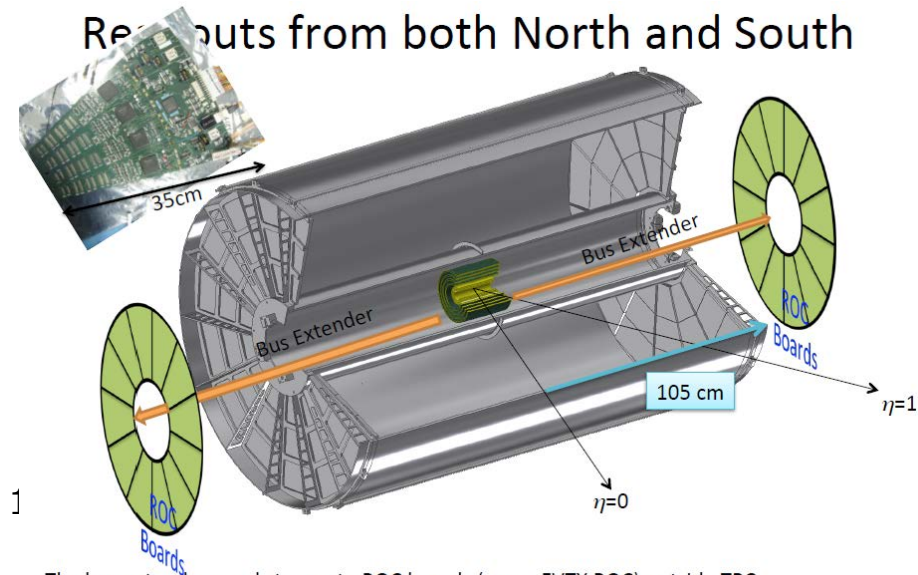


Status on INTT bus extender R&D

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Introduction



The bus extender needs to run to ROC boards (reuse FVTX ROC) outside TPC.
Minimum length is 105cm – ladder length + distance to ROC board.

- Requirement : 1m extender
 - ROC is placed at outside of the TPC cage
 - Comparing with FVTX
 - 27cm long
 - Made from multi-layer FPC board
 - 7 layer with signals
 - Same signal lines : 62 LVDS pairs (26 FPIX chips)
 - Idea is to Basically make FVTX extender but with 1
- Technology today
 - Very Long + Multi-layer FPC is not available in commercial
 - Single layer FPC can extend very long ($\sim 10\text{m}$)
 - Multi-layer FPC is limited with 40cm due to the press machine
 - Long & multi-layer FPC is challenging
 - Very long & many lines
 - High speed (200MHz clock)
- R&D plan
 - We need extensive FPC simulations and proto-type for R&D
 - We collaborate with TIRI and REPIC corporation
 - TIRI: Tokyo Metropolitan Industrial Technology Research Institute
 - Engineering lab. to help small businesses and start-up companies
 - They has good skill for PCB simulation
 - Kohei Fujiwara is working at the lab, who made the VTX-PIXEL bus
 - REPIC
 - They are working on INTT HDI

R & D plan

- Roles
 - RIKEN:
 - Make the spec. (thickness & width of F-PCB, width of signal line, layer arrangement)
 - Test the prototype
 - TIRI:
 - PCB simulation
 - Test the prototype
 - REPIC:
 - Make prototype F-PCB
 - Develop the new technique to make 1m FPC w/ multi-layer
- R & D procedure : 3 step development
 1. Long distance transfer
 - Single layer w/ some LVDS pairs
 2. Multi layer with Long distance transfer
 - multi layer w/ some LVDS pairs (probably 2-3 layers)
 3. Full model prototype (for production)
 - total verification
- Option B
 - This collaborating R&D includes plan B for the case 1m FPC development is failed
 - Connect some 40cm F-PCB's to make 1m
- Schedule
 - Plan to finish by 2018 March
- I will keep updating the status

Some numbers for F-PCB

- Some numbers for the extenders by REPIC
 - Base PCB thickness : 12.5μm, 25μm, 50μm
 - Cu layer : 9μm, 18μm, 35μm
 - Bonding sheet thickness : 40μm
 - Line width / space width : 150μm/150μm
 - Through-hole/land radius : φ0.3mm/ φ 0.5mm
 - These numbers are given by the company REPIC contacted
 - The company had made FPC with these numbers before
- HDI case (for comparison)
 - Base Polyimide : 12.5μm, 25μm, 50μm
 - Cu layer : 9μm, 18μm (cover)
 - Bonding sheet thickness : 25μm
 - Line width / space width : 60μm/120μm
 - Through-hole/land radius : φ0.1mm/ φ0.3mm
- FVTX extender (for comparison)
 - Base PCB thickness : 20μm, 50μm
 - Cu layer : 12.5μm, 38μm(cover)
 - Bonding sheet thickness : 25μm
 - Line width / space width : 40, 60μm/150μm
 - based on gerber data

