





ePIC Proximity Focusing RICH Status

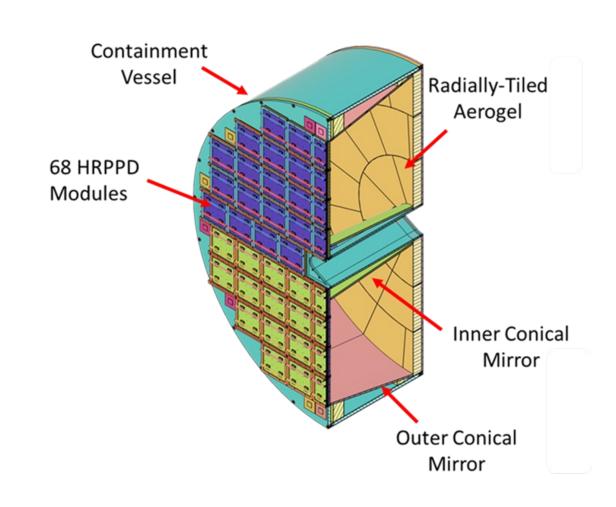
Brian Page (BNL)
ePIC pfRICH Deputy Detector Subsystem Leader

10th EIC DAC Review
June 11th – 13th, 2025



Outline

- □ pfRICH Requirements and Overview
- ☐ Subsystem Descriptions
 - Vessel / Installation
 - > Sensors
 - > Mirrors
 - Aerogel
 - Light Monitoring System
 - Readout Electronics
 - Services (HV/LV, cooling, gas)
- □ Simulation
- ☐ Quality Assurance
- ☐ Timeline and Workforce



Charge Questions Addressed

- 1. Is the design of the ePIC detector and its sub-systems appropriate and progressing well?
- 2. Are the remaining work and technical, cost and schedule risks adequately understood? Are there opportunities?
- 3. Will the detector be technically ready for baselining by late 2025?
- 4. Are the detector integration and planning for installation and maintenance progressing well? Are there areas where further ideas should be pursued?
- 5. Will the detector be ready for start of construction by late 2026?

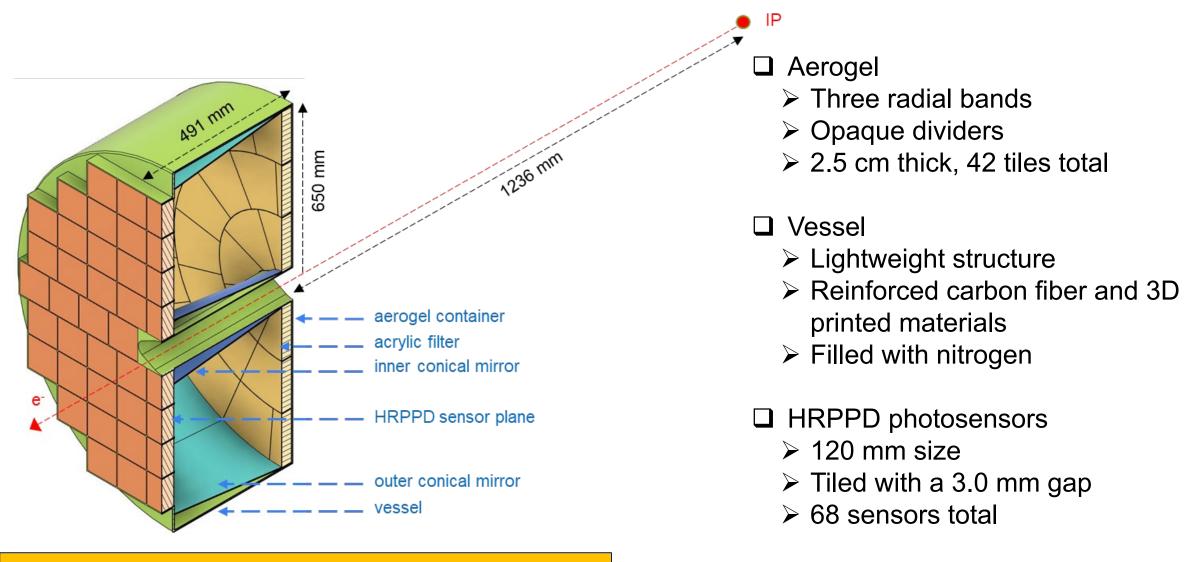
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Requirements



- □ ePIC backward RICH must provide PID coverage in the eta range determined by the reach of the barrel DIRC and the acceptance of the crystal calorimeter in the e-endcap, therefore ~ -3.5 < eta < ~ -1.65, at a minimum</p>
- \square Yellow report requirement: $3\sigma \pi/K$ separation up to 7 GeV/c

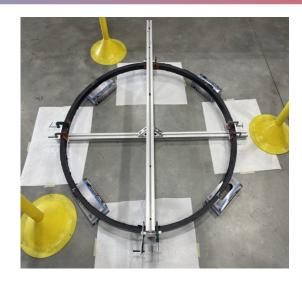
Detector Design Summary



Chosen as a technology baseline for ePIC in April 2023

Vessel Components And Fabrication

- ☐ Vessel consists of
 - ☐ Cylindrical body (SBU)
 - ☐ Reinforcing end-rings (Purdue)
 - ☐ Sensor plane (Purdue)
 - ☐ Aerogel wall (Purdue)
- □ The vessel wall will be a carbon fiber sandwich -> light-weight, gas and light tight
- Machined carbon-fiber end-rings provide stability and connection points for sensor and aerogel walls
- □ Engineering test article vessel wall with end-rings incorporated completed mid-May 2025 – metrology studies ongoing

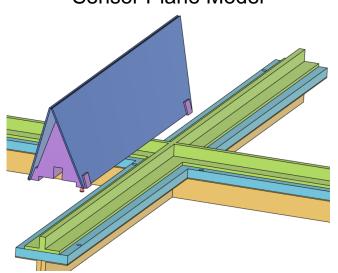


- Shape: 1/2" thick cylinder (12.7 mm)
- Outer Diameter: 1300 mm
- Length: 491 mm
- Precision: < 1 mm radius and length (Dedicated metrology and visual checks)
- Technology: Carbon-fiber composite material with nomex honeycomb core

