

A faded background image of the Massachusetts Institute of Technology (MIT) dome building, a large neoclassical structure with a prominent dome and a portico supported by columns. The building is surrounded by green trees and a lawn.

# Massachusetts Institute of Technology: MIT

## PixEL $\varphi$ Lab

*Jelena Lalic, MIT*

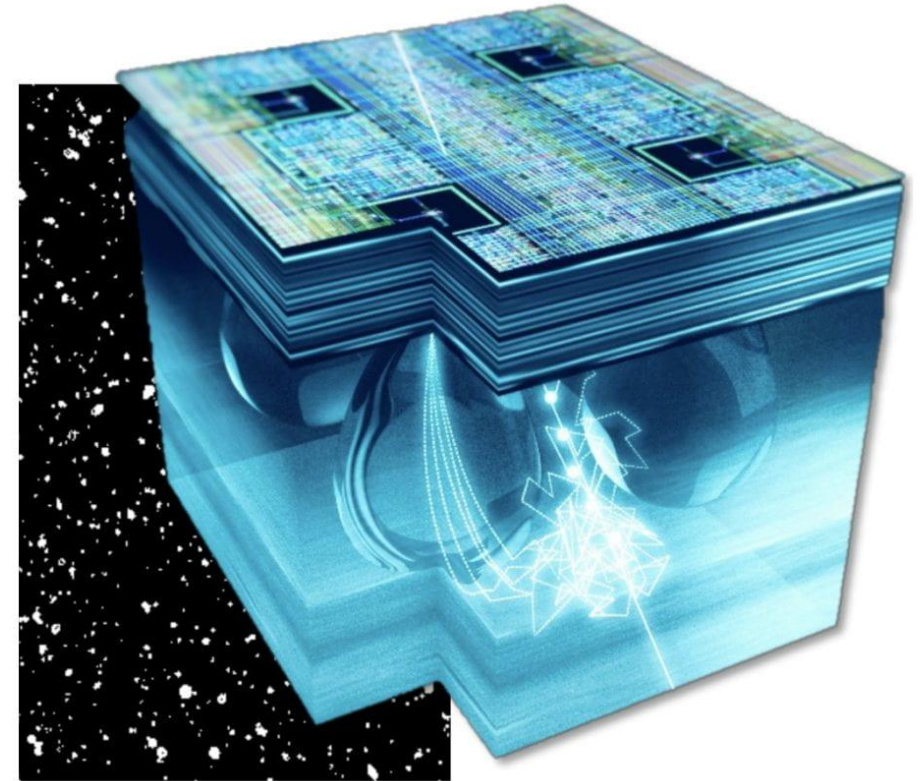


- **Introduction to MIT PixEL $\varphi$  Lab**
- **Key Projects and Applications**
- **Future Directions**

# MIT PixEL $\phi$ Lab: Silicon Pixel Lab for Elementary physics at MIT



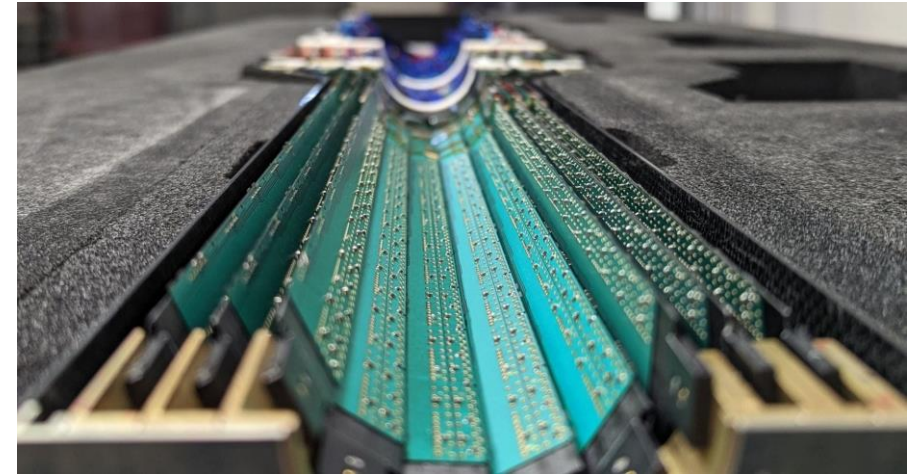
- **Overview of the lab:** the MIT lab focuses on advanced sensor technologies for elementary physics research, specializing in the development and application of Monolithic Active Pixel Sensor (MAPS) technology.
- **Mission and Vision:** Our focus is on harnessing this cutting-edge sensor technology to pioneer advanced detection systems, thereby setting new standards in precision and innovation for the field.
- **Collaborations and Lab Capabilities**
  - Strong collaboration with CERN
  - Part of the team is CERN-based
  - **Currently, CERN-based lab**
  - Mid-Long term -> MIT-based lab



