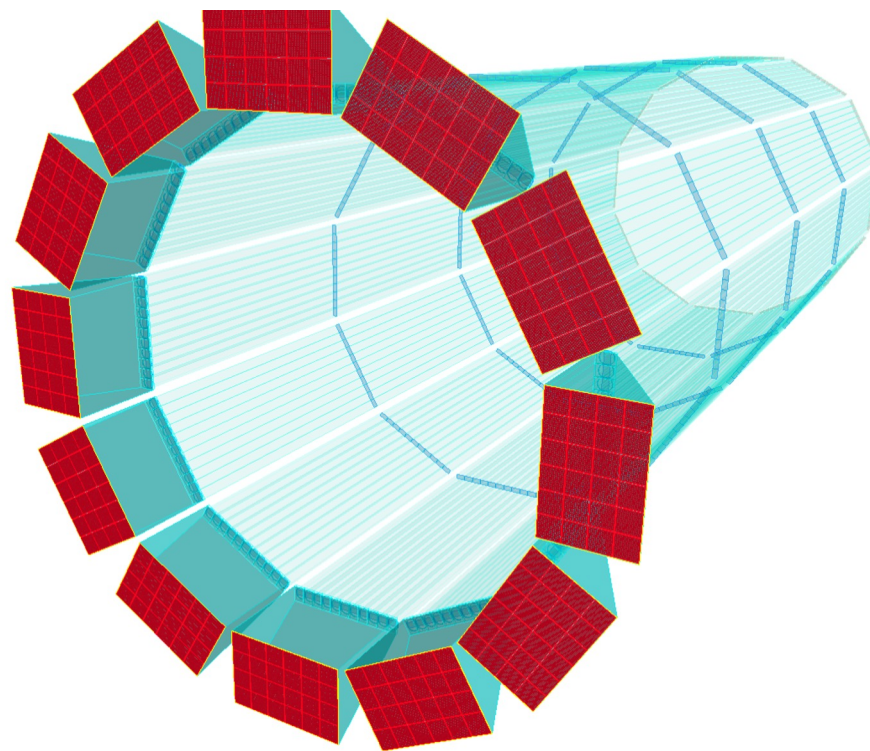


# The hpDIRC Detector for the ePIC Experiment



Greg Kalicy



XII International Workshop  
on Ring Imaging Cherenkov  
Detectors – RICH 2025

September 18<sup>th</sup>, 2025

# OUTLINE

## ➤ Introduction

- ePIC requirements for hadronic barrel PID
- hpDIRC detector for Electron-Ion Collider

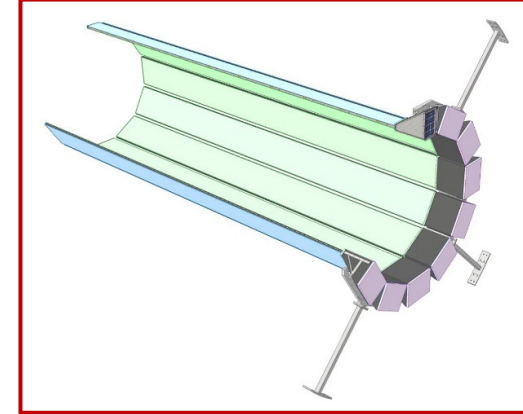
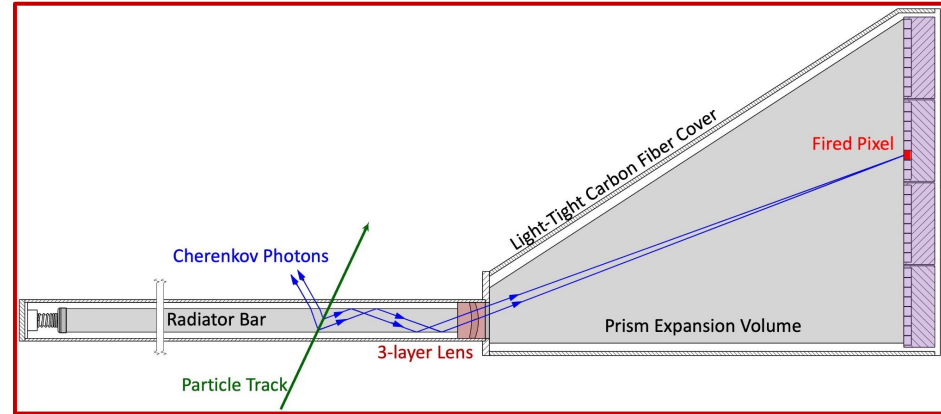
## ➤ High-performance DIRC for ePIC

- Concept
- Design
- Mechanical design and integration
- Simulation and expected performance

## ➤ Main components and their validation

- 3-layer lenses
- Sensors and readout electronics
- DIRC bars
- Full chain tests with cosmic rays

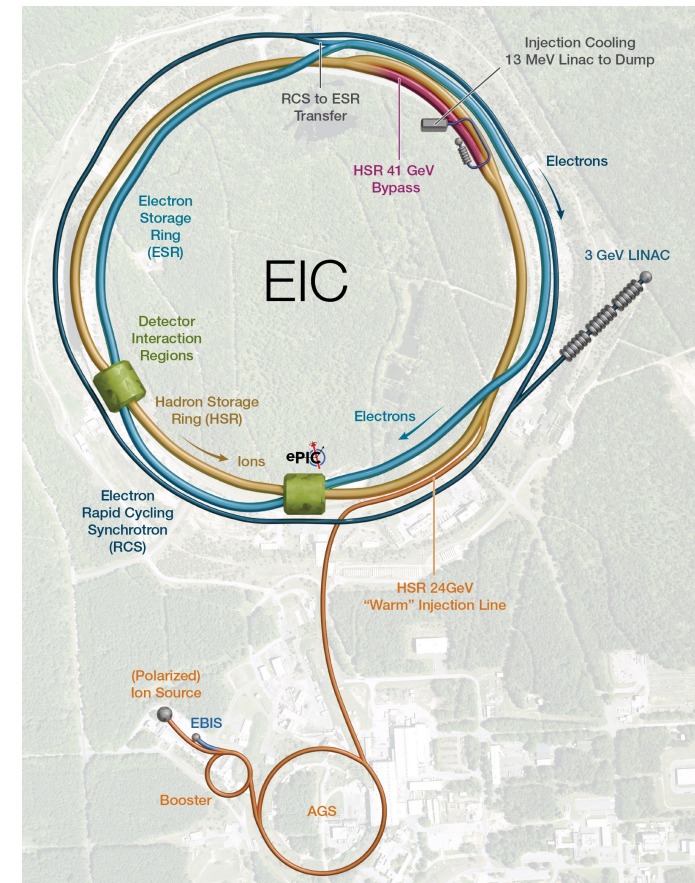
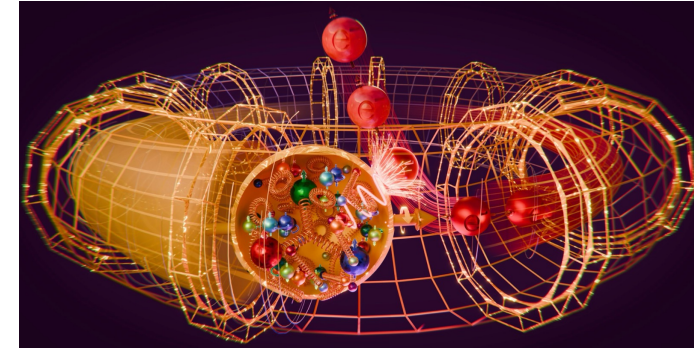
## ➤ Summary



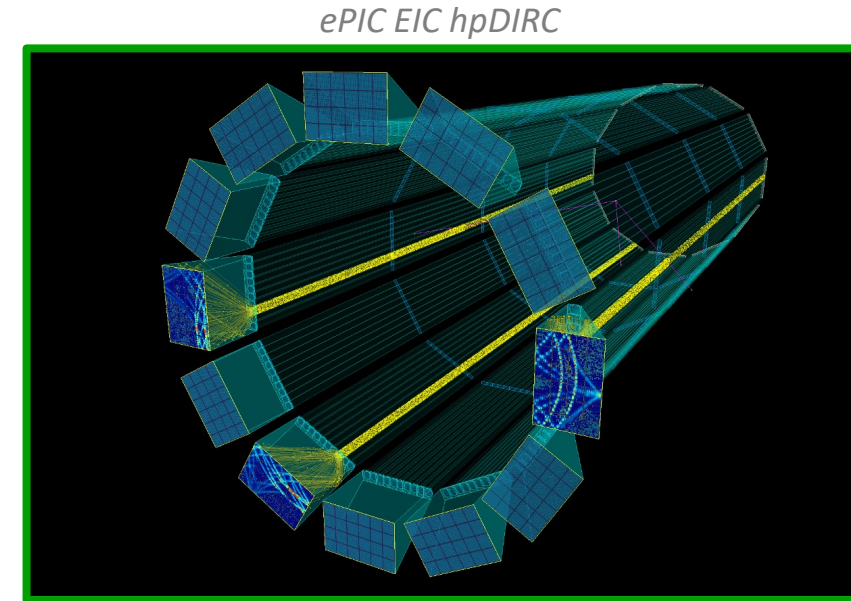
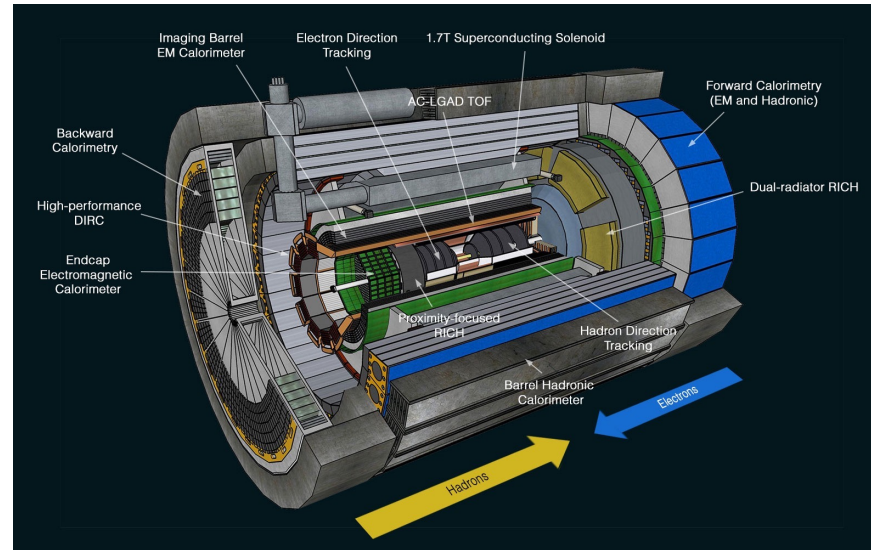
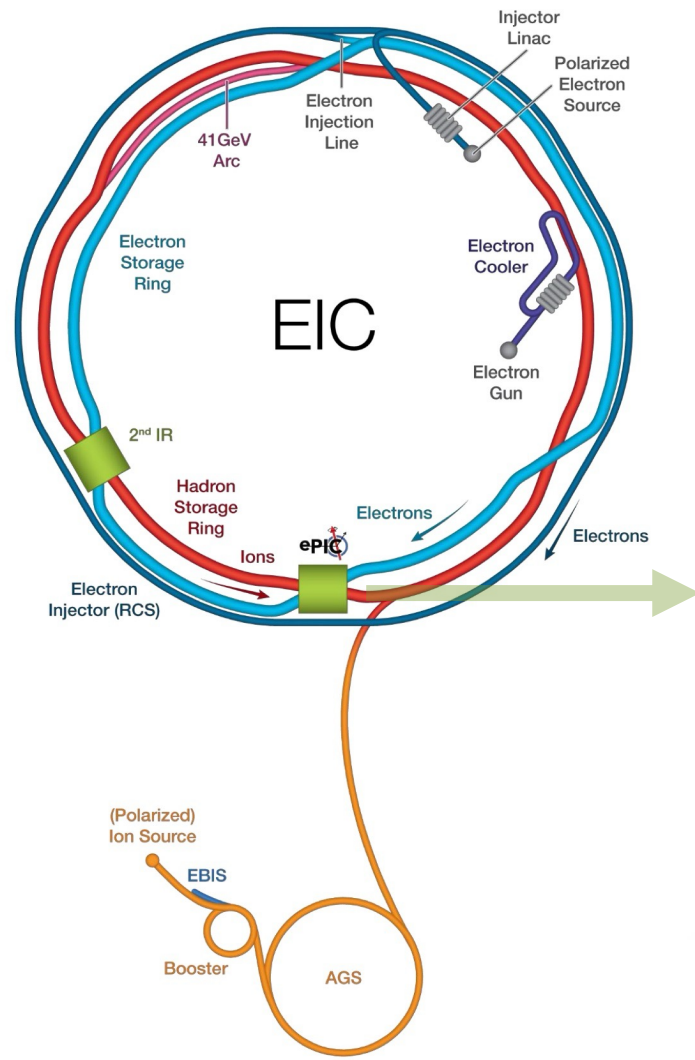


