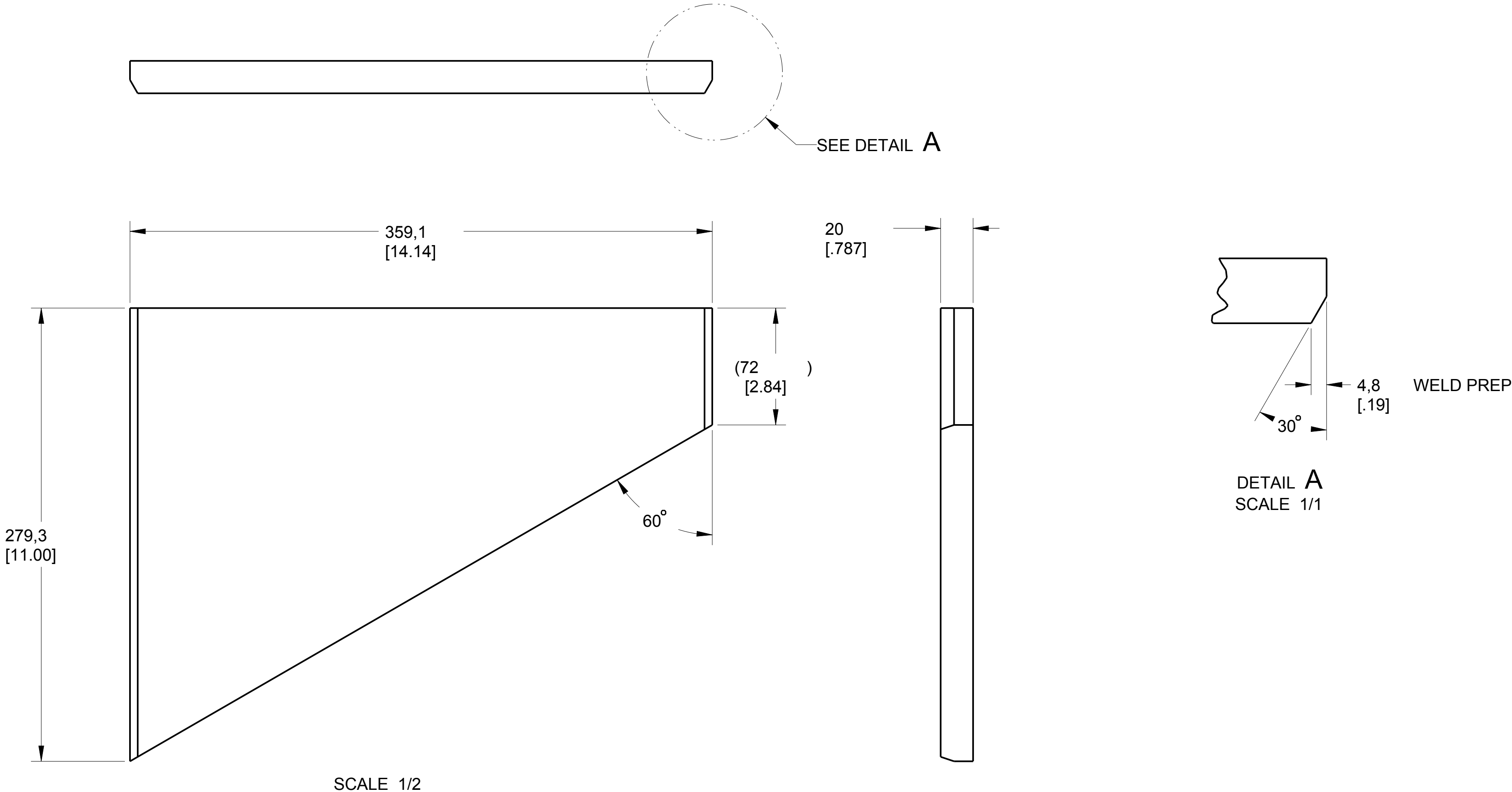


NOTES:
1. MATERIAL: 6061-T6 ALUMINUM ALLOY

REVISIONS							
REV	ZONE	ECN NO.	DESCRIPTION	BY	DATE	CKR	APP
A	-	-	INITIAL RELEASE	PEK	12/29/2015	-	-



OUTSTANDING ECN NUMBERS	INTERPRET IN ACCORDANCE WITH ASME Y14.24						SUPERCONDUCTING MAGNET DIVISION			BROOKHAVEN NATIONAL LABORATORY				
	UNLESS OTHERWISE SPECIFIED									BROOKHAVEN SCIENCE ASSOCIATES UPTON, N.Y. 11973				
	DIMENSIONS ARE IN MILLIMETERS DIMENSIONS IN [] ARE INCHES			ANGULAR TOLERANCE ± 1°			DRAWN BY	P KOVACH	3/17/2015	TITLE: BABAR MAGNET VALVE BOX EXTENSION ADAPTOR BOTTOM PLATE				
GENERAL TOLERANCES	DIMENSION		≤6 [.24]	>6 [.24]	>30 [1.18]	>120 [4.72]	DESIGN APPROVAL	P. KOVACH						
	MEDIUM MACHINING		± 0.1 [.004]	± 0.2 [.008]	± 0.3 [.012]	± 0.5 [.020]	CHECKED BY	R. RITTER						
	WELDED STRUCTURE		± 0.5 [.020]	± 1 [.039]	± 2 [.079]	± 3 [.118]	ENGINEER APPROVAL	M ANERELLA	1/21/2016					
			± 0.5 [.020]	± 1 [.039]	± 2 [.079]	± 3 [.118]	SUPERVISOR APPROVAL	M ANERELLA	1/21/2016	SIZE	DRAWING NUMBER:		REV.	
	THIRD ANGLE PROJECTION		FINISH		BREAK SHARP EDGES		SAFETY APPROVAL	M CHUC	2/10/2016	C	46010116		A	
			[] ✓		MAX. [] MIN. []		Q.A. APPROVAL							
										Q.A. CATEGORY:		SCALE: NOTED	WEIGHT: 7.6 LBS	SHEET 1 OF 1