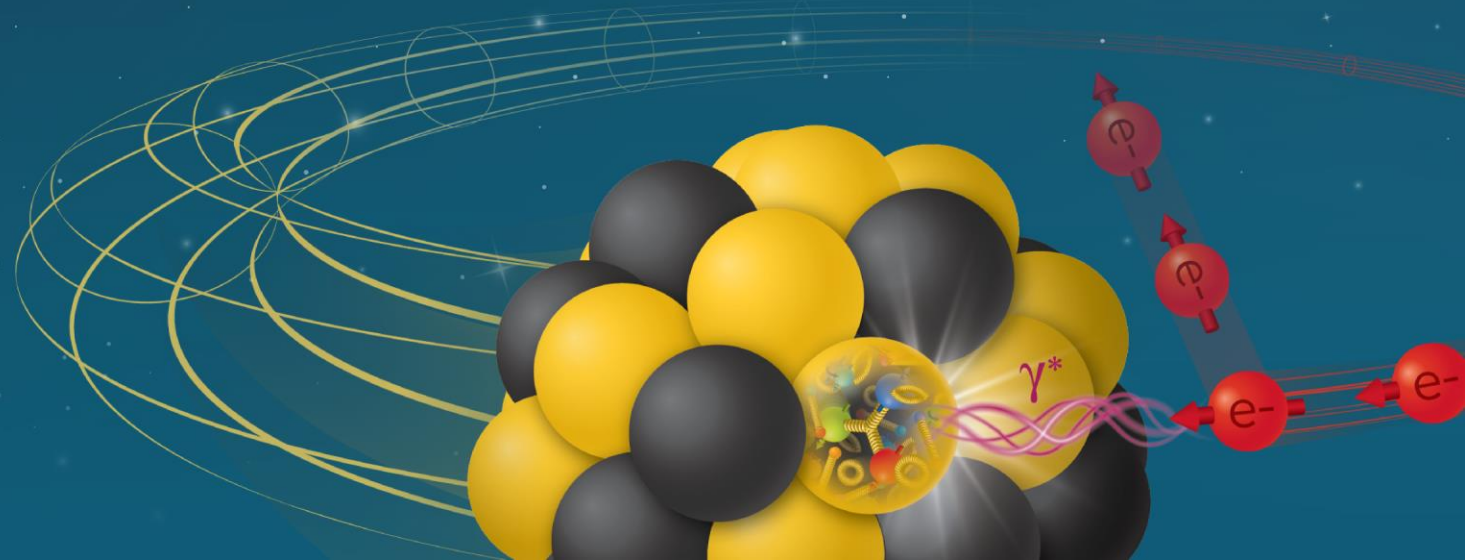


Beamline Design and Integration

Charles Hetzel
EIC Vacuum Group Leader

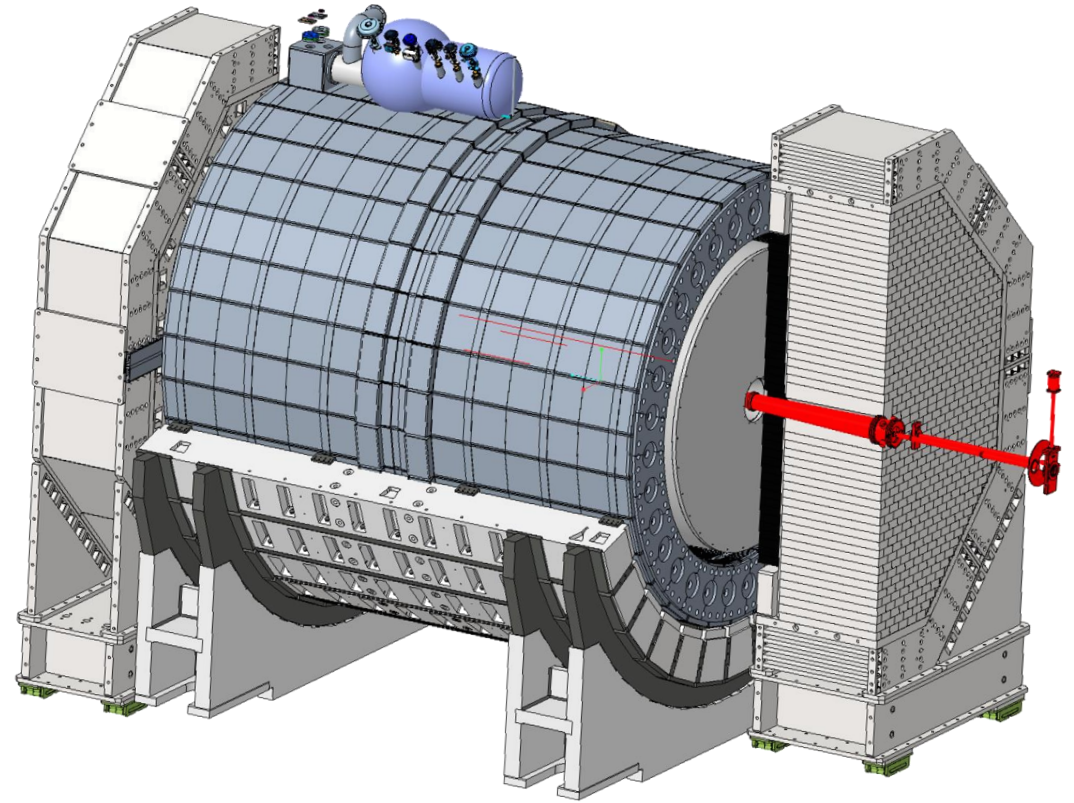
10th EIC DAC Review
June 11th – 13th, 2025

