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844 C Exclusive and diffractive measurements

845 In this appendix, we are going to show the details of a few *Exclusive, Diffractive, and Tagging* processes
846 during the Phase I EIC running, where some of these measurements are highlighted in the main text.
847 Specifically, we assess the physics program of the Phase I EIC using state-of-the-art Monte Carlo gener-
848 ators, which are fully simulated through the ePIC detector. The goal is to provide a first quantitative
849 estimate of the scientific impact achievable within the initial five years of operation. We discuss both the
850 expected physics outcomes and what will remain out of reach during Phase I.

851 The section is structured as follows: section C.1 introduces the kinematics of Deep Inelastic Scattering
852 (DIS) and defines all relevant variables, especially related to exclusive, diffractive, and tagging. As
853 no experimental data are yet available, all physics studies are based on simulations with Monte Carlo
854 generators, discussed in Section C.2. Section C.3 outlines the detailed running conditions of the first five
855 years at the EIC. Backgrounds from both physics processes and machine effects are briefly addressed in
856 Section C.4, followed by physics projections in Section C.5. Our conclusion is presented in Section C.7.

857 C.1 Kinematics

858 In the ePIC experiment at the EIC, event kinematics may be categorized in several ways: i) inclusive DIS
859 variables, ii) tagging DIS variables, iii), diffractive variables, and iv) exclusive variables. For i), this has
860 been covered from earlier sections. Below we show ii), iii), and iv).

861 C.1.1 Tagging variables

862 Generally, we study the spectator tagging process with proton or neutron detection in the final state
863 from the nuclear breakup. For simplicity we write the following formulas for the case of proton detection;
864 the formulas for neutron detection can be obtained by simple exchange $p \leftrightarrow n$. Note that the proton
865 detections are mostly done by the B0 spectrometer and OMD, while neutrons are detected in the ZDC
866 which has very different energy and momentum resolution.

867 For this paper, the tagging variables are mostly used in the case of deuteron spectator tagging. For
868 details, see Ref. [66]. Specifically, there are two spectator kinematic variables for spectator proton (thus
869 the subscript p): i) p_{pT} and ii) light-cone momentum fraction α_p .

- 870 • p_{pT} is the transverse momentum of the spectator in the lab frame.
- 871 • $\alpha_p = 1 + \frac{k^z}{E(\mathbf{k})}$, where \mathbf{k} is the three-momentum of the spectator in the ion rest frame and $E(k)$ is the
872 corresponding energy $\sqrt{|\mathbf{k}|^2 + M_N^2}$. For deuteron, $0 < \alpha_p < 2$ where the longitudinal momentum of
873 a spectator nucleon is bound by the total momentum of the deuteron.

874 Similar definitions can be derived for higher A nuclei. The case of neutron detection is described by the
875 same formulas with $p \rightarrow n$.

876 C.1.2 Diffractive variables

877 In experimental terms, diffractive processes are identified by the presence of a rapidity gap — a region in
878 the detector with no particle activity. These processes were extensively studied at HERA, where they were
879 interpreted using the concept of *Pomeron exchange*. The Pomeron is modeled as a color-singlet object

880 composed of two gluons with zero spin, mediating the interaction between the virtual photon (emitted by
881 the electron) and the hadron.

882 The key kinematic variables used to describe diffraction are:

- 883 • $x_P = \frac{x}{\beta}$: the fraction of the hadron's momentum carried by the Pomeron;
- 884 • $t = -(p' - p)^2$: the squared four-momentum transfer between the initial (p) and final (p') hadron
885 states;
- 886 • $\beta = \frac{Q^2}{Q^2 + M_X^2 - t}$: where Q^2 is the virtuality of the photon and M_X^2 is the invariant mass squared of
887 the diffractive hadronic system.

888 To analyze diffractive events, one needs the standard DIS kinematic variables (x and Q^2), along with
889 measurements of the momentum transfer t and the properties of the final-state hadronic system. A
890 crucial experimental signature is the presence of a rapidity gap and/or the direct detection of the scattered
891 hadron. In cases where the diffractive final state M_X consists of a single particle or a well-defined state,
892 the process is referred to as an *exclusive reaction*, reflecting the constrained and clean event topology.

893 C.1.3 Exclusive variables

894 Specifically, exclusive reactions refer to processes in which the entire final state of particles is detected,
895 enabling precise reconstruction of the reaction dynamics. The "exclusivity" of such reactions imposes
896 stringent requirements on detector acceptance. In these events, the scattered proton or nucleus typi-
897 cally loses only a small fraction of its momentum and often escapes undetected through the beam pipe.
898 Ensuring exclusivity therefore relies on dedicated forward detection systems, including the far forward
899 proton spectrometer, which consists of components such as the B0 detector, Roman pots, off-momentum
900 detectors, and the zero-degree calorimeter (used for detecting neutral particles). Once exclusivity is es-
901 tablished, it becomes essential to measure the relevant kinematic variables with high precision and broad
902 acceptance. Of particular importance is the distribution of the momentum transfer t , which plays a key
903 role in the imaging program.

904 There are several methods to reconstruct the momentum transfer variable t , each offering distinct ad-
905 vantages depending on the specific reaction under study. Broadly, these methods can be categorized into
906 three types:

- 907 (i) *Hadron-only* method,
- 908 (ii) *Lepton + observable* method,
- 909 (iii) A *hybrid approach* that combines elements of both with imposed exclusivity.

910 For instance, in the case of deeply virtual Compton scattering (DVCS) on a proton, method (i) corresponds
911 directly to Eq. 1. The reconstruction of p' can be based on B0 and/or the roman pots, where p is the
912 nominal incoming proton beam momentum. Alternatively, t can be reconstructed using the four-momenta
913 of the incoming electron, the scattered electron, and the produced real photon—this constitutes method
914 (ii).

915 In practice, it is often beneficial to combine these approaches or use partial information from each to
916 enhance the accuracy of t -reconstruction. This flexibility becomes especially important in regions of
917 phase space where certain methods are limited or inapplicable—for example, when the outgoing heavy
918 nucleus is not detectable.

919 Beyond the three primary reconstruction methods, further improvements can be made by exploiting
 920 the differences among them to suppress events with poor resolution —though this comes at the cost
 921 of reduced statistics. Another recent proposal suggests reconstructing the momentum transfer t along a
 922 specific projected direction to mitigate the impact of detector smearing [67]. This approach can be used in
 923 conjunction with, and as an enhancement to, the traditional methods outlined above. Such developments
 924 are particularly crucial for the imaging program of heavy nuclei at the highest collision energies at the
 925 EIC.

926 C.2 Monte Carlo Generators

- 927 • **PYTHIA 8** PYTHIA simulates high-energy particle collisions based on the framework of Quantum
 928 Chromodynamics (QCD) and electroweak theory, capturing both perturbative and non-perturbative
 929 aspects of the interactions. The simulation begins with a hard scattering process between partons
 930 (quarks or gluons), calculated using perturbative QCD matrix elements. This is followed by parton
 931 showers, where initial- and final-state radiation accounts for the emission of additional gluons and
 932 quarks due to QCD bremsstrahlung, approximated using DGLAP evolution equations. As the
 933 partons evolve and separate, hadronization occurs via the Lund string model, where color field lines
 934 between partons stretch into strings that eventually break into color-neutral hadrons. PYTHIA
 935 also includes models for multiparton interactions (MPI) and beam remnants, which are especially
 936 important at high energies. The result is a full event record of particles that reflect both the quantum
 937 field theoretical dynamics and the complex structure of the colliding hadrons.
- 938 • **Sartre** A Monte Carlo model for gluon saturation physics via exclusive VM photo- and electro-
 939 production in photon-nucleus collisions. The model applies nonlinear gluon evolution to calculate
 940 the scattering amplitude of a color-dipole, provided by the photon, and a target at a given impact
 941 parameter. Based on the Good-Walker paradigm, the model can predict both coherent and incoherent
 942 VM production, where the coherent process probes the average gluon density and the incoherent
 943 process is sensitive to the density fluctuation. Also known as the hot-spot model, the mechanism in
 944 incoherent VM production implements fluctuations of the parton and nucleon positions inside of a
 945 nucleon and a nucleus, respectively, their gluon densities, and their associated saturation scale Q_s .
 946 For this analysis, the comparisons to the measured data are based on Refs. [68, 69]. This model is
 947 only valid for parton momentum fraction $x_{\text{parton}} < 0.01$, while it is compared with the STAR data
 948 at $x_{\text{parton}} \approx 0.03$. The small mismatch to the data’s kinematics needs to be taken into account when
 949 interpreting the data.
- 950 • **BeAGLE** A general-purpose electron-nucleus ($e+A$) model, BeAGLE [70] is used for the description
 951 of incoherent photoproduction only. Details of this model are given in Refs. [66, 70–73]. The
 952 comparison to heavy-ion ($A+A$) UPC cross sections is done by correcting the photon flux from $e+A$
 953 to $A+A$, where the $e+A$ photon flux is based on PYTHIA 6 [74] and the $A+A$ UPC photon flux
 954 is provided by the STARlight generator. BeAGLE uses the FLUKA program [75, 76] to describe
 955 neutron emission from nuclei. For this analysis, the comparisons to the measured data are based on
 956 Ref. [70].
- 957 • **DEMPgen** DEMPgen is a modular event generator for **Deep Exclusive Meson Production** re-
 958 actions [77]. DEMPgen utilizes parameterizations of theoretical model to produce absolutely-
 959 normalized event samples. This enables a quick and direct projection of event rates. DEMPgen is
 960 capable of producing events in both fixed target and colliding beam kinematics. In collider kine-
 961 matics, events for the DEMP reaction $p(e, e'\pi^+n)$, of interest for pion form factor studies, up to
 962 a Q^2 of 35 GeV^2 . This kinematic range is limited by the current parametrization of Regge-based
 963 models utilized in the event generator. Upgrades to DEMPgen, including the expansion of this Q^2
 964 range, are ongoing.

