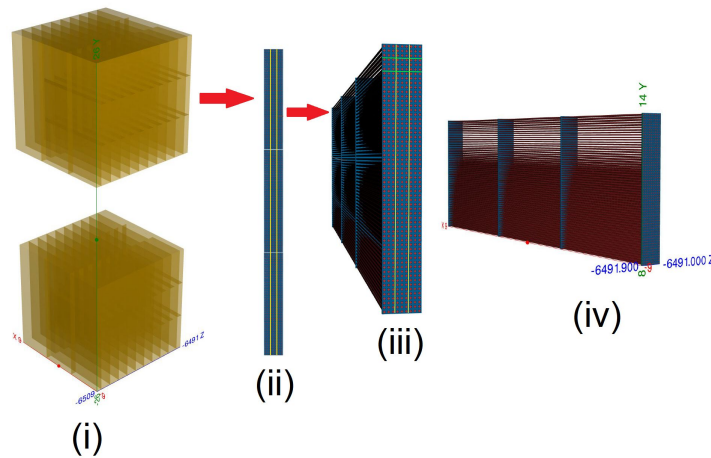
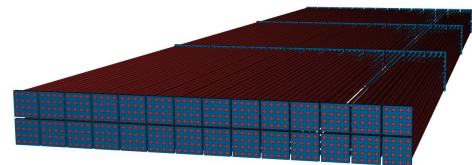


# Luminosity Monitors



TDR update  
Nick Zachariou



# Luminosity PS/Direct Photon

## Detector Design

- Overview
- Detector requirements
- Radiation requirements
- Test beam results

## Performance

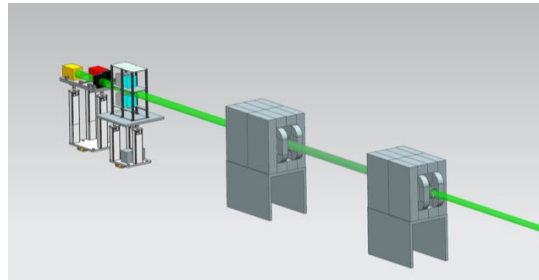
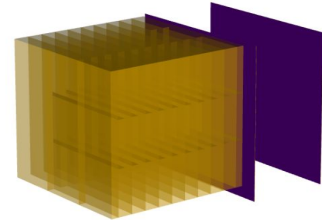
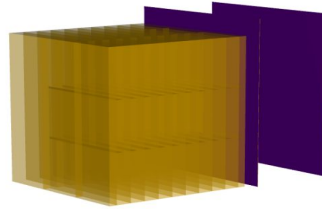
- Studies required for the detector
- Event reconstruction
- Clusterization

## Mechanics and Integration

- Structure
- Support structures

## Status in dd4hep

- Calorimeters
- Trackers
- Beam line components (converter/exit windows)



