



# pfRICH updates

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04 Nov 2024



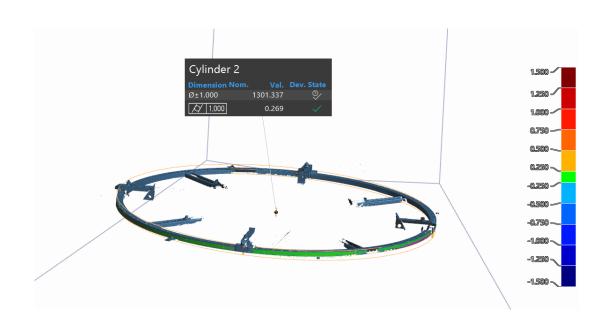
## **Outer Machining dimension check**

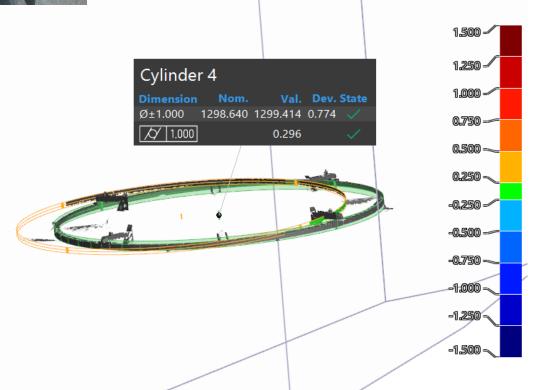


1mm offset metrology check



Final machined dimension



