

# Project Engineering and Design for ePIC pfRICH cylindrical vessel outer shell

---

**C-J. Naïm**

on behalf of the Stony Brook team

*Center for Frontiers in Nuclear Science*

**pfRICH meeting**



**Brookhaven**  
National Laboratory



**Center for Frontiers  
in Nuclear Science**

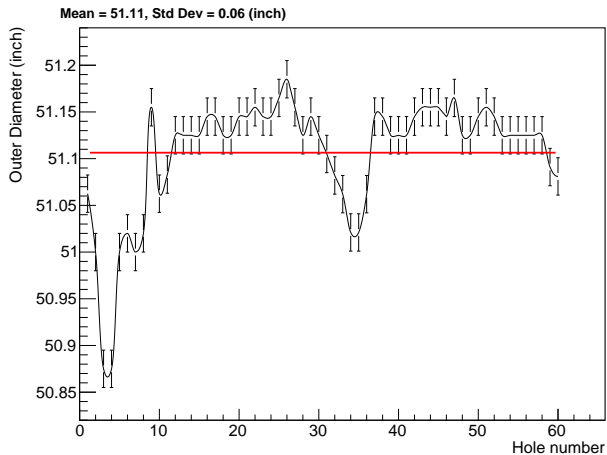
# Component Circularity and Tolerance

- ▶ **Goal:** Ensure circularity of each component (foam and end-ring) and quantify tolerance for future reference.

## **Video Link**

- ▶ **Foam Diameter Variation:** Maximum of 0.5 mm, matching the deviation observed in the TPC.
- ▶ **Next Steps:**
  - ▶ Improve alignment of the shaft and motor line.
  - ▶ Redo the video to check the "roundness" of the foam.
  - ▶ Cut foam to achieve 90% of the expected thickness.

## End Ring Choice in the video



# 1 Inch Fraction Measurement

- ▶ **Total Circumference of the 1 inch fraction:**  
3952.87 mm  $\pm$  2.5 mm.
- ▶ **Corresponding Diameter:**  
1258.2 mm  $\pm$  0.8 mm.
- ▶ **Nominal Diameter of Inner End Ring:**  
1260.544 mm.
- ▶ **Final Diameter:**  
1260.544 mm - 0.5 mm (carbon fiber sheet) - glue.