Year	Species	Energy (GeV)	Lumi./year (fb ⁻¹)	e- pol.	p/A pol.	Selected processes in this work
1	eRu/Ag	10x115	0.9	No (commissioning)	N/A	Diffractive DIS
2	eD ep	10x130	11.4 4.95-5.33	LONG	NO TRANS	Tagged DIS with spectator tagging DVCS, DVMP, DEMP
3	ep	10x130	4.95-5.33	LONG	TRANS and/or LONG	DVCS, DVMP, DEMP
4	eAu ep	10x100 10x250	0.84 6.19-9.18	LONG	N/A TRANS and/or LONG	Diffractive Vector-Meson DVCS, DVMP, DEMP
5	eAu eHe3	10x100 10x166	0.84 8.65	LONG	N/A TRANS and/or LONG	Diffractive Vector-Meson Tagged DIS with spectator tagging

Table C.1: Phase-I ePIC running plan with beam species, energies, luminosities, polarizations, and selected processes.

- 965 • **lAger** known as Argonne Generic l/A Event Generator is a highly adaptable and modular Monte
966 Carlo simulation framework developed to model a broad range of lepton- and photon-induced reac-
967 tions on both nucleons and complex nuclei [78]. Designed with versatility in mind, lAger supports
968 simulations across a wide kinematic regime, encompassing both fixed-target configurations, typical
969 of experiments at facilities such as Jefferson Lab, and collider geometries, such as those envisioned
970 for the upcoming EIC. Significant recent development has focused on enhancing the capabilities of
971 lAger to support Deeply Virtual Meson Production (DVMP) processes, which are of central impor-
972 tance in probing the partonic structure of hadrons and nuclei via GPDs. The generator has been
973 adapted to incorporate models for exclusive vector meson production, with specific attention given
974 to the production of heavy quarkonia such as the J/ψ . Studies of J/ψ production have primarily
975 focused on the kinematic regime defined $1 < Q^2 < 10 \text{ GeV}^2$, which is particularly relevant for
976 probing the transition between non-perturbative and perturbative QCD dynamics.
- 977 • **EpIC** EpIC [79, 80] is a state-of-the-art Monte Carlo event generator developed for the study of
978 exclusive processes. It is built on the PARTONS platform [81, 82], which provides a modular and
979 extensible software architecture, allowing for the integration of a wide range of theoretical models
980 describing the partonic structure of the nucleon. EpIC currently supports a range of exclusive
981 reactions, including Deeply Virtual Compton Scattering (DVCS), Time-like Compton Scattering
982 (TCS), Deeply Virtual Meson Production (DVMP) with π^0 , and Double Deeply Virtual Compton
983 Scattering (DDVCS). It also features the implementation of radiative corrections. EpIC is well-
984 suited for both the analysis of existing experimental data and for impact studies, particularly in the
985 context of future experiments at EIC [83].

986 C.3 Phase I EIC running schemes

987 The initial planning of the Phase I EIC is summarized in Table. C.1. The setup is based on both the
988 physics impact and the early commissioning of the newly built accelerator machine. That said, the plan
989 may be subject to change depending on the development of the project as well as the interest from the
990 ePIC collaboration. For now, we make physics projection studies based on this table only.

991 The initial year focuses on commissioning the detector and accelerator systems, using electron-ion colli-
992 sions involving Ruthenium or Silver nuclei at 10x115 GeV. While no electron polarization is available in
993 this first year, the delivered integrated luminosity is expected to be approximately 0.9 fb^{-1} . The primary
994 physics focus during this period is on (diffractive) DIS on nuclei, which marks the first eA collisions at
995 a high-energy collider. This will lay the groundwork for future precision studies on the gluon saturation
996 phenomenon - which was also one of the “*Day 1*” measurements from the EIC White Paper.

997 In the second year, the EIC will begin its core physics program with collisions involving deuterons and

998 protons at a beam energy of 10×130 GeV. Electron polarization will be longitudinal, while the deuteron
 999 beam will be unpolarized and the proton beam transversely polarized. The expected annual luminosities
 1000 are 11.4 fb^{-1} for eD and $4.95 - 5.33 \text{ fb}^{-1}$ for ep . This year's program includes spectator-tagged DIS,
 1001 which is crucial for measuring the free neutron structure, along with deeply virtual Compton scattering
 1002 (DVCS), deeply virtual meson production (DVMP), and deeply exclusive meson production (DEMP) on
 1003 protons. These processes are instrumental for probing the nucleon and meson structure in terms of GPDs.

1004 The third year continues with electron-proton collisions at the same energy configuration of 10×130 GeV.
 1005 Both beams will now be polarized – electrons longitudinally, and protons transversely and/or longitudi-
 1006 nally. The integrated luminosity is expected to remain in the $4.95 - 5.33 \text{ fb}^{-1}$ range. This run will focus
 1007 on high-precision studies of DVCS, DVMP, and DEMP, leveraging both beam polarizations to perform
 1008 spin-dependent measurements, which will further study the proton spin decomposition, especially the
 1009 quark and gluon Orbital Angular Momentum.

1010 In the fourth year, the collider will diversify its physics reach by incorporating gold nuclei alongside
 1011 protons. Gold beams will be collided with electrons at 10×100 GeV, while the ep configuration will reach
 1012 up to 10×250 GeV. The annual luminosities are projected to be 0.84 fb^{-1} for eAu and $6.19 - 9.18 \text{ fb}^{-1}$ for
 1013 ep . Electron beams remain longitudinally polarized, while the protons will be polarized either transversely
 1014 or longitudinally. This year's program will enable studies of nuclear effects in exclusive processes such as
 1015 diffractive vector meson production for the gluon spatial distribution in heavy nuclei, as well as continued
 1016 exploration of DVCS, DVMP, and DEMP in both ep and eA collisions.

1017 Finally, the fifth year will extend the program to additional nuclear targets, including helium-3 and
 1018 gold, at 10×166 GeV and 10×100 GeV, respectively. Luminosities of 8.65 fb^{-1} for $e\text{He3}$ and 0.84 fb^{-1}
 1019 for eAu are expected. Electron beams remain longitudinally polarized, and the He3 beams will again
 1020 use transverse and/or longitudinal polarization where applicable. The focus this year includes precision
 1021 diffractive vector meson production in heavy nuclei and DIS with spectator tagging to measure the spin-
 1022 dependent structure function of the neutron, which are essential for studying the partonic structure of
 1023 nuclei and nucleons. These measurements will provide valuable insight into both nucleonic and nuclear
 structure and mark the culmination of a diverse and impactful initial running phase of the EIC.

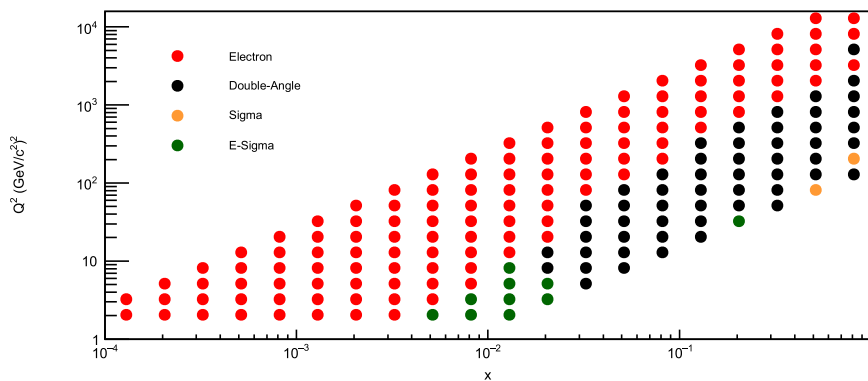


Figure C.1: Highest efficiency algorithm for each kinematic bin. Efficiency is determined by the number of events reconstructed in the correct bin using each reconstruction algorithm over the true number of events in the bin calculated using MC information.

1025 C.4 Analysis techniques, Backgrounds, and Uncertainty

1026 For most of the ePIC physics analyses, scattered electron is reconstructed not only for the DIS kinematic
1027 variables, but also physics variables. The exception may be the photoproduction process, which we do not
1028 discuss in this paper. Specifically for the exclusive physics program, the event activities/occupancies in
1029 the main ePIC detector are very low, mostly 1-2 particles. The general event selection will be as follows:

- 1030 • Good scattered electron candidates that satisfy i) $0.9 < E/p < 1.2$ and ii) $18 < E - P_z < 22$ GeV
1031 or similar. Depending on analyses, the scattered electron can be reconstructed via a combination
1032 of EEMC cluster for energy measurement and tracking for the momentum measurement. Particle
1033 Identification (PID) detectors are not used in this study, which is expected to further improve the
1034 electron purity.
- 1035 • Phase space selection on x , y , W , and/or Q^2 .
- 1036 • Event activity or multiplicity is limited to only the exclusive final-state, e.g., $N_{track} < 3$ for exclusive
1037 ϕ meson production. In addition, for proton beams, missing mass cut is also placed to further
1038 improve the exclusive event purity and resolutions.
- 1039 • For protons and light ion beams, far-forward detectors will reconstruct the scattered protons and
1040 nucleons from nuclear breakup, respectively. We require a B0, RP, or OMD track by ensuring at
1041 least one hit per layer in their respective subsystem.
- 1042 • For heavy nuclei, event rejection by veto activities in the FF system is used. We reverse the selection
1043 criteria for each subsystem in the FF above, and we require none of them has a signal track in order
1044 to veto this event.

