

# The ePIC dual-radiator RICH detector

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## Abstract

The dual radiator Ring Imaging Cherenkov (dRICH) detector is required to provide continuous hadron identification from 3 GeV/c up to 50 GeV/c, and to supplement electron and positron identification from a few hundred MeV/c up to about 15 GeV/c, in the forward (ion-side) end-cap of the ePIC experiment. Such an extended momentum range imposes the use of two radiators, gas and aerogel. The common imaging system, that ensures compactness and cost-effectiveness, is based on SiPM sensors to work in high non-uniform magnetic field. During the R&D phase, the dual radiator principle and the single component performance have been validated. The status of the project is here presented. The design and technological choices are discussed together with the results obtained by laboratory characterization of the component demonstrators and by beam tests of the evolving prototypes.

*Keywords:* Single-photon detection, Ring-imaging Cherenkov detectors, Front-end electronics, Multi-anode PMT, Digital readout

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## 1. dRICH at ePIC

The Electron-Ion Collider (EIC) at the Brookhaven National Laboratory (BNL), in Upton, NY, will be the first facility able to collide polarized electron and ion beams with a variable center-of-mass energy running from 30 GeV to 140 GeV [1] and at a luminosity in excess of  $10^{33} \text{ cm}^{-2}\text{s}^{-1}$ . Spin control and energy range at EIC are ideal for the study of the strong-force dynamics that, despite leading to the ordinary nuclear structures (nucleons and nuclei), is still largely unexplored. The ePIC experiment has been designed in an almost hermetic layout to provide unprecedented features: high resolution at small transverse momenta to access information at a scale comparable to confinement, and excellent particle identification to access flavor sensitivity [2].

In the forward (ion side) endcap of ePIC, particle identification is obtained by a dual-radiator imaging Cherenkov detector (dRICH) plus a time-of-flight system covering low momenta up to about 2.5 GeV/c. In order to achieve an extended momentum reach up to 50 GeV/c, the dRICH simultaneously exploits two radiators, aerogel and gas, see Figure 1. Workable refractive indexes dictates a minimum thickness of 4 cm for the aerogel and O(1) m for the gas in order to ensure enough photon yield. Mirror focalisation is necessary to minimise the consequent uncertainty on the Cherenkov photon emission point. A common imaging system has been designed to ensure a compact and cost-effective layout. The dRICH has to provide open acceptance in the ePIC forward pseudo-rapidity range  $1.5 \lesssim \eta \lesssim 3.5$ , running from the beam pipe up to the detector barrel limits. The mirror array provides proper light focalization into six active areas which are located behind the shadow of the barrel detector and its support ring, close to the ePIC solenoid