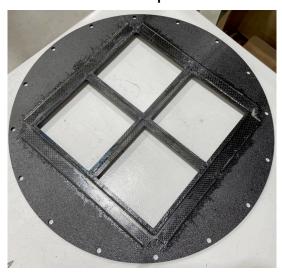


Vessel Components And Fabrication

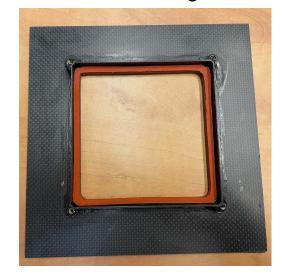
Sensor Plane Model



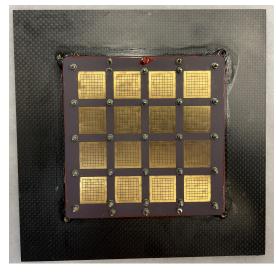
Test Windowpane Unit



Holder and Sealing Gasket



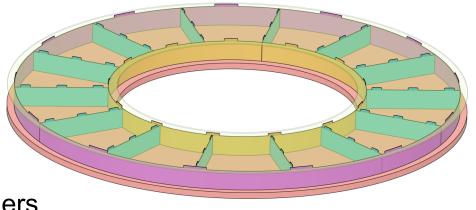
HRPPD Sealing Test



☐ Sensor plane will consist of carbon fiber "windowpanes" attached to base-plate

- Base-plate will also hold pyramid mirrors
- ☐ Test 2x2 windowpane and base-plate assembly produced
- ☐ Individual HRPPD holders produced for sealing tests
- ☐ Final aerogel wall design in preliminary stages
 - ☐ Individual compartments, acrylic filter attachment, holders

Model of Prototype Aerogel Wall (1 ring)



Subsystem Installation

☐ Installation steps:

- Installation cart (design forthcoming) is placed on an installation platform
- Rails between installation cart and global support tube (GST) aligned on the platform
- pfRICH slides into the GST into its operating position

☐ Support System:

- pfRICH rail system is being co-developed with GST engineers
- GST rails utilize a similar design to CMS (CERN) project
- Adjustment will be integrated into the pfRICH rails as the design progresses

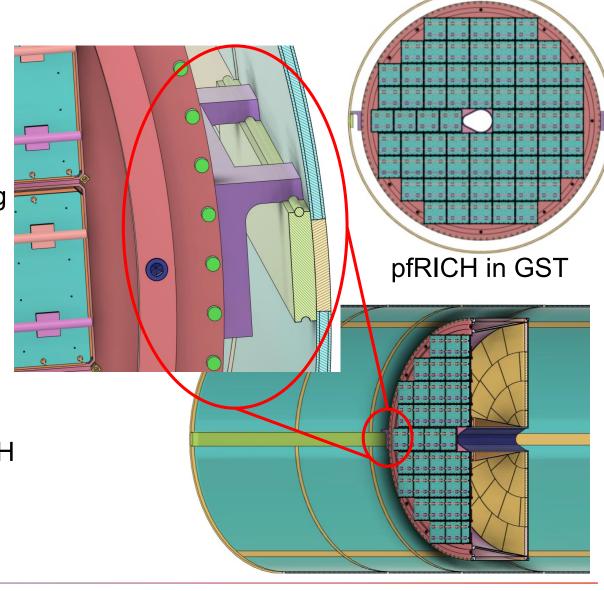


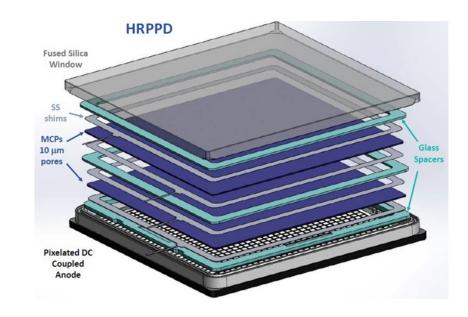
Photo-Sensors

☐ Basic requirements:

- ➤ Provide a timing reference at the level of ~20 ps for the barrel and forward ToF subsystems
- Provide spatial resolution ~1mm
- ➤ Have small Dark Count Rate
- ➤ Have reasonable power dissipation in mW per channel
 - a low material budget cooling system in front of the PWO EmCal
 - ➤ as little influence on the thermal environment around the EmCal as possible
- Allow for a compact solution to leave more space for the proximity gap

☐ Photosensor: HRPPD by Incom Inc.

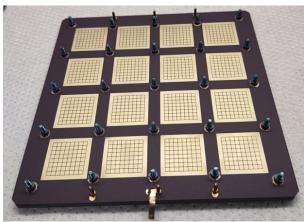
- ➤ High intrinsic SPE timing resolution
- ➤ High Quantum Efficiency
- ➤ Low Dark Count Rate (compared to SiPMs)
- ➤ Low cost (compared to other MCP-PMTs)



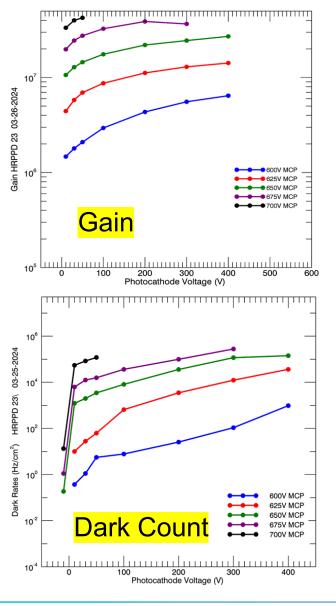
Anode plate vacuum side

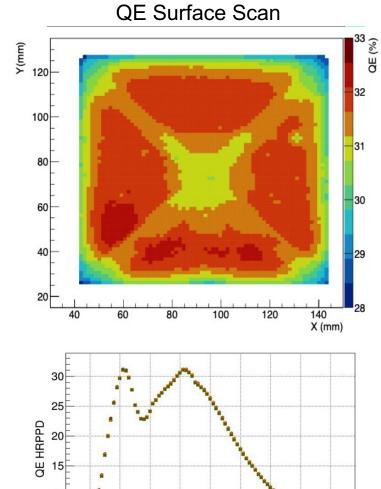


Anode plate air side



HRPPDs: Performance

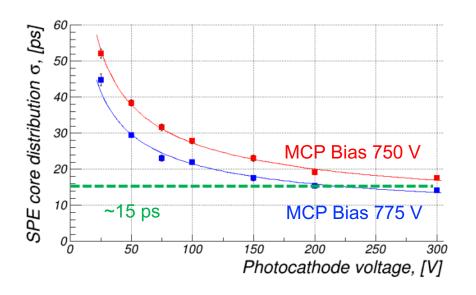




200 250 300

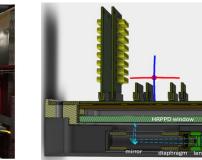
350 400 450 500 550 600 Wavelength(nm)

- □ HRPPDs demonstrate large gain at low MPC bias voltage with reasonable dark count rates (<1KHz for gains in the 10⁶ region)
- □ Peak Quantum Efficiency above 30% with good uniformity over sensor surface
- □ Single photon timing resolutions ~15 ps for recommended bias and photocathode voltage working points