1045 In the current study, we estimate the impact from residue inclusive DIS events that survive our exclusive
1046 event selections. It is found that the exclusivity selection has an efficiency of more than 99% ,depending
1047 on the final-state. For example, for DVCS, the physics background can come from π^0 production with
1048 two photons merged into one, which is estimated to be around 1% at the lowest energy 5x41 GeV. For
1049 early science energies, this is much less than 1%.

1050 Furthermore, Events with resonances in the final state, e.g., vector-meson, generally has even higher
1051 exclusive event efficiency due to the selection on the mass. For instance, the DVMP with J/ψ can
1052 have a residue DIS background where low multiplicity events that proton can be excited and become
1053 neutron However, the exception is the eAu diffractive ϕ production where the dominate background
1054 comes from incoherent ϕ production. The remaining background events is on the order of 1% but its
1055 highly t dependent. See results later in Section C.5. Other non-physics backgrounds, e.g., from the
1056 machine, were not considered for most analysis except for DVCS and π^0 .

1057 At the current stage, since no ePIC detector system is built, estimating systematic uncertainties based
1058 on the instrumentation can be difficult and unrealistic. Therefore, our approach is to evaluate systematic
1059 uncertainty in a limited fashion, with either projected performance of a detector or uncertainties related
1060 to the analysis from previous experiences, e.g., HERA. Below are a few major uncertainty sources that
1061 are currently under consideration:

- 1062 • Integrated luminosity - 1%
- 1063 • Event and track selections
- 1064 • Selection on signal extraction

DIS & physics ($Q^2 > 1 \text{ GeV}^2$)	Machine	
DVCS	3% for DIS and $< 1\%$ from π^0	
DV π^0 P	0% low t and 60-100% for high t	
DEMP	0.012% for DIS	
DVMP	$< 40\%$ but can be removed by mass fits	
eAu ϕ	$\sim 1\%$ incoherent	
eHe3	Photoproduction (not studied here)	

Table C.2: Current estimates of contamination from DIS event and machine (all sources - beam gas, synchrotron etc) backgrounds for all of the exclusive, diffractive and tagging analyses described in this section.

- Incoherent diffractive contamination

Table C.2 summarizes the potential contamination from DIS and machine backgrounds for each analysis based upon the current simulations. In Table C.3, the dominant systematic uncertainty sources are listed for each analysis based on past experiences. This is by no means a rigorous method to evaluate systematic uncertainty, which will be only possible after the detector is built, but it is a way to anticipate potential uncertainty that could arise in the analysis level. Follow-up pseudo-analysis will be performed accordingly to quantify the systematic uncertainty based on detector and physics simulations.

	Dominant systematics source	Estimates
DVCS	BH interference?	
DV π^0 P	cluster merging	
DEMP	Scale uncertainty	12%
DVMP	Background estimation and efficiency	
eAu ϕ	Incoherent background and unfolding	
eHe3	Far-forward mistagging rate?	

Table C.3: Dominant sources of systematic errors on the exclusive, diffractive and tagging measurements described in this section. These estimates are based upon past experience from the closest comparable existing measurements.

C.5 Results

All results are reported in terms of phase I EIC luminosity; if possible, we can report the ultimate energy with higher luminosity.

C.5.1 Imaging program of protons

A central objective of the EIC physics program is to explore the three-dimensional structure of nucleons and nuclei. This structure can be accessed through Generalized Parton Distributions (GPDs), which are experimentally probed via exclusive processes such as Deeply Virtual Compton Scattering (DVCS) and Deeply Virtual Meson Production (DVMP). Among these, DVCS provides the cleanest access to GPDs

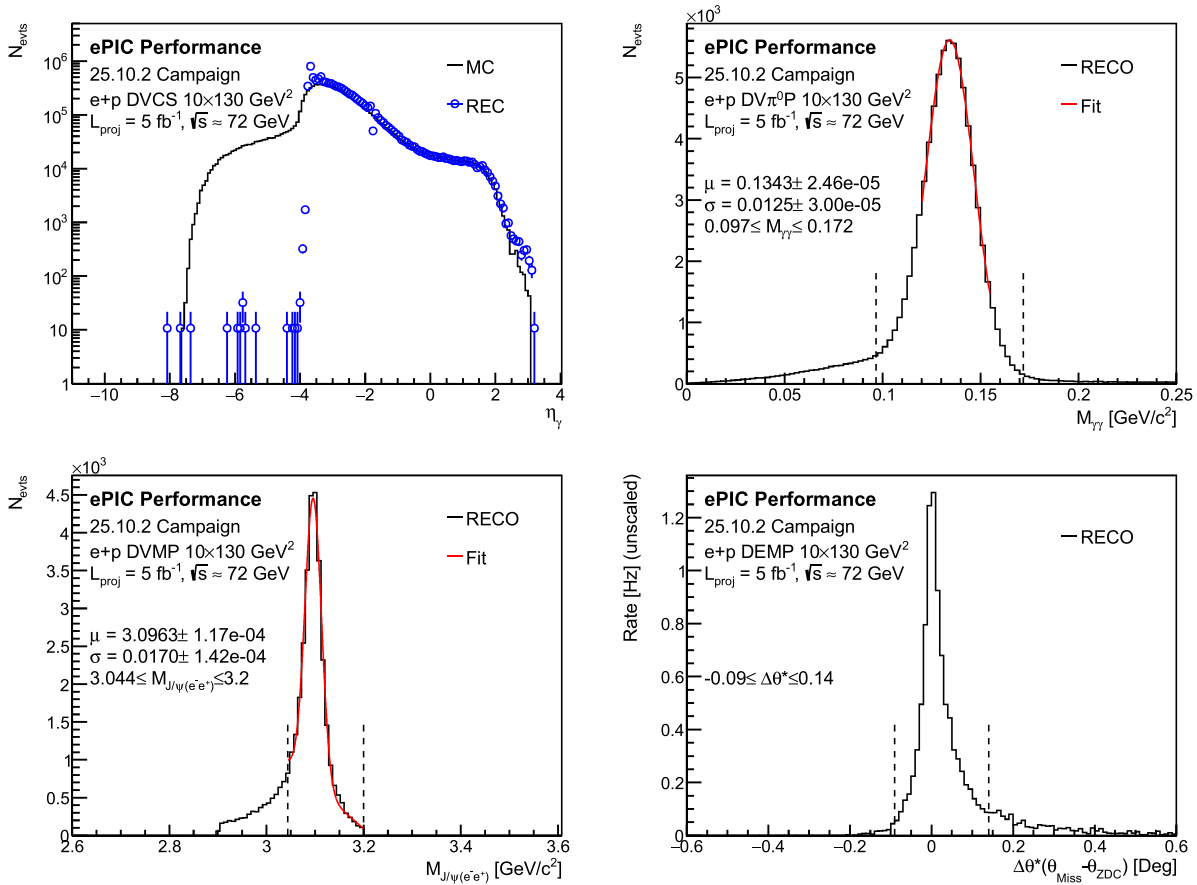


Figure C.2: Reconstructed distributions of key observables for each deep exclusive process: (top left) Pseudo-rapidity distribution of the DVCS photon. (top right) Reconstructed π^0 invariant mass distribution for exclusive π^0 production. (bottom left) Reconstructed J/ψ invariant mass distribution for DVMP. (bottom right) Angular difference between the reconstructed neutron and the missing momentum calculated from the combined scattered electron and pion.

1080 and is particularly sensitive to chiral-even GPDs through its cross section, allowing for a detailed spatial
 1081 imaging of quark distributions within the nucleon. In contrast, DVMP involving J/ψ mesons serves as a
 1082 powerful probe of the gluon spatial distribution. Complementary information is provided by hard exclusive
 1083 π^0 production (DV π^0 P), which is sensitive to chiral-odd GPDs related to quark transversity distributions.
 1084 Furthermore, measurements of meson form factors through Deep Exclusive Meson Production (DEMP)
 1085 offer insights into the internal structure of pions and their role as Goldstone bosons, which is particularly
 1086 relevant for understanding the mechanism of mass generation in QCD. In this section, we examine four
 1087 selected physics channels to illustrate the scientific potential of the EIC ePIC detector during its first five
 1088 years of operation.