# MIT PixEL $\phi$ Lab: Silicon Pixel Lab for Elementary physics at MIT



- Leveraging the expertise of [MIT Heavy-Ion Group](#).
- Lab recently formed by [Prof. Gian Michele Innocenti](#)
- For more information <https://pixelphilab.mit.edu/>

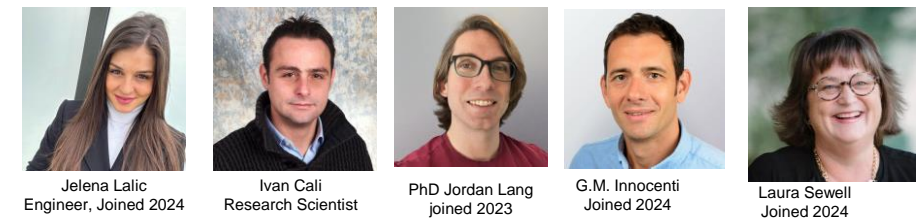


## MVTX team



+

## SVT/MOSAIX team



+ Bates engineers

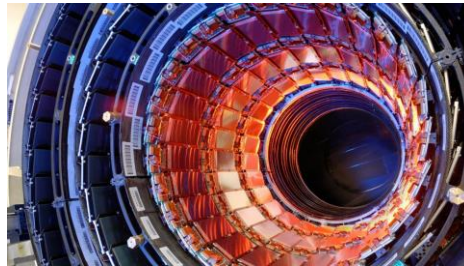
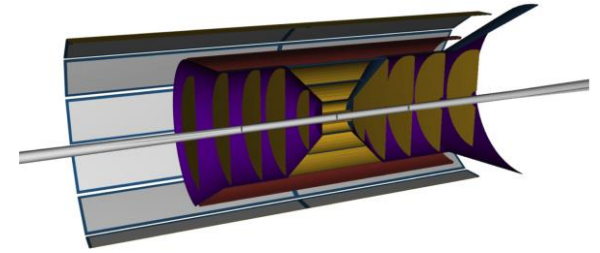
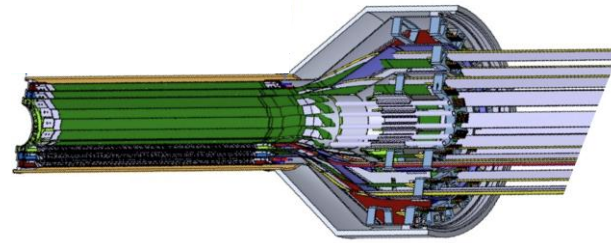
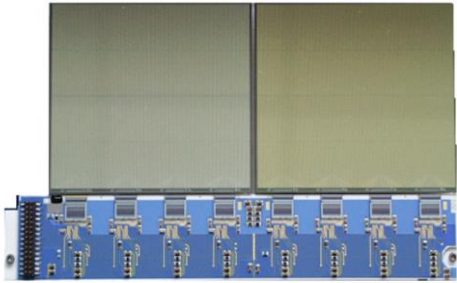
# Silicon detectors in the MIT heavy-ion group



*Almost 30 years of experience in pixels detectors construction and commissioning*

## PHOBOS experiment at RHIC

AC-coupled, single-sided, silicon pad for tracking, vertexing, and multiplicity



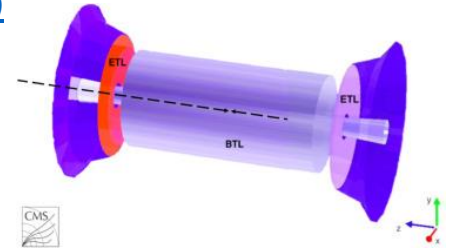
**CMS tracker ("hybrid pixels")**  
commissioning pixel and strip detectors for heavy-ion runs