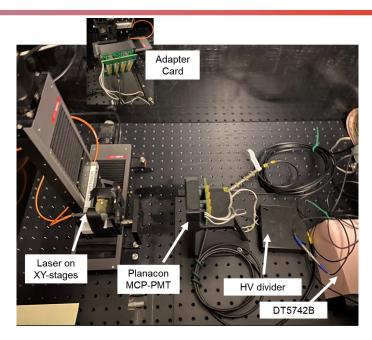


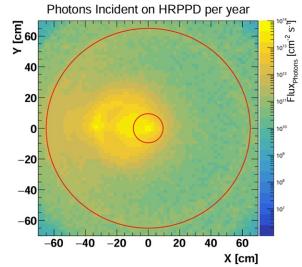
HRPPD Evaluation

- Number of studies carried out across several institutions to evaluate suitability of HRPPDs for EIC needs
- ☐ Primary QA at JLab
 - Mechanical, basic functionality
- More systematic active area scans at BNL
 - > Timing, QE, DCR, PDE
- Magnetic field resilience studies at BNL
 - Recovery of gain and timing performance in B-field
- ☐ Aging studies at JLab / BNL / INFN Trieste
 - Quantify performance loss due to expected photon flux
- ☐ Side by side Photek Auratek & Incom HRPPD comparison in Glasgow



A type 18D72 2.2 Tesla dipole with a 6" gap





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Mirror Fabrication

□ Inner and outer conical mirrors and pyramidal mirrors increase detector photon acceptance

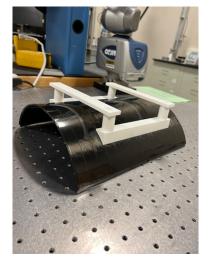
☐ Mirrors fabricated "in-house"

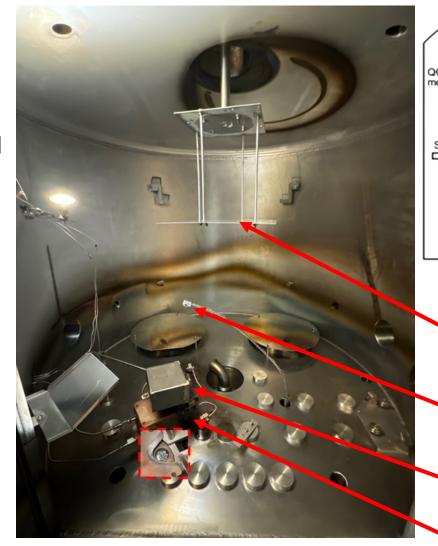
Straight and curved substrates produced by Purdue

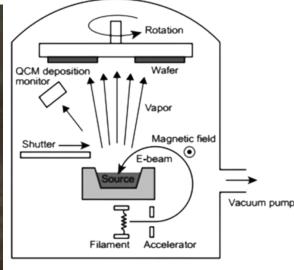
Lexan co-bonded to carbon fiber – optimization of bonding procedure ongoing

Mirror coating applied using evaporator

setup at SBU







Rotating Fixture

Quartz
Crystal
Microbalance
Remote Shutter

Electron Gun

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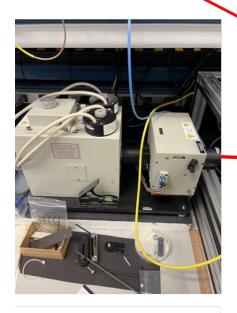
Mirror Fabrication: Reflectivity Tests

Test Photodiode

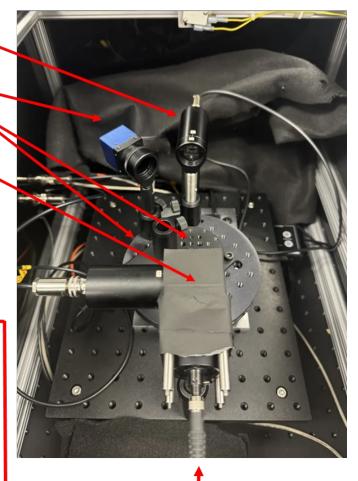
Camera

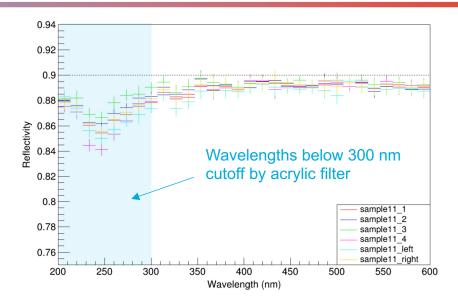
Rotational Stages

Beam Splitter



Monochromator: 200 – 600 nm

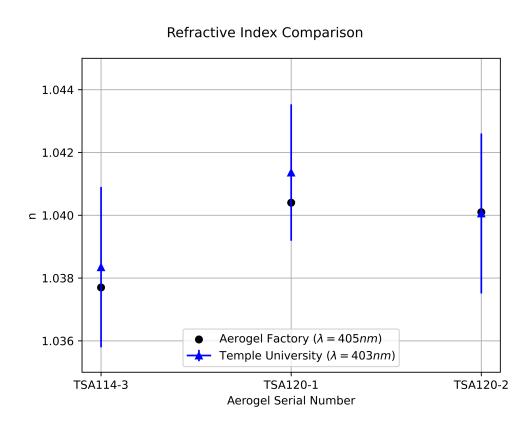




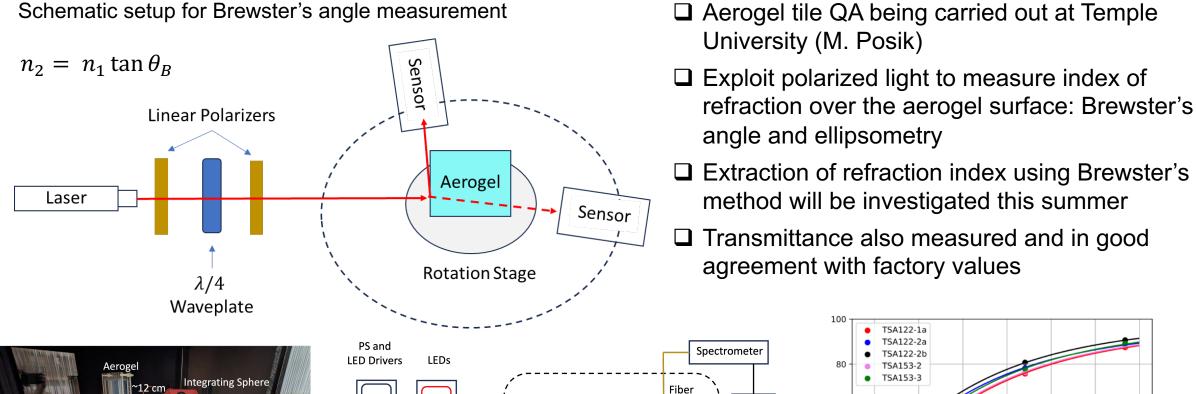
- ☐ After coating at SBU, mirror sample reflectivity measured at BNL
 - Ballpark 90% reflectivity to ensure maximum reco efficiency for tracks at edge of acceptance value used in simulation model
- Monochromator light source + dark box with camera/photodiode and sample holder on separate rotational stages
- ☐ Allowed for rapid evaluation of coating mixtures