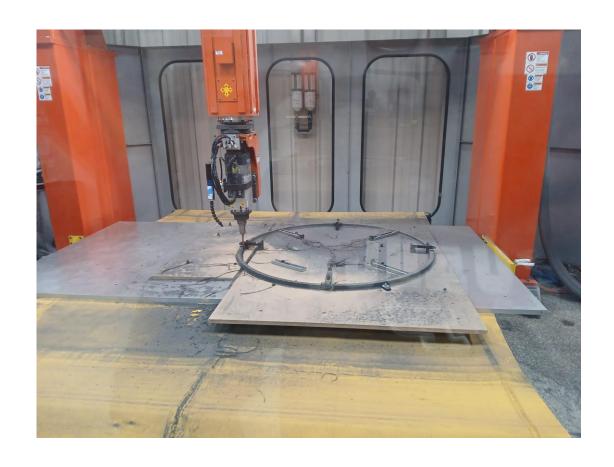


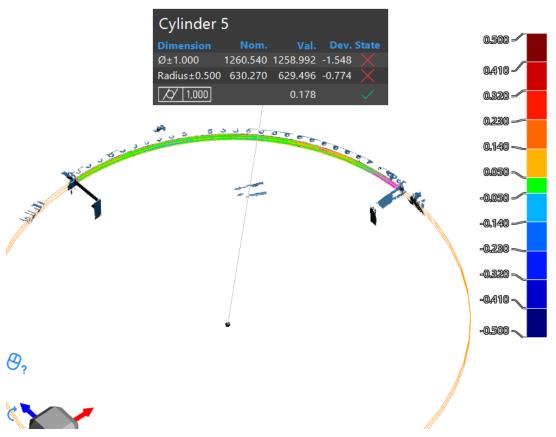


## **Inside Diameter Machining on-going**



#### Offset and metrology check









# pfRICH Sensor Plane Structure CAD edit

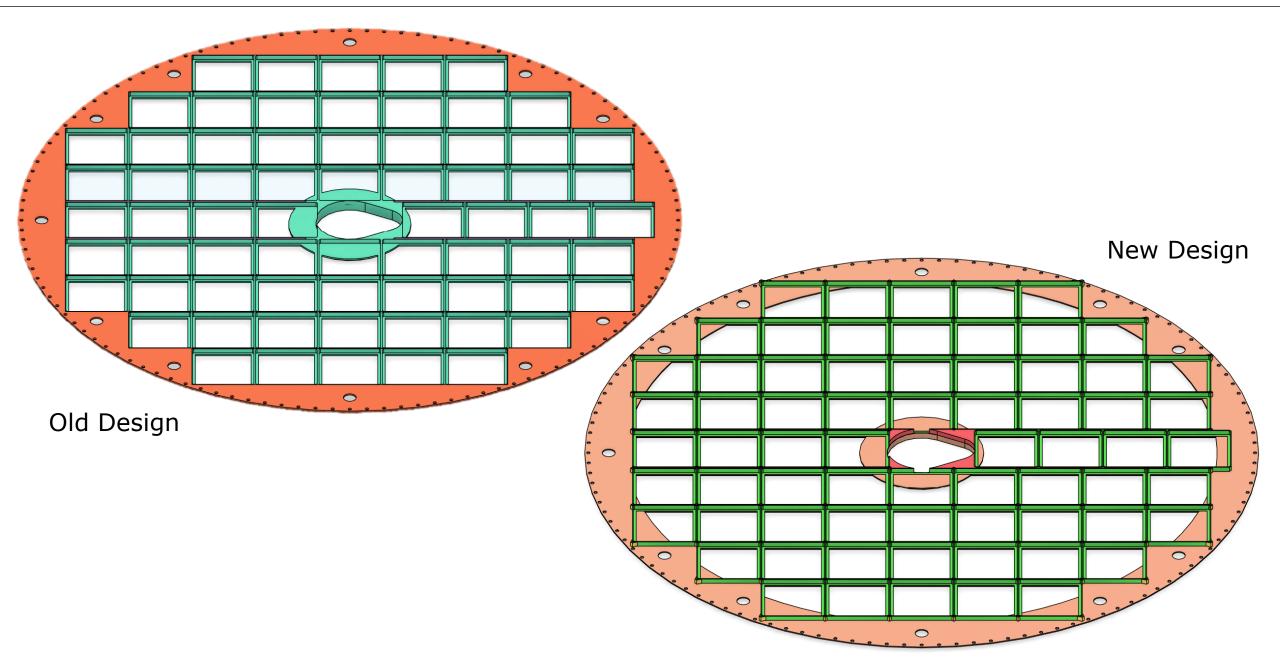
Simon Snydersmith, Sushrut Karmarkar, Andreas Jung

