





## **Machine-Detector Protection**

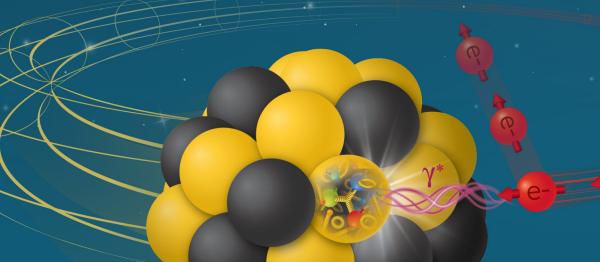
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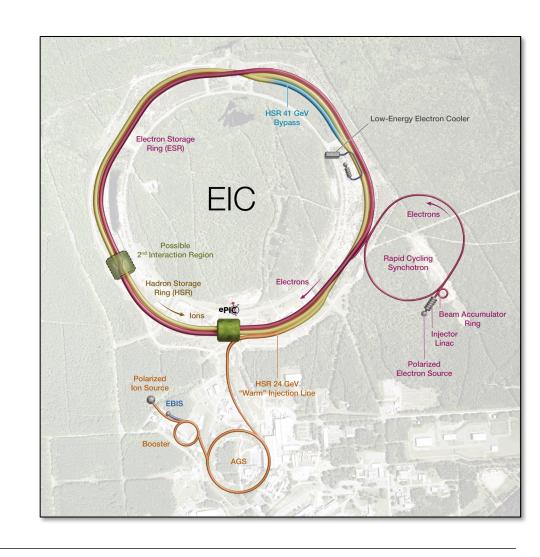
Slow Controls Scope Workshop with EIC Controls

November 13, 2025



## **Outline**

- Motivation
- Lessons Learned: SuperKEKB
- Scope Definition/Deliverables
- MPS Functional Scheme
- Requirements
- Technical Progress
- Examples: Belle II
- Interface to Slow-Control

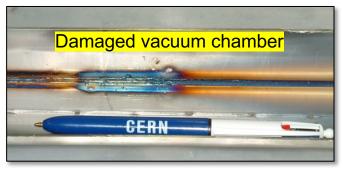


## **Motivation**

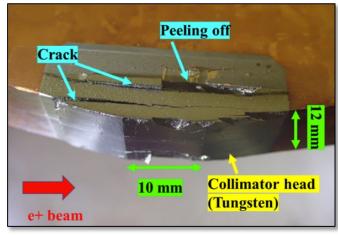
- The Machine Protection System (MPS) safeguards the accelerator, detectors, and the beam itself from damage or unnecessary losses.
- Colliders operate with high-intensity, high-energy beams; even a partial uncontrolled loss can damage hardware or quench magnets.

#### Goals:

- Detect abnormal conditions and trigger fast, reliable beam aborts, while avoiding false or unnecessary aborts that could interrupt stable beam operation.
- Enable post-mortem analysis after any abort or fault to diagnose causes and improve system performance.
- Ensures safe operation across all machine modes: injection, ramp, store, extraction, and machine studies.
- Provides centralized monitoring, diagnostics, and coordinated response across subsystems, balancing equipment protection with beam availability.



SPS extraction line accident due to a septum magnet failure [link]



SuperKEKB collimator head damaged due to the accidental injection kicker firing [link]

## **Lessons Learned**

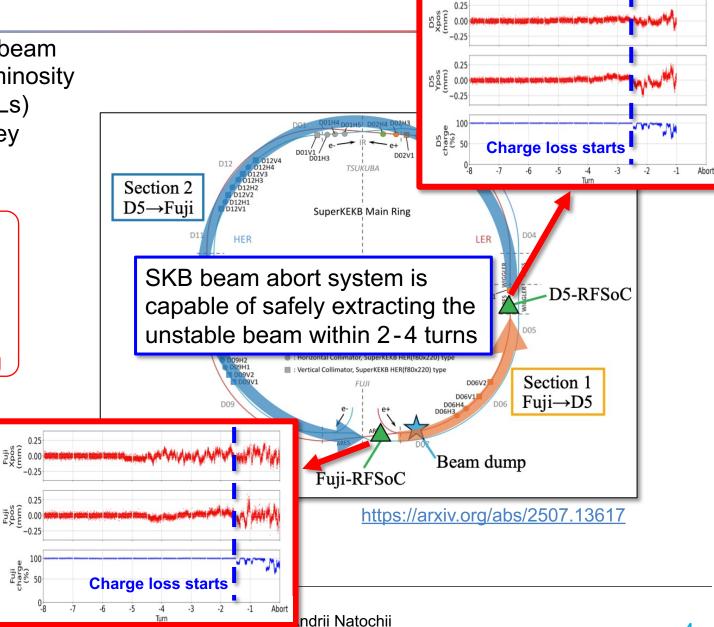
• At **SuperKEKB**, currently operating at high beam currents (~1 A), energies (4/7 GeV), and luminosity (~10<sup>35</sup> cm<sup>-2</sup> s<sup>-1</sup>), **sudden beam losses** (SBLs) occurring within **1–2 turns** are among the key **challenges for stable and safe operation**.

