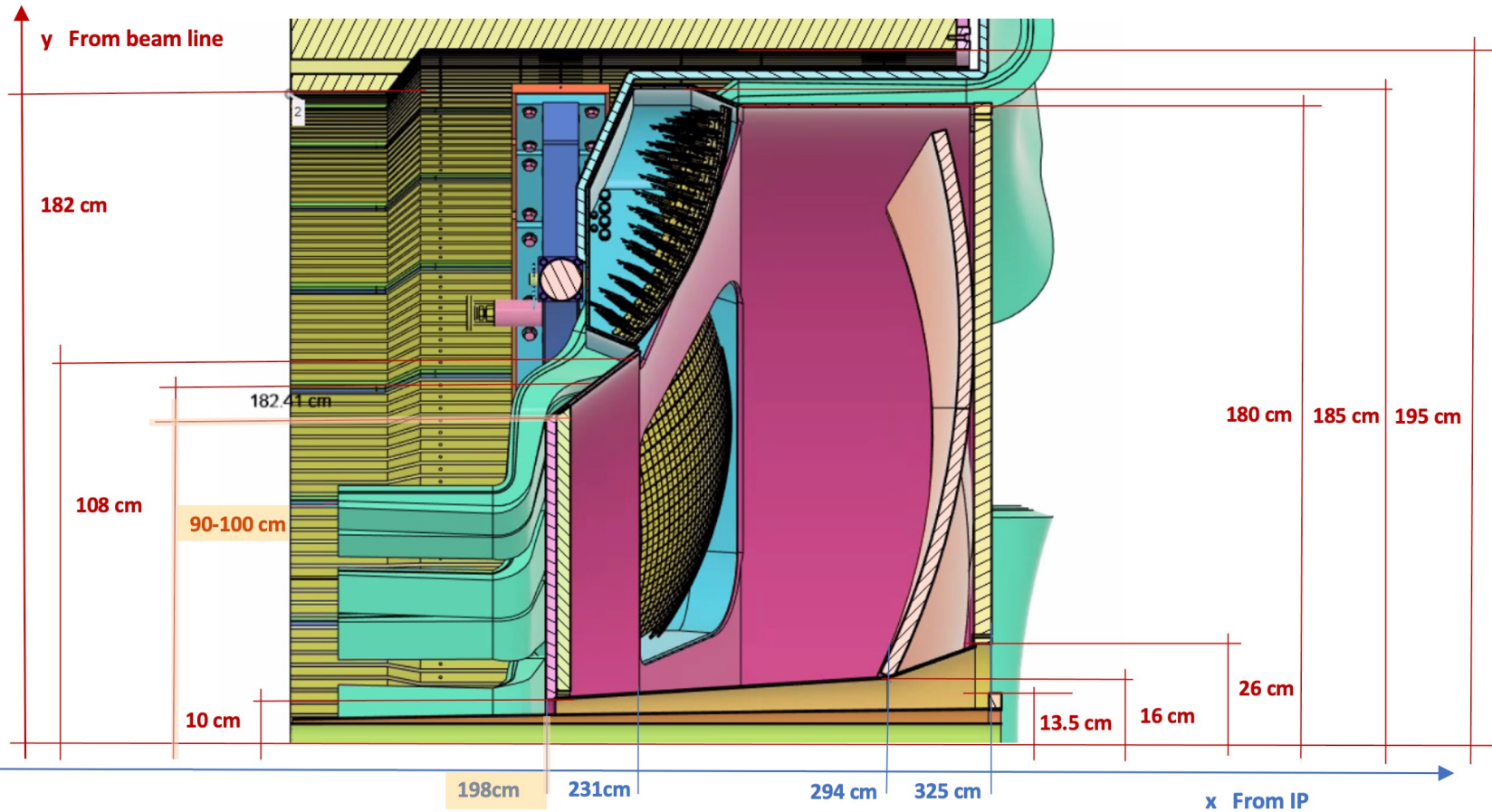
Study of “worse case” DCR background impact on resolution