## Readout

- SiPM Boards
- DAQ
- Tracker

## Cooling

- Tracker Cooling
- Converter cooling

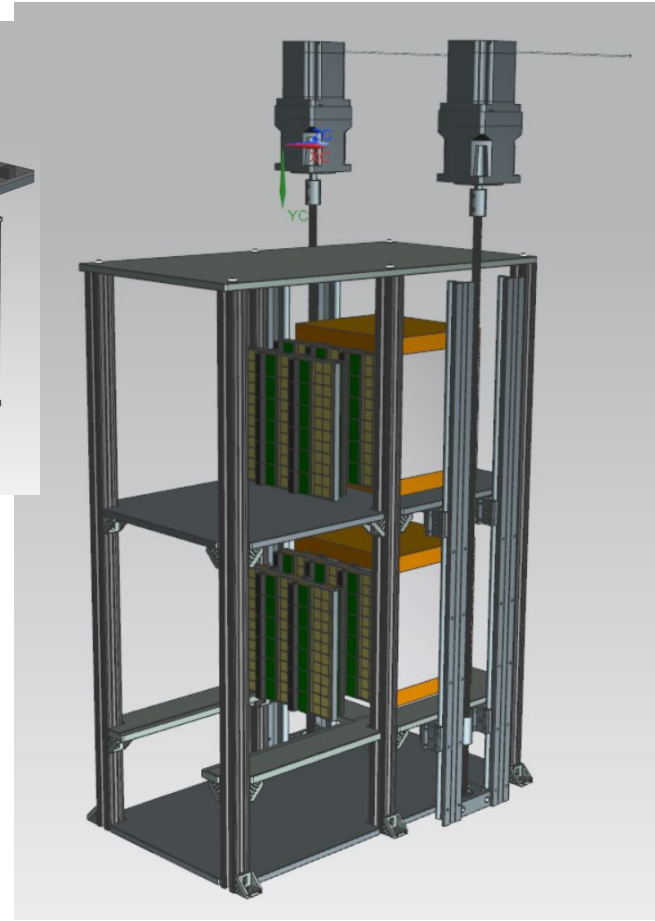
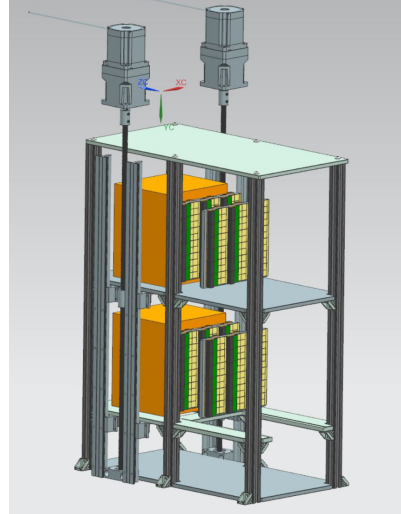
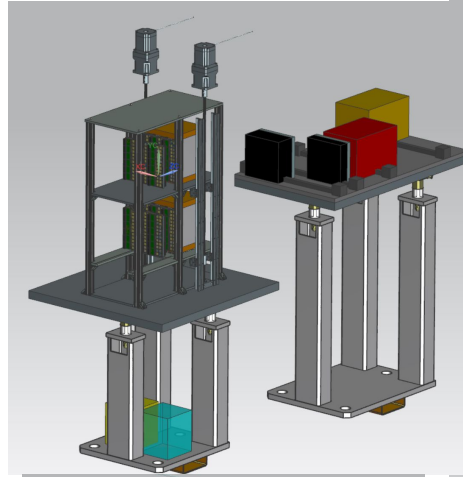
## Monitoring System

- LED system
- Temperature monitoring

Ready  
Work in progress  
Lots to do

# Lumi Integration

Support from JLab designers  
Thanks to Yulia and Jonathan

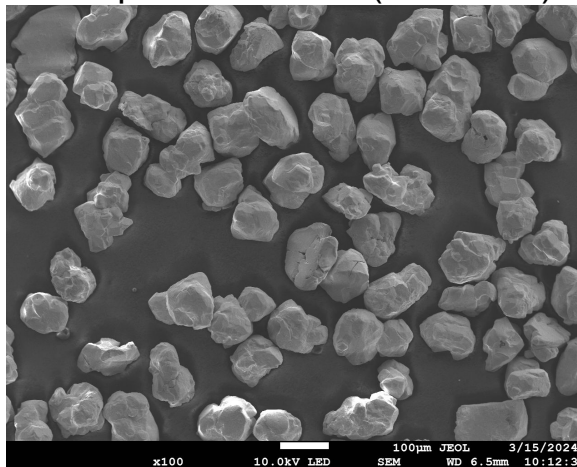


# Lumi - Calorimeter Prototyping Materials

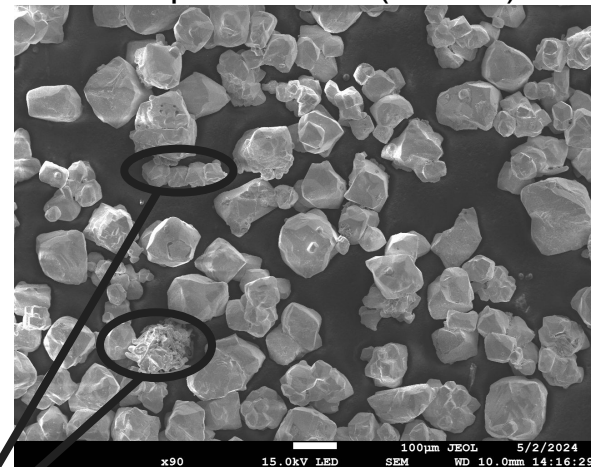
## Equipment needed for prototype construction acquired

