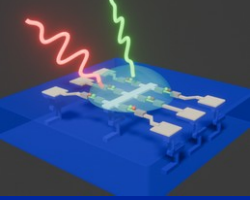


Nanoscale Hybrids: A new paradigm for energy efficient microelectronics

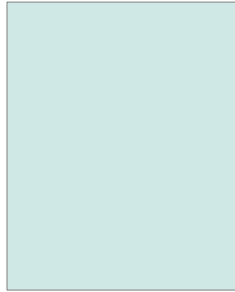
MEERCAT Meeting, May 28, 2025



Energy Efficient How?

BEFORE

sensors



Triggerless
Raw
Petabytes



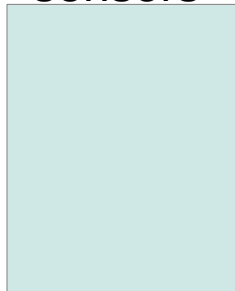
computing



power

AFTER

Novel
sensors



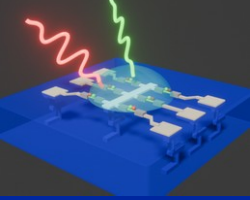
Pre-
processed
information



computing

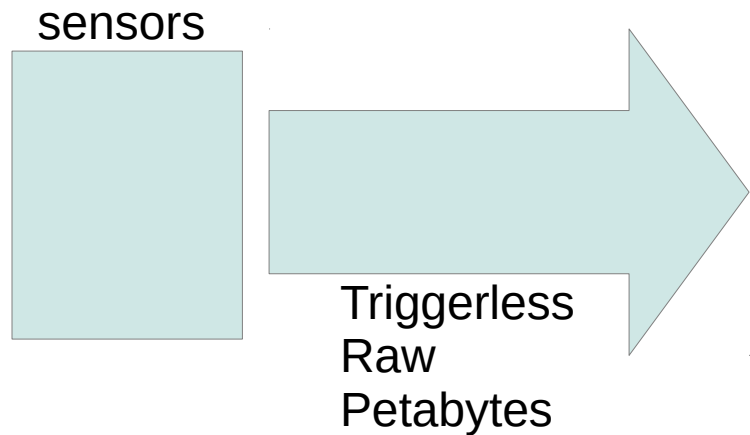


power



Energy Efficient How?

BEFORE

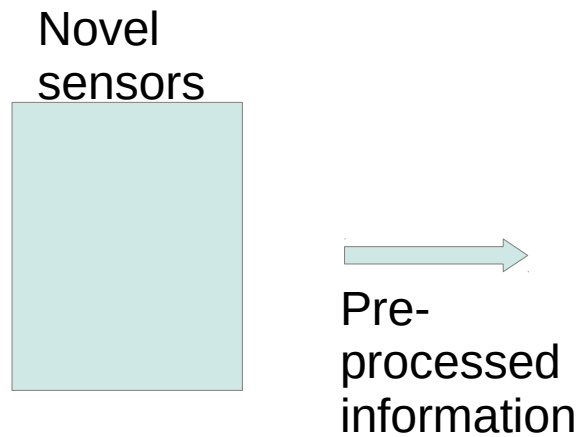


computing



power

AFTER



computing

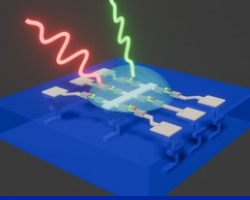
It's the needed computing that has been reduced



power

Not dreaming of a new computer that can do the same job with less power

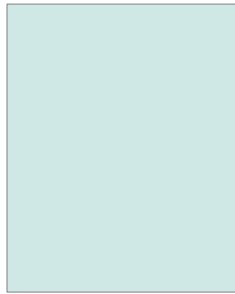




Energy Efficient How?

BEFORE

sensors



Triggerless
Raw
Petabytes



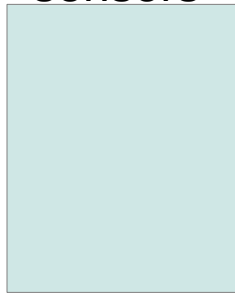
computing



power

AFTER

Novel
sensors



Pre-processed
information

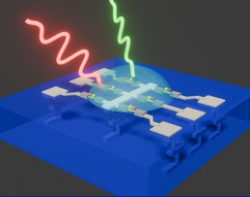
Not inserting edge computing here
to eliminate data transmission /
storage but still do the same
computations



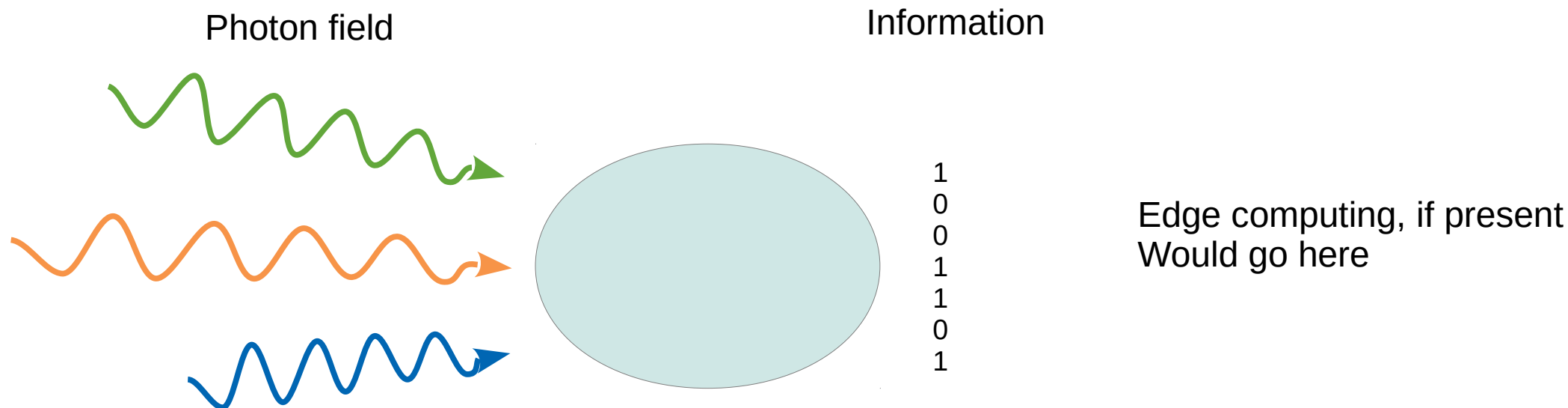
computing

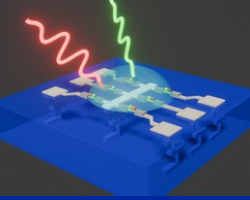


power

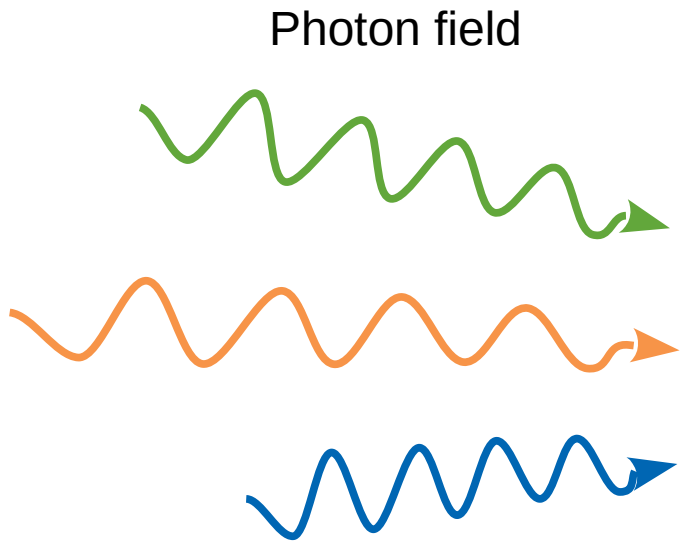


A new kind of sensor where the raw output is programmable/trainable information





Consider silicon

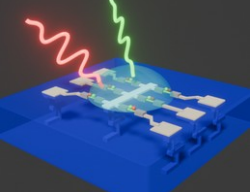


Outputs electric charge/current proportional to illumination

Raw output has to be processed to extract information

Can't train silicon to respond differently today than it did yesterday.

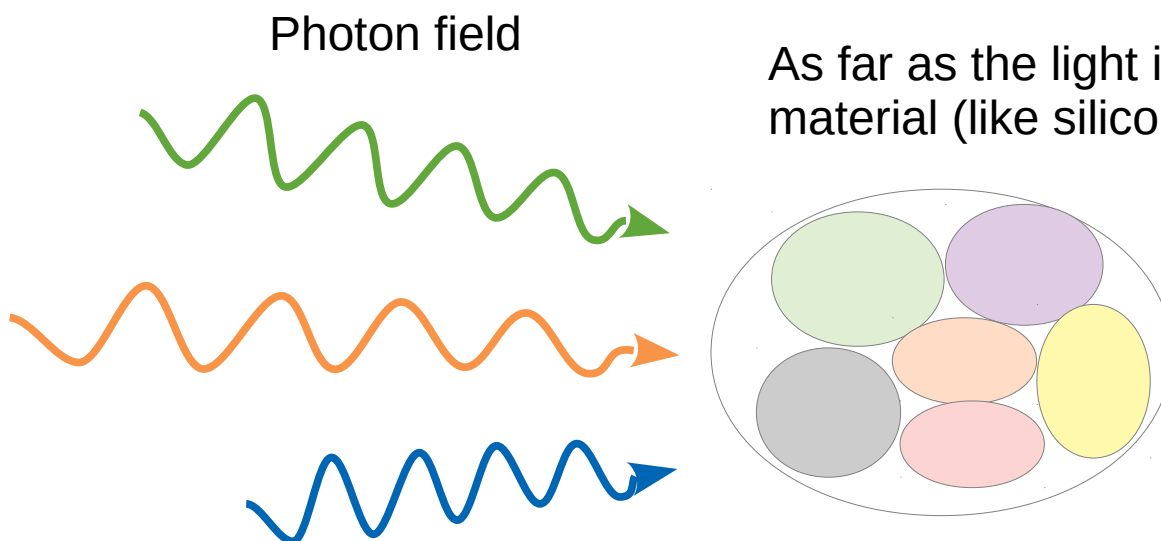
Response given by material properties

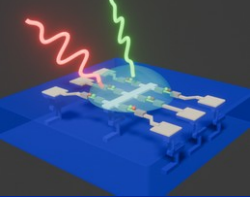


A nanoscale hybrid is an artificial material

Made up of separate elements smaller than incoming wavelength

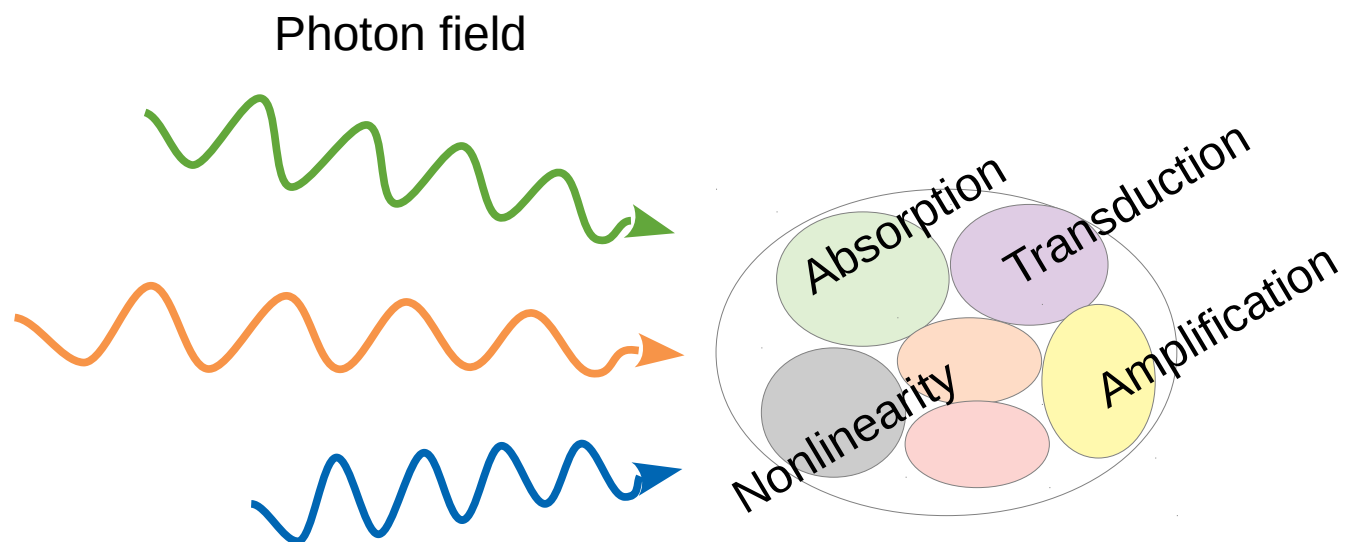
As far as the light is concerned this is one material (like silicon). Can't resolve the elements

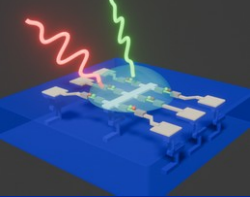




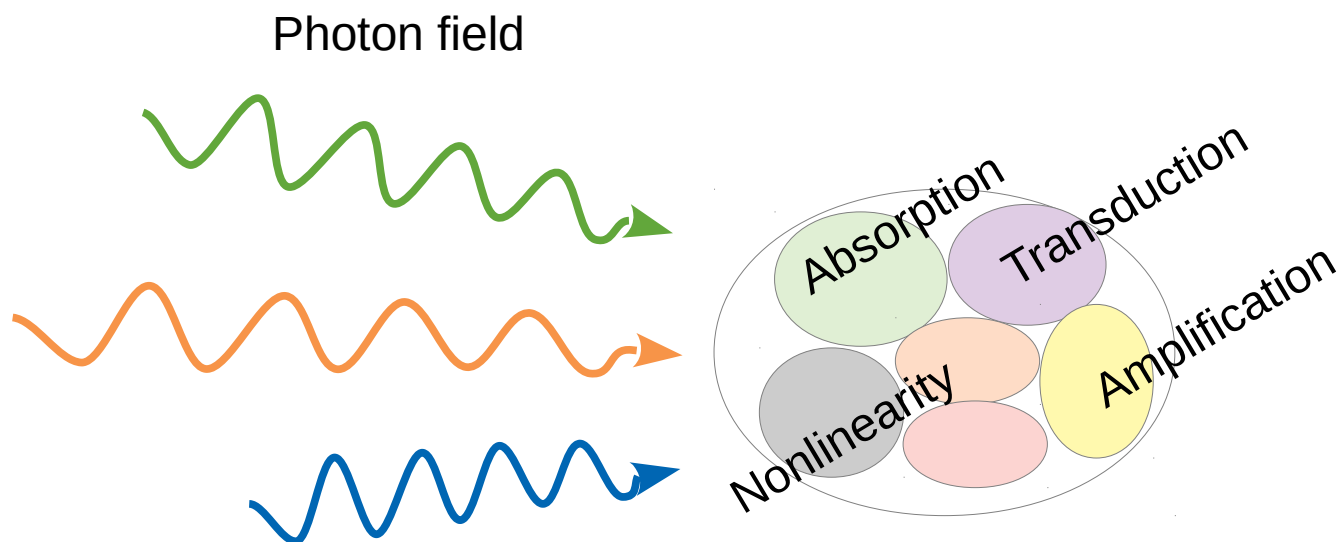
Independent control of interactions

UNLIKE any natural material (like silicon)





Independent control of interactions

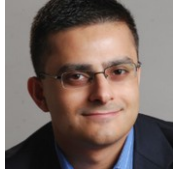
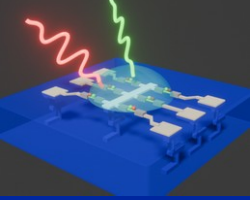


Can optimize the sensing process- extract the maximum possible information from the photon field (see later slide on theoretical foundation)

In this project we aim to go further, and use the nanoscale hybrid also to process information, ideally in a programmable way.