1089 To demonstrate the detector's ability to realize this physics program, detailed simulations were performed
 1090 for representative exclusive processes. To evaluate the detector acceptance, performance, and efficiency
 1091 for each physics channel, reconstructed distributions of key observables for the deep exclusive processes are
 1092 shown in Fig. C.2. The top-left panel presents the pseudo-rapidity distribution of the DVCS photon, where
 1093 the reconstructed variable are compared with the Monte Carlo truth. The sharp drop below $\eta \sim -3.5$
 1094 corresponds to the limited acceptance of the central detector, while good agreement is observed within
 1095 the central detector coverage. The top-right panel shows the reconstructed invariant mass distribution of

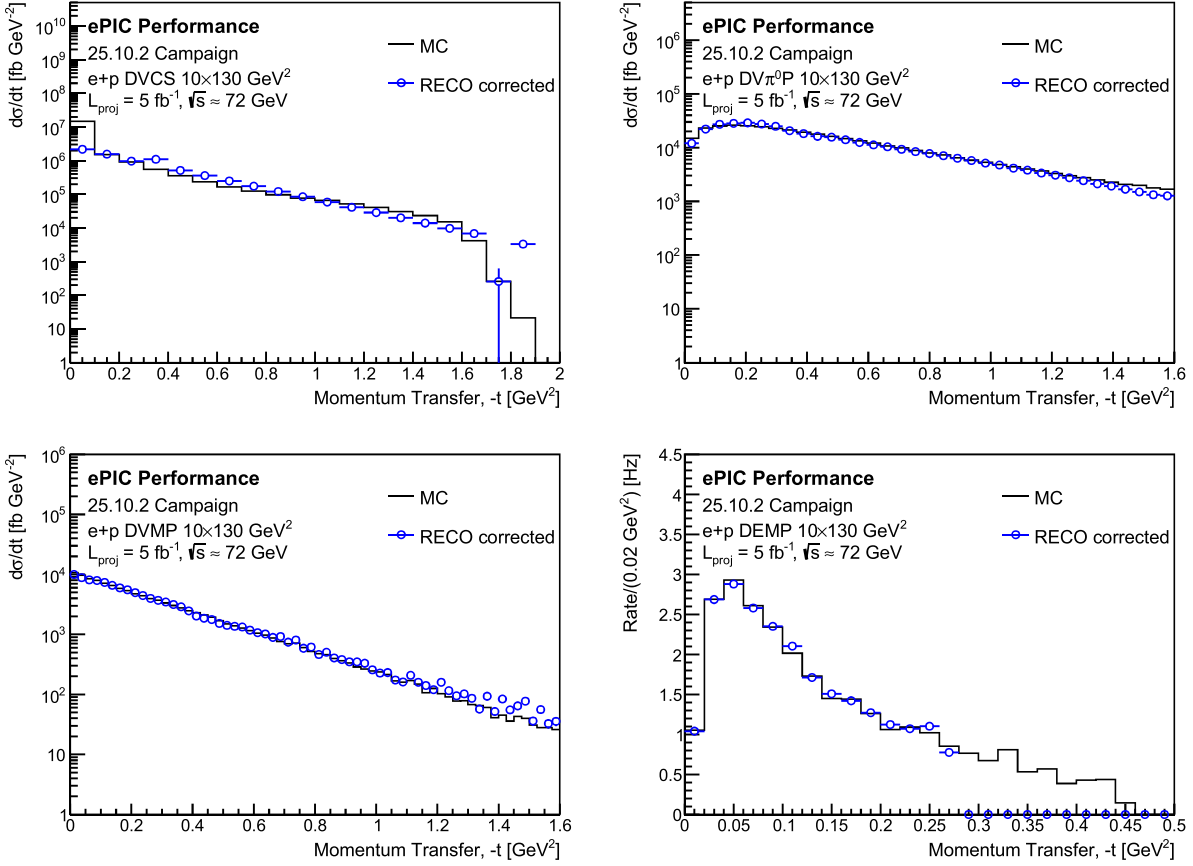


Figure C.3: Corrected t -distributions for each deep exclusive process, accounting for acceptance and efficiency effects: (top left) DVCS. (top right) Exclusive π^0 production. (bottom left) DVMP J/ψ production. (bottom right) DEMP.

1096 the π^0 in exclusive π^0 production, which includes the effects of calorimeter resolution. The distribution
 1097 peaks at the nominal π^0 mass and exhibits a long tail toward lower masses due to energy smearing. The
 1098 bottom-left panel displays the reconstructed J/ψ invariant mass distribution for DVMP events. Similarly,
 1099 the distribution peaks at the nominal J/ψ mass with a relatively narrow width, indicating good mass
 1100 resolution. The bottom-right panel shows the angular difference between the reconstructed neutron in
 1101 the ZDC and the missing momentum calculated from the combined scattered electron and pion. In other
 1102 words, it compares the reconstructed neutron impact position with the expected one for a true DEMP
 1103 event. The distribution being close to zero and narrow demonstrates that neutron reconstruction is highly
 1104 effective. Overall, the key observables for each deep exclusive process are well reconstructed, indicating
 1105 reliable detector performance within the expected acceptance regions.

1106 Following the validation of reconstruction performance, exclusivity requirements are imposed to select pure
 1107 samples of exclusive events for cross-section determination. Each physics channel satisfies the requirements
 1108 to be identified as an exclusive process for cross-section evaluation. The exclusivity criteria are as follows:
 1109 (1) a well-identified scattered electron; (2) a well-reconstructed key observable — a photon for DVCS, a
 1110 π^0 for DV π^0 P, J/ψ for DVMP, and a neutron for DEMP; (3) a well-identified scattered proton; and (4)
 1111 complete reconstruction of all final-state particles. Once these requirements are met, the distribution of
 1112 the squared momentum transfer, t , can be calculated, as shown in Fig. C.3, and compared with the Monte
 1113 Carlo truth. The results have been corrected for detector acceptance and efficiency, and normalized by

1114 the integrated luminosity. The current version of the figure uses only the scattered proton information
 1115 to compute $t_{\text{BABE}} = (p - p')^2$. The reconstructed t -distribution exhibits a dip corresponding to the
 1116 limited acceptance of the far-forward detectors; however, this gap can be mitigated by incorporating
 1117 the reconstructed key observable to calculate $t_{\text{eXBE}} = (p - p'_{\text{corr}})^2$. In the case of DEMP, the t_{eXBE}
 1118 method is used to calculate t as this provides the most accurate results for this channel. The resulting
 1119 t -distributions provide the foundation for spatial imaging of quark and gluon distributions within the
 1120 nucleon through Fourier transformation and the extraction of pion form factors, F_π as seen in Fig. C.4.
 1121 Further details on the $DV\pi^0 P$ and DEMP measurements, including the process of extracting F_π can be
 1122 found in the ePIC analysis notes for these channels [84, 85].

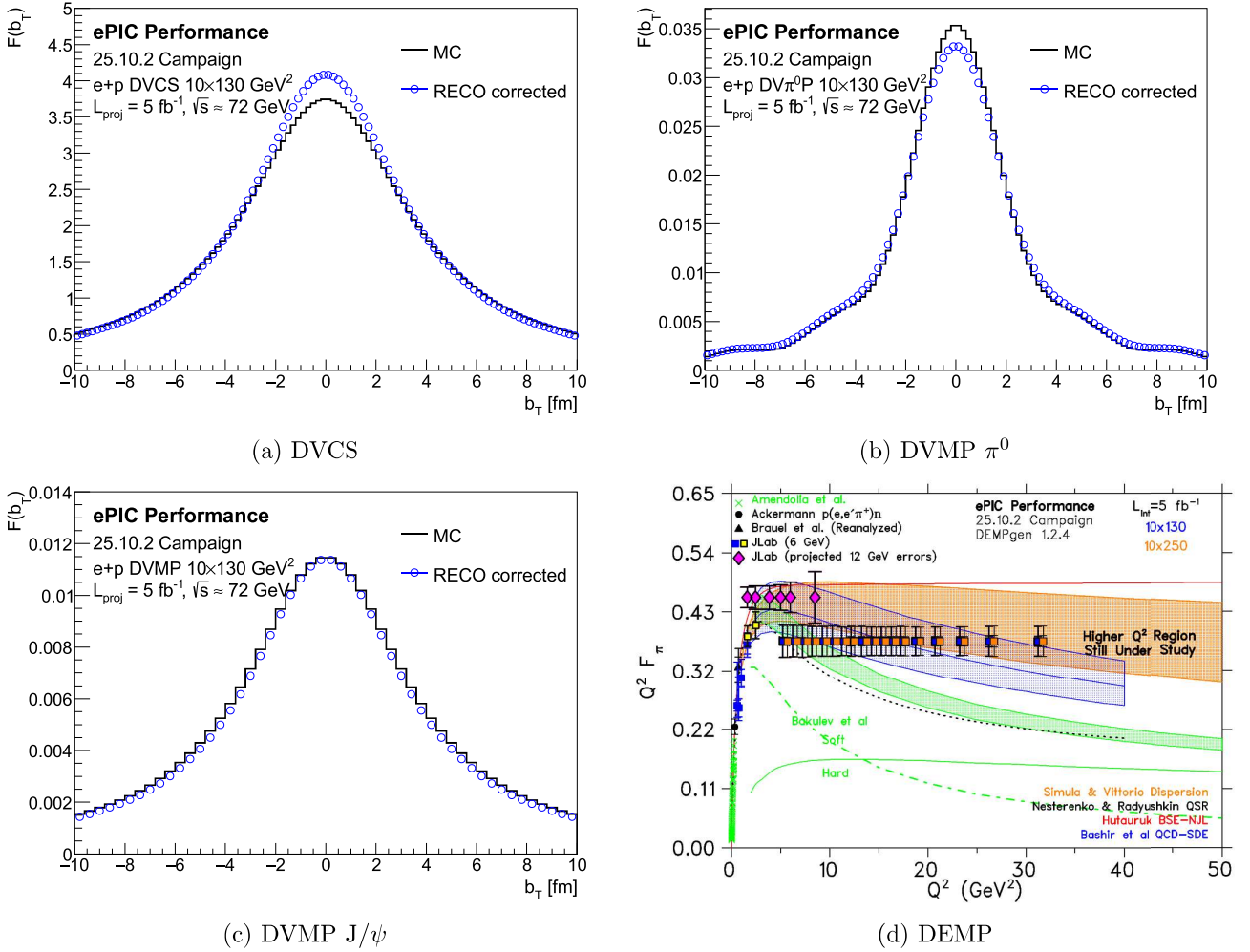


Figure C.4: Fourier Transforms of the t distributions seen in Fig C.3 for DVCS (top left), exclusive π^0 production (top right) and DVMP J/ψ production (bottom left). Projected uncertainties for F_π extraction from DEMP measurements are also shown (bottom right). Note that for DEMP, the y-positioning of projected points is arbitrary but the error bars represent the projected errors for these points.

