



November 6, 2025

January 9, 2026 | Nuclear Data Week "2025"

# Potential for Validation Data from Radioisotope Production at ORNL

---

**William (B.J.) Marshall &**  
Victor Bautista

Radioisotope Science and Technology Division



**U.S. DEPARTMENT  
of ENERGY**

ORNL IS MANAGED BY UT-BATTELLE LLC  
FOR THE U.S. DEPARTMENT OF ENERGY



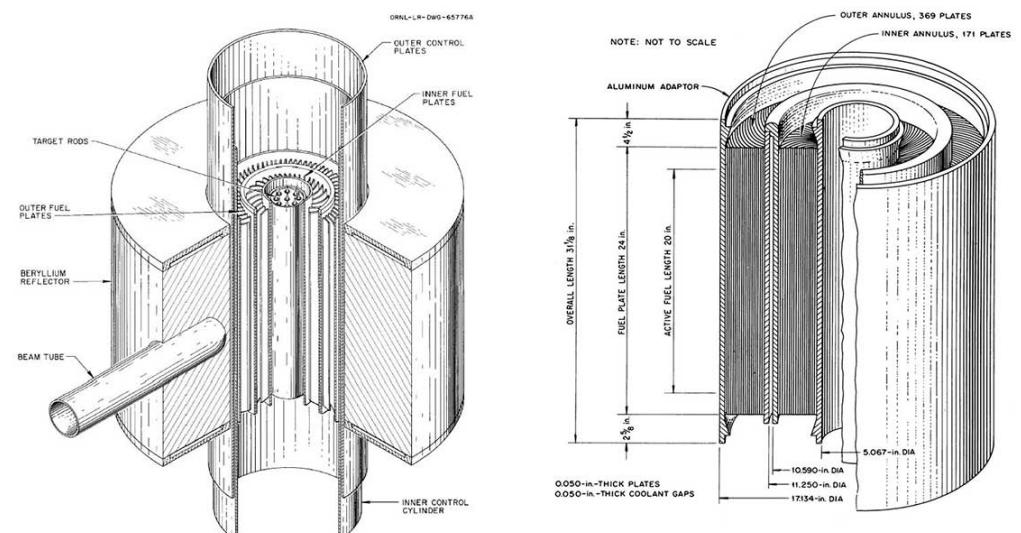
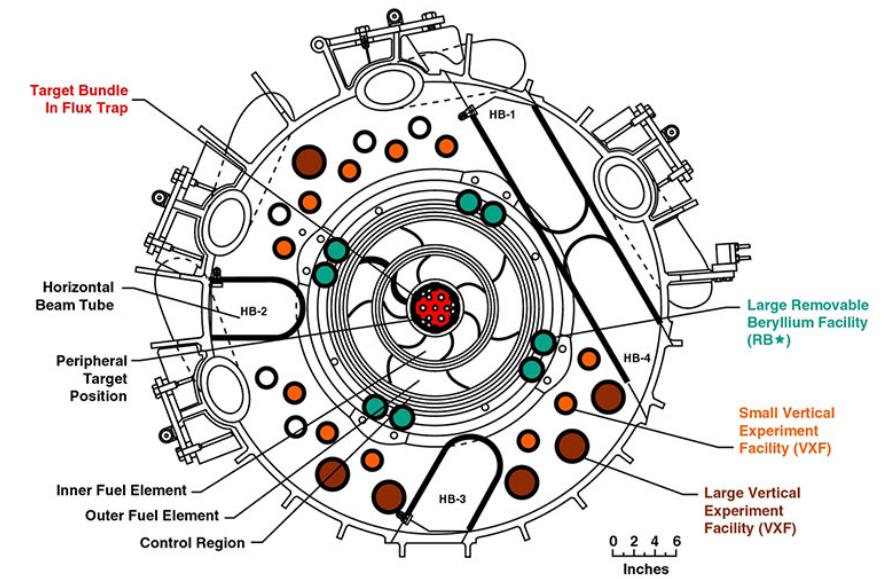
# Outline

- HFIR description and operations
- Potentially relevant codes and tools
- Unknowns and uncertainties that need to be quantified
- Example data
- Conclusions



# High Flux Isotope Reactor (HFIR) description and operations

- HFIR is a unique research reactor
  - Central flux trap intended for transplutonium production
  - Beryllium reflector with numerous irradiation facilities
  - Beam tubes for neutron scattering
- Cylindrical core approximately 2' (~60 cm) tall and 15" (~38 cm) outer diameter
  - 5" (12.7 cm) OD for central flux trap
- 85 MW thermal power, ~23 day cycles
  - Peak thermal flux  $\sim 2 \times 10^{15} \text{ n/cm}^2 \text{ s}$  in flux trap
  - Thermal flux in the reflector ranges from about  $5 \times 10^{14}$  to  $1 \times 10^{15} \text{ n/cm}^2 \text{ s}$



