



# pfRICH updates

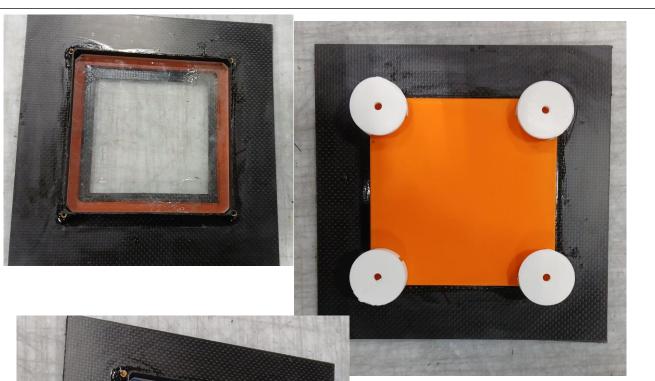
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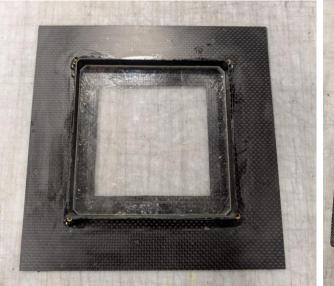


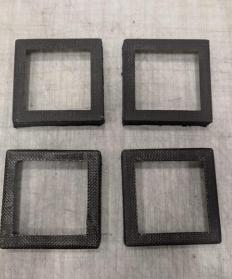
### Picture frame single test mold ready for shipment to BNL





- Single HRPPD test piece manufactured undergoing testing internally.
- Will ship to BNL in a couple days.
- 4x4 sensor plane all picture frames manufactured and ready to assemble.







#### Lexan co-bond

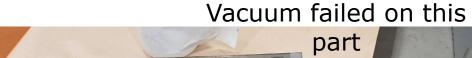




The haziness is from my camera – NOT the parts.

4 samples are ready to ship to SBU

Will go to shipping department tomorrow.







OLD picture – but same conclusion – haziness comes from the way light from ceiling is angled onto while clicking pictures.



## End Ring #4 - machining jig + dust control set up





- We are next in line at the machine shop.
- Jigs and hardware to mount the stock to the table is ready.

• Working on setting up the dust control system for the router.



### Summary of Activities at Purdue on pfRICH



<u>#</u>	<u>Sub task</u>	Next steps / on-going activities
1.	End Ring (#4)	a. Machining end ring with procedure listed last week
		b. Metrology and shipping to SBU
2.	Sensor Plane	a. FEA simulation for new web/flange design
		b. Sealing test for picture frame (stand off design change)
		c. Prototyping of full plane
3.	Aerogel Plane	a. Tests for flatness of large scale layups / blanks for machining
4.	Inner and Outer Mirror	a. Procedure for tool design is ready – waiting on final go ahead after the evaporation tests on curved substrates

#### This week -

- 1. Lexan samples will be shipped to SBU
- 2. Sensor plane single HRPPD prototype shipped to BNL
- 3. Sensor plane 2x2 manufacturing and testing at Purdue (task 2.b.)
- 4. Finalizing dust control and end ring machining start
- 5. Simulation for sensor plane new geometry (task 2.a.)
- 6. Start on task 3.a. mold prep and ply cutting.