28 October 2024



# **Sensor Plane Structure Redesign**



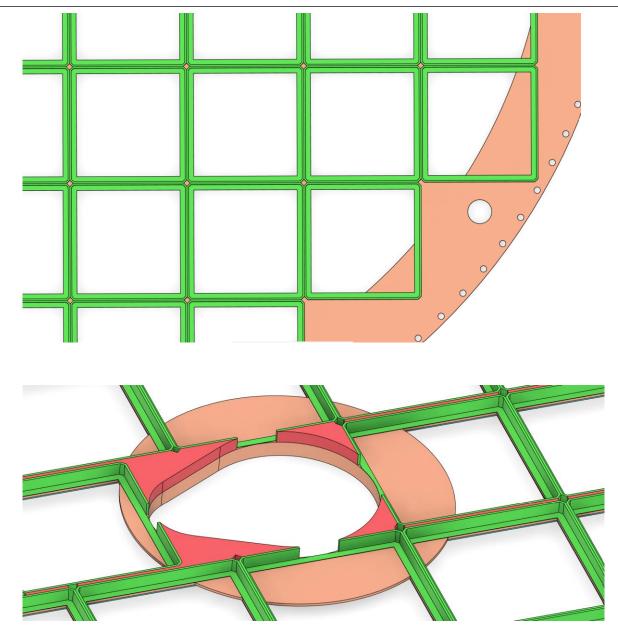




### **Sensor Frame Mounting**



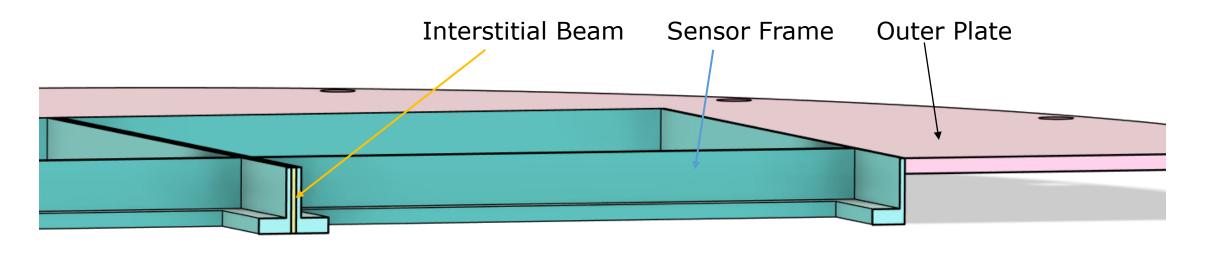
- Sensor frames now glued on top of backing plate instead of inside of and inset from plate
- O Bottom face now only required for bonding; thickness reduced from 3 mm to 0.25 mm (1 ply)
- Continuous interstitial beams throughout grid removed to make space for improved threaded inserts
- Total through-plane thickness and wall thickness remain the same
- Interstitial beams and thickening plates added around beampipe hole to compensate for geometry irregularities

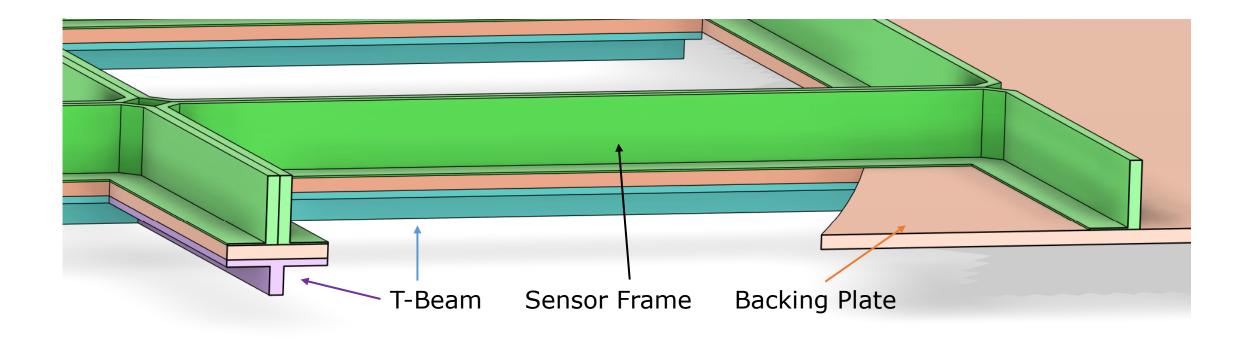




## Sensor Frame Mounting – Old vs. New







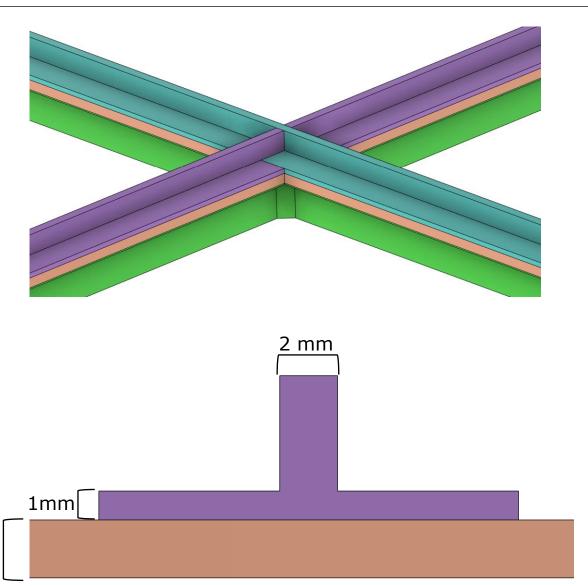


#### **Inner Face T-Beams**

2 mm



- Thickness of backing plate reduced from 3 to 2 mm
- T-Beams with 1 mm thick in plane face and 2 mm thick out of plane web glued to the backing plate along grid
- Added to increase stiffness of sensor plane
- Continuous beams across the horizontal, discontinuous along the vertical