MAKE AN ARTIFICIAL “MATERIAL” THAT CAN LEARN

“MATERIAL” as far as light is concerned



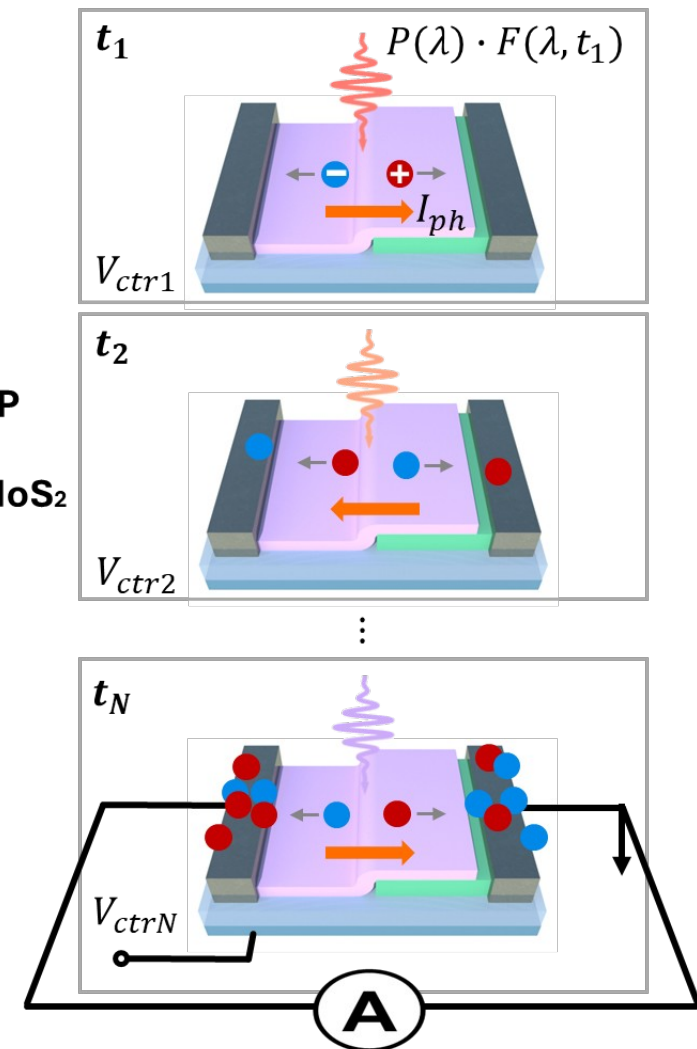
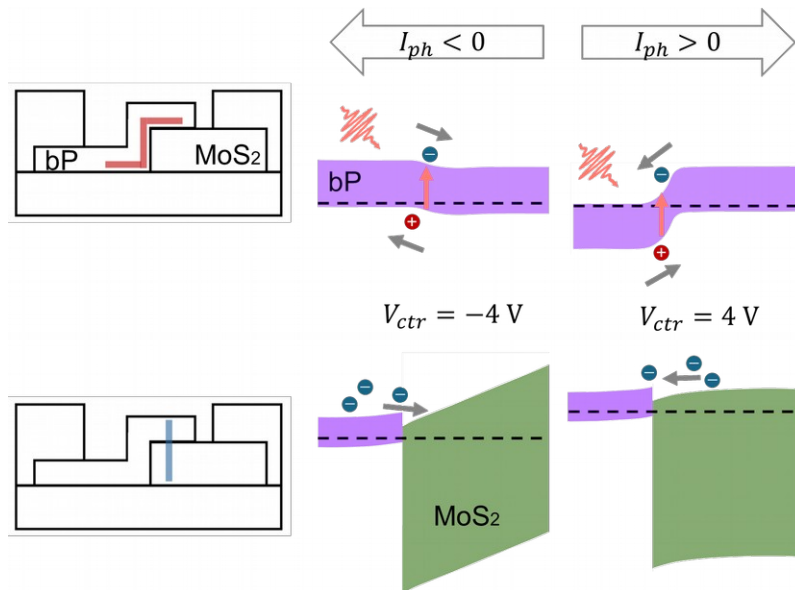
PI Ali Javey

Example of pretty smart sensor without nanoscale hybrids

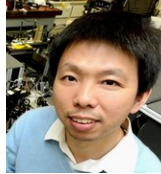
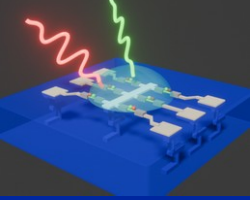


Tunable Bipolar Photodiode

- Electrically tunable.
- Bipolar: charge polarity given by photon wavelength

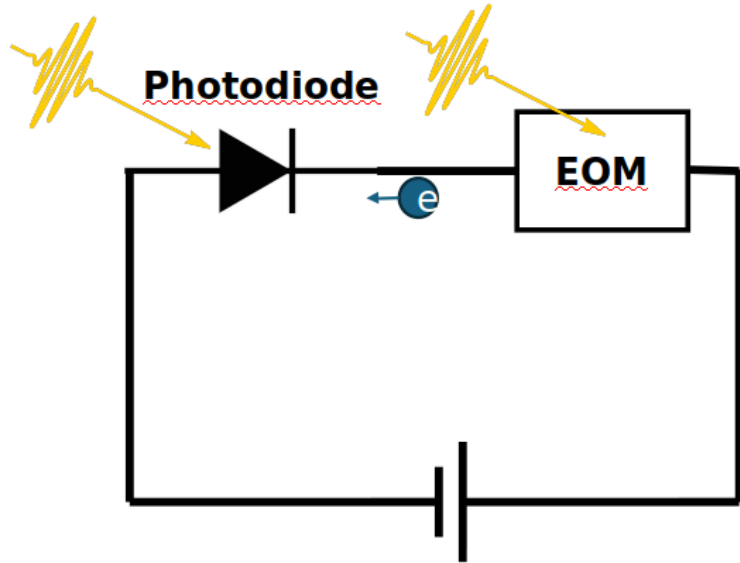


But still subject to bulk material properties (bP=black phosphorus)

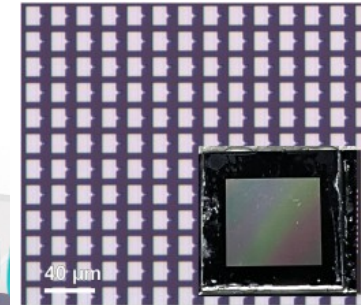
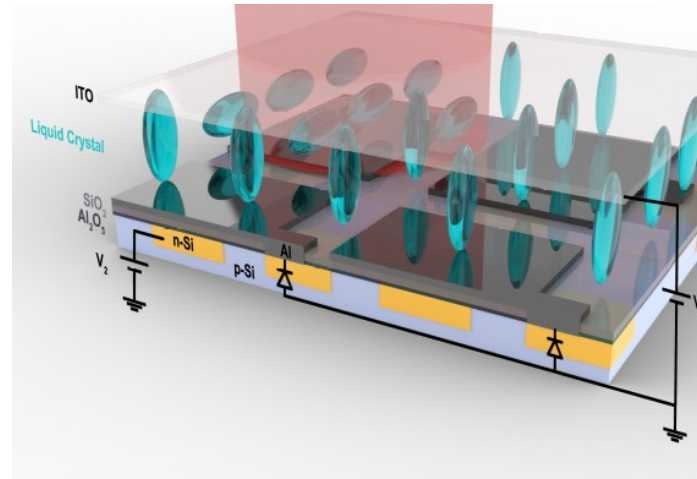


PI Feng Wang

Example of in-sensor learning without nanoscale hybrids

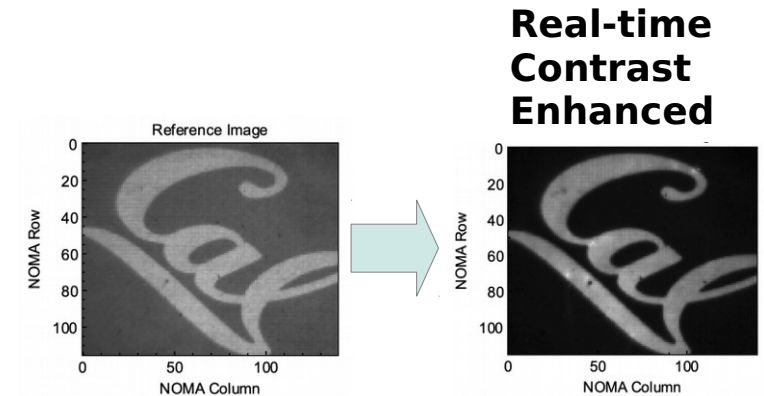


0.5 Mpixel array on CMOS implementation



Basic structure:

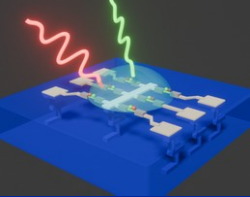
- Liquid crystal for EO modulation
- Silicon photodiodes array for light detection



Engineered Optical Nonlinearity

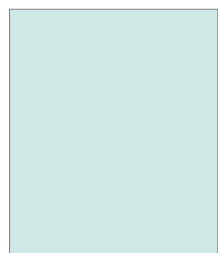
- Low power consumption
- Compatible with incoherent light
- CMOS compatibility

- But this involves an electrical feedback loop.
- We aim to implement such feedback in couplings between nanoscale elements- before transduction to electrical signals