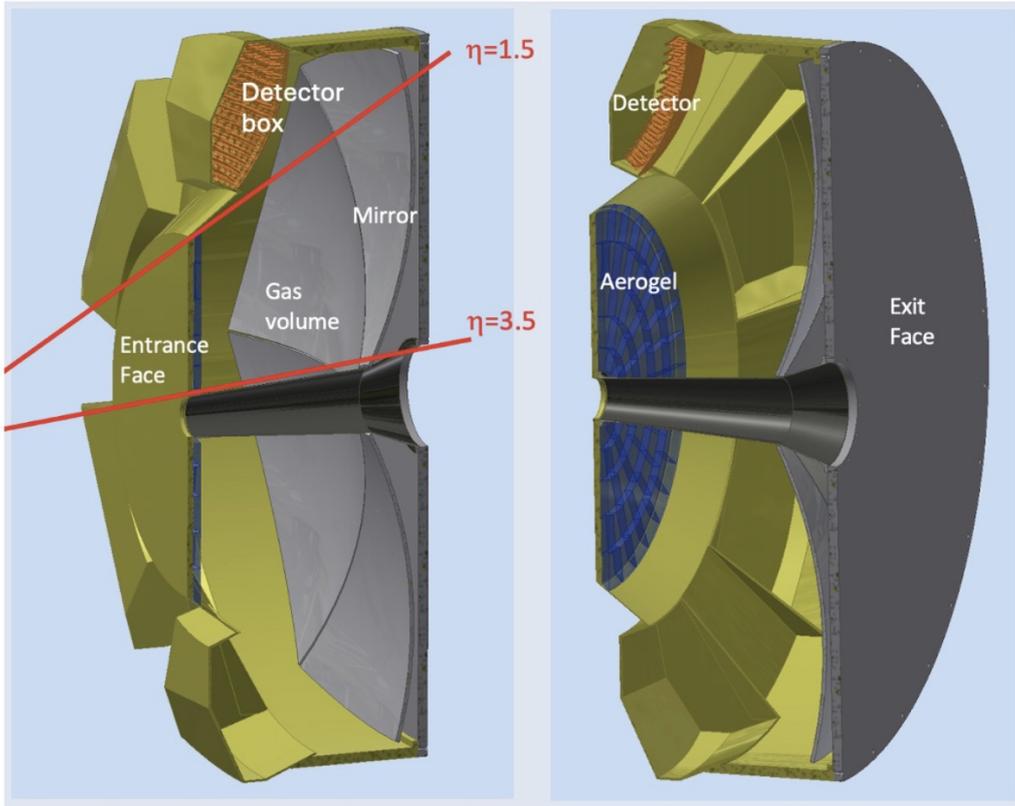


Figure 1: dRICH detector model with highlighted the major components.

28 coils. In this region a nonuniform magnetic field up to 0.6T imposes the unprecedented use of  
 29 silicon photomultiplier (SiPM) sensors.

30 The dRICH introduces several innovative technical solutions to meet the stringent ePIC re-  
 31 quirements. Among the most interesting here described are: world-record size of aerogel tiles at  
 32  $n=1.026$ ,  $C_2F_6$  radiator gas, SiPM sensor with in-situ annealing, light CFRP mirrors with opti-  
 33 mized core, curved photon detection surface matching the mirror focal area, dedicated ALCOR  
 34 precision-time digitization, streaming readout with ML assisted on-line data filtering.

## 35 2. dRICH Components

36 *Aerogel radiator.* An optimal aerogel refractive index  $n=1.020$  was suggested by the initial  
 37 dRICH performance simulations. During R&D phase, several samples from Aerogel Factory  
 38 (JP) at various refractive indexes ranging from  $n=1.015$  up to  $n=1.03$  and with 2 cm thickness  
 39 were characterized in laboratory. The samples were further evaluated with prototypes at the  
 40 CERN test-beam facility, also in collaboration with ALICE3 [3]. The measurements indicate  
 41 that the transparency values are typically above 70% at the wavelength of 400 nm, and the opti-  
 42 cal quality increases with wavelength with a maximum at  $n=1.03$ , a trend in line with previous

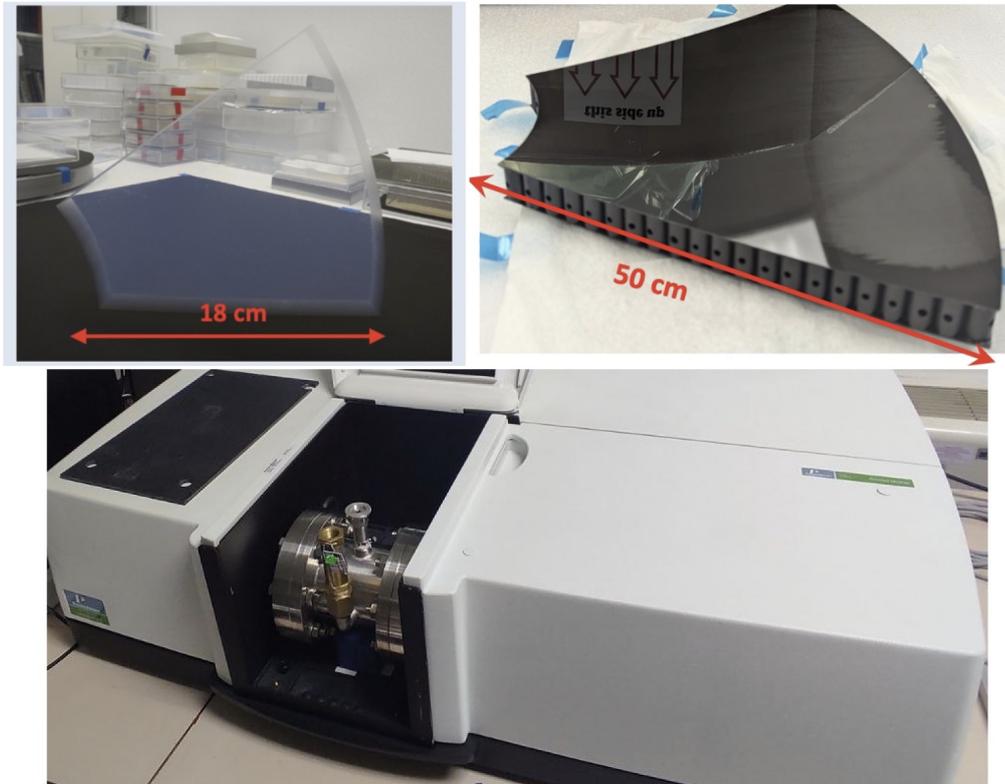


Figure 2: Example of aerogel tile produced with the dRICH baseline refractive index  $n=1.026$  and the reference dimensions of BELLE-II.