1123 C.5.2 Tagged DIS on deuteron

1124 Proton structure functions are routinely measured in inclusive deep-inelastic scattering. However, struc-
 1125 ture functions measured on a neutron target can provide additional insight related to quark-flavor sep-

1126 aration and enable further study into the onset of nuclear modifications to structure functions in light
 1127 nuclei. Accessing neutron structure functions is experimentally challenging due to a lack of pure neutron
 1128 beams/targets. A successful approach has been implemented in fixed-target experiments using spectator-
 1129 tagged deep-inelastic scattering on a deuterium target, where the proton spectator is used to determine
 1130 the relative momentum between the nucleons to identify a configuration where the nucleons are quasi-
 1131 free [86–89]. However, the fixed-target kinematics make it difficult to achieve $p_{T,spectator} \lesssim 70$ MeV/c. In
 1132 the collider kinematic environment at the EIC access to a kinematic region where $p_{T,spectator} \sim 0$ MeV/c
 1133 enables application of pole extrapolation methods with smaller uncertainties to extract free neutron struc-
 1134 ture functions from the lightly bound deuteron by exploiting the behavior of the deuteron wave function
 1135 near its pole [66, 90–92]. Additionally, neutron-tagged events can be used to extract free proton structure
 1136 which can then be compared to measurements in electron + proton collisions with the same kinematics
 1137 at the EIC, allowing for control over systematics associated with the pole extrapolation method itself.

1138 In ePIC, simulations are performed using BeAGLE electron + deuteron DIS events passed through the
 1139 full ePIC detector simulation and reconstruction framework. In the tagged-proton case, protons are
 1140 reconstructed using the off-momentum detectors, while the tagged-neutron events are reconstructed using
 1141 the zero-degree calorimeter.

1142 The first step in this analysis is extraction of the tagged-deuteron cross section:

$$1143 \quad d\sigma = \text{Flux}(x, Q^2) dx dQ^2 \frac{d\phi_{e'}}{2\pi} \times \sigma_{red,d}(x, Q^2, \alpha_p, p_{pT}, \phi_p) d\Gamma_p, \quad (12)$$

1143 where $\text{Flux}(x, Q^2)$ is the photon flux defined as:

$$1144 \quad \text{Flux}(x, Q^2) \equiv \frac{2\pi\alpha_{em}^2 y^2}{Q^4(1-\epsilon)x}. \quad (13)$$

1144 Here, α_{em} is the fine structure constant and ϵ is the virtual photon polarization parameter:

$$1145 \quad 1 - \epsilon = \frac{y^2}{1 + (1-y)^2} + \mathcal{O}\left(\frac{x^2 m_N^2}{Q^2}\right). \quad (14)$$

1145 The last term in Eq. (12) is the invariant phase space element $d\Gamma_p$ which can be written as:

$$1146 \quad d\Gamma_p = [2(2\pi)^3]^{-1} \frac{d\alpha_p}{\alpha_p} \frac{dp_T}{2} \phi_p. \quad (15)$$

1146 Figure C.5 shows the tagged-deuteron cross section for a single (x, Q^2, α_p) bin for tagged protons (top)
 1147 and tagged neutrons (bottom).

1148 Once this distribution is obtained, the inverse of the deuteron pole factor ($S_d(p_{pT}, \alpha_p)[\text{pole}]$) is applied to
 1149 remove the pole and acquire the tagged-*nucleon* cross-section ($\sigma_{red,n}$) which can then be used to perform
 1150 the pole extrapolation and can be written as:

$$1151 \quad \sigma_{red,n} = \frac{\bar{\sigma}_{red,d}(x, Q^2)}{[2(2\pi)^3] S_d(p_{pT}, \alpha_p)[\text{pole}]}, \quad (16)$$

1151 where the deuteron pole factor is:

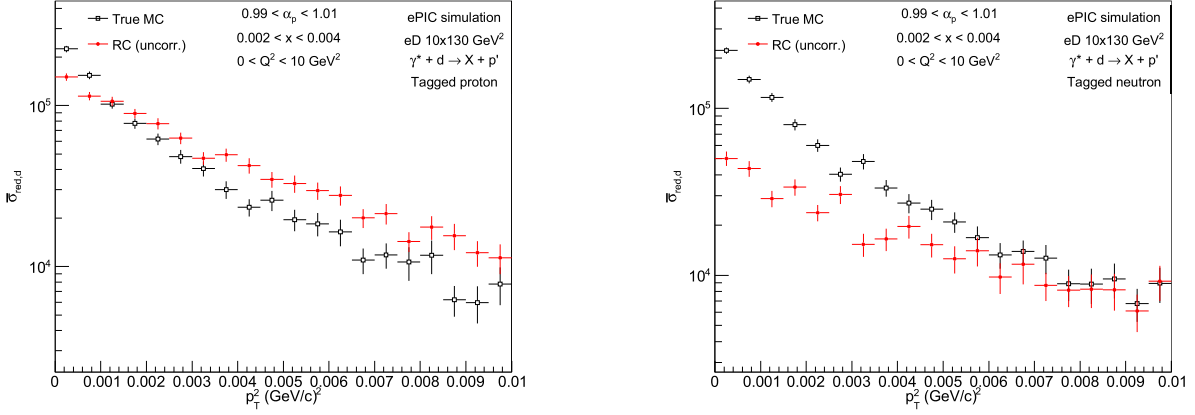


Figure C.5: Tagged-deuteron reduced cross-section from events with a tagged spectator proton (top) and neutron (bottom).

$$S_d(p_{pT}, \alpha_p)[\text{pole}] = \frac{R}{(p_{pT}^2 + a_T^2)^2}, \quad (17)$$

$$a_T^2 = m_N^2 - \alpha_p(2 - \alpha_p) \frac{M_d^2}{4}, \quad (18)$$

$$R = \alpha_p^2 m_N \Gamma^2 (2 - \alpha_p). \quad (19)$$

1152 All factors in Eq. (12)-(19) can be calculated from kinematics of the scattered electron and the spectator
 1153 nucleon, except for the residue of the nucleon pole factor of the nonrelativistic deuteron wave function Γ
 1154 which has to be calculated from theory, or obtained from an experiment. The value used in this study
 1155 is $\Gamma = 0.007885 \text{ GeV}$. All Eq. (12)-(19) and the value of Γ are taken from Ref. [66]. Examples of the
 1156 nucleon cross sections, in the same (x, Q^2, α_p) bin as Fig. C.5, are shown in Fig. C.6.

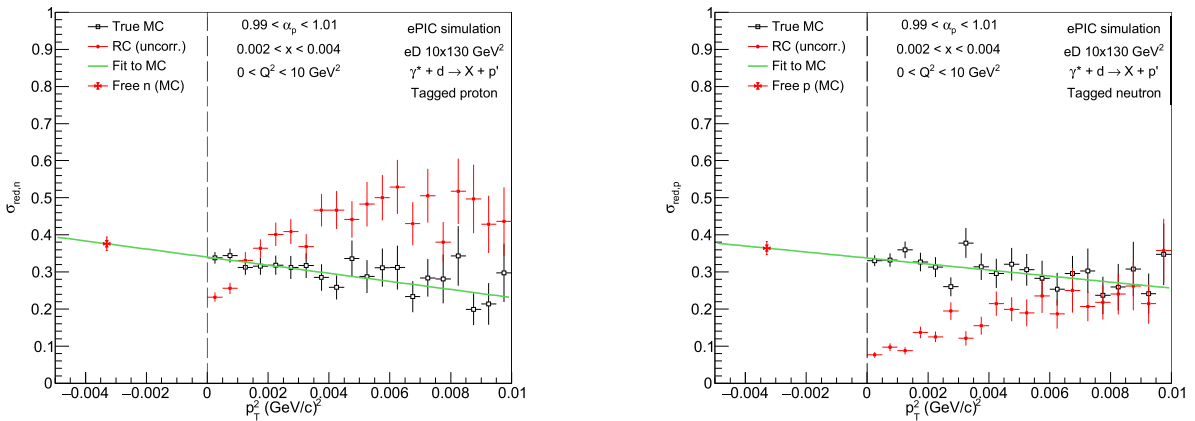


Figure C.6: Spectator proton (top) and neutron (bottom) cross-section after removal of pole from deuteron reduced cross-section. This distribution is then fit with a straight line to perform the pole extrapolation to find the on-shell point where the nucleon is unbound.

1157 A linear fit is performed and the fit is evaluated at the location of pole where $p_{T,\text{spect}}^2 \rightarrow -a_T^2$. This

1158 extrapolated value is the reduced cross-section on the quasi-free active nucleon (tagged proton means
 1159 extraction of the *neutron* reduced cross-section). The full set of these reduced cross-section values in bins
 1160 of (x, Q^2) and for $\alpha_p \sim 1.0$ are shown in Fig. C.7.