Longer term concept development

Novel sensors



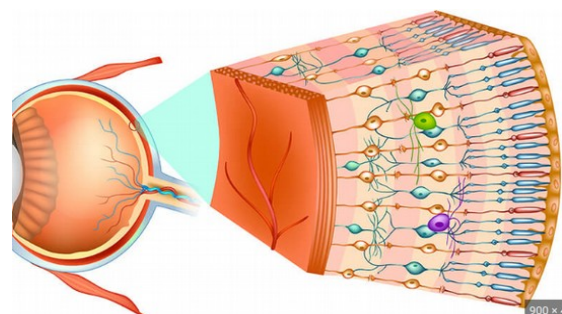
Pre-processed information



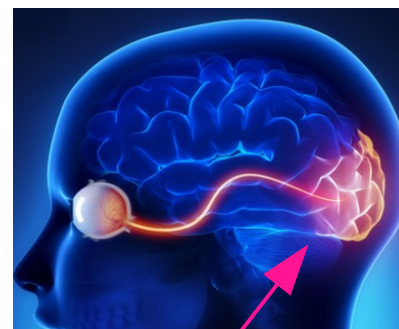
computing



power



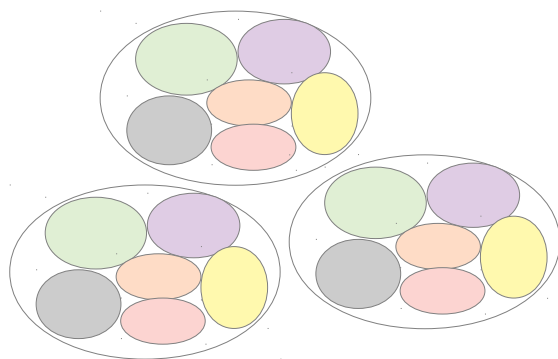
Pre-processed information



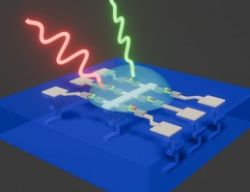
computing



power



Need interactions between multiple nanoscale hybrids to form a network



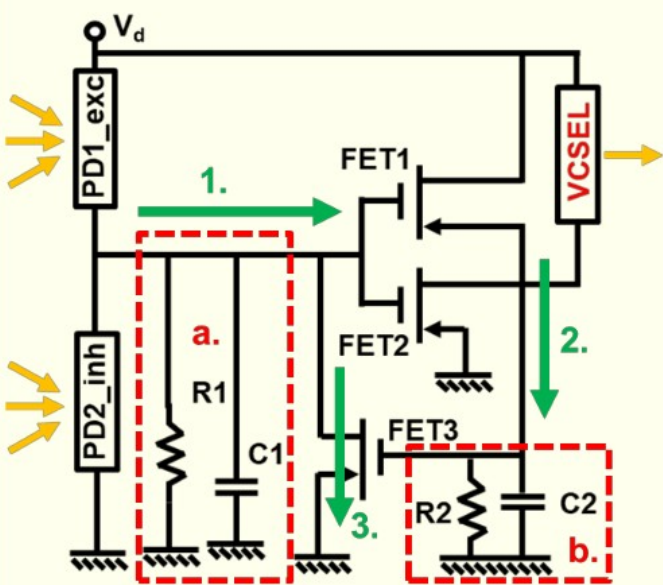
PI S. J. Ben Yoo

Example of network without nanoscale hybrids

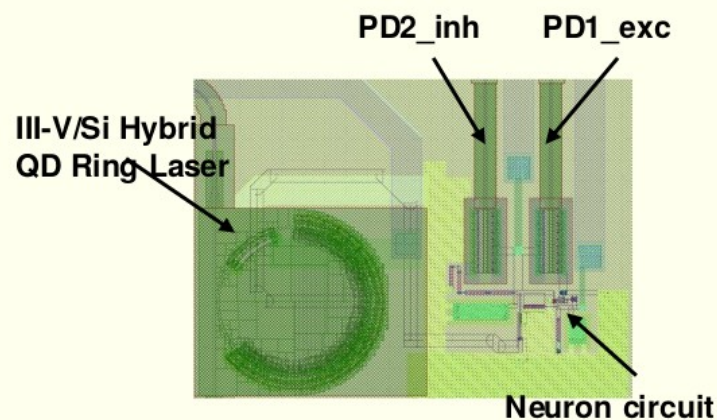
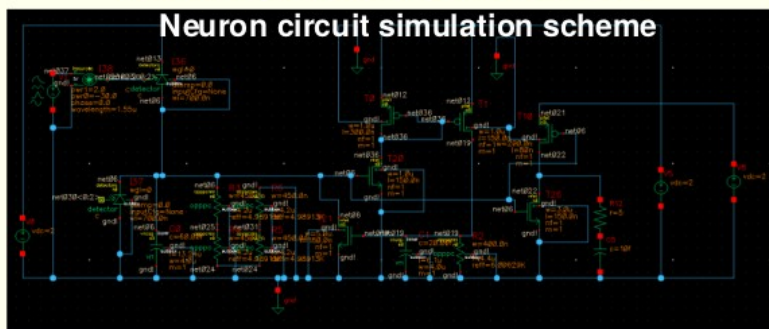


Optoelectronic Neurons: towards Nano-Scale Attojoule Optoelectronic Neurons

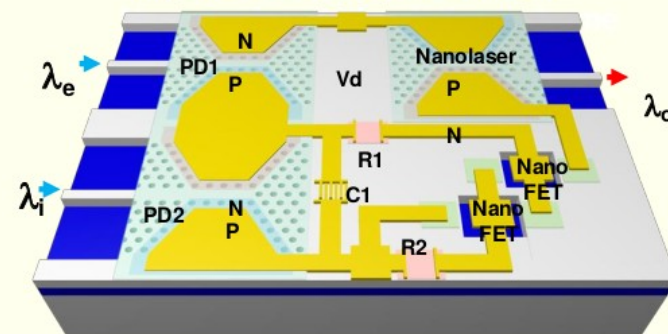
Testbed Implementation optoelectronic neurons



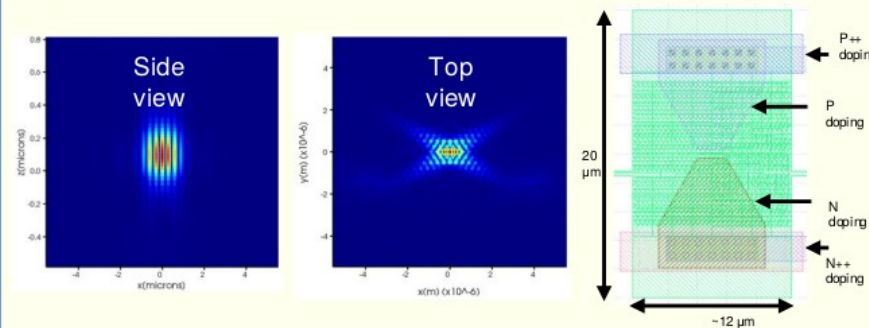
Foundry Implementation micron-scale optoelectronic neurons



Future Nano-scale attojoule optoelectronic neurons



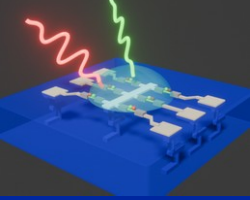
III-V/Si Hybrid QD Photonic Crystal Lasers



Similar structures for Photonic Crystal Photo Detectors

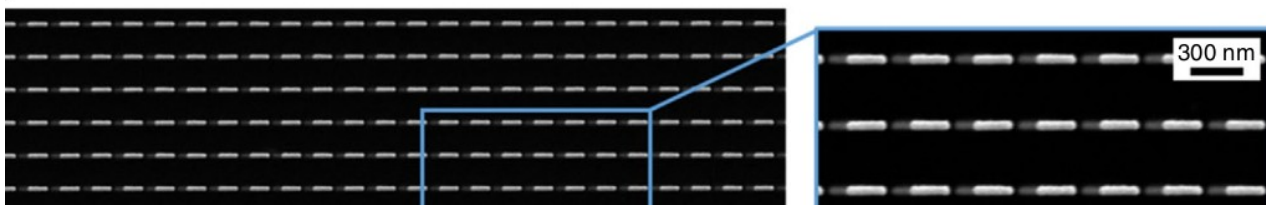
Work supported by FA9550-18-1-0186

- Y. Lee, M. B. On, X. Xiao, and S. J. Ben Yoo, "Demonstration of an Optoelectronic Excitatory & Inhibitory Neuron for Photonic Spiking Neural Networks," in *CLEO 2020*, paper SM1E.6
- M. Nazirzadeh, M. Shamsabardeh, and S. J. Ben Yoo, "Energy-Efficient and High-Throughput Nanophotonic Neuromorphic Computing," in *CLEO 2018*, paper Th3Q.2.
- Yun-Jhu Lee, Mehmet Berkay On, Xian Xiao, Roberto Proietti, and S. J. Ben Yoo, "Photonic spiking neural networks with event-driven femtojoule optoelectronic neurons based on Izhikevich-inspired model," *Opt. Express* 30, 19360-19389 (2022)

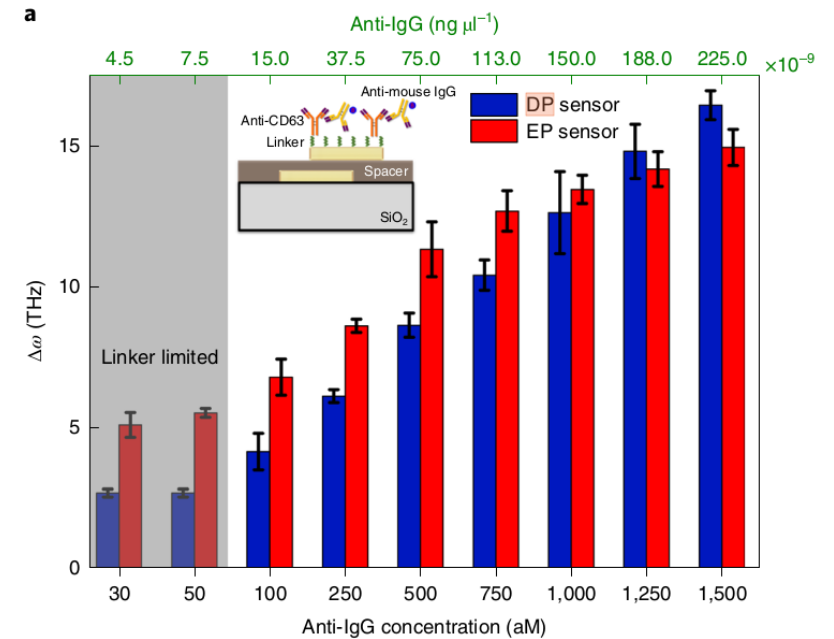


PI Boubacar Kante

Could possibly couple nanoscale hybrids using plasmons

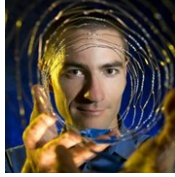
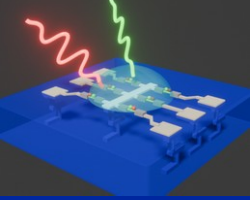


Nanoscale patterning used to make sensors based on topological polaritonic effects.



Plasmonic resonance shift dependent on target molecule concentration

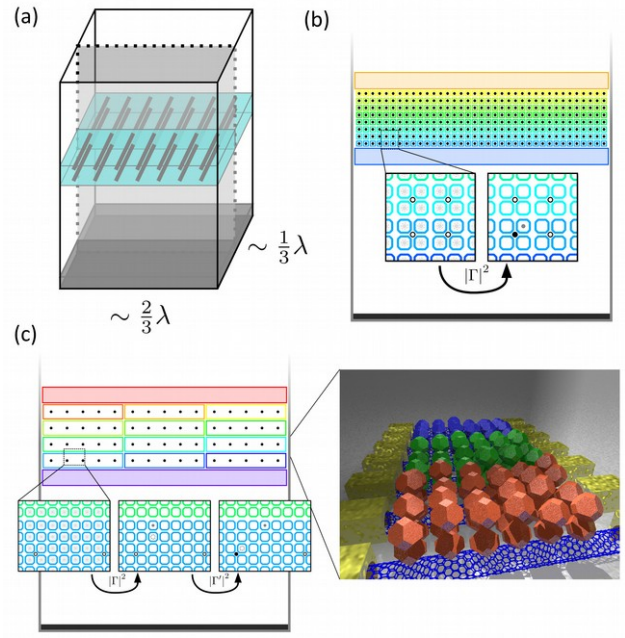
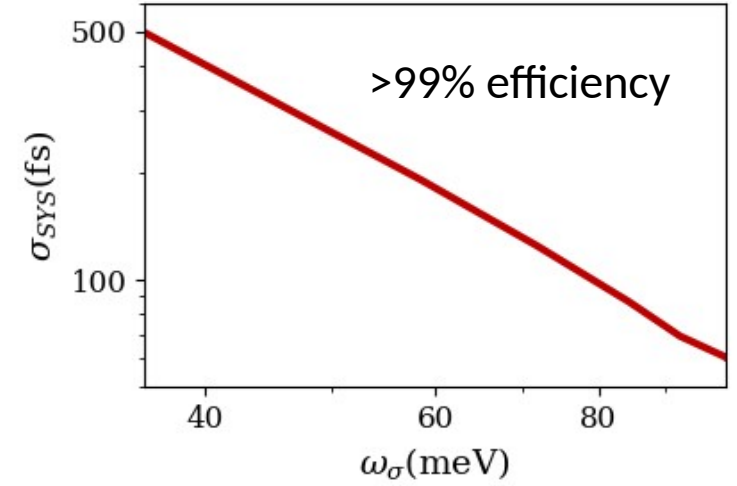
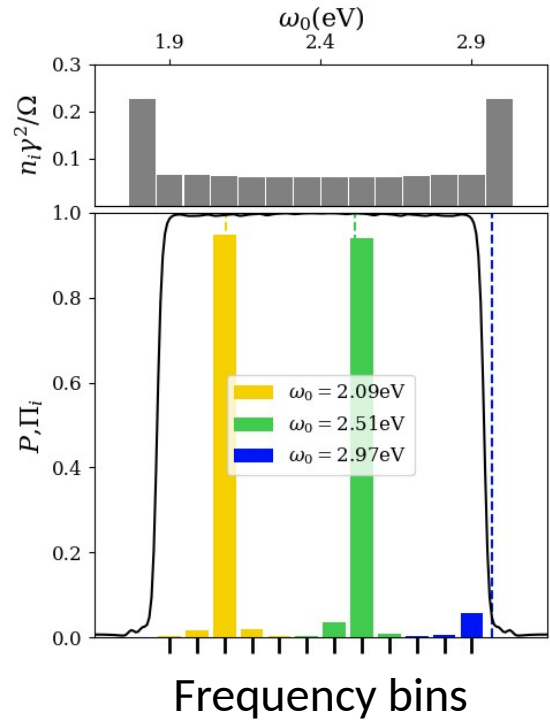
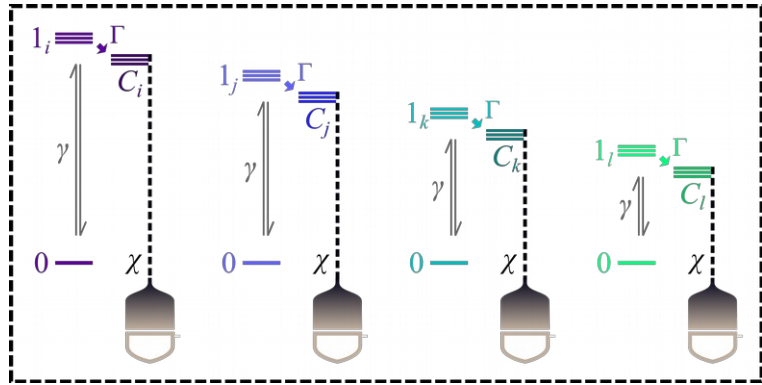
Jun-Hee Park et al, "Symmetry-breaking-induced plasmonic exceptional points and nanoscale sensing", Nature Physics volume 16, pages462–468 (2020)



QIS theory is used to calculate the properties of our artificial material for ideal sensing

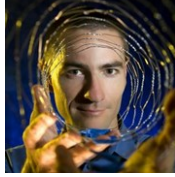
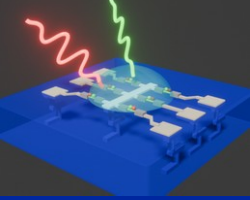