## Monolithic Active Vertex Tracker (MVTX) for sPHENIX with ALICE ITS2 technology

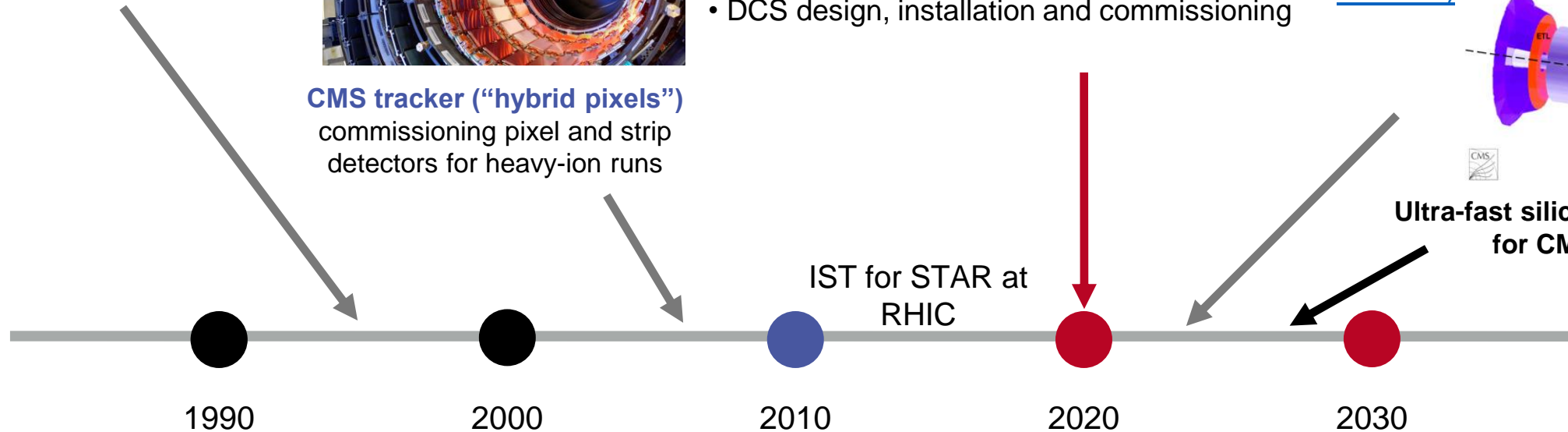
- mechanical design, cooling, integration
- module characterization
- DCS design, installation and commissioning

## Silicon Vertex Tracker for ePIC

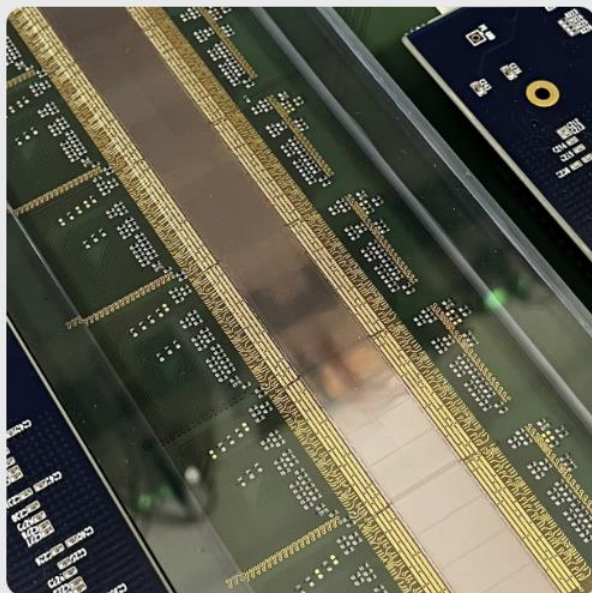
first experiment for the upcoming [EIC \(Electron-Ion Collider\)](#)



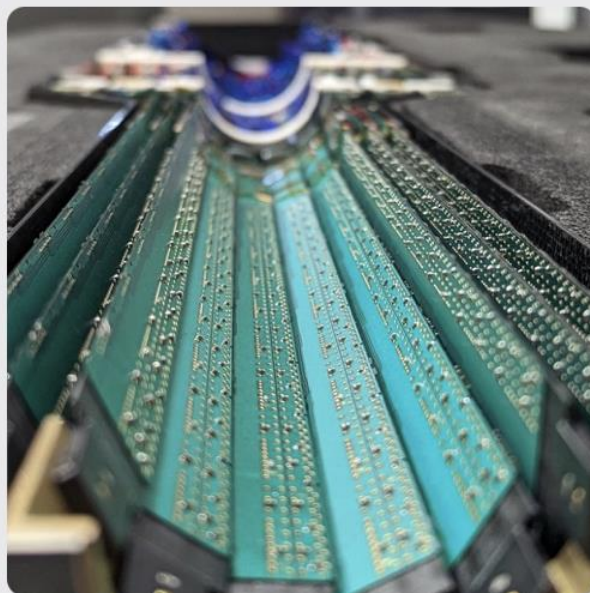
Ultra-fast silicon timing detector for CMS in Run 4