Electron-Ion Collider



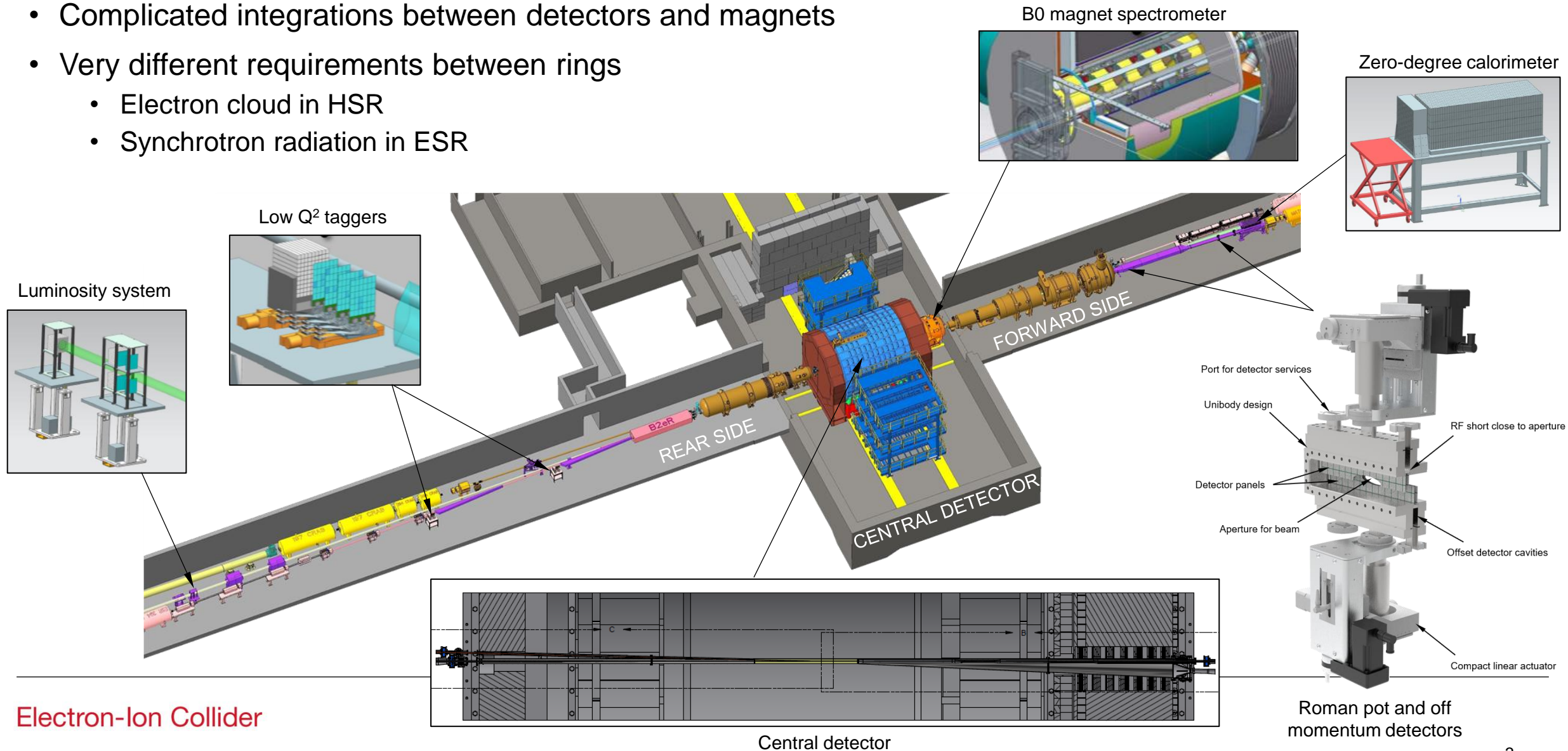
Outline

- Interaction Region Vacuum Overview
- Design Status and Progress
 - Central Detector Chamber
 - Forward Side
 - Rear Side
- Next Steps
- Summary



IR Vacuum overview

- Complicated integrations between detectors and magnets
- Very different requirements between rings
 - Electron cloud in HSR
 - Synchrotron radiation in ESR

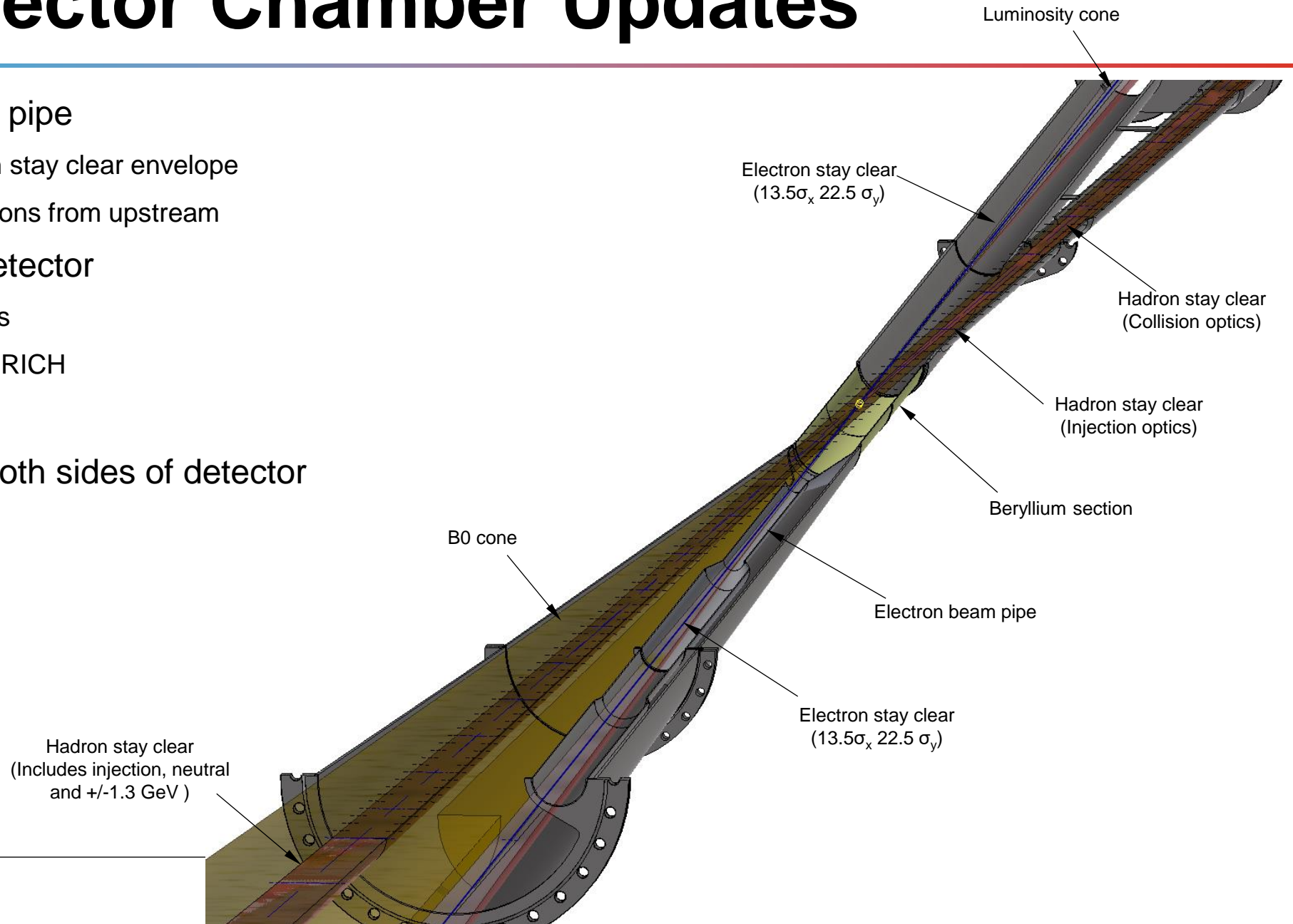


Requirements and Challenges

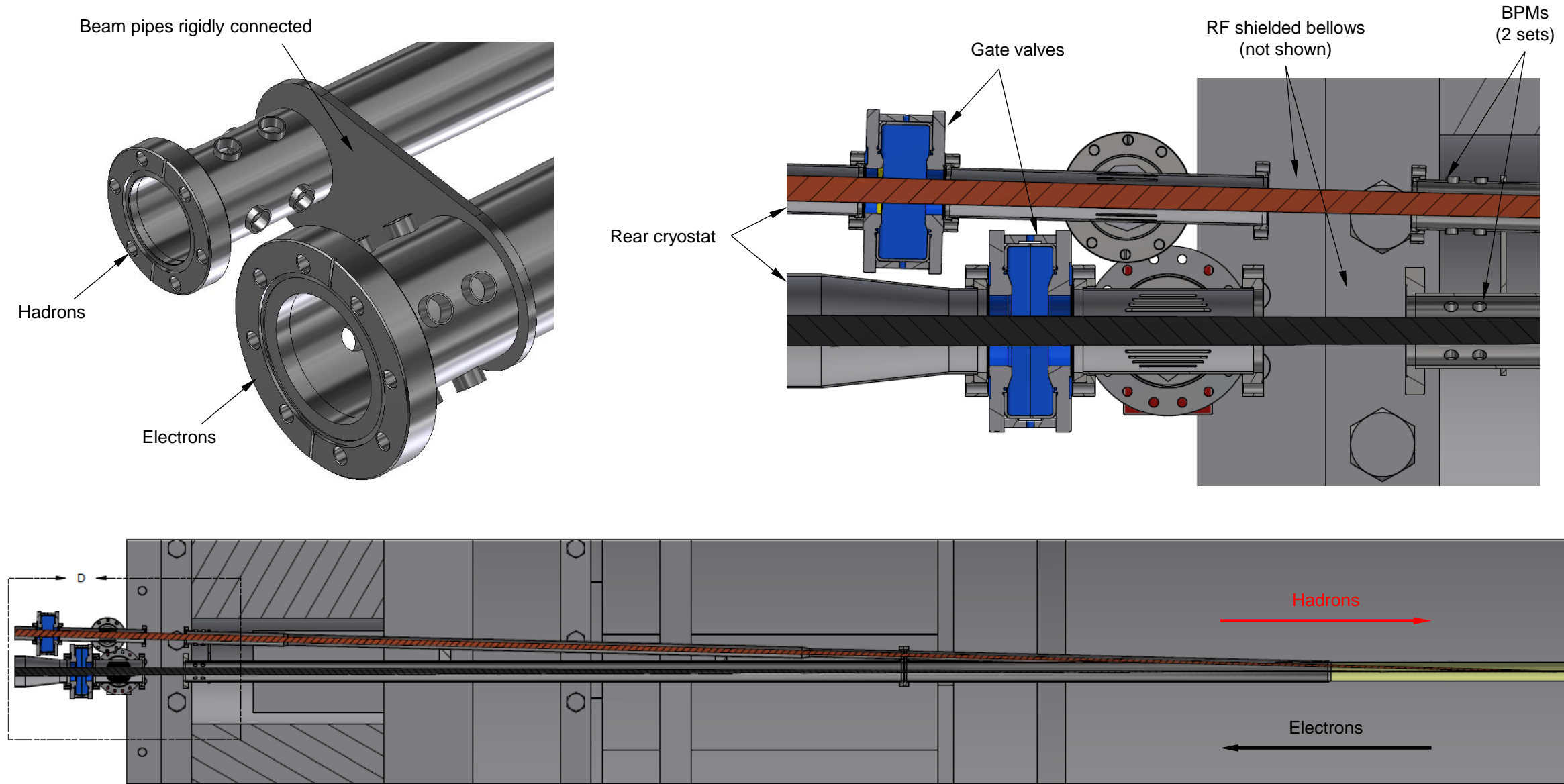
- Cryostats will be assembled in the tunnel
- Low dynamic pressure required to minimize beam-gas interactions ($< 1 \times 10^{-9}$ mbar)
- Electron forward side
 - Large beam sizes due to strong focusing ($\beta_x > 900\text{m}$)
 - Synchrotron radiation from upstream dipoles (26mrad bend 30m away \rightarrow 38 kW)
- Electron rear side
 - Synchrotron radiation
- Hadron forward side
 - Large aperture required to transport off-momentum and neutral particles
 - Chamber integration, alignment and support system
- Hadron rear side
 - Injection and ramping optics