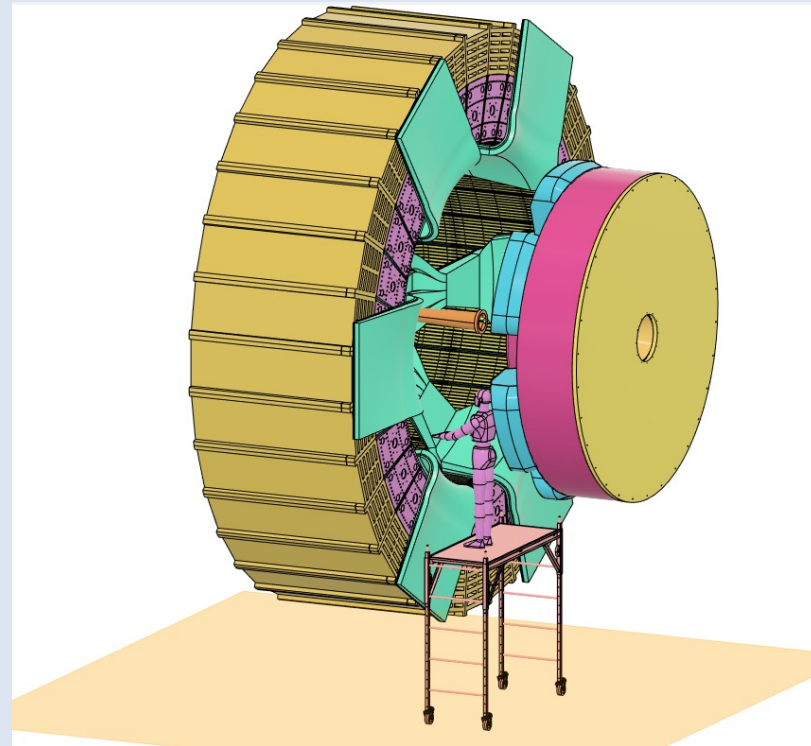
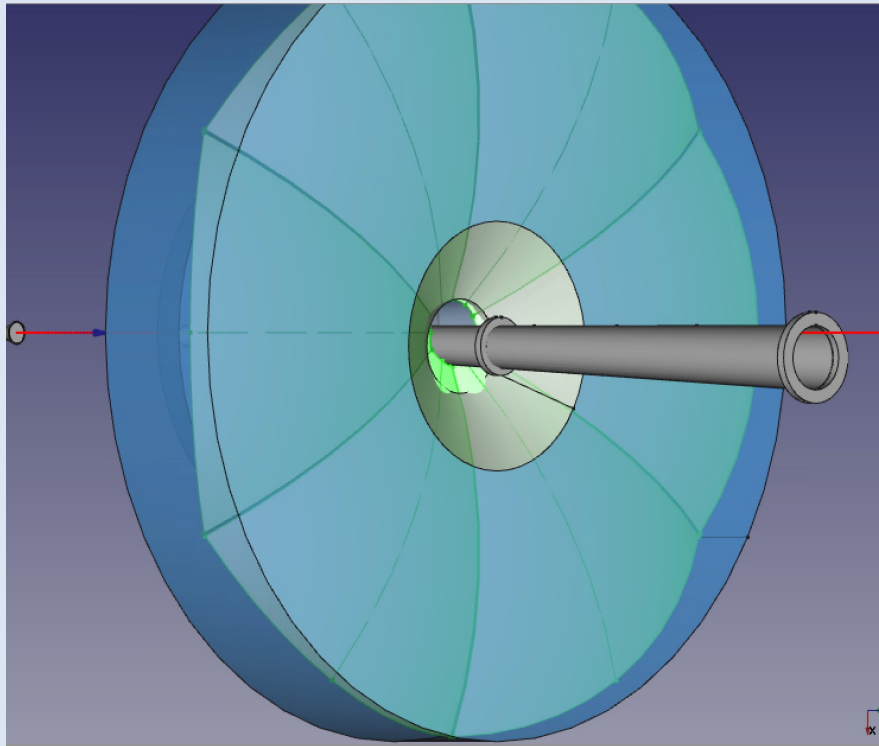
Cherenkov Angle distribution at  $p=01.5\text{GeV}/c$  injecting n.r.=300kHz