43 developments. As a consequence of the optimization study matching data and simulations, the  
 44 baseline refractive index  $n=1.026$  has been identified. With respect the initial value, this choice  
 45 provides a better overlap with FTOF due to the lower kaon momentum threshold ( $\approx 2.1$  GeV/c).  
 46 At the same time, it preserves a momentum end-point well above the gas radiator threshold for  
 47 kaons ( $\approx 12$  GeV/c) thanks to the higher photon yield that compensates the lower Cherenkov  
 48 angle separation. The chromatic dispersion has been measured during the R&D phase to be  
 49  $dn/d\lambda = 6 \cdot 10^{-6} \text{ nm}^{-1}$  at 400 nm wavelength. An engineering study is now being pursued  
 50 to define the maximum dimensions and best shaping of the aerogel tiles, in order to cover the  
 51 dRICH entrance window, a disk of 90 cm radius around the central beam-pipe envelope, with  
 52 minimized dead area. The reference maximum size of 18 cm, obtained at BELLE-II, has been  
 53 successfully produced and water-jet cut in both squared and shaped versions, see top-left panel  
 54 in Figure 2. A feasibility study is ongoing to increase these limits towards a side of 20 cm (or  
 55 greater) to maximize the photon yield.

56 *Gas Radiator.* The selected reference gas radiator is hexafluoroethane ( $\text{C}_2\text{F}_6$ ), which matches  
 57 the requirements being characterized by refractive index  $n = 1.00086$  at STP and excellent chro-  
 58 matic dispersion  $dn/d\lambda = 0.2 \cdot 10^{-6} \text{ nm}^{-1}$  at light wavelength  $\lambda = 350$  nm. The performance of

59 C<sub>2</sub>F<sub>6</sub> has been validated with the dRICH prototype at the CERN test-beam facility [4]. With an  
 60 optic arm similar to ePIC, a single photon-electron (SPE) resolution close to 1 mrad has been  
 61 obtained, in line with expectations. The dRICH will be operated at atmospheric pressure with  
 62 standard techniques to limit the pressure gradients. Special attention is required for the gas sys-  
 63 tem that should ensure purging and separation of the radiator gas with minimal losses, being  
 64 C<sub>2</sub>F<sub>6</sub> a greenhouse gas with high global-warming power. The physical properties of C<sub>2</sub>F<sub>6</sub> are  
 65 peculiar, with a boiling point at -78.1 C that permits a single gaseous phase in all operations, but  
 66 challenges a gas separation by liquefaction. An interesting option under study is the use CO<sub>2</sub> as  
 67 a stand-by gas during maintenance operations because can be liquefied prior of C<sub>2</sub>F<sub>6</sub> at manage-  
 68 able pressures ( $\approx 10$  bar). The most promising alternative is the usage of separating membranes  
 69 exploiting the low permeability to the large fluoro-carbon molecula, seconding a seminal separa-  
 70 tion test of CF<sub>4</sub> from CO<sub>2</sub> by LHCb using C0-C10 membranes from UBE Industries. Separation  
 71 tests of C<sub>2</sub>F<sub>6</sub> are now ongoing at CERN with the help of experts. At the COMPASS monochro-  
 72 mator setup, the transparency of C<sub>2</sub>F<sub>6</sub> has been measured to be greater then 98% in the near-UV  
 73 wavelenghts range from 170 nm to 220 nm, which is most sensitive to contaminants, after several  
 74 ( $\approx 4$ ) years of storage in bottles. A system has been developed to measure the transparency in  
 75 the visible light wavelength range from 200 nm to 900 nm, which best matches the SiPM sensor  
 76 spectral response, based on a commercial photo-spectrometer and a compact high-pressure (up to  
 77 10 bar) chamber with transparent quartz windows, see botton panel Figure 2. This will become  
 78 part of the continous monitoring tools installed in the high-pressure section of the dRICH gas  
 79 system at ePIC. Measurments are ongoing to quantified the scintillation yield [5]. As a risk mit-  
 80 igation for greenhouse gases, alternate gas mixtures are under study at various pressures thanks  
 81 to a pressurized dRICH prototype.