- Consequences of SBLs include:
  - Superconducting magnet quenches
  - Silicon detector damage
  - Collimator deformation or damage
  - Vacuum degradation
  - Long interruptions to physics data taking

Slow Controls Scope \

**EIC Controls** 

- The team demonstrated that high-speed BLMs and BPMs are essential for precise SBL source localization and beam dynamics studies
- Early beam extraction is critical to prevent irreversible damage to machine and detector components.



## **Scope Definition/Deliverables**

#### WBS Scope

**Included:** defining system requirements, system architecture, interlock logic, protection algorithms, interface and integration specifications, and technical documentation

Included in 6.04.04.04 WBS – Controls Systems: design, procurement, and installation of the MPS distribution infrastructure for the IR subproject

**Included:** oversight of component design and procurement, acceptance testing, installation planning, and support equipment

**Included:** integration with accelerator subsystems and machinedetector interfaces, with definition, implementation, and testing of fault detection algorithms, abort triggers, and protection logic

**Included:** MPS dedicated sensors, development of post-mortem analysis capabilities, centralized monitoring and logging, and operator interface screens to support diagnostics, commissioning, and operational readiness

#### **WBS Deliverables**

- System Architecture & Documentation: requirements, interlock diagrams, protection algorithms, interface specifications, and integration

documentation

- Beam Abort & Collimator Systems:

design, simulation, procurement, assembly, installation support, protection logic implementation, testing, and validation

- Commissioning Support:

coordination with subsystems and machinedetector interfaces, functional testing, and operational readiness verification

- Monitoring & Post-Mortem Analysis:

centralized monitoring, logging, diagnostics, and post-mortem analysis tools for event reconstruction and protection logic refinement heavily overlap with the Controls Systems WBS

## Scope Definition/Deliverables

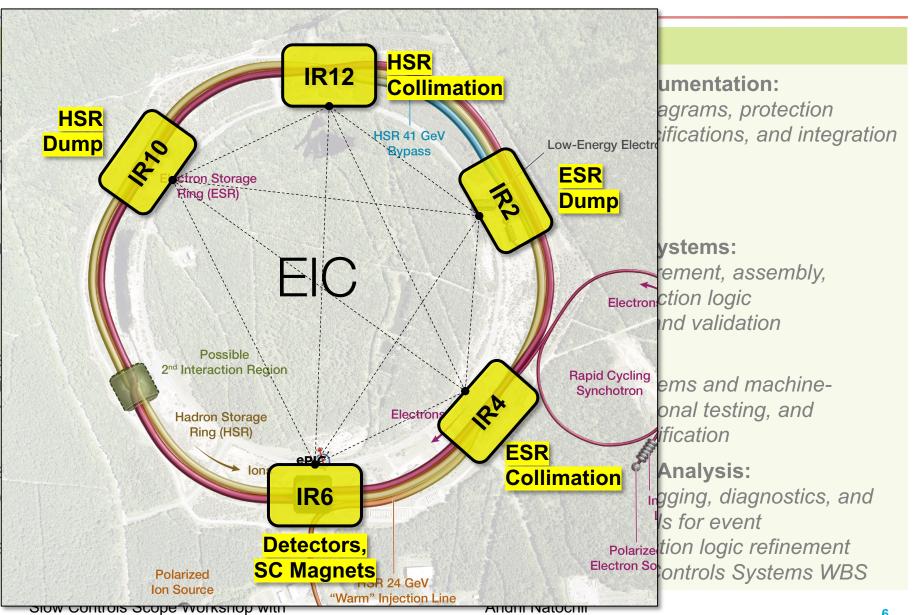
**EIC Controls** 

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Included: MPS dedicated sens mortem analysis capabilities, c and operator interface screens commissioning, and operational