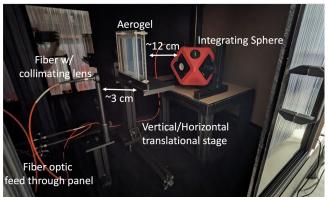
Choice Of Aerogel

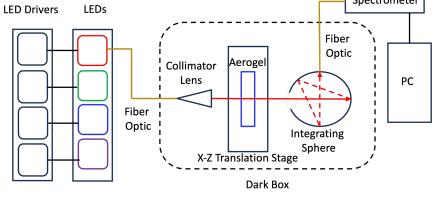
- ☐ A relatively moderate momentum reach is required for this RICH detector
- ☐ HRPPD PDE is expected to be substantially smaller than of the SiPMs
 - > And peak value shifted to the UV range, where it cannot be used for ring imaging
- ☐ Consider using a high n ~ 1.040
 - 300 nm acrylic filter cutoff for imaging
 - > <N_{pe}> ~ 11-12
 - ➤ For ToF still make use of the UV range for abundant Cherenkov light produced in the window
 - Natural hardware reference: Chiba University aerogel (n = 1.040)
 - > 3 sample tiles have been purchased
 - Extensive characterization / QA by Temple University group
 - Confirm manufacturer specs and develop QA procedures

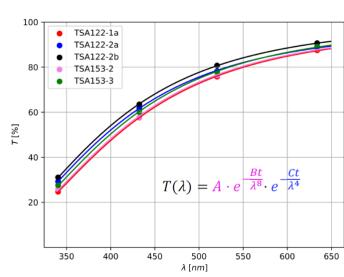


Aerogel Evaluation





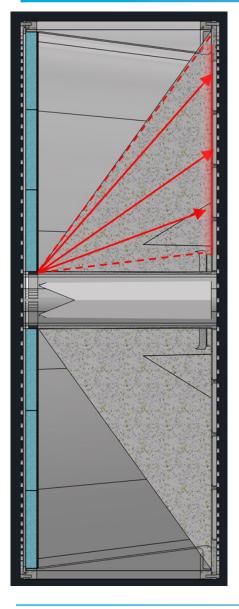


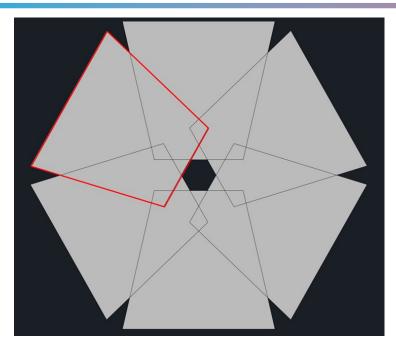


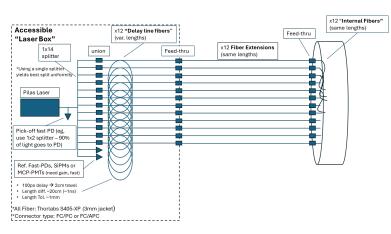
Electron-Ion Collider

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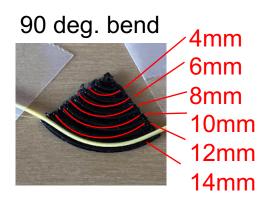
Light Monitoring System

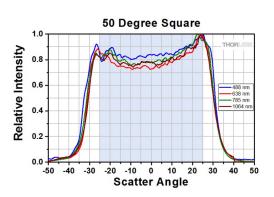






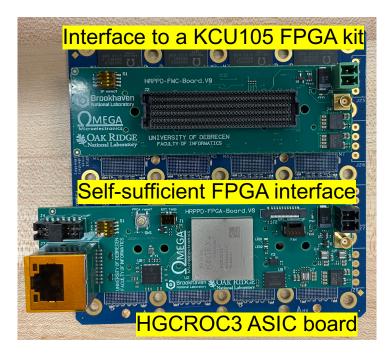
- Want a way to monitor HRPPD timing performance, signal amplitude, QE, and mirror reflectivity over the lifetime of the experiment
- ☐ Introduce an array of 12 optical fibers from the aerogel side of the vessel: 6 illuminate the photosensors directly and 6 bounce light off mirrors first
- ☐ Distance from fiber to photosensor determines timing and overlapping illumination areas are distinguished by time via fiber delays
- □ Appropriate square diffuser identified and fiber bending radius tests need to be performed





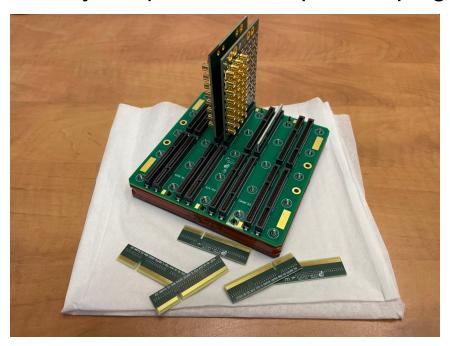
Readout Electronics

Present concept: ASIC backplane



- ☐ Work in progress before FCFD ASIC available
- ☐ Synergy with ePIC calorimetry (LFHCal) same HGCROC3 ASIC & a very similar FPGA interface
- ☐ A possible synergy with hpDIRC (CRT), to have early performance data with real particles

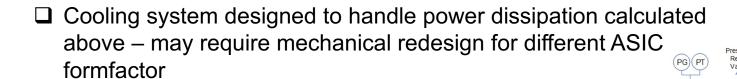
Alternative layout: passive backplane + plugin cards



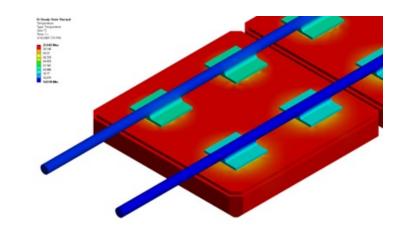
- ☐ Interface to Xilinx KCU105 FPGA kit is functional
- ☐ Interface with FPGA backplane needs more work
- □ Once this is functional, we'll check it with real HRPPD signals and see how to proceed further
- ☐ Picture on the right (passive interface) shows an alternative backplane for lab studies with a potential ASIC plugin card formfactor

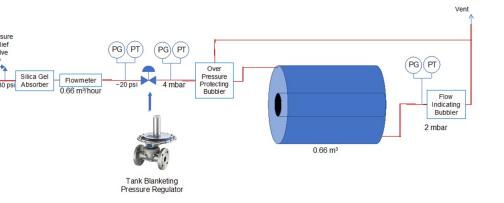
Services

- □ HV system components have been identified and initial layout explored
- LV power system designed assuming 4 EICROC (256 chs/chip) per HRPPD will be reevaluated once FCFD parameters available
 - > 1024chs/sensor x 3mW/ch = ~3W/sensor -> @ 1.2V = 2.5A per sensor
 - ▶ 68 sensors x 2.5A = 170A total current
 - ➤ Add 20% for on-board components and safety margin: 170A x 1.2 x 1.2 = 245A current for full detector
 - > Total power: 245A @ 1.2V = 294W