82 *Mirror.* The dRICH mirror array should cover a spherical surface with a radius of 2200 mm and  
 83 an area of about 10 m<sup>2</sup>. A mid-size demonstrator (of 60 cm diagonal) has been realized by Com-  
 84 posite Mirror Applications (USA) with dRICH specifications, see top-right panel of Figure 2.  
 85 The CFRP core structure has been optimized for preserving the surface shape accuracy and a  
 86 light body: it adopts a light C-shaped cell structure (used by LHC-b) in the center, and a stronger  
 87 cylindrical cell structure (used by CLAS12) on the edges. Before coating, the point-like source  
 88 image test measures a D0 value, that represents a global surface quality estimator, of 1.8 mm,  
 89 better than the specification of 2.5 mm. The same test indicates a radius of  $2254 \pm 5$  mm, slight  
 90 above the request to be within 1% of the nominal value.

91 *SiPM Sensor.* The dRICH photon detector surface is shaped over a sphere of radius  $\approx 110$  cm to  
 92 best approach the 3D focal area of the mirror array, see Figure 1. The SiPM sensor technology  
 93 is selected for the photon detector. It ensures superior single-photon counting capability inside  
 94 the ePIC magnetic field and compact dimensions suitable for tessellating a shaped active surface.  
 95 The single SiPM sensor has a  $3 \times 3$  mm<sup>2</sup> area to provide the necessary spatial resolution with an  
 96 intrinsic time resolution better than 150 ps. Several sensors from different manufacturers have  
 97 been tested in laboratory prior and after irradiation up to  $10^{10}$  1-MeV neutron equivalent  $n_{eq}$  flu-  
 98 ence [6]. The measurements have sought for the best trade-off between high photon-detection  
 99 efficiency (PDE), low dark-count rate and fast response. The current baseline is the Hama-  
 100 matsu S13361-3075 sensor but further investigation is ongoing on potential faster SiPM with  
 101 UV-enhanced sensisvity. To control the significant intrinsic dark-count (DCR) rate, the SiPMs  
 102 will be operated at temperature  $\lesssim -30^\circ\text{C}$ . At the location of the dRICH photodetector a maxi-  
 103 mum (average) fluence of  $\Phi_{eq} = 6.4 (3.7) 10^7 \text{ cm}^{-2}/\text{fb}^{-1} n_{eq}$  is expected from e+p interactions at

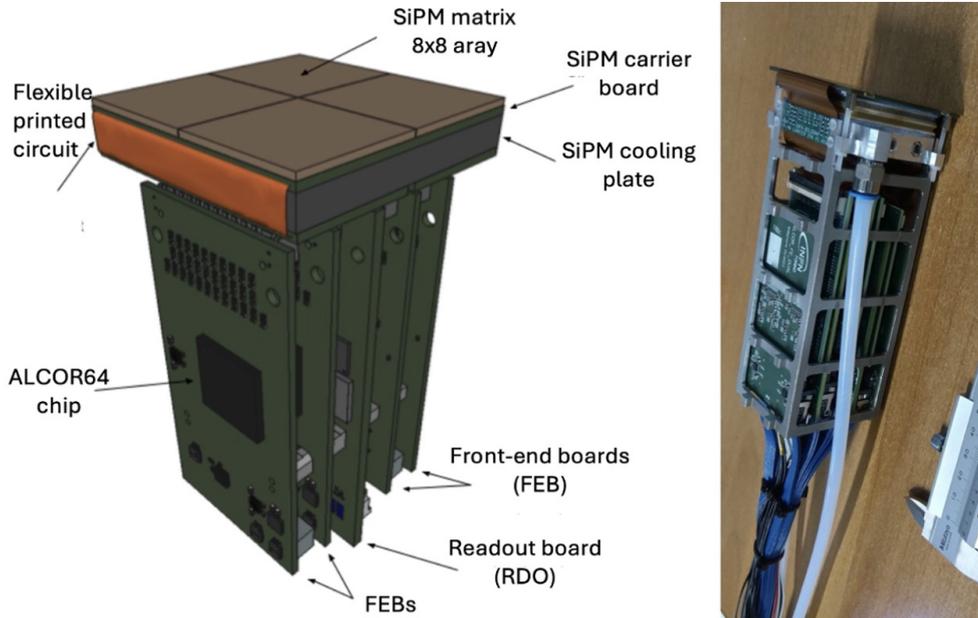


Figure 3: The PDU concept (left) and preliminary realization (right).