Central Detector Chamber Updates

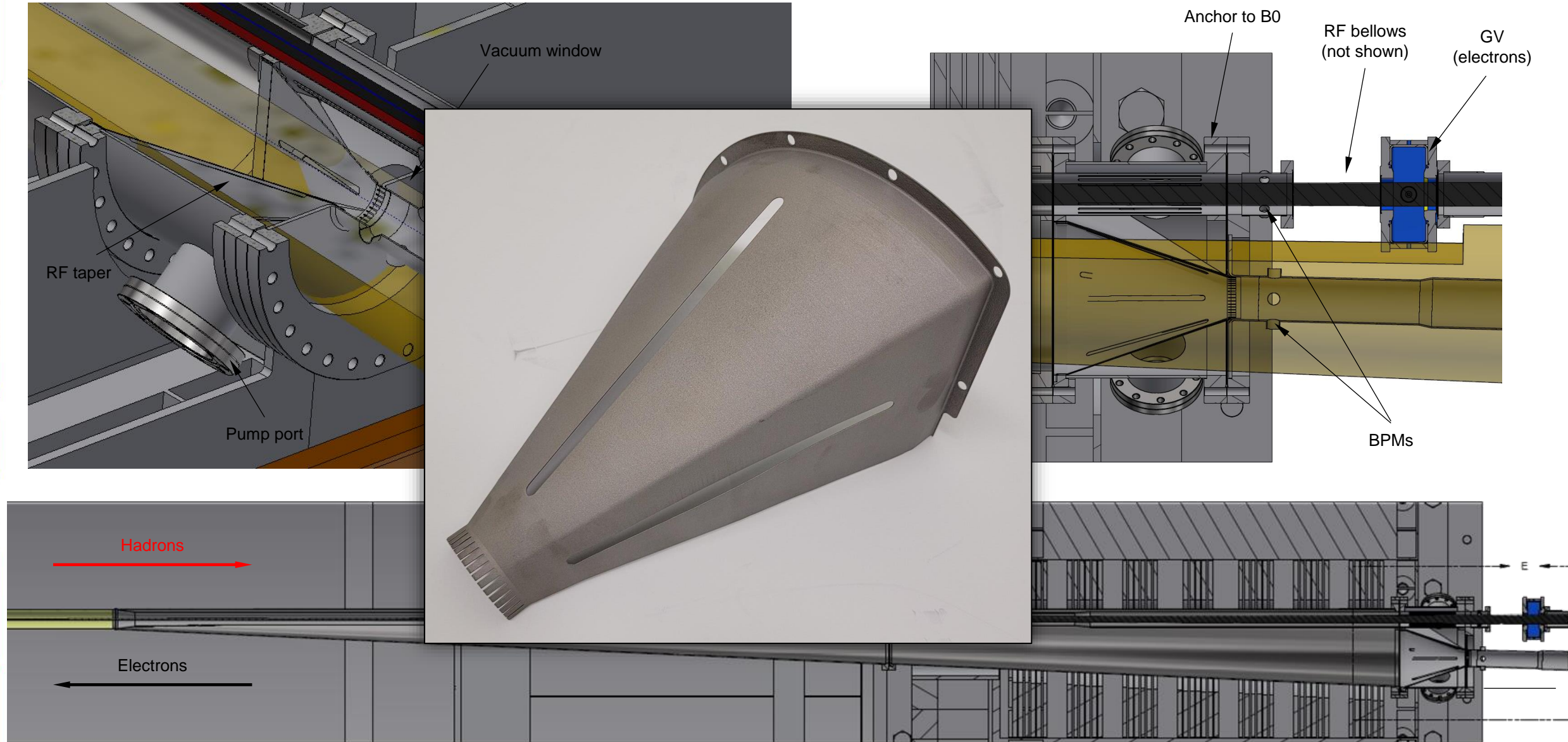
- Improved electron beam pipe
 - Diameter steps down with stay clear envelope
 - Collimates scattered photons from upstream
- Better integration with detector
 - Optimized flange locations
 - Removed flange before DRICH
- Integration of BPMs
- Gate valve solution for both sides of detector



