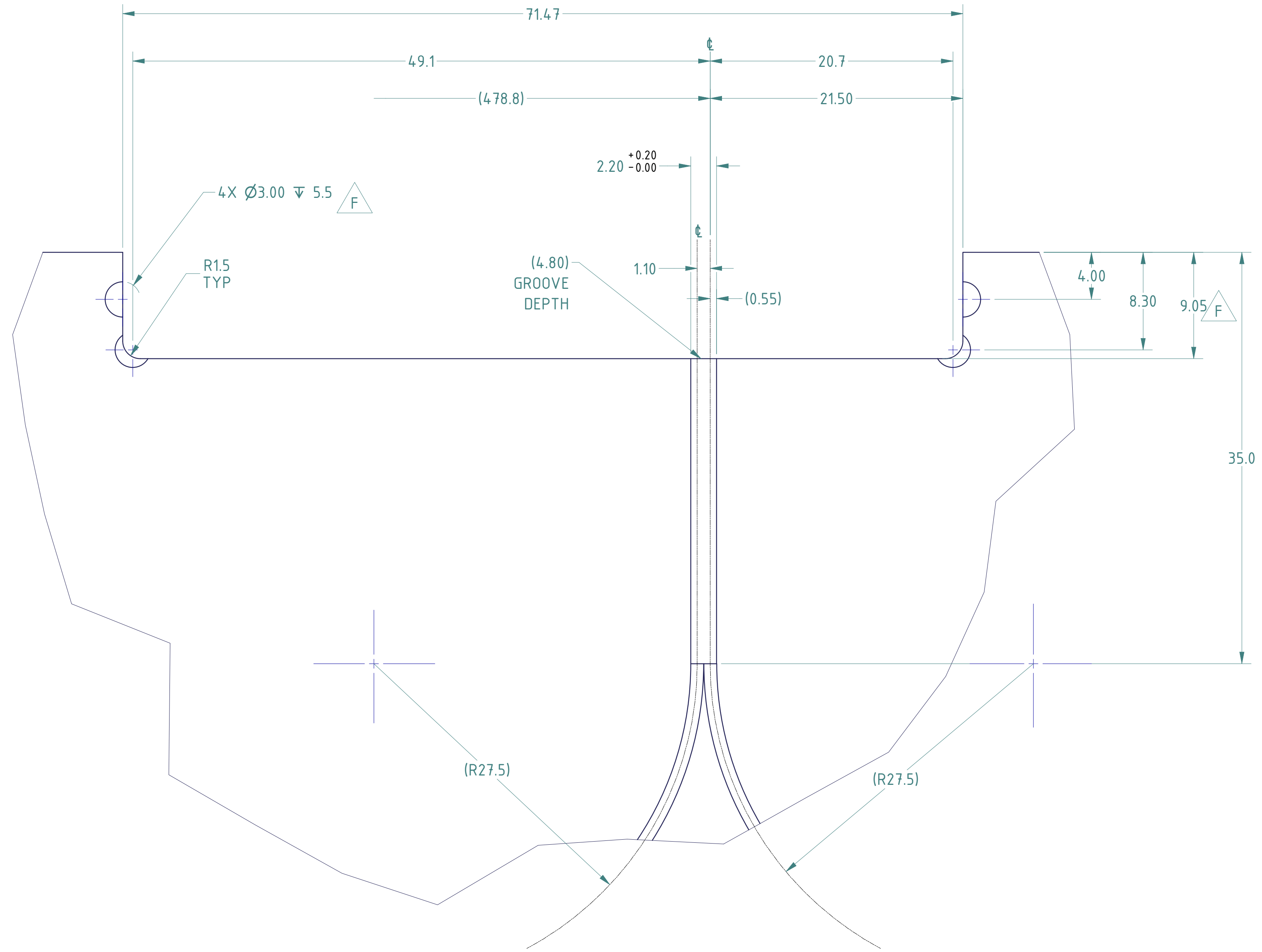
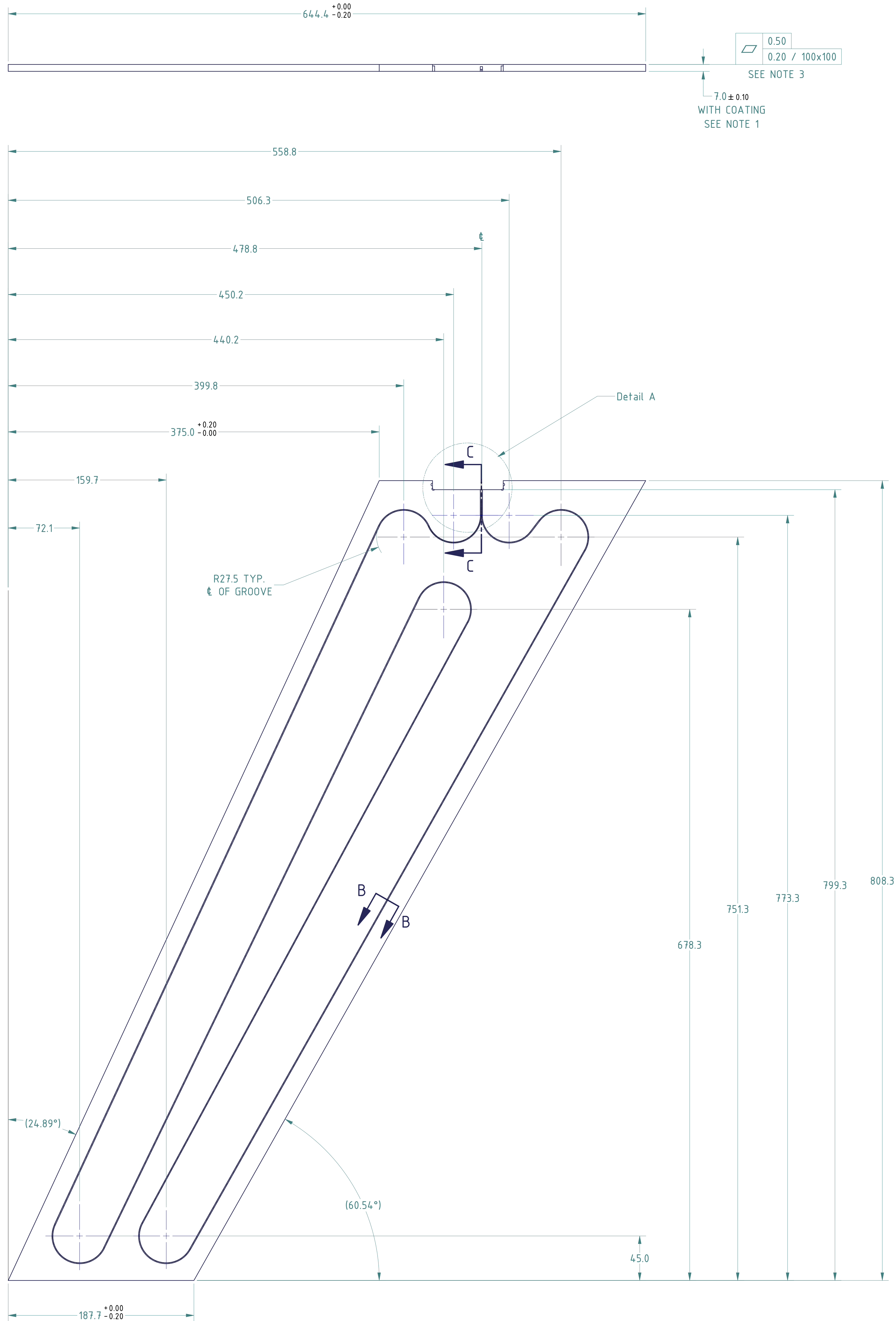