# ELECTRON-ION COLLIDER

- **EIC:** A high luminosity ( $10^{33} - 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ) polarized electron proton / ion collider with  $\sqrt{s_{ep}} = 28 - 140 \text{ GeV}$
- Factor 100 to 1000 higher luminosity as HERA  
both electrons and protons / light nuclei polarized,  
nuclear beams: d to U
- **Science Program:** EIC can uniquely address profound questions about nucleons and how they are assembled to form the nuclei and atoms
- **ePIC:** State of the art general purpose collider detector
- Status: System Collaborations and Working groups finalizing preparations for construction, advanced stage of editing preTDR
- 2<sup>nd</sup> Interaction Region and potential for 2<sup>nd</sup> Detector



# HPDIRC FOR ELECTRON-ION COLLIDER



hadronic calorimeters

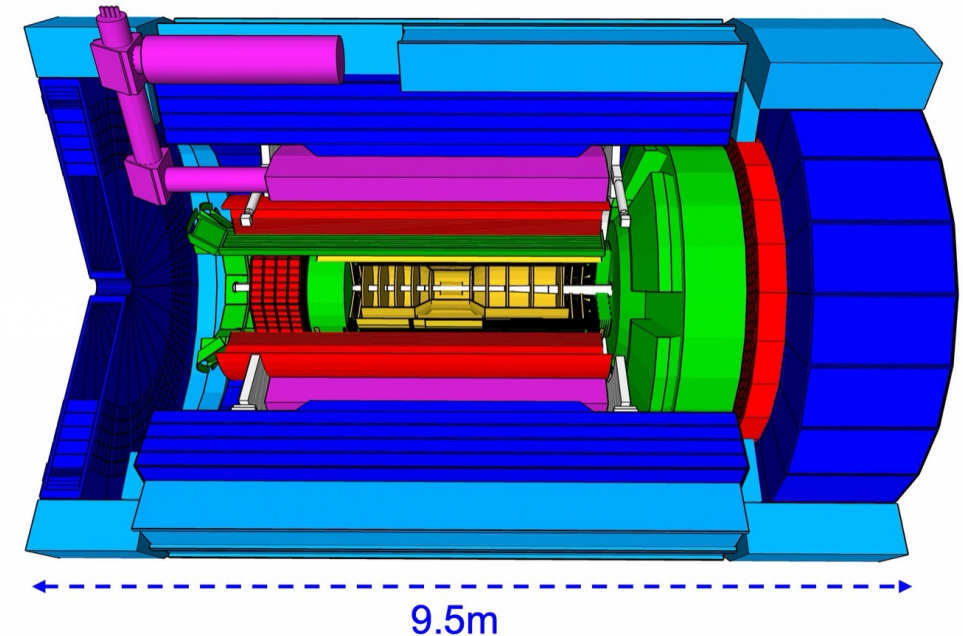
Solenoidal Magnet

e/m calorimeters (ECal)

Time of Flight, DIRC, RICH detectors

MPGD trackers

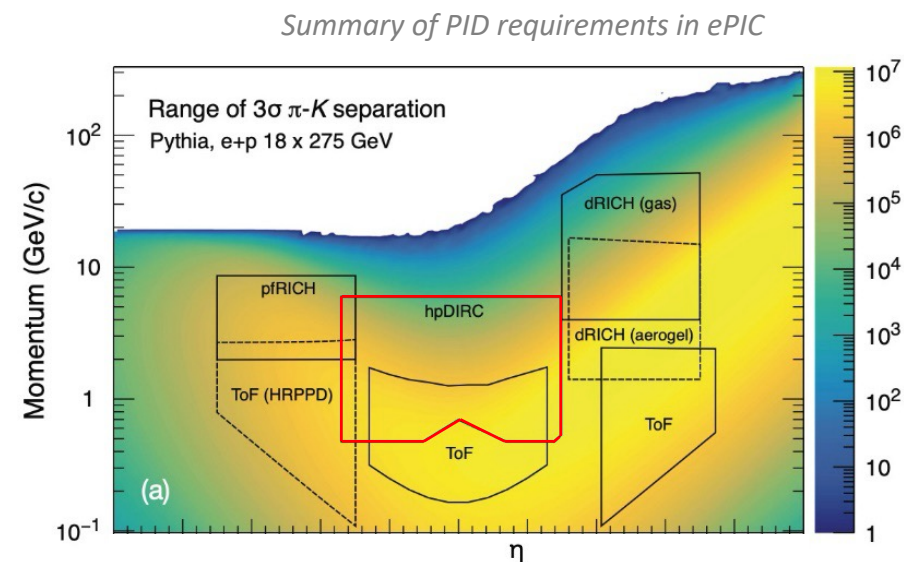
MAPS tracker





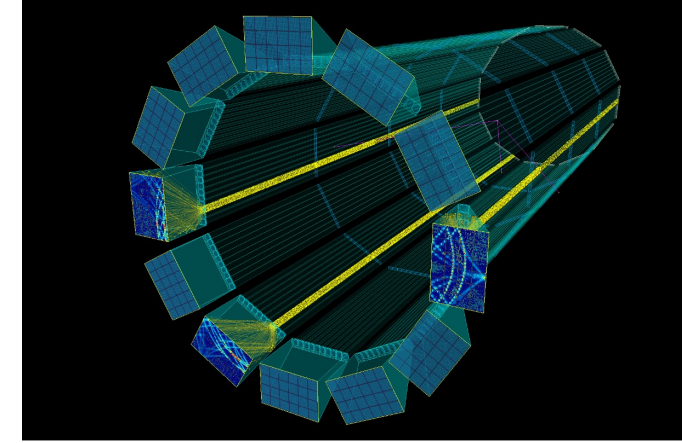
# CHARGED PID REQUIREMENTS IN ePIC

- EIC physics requires clean and efficient PID over a wide angular range
- Hadronic PID required to separate:
  - Electrons from charged hadrons -> electron ID mostly provided by calorimeters, supplemented for lower momenta by DIRC/RICH detectors
  - Charged pions, kaons, and protons from each other
- Requirements for barrel PID ( $-1 \leq \eta \leq +1$ ):
  - Main separation power requirement:  $\geq 3$  s.d.  $\pi/K$  up to 6 GeV/c
  - System needs to be radially compact (impact on cost of outer systems)
  - Minor changes to detector position and dimensions do not impact hpDIRC performance (sensor in B-field and detector integration)
  - Low demand on detector services (simplified integration and operation)
- hpDIRC capable of reaching required performance at 6 GeV/c for 0.5 mrad tracking angular precision

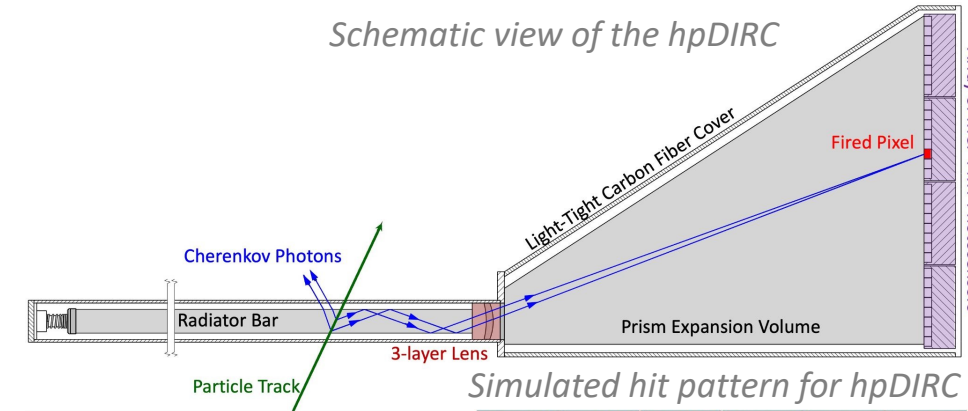


# HIGH-PERFORMANCE DIRC OVERVIEW

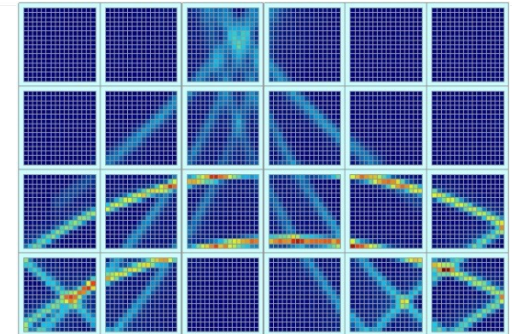
*ePIC EIC hpDIRC in DIRC Geant4 Simulation*



*Schematic view of the hpDIRC*



*Simulated hit pattern for hpDIRC*



## Extending DIRC $\pi/K$ separation coverage to 6 GeV/c

- Concept: fast focusing DIRC, utilizing high-resolution 3D (x,y,t) reconstruction.
- Radiation-hard 3-layer spherical lens to reduce bar image size and shape imaging plane;
- Lifetime-enhanced MCP-PMTs with fine anode segmentation to reduce pixel size;
- Fast photon timing for chromatic dispersion mitigation and background rejection;
- Narrow bars for robust performance in high-multiplicity jet events;
- Compact expansion volume to simplify integration into central detector.
- Benefit from additional ePIC detector improvements:
  - High-precision tracking, expect 0.5 mrad polar angle resolution;
  - Post-DIRC tracking layer (EMCal AstroPix) for multiple scattering mitigation.
- Predicted performance for central rapidity range  $-1.5 \leq \eta \leq +1.5$ :
  - $3\sigma$   $\pi/K$  separation up to at least 6 GeV/c (Cherenkov angle resolution per particle  $\leq 1$  mrad),
  - supplemental  $e/\pi$  separation up to 1.1 GeV/c.