Central Detector Chamber - Rear Side

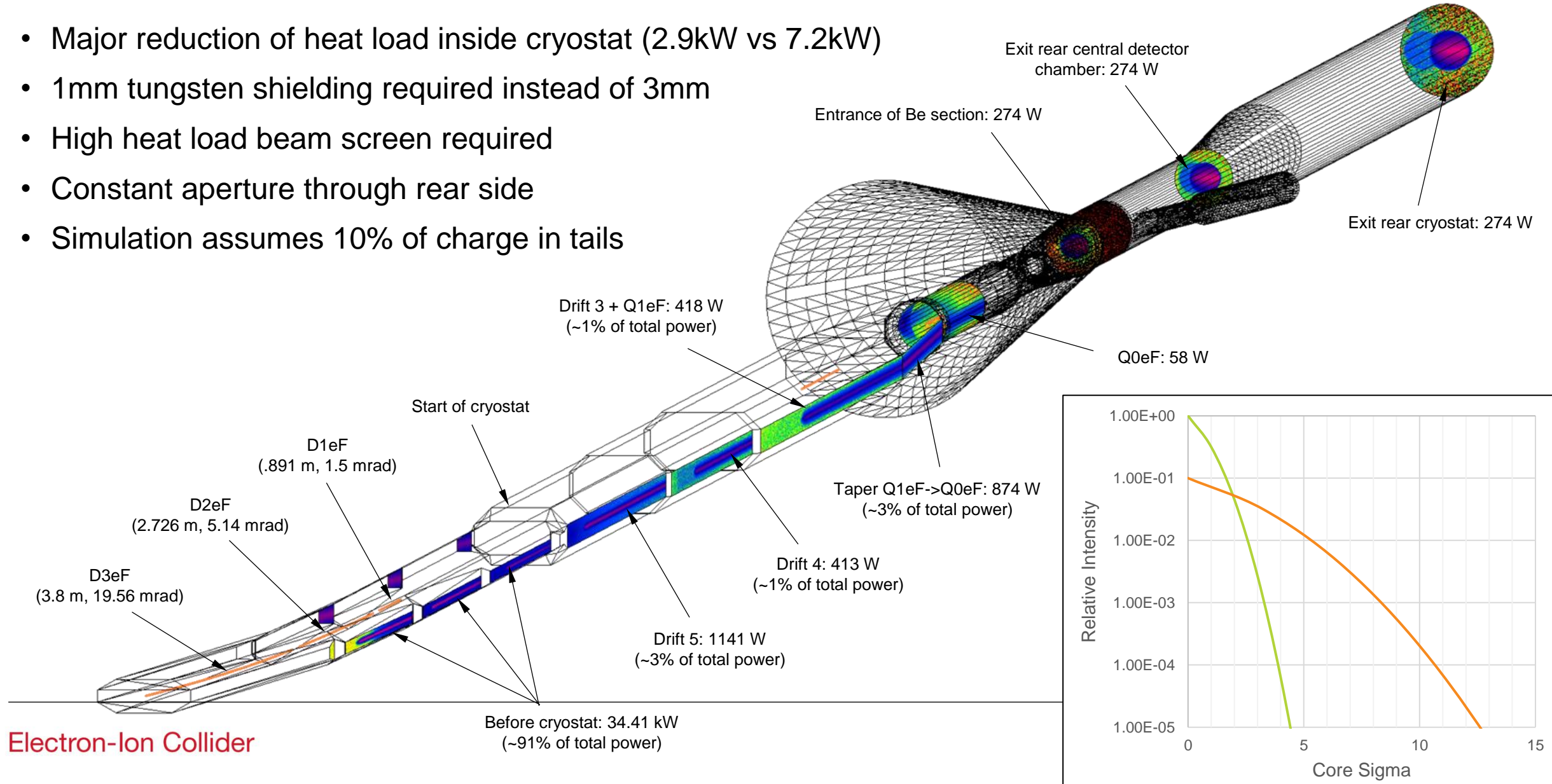


Central Detector Chamber – Forward Side

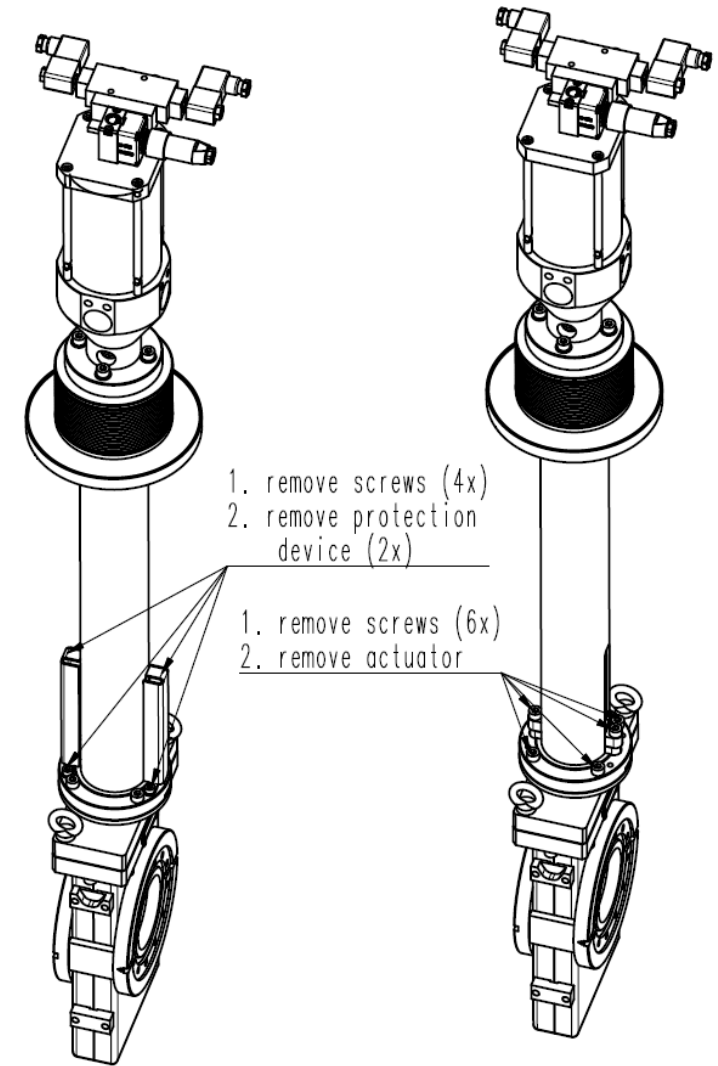
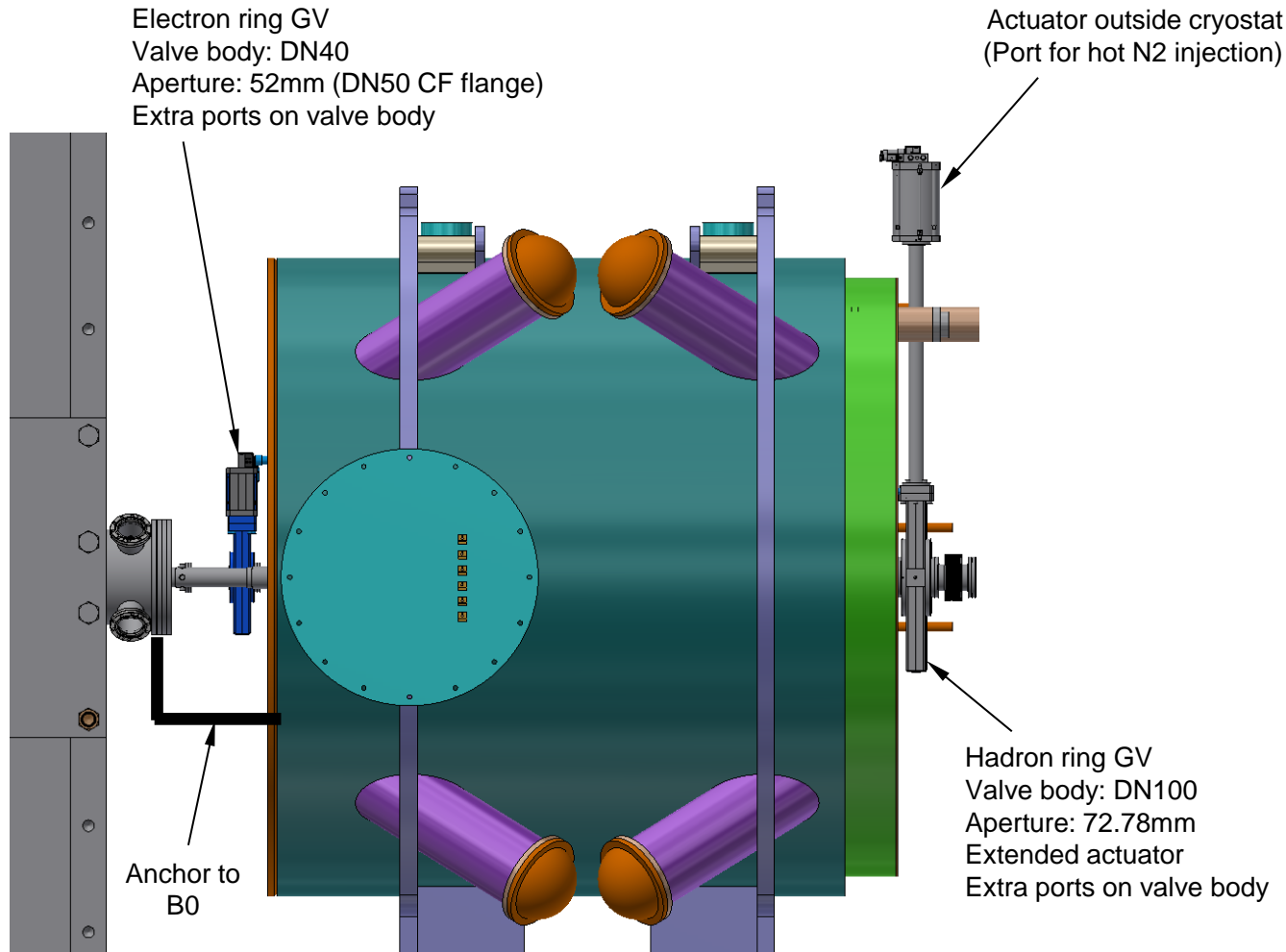