# Potentially relevant codes and tools

- High-fidelity modeling and simulation for radioisotope production uses combinations of MCNP and ORIGEN
  - Many calculations performed explicitly with MCNP flux tally input to standalone ORIGEN calculation
  - HFIRCON couples an ORNL variant of MCNP5 with MSX\_DEPLETE, a variant of ORIGEN
- MCNP calculations can obviously use any ACE-formatted data
- ORIGEN defaults to JEFF-3.0/A library but other data can be used
- HFIRCON defaults to ENDF/B-VII.1 data
- Other low-fidelity tools are used for specific nuclides ( $^{252}\text{Cf}$ ) or for scoping

# Unknowns and uncertainties

- Operational uncertainties need to be quantified and propagated
  - Power level, flow rate, temperature distributions, etc.
- The impact of typical assumptions needs to be investigated
  - Other experiments/targets are typically neglected
  - MCNP/ORIGEN typically assumes beginning of cycle control cylinder positions
  - Typically assume room temperature nuclear data
  - Flux tallied in 56, 238, or 252 groups
- Chemical processing losses and process variability are not well understood by the radiation transport staff

# Potential strategies to address unknowns and uncertainties

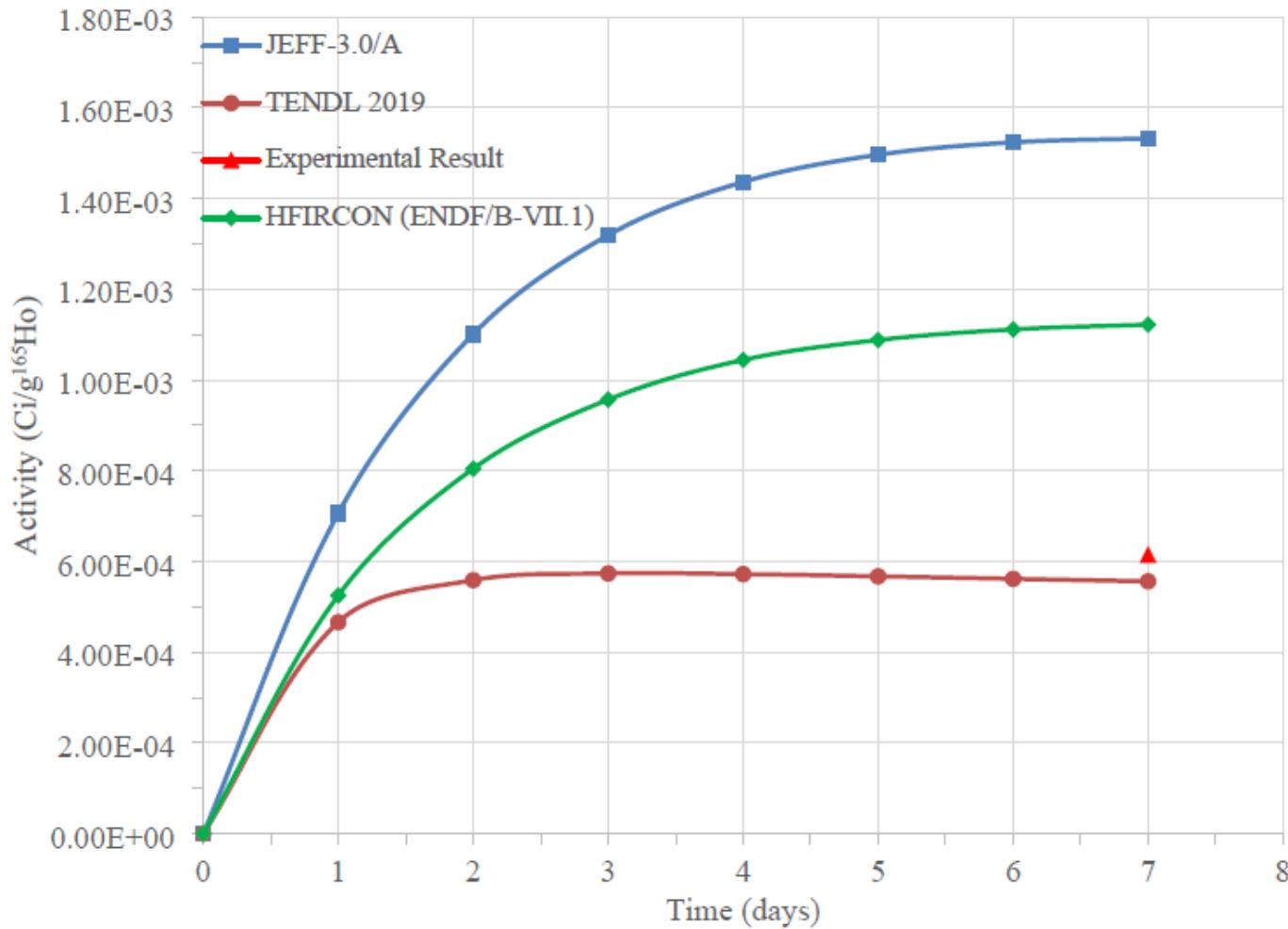
- Neutron activation analysis laboratory uses one of the vertical experiment facilities in the permanent Be reflector
- Irradiation of flux monitors in various locations in multiple campaigns over the years – ideally also in new permanent Be reflector after installation
- Develop better, deliberate communication with chemistry groups to enhance understanding of measured quantities and associated uncertainties
- Integration of thermal-hydraulic analyses with respect to temperatures