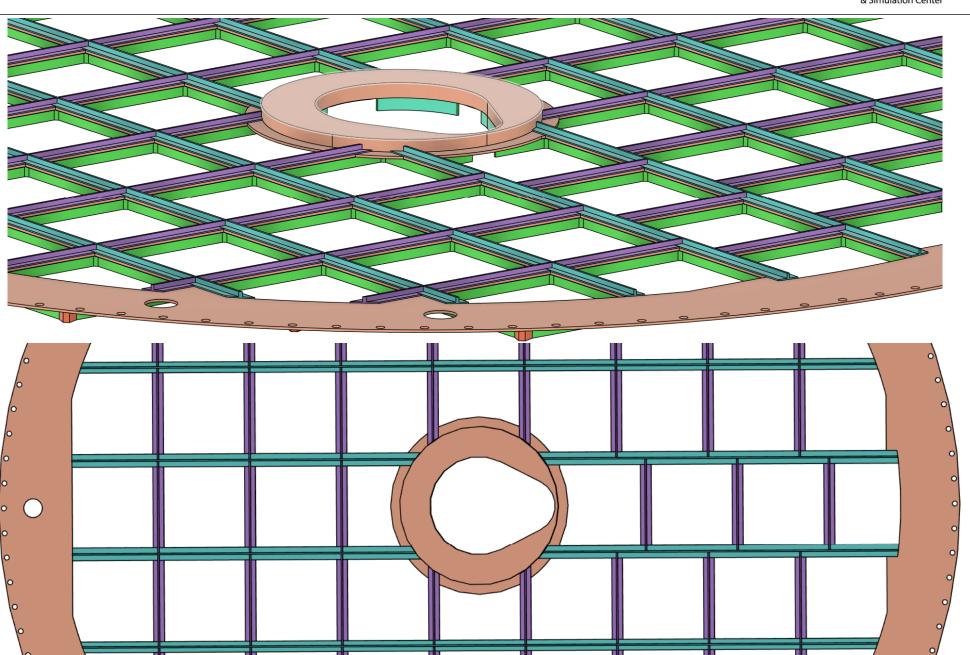




#### **Inner Face T-Beams**



- Blue beams are continuous
- Purple beams fit between blue beams

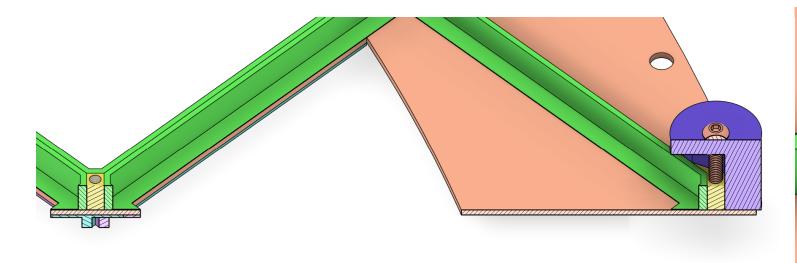


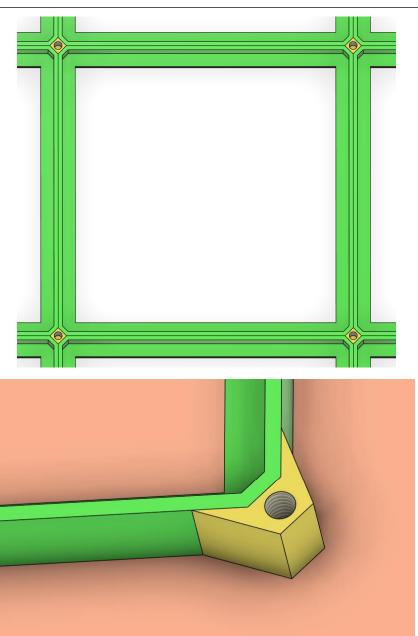


#### **Threaded Inserts**



- Inserts moved to the new space in between sensor frames instead of sitting on top of their corners
- Eliminates problem of standoffs breaking off from pullout or torsional forces
- Inserts not surrounded by four frames have increased bonding area to compensate
- Similar circular hold downs to former design

