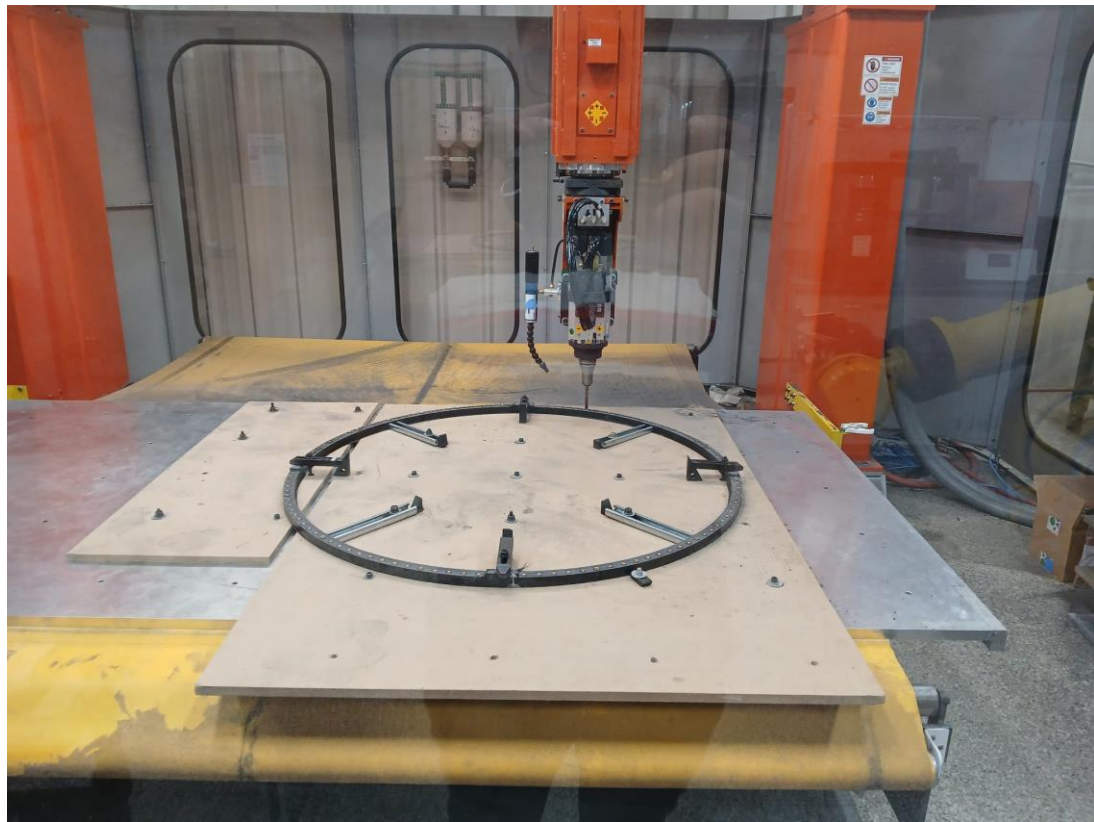


pfRICH end ring machining

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End Ring Machining – all inserts are bonded and outer radius machining path started



- ⬠ Top surface planning done with inserts bonded in.
- ⬠ Next step is outer and inner radius with (+1 mm) offset and metrology to measure the achieved accuracy on machining
- ⬠ Outer diameter (+1) machining on-going
 - ⬠ Inner diameter (+1) next
 - ⬠ Followed by metrology
 - ⬠ Final top surface + Outer + Inner Machining
- ⬠ Metrology and QC next
- ⬠ Shipping to SBU



1. Lexan Co-bond 7cm x 7cm at different pressures is curing (bonded on Wednesday)