



pfRICH end ring prototyping updates

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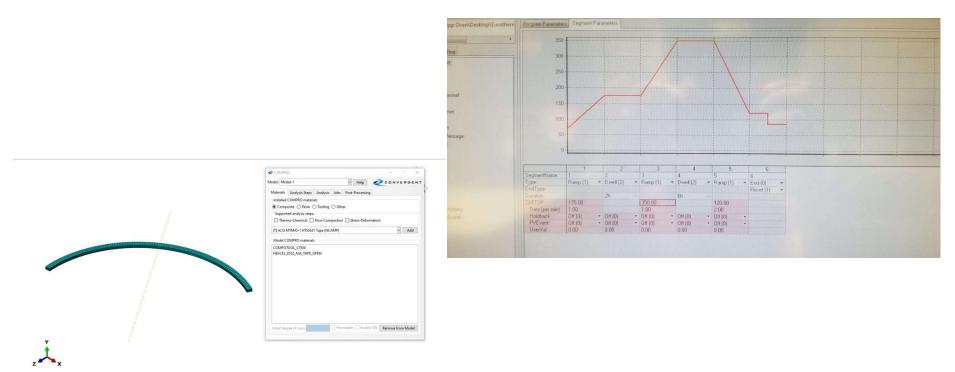


COMPRO simulation for tool shape compensation



- Decided to go with a concave tool
- So that the spring in will help in the tool-part removal
- Simulation Set Up is on-going

• Heat transfer analysis completed to make sure that we get good degree of cure in the thick layup.





Follow up on SBU visit



- Mirror trials for Lexan to CFRP bonding cocuring this week
- Goal is to have even dispersion of epoxy between the lexan and CFRP
- Thermal testing started last week to see what substrate we can use for this that is in stock here at Purdue

- I have 2 lexan sheets from Bill/SBU
- Bill Post deposition Mirrors with the CFRP
 substrate need to be heated to 300° C for
 post processing
 - O CURRENT CHOICE OF CFRP WILL NOT WITHSTAND 300°C
 - Working to find out alternative materials for mirror base substrate.

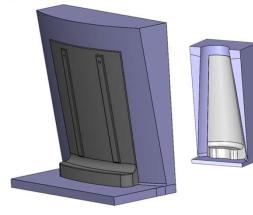
- Creating the vacuum glue that Preet mentioned and sending him those samples this week !
- Confirm the max temp for CFRP to be used in mirror substrate



Timeline Questions



- Got email from Alexander/Alex/Charles for timelines on the mirror substrate as well as end plates
- Final designs needed for both to give a schedule to integrate with Charles's Gantt chart
- O Are we making just 2 mirror sections (each/ 4total) or more? This effort will start after the co-curing/bonding figured out. → correct



- What is the final sensor plate design to manufacture? The one which is modified for beam testing or a full sensor grid?
 - Prototype on small samples
 - o Full sensor plane is envisioned for PED manufacturing
- Am I making the "End Ring" that goes on the inside around the beam pipe?