PI François Léonard



- High efficiency
- Low jitter
- High frequency resolution

Young, Sarovar, Léonard, *Comm. Phys.* 2023

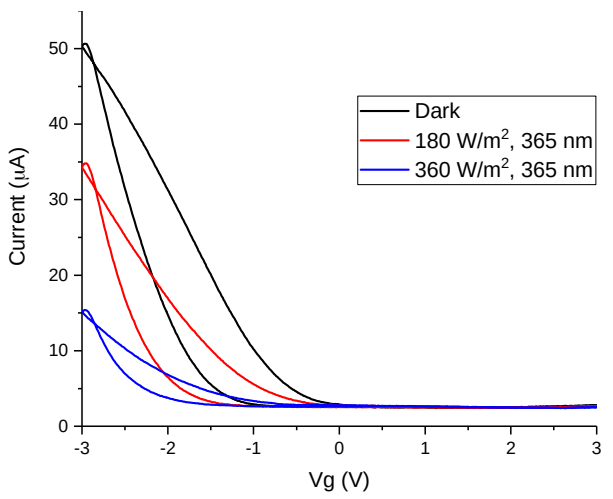
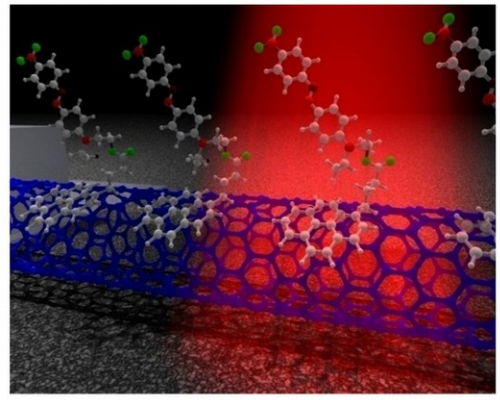


PI François Léonard

Experiments suggest nanoscale hybrids can achieve those properties



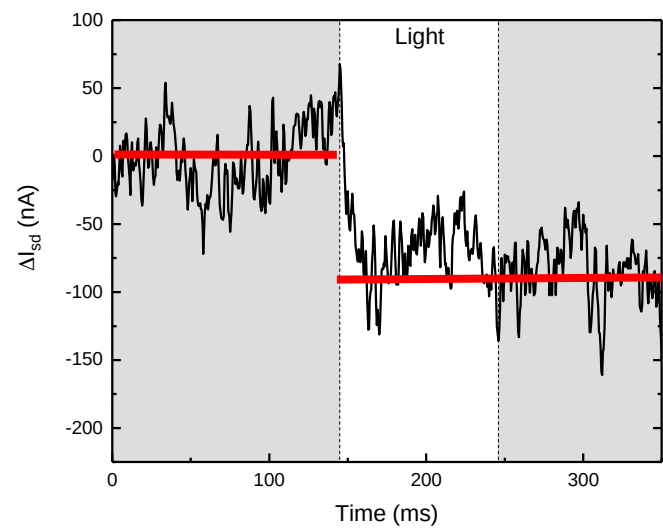
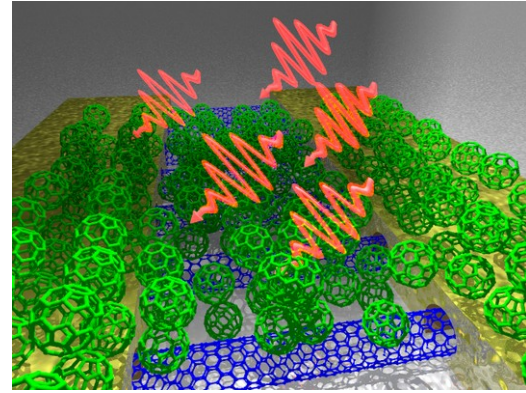
Azobenzenes



Gain > 10^4 at room temperature

Zhou *et al*, *Nanoletters* (2010)

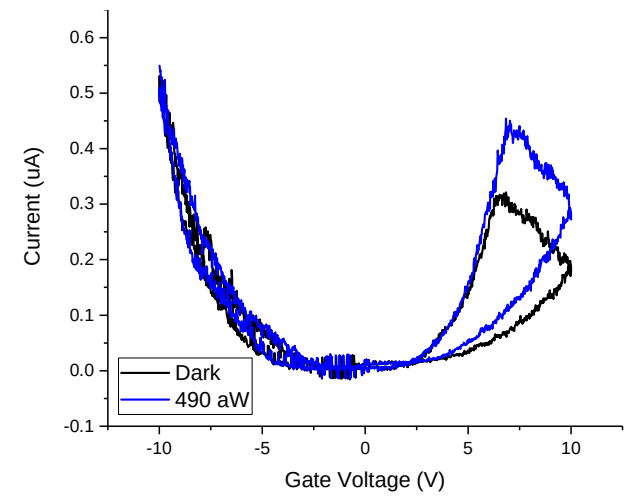
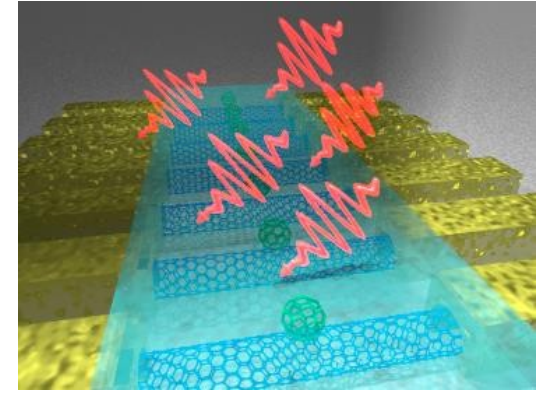
C₆₀



Gain > 10^8 at room temperature
Detection of 200 photons

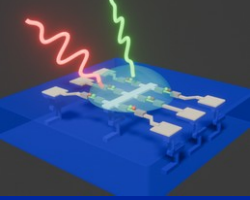
Bergemann & Léonard, *Small* (2018)

P3HT



Gain > 10^9 at room temperature
Detection of 8-13 photons/CNT

Bergemann & Léonard, *ACS Nano* (2021)

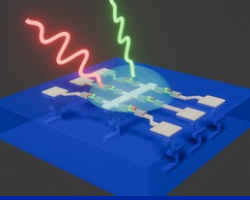


Modeling

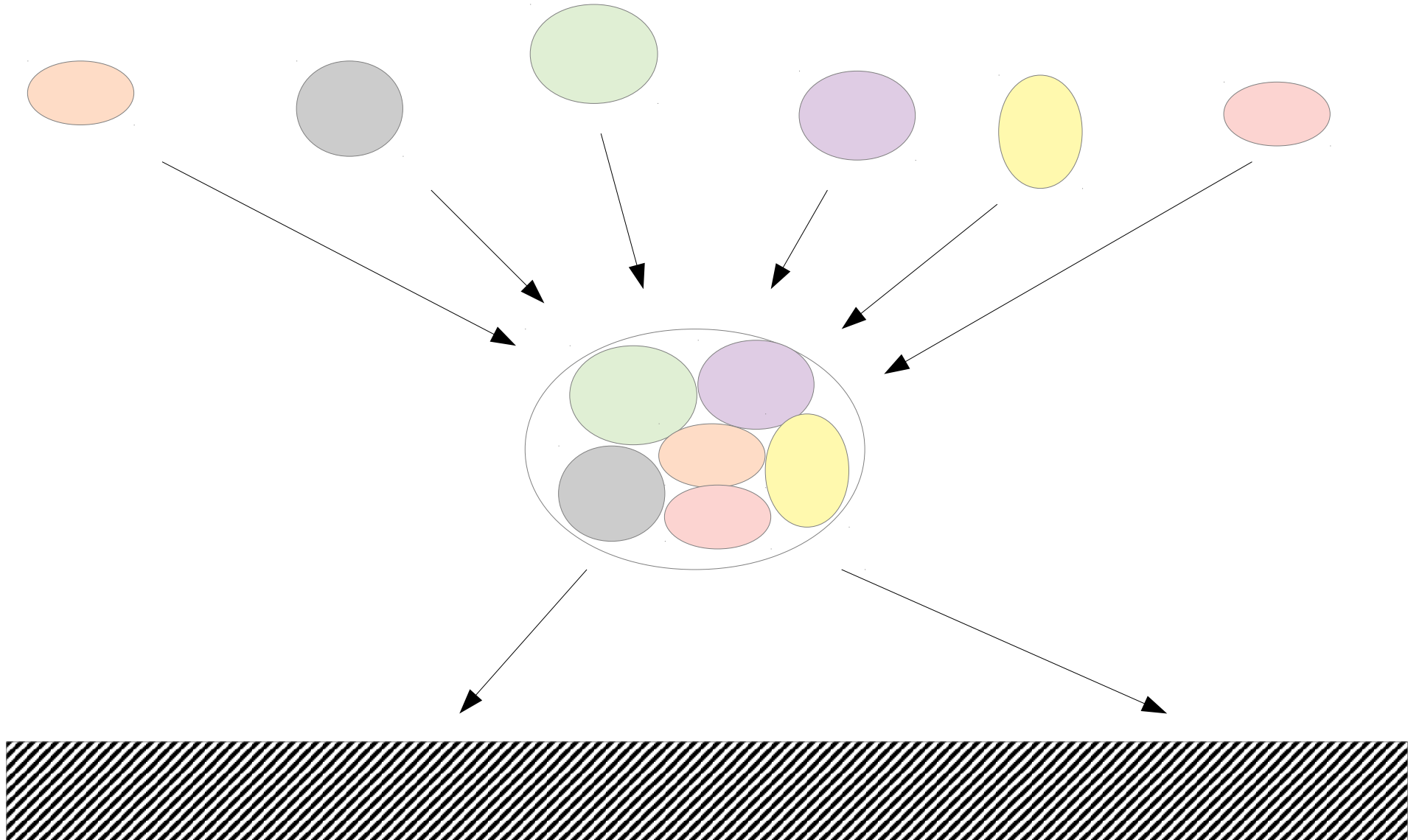


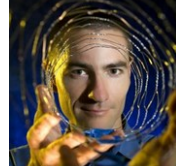
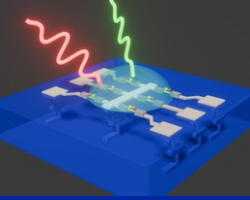
PIs Andy Nonaka, Jackie Yao

- See later slides by Jackie Yao
- Modeling tools could be of fairly wide interest within MEERCAT so decided to highlight this aspect.



Development of ingredients & assembly





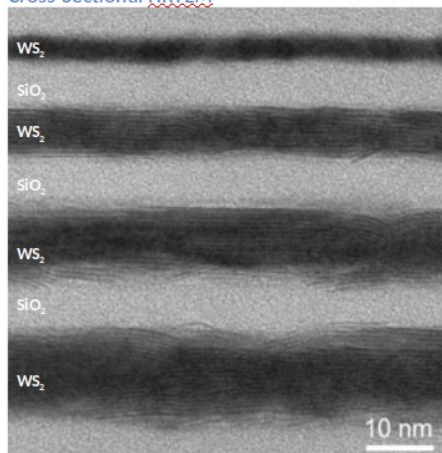
1D and 2D Materials



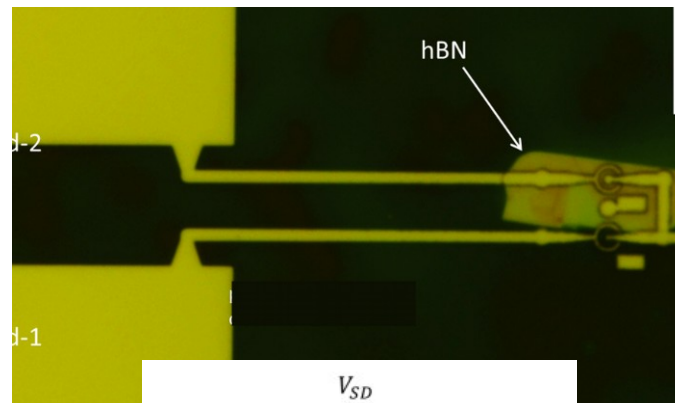
Archana Raja, Tev Kuykendal, Ali Javey, François Léonard

Lithographically defined TMD alloys and heterostructures

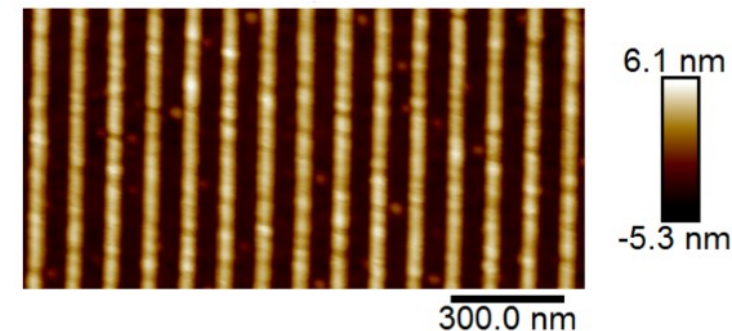
Cross-Sectional HRTEM



CNTs on HBN flakes

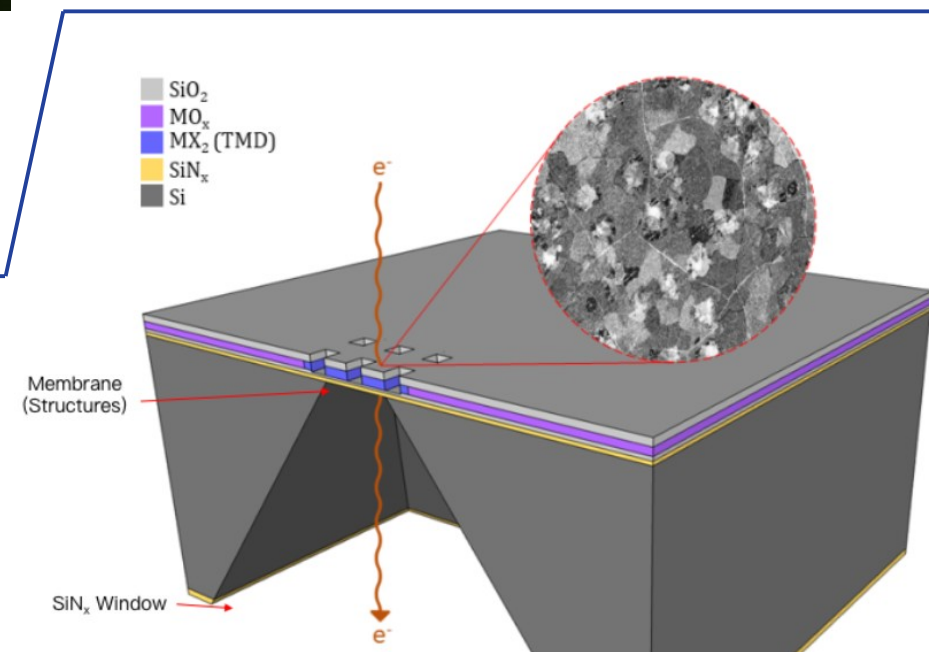


Te Nanowires

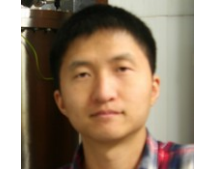
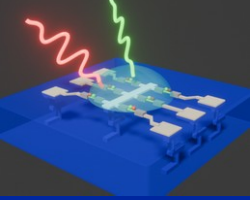