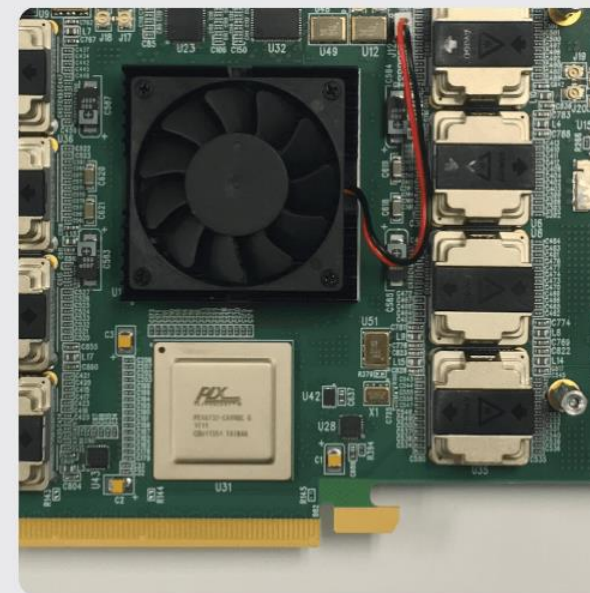
# Projects @ MIT PixEL $\phi$ Lab:



Silicon Vertex Tracker (SVT) for the ePIC experiment at the Electron-Ion Collider