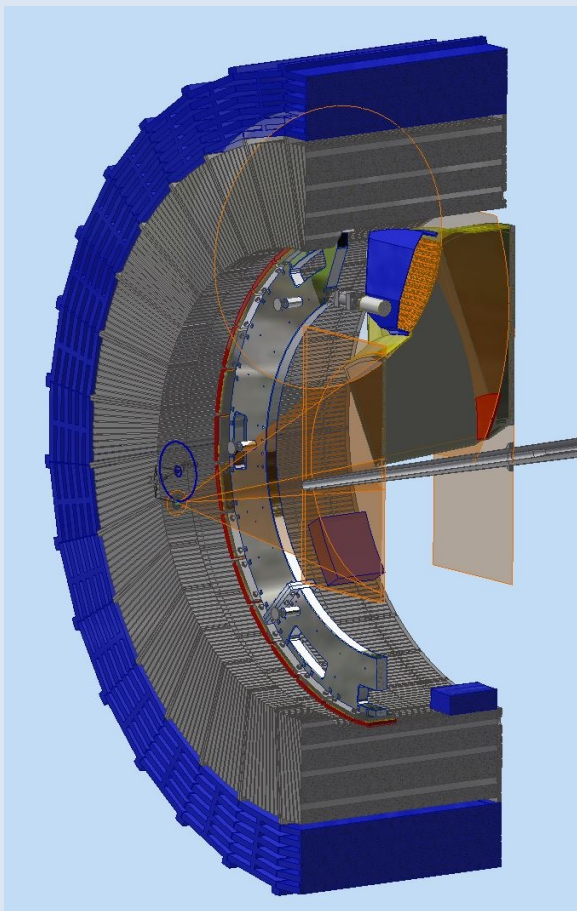
News: +3 cm downstream shift with respect the IP, O(10 cm) tolerance in aerogel disk radius



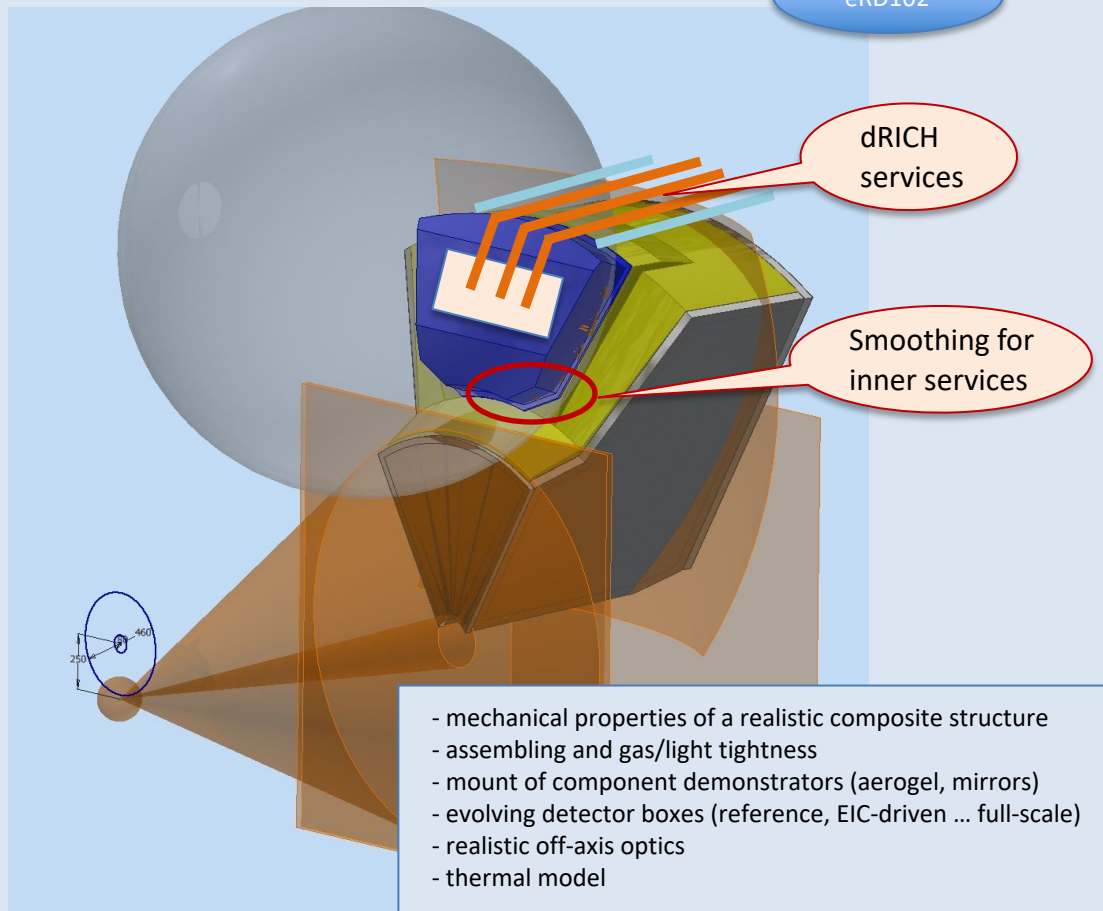
The hadron beam angle forces an expanding pipe and a off-axis dRICH bore  
dRICH bore should be big enough to provide clearance for the beam pipe during maintenance operations  
Working with the Project to find the best compromise