# HPDIRC DESIGN

## DIRC bars:

- Barrel radius: 780 mm, 12 sectors
- 10 long bars per sector, 4500 mm x 35 mm x 17 mm (L x W x T)
- Long bar: 4 bars, glued end-to-end
- Short bars made from highly polished synthetic fused silica
- Flat mirror on far end

## Focusing optics:

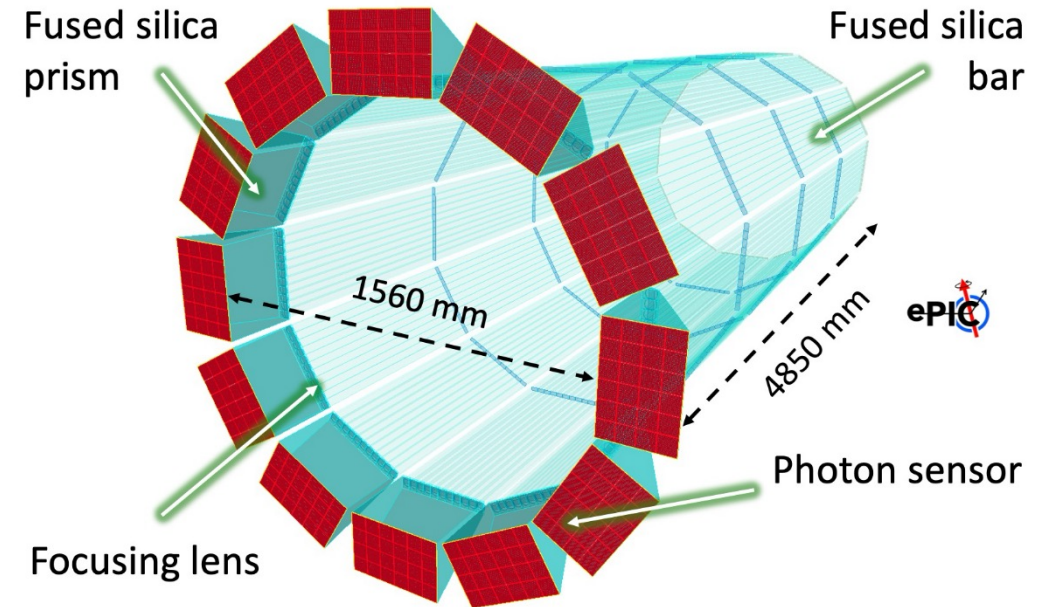
- Radiation-hard 3-layer spherical lens (sapphire)

## Expansion volume:

- Solid fused silica prism: 25 x 35 x 30 cm<sup>3</sup> (H x W x L)

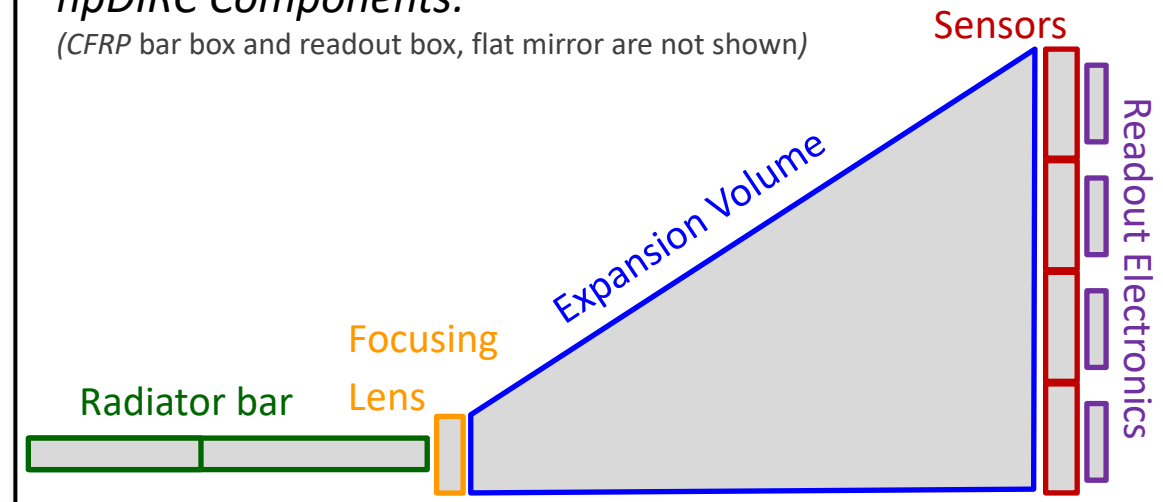
## Readout system:

- MCP-PMT Sensors (Photek/Incom)
- ASIC-based Electronics (FCFD)



### hpDIRC Components:

(CFRP bar box and readout box, flat mirror are not shown)



# HPDIRC SIMULATION

## Geant4 DIRC Simulation Software

- Realistic optics, geometry, and wavelength-dependent material properties
- Validated with test beam data (PANDA Barrel DIRC prototype at CERN)

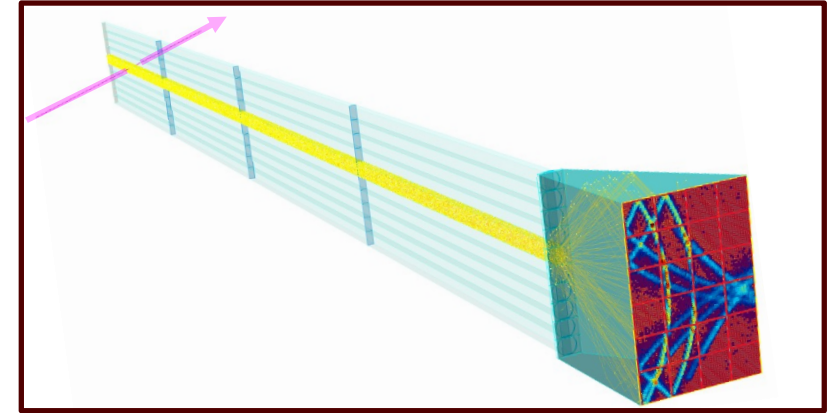
## hpDIRC Performance

- Expected PID performance meets ePIC requirements (Yellow Report), separation:  $3 \geq \text{s.d. } \pi/K$  up to 6 GeV/c
- Confirmed robust performance in magnetic field, using physics events (Pythia) to include backgrounds, multiple tracks per bar

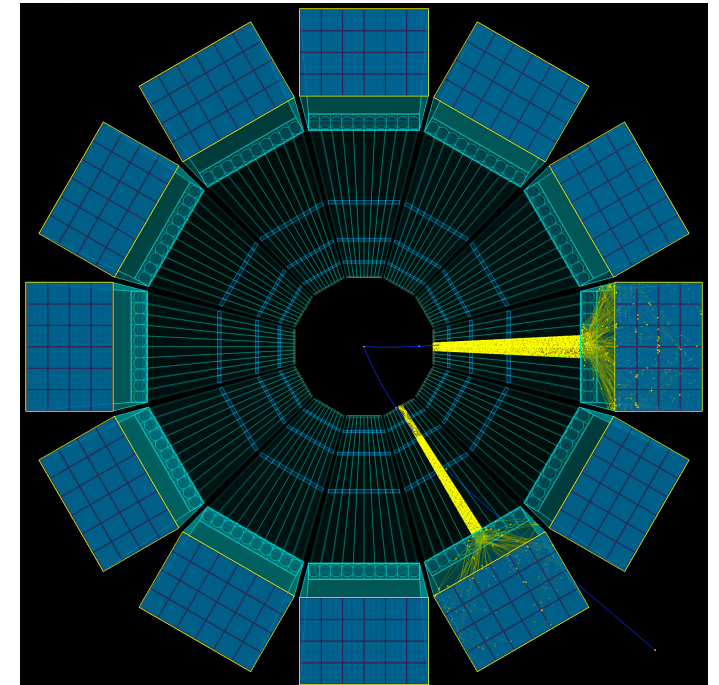
## Ongoing Studies

- Effects of bar/lens misalignments and realistic tracking angular resolution, and their mitigation
- Full integration into the global ePIC software and reconstruction
- Machine Learning approach to reconstruction

Single particle gun events to map hpDIRC performance



Pythia events in hpDIRC simulation





## Geant4 DIRC Simulation Software

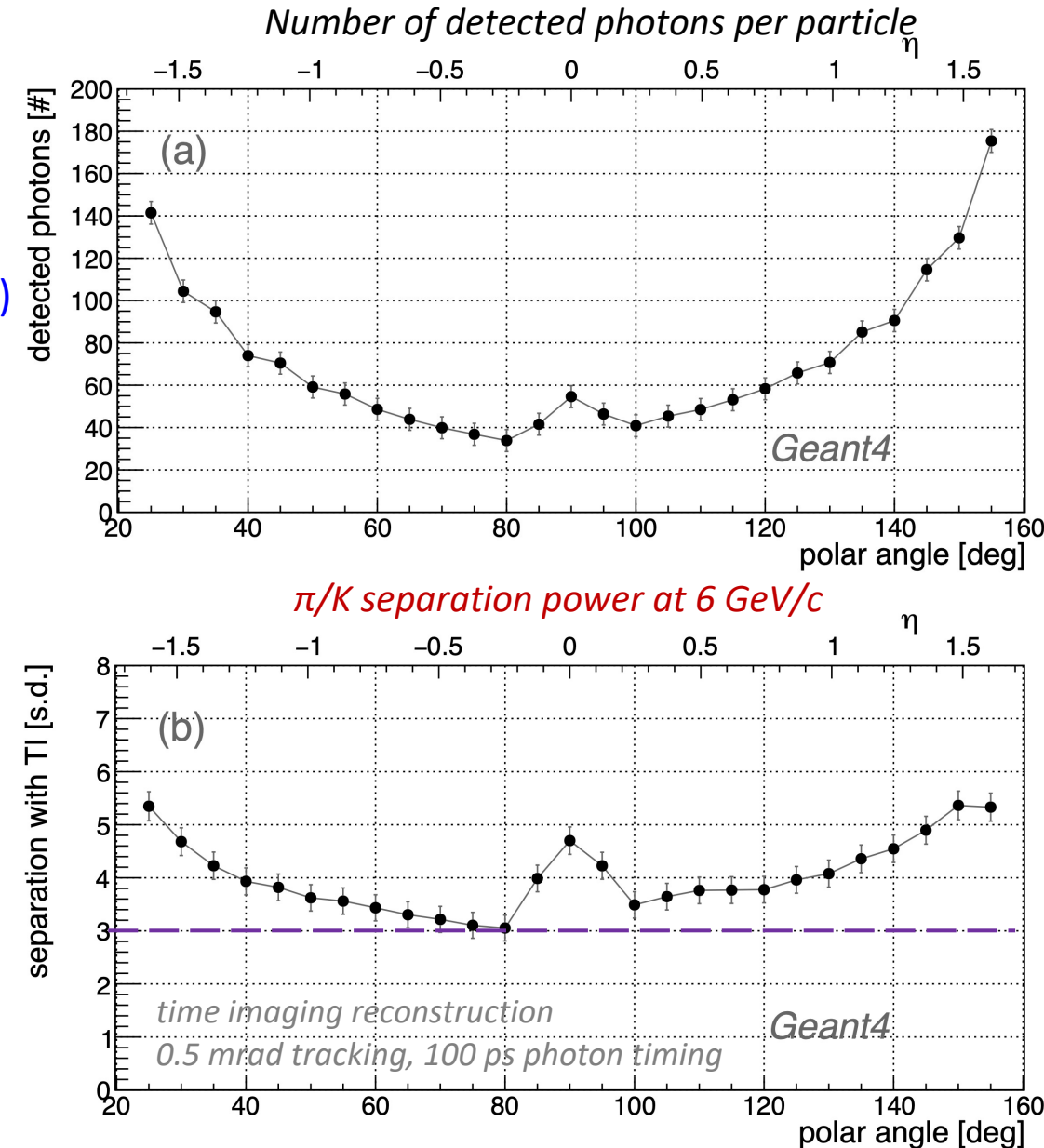
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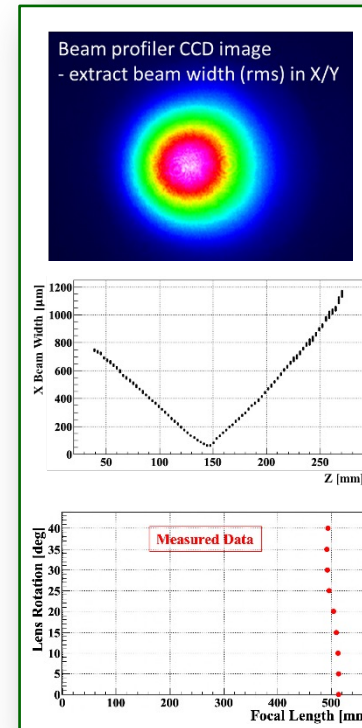
# 3-LAYER FOCUSING LENS

- 3-layer compound lens (without air gap):

