



November 6, 2025

January 9, 2026 | Nuclear Data Week "2025"

# Activation Library Use in Target Design and Analysis for Radioisotope Production

---

William (B.J.) Marshall

Radioisotope Science and Technology Division



U.S. DEPARTMENT  
of **ENERGY**

ORNL IS MANAGED BY UT-BATTELLE LLC  
FOR THE US DEPARTMENT OF ENERGY



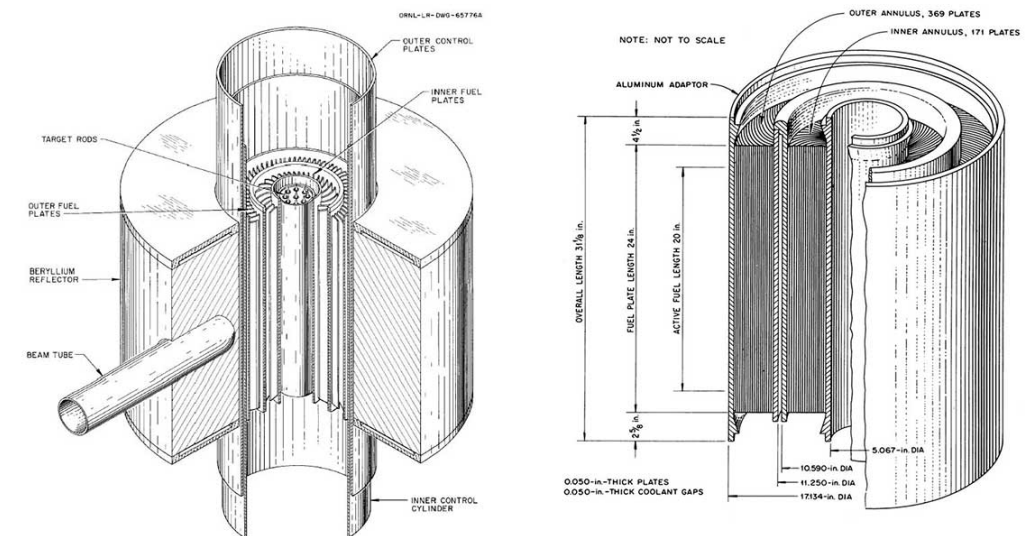
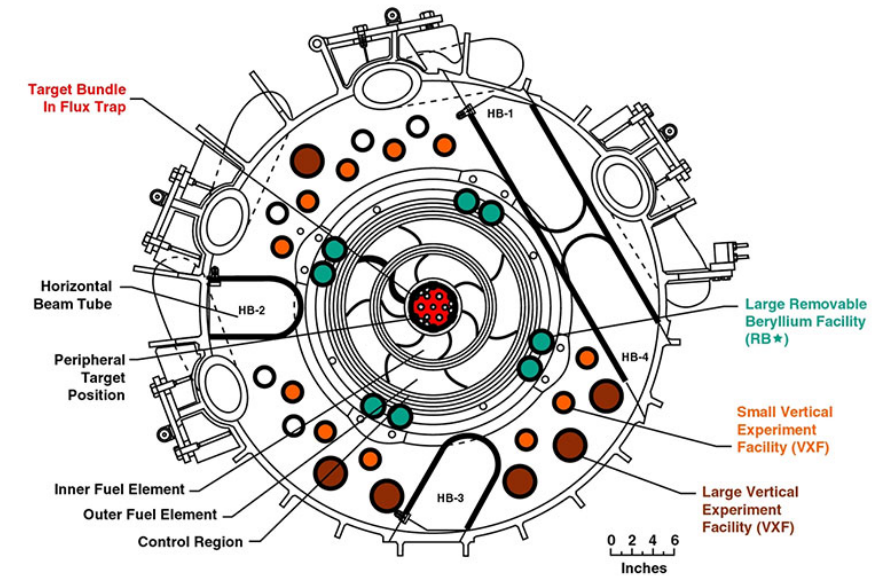


# Outline

- HFIR description and operations
- Radioisotopes produced at HFIR
- Codes, tools, and data
- Conclusions

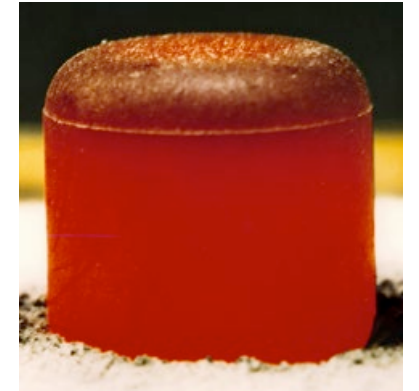
# High Flux Isotope Reactor (HFIR) description and operations

- HFIR is a unique research reactor
  - Central flux trap intended for transplutonium production
  - Beryllium reflector with numerous irradiation facilities
  - Beam tubes for neutron scattering
- Cylindrical core approximately 2' (~60 cm) tall and 15" (~38 cm) outer diameter
  - 5" (12.7 cm) OD for central flux trap
- 85 MW thermal power, ~23 day cycles
  - Peak thermal flux  $\sim 2 \times 10^{15}$  n/cm<sup>2</sup> s in flux trap
  - Thermal flux in the reflector ranges from about  $5 \times 10^{14}$  to  $1 \times 10^{15}$  n/cm<sup>2</sup> s



# Radioisotope products

- $^{252}\text{Cf}$ : Part of the original and still primary mission of HFIR for the DOE Isotope Program
  - Generated in the flux trap from Cm target material provided by Savannah River
- $^{238}\text{Pu}$ : Heat source for NASA RTGs
  - $^{237}\text{NpO}_2$  feed material from INL originally generated at Savannah River
  - Irradiation for multiple cycles in the Be reflector
- Anything else DOE Isotope Program desires
  - Industrial sources for radiography and other applications
  - Medical sources for therapy, diagnostics, or both



# Target design, analysis, and qualification radiation transport tools

## “Fit-for-purpose” or “Low-fidelity” tools

- TCOMP
  - Prediction of  $^{252}\text{Cf}$  production
  - Nuclear data have been tuned to give accurate predictions based on past campaigns
- ISOCHAIN
  - Simplified, user-friendly code for approximate activation and decay calculations
  - Nuclear data derived from “Lockheed Martin” Chart of the Nuclides or input by user

**These tools do not directly use released, evaluated nuclear data.**

## “General purpose” or “High-fidelity” tools

- MCNP/ORIGEN
  - Flux tally from static MCNP calculation input to ORIGEN for activation and decay calculation
  - LANL-generated ACE data for MCNP and ORNL-generated AMPX data for ORIGEN
- HFIRCON
  - Coupling of MCNP with ORIGEN to do cycle simulation including depletion, activation, decay, heat generation

**In both standalone ORIGEN and HFIRCON, the JEFF-3.0 activation library is the primary source of nuclear data for depletion and activation.**

# Conclusions

- Radioisotope production calculations would benefit from a new activation library, especially if it is consistent with ENDF data used in transport calculations
- ORNL radioisotope production predictions and measurements may be helpful in providing validation for activation library evaluations
- Other HFIR users may also be able to provide feedback
  - Neutron activation analysis laboratory
  - Fuel irradiation
  - Other materials irradiations

# Thanks for your time and attention!

---