Extensive characterization capabilities and expertise. Just one example:

Fabrication & Design SiNx Membranes for TMD lateral conversion and TEM analysis



<https://foundry.lbl.gov/expertise-instrumentation/#characterization-instrumentation>



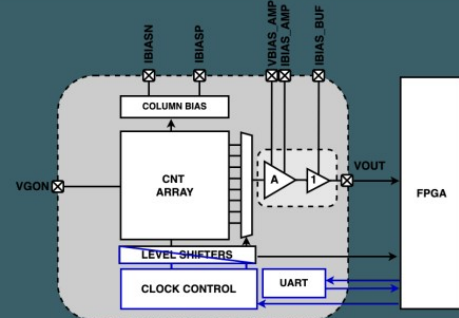
CMOS substrates



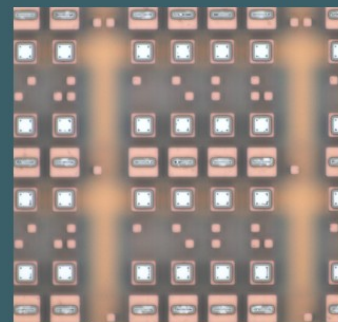
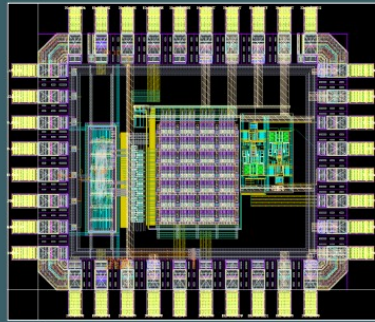
Pls Katerina Papadopoulou, Yuan Mei

TSMC 130nm full wafers

Migrate to TSMC 130nm in order to demonstrate operation of a full mini pixel array

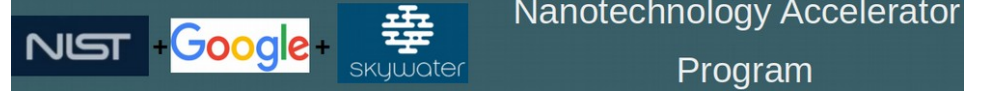


- Improved readout with **higher bandwidth, programmable gain, higher input range, on-chip device biasing**
- Digital control and clock programmability** for pixel array readout
- Digital communication interface
- New pad geometry



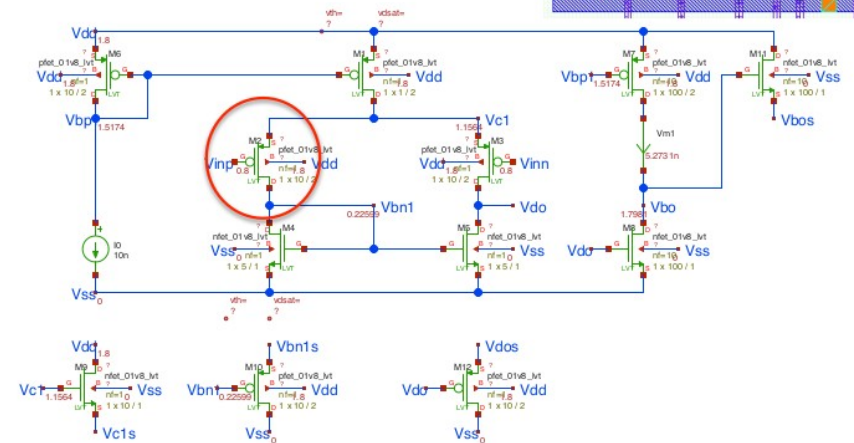
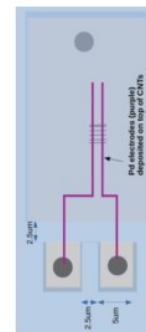
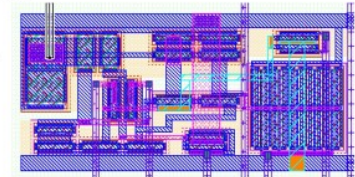
Now starting design for 40nm TSMC through DOD Microelectronics Commons project

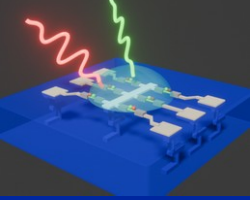
6. SkyWater 130nm full wafers



Differential amplifier with CNT input

- Bias at 1.5nA (nominal, for single CntFET) through CntFET
 - Vdd=1.8V, single out-of-chip current bias
- DC gain 31dB (1st stage), 66dB (2 stages). $f_{0dB} = 140kHz$
- SF taps around CntFET for Vds measurement.
 - Require external current source and V measurement
- More versions for CntFET bias at 10nA, 100nA, 1uA



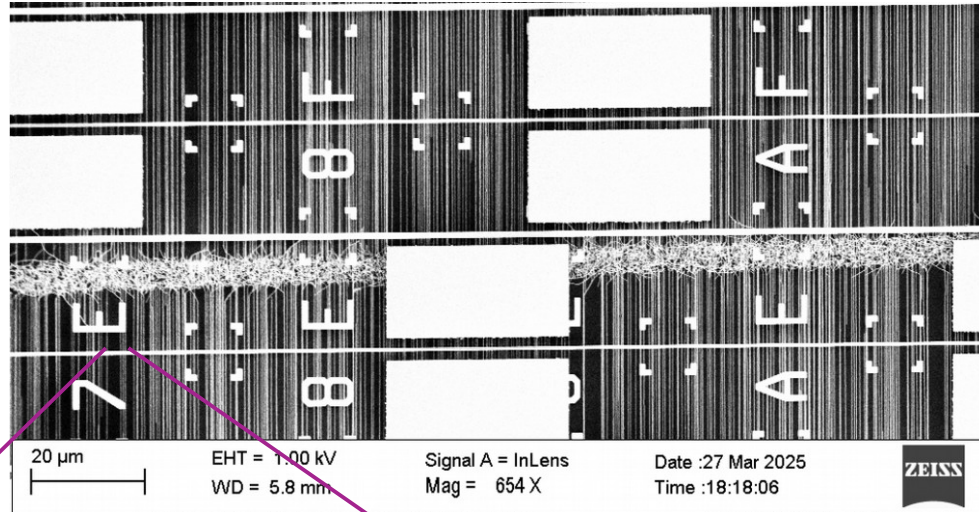


Patterning and imaging

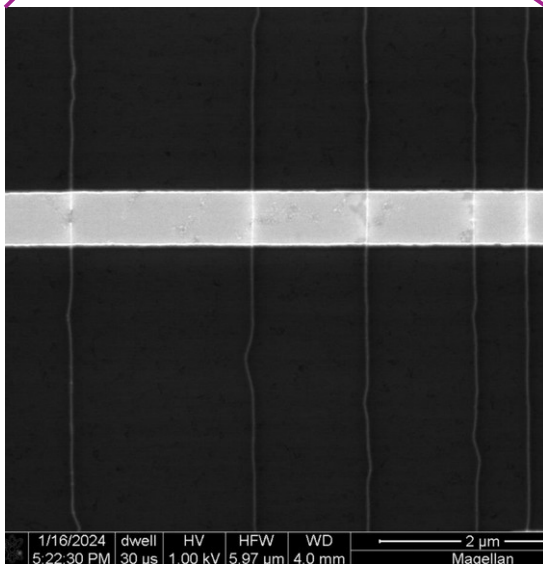
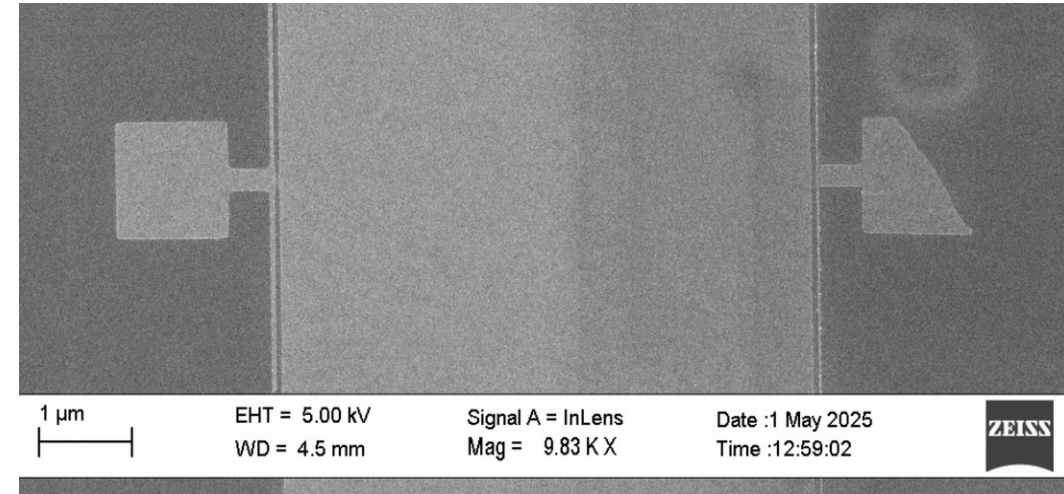


PIs Mi-Young Im, Weilun Chao

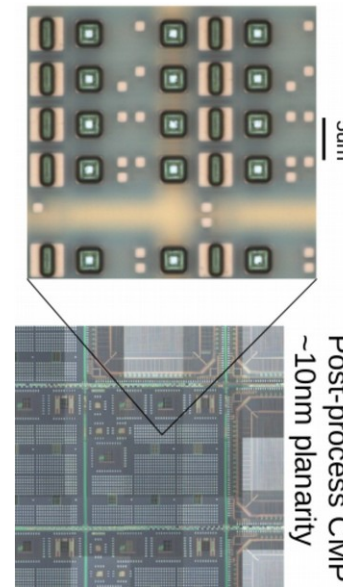
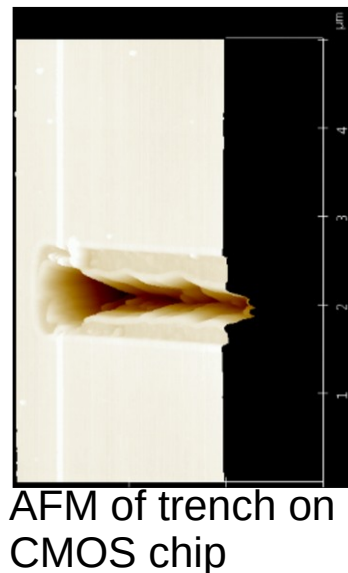
Patterned trenches and contacts on CNTs



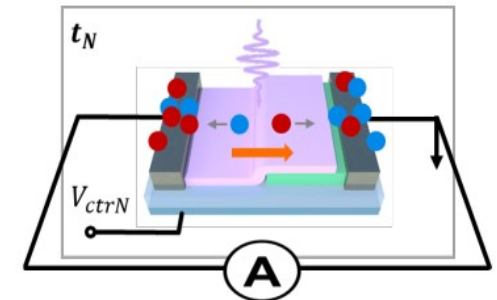
Patterned Te nanowires

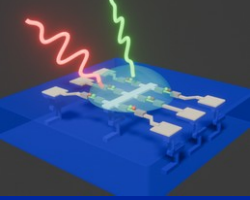


CNTs bridging 1μm wide trench



Work to build demonstrator to replicate spectroscopic functionality with nanohybrids