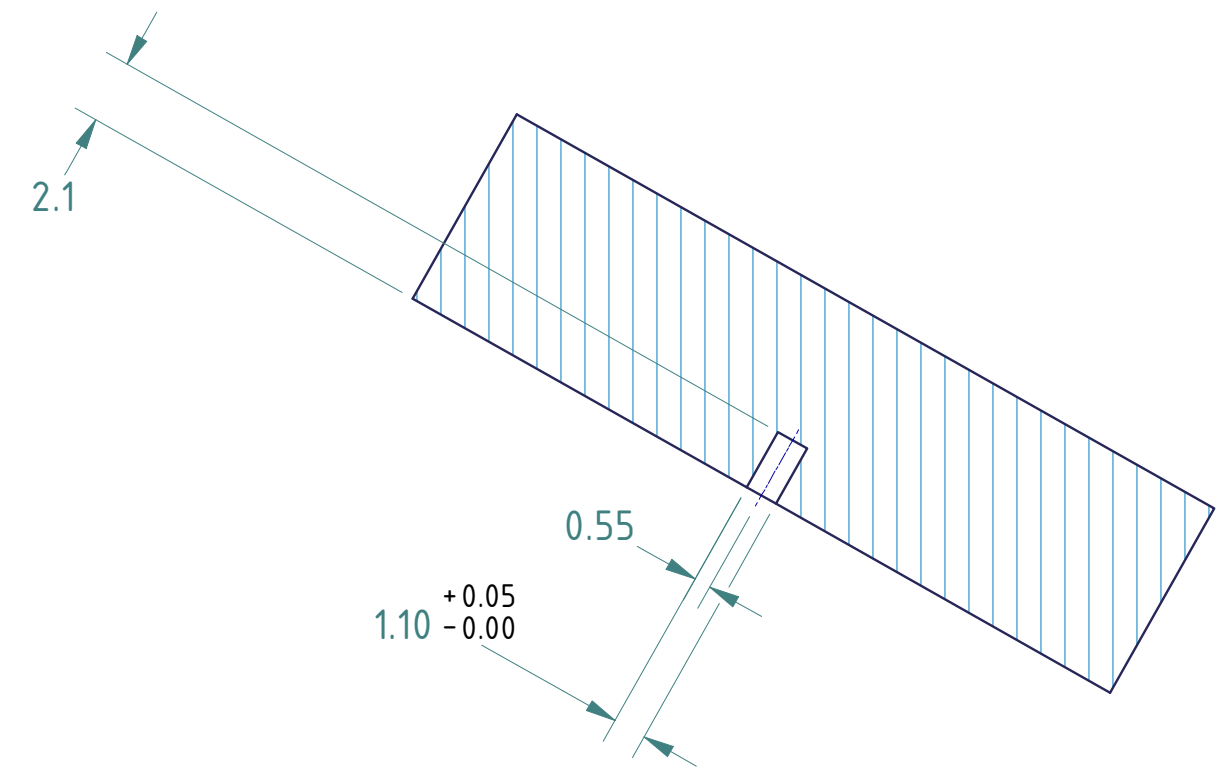