- Epoxy
- Fibres
  - Kurraray sample
  - Mi-Net (luxium) sample
- W Powder samples
  - sPHENIX sample from China
  - New US supplier, Buffalo Tungsten
- SiPMs - Delivered
- Construction moulds/meshes in place

Sample from China (sPHENIX)



Sample from US (Buffalo)



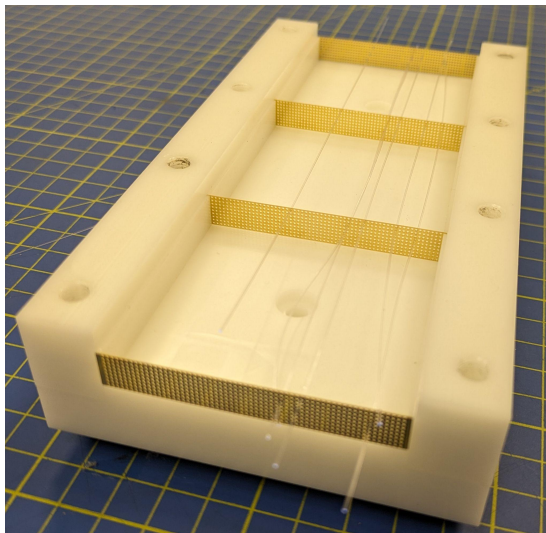
- Similar grain sizes ( $\sim 100 \mu\text{m}$ )
- Some non-uniform shapes/grains in Buffalo Tungsten sample

# Lumi Calorimeter - Calorimeter Module Moulds

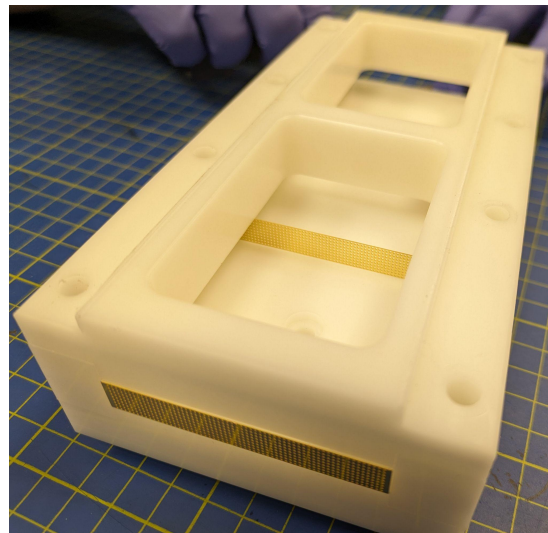
## Moulds for module construction created

- First iteration machined at the University of York
- Need to feed fibres through mesh, slot into mould
- Pour tungsten powder into top of mould
  - On vibrating table (also acquired)
- Pour epoxy
- Cure in low temperature oven