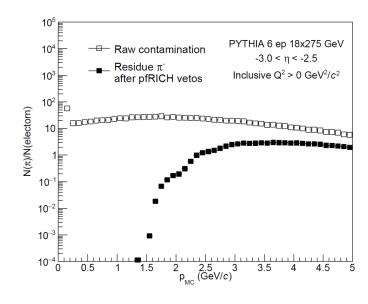


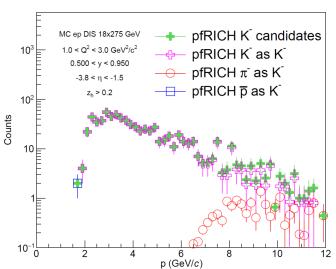
□ Gas system designed to supply nitrogen (grade to be determined) at slight overpressure with ~1 volume exchange per hour

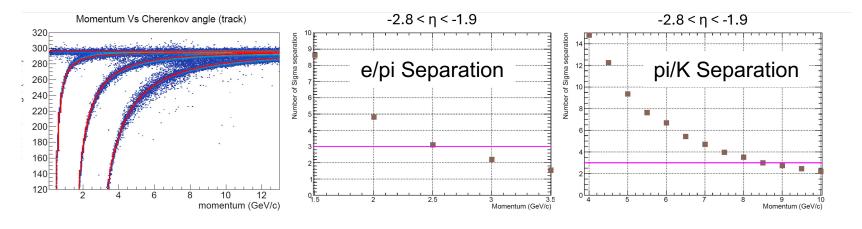




Performance Simulation







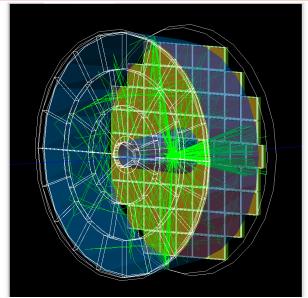
- □ Validate detector design choices and evaluate performance with standalone GEANT4 model including relevant optical effects
- Model parameters reproduce realistic ePIC tracking performance, mirror reflectivity, vessel dimensions, sensor, and aerogel properties
- \Box Implement and event-level digitization/reconstruction chain utilizing a χ^2 based algorithm with full combinatorial hit-to-track ambiguity resolution

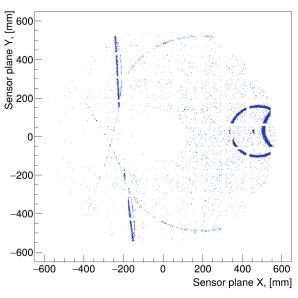
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 \Box Achieve 3σ π/k and e/π separation up to 8.5 GeV/c and 2.5 GeV/c, respectively, for bulk of detector acceptance

Interface With ePIC Simulation Environment and dRICH

- Move pfRICH simulation and reconstruction from stand-alone implementation to global ePIC framework
- Will allow ultimate evaluation of dependency on ePIC tracking and impact of background on reconstruction
- ☐ Leverage synergies with dRICH group, whose integration needs are very similar to the pfRICH
 - Combine workforce
 - Unified geometry / optical properties descriptions
 - Common reconstruction algorithm
 - Common output data format
- ☐ Substantial progress on geometry and readout has been made
 - pfRICH and dRICH geometries with mirrors and individual sensors integrated
 - > Digitized hits from sensors can be accessed from ePIC framework
 - Common reconstruction algorithm and diagnostic scripts implemented
 - Further development: establish format and content of a common PID data model

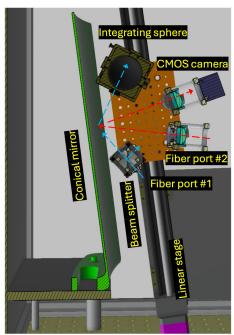




Component Quality Assurance

- ☐ Plan is to QA all sensor, aerogel, and mirror units which will go into pfRICH
 - ➤ In-situ monitoring of mirror and HRPPD performance accomplished by laser monitoring system
- ☐ HRPPD QA
 - > 2 test stands suitable for EIC HRPPD evaluation exist
 - Check each sensor for quantum efficiency, photon detection efficiency, gain, dark count, and mechanical / assembly integrity
- □ Aerogel QA
 - Will be carried out at Temple University
 - > Check each tile for refractive index, transmittance, physical dimensions
- □ Mirrors
 - ➤ Mirror QA will be carried out using scanning station at BNL
 - Produce map of reflectivity over mirror surface and measure actual curvature





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Near-Term Goals And Timelines

- ☐ Near-term goal for first article vessel fabrication includes components needed for upcoming test beam evaluations
 - Vessel shell and end-rings complete by beginning of May 2025 (Done!)
 - > Sensor plane (5 HRPPDs) and Aerogel wall (3 aerogel tiles) complete by summer 2025
- ☐ Curved mirror substrates (2 outer and 1 inner mirrors) expected from Purdue by early summer 2025
 - Several weeks likely needed to coat
- ☐ Completion of full-sized mirror QA station expected by summer 2025
- ☐ Alternative test opportunities
 - Cosmic ray test stand at SBU (in collaboration with hpDIRC) to test aerogel + HRPPD + ASIC
 - > CRT evaluations on order of 1 year from now
- ☐ Continued integration of geometry and reconstruction into ePIC framework
 - Background and tracking impacts on reconstruction

pfRICH Workforce

Institution	Role	Workforce	Resources
Brookhaven National Lab	Project lead HRPPD and mirror testing Gas, cooling, HV & LV systems, DAQ Detector and physics simulation	5 Staff	HRPPD test stands (pico/femto-second laser, dark box with motion control, high performance scope, waveform digitizers) Mirror test stand (monochromator) Sample temperature control chamber
Duke University	Detector modeling	1 Staff	
INFN Genova	HRPPD B-field studies	1 Staff	
INFN Trieste	Detector modeling HRPPD aging and B-field studies	1 Staff	HRPPD test stand (laser, dark box, waveform digitizers)
Jefferson Lab	Mechanical design EIC project support HRPPD testing	2 Staff	HRPPD test stand (laser, dark box, motion control, digitizers)
Mississippi State University	Laser monitoring system	1 Staff, Students	
Purdue University	Vessel and mirror fabrication	2 Staff, Students	Machine shop / fabrication lab
Stony Brook University	Vessel fabrication Mirror coating	1 Post-Doc, Students	Mirror coating chamber Vessel form
Temple University	Aerogel testing and QA	1 Staff	Aerogel test stand
University of Debrecen	HRPPD backplane design & fabrication	1 Staff	
University of Glasgow	MCP-PMT evaluation	1 Staff	MCP-PMT test stand (laser, dark box, cosmic ray stand, electronics)
Yale University	Software support HRPPD QA	1 Staff, Students	HRPPD test stand (dark box with motion control, digitizers)