Electron-Ion Collider

## **MPS Functional Scheme**

#### Passive Protection **Failure Event** Movable Collimators, SynRad Masks, Absorbers, Shielding • Limit and localize beam losses, shielding sensitive machine and detector Single Turn (≤ 1 turn) components from secondary and synchrotron radiation. o Kicker mis-fire / pre-fire • Provides passive containment and energy absorption — the first line of defense Extraction/injection mistiming / before active systems react. wrong phase o Extremely fast hardware failure (electrical arcing, connector failure) Fast (≈10-100 turns) **Beam/Vacuum Changes Beam Extraction** MPS must detect and Beam instabilities Beam size blow-up Injection stopped Power supply trip mitigate across all Orbit drift/jump/mis-steering ePIC detector RF fault / cavity trip or phase jump Energy/phase shift power off timescales - from single-Fast vacuum burst Kicker waveform error / partial Severe beam-gas collision Dump the beam turn fast aborts to slow discharge · Large beam losses due to aperture hit SR flash heating from sudden orbit operational corrections. SR flash heating from sudden orbit change change Slow (> 100 turns) Operational settings error Thermal drifts / heat-induced **Monitoring System Interlock System Beam Abort** alignment shifts Hardware status Injection/extraction **System** Vacuum deterioration / slow leak (power, current, aperture) permit Extraction Collimator creep / position drift Machine parameters Data transmission Component aging magnets (kickers, (settings, vacuum) o Ground motion / alignment drift Interfaces DC, septum) Beam parameters Beam dump (losses, position, current) Active Protection

# Requirements

Subsystem / Function	Key Requirements & Rationale		
Collimation System	<ul> <li>Protect sensitive accelerator and detector components from uncontrolled beam losses</li> <li>Precisely adjustable jaws with micrometer-level position accuracy and wide movable range</li> <li>Active cooling to handle beam-induced heating</li> <li>Low impedance design to minimize beam instabilities</li> <li>Radiation-hard materials to ensure long lifetime</li> <li>Localize beam losses in well-shielded and predefined regions</li> </ul>		
Synchrotron Radiation Masks	<ul> <li>Absorb synchrotron radiation before it reaches the IP vacuum chamber</li> <li>Maintain acceptable SR power density on downstream components</li> <li>Designed for high thermal load and minimal outgassing</li> </ul>		
Radiation Shielding	<ul> <li>Maintain dose rates and heat loads in superconducting coils and cold mass below quench limits</li> <li>Ensure detector background levels are within operational tolerances</li> <li>Use optimized shielding geometry and material selection for effective attenuation</li> </ul>		
Interlock and Abort System	<ul> <li>Fast acquisition and propagation of abort signals from critical components: BLMs, BPMs, magnet and RF power supplies, vacuum gauges, temperature and flow sensors, kickers, etc.</li> <li>End-to-end abort response (signal + decision + dump) in &lt; 4 turns</li> <li>Robust infrastructure and redundancy to cover all key MPS inputs</li> <li>Prevent false or premature aborts through logic validation and fault discrimination</li> <li>Protect against kicker misfire or prefire scenarios</li> </ul>		
Centralized Monitoring & Post- Mortem Analysis	<ul> <li>Continuous monitoring of system status, faults, and interlock states</li> <li>Automatic data logging and event reconstruction for fault analysis</li> <li>Integrated tools for machine diagnostics and operational optimization</li> <li>Centralized operator interfaces for MPS health overview</li> </ul>	Interface to Slow Control System - SCS	
System Integration & Coordination	<ul> <li>Seamless interface with accelerator control system and IR detector systems</li> <li>Coordination with RF, vacuum, magnet protection, and cryogenics</li> <li>Defined latency, reliability, and redundancy requirements &amp; regular testing and validation procedures</li> </ul>	1 1 1 1	

## **Technical Progress**

### **Collimation System**

- Developed particle tracking code
- Define the baseline configuration for ESR and HSR collimators → effective IR6 beam loss reduction
- Prepared preliminary designs of collimators

#### **Synchrotron Radiation**

- Developed X-ray tracking code in the IR6 vacuum
- First SR masks prototypes reduce ePIC detector background by x1000 → further reduction is needed due to noticeable ePIC performance degradation
- Proposed high-Z shielding to keep IR6 cryostat cold mass heat load below limits

#### **Beam Abort System**

- Designed a septum-based ESR abort extraction configuration and robust dump
- Defined the HSR beam abort system upgrade plans: reuse the dump, implement solid-state switchers for kicker power supplies, upgrade kickers, additional shielding, design a new misfire prevention system

#### **Monitoring**

- The common EIC beam monitoring system is under the Beam Instrumentation Systems (WBS 6.04.03.06)
- The MPS-dedicated fast beam loss monitor (fast-BLM) prototypes were successfully tested at RHIC in 2025; see next slides