Modified Lattice Improvements

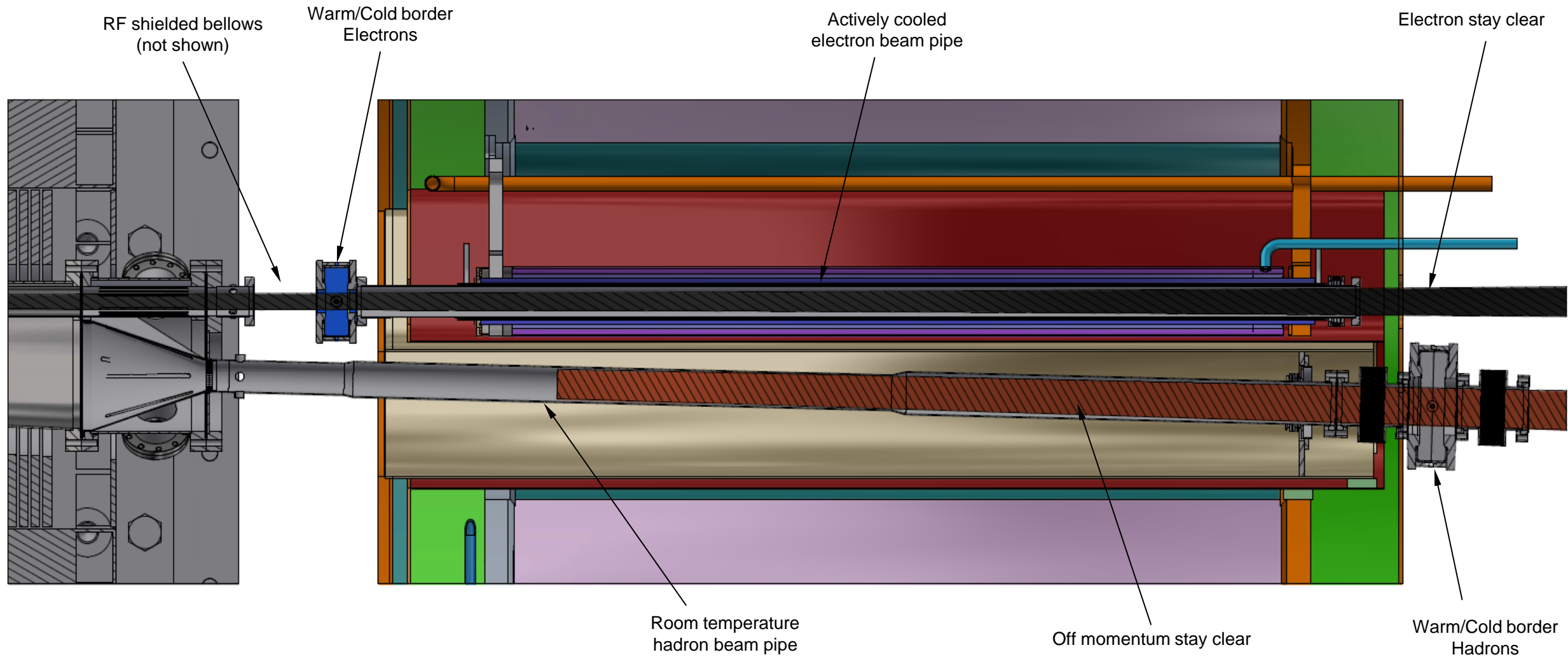
- Major reduction of heat load inside cryostat (2.9kW vs 7.2kW)
- 1mm tungsten shielding required instead of 3mm
- High heat load beam screen required
- Constant aperture through rear side
- Simulation assumes 10% of charge in tails



B0 Vacuum Chambers

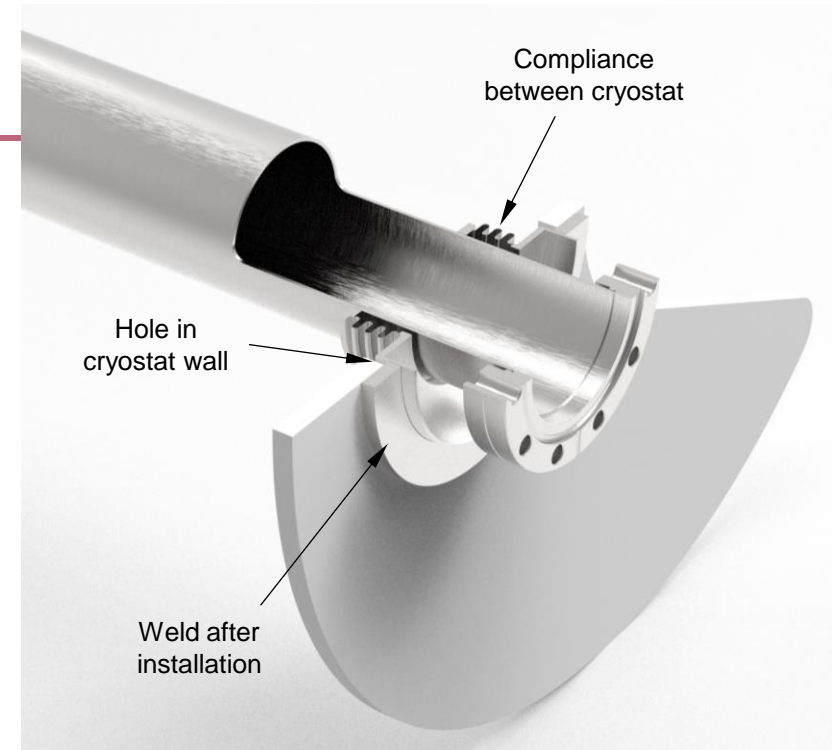
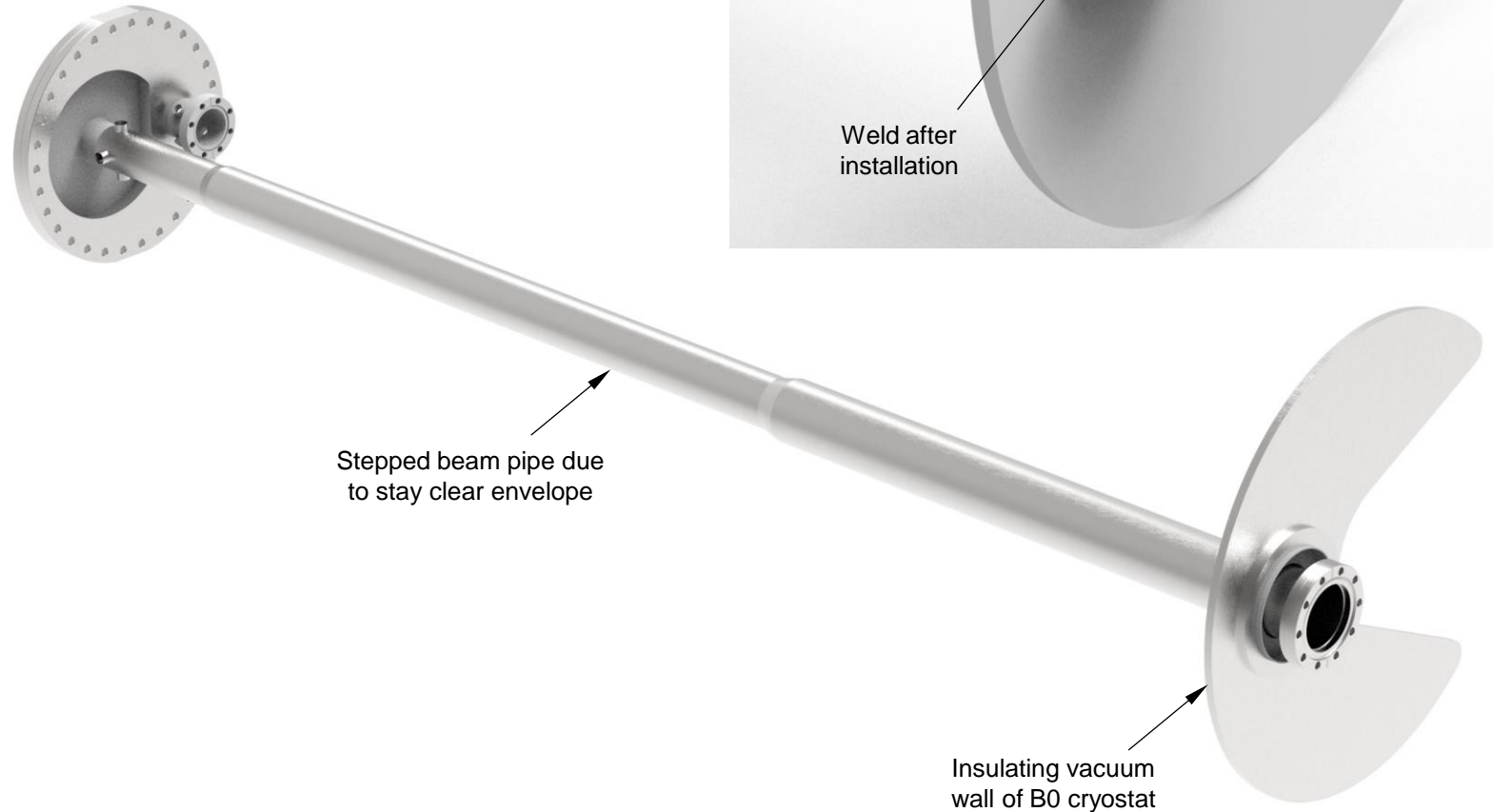
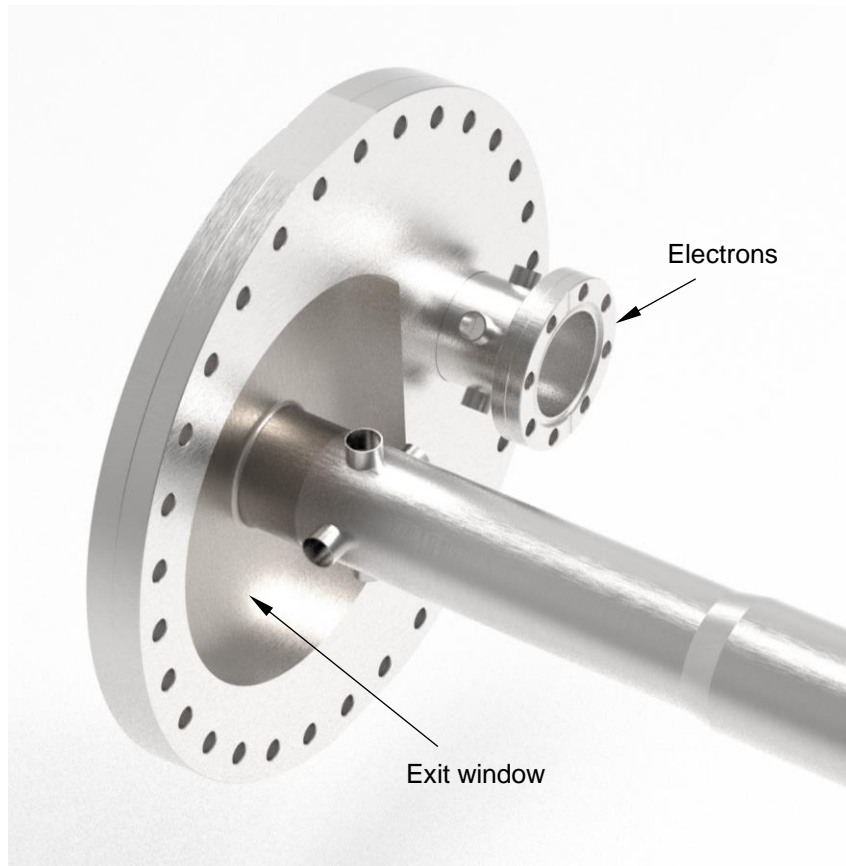