^{*}Chiba University and Ljubljana University provide additional expertise

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Summary

☐ Passed 60% Project Design Review at the		Current status	Open questions / comments
end of April pfRICH technical performance	Mechanical integration	Well understood	Rail system details; universal transportation cart; survey
requirements well defined and achievable with current detector design	High Voltage	Preliminary Design exists	HV divider or 5x HV levels; HRPPD modifications; cabling
Design of pfRICH subcomponents well understood	Low Voltage	Preliminary Design exists*	Assumes EICROC in a 256ch configuration
☐ Fabrication of vessel engineering test article underway with completion by summer 2025	Cooling system	Preliminary Design exists*	Assumes 256ch EICROC with <3mW/ch
Standalone simulation model confirms design meets requirements and work on integration into ePIC simulation ongoing	Gas system	Preliminary Design exists	Assumes purified nitrogen
☐ QA plans for pfRICH components defined	Light monitoring	Conceptual design	PED work to clarify conceptual details in progress
Workforce adequate for delivering components within project timelines	Readout electronics	Work in progress	EICROC -> FCFD; FEB layout; RDO design and placement

(*) under assumptions of EICROC ASIC

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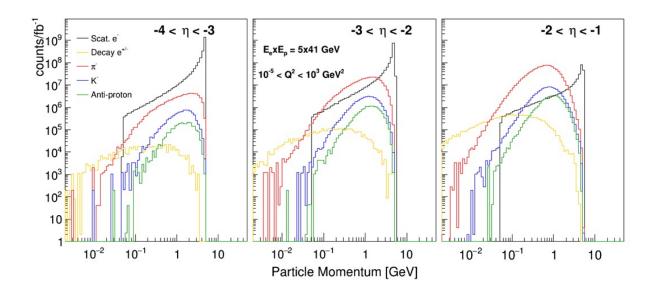
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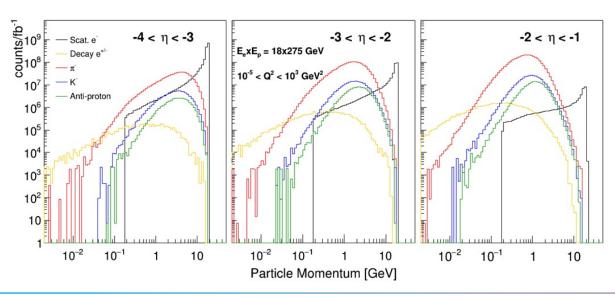
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Particle Momenta Spectra in pfRICH Acceptance



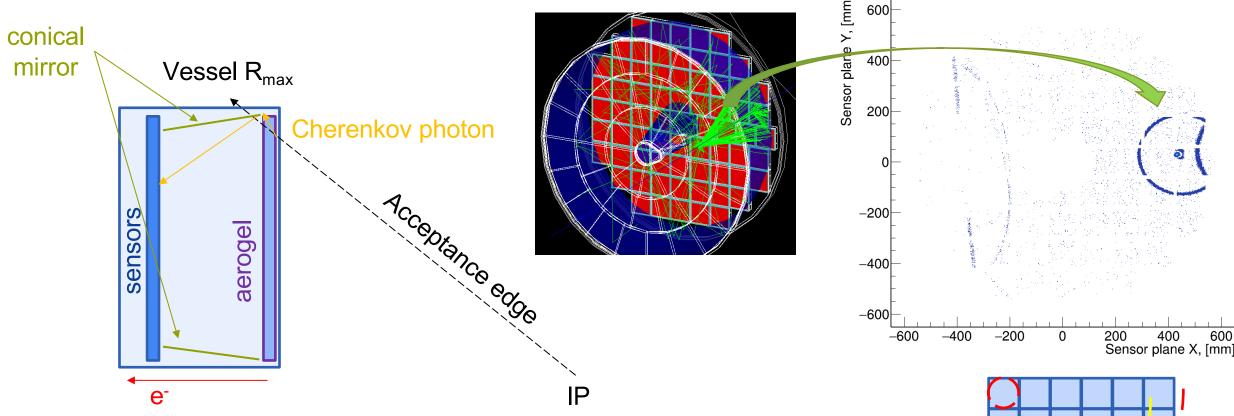


5 x 41 GeV

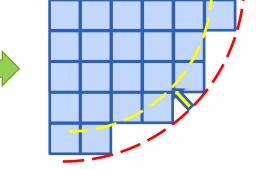
- Momentum dependency of p/K/p distributions is similar
 - ➤ With a p:K ratio ~3
- ☐ There is not much above ~7 GeV/c, especially at lower beam energies

18 x 275 GeV

Angular Acceptance Optimization



- > Use side wall mirrors to increase η acceptance
 - \triangleright Achieve -3.5 < η < -1.5 coverage (hence overlap with the DIRC)
 - ➤ Make mirrors *conical* to avoid inefficiency on the sensor plane

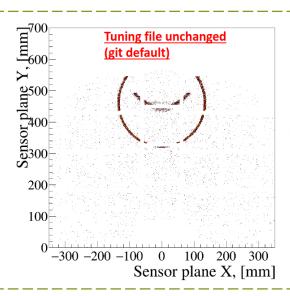


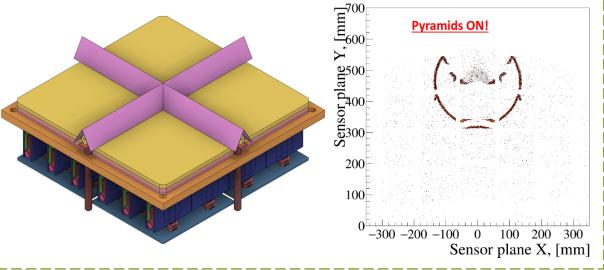
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Electron-Ion Collider

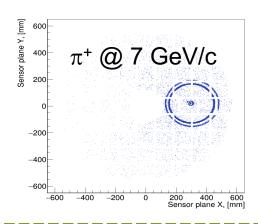
Performance enhancements

Installation of small funneling mirrors around each sensor dead area boundaries





Use of a dual aerogel configuration



- ➤ Both options implemented in software
- Both give a substantial increase in photon yield
- ➤ Recently added to the baseline configuration as a consequence of a complex ePIC detector tracker optimization (pfRICH expansion volume was shortened by ~5cm)

Mirror Fabrication: Coating

Evaporation Number	Coating Recipe (Values at QCM)	Procedural Changes	Reflectivity
7	Cr: 5.19 KAng Al: 12.03 KAng	Decrease in total deposition amount from previous coatings 70 KAng → 17 KAng	88%
10	Cr: 4.66 KAng Al: 22.24 KAng	Increased Aluminum Coating	86%
11	Cr: 5.08 KAng Al:12.36 KAng	Consistency Check Repeat of #7	89%
12	Cr: 5.17 KAng Al:12.27 KAng	Substrate Waviness Test + Rotation Decrease 60 RPM → 30 RPM	88%
13A	Cr: 0.11 KAng Al: 0.93 KAng	NA62 / COMPASS recipe	20%
13B	Cr: 1.13 KAng Al: 2.578 KAng	Account for QCM to Substrate deposition ratio [rough estimate of distance discrepancy]	74%



- Many test coatings done to refine Cr/Al recipe and thicknesses
- ☐ Other parameters such as substrate placement, rotation rate, etc also explored
- □ Settle on ~90 nm Al and 10 nm Cr -> 90% peak reflectivity between 300-700 nm with uniformity of 1-2%