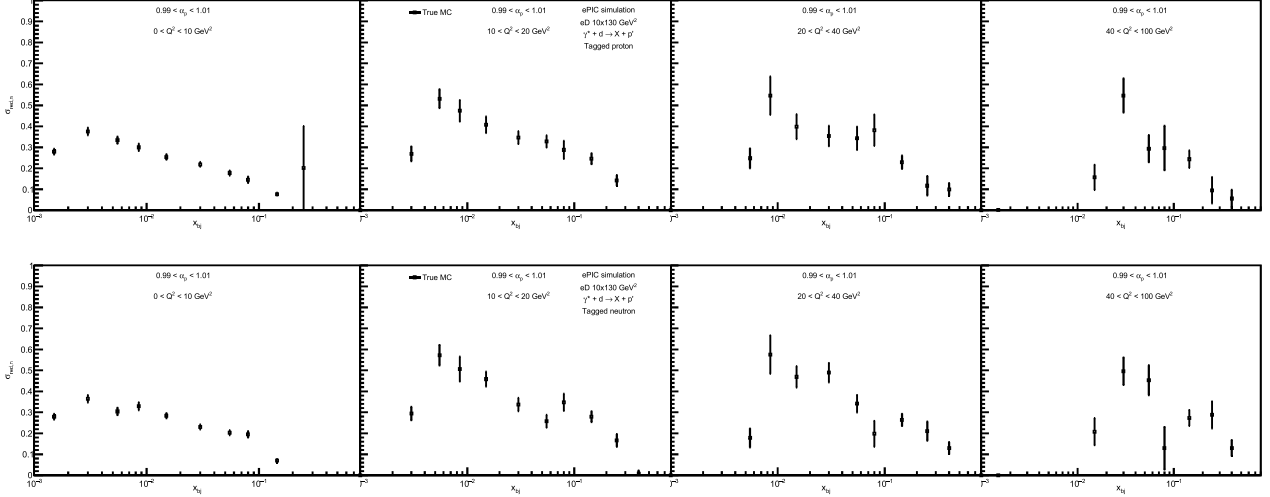


Figure C.7: Summary of the spectator reduced cross-sections extracted from the pole extrapolation procedure in bins of (x, Q^2) . These are all evaluated for a $\mathcal{L}_{int} \sim 0.1 fb^{-1}$, which amounts to about 0.01 the total electron + deuteron luminosity expected during the early EIC running period.

1161 C.5.3 He3 with double spectator tagging

1162 Traditionally, neutron measurements have been done through light-nuclei target as there are no free
 1163 neutron source. At ePIC, one can measure the scattering of a mostly free neutron inside D and He from
 1164 using the far forward detectors to tag the spectator protons. Taking advantage of this technique, with
 1165 the polarized ^3He beam planned in year 5 of early EIC running, the virtual photon spin asymmetry, A_1 ,
 1166 and the spin dependent structure function, g_1 , of neutrons can be measured with less model dependence
 1167 and achieve more precise results. These are important for verifying nuclear effect, understanding the spin
 1168 composition of nucleons, extracting the Bjorken sum and α_s via polarized measurement.

1169 The asymmetry, A_1 , is related to the longitudinal spin asymmetry as described in Sec. A.7, Eqns.7-10. R
 1170 is the ratio of the longitudinal to transverse virtual photon absorption cross sections as defined in Eqn. 9,
 1171 which can be extracted from the spin-independent structure functions. The spin-dependent structure
 1172 function, g_1 , is related to A_1 by this equation:

$$\frac{g_1(x, Q^2)}{F_1(X, Q^2)}(1 + \gamma^2) = \gamma A_2(x, Q^2) + A_1(x, Q^2) \quad (20)$$

1173 where the asymmetry A_2 can also be measured at EIC. Projection study of the sensitivity and kinematic
 1174 coverage of A_1^n and g_1^n at early EIC running is done using the event samples generated by BeAGLE. It
 1175 is assumed that half of the running time will be spent on the longitudinal spin asymmetry, $A_{||}$, and the
 1176 other half of the time on A_{\perp} . The statistical uncertainty of A_1 is then estimated from $\delta A_{||,\perp} \approx \frac{1}{\sqrt{N} P_e P_N}$
 1177 where N is the number events in each x and Q^2 bin in the simulation. P_e and P_N are the polarization of
 1178 the electrons and neutrons, which are both assumed to be 70% for this study.

1179 The double spectator tagging is tested using a primitive method of checking the number of hits in the
 1180 RP and OMD. The number of proton tracks are formed based on the minimum number of hits among

1181 the planes of a detector. If there are at least two proton tracks, the event is tagged as *en* scattering. The
 1182 simple tagging method has a uniform tagging efficiency of about 83% and purity above 90% across all
 1183 x and Q^2 region, which can be further improved by vetoing neutron events in ZDC and the currently-
 1184 under-development tracking algorithm for the spectator protons.

1185 Figure C.8 shows the projected kinematic coverage and estimated statistical uncertainties of A_1^n and g_1^n
 1186 measurement in year 5 of EIC running, where the A_1^n central values of the projected result are calculated
 1187 from parameterizations of a world data analysis [41], and g_1^n values are approximated by $A_1 \cdot F_1$, where
 1188 the structure function, F_1 , is taken from the JAM22 global fit [55]. Highlighted region in yellow on the
 1189 left is the rough region for the current existing data. ePIC will uncover a large phase space for new A_1^n
 1190 and g_1^n data while reach low x region which is important for spin physics study and α_s extraction.

1191 The A_1^n data are also extracted using the traditional method using a simple ^3He model:

$$A_1^{^3\text{He}} = P_n \frac{F_2^n}{F_2^{^3\text{He}}} A_1^n + 2P_p \frac{F_2^p}{F_2^{^3\text{He}}} A_1^p \quad (21)$$

1192 to compare the result from double tagging as shown in Fig. C.8. In the model calculation, the A_1 s and
 1193 F_2 s are obtained from the same parameterizations and JAM22 global fit as earlier. The effective nucleon
 1194 polarization, $P_n = 0.86 \pm 0.02$ and $P_p = -0.028 \pm 0.004$ in ^3He are obtained from [93]. By using the less
 1195 model dependent double spectator tagging method, the uncertainties of the data are reduced by about
 1196 50 - 70%.

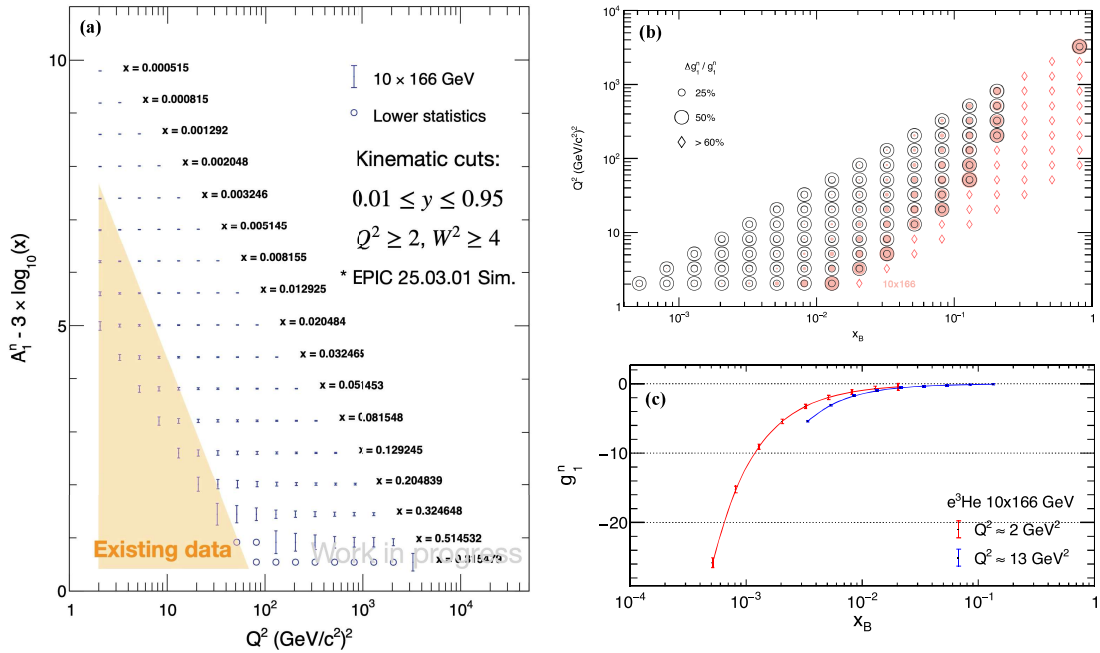


Figure C.8: (a) Projected result and statistical uncertainty on A_1^n in year five of EIC running using the double tagging method. Central bin A_1^n value is calculated from parameterization taken from [41]. Highlighted area is the roughly the region of the current existing data on A_1^n . (b) and (c): Projected result and statistical uncertainty on g_1^n .