B0 Vacuum Chambers



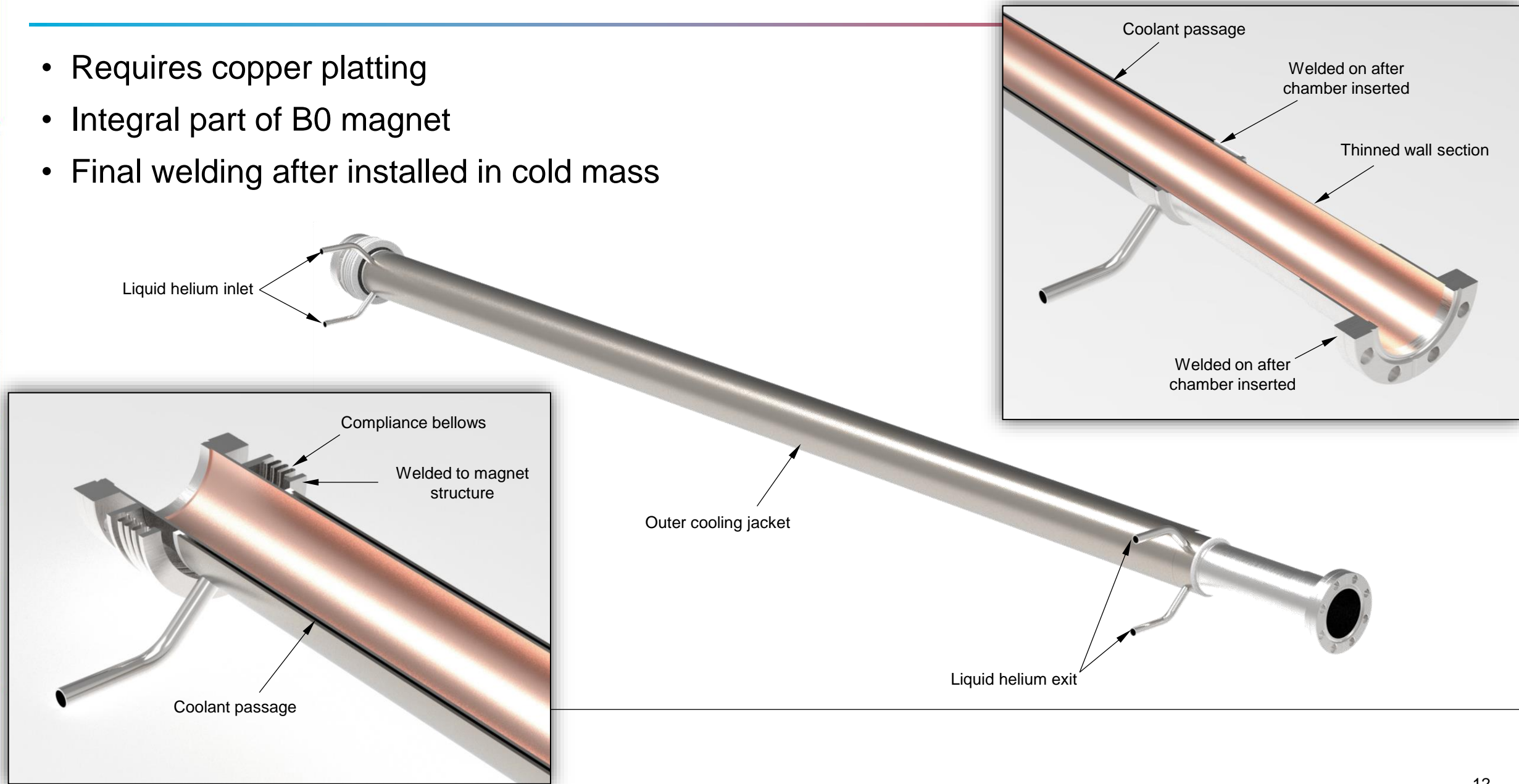
B0 Hadron Vacuum Chamber

- Requires copper plating and aC coating
- Integral part of B0 magnet
- BPMs for both beam lines on single part
 - Weld-in to minimize footprint



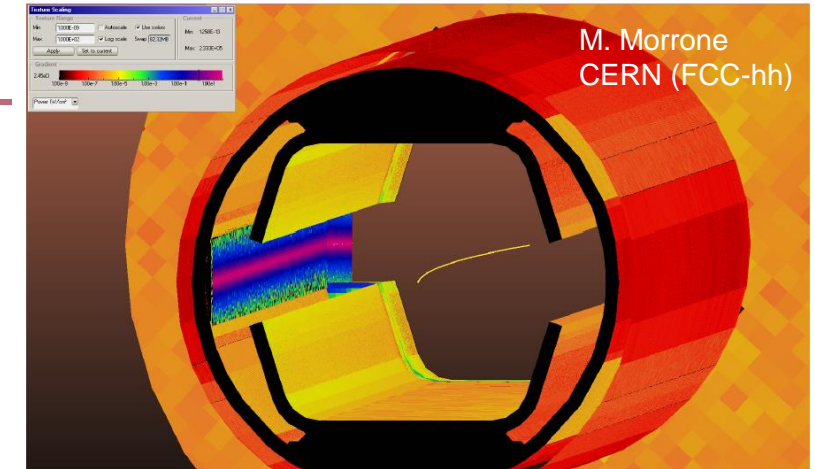
B0 Electron Vacuum Chamber

- Requires copper plating
- Integral part of B0 magnet
- Final welding after installed in cold mass