#### **Interlock Infrastructure**

- Base the MPS communication infrastructure on the EIC Common Platform developed under 6.04.04.04 WBS Controls Systems
- Pre-defined ESR and HSR beam abort signal propagation network; see next slides

## **Technical Progress: Fast BLMs for EIC**

#### Why Fast BLMs are Essential for MPS?

- Failure scenarios can cause beam losses in µs-ms
  - → SC magnet and/or detector damage
- Collimators cannot fully absorb such sudden losses
  - → fast detection is critical
- Fast BLMs provide real-time signals to MPS:
  - Trigger beam abort within microseconds
  - Prevent localized damage and quenches

# EIC BLMs



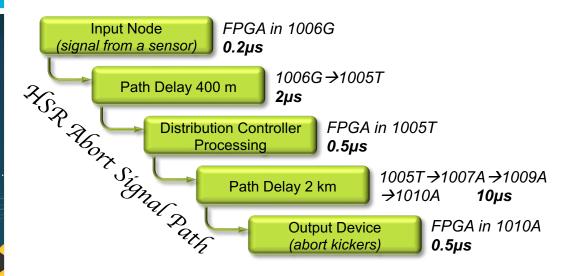
Can be installed @ EIC near critical equipment (e.g., detectors, SC magnets)

### A new setup near STAR at RHIC (since July 2025):

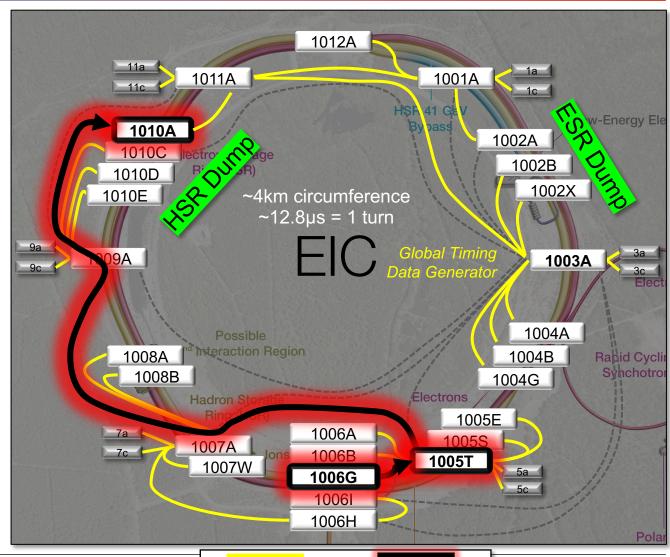
- Goal: Test different prototypes with hadron beam losses
- Sensors: Plastic scintillators (CLAWS used at SuperKEKB sensitive, fast, portable), CVD diamonds (fast, radiation hard), and Diamond powder scintillators (fast)
- Readout: GS/s USB oscilloscopes and Mach-Zehnder electro-optical modulator
- Status: Successfully collecting data (bunch-by-bunch losses), characterizing RHIC local losses (normal operation, beam aborts)

## **Technical Progress: Latency**

Worst-case scenario latency (example):

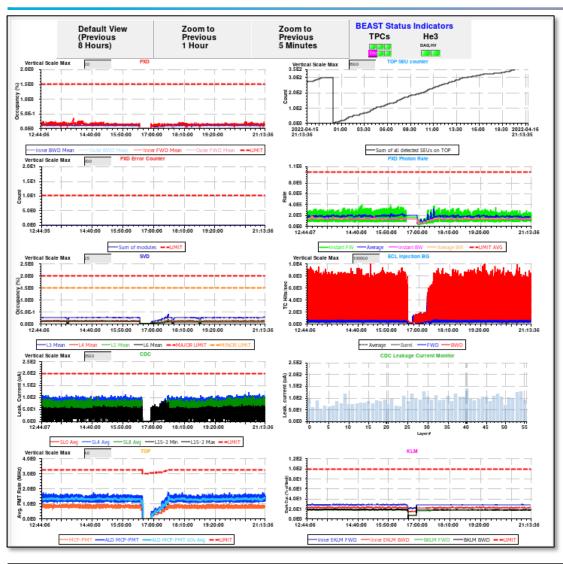


- Total delay of ~14µs (1.1 turns)
  - + 1 turn for abort gap alignment
  - + 1 turn for beam extraction
  - ≈ 3.1 turns < 4 turns requirement
- The same latency is expected for the ESR