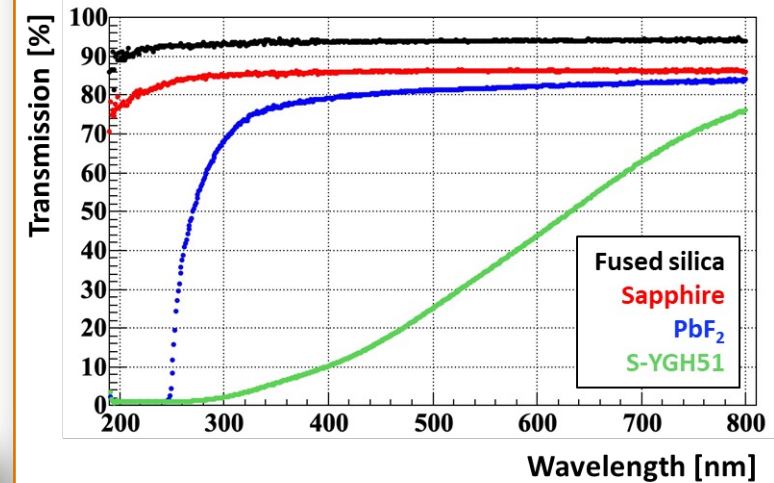
layer of **high-refractive index material** (focusing/defocusing)  
sandwiched between **two layers of fused silica**

- Creates flat focal plane – matched to fused silica prism shape
- Avoids photon loss and barrel PID gap
- Detailed radiation-hardness studies performed with  $^{60}\text{Co}$  source
- **Lanthanum crown glass** (LaK33B) for PANDA, rad-hard **sapphire** for ePIC
- Industrial fabrication of lenses demonstrated
- **Performance of spherical 3-layer lenses validated with PANDA Barrel DIRC prototype**

Laser lab in ODU

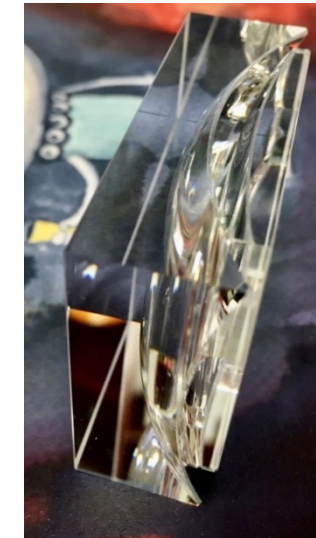


Transmission after 2Mrad dose ( $^{60}\text{Co}$  source)



Work supported by Jim Kierstead (BNL)

Sapphire (RMI, USA)



PbF<sub>2</sub> (HIT, China)



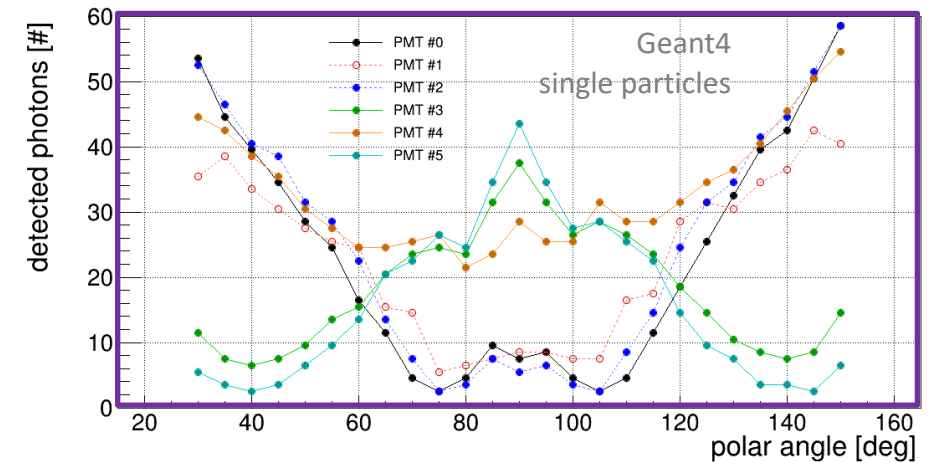


# READOUT

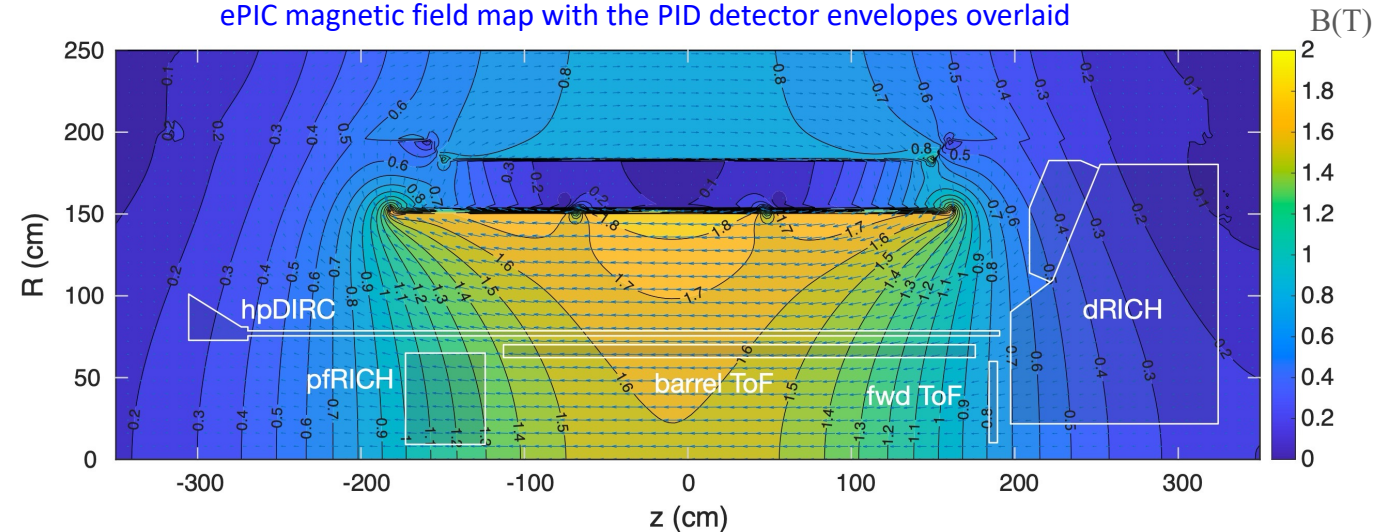
## hpDIRC sensor requirements

- Tolerance for high occupancies: up to 150+ photoelectrons per particle, need DC-coupled anodes
- Single photon sensitivity in ePIC magnetic field
- Fast timing for single photons: timing precision (rms) < 100 ps
- Large active area ratio for tiled sensors: goal > 75%
- High PDE in visible range: goal > 25% at 400 nm
- Small pixels: anode pixel size < 3.5 mm
- Tolerance for high photon rates: goal > 100 kHz/cm<sup>2</sup>
- Long lifetime: goal > 3 C/cm<sup>2</sup>

Expected number of photoelectrons per particle per 12 cm x 12 cm sensor



ePIC magnetic field map with the PID detector envelopes overlaid



# READOUT

## hpDIRC readout: Microchannel-Plate PMTs + ASIC-based electronics

- MCP-PMTs capable of meeting all hpDIRC requirements (*A. Kiselev talk on Wed Sep 17<sup>th</sup>*)
- **Baseline sensor for hpDIRC:** 2'' Photek MAPMT 253 MCP-PMT
- **Potential alternative:** DC-coupled Incom HRPPD

Making use of synergy with pfRICH, optimizing cost and workforce

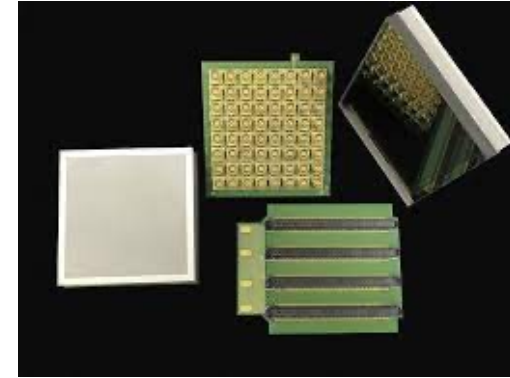
- See pfRICH presentation and dedicated photosensors talks for more HRPPD and MCP-PMTs details
- Setups in US and Glasgow are ready for side-by-side comparison and evaluation of key performance parameters (decision on sensor expected before TDR)

## Baseline front-end board:

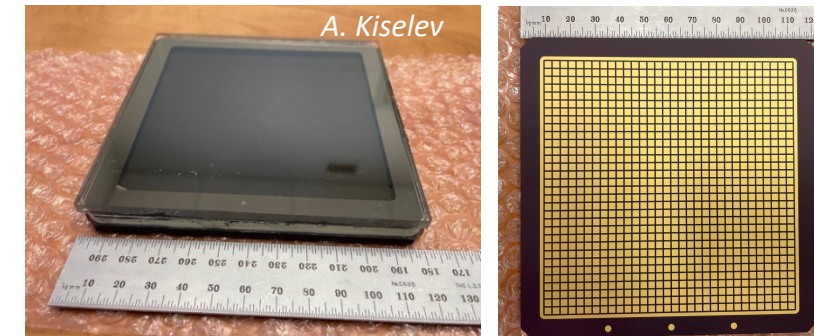
### FCFD: Fermilab Constant Fraction Discriminator Readout Chip

- Synergetic development with ePIC AC-LGAD and pfRICH systems
- Low-power and high time precision ASIC, 128 channels per board

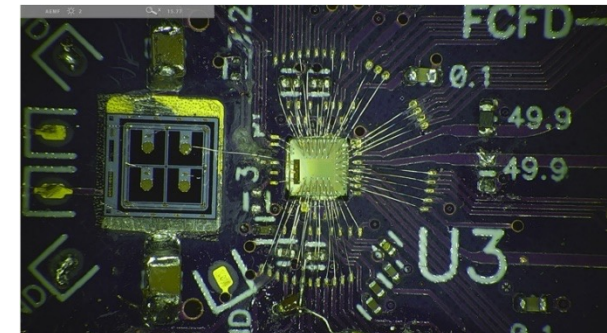
Photek MAPMT 253



INCOM Gen III HRPPD prototype (front/back view)



FCFDv0





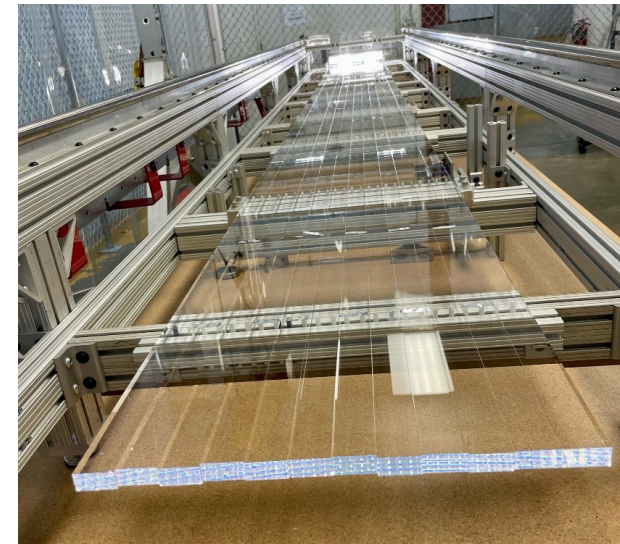
# BARS

- Potential **reuse of BaBar DIRC bars** can provide significant cost saving, reduces technical and schedule risk
- BaBar DIRC decommissioned in 2010, SLAC/DOE made **DIRC bars available for reuse**, 4 bar boxes awarded to JLab and installed as GlueX DIRC in 2018, remaining **8 boxes awarded to JLab for potential use in EIC DIRC**
  - **Bar boxes transported to JLab in April 2024**
- BABAR bar boxes are too long for the ePIC barrel, existing wedges at readout end are incompatible with lens focusing: **need to disassemble bar boxes for reuse**
  - **Facility, setups, and tools developed, disassembly of first bar box finished**
- **hpDIRC barrel requires total of 360 short bars** (1.225 m length)
- **Eight bar boxes currently located at JLab could yield up to 384 short bars**, sufficient to cover rapidity range  $-1.65 \leq \eta \leq +1.65$
- Additional 120 bars required for the light guide section,  $\eta \leq -1.65$ , to couple to lenses
- Quality of bar surfaces, 25 years after initial production and disassembly, is being verified