Mould with meshes and fibres in place



Mould with top in place, powder will be poured in openings



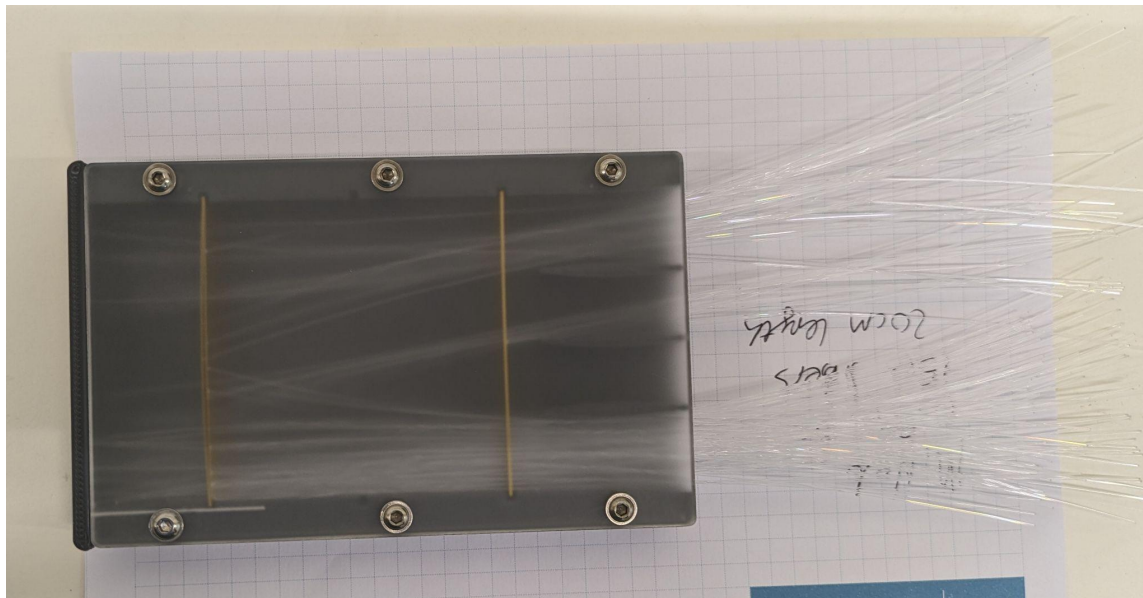
- Mesh holders for (~540) fibres slot into mould

# Lumi Calorimeter - Calorimeter Fibre Holders

## Need holder to feed fibres through thin brass meshes

- 3D printed first iteration of holder
- Next iteration - 4 meshes stacked
- Working relatively well so far, but need to evolve to final design quickly
- Fiddly step!

- Fibre holder with roughly 150 (out of total 540 per module) fibres fed in
- 2 meshes per slot in this design
  - New design but improvement still need to be made



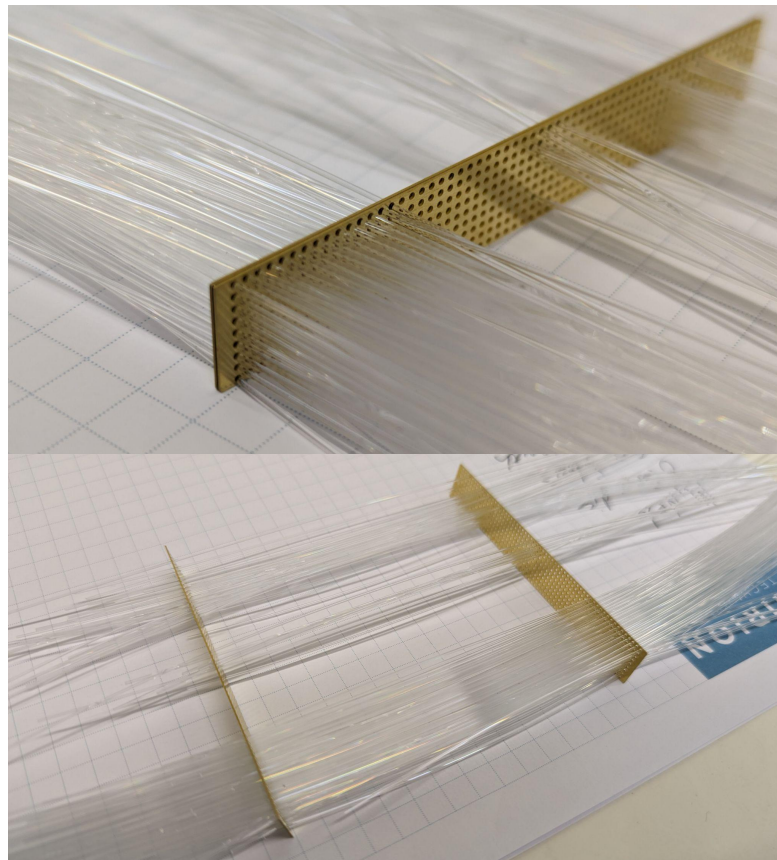


# Lumi Calorimeter - Calorimeter Fibre Filling

## Once fed through mesh, need to separate

- From previous test, doable but tricky
- ~2cm tolerance in length of fibres compared to mould to slot meshes
- Despite issues with holder, relatively good filling fraction so far

Next steps: Tungsten fill/Epoxy



# Lumi Calorimeter - Calorimeter

## Readout

Support From Steve and Fernando