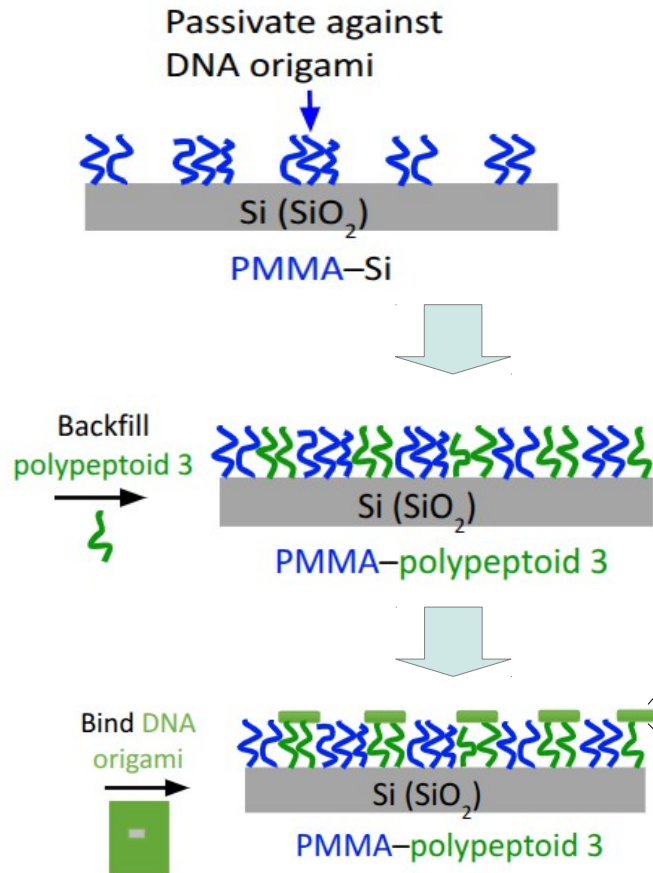


Directed Self-Assembly

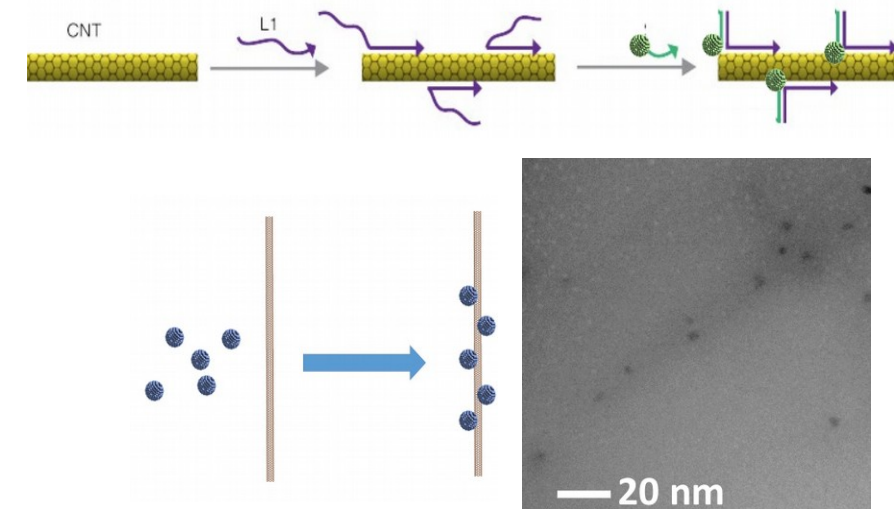
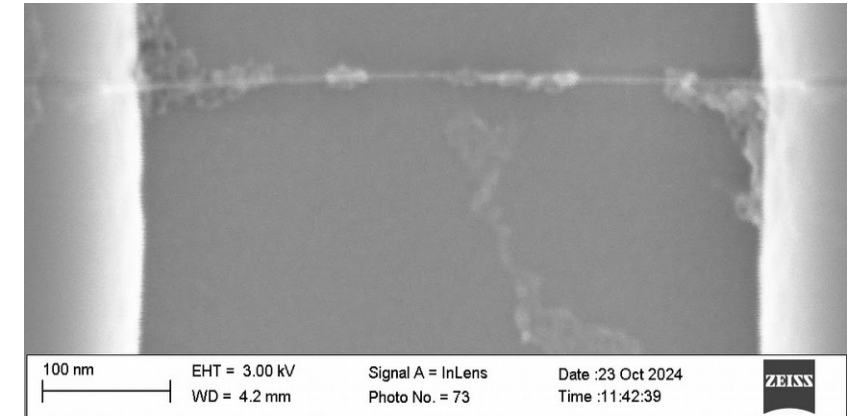
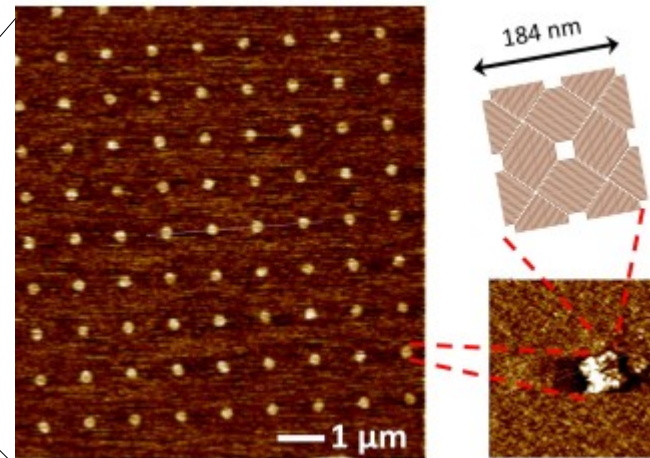


Pls Ricardo Ruiz, Greg Tikhomirov

Polypeptoid brush patterning



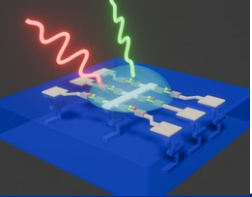
DNA origami breadboards attached to pattern-defined sites
Each breadboard could eventually be a nanohybrid



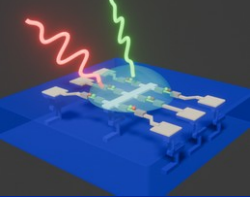
B. Yu, R. Ruiz et al. ACS Nano, 2024, 18, 7411-7423.

Yunjeong Park and Grigory Tikhomirov "Nanometer-precise DSA with DNA", Proc. SPIE 13427, Novel Patterning Technologies 2025, 134270M (2025)

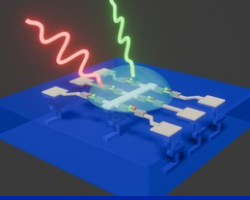
Durham Smith and Grigory Tikhomirov ACS Applied Optical Materials 2025 3 (3), 569-574



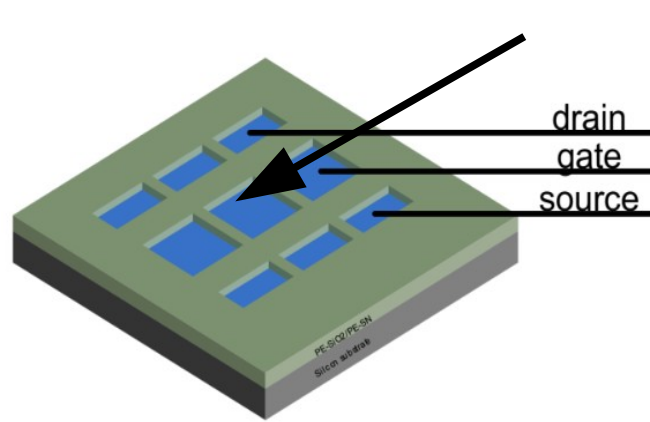
Over to Jackie



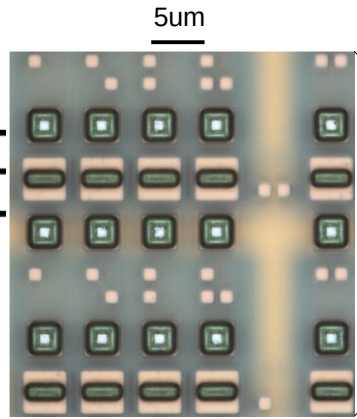
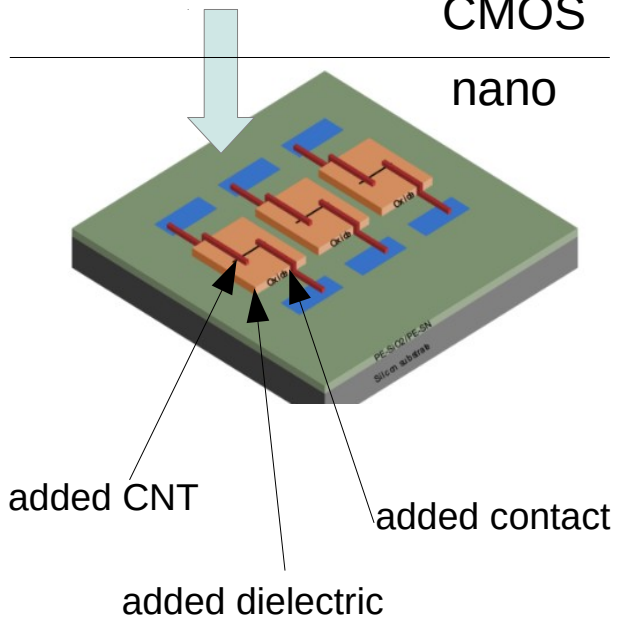
BACKUP



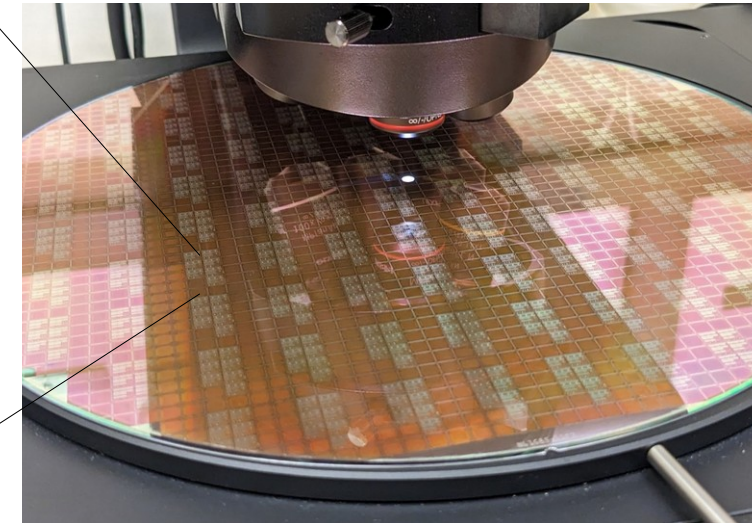
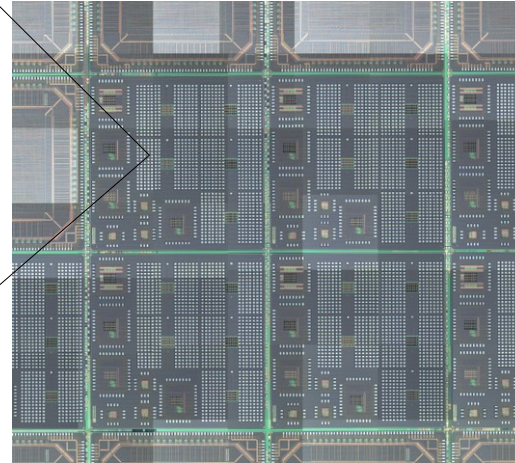
CMOS integration work- standard wafers



CMOS
nano

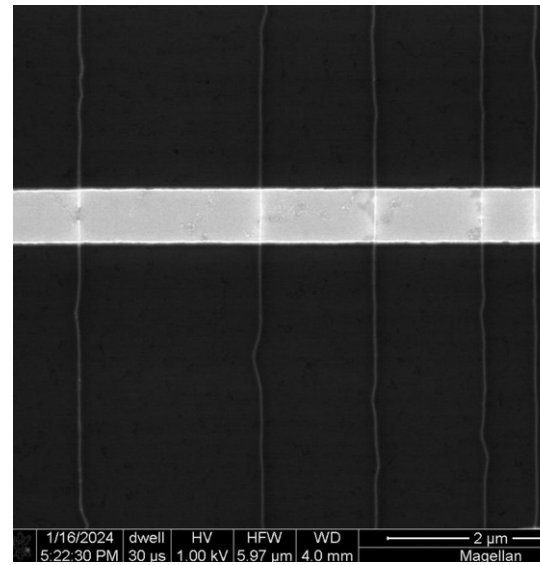


Post-process CMP on finished wafers
~10nm planarity

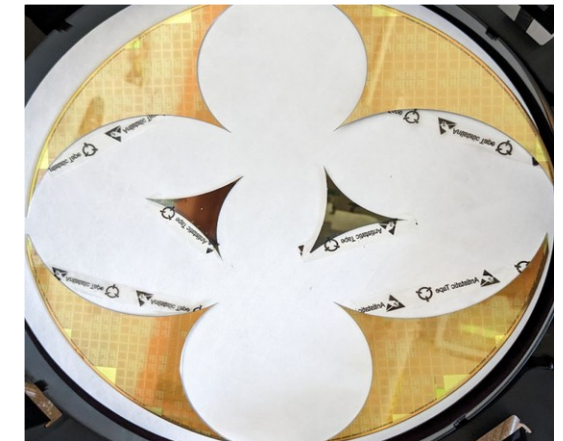


130nm wafer run shared w/LArPix

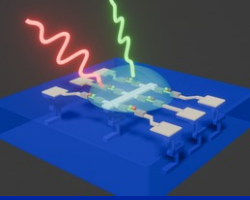
Long parallel
CNTs
Bridging a
trench like
this one



Courtesy of Aligned Carbon, Inc.