*BaBar DIRC bar boxes stored in SLAC*



*First BaBar DIRC bar box opened in JLab*



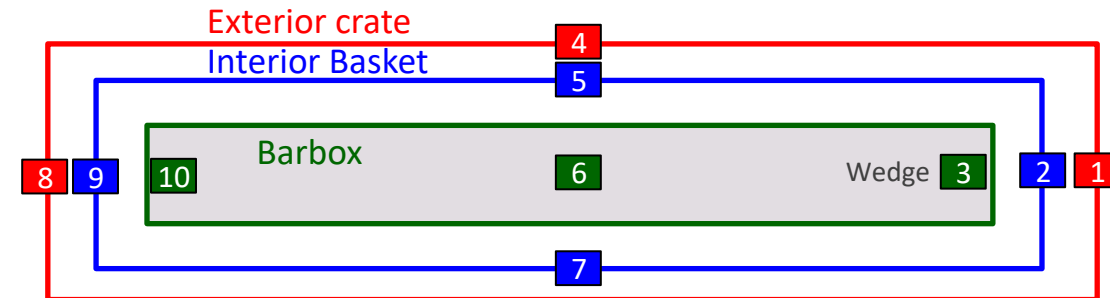
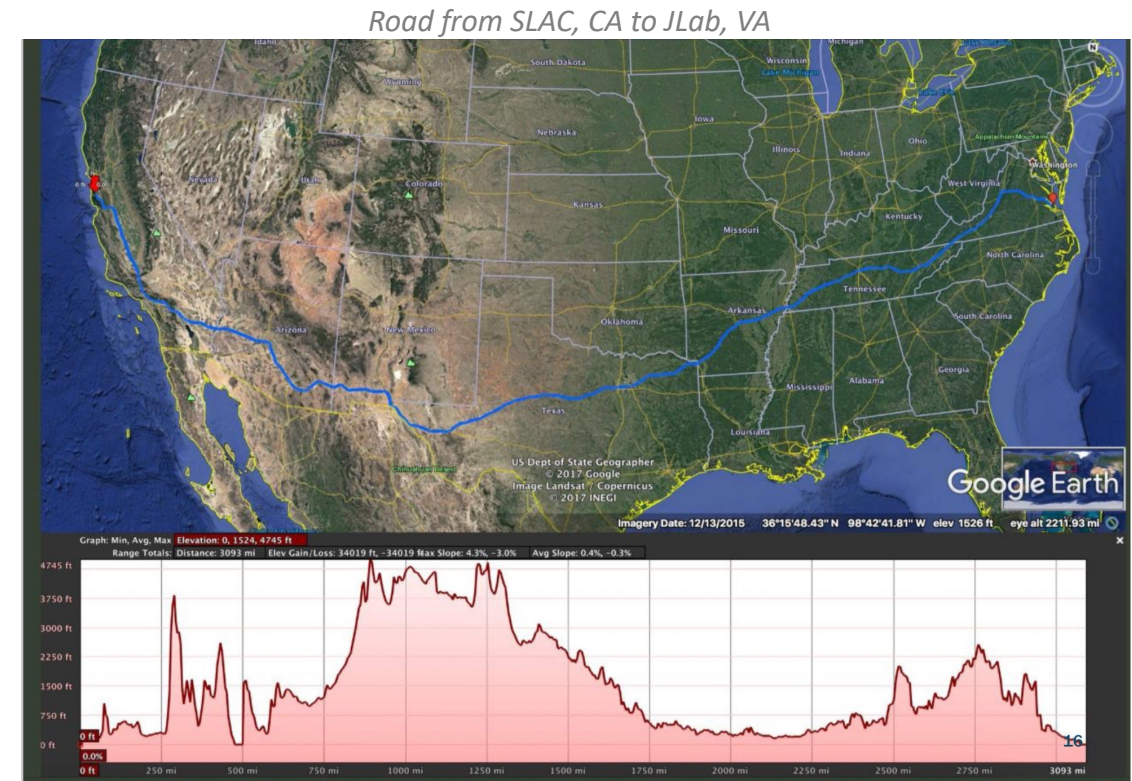
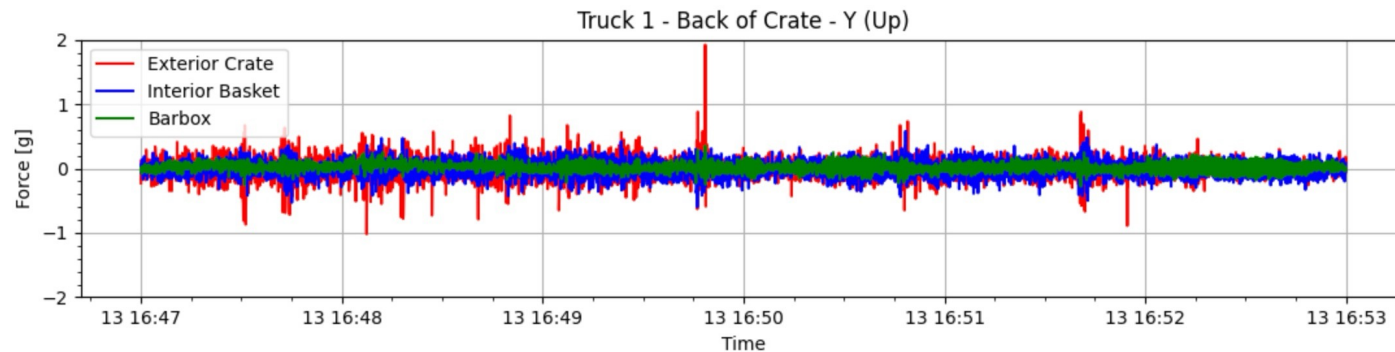
# MOVING BABAR DIRC BARS

## Successful transport of 8 DIRC bar boxes in April 2024

- Followed procedure from bar box transfer for GlueX in 2017/2018
- Low altitude road from SLAC, CA to JLab, VA
- Goal: Kept shocks on Bar box below 1g

(Transportation crates with inner suspension, shock-absorbing foam, hydraulic shocks, air shocks, shock-absorbing donuts, air-ride and temperature control trucks)

Sample of vibrations during transport and location of accelerometers



Andrew Lumanog, Tyler Lemon, Random guy from Poland, Jochen Schwiening



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Inside of transportation crates



Loaded bar boxes ready for transport



8 bar boxes in two trucks

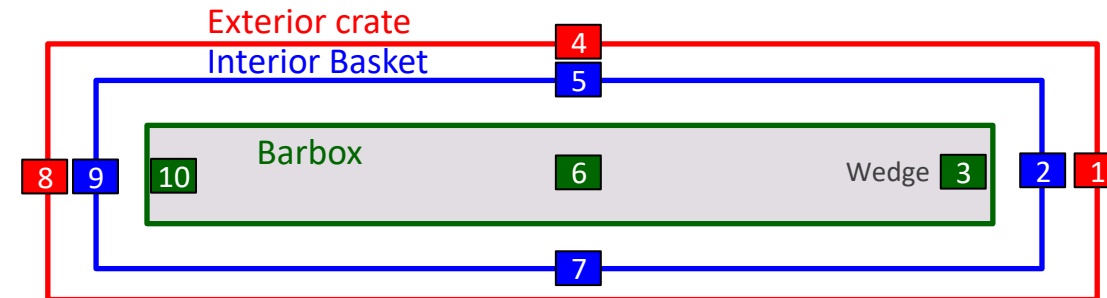
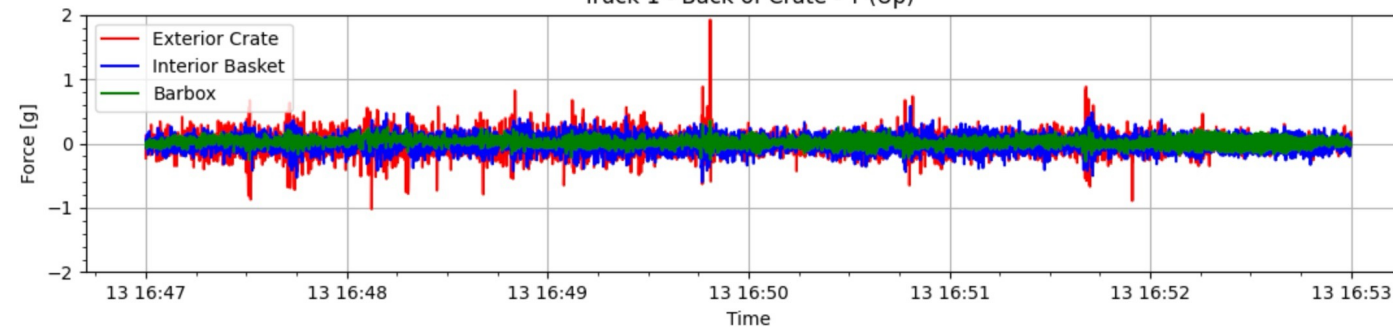


Bar boxes in Jlab ready for disassembly



Sample of vibrations during transport and location of accelerometers

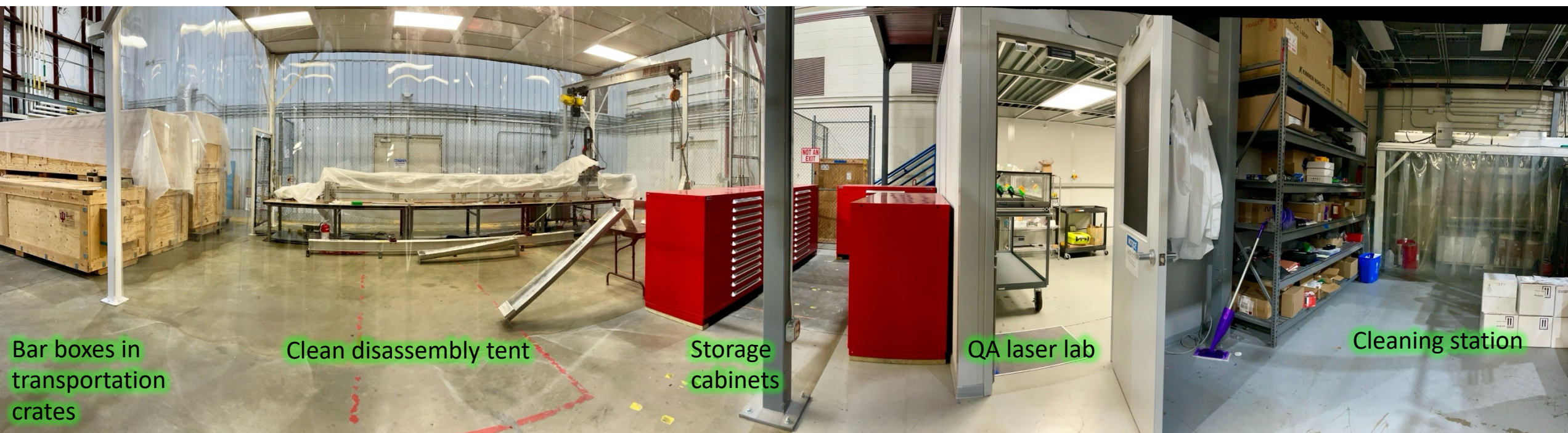
Truck 1 - Back of Crate - Y (Up)



Andrew Lumanog (JLab), Tyler Lemon (JLab), Greg Kalicy (CUA), Jochen Schwiening (GSI)



# REUSE OF BABAR DIRC BARS



Bar boxes in transportation crates

Clean disassembly tent

Storage cabinets

QA laser lab

Cleaning station

## Disassembly process in JLab:

- Bar boxes are disassembled and bars are separated in **clean tent**
- **Cleaning station** to remove residue glue, visually inspect bars
- **QA laser lab** to inspect quality of the bars after disassembly
- Measured bars are wrapped, tagged and stored in **cabinets**