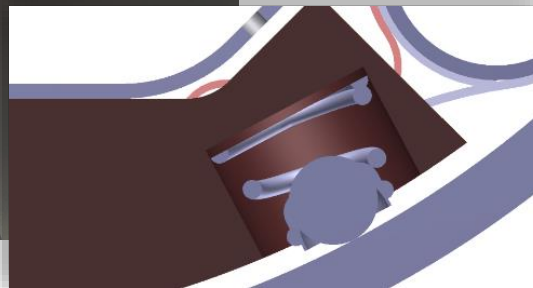
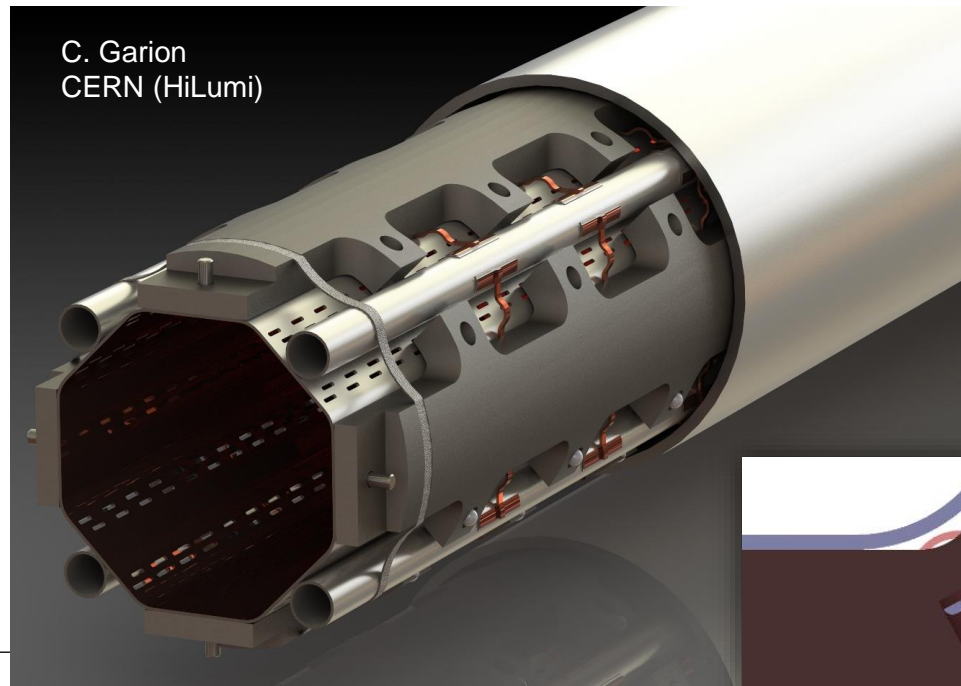


Electron Beam Screen

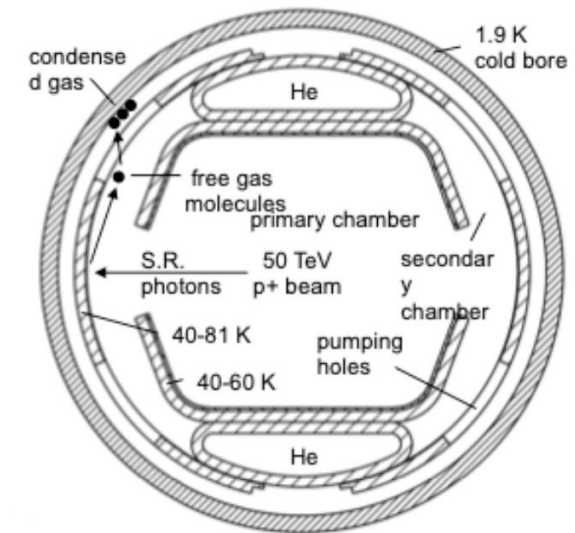
- Very high heat load in first section and taper (375 W/m)
- Added complication due to shielding
 - May be easier to increase beam screen wall thickness
- Need to take advantage of 2K cryopumping from cold bore
 - Beam screen <80K



Max **synchrotron radiation** power ~ 42 W/m
Beam intensity: 0.5 A, 50 TeV

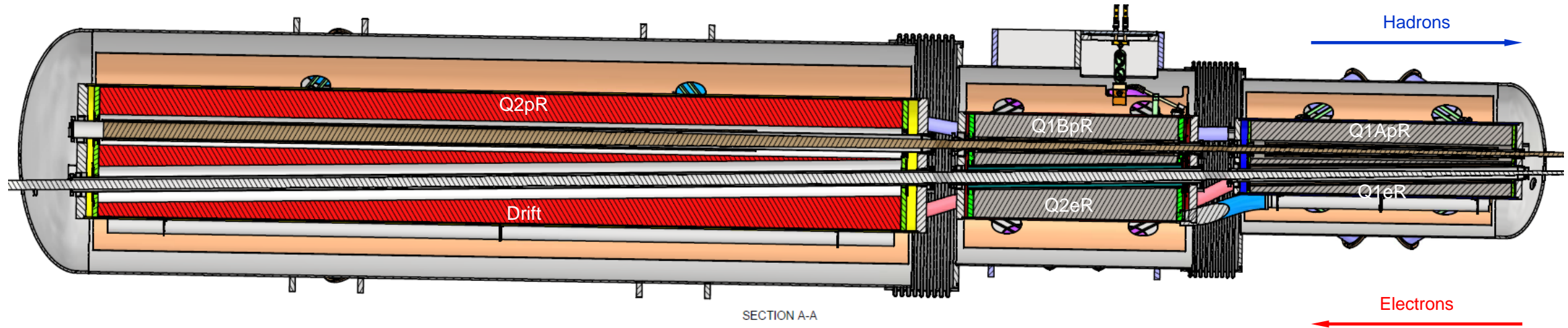


Electron-Ion Collider



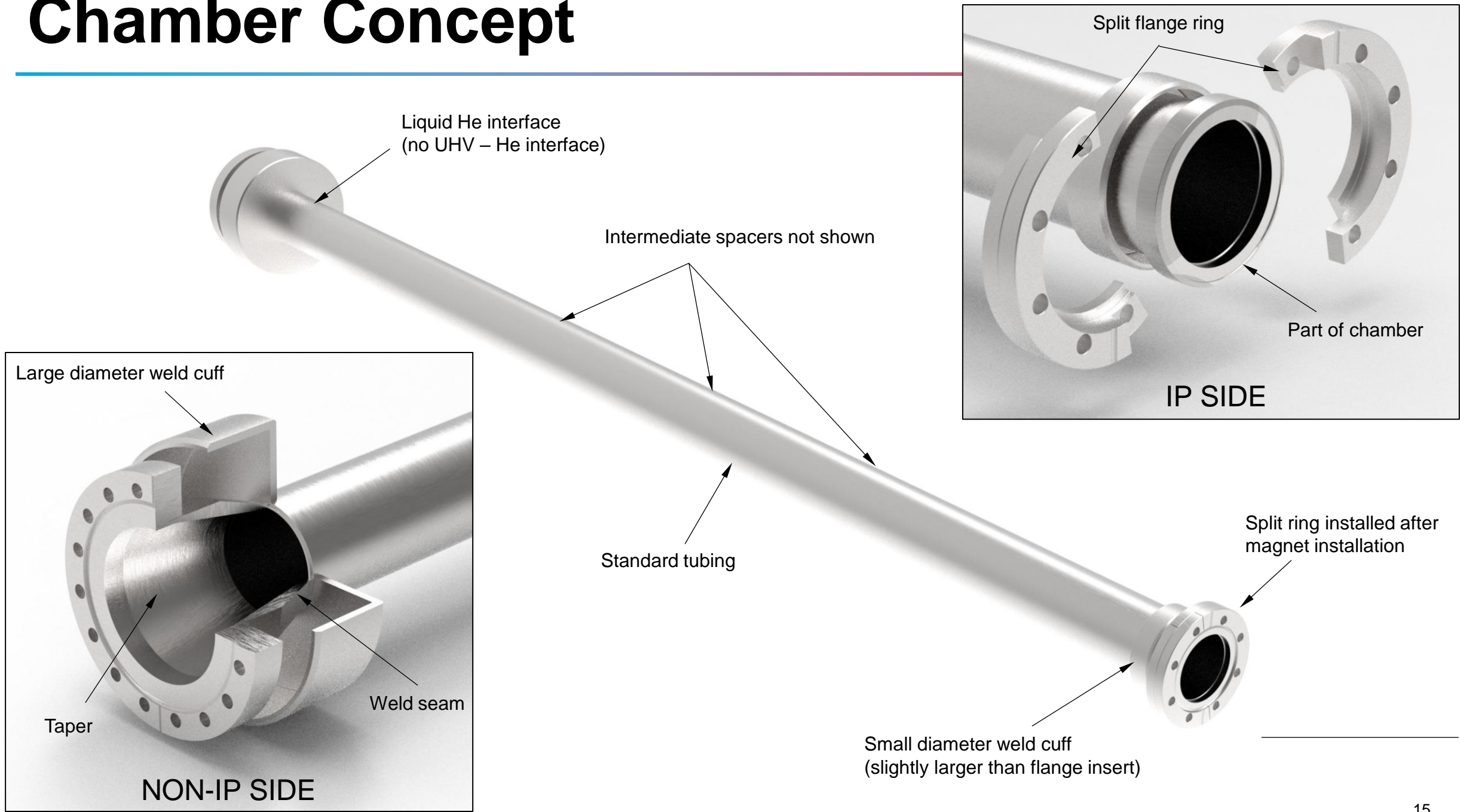
FCC-hh - 898 l/(s·m) for H₂ at 40 K
35.4 W/m emitted SR