MVTX for the sPHENIX experiment

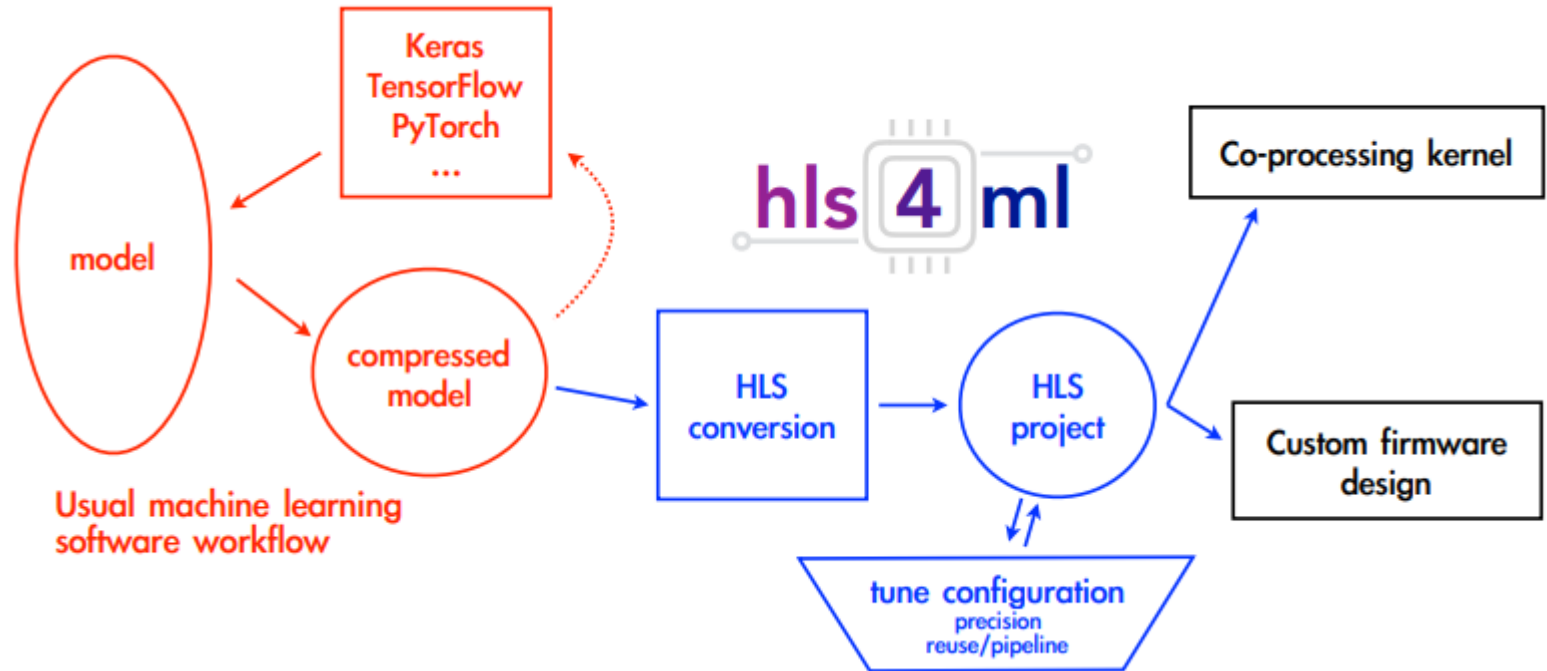


Artificial intelligence with FPGA for MAPS detectors

# HLS4ML: Ultra fast machine learning for FPGAs



[J. et al 2018 JINST 13 P07027](#)

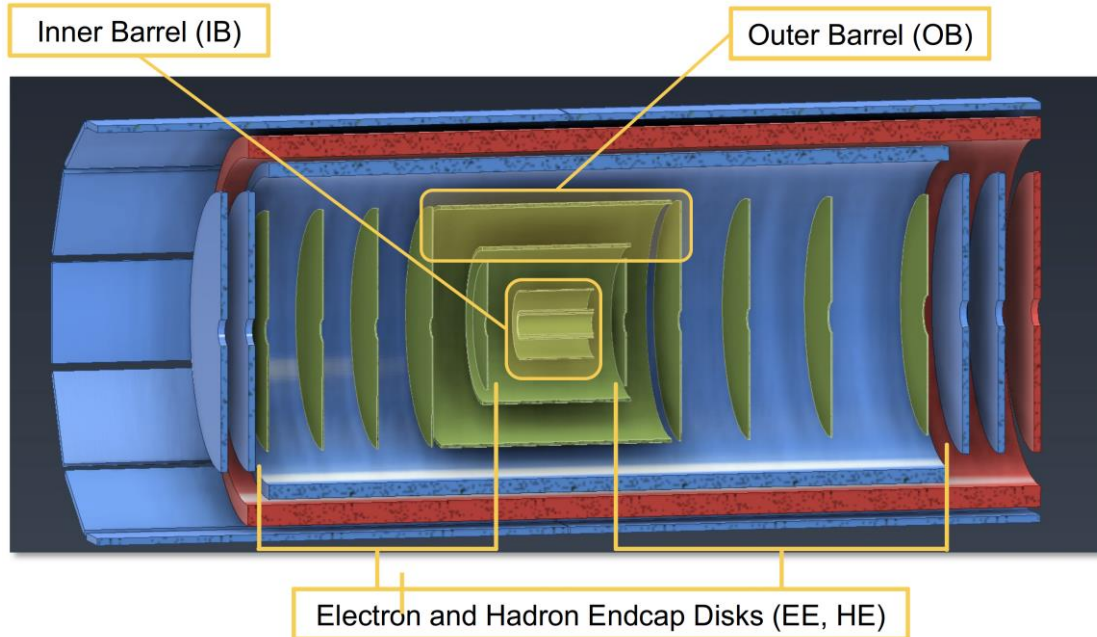


**Workflow to translate a model into a FPGA implementation using hls4ml**

- Python package for machine learning inference in FPGAs.
- firmware implementations of machine learning algorithms is created using a high-level synthesis language (HLS)
- Traditional open-source machine learning package models are converted into HLS that can be configured for your use-case.

# Silicon Vertex Tracker (SVT) for ePIC

The **Silicon Vertex Tracker (SVT)** will utilize MAPS for precision tracking of charged particles.



## Inner Barrel (IB)

build with bent ITS3 wafer-size sensors as the ITS3

## Outer Barrel (layers 3,4 and disks)

Build with *flat* Large Area sensors derived from ITS3 sensors and further optimized

## SVT AND CHALLENGES:

- Baseline sensor choice is ITS3 sensor in TowerJazz 65 nm technology being developed for the ALICE ITS3 upgrade
- ***SVT sensor area is much larger (~8m<sup>2</sup>) and SVT has a much wider pseudorapidity coverage*** -> Adapt the ITS3 MOSAIX to develop EIC-Large Area Sensors (LAS)
- strong constraints on material budget that imposes challenges for services, cooling, powering
- MIT, as a part of the SVT collaboration, is actively involved in overcoming those challenges





## ITS3

- will replace the three inner-most vertexing layers of ALICE
- Nearly massless detector based on wafer-scale sensors up to 10cm x 26cm
- Thinned down to ~40 um
- Bent into cylindrical detector layers that are held in place with carbon foam and cooled by a forced airflow
- Will be placed 2 mm from the beam pipe