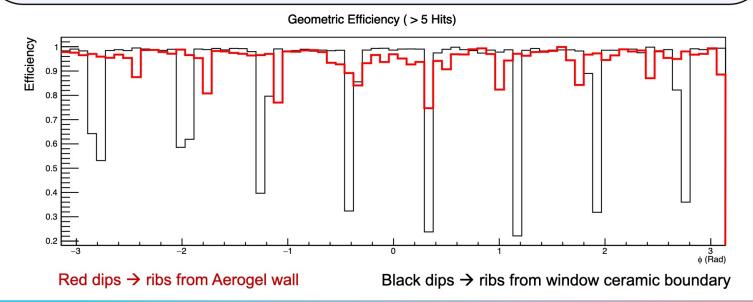


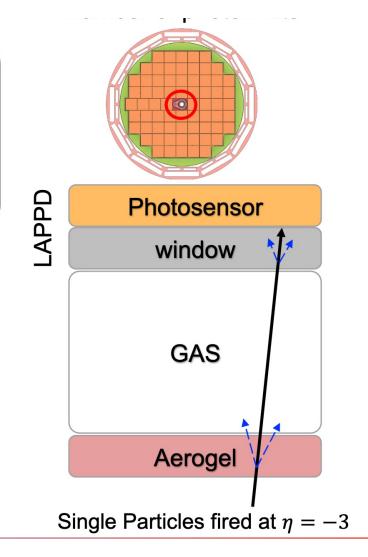
Future Improvements:

- ➤ Mounts for larger substrates
- ➤ Introduce dielectric coating (SiO₂) to improve resilience of coating
- lon gun to smooth coating
- Better vacuum

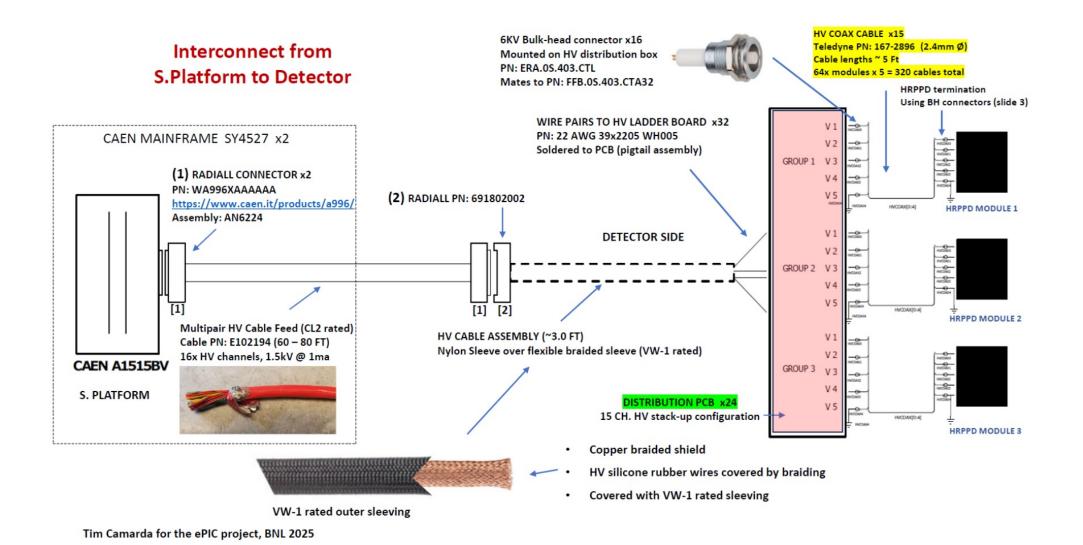
Geometric efficiency for timing purposes

- \triangleright Timing provided by both aerogel (<N_{pe} $> \sim$ 12) and HRPPD window photons (<N_{pe}> above 80)
 - ➤ Their combined geometric acceptance will be ~100%
 - ToF meas. ← # photon hits created by particles
 - pfRICH receives photon hits from aerogel, acrylic filter, gas in expansion volume, and LAPPD window
 - **Efficiency** (η, ϕ) : prob. of particle creating $N_{pe} > 5$.
 - 20 ps t_0 resolution by having 6 photons, assuming 50 ps single photon time resolution (timing resolution 20ps = 50ps $I\sqrt{6}$).





High-Voltage System



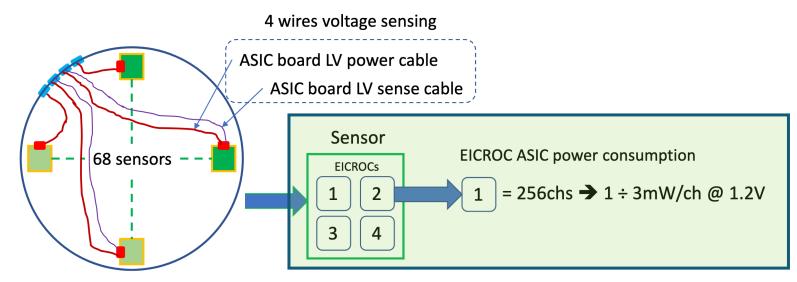
Electron-Ion Collider

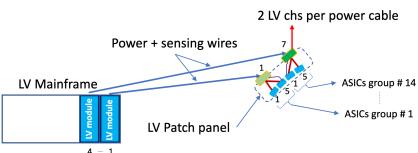
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Low-Voltage System





Wiener LV mainframe and modules

- ☐ Calculate LV power needs assuming 4 EICROC (256 chs/chip) per HRPPD
 - > 1024chs/sensor x 3mW/ch = ~3W/sensor -> @ 1.2V = 2.5A per sensor
- ☐ Full detector consists of 68 HRPPDs
 - ▶ 68sensors x 2.5A = 170A total current
- □ Add 20% current for ancillary components of ASIC and 20% to that as a safety margin
 - \rightarrow 170A x 1.2 x 1.2 = 245A current for full detector
 - > 245A @ 1.2V = 294W

- Note: Baseline ASIC is FCFD
- LV layout and power needs were calculated based on EICROC specifications
- We do not expect power needs for FCFD to be substantially different and therefore do not expect major changes to LV system

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Electron-Ion Collider

Cooling System

Off Detector

- ☐ Chilldyne Circulator
 - ➤ 8 lpm
 - ➤ -10 psi
 - \gt 5°C to 40°C
- □ Polyscience Chiller
 - > 9.8 l/min @ 43.4 psi
 - > -20°C to 40°C +/-0.1°C
 - > 800 W @ 10°C
- Distribution Panel
 - > Flowmeters
 - > Flow Transmitters