**In summary, the process to quantify uncertainties and demystify unknowns is a combination of measurements and analyses, modeling and simulation, and improved communication.**

# Example data: $^{166m}\text{Ho}$ (1/2)

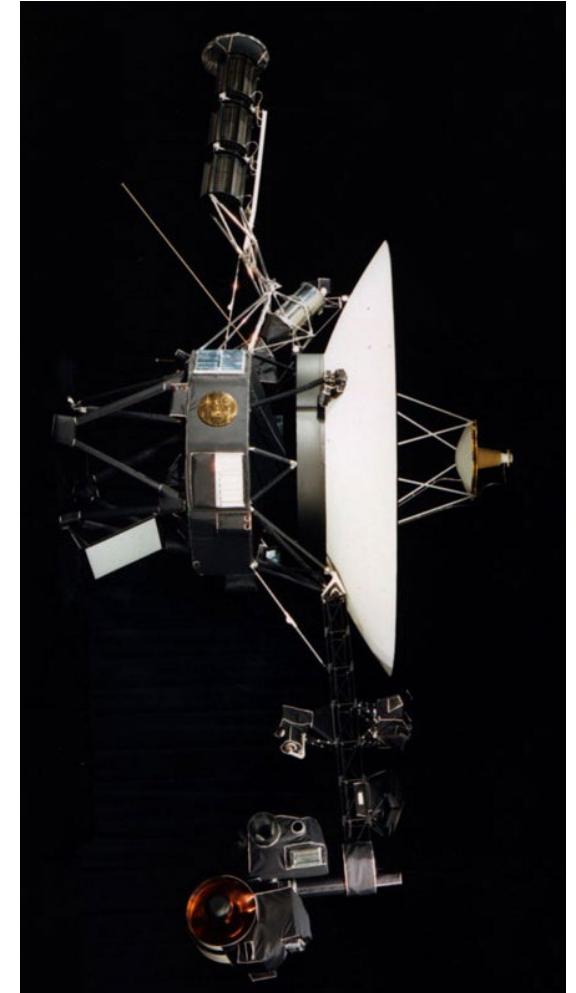
- Prediction of specific activity of  $^{166m}\text{Ho}$  produced in HFIR flux trap was 1.32 mCi/g
- Measured specific activity was 0.61 mCi/g
- Investigation identified widely varying  $^{166m}\text{Ho}(n, \gamma)^{167}\text{Ho}$  cross sections among Mughabghab, JEFF-3.0/A, TENDL-2019, and ENDF/B-VII.1
- Calculations with JEFF-3.0/A, TENDL-2019, and ENDF/B-VII.1 indicate TENDL-2019 yields closest prediction
  - Plot on next slide
- See [ORNL/TM-2023/3208](#) for more details

# Example data: $^{166m}\text{Ho}$ (2/2)



# Conclusions

- Radioisotope production calculations and measurements represent an untapped source of validation data for nuclear data evaluation
- A significant amount of uncertainty and process quantification is needed to improve the utility of these data
- There is interest at ORNL in developing and executing the necessary program to perform this quantification, though funding is currently uncertain
- Potential for a future stream of validation data to support evaluations for radioisotopes of programmatic interest to the DOE Isotope Program



# Thanks for your time and attention!

---