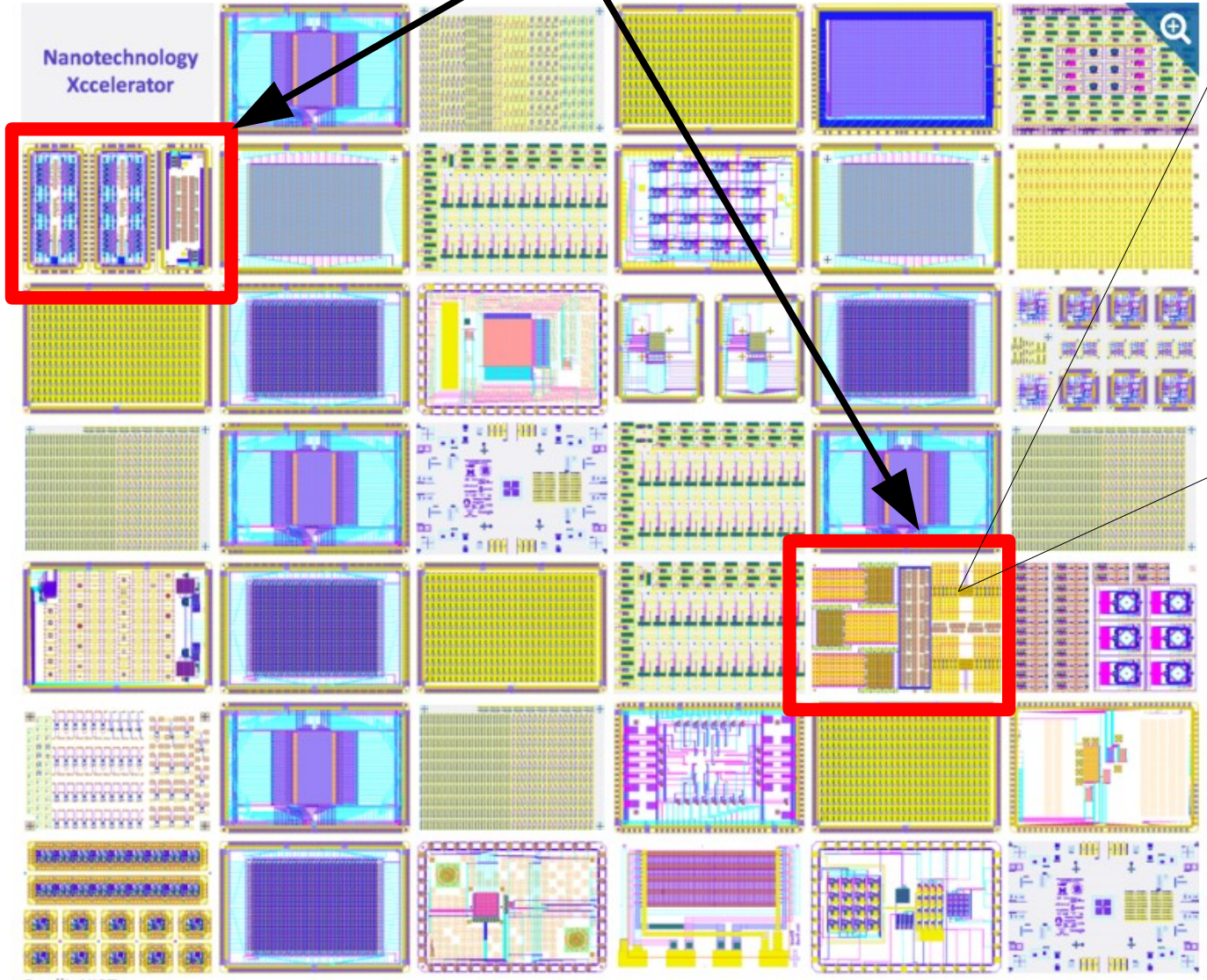


Wafer cored and polished

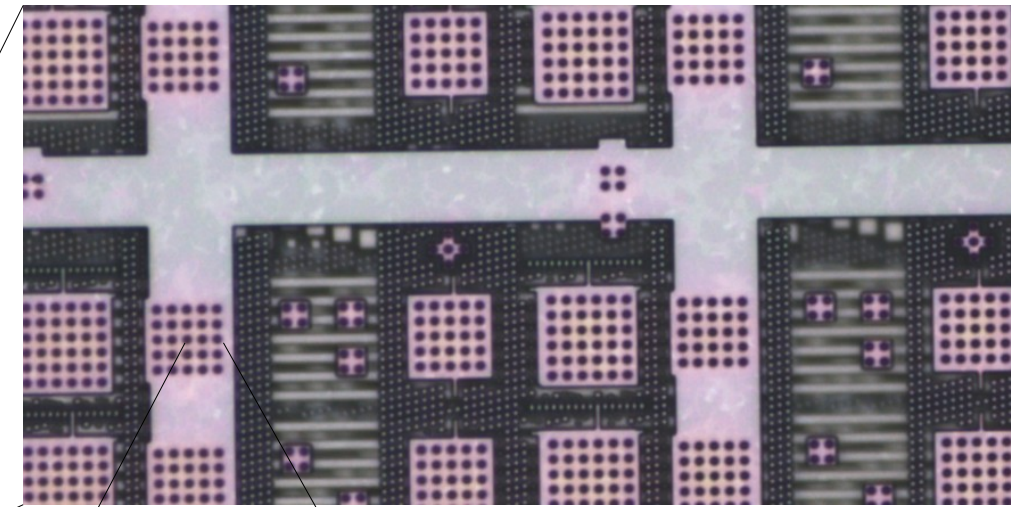


NIST Nanotechnology Xcelerator Wafers

Our chips

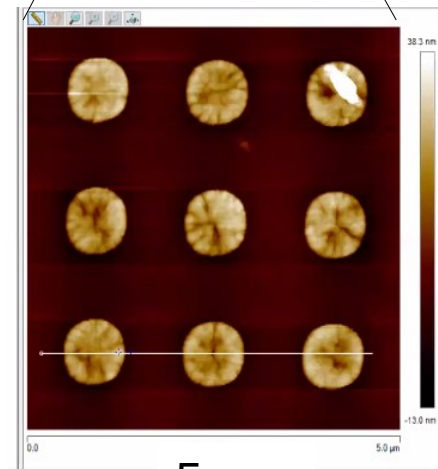


optical

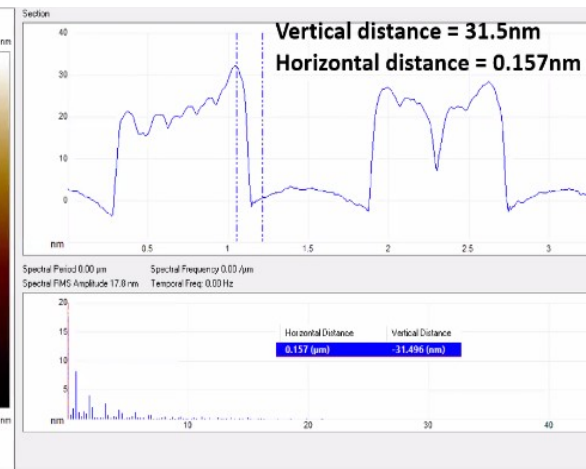


80um

AFM

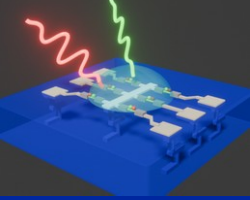


5um

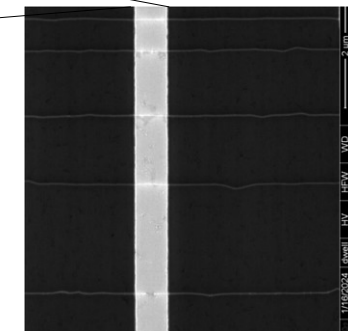
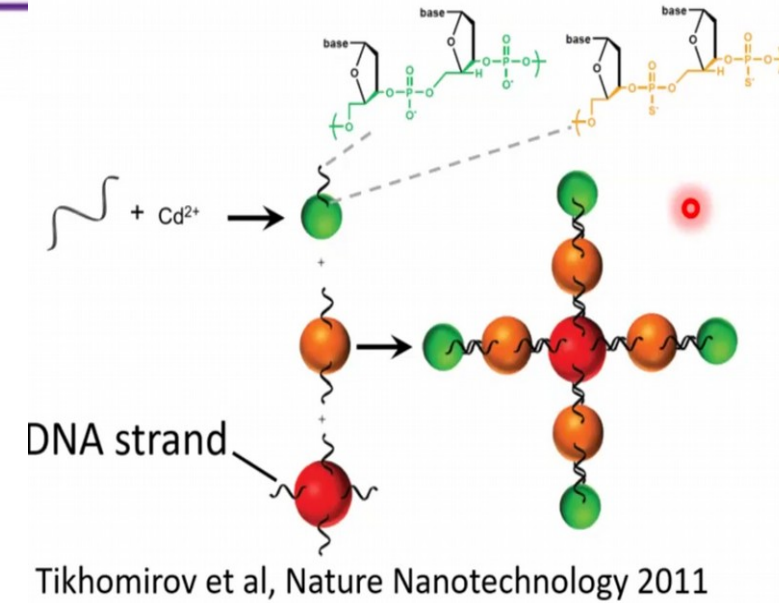
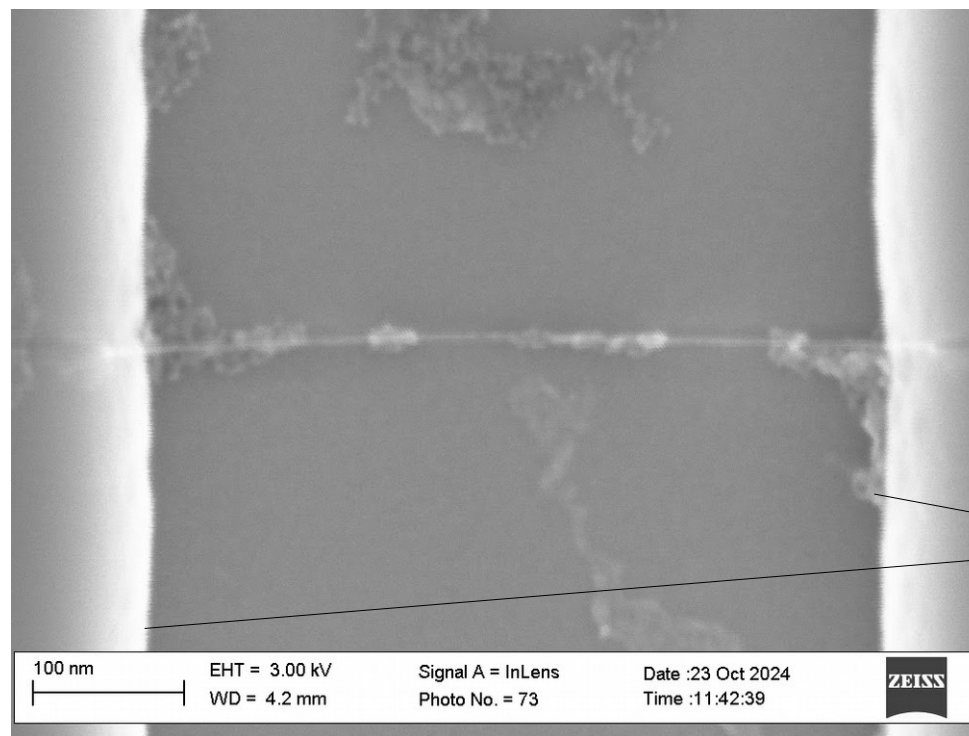
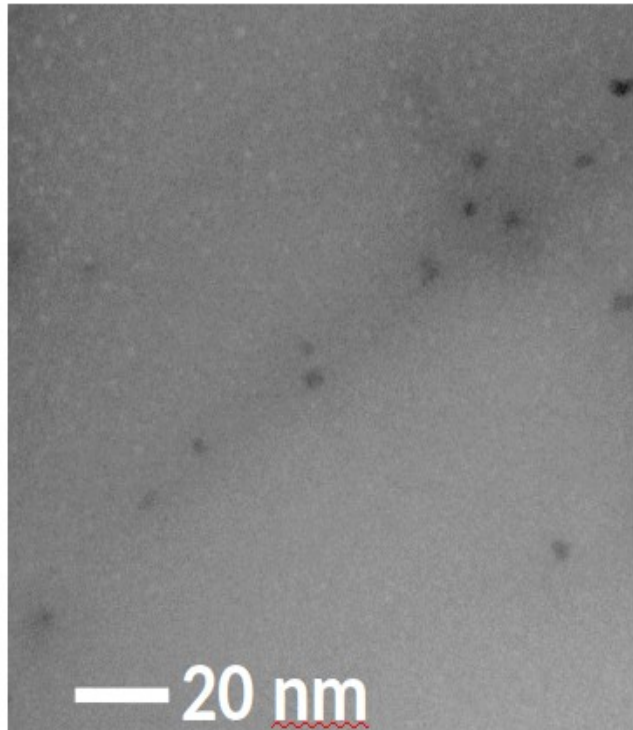
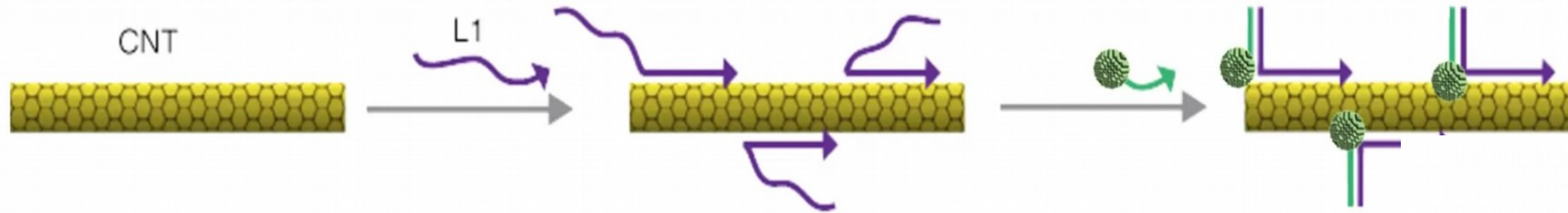


Credit: NIST

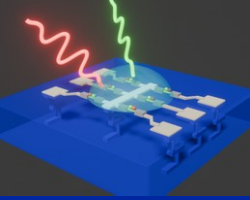
<https://www.nist.gov/programs-projects/nanotechnology-xcelerator>