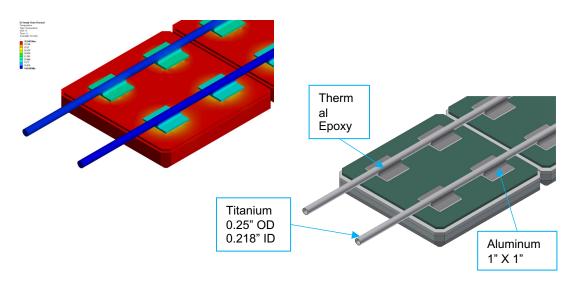




On Detector

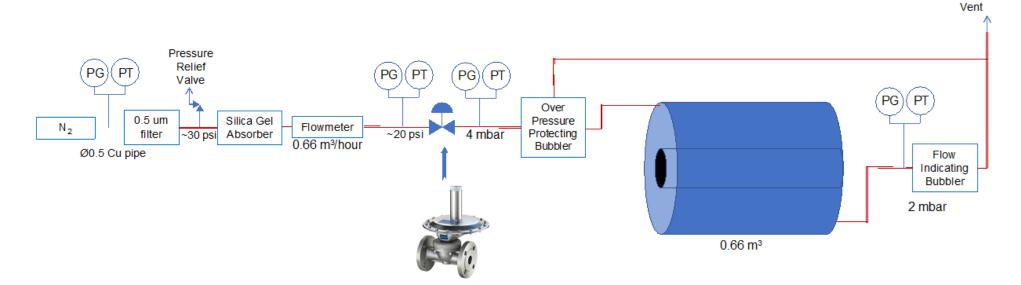
- ☐ Heat dissipation: 400 W
- **□** Tube @ Δ2°C: ~3 lpm
- **□** ΔP ~0.25 psi

- ☐ 9 Modules:
 - > ~50 W
 - > ~Δ17°C
 - Water ~Δ1.2°C

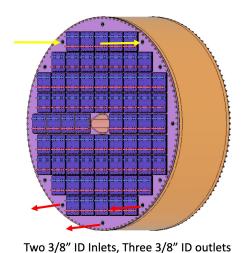


Design and requirements on cooling system based on expectations from EICROC ASIC – FCFD ASIC solution may necessitate slight mechanical redesign but should not affect power consumption significantly

Gas System



Tank Rlanketing



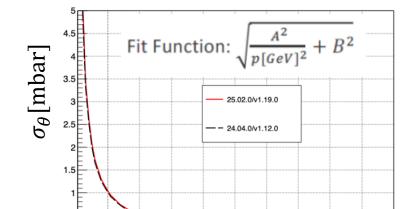
Inlets have two long 3/8" ID tubes at the top with taper pointing to cylindrical vessel walls

- > Assume nitrogen only configuration
- One volume exchange per hour at a pressure 2-4 mbar
- ➤ Gas quality (industrial, ultra-pure,...) needs to be finalized

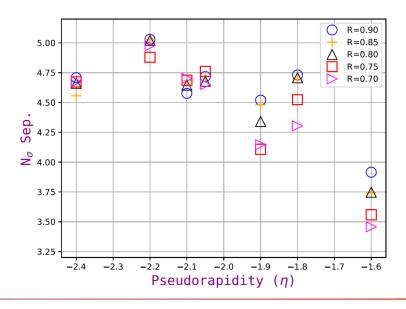
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Simulation Parameters

- ☐ Ultimate performance of the pfRICH depends on several parameters including tracking performance, physical dimensions, and properties of aerogel, sensors, and mirrors
- □ ePIC tracking performance (resolution) is critical to pfRICH PID reach include realistic parameterization of track resolution in model
 - Current tracking performance is sufficient to reach pfRICH performance goals
- Mirror reflectivity
 - ➤ Assume mirror reflectivity of 90%
 - \triangleright Modest decrease in π/k separation power with lower mirror reflectivity still reach > 3σ in our acceptance for R = 70%
- ☐ Vessel dimensions
 - ➤ Assume nominal proximity gap of 491 mm
 - Reduction of gap by 50 mm due to possible larger readout footprint leads to 5 to 8% reduction in π/k separation power
- ☐ See backup for list of other relevant parameters



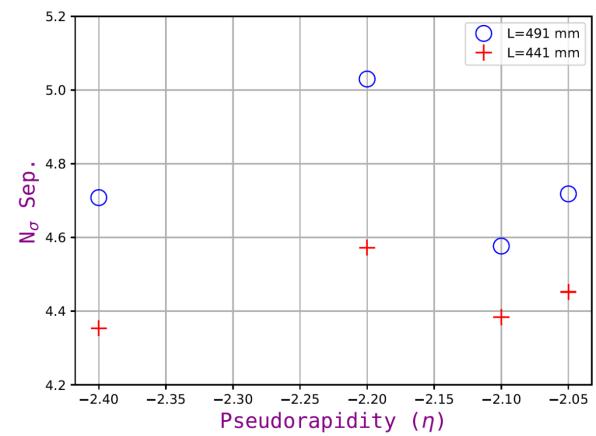
ieta = -2.80



p [GeV]

Simulation Parameters

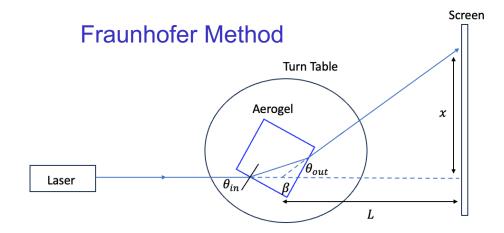
- ☐ The standalone simulation model contains several parameters directly relevant to the pfRICH performance
 - ➤ Mirror reflectivity: 90%
 - > Pyramid mirror hight: 30 mm
 - Primary vertex z smearing: 35 mm
 - ➤ ePIC B-field map
 - Proximity gap length: 491 mm
 - ➤ Aerogel refractive index: 1.040
 - > Aerogel thickness: 2.5 cm
 - > HRPPD window thickness: 5 mm
 - > HRPPD window material: fused silica
- Reducing proximity gap by 50 mm reduces
 π/k separation power by 5 to 8%



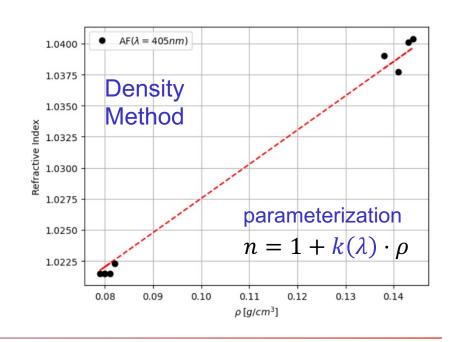
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Refractive Index QA: Current Status

- Current index of refraction methods utilize Fraunhofer Method, where light passes through corner of aerogel and minimum deflection angle is used to obtain refractive index
 - Limitations: QA only at corners of aerogel tiles.
 Production tile edges will not be of optical quality and not representative of aerogel quality



- □ Alternative: Density method parameterize refractive index vs. density from aerogels with known refractive index (e.g. refractive index measured via Fraunhofer method), then use parameterization and aerogel density to extract a refractive index
 - Limitations: Provides one refractive index determined from only four local measurements (e.g. corners)



pfRICH material effect on the backward EmCal

- > pfRICH GEANT implementation imported in ePIC framework as a GDML file
 - > Material implemented to the best of our knowledge (vessel, HRPPDs, cooling system, etc)