1197 C.5.4 Imaging program of heavy nuclei and saturation physics

1198 The momentum transfer distribution ($|t|$) forms a diffractive pattern that encodes information about
 1199 the spatial distribution of gluons in the hadron wave function [94]. Since $|t|$ is conjugate to the impact

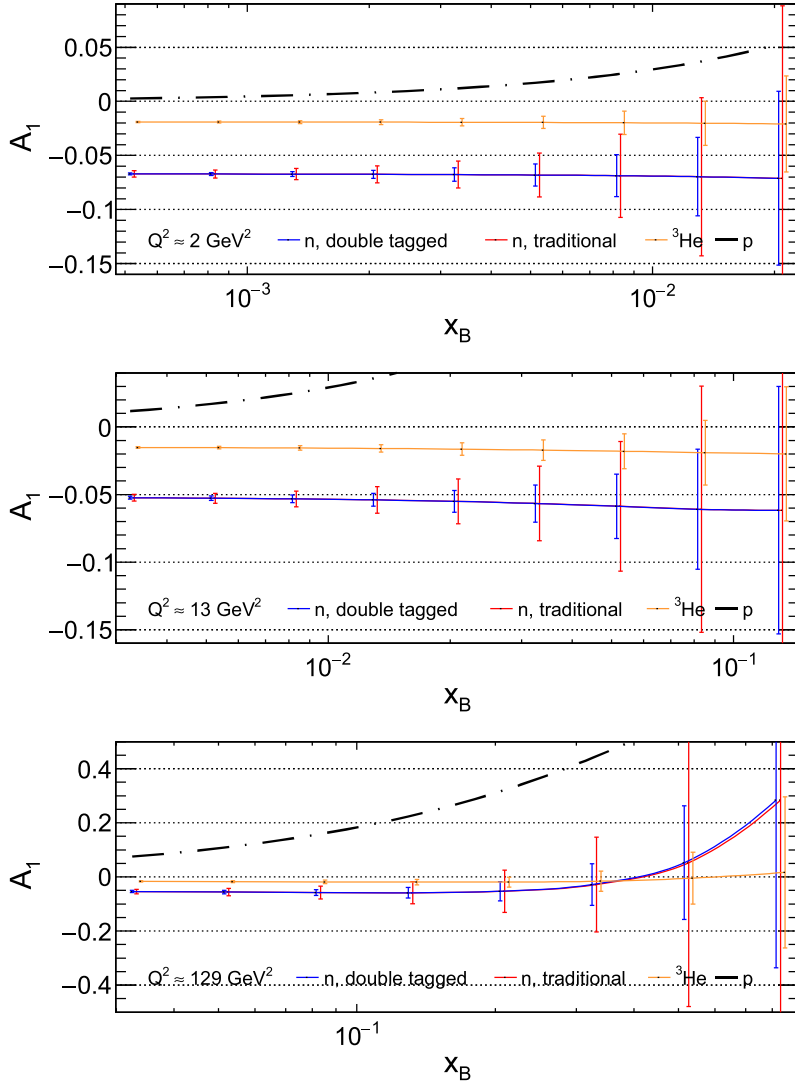


Figure C.9: Comparison of A_1^q uncertainties extracted using the traditional model dependent method (blue) versus the double tagging method (red) at three selected Q^2 bin. The orange line in each plot is the estimated statistical uncertainty of $A_1^{3\text{He}}$ while the black dashed line is the central value of A_1^p .

1200 parameter, a Fourier-Bessel (Hankel) transformation of the distribution enables us to obtain the spatial
 1201 profile of the gluon density. However, the $|t|$ distribution is a challenging measurement, as it depends
 1202 on the outgoing nucleus' momentum, which, for heavy nuclei, we cannot access precisely. Consequently,
 1203 we have to use different methods to reconstruct this measurement. There are two main complications
 1204 with this: limited precision and a large background from incoherent production where the nucleus breaks
 1205 up. This analysis utilizes a projective technique, as demonstrated in [67], to reconstruct the $|t|$ distri-
 1206 bution by invoking cuts and momentum projection along the direction normal to the electron scattering
 1207 plane (\hat{n}) to resolve the diffractive pattern and the resulting gluon distribution through a Fourier-Bessel
 1208 transformation.

1209 There are three different ways that we implement to reconstruct the $|t|$ distribution: method E which
 1210 directly solves for $P_{A'}$ to arrive at the final formula for $|t|$ and is used to generate MC events, method L
 1211 uses a corrected outgoing ion momentum by using the mass as an additional constraint, and the projection

1212 method which incorporates a wedge cut as an additional requirement for method L. Given a coherent
 1213 exclusive diffractive VM event, we have the following conservation of four-momenta equation

$$P_e + P_A \rightarrow P_{e'} + P_{A'} + P_{\text{VM}}, \quad (22)$$

1214 where P_e is the four-momentum of the incoming electron, P_A denotes the four-momenta of the incoming
 1215 ion, $P_{e'}$ and $P_{A'}$ are the outgoing electron and ion four-momenta respectively, and P_{VM} is the four-
 1216 momenta of the produced VM. The derivation of the different methods of $|t| = -(P_{A'} - P_A)^2$ reconstruction
 1217 are based off of Eqn. 22 and more information about their derivation can be found in [95]. The derivation
 1218 of the projection method is as follows:

- We define the projected $|t|$ as

$$|t|_{\text{proj}} = (t_x, t_{\hat{n}}, t_z, t_E), \quad (23)$$

1220 where

$$\begin{aligned} |t|_{\hat{n}} &= -[(P_e - P_{e'} - P_{\text{VM}}) \cdot \hat{n}]^2 \\ &= (P_{\text{VM}} \cdot \hat{n})^2. \end{aligned} \quad (24)$$

- Beginning with the $|t|$ distribution given by method L, we decompose as $|t| = |t|_{\perp} + |t|_{//}$ where
 1222 $|t|_{\perp} = |t|_x + |t|_y$ and $|t|_{//} = |t|_z + |t|_E$ are transverse and longitudinal components respectively.
- We further decompose the transverse components such that $p_x = \sqrt{|t|_x}$ and $p_y = \sqrt{|t|_y}$ (i.e.
 1224 $p_y = p_{\hat{n}} = \sqrt{|t|_y} = \sqrt{|t|_{\hat{n}}}$ given the relation $|t|_{\perp} = p_{\perp}^2 = p_x^2 + p_y^2$).
- We then parameterize p_x and p_y for which

$$\begin{aligned} p_x &= p_{\perp} \sin(\theta) \\ p_y &= p_{\perp} \cos(\theta). \end{aligned} \quad (25)$$

- Lastly, we cut a wedge of angle θ_{max} from the $p_y = p_{\hat{n}}$ axis (see [67] for more details). The
 1227 angle for the wedge cut is given by

$$\theta_{\text{max}} = \tan^{-1} \left(\sqrt{\frac{|t_x|}{|t_{\hat{n}}|}} \right). \quad (26)$$

1228 After constructing the momentum transfer profile, we can take a Fourier-Bessel transformation to extract
 1229 the spatial distribution of the gluons [68]. As shown in [96], a 2-dimensional transformation of the
 1230 transverse $|t|$ distribution gives the transverse distribution of the spatial profile. The transformation used
 1231 is given by

$$F(b) \propto \frac{1}{2\pi} \int_0^{\infty} dq_T q_T J_0(bq_T) \sqrt{\frac{d\sigma}{d|t|}}, \quad (27)$$

1232 where J_0 is a Bessel function of the first kind, q_T is the transverse momentum, b is the impact parameter,
 1233 and $d\sigma/d|t|$ is the differential cross section.

1234 The results of this reconstruction are shown in Fig. C.10. First, we can see a significant enhancement
 1235 in resolving the diffractive pattern of the $|t|$ distribution. Previously, the best method available for us
 1236 to use was method L as stated in [95]. The projection method enables us to determine the peaks and
 1237 minima with a much better resolution than before. The price we pay for making the wedge cut in the
 1238 projection method is a loss of statistics, as shown in Fig. C.10. In this example, we use $\theta_{\text{max}} = \pi/12$
 1239 which results in $\approx 83\%$ of lost coherent VM events. Second, the transformation shown in Fig. C.10
 1240 clearly indicates an improvement from the method L reconstruction. This analysis demonstrates that the
 1241 projection method used to reconstruct the momentum distribution is an effective approach to overcome
 1242 the previous challenges of the $|t|$ measurement and allows more precise spatial imaging of the gluons inside
 1243 the nucleus.

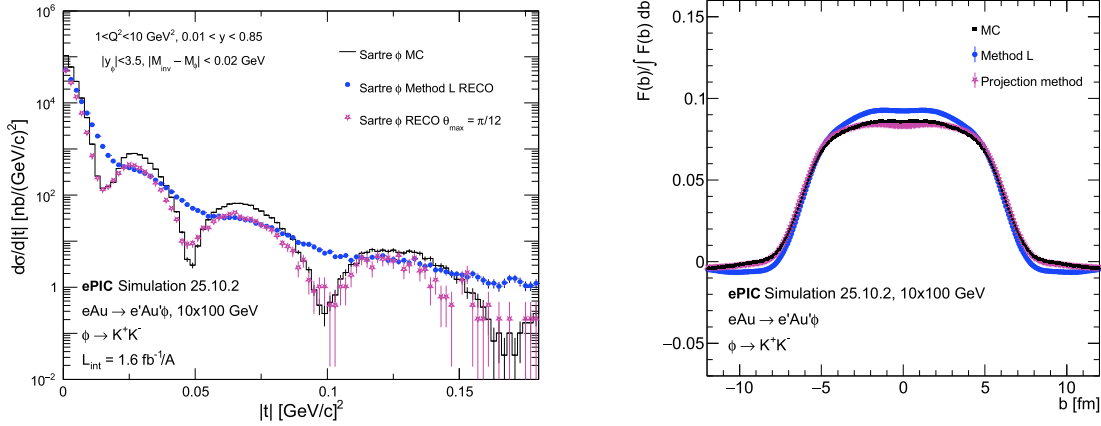


Figure C.10: Left: $|t|$ distribution with the method L and the projection method shown for comparison with the MC truth distribution (black curve). The filled blue circles represent method L reconstruction and the open pink stars correspond to reconstruction using the projection method with a wedge cut of $\theta_{\max} = \pi/12$. Note that the $|t|$ distribution that implements the projection method is normalized by $(\pi/2)/\theta_{\max}$. Right: 2-dimensional Fourier-Bessel transformation of the $|t|$ distribution with wedge cut of $\theta = \pi/12$. This shows the gluon spatial distribution with a comparison from the transforms of the truth, method L, and the projection method distributions. The black solid squares represent the truth distribution, the blue full circles correspond to $|t|$ reconstruction using method L, and the open pink stars represent the reconstruction of $|t|$ using the new projection technique.

