

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	E	CHANGED MATERIAL SPECIFICATION CHANGED FLATNESS SPECIFICATION	6/15/2018	Ruggiero
	F	8.67 WAS 9.05 / 3.1 WAS 3.0	9/6/2018	richadmin

Notes:

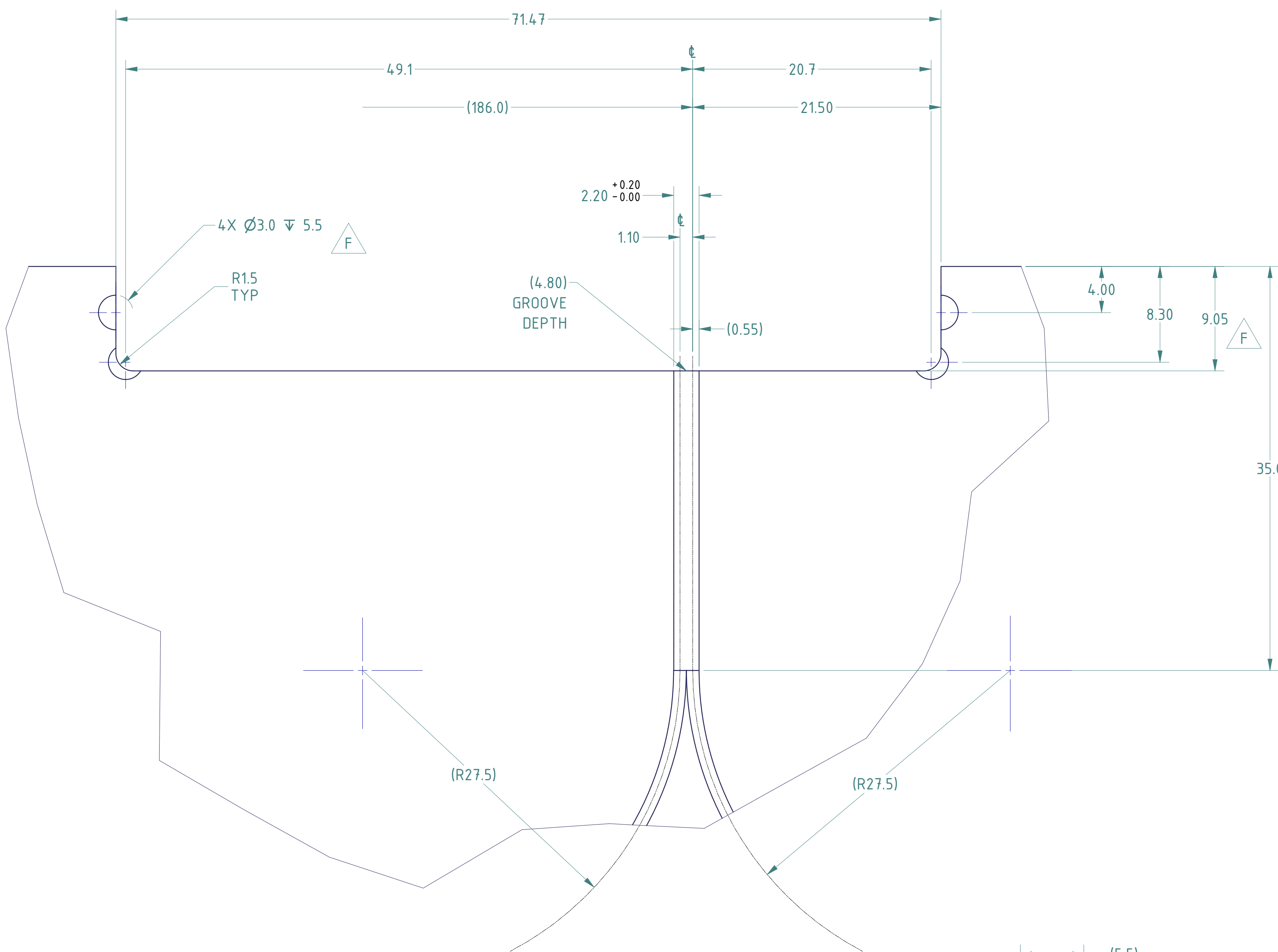
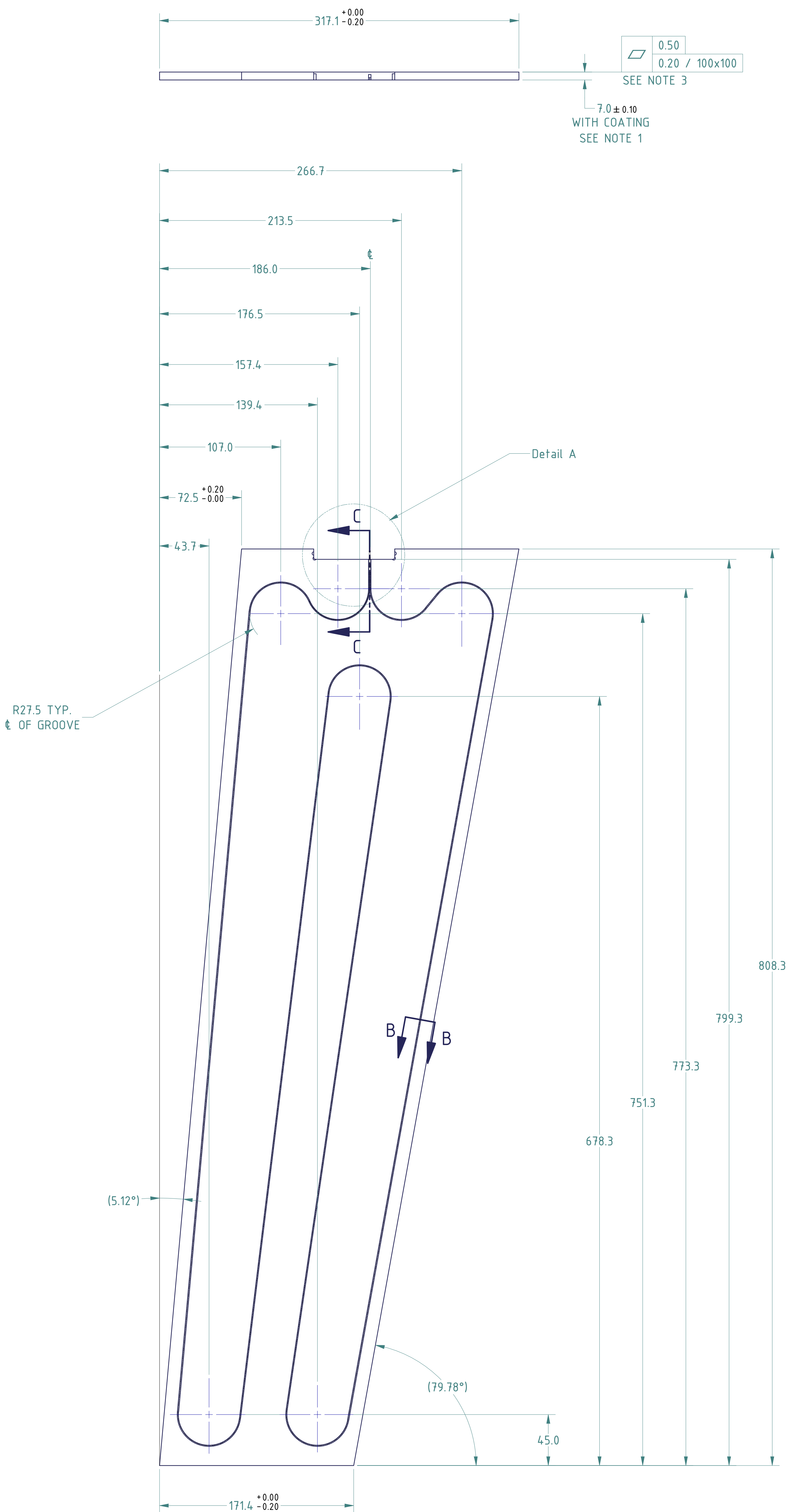
1. Material: REFER TO CURRENT REVISION OF DOCUMENT SP-DS-OHC-001 SECTION 3.1