## ER2: MOSAIX

- MIT is involved in MOSAIX sensor design
- First time for the MIT group to get involved into sensor design itself (30 years of detector experience and commissioning but not design so far)

### Stitched bent sensors for ITS3 and first three layers of the SVT

**MLR1:** qualification of CMOS 65nm technology, prototype for circuit blocks

**ER1:** stitching technology demonstrator (MOSS and MOST sensor), yield studies

**ER2:** fully functional sensor that satisfy ITS3 requirements

**ER3:** final production and design (bug fixes from ER2)

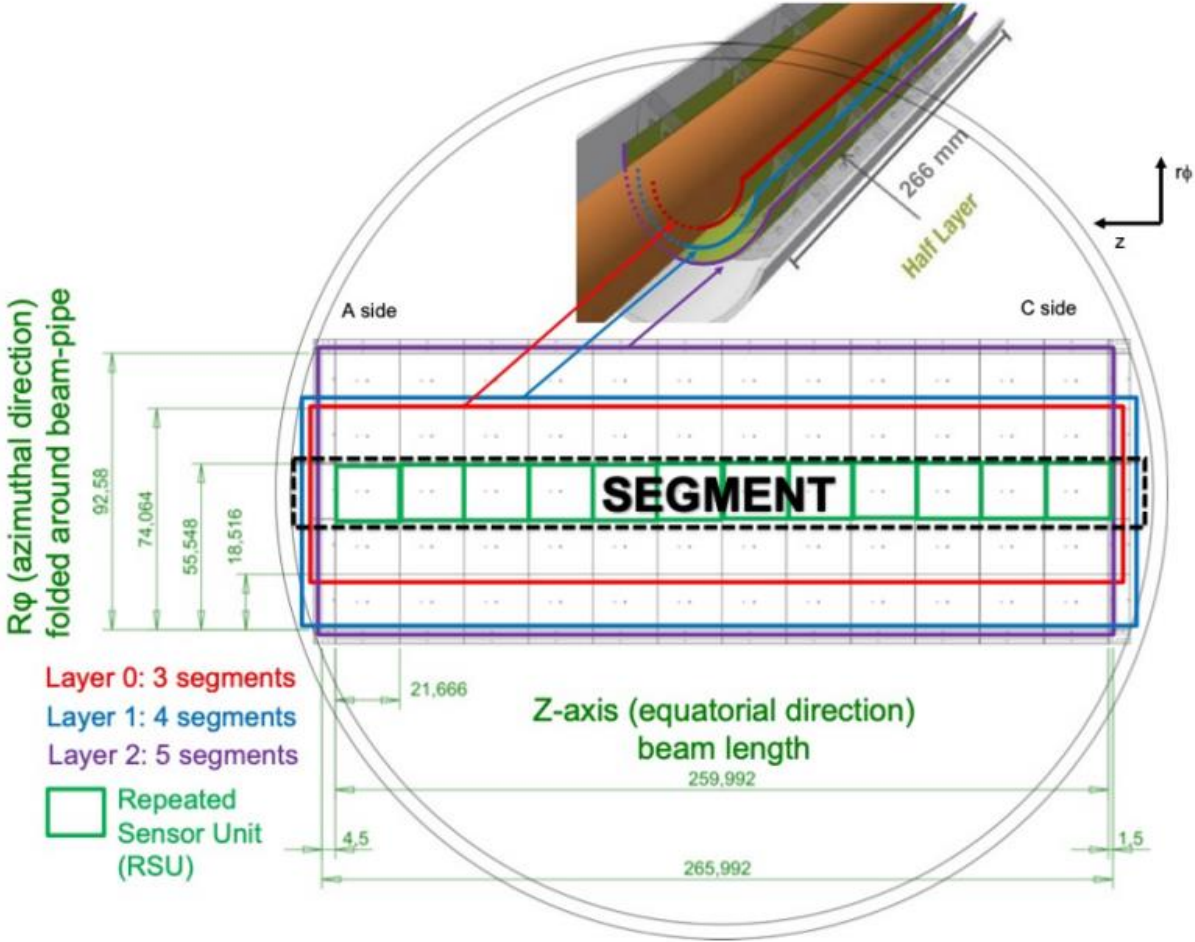
# Introduction to MOSAIX

## MOSAIX development

- Preproduction chip
  - Full size and full functional prototype ASIC
- ER2 Stitched sensor design
  - Wafer scale
- Will be followed by ER3 (final production)
  - Only bug fixes

