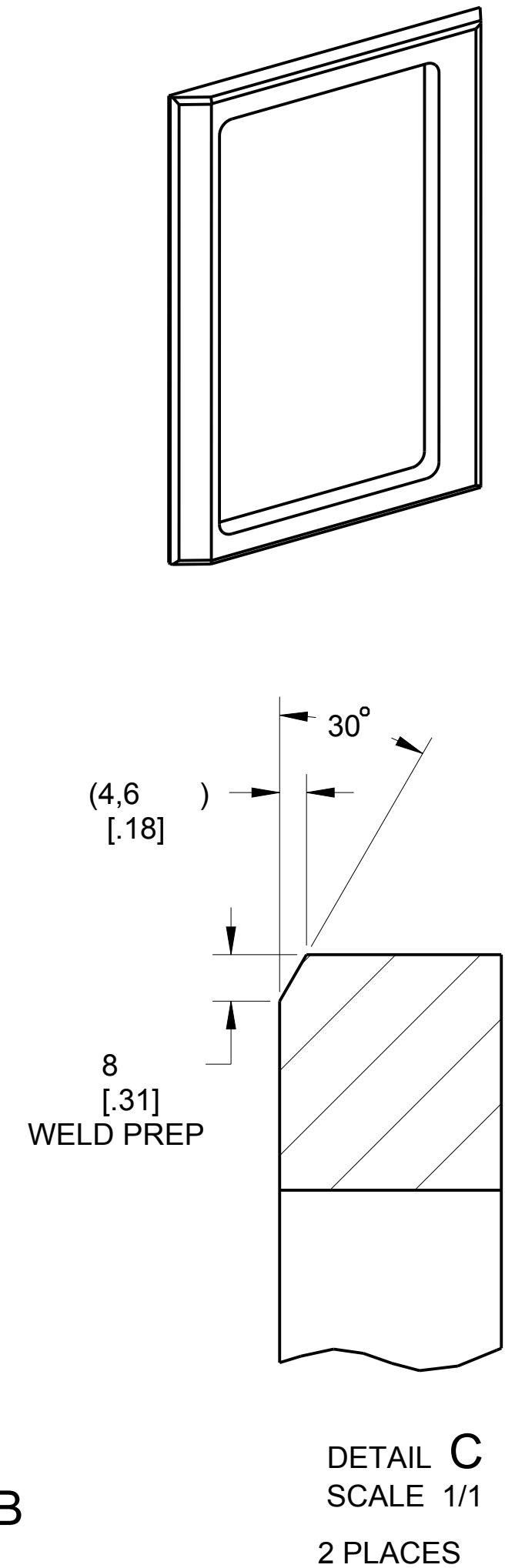
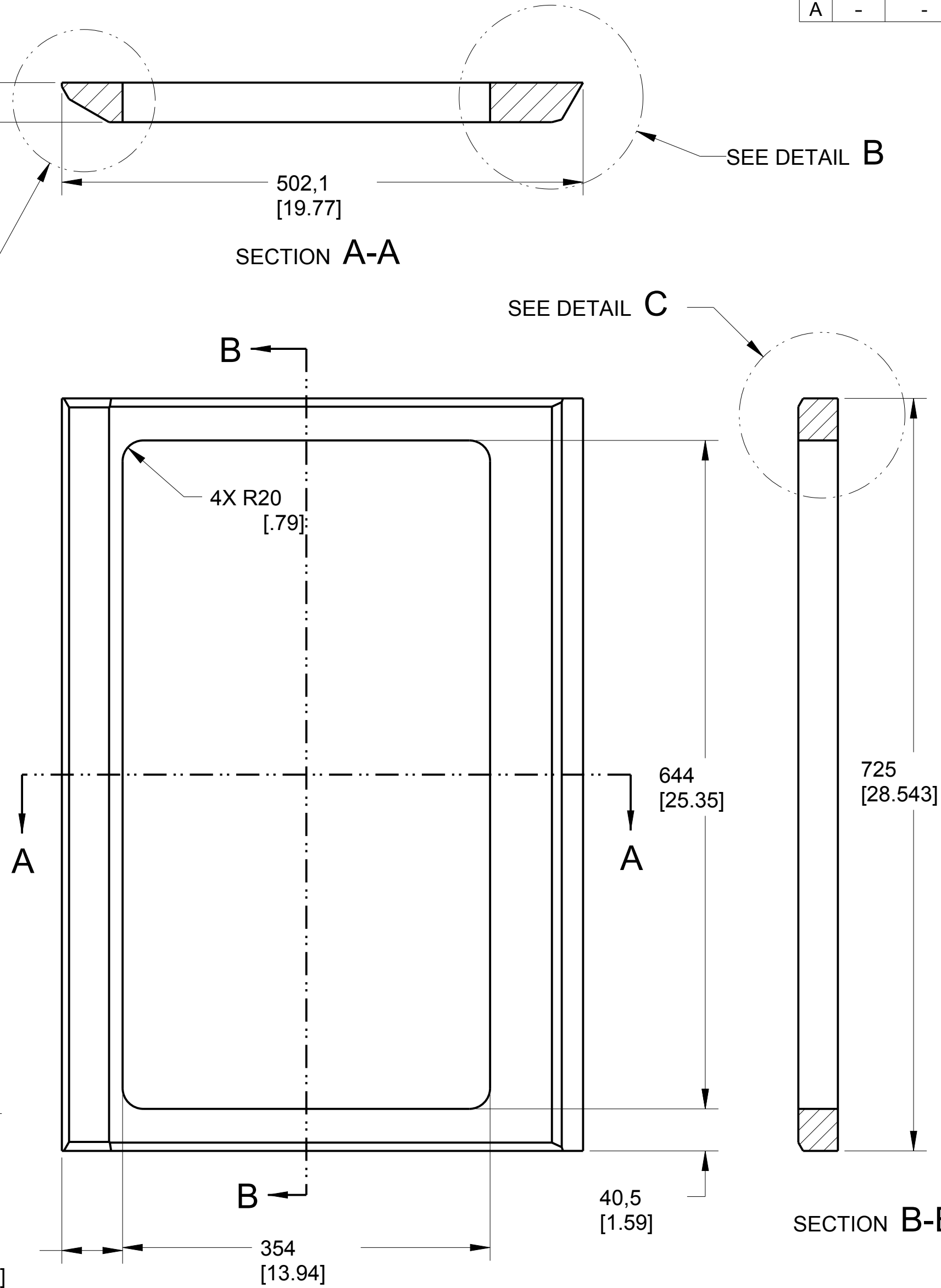
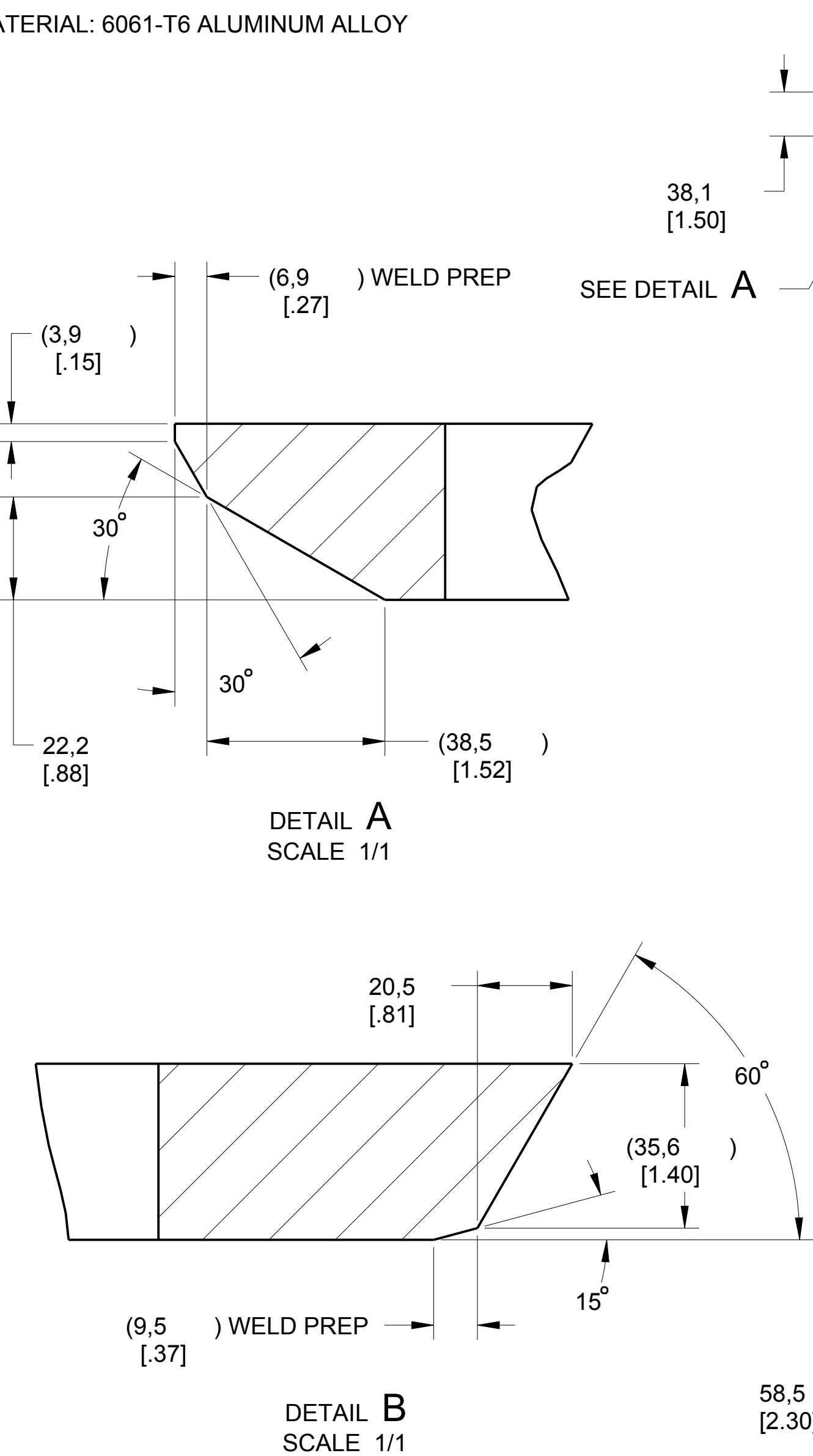
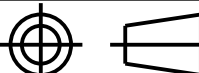


NOTES:
1. MATERIAL: 6061-T6 ALUMINUM ALLOY

REVISIONS							
REV	ZONE	ECN NO.	DESCRIPTION		BY	DATE	CKR APP
A	-	-	INITIAL RELEASE		PEK	12/29/2015	- -



OUTSTANDING ECN NUMBERS	INTERPRET IN ACCORDANCE WITH ASME Y14.24						SUPERCONDUCTING MAGNET DIVISION			BROOKHAVEN NATIONAL LABORATORY						