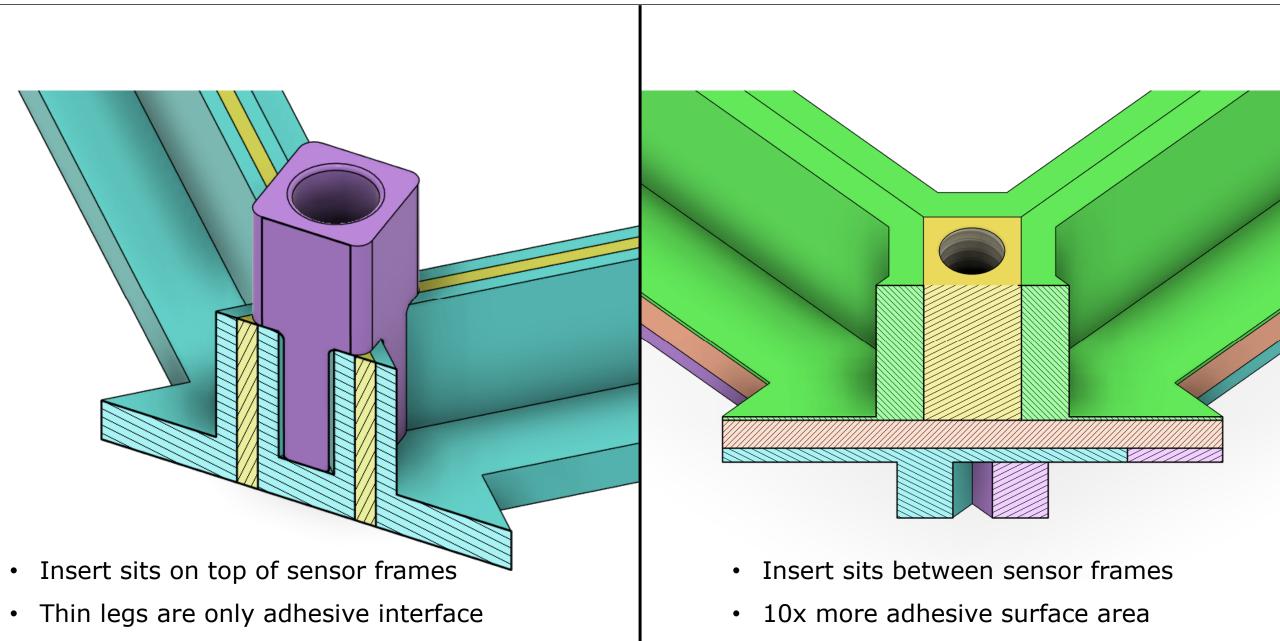






#### Threaded Inserts – Old vs. New







### Sensor plane edit notes



- The length of the the t-beams to increase to account for the pyramid mirror mounting.
- The modification also allows for the insertion of electrical grounding in the sensor and aerogel plane if needed,=.
- Had meeting with Alex on 31<sup>st</sup> Oct 2024. Will implement changes Alex suggested before publishing the design to the group.



# **Other Updates**



• Lexan co-bonding – will be shipped this week.