Coating: REFER TO CURRENT REVISION OF DOCUMENT SP-DS-OHC-001 SECTION 3.2

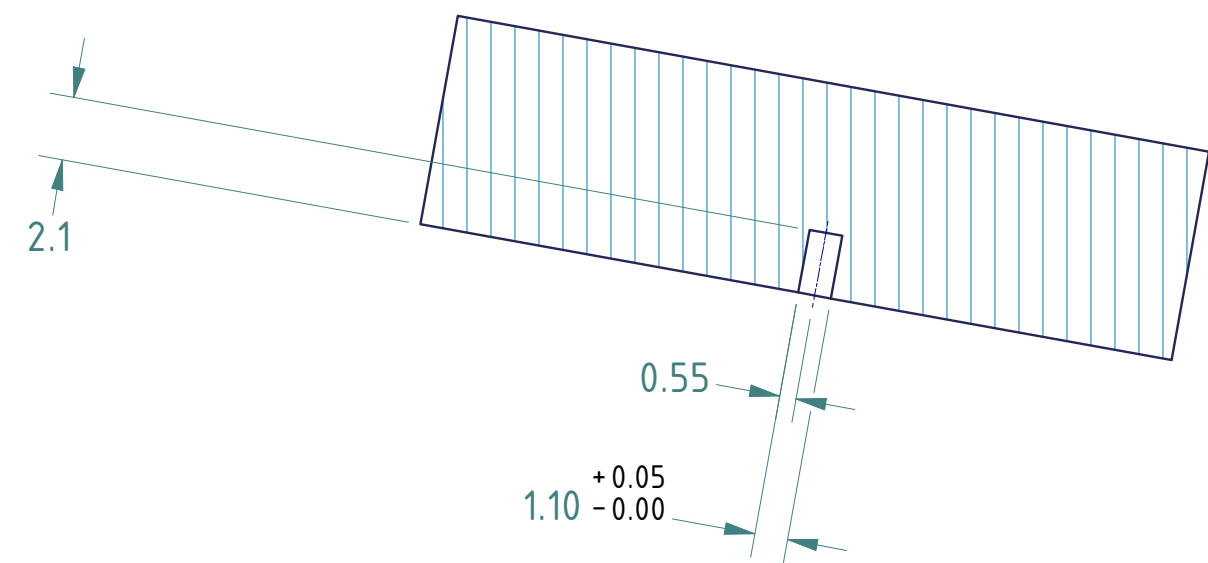
2. ALL DIMENSIONS ARE IN mm

3. FLATNESS TOLERANCE IS FOR UNRESTRAINED STATE. RESTRAINING TILE FLAT AFTER MACHINING SHOULD NOT EFFECT TILE EFFICIENCY OR CAUSE ANY DAMAGE..

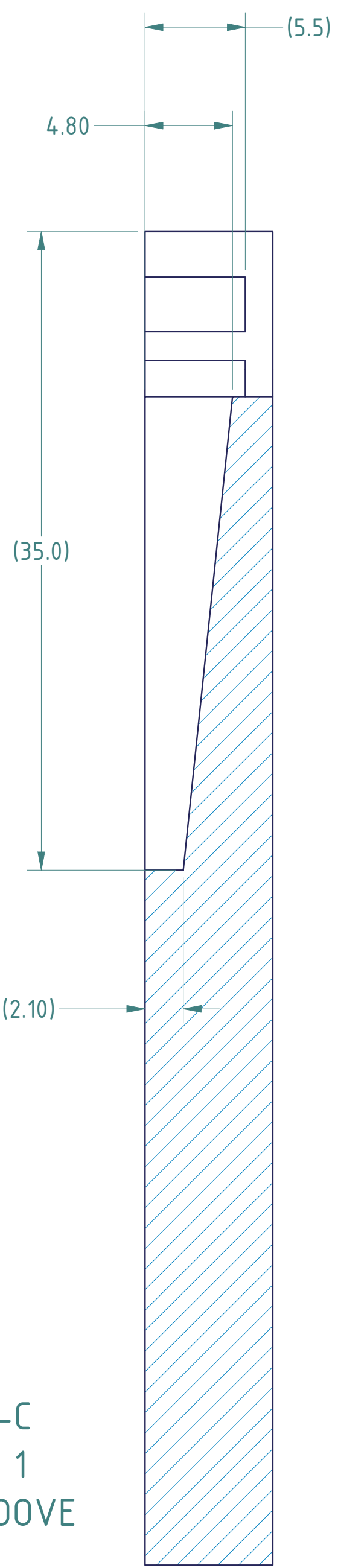
 E



DETAIL A
SCALE 4 : 1



SECTION B-B
SCALE 4 : 1
GROOVE SIZE



SECTION C-C
SCALE 4 : 1
TAPERED GROOVE

				BROOKHAVEN NATIONAL LABORATORY BROOKHAVEN SOCIETY ASSOCIATES UPTON, NY 11973									
THIRD ANGLE PROJECTION INTERIOR IN GENERAL ACCORDANCE WITH ISO 545-1:1980 (UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE BASED ON) X = 3.0 Y = 2.0 Z = 0.5 UNLESS OTHERWISE NOTED ANGLES ± .5°				PART #1 PART #2 PART #3 PART #4 PART #5 PART #6 PART #7 PART #8 PART #9 PART #10 PART #11 PART #12 PART #13 PART #14 PART #15 PART #16 PART #17 PART #18 PART #19 PART #20 PART #21 PART #22 PART #23 PART #24 PART #25 PART #26 PART #27 PART #28 PART #29 PART #30 PART #31 PART #32 PART #33 PART #34 PART #35 PART #36 PART #37 PART #38 PART #39 PART #40 PART #41 PART #42 PART #43 PART #44 PART #45 PART #46 PART #47 PART #48 PART #49 PART #50 PART #51 PART #52 PART #53 PART #54 PART #55 PART #56 PART #57 PART #58 PART #59 PART #60 PART #61 PART #62 PART #63 PART #64 PART #65 PART #66 PART #67 PART #68 PART #69 PART #70 PART #71 PART #72 PART #73 PART #74 PART #75 PART #76 PART #77 PART #78 PART #79 PART #80 PART #81 PART #82 PART #83 PART #84 PART #85 PART #86 PART #87 PART #88 PART #89 PART #90 PART #91 PART #92 PART #93 PART #94 PART #95 PART #96 PART #97 PART #98 PART #99 PART #100		REJECT DISPOSITION		HCAL Outer HCAL Tile 2					
OUTSTANDING GEN NUMBERS		PAK # PKA - 638, 640, 651		PART # PART 1 THROUGH 2		Q.A. CATEGORY A3		SCALE 1/2" MEANS 1'		205-0100-0022 3 Brass Stg.		REC E 1 OF 1	