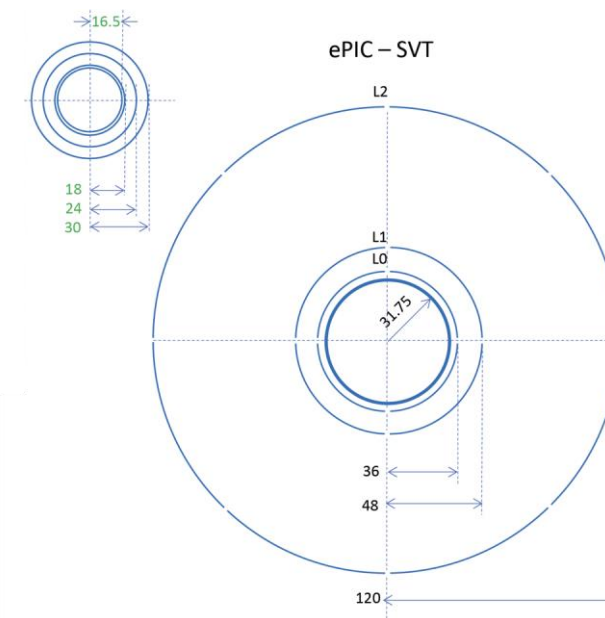
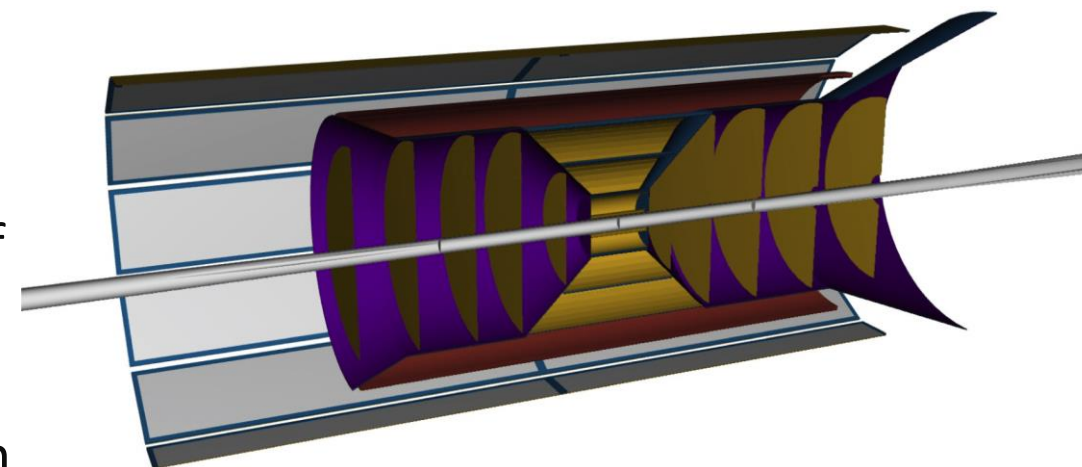
IB Layer Parameters	Layer 0	Layer 1	Layer 2
Sensor length [mm]		265.992	
Sensitive length [mm]		259.992	
Sensor azimuthal width [mm]	58.692	78.256	97.820
Radial position [mm]	19.0	25.2	31.5
Equatorial gap [mm]		1.0	
Max thickness [ $\mu\text{m}$ ]		50	

Table 3.3: Design dimensions of the sensor dies and radial position.



# MIT Involvement for the SVT detector

- Sensor design for ER2/ER3
- High-frequency wafer probing characterization of large-volumes of MAPS
- Development of the readout testing setup
- Coordinating the SVT testing and characterization working group
- Testing of the data compression using FPGA multiplexing for service reduction
- Mechanics: Mechanical structure for the large-radius *bent* layer of the Layer 2 → Bates as one of the ePIC testing/construction sites



# MIT contribution to MOSAIX design

- **1 engineer (myself) working full time on design together with MOSAIX design team at CERN**
  - Started January 2024
- **Areas of focus:**
  - RTL:
    - Serializer in the RSU periphery
  - Models and Liberate characterization
    - Stitched backbone buf, stitched backbone interface (bridged) in the LEC, REC and tile serializer
    - Modelling and integration inside the tile periphery
    - Liberate AMS characterization
  - Periphery Implementation