Rear Cryostat Assembly



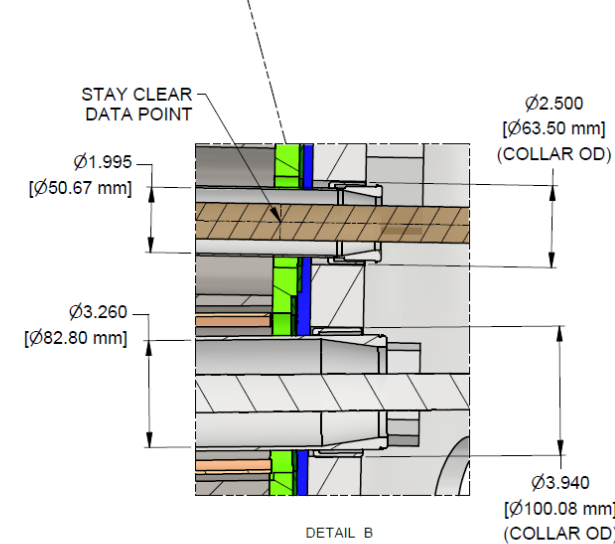
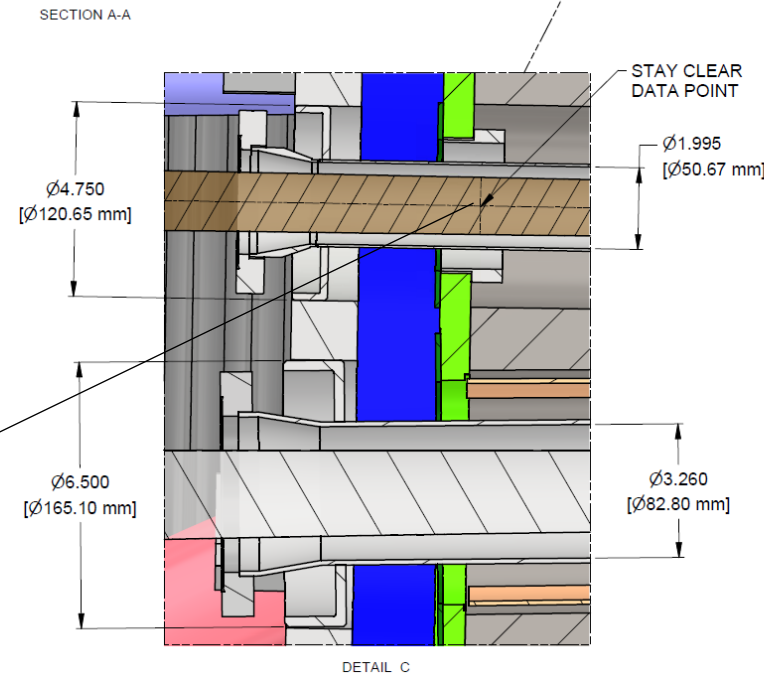
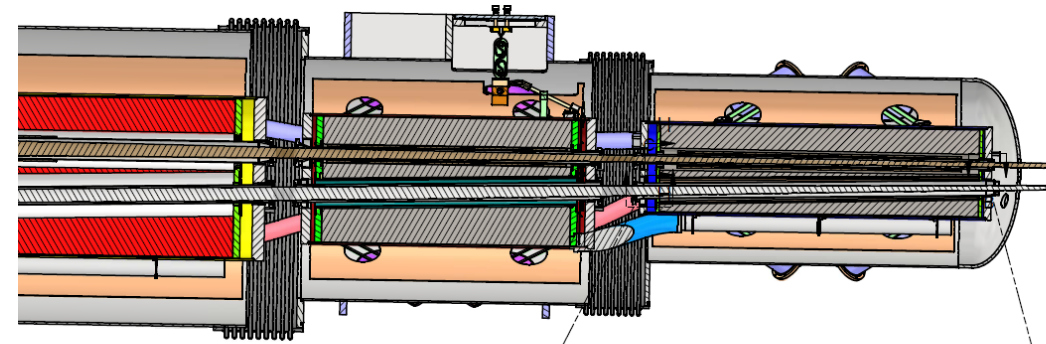
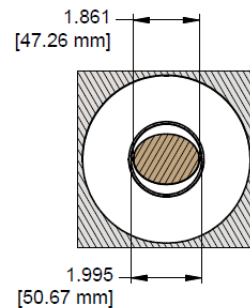
- Hadron stay clear based on points provided
 - $10 \sigma_x$ and $10 \sigma_y$ high divergence (no orbit offsets)
 - Gold injection at 2.5 micron normalized, 8/7 sigma (x/y), 10m horizontal 0.9m vertical betas
 - Points provide at beginning, middle and end of each lattice magnet element plus every 10cm through the detector
- Electron stay clear based on 18 GeV collision optics
 - Envelope for other energies are smaller (V6.3.1)
 - Stay clear includes $13.5 \sigma_x$ and $22.5 \sigma_y$ only (no orbit offsets)
- RF bellows required between each cold mass (both beam lines)
- BPM required in each interconnect

Chamber Concept



Rear Interconnects

- Standard tubing sizes
 - Hadrons : 2" x .065" wall
 - Electrons: 3.5" x .12" wall
- Chambers complete before installation
 - Slid in from non-IP side
 - Welding cuffs to protect plating/coatings
- Intermediate spacers to keep tube centered
- Taper transitions at ends
 - Sperate weld on piece
 - Weld joint protected by cuffs
- Bellows welded to IP side



Non-IP Side of RC-1

IP side of RC-1

Next Steps

- Finalize and document apertures through final focusing magnets
 - Beam stay clear envelopes defined
 - Record of decision in draft
- Central detector chamber
 - Water cooling to mitigate synchrotron radiation
 - Chamber integration, alignment and support system
 - Finalize in situ bake out system
- Beam screen design for forward electron side
 - High heat load, radiation shielding required
 - Optimize to maximize cryo-pumping from cold bore (decrease beam-gas events)
- Update pressure profile through IR area
- Geometry for rear side electron vacuum chambers
 - Luminosity exit window, low Q^2 taggers
- Advance mechanical design of far forward side vacuum system

Summary

- Integration of detector systems with the accelerator components progressing
 - Geometry shared as it is being developed
- Experimental requirements are key drivers in designs
- Compromises are negotiated when needed
- Active discussions between stake holders to resolve remaining challenges
 - Experimental program, magnet division, accelerator physics, technical systems, etc.