## Status:

- Aluminium shells removed from two bar boxes
- **First bar box fully disassembled, 48 short bars separated, QA started**
- Second bar box disassembly in progress

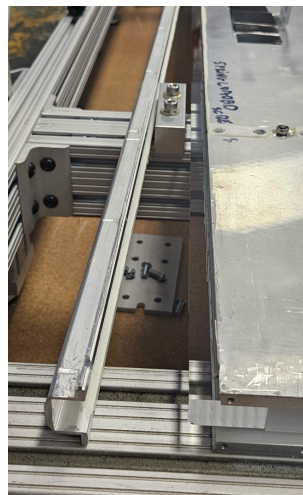
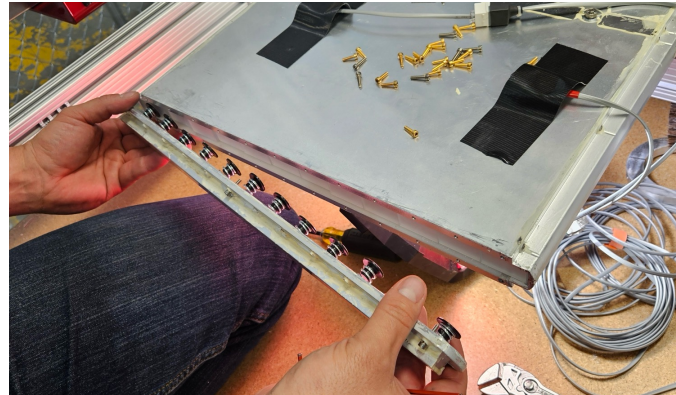


# REUSE OF BABAR DIRC BARS

*Bar box on CNC*



*Removing aluminum shell*



*Bar box with disassembled aluminum shell*



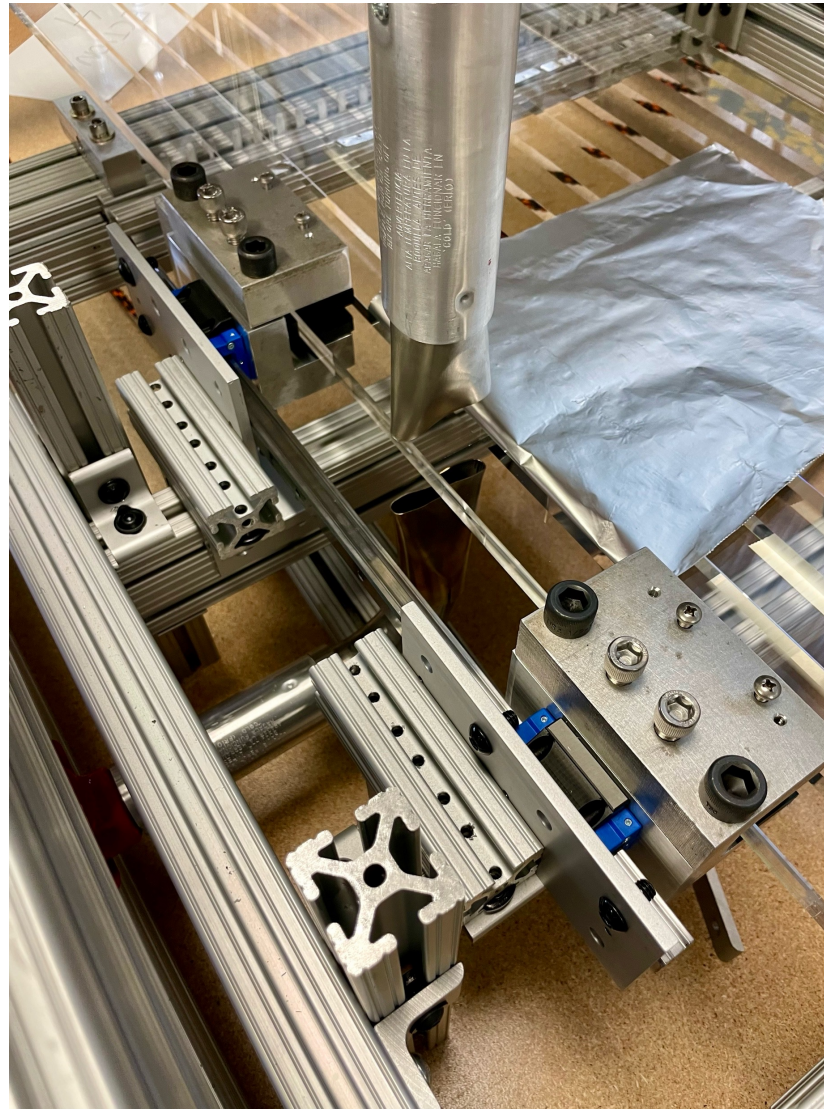


# REUSE OF BABAR DIRC BARS

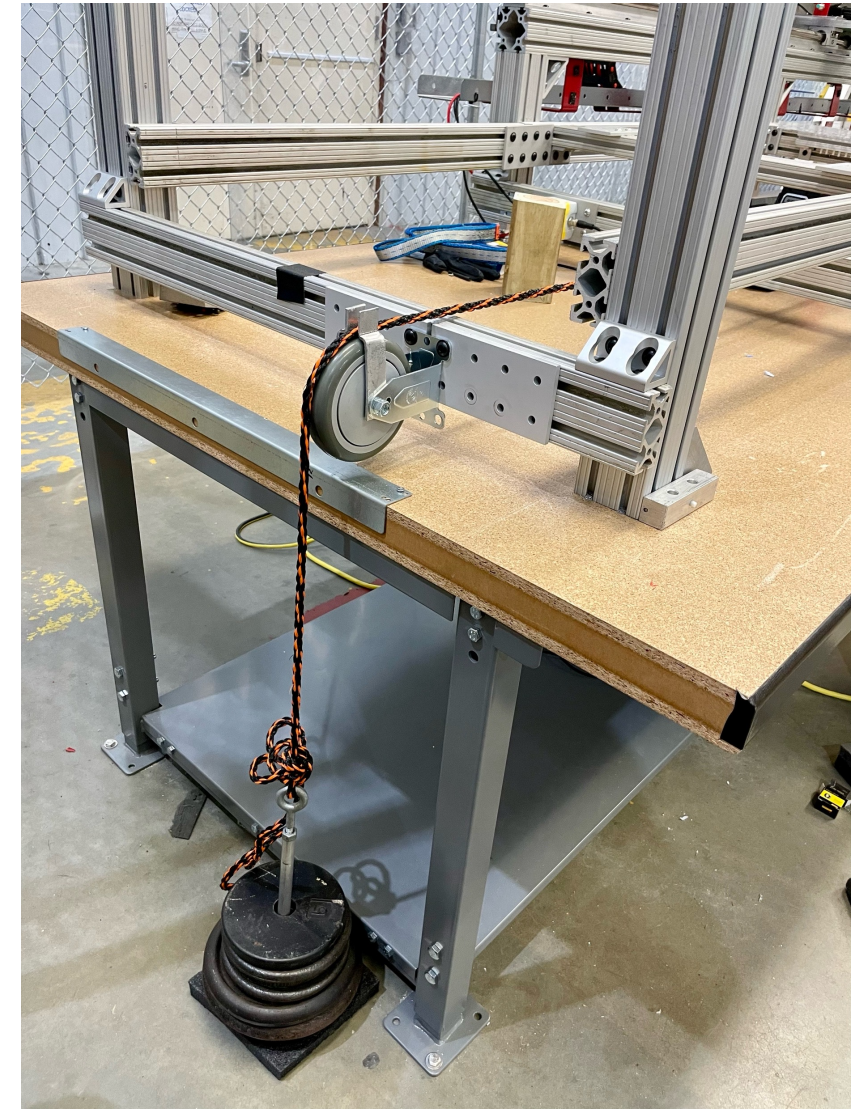
*Heat guns softening glue joints between bars*



*Highly adjustable clamps to separate bars*



*Weight with short travel pulling on clamp*





# REUSE OF BABAR DIRC BARS

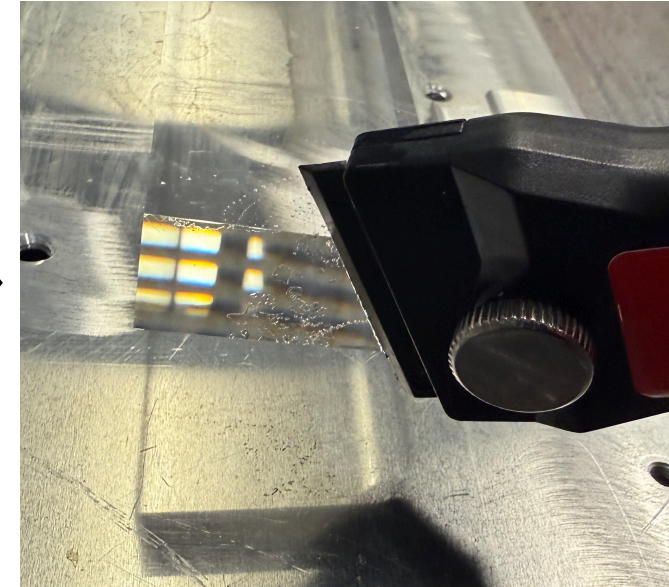
*Bar end immersed in acetone bath*



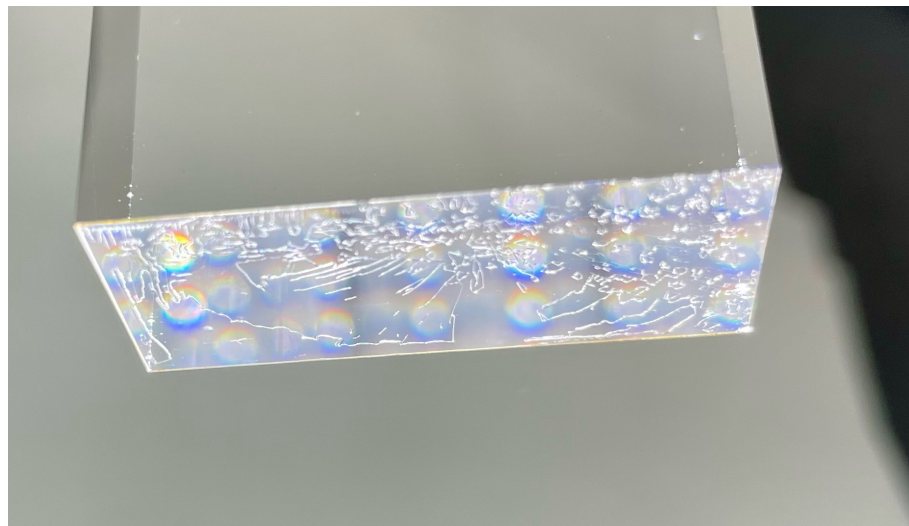
*"Bathtub" in position for glue removal*