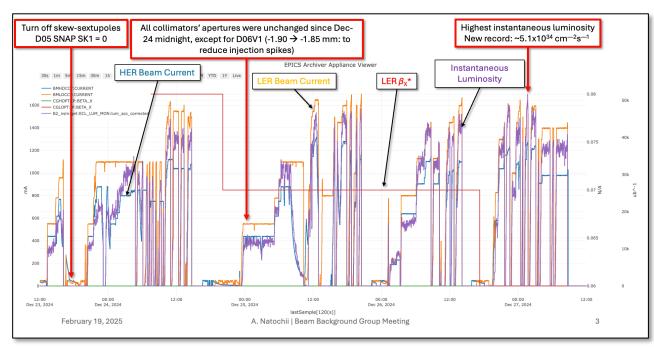


HSR MPS HSR Abort Network Trigger Path

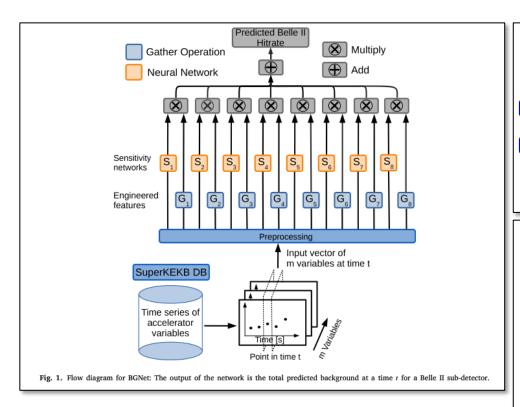
## **Example: Background vs Machine Settings**



- The Belle II Slow-Control System enables machine and detector operators to maintain detector backgrounds below predefined limits, ensuring detector longevity and performance
- Archived EPICS data are continuously used for online and offline analyses to optimize luminosity while maintaining safe and stable machine and detector operation
- A similar approach should be adopted for the ePIC/EIC



## **Example: Al/ML for Online Background Decomposition**



B. Schwenker, L. Herzberg, Y. Buch, A. Frey, A. Natochii, S. Vahsen, H. Nakayama, "A neural network for beam background decomposition in Belle II at SuperKEKB", NIM-A (2023), <a href="https://doi.org/10.1016/j.nima.2023.168112">https://doi.org/10.1016/j.nima.2023.168112</a>

#### ABSTRACT

We describe a neural network for predicting the background hit rate in the Belle II detector produced by the SuperKEKB electron-positron collider. The neural network, BGNet, learns to predict the individual contributions of different physical background sources, such as beam-gas scattering or continuous top-up injections into the collider, to Belle II sub-detector rates. The samples for learning are archived 1 Hz time series of diagnostic variables from the SuperKEKB collider subsystems and measured hit rates of Belle II used as regression targets. We test the learned model by predicting detector hit rates on archived data from different run periods not used during training. We show that a feature attribution method can help interpret the source of changes in the background level over time.

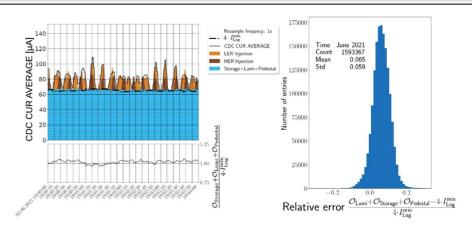


Fig. 6. Left: Top-up injections in a 4 min time window. The storage, luminosity and pedestal components are combined and displayed together with the injection background components of HER and LER rings. The fast CDC current logger variable is used to gauge the ability of BGNet to differentiate between the sum of storage and luminosity backgrounds and injection backgrounds. Right: Histogram of the relative error between the fast CDC current logger variable and the predicted storage and luminosity backgrounds plus the pedestal over the month of June 2021.

## **MPS** ← **SCS** Interface

Function	Direction	Description
Configuration and threshold settings	SCS → MPS	Slow Control sets operational parameters (e.g., BLM thresholds, beam current limits) that MPS uses in real time
Status and diagnostics	MPS → SCS	MPS reports interlock status, trip sources, and diagnostic data to SCS for display, logging, and analysis
Interlock commands	MPS ↔ SCS	SCS can enable/disable certain interlock channels or define operational modes (with protection logic approval)
Timing synchronization / event logging	Both	Shared timestamps or event builders ensure post-mortem analysis and correlation with beam events

## The MPS must remain independent and fail-safe:

- SCS can configure but not override safety-critical logic
- MPS logic continues to function even if the control system fails

The MPS protects the machine in real time, while the SCS supervises, configures, and logs its operation without compromising safety.