Added QDs using DNA self-assembly

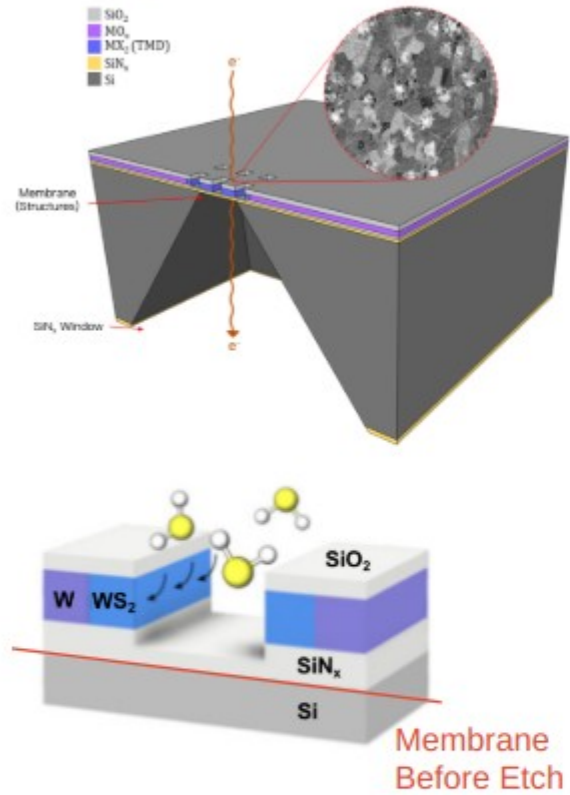


TEM and AFM of quantum dots attached to CNTs

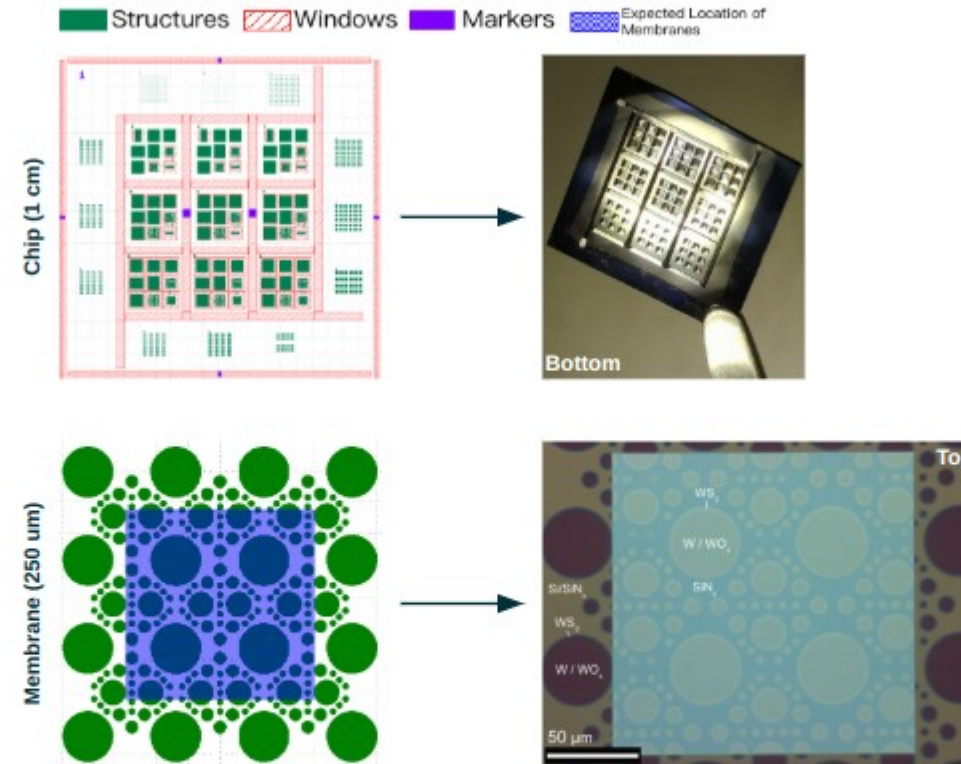


Integrated SiN_x Membranes for TEM: Lateral Conversion

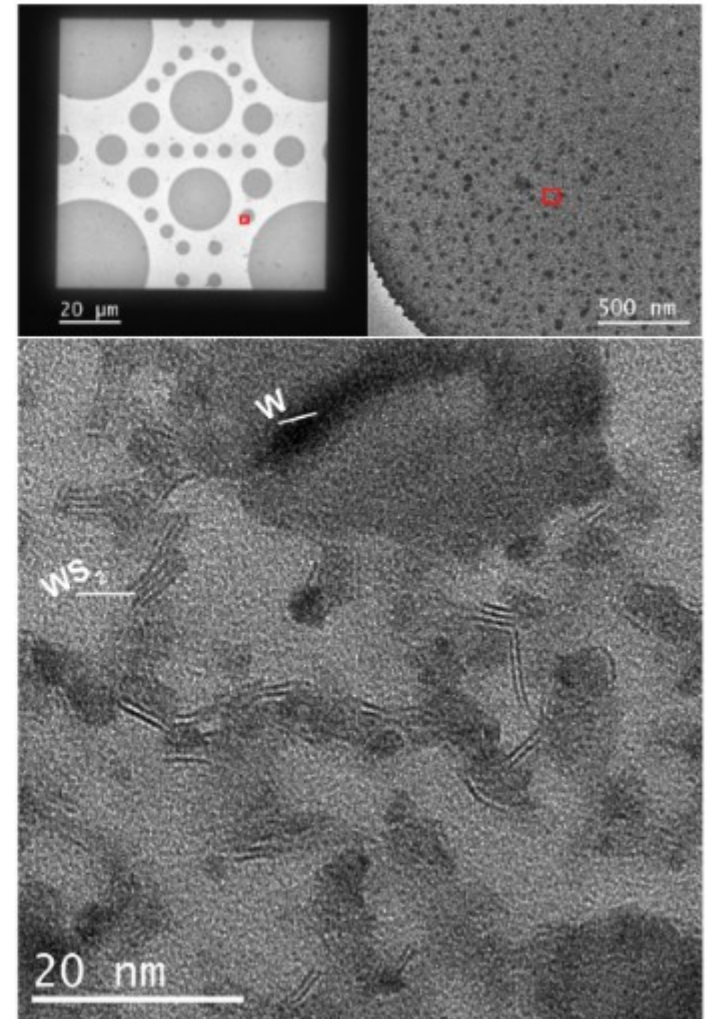
A. SiN_x Membranes Model

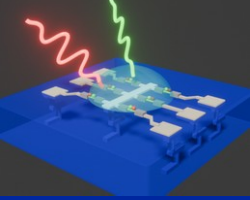


B. Shadow Mask Design & Results



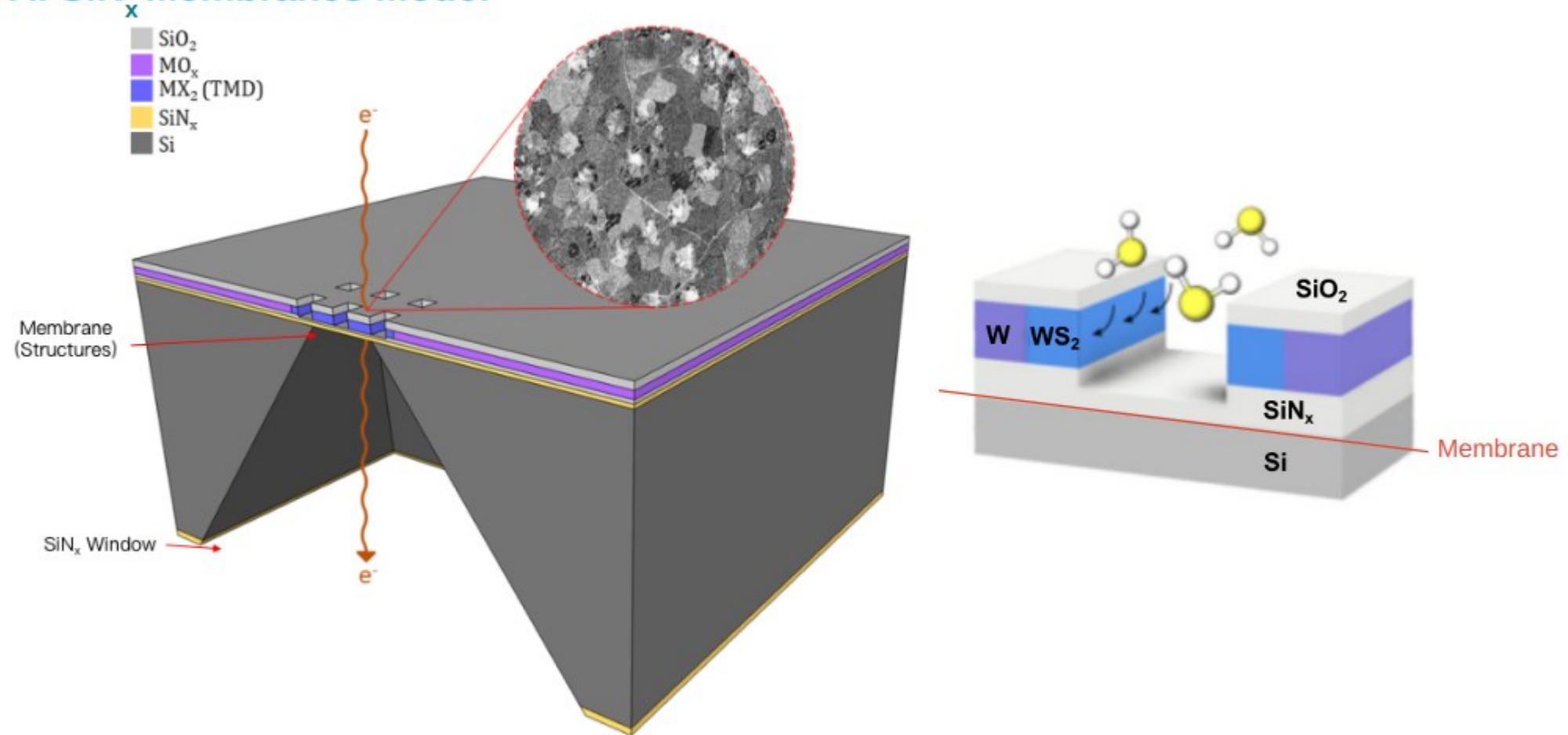
C. TEM (Partially Converted Area)

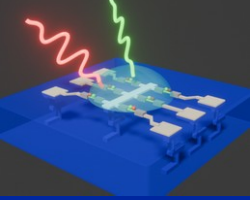




Integrated SiN_x Membranes for Transmission Electron Microscopy

A. SiN_x Membranes Model





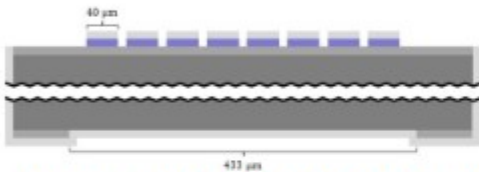
Fabrication & Design SiNx Membranes for TEM

A. Fabrication Process

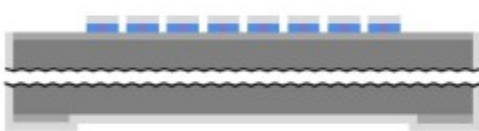
Legend: SiO_2 (grey), Mo_2N (purple), TMD (blue), SiN_x (dark grey), Si (light grey)



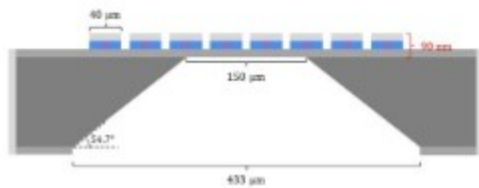
1. Deposition



2. Patterning (Photolithography)



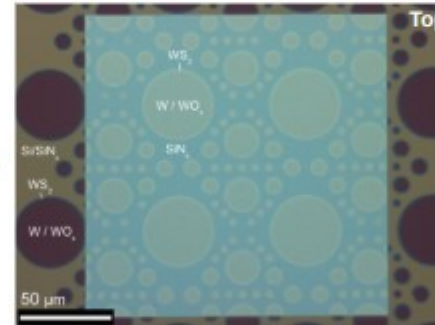
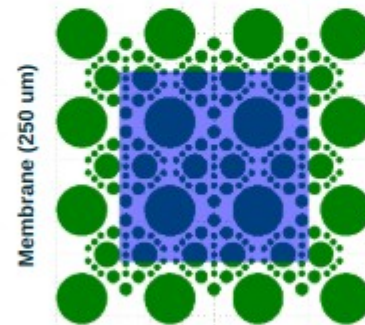
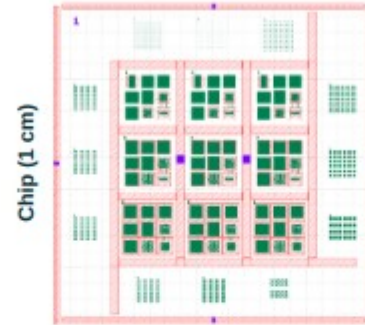
3. Lateral Conversion



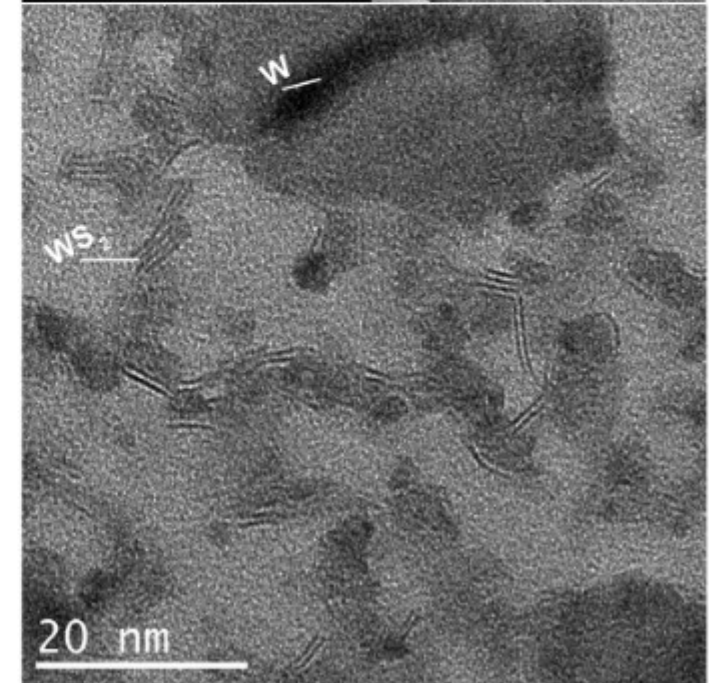
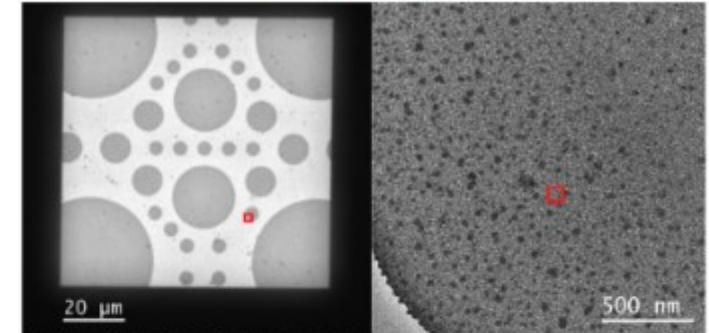
4. Membrane Etch (KOH)

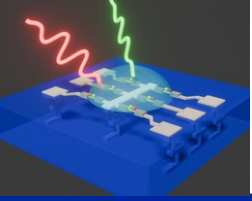
B. Shadow Mask Design & Results

Legend: Structures (green), Windows (red hatched), Markers (purple), Expected Location of Membranes (blue hatched)



C. TEM (Partially Converted Area)





Consider silicon