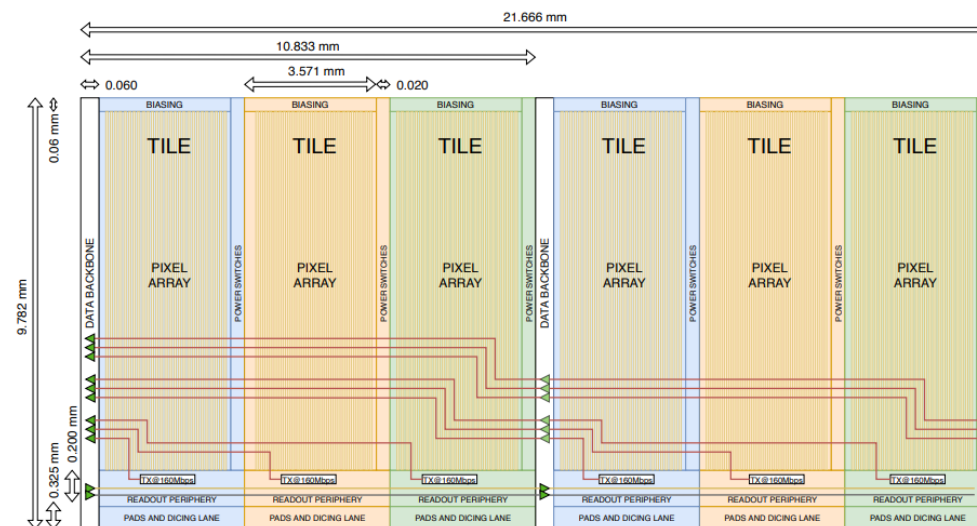


Figure 3.37: Architecture of the bottom half sensor unit (not to scale).

Joao (BNL) and myself are 2 EIC engineers within ITS3 CERN design team.

# High-speed MAPS Wafer Probing

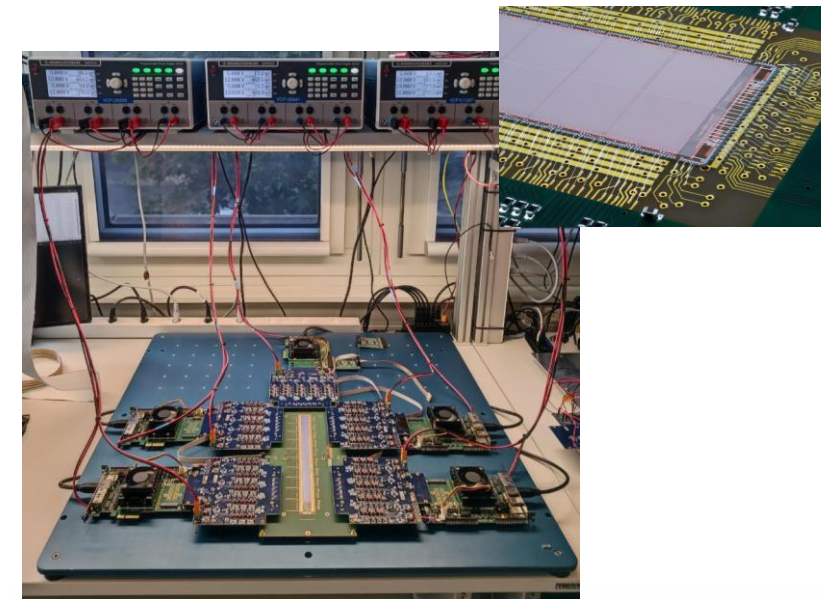
**The capability of performing fast and accurate tests of large-area MAPS sensors is crucial for:**

- Performing the first tests of the MOSAIX engineering runs (ER2)
- Finalizing characterization of the ER3 sensor
- Testing and characterizing the LAS design.
- **Conducting large-scale tests of the sensors during the production phase. This is especially critical for the LAS sensors that will equip the disks and the outer barrels.**

**We propose a development of the high-frequency (10.24Gps) wafer-probe testing:**

- Preliminary testing with existing serializer, the NKF7, which serves as a prototype for the serializer to be incorporated into the MOSAIX sensor
- Once the principle is verified, we will proceed to design and produce the setups for the ER2 and the ER3 sensors.

**Unique contribution of the SVT team to the ITS3 project.  
Involving new members of the SVT team to this effort.**



# Future activities

- Current job opening <https://academicjobsonline.org/ajo/jobs/27541>
- We are planning on getting new members and expanding area of work
- Will have MIT undergraduate and PhD students joining (during this summer)
  
- Strong interest within wider MIT community in exploring MAPS for FCC and lower energy nuclear physics
- AI in MAPS (leveraging in-house experience with AI)