1244 C.6 Kaon Structure Function Studies and Far-Forward Λ^0 Reconstruction

1245 C.6.1 Kaon Structure Function Motivations

1246 The kaon is the lightest and simplest hadronic system containing a strange quark, making it a valuable
 1247 probe for studying the influence of quark mass on hadron structure. Although theoretical calculations
 1248 predict clear differences between the partonic structure of the pion and the kaon [97], particularly in
 1249 the momentum carried by quarks and gluons, experimental information on the kaon structure remains
 1250 very limited. The only measurement available is a Drell–Yan determination of the kaon-to-pion structure
 1251 function ratio [98]. An alternative approach to access the kaon structure is provided by semi-inclusive
 1252 measurements of the Sullivan process in deep-inelastic electron–proton scattering [99]. In this process, the
 1253 electron scatters off the virtual kaon cloud of the proton, leading to final states containing strangeness such
 1254 as $e + p \rightarrow e' + k^+ + \Lambda^0$. The future Electron–Ion Collider (EIC) setup, together with the ePIC detector,
 1255 could provide the luminosity, kinematic coverage, and forward detection capabilities required to perform
 1256 such innovative measurements. This study focuses on the projection of the expected uncertainties.

1257 C.6.2 Kaon Structure Function Simulations

1258 The feasibility of kaon structure measurements using the Sullivan process, as well as projections of the
 1259 expected statistical uncertainties, were evaluated through detailed simulations. An event generator was
 1260 developed to produce realistic events for the reaction of interest, $e + p \rightarrow e' + k^+ + \Lambda^0$, using state-of-
 1261 the-art evaluated data. Simulations were performed for representative EIC beam-energy configurations,
 1262 including 5×41 , 10×100 , 10×130 , and 18×275 GeV. The transport of the final-state particles through

1263 the ePIC detector was simulated using GEANT4, taking into account the detector geometry and response.

1264 C.6.3 Kaon Structure Function Analysis

1265 In the framework of a semi-inclusive measurement, the simulation analysis focused on the reconstruction
 1266 of the Λ^0 hyperon. Since the calorimetric response to this neutral particle is indistinguishable from that
 1267 of neutrons, its identification relies on signatures from its decay products. Indeed, the typical boost values
 1268 of Λ^0 at EIC let it fly several meters along the forward region of ePIC, before it decays either via the
 1269 charged channel $\Lambda^0 \rightarrow p + \pi^-$ (64%) or via the neutral channel $\Lambda^0 \rightarrow n + \pi^0 \rightarrow n + \gamma_1 + \gamma_2$ (36%) [23]. As
 1270 the charged decay channel is sensitive to the magnetic fields present in the experimental setup, the first
 1271 stage of the analysis focused on the reconstruction of Λ^0 through the triple coincidence $n + \gamma_1 + \gamma_2$.

1272 The simulation analysis was performed using the reconstruction framework EICRECON. This software
 1273 package already includes a Λ^0 reconstruction module based on the detection of neutral decay products in
 1274 the Zero-Degree Calorimeter (ZDC). While this method has been shown to be efficient for mono-energetic
 1275 and mono-angular Λ^0 gun simulations [100], it proves largely inefficient when applied to realistic Λ^0
 1276 distributions generated by the event generator. Owing to the broad energy and angular distributions of
 1277 the produced Λ^0 hyperons and decay products, combined with the limited geometric acceptance of the
 1278 ZDC (positioned 35 m downstream of the interaction point), only a negligible fraction of events can be
 1279 successfully reconstructed. This effect is illustrated in Fig. C.11.

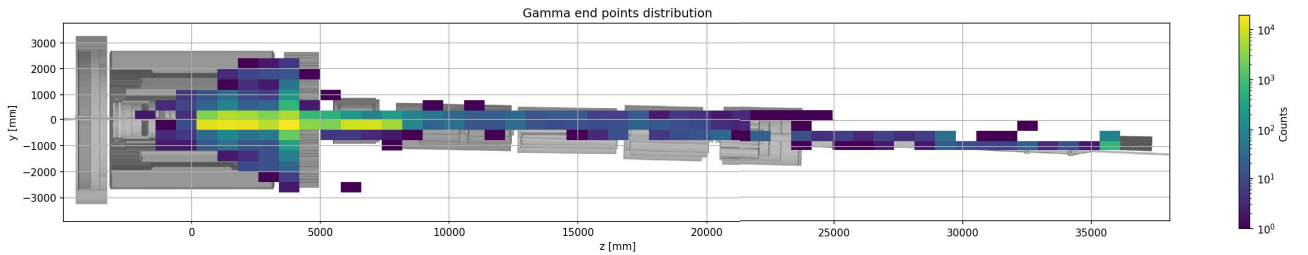


Figure C.11: Distribution of γ -ray impact points from the neutral decay of Λ hyperons in the forward region of ePIC at $5x41$ GeV. The acceptance of the ZDC alone, located 35 m downstream of the interaction point, is insufficient to ensure efficient Λ reconstruction. By additionally considering EndcapP, B0Ecal, and LFHCAL, a significantly larger fraction of neutral decay products can be intercepted, thereby substantially improving the reconstruction capability.

1280 The EICRECON reconstruction module was therefore extended to search for neutral decay products not
 1281 only in the ZDC, but also in three additional calorimeters located in the forward region of the ePIC setup:
 1282 EndcapP, LFHCAL, and B0. EndcapP and LFHCAL predominantly intercept neutral decay products
 1283 originating from low-energy Λ^0 , which tend to decay closer to the interaction point. In contrast, B0 and
 1284 the ZDC are primarily responsible for the detection of decay products from high-energy Λ^0 emitted into
 1285 the far-forward region.

1286 The energy spectrum of reconstructed Λ hyperons produced via the Sullivan process, in the 10×100 GeV
 1287 beam energy configuration, is shown in Fig. C.12. Despite a relatively small reconstruction efficiency of
 1288 approximately 1%, the reconstructed spectrum closely follows the event generator prediction (shown as
 1289 a black dashed line after afterburner treatment) and exhibits very high purity, with only a small residual
 1290 background contribution.

1291 These encouraging results are expected to improve further with the inclusion of the charged decay channel.
 1292 Final projections of the anticipated statistical uncertainties on the kaon structure function at EIC/ePIC
 1293 will be presented in a forthcoming dedicated study.

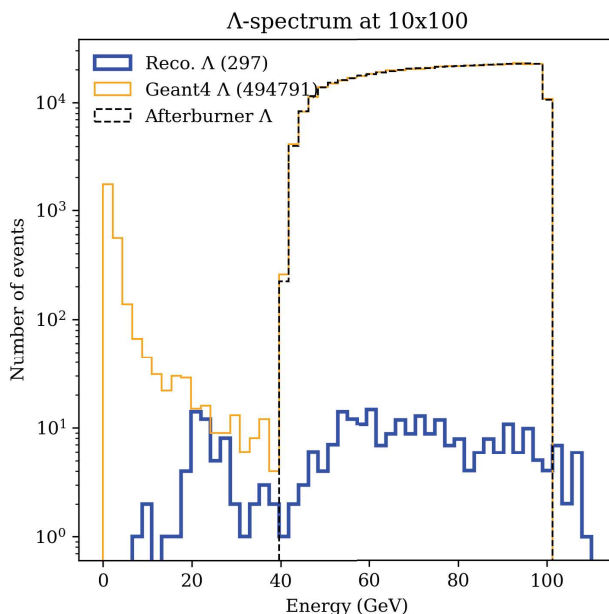


Figure C.12: Energy spectrum of Λ hyperons in the 10×100 GeV configuration. The black dashed line represents Λ hyperons from the event generator after the afterburner treatment. The yellow line corresponds to Geant4 truth-level Λ hyperons, including secondary contributions. The blue line shows the reconstructed Λ candidates in ePIC using the upgraded EICRECON algorithm, leveraging EndcapP, LFHCAL, B0Ecal, and ZDCHcal information. While no Λ hyperons could be reconstructed using ZDC information alone, the upgraded algorithm achieves a high-purity reconstruction.

1294 C.7 Summary

1295 This appendix presents the early science prospects for the exclusive physics program during Phase I of
 1296 the Electron-Ion Collider (EIC). The focus is on leveraging high-luminosity electron-proton and electron-
 1297 nucleus collisions to explore the fundamental structure of hadrons and nuclei through exclusive processes.
 1298 These reactions, where all final-state particles are measured, offer clean access to the underlying dynamics
 1299 of strong interactions.

1300 The Phase I running plan provides a diverse range of beam species, energies, and polarization configura-
 1301 tions, enabling precision studies of exclusive reactions across a wide kinematic range. Light nuclei, such
 1302 as deuterium and helium-3, allow for unique probes of nucleon and nuclear structure, while heavy ions
 1303 like gold facilitate studies of coherence and diffractive phenomena.

1304 It also outlines the expected experimental conditions and integrated luminosities, along with simulation-
 1305 based projections that demonstrate the feasibility and impact of the early exclusive measurements. These
 1306 results will lay the groundwork for the EIC's long-term physics goals and help establish the collider as a
 1307 leading facility for exploring the quantum structure of matter.