Notes:
1. Material: REFER TO CURRENT REVISION OF DOCUMENT SP-DS-OHC-001 SECTION 3.1
Coating: REFER TO CURRENT REVISION OF DOCUMENT SP-DS-OHC-001 SECTION 3.2
2. ALL DIMENSIONS ARE IN mm
3. FLATNESS TOLERANCE IS FOR UNRESTRAINED STATE. RESTRAINING TILE FLAT AFTER MACHINING
SHOULD NOT EFFECT TILE EFFECIENCY OR CAUSE ANY DAMAGE.

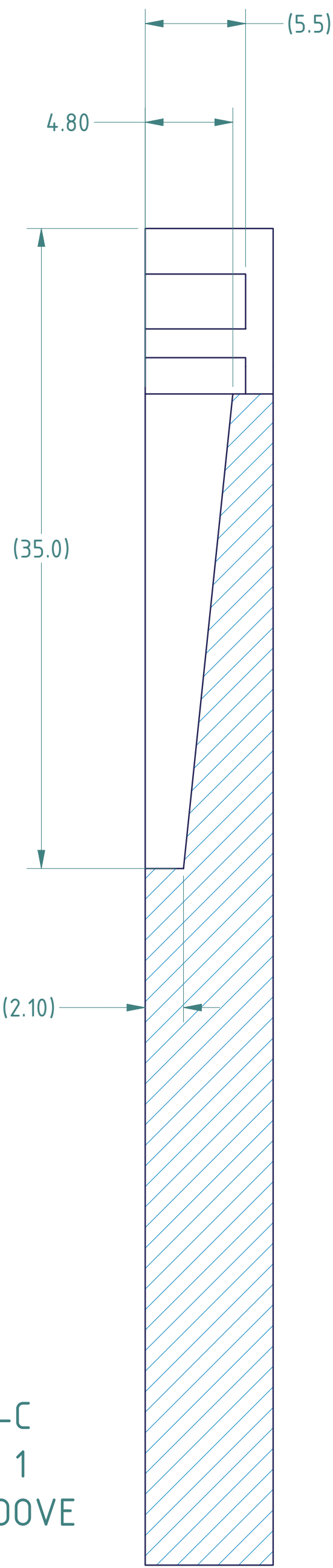
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	E	CHANGED MATERIAL SPECIFICATION	6/15/2018	Ruggiero
	F	CHANGED FLATNESS SPECIFICATION	9/6/2018	richadmin



DETAIL A
SCALE 4 : 1



SECTION B-B
SCALE 4 : 1
GROOVE SIZE



SECTION C-C
SCALE 4 : 1
TAPERED GROOVE

THIRD ANGLE PROJECTION		SPHENIX		BROOKHAVEN NATIONAL LABORATORY BROOKHAVEN SCIENCE ASSOCIATES UPTON, NY 11973	
INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.5-2009 UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN UNITS mm DECIMAL TOLERANCES X.X ± 0.1 X.XX ± 0.05 X.XXX ± 0.01	DESIGNER CHECKED APPROVED DATE	ENGINEER CHECKED APPROVED DATE	PROJECT DESCRIPTION DATE DRAWING NUMBER	HCAL Outer HCAL Tile 6	
OUTSTANDING ESN NUMBERS	REVISIONS NO. DESCRIPTION	REVISIONS NO. DESCRIPTION	REVISIONS NO. DESCRIPTION	REVISIONS NO. DESCRIPTION	REVISIONS NO. DESCRIPTION