	UNLESS OTHERWISE SPECIFIED									BROOKHAVEN SCIENCE ASSOCIATES UPTON, N.Y. 11973						
GENERAL TOLERANCES	DIMENSIONS ARE IN MILLIMETERS DIMENSIONS IN [] ARE INCHES			ANGULAR TOLERANCE ± 1°			DRAWN BY	P KOVACH	3/17/2015	TITLE: BABAR MAGNET VALVE BOX EXTENTION CHIMNEY COVER FLANGE						
							DESIGN APPROVAL	P. KOVACH								
							CHECKED BY	R. RITTER								
	DIMENSION			≤6 [.24]	> 6 [.24]	> 30 [1.18]	> 120 [4.72]	> 315 [12.4]	>1000 [39.4]	>2000 [78.7]	ENGINEER APPROVAL	M ANERELLA	1/21/2016			
	MEDIUM MACHINING			± 0.1 [.004]	± 0.2 [.008]	± 0.3 [.012]	± 0.5 [.020]	± 0.8 [.031]	± 1.2 [.047]	± 2 [.079]	SUPERVISOR APPROVAL	M ANERELLA	1/21/2016			
WELDED STRUCTURE			± 0.5 [.020]	± 1 [.039]	± 2 [.079]	± 3 [.118]	± 5 [.20]	± 7 [.28]	± 10 [.39]	SAFETY APPROVAL	M CHUC	2/4/2016	SIZE	DRAWING NUMBER:		REV.
THIRD ANGLE PROJECTION			FINISH			BREAK SHARP EDGES			Q.A. APPROVAL		C46010212A					
			[] ✓			MAX. [] MIN. []					Q.A. CATEGORY:		SCALE:	NOTED	WEIGHT: 27 LBS	SHEET 1 OF 1