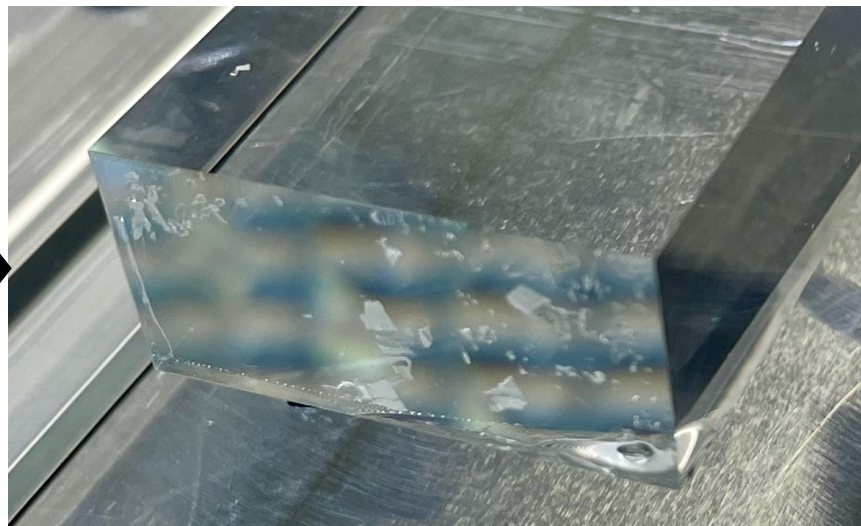
*Glue removal*



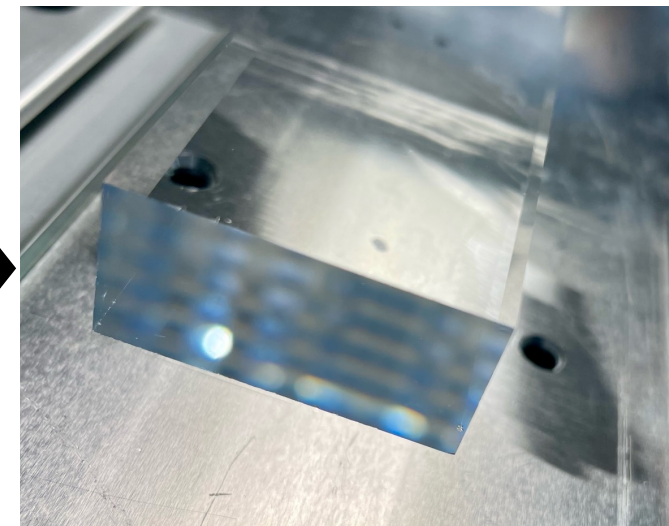
*Glue residue after separation*



*Glue residue mid-way through cleaning*



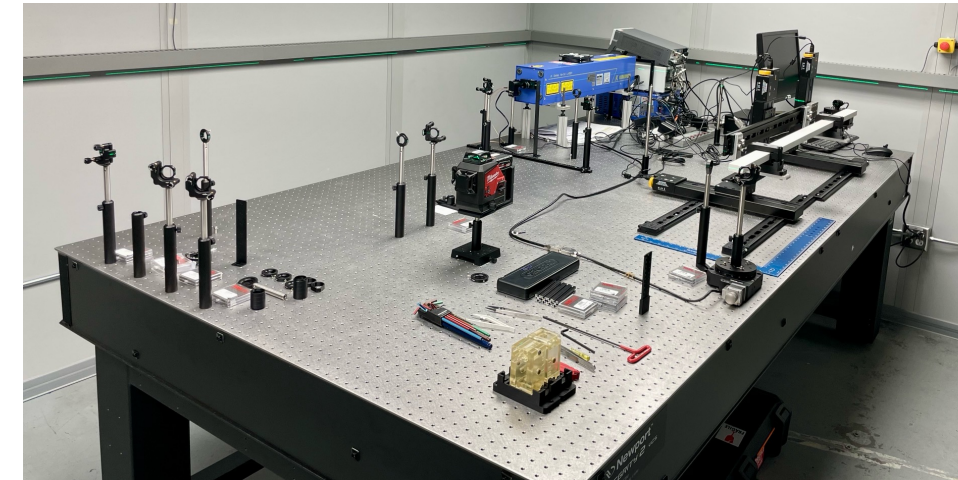
*Cleaned bar end*



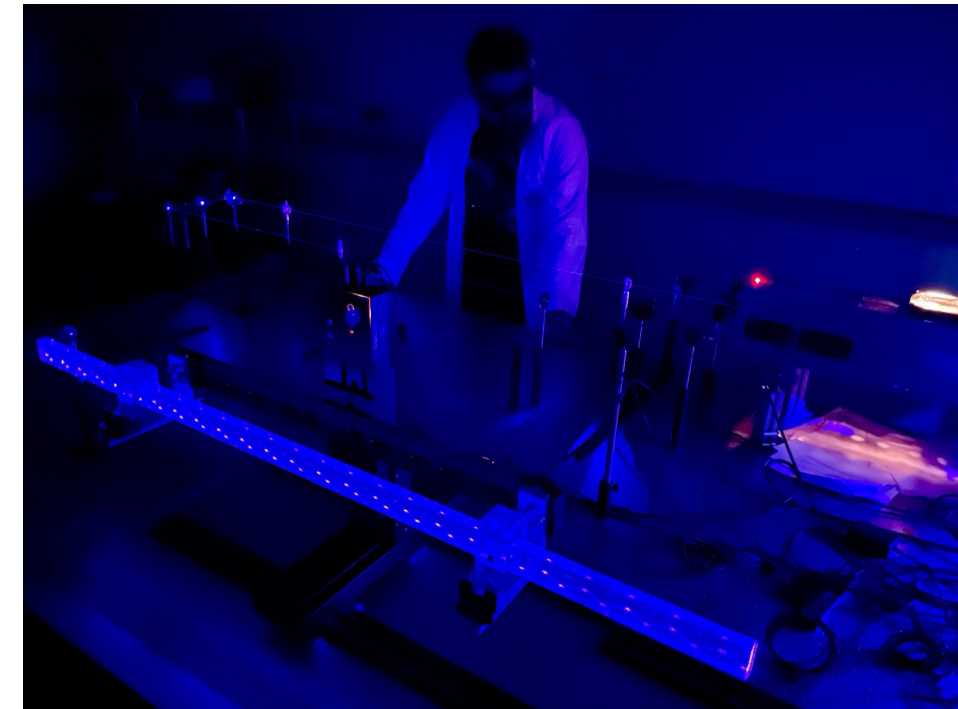
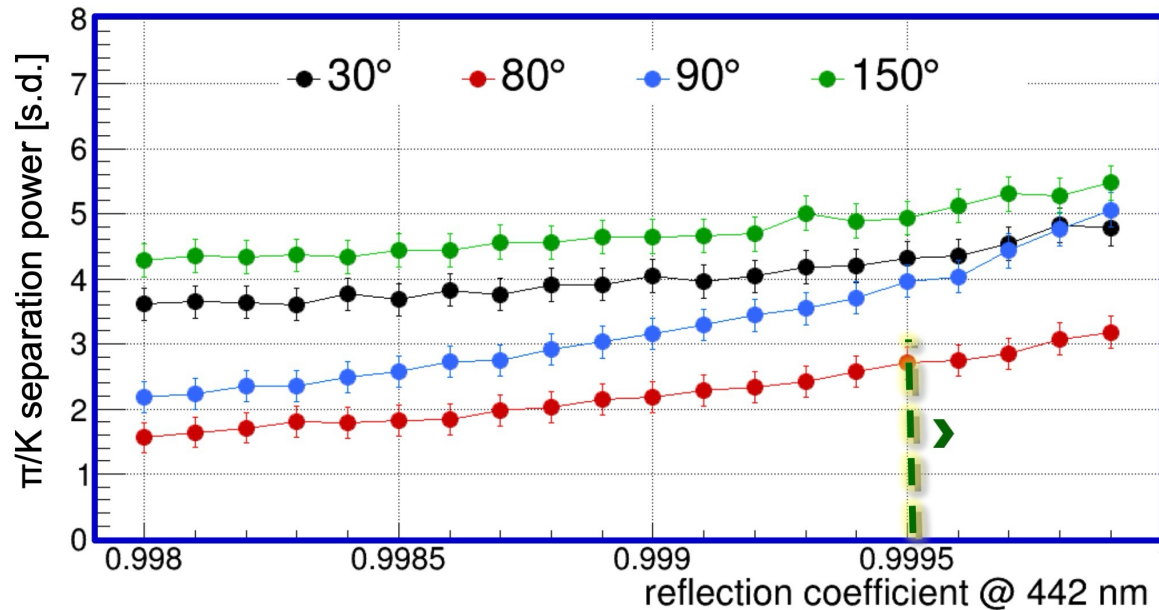


# REUSE OF BABAR DIRC BARS

- Laser setup similar to the one used at GSI for the PANDA Barrel DIRC
- HeCd laser with two wavelengths is used (325 nm, 442 nm)
- Reflection coefficient measurement allows to evaluate surface quality of the bars with sub nm precision and compare it to data from BaBar DIRC pre-construction
- Initial measurements of separated bars match  $R = 0.9995$  goal, consistent with the SLAC measurement for other BaBar DIRC bars



Measurement with 442 nm laser





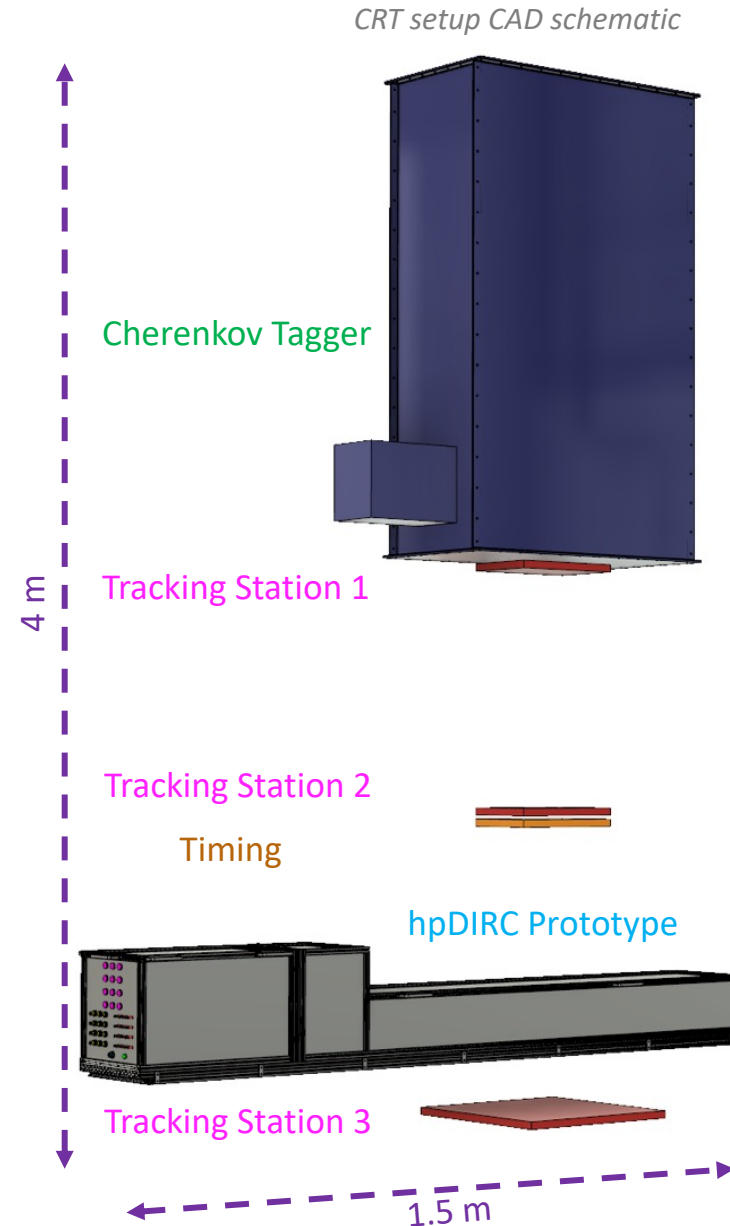
# VALIDATION OF COMPONENTS

## Cosmic Ray Telescope (CRT) at SBU

Facility to test incremental upgrades of setup with hpDIRC components, performance evaluation

- Initial **PANDA Barrel DIRC-based setup** for commissioning
- Modular design will allow to add new ePIC hpDIRC components once they become available
- **Cherenkov Tagger** to select muons above 3.5 GeV/c
- Three **tracking stations** for high-precision 3D-track reconstruction (location optimized with simulations)
- **PicoSec/scintillator + SiPMs** for event timing
- DIRC Geant4 simulation used to optimize setup arrangement