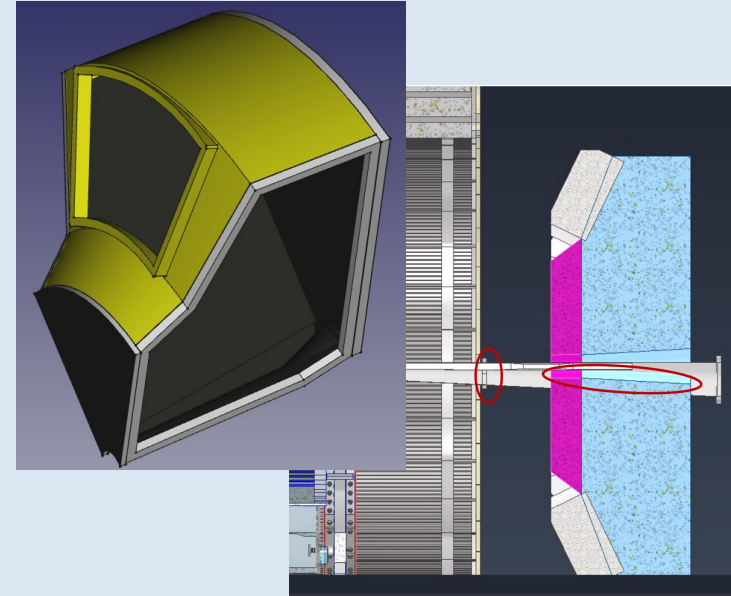
## Scalable to the wanted shape



## Baseline for the real-scale prototype



- **General layout** *outlined*
- **dRICH Shell:** *integration & maintenance under discussion*
- **Real-scale prototype:** *being refind (production already negotiated)*
- **Thermal tests:** *initiated with existing prototype/detector box*
- **Services:** *gas and cooling lines*
- **Detector box prototype:** *may be needed for a good modeling*



### DAC Review August 28-31, 2023

- 4) We recommend that a detailed design of the gas box and circulation system be given high priority.
- 5) To address concerns with multiple track PID, we recommend the implementation in the simulation of the expected backgrounds from the accelerator and study performance in the presence of overlapping tracks.
- 6) We recommend the development of a detailed design of the mechanical support of the photon detectors, as the arrangement seems complex.
- 7) We support the development and testing of the full-scale prototype.
- 8) The parameters of the annealing of the SiPMs should be studied to ensure they don't affect neighbouring systems.

## 2024:

**Preliminary definition of the technical specifications of all the dRICH components (April '24);**

**Complete mechanical design of the dRICH structure (June '24);**

**Integration of the readout and optical component developments in a real-scale prototype (October '24)**

## 2025:

**Real scale prototype completion & performance assessment**

**Aeorgel mass production specifications**

**SiPM thermal treatment protocols & on-board implementation**



Anticipated at the PID review