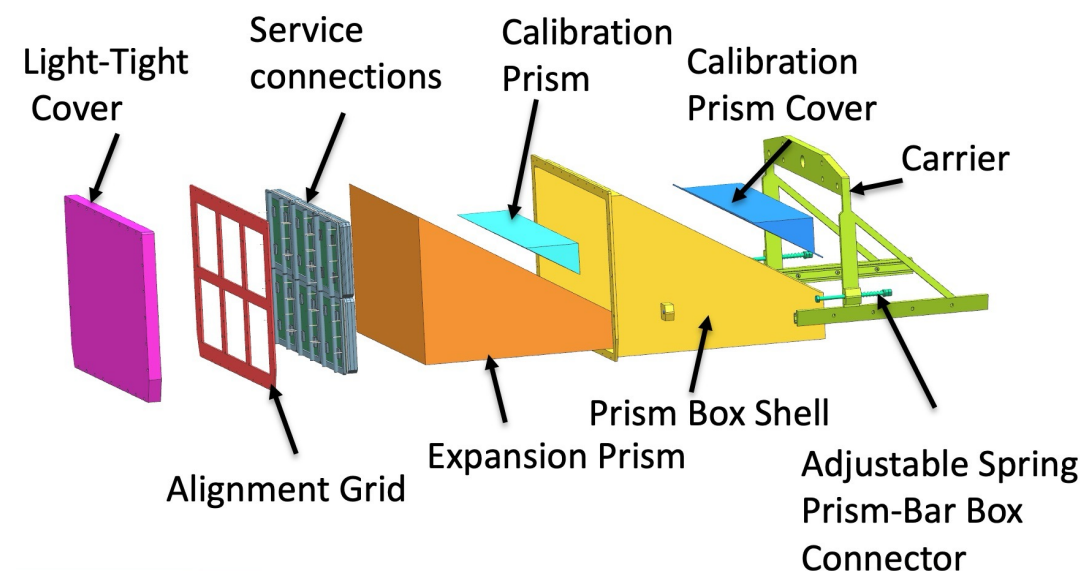
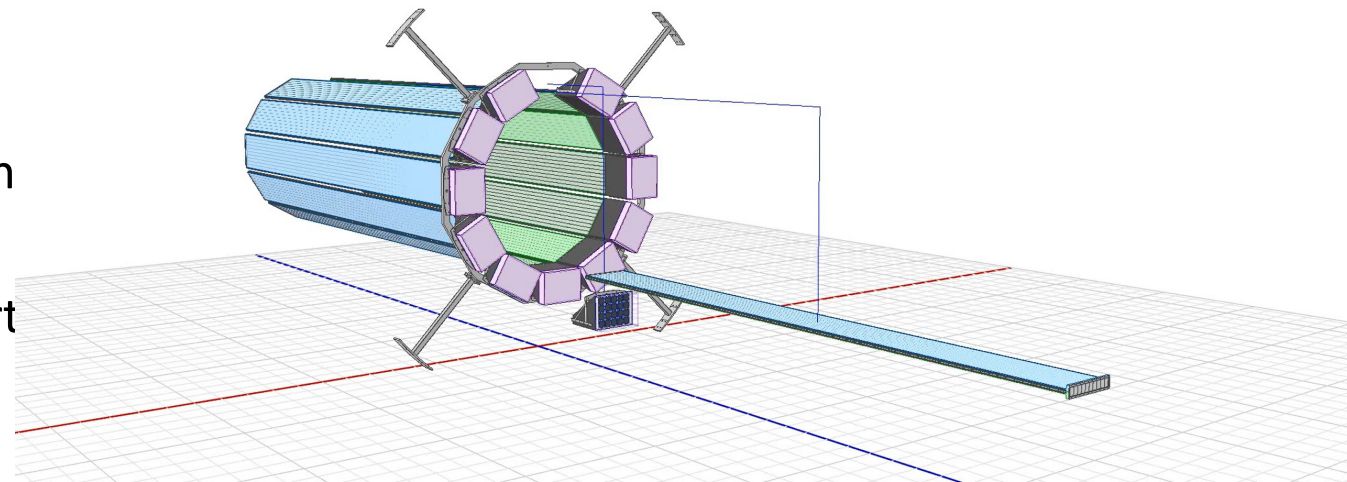
Ultimate CRT goal: test of assembled ePIC hpDIRC modules



# MECHANICAL SUPPORT AND INTEGRATION

## Bar and Readout Boxes

- Modular CFRP enclosures (3 mm thick shells)
- Bar boxes
  - House DIRC bars, mirror, focusing lenses, and an optically transparent readout window
  - Installed first using guided rollers on the support structure
- Readout boxes
  - Contain prism expansion volume, photon sensors, readout electronics, and calibration system
  - Designed to accommodate both sensor options
  - Installed after bar boxes and precisely aligned to each unit
- Full module matching performed prior to installation

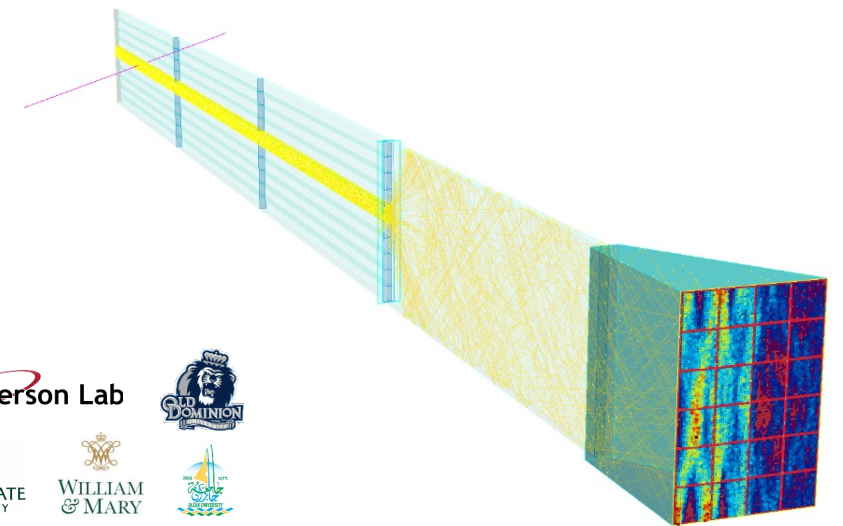
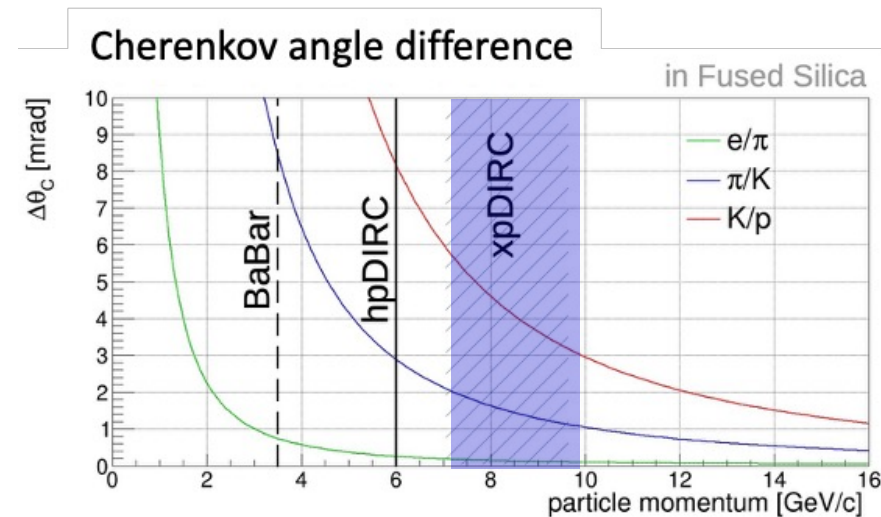
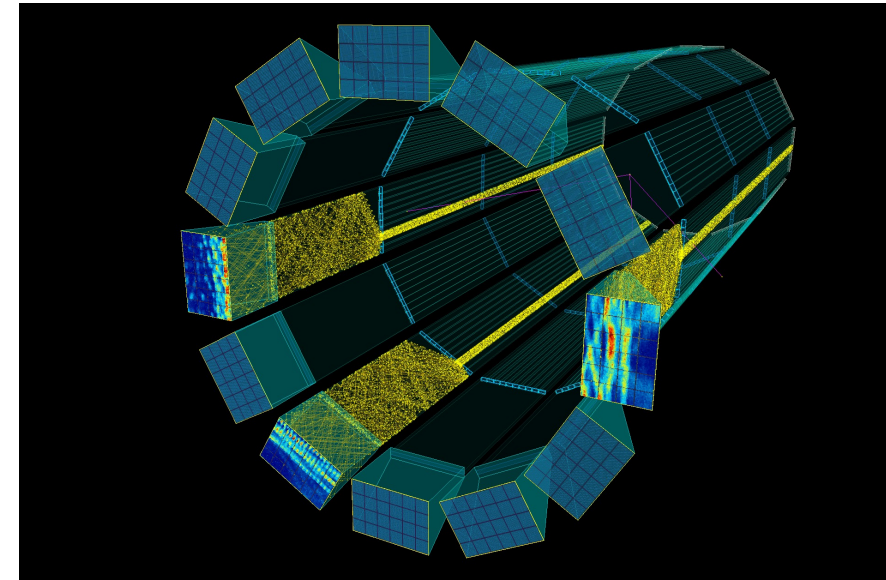




# OUTLOOK

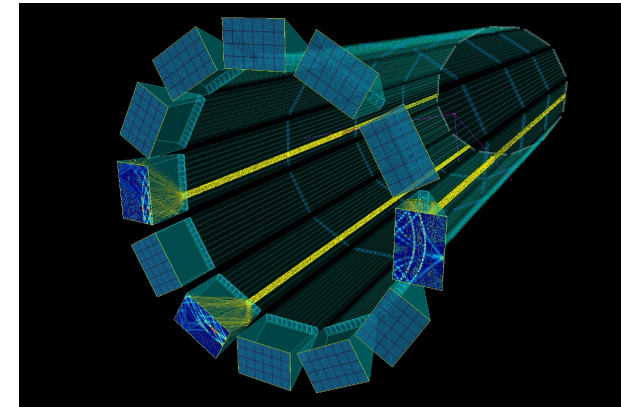
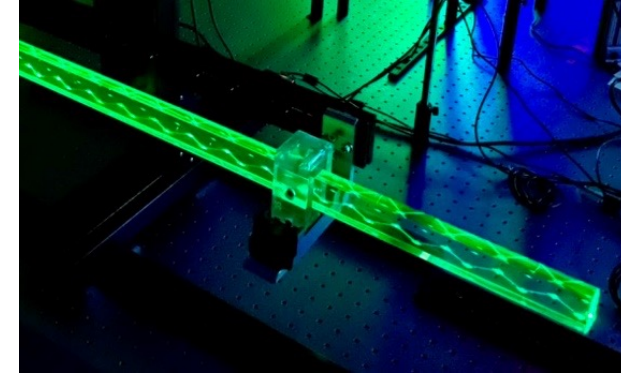
*xpDIRC for EIC Detector2*

- New Generic EIC R&D program with Detector2 in mind aims to advance the DIRC performance reach beyond 8 GeV/c
- xpDIRC concept - hybrid of **bars and plate** in each sector with improved focussing
- See Roman Dzhygadlo poster



# SUMMARY

- ePIC hpDIRC: Fast focusing DIRC concept, developed over 14+ years of EIC R&D
- Expected PID performance meets ePIC requirements (Yellow Report), separation:  $3 \geq \text{s.d. } \pi/K$  up to 6 GeV/c,  $\geq 3 \text{ s.d. } e/\pi$  up to  $\sim 1.1 \text{ GeV/c}$
- Key elements, simulation and focusing lenses, validated in particle beam in 2018
- Main remaining steps towards production readiness and TDR:
  - Validation of reusing BaBar DIRC radiator bars
  - Evaluation of sensors and readout ASIC (synergy with pfRICH)
  - Completion of mechanical design and integration
- hpDIRC components fabrication start in 2027
- Bar box assembly planed to start in 2028
- hpDIRC scheduled for installation into ePIC in June 2031, expect hpDIRC readiness for installation well before that date



*$\pi/K$  separation power at 6 GeV/c*