104 the highest center-of-mass energy of the EIC, accounting also for the beam induced-background.  
 105 At these moderate radiation levels, no significant change in the SiPM working parameters is ex-  
 106 pected but a steadily increase of the DCR. To reduce the effect of radiation damage, the SiPMs  
 107 will be annealed at high-temperature. During the R&D phase, annealing in oven for several hours  
 108 up to 150 C has been proven to cure about 97% of the damage. It was also demonstrated that  
 109 annealing of SiPMs can be achieved exploiting the Joule effect with a comparable efficiency. In  
 110 this case, the SiPM is forward biased, its micro-cells behave as directly polarized diodes, and  
 111 the current flowing through their quenching resistors eventually heats up the entire device. A  
 112 scheme has been developed in which frequent opportunistic annealing cycles can be performed  
 113 on sub-fractions of the detector area, while full annealing cycles can be organized during the  
 114 shutdown periods. Despite the temperature treatments, it is expected that a residual irreducible  
 115 radiation damage (residual DCR) will build up during the dRICH lifetime. At least  $\sim 200 \text{ fb}^{-1}$   
 116 will be integrated before DCR increases to 300 kHz/ch, which is a conservative DCR reference  
 117 value that has been shown to have marginal effects onto the dRICH performance.

118 *ALCOR Readout.* The selected front-end ASIC is ALCOR [7], a customized 64-channel chip  
 119 with coupling and rate capability optimized for SiPMs, and a ToT architecture with better than  
 120 50 ps (least significant bit) resolution. To minimize the volume within the dRICH envelope  
 121 and to maximize the packing factor, the active area is organized in compact photodetector units  
 122 (PDU), with approximate dimensions of  $52 \times 52 \times 140 \text{ mm}^3$ , integrating the readout with sub-  
 123 zero cooling of the SiPMs as well as in-situ high-temperature annealing capability, see left panel  
 124 of Figure 3. In particular, the PDU groups 256 SiPM channels with the ALCOR TDC readout

125 provided by four front-end boards (FEB), one readout board (RDO) to interface with the ePIC  
126 data acquisition (DAQ) and detector control systems. A cooling block is placed in thermal contact  
127 with the back-side of the printed-circuit board hosting the SiPMs (carrier board) that is connected  
128 to the readout by flex kapton circuits. The fluid circulated through a closed loop by an external  
129 thermostat can be regulated to maintain the SiPMs at low temperature or pre-warm the sensors  
130 to sustain forward-bias annealing with reduced currents. The RDO concentrate all the functions  
131 (configuration, data-transfer, scrubbing) in the dimensions of a credit card. The preliminary 32-  
132 channel version of ALCOR has been used since years to support the SiPM characterization in  
133 conjunction with the ePIC driven readout. A prototype PDU mounting this version fo ALCOR  
134 has been successfully realized and operated with dRICH prototypes at the CERN test-beam fa-  
135 cility [8], see right panel of Figure 3. A new version of the ALCOR ASIC has been designed to  
136 extend the number of channels to 64 and integrate the chip inside a BGA package with a tape-out  
137 in the first months of 2025. The new chip and its upgraded FEB are now enetering the evaluation  
138 phase.

139 *Streaming Readout.* The ePIC data-aquisition system utilizes the Felix-155 card as data-aggregator  
140 and works in streaming mode. The dRICH is one of the major contributor to the ePIC data  
141 throughput, because the significant DCR of SiPMs generates a sizeable stream of data that in-  
142 creases with the integrated luminosity. As explained above, the sensors are temperature treated  
143 in order never to exceed a maximum 300 kHz dark rate per channel. The corresponding maxi-  
144 mum throughput rate of the entire dRICH is 1.3 Tbps assuming a modest O(5) data reduction of  
145 the uninteresting DCR stream. This could be achieved via a shutter signal implemented in the  
146 front-end ASIC, to select a readout window around the EIC beam bunch interactions occurring  
147 every 10 ns, and/or via an external tagger derived from a scintillating signal or a calorimetry en-  
148 ergy deposit. In conjunction, an online data reduction in dRICH DAMs, using machine-learning  
149 techniques to classify pure background events with no signal information, is under study with  
150 promising results [9].

151 *Mechanics.* A basic prototype has evolved in time to serve the dRICH R&D development for  
152 few years, see left panel of Figure 4. The gas vessel is a cylinder made of vacuum standards, to  
153 allow an efficient and safe gas exchange. The entrance flange can mount an external dark box  
154 separated from the inner gas volume by a UV-transparent lucite foil (or quartz window). An  
155 aerogel tile with possible additional UV filters, plus an array of alternative sensors and readout  
156 electronics, can be inserted into the dark box. Two mirrors inside the vessel have optimized  
157 focal lenghts to image the Cherenkov light from the two radiators onto the limited active sur-  
158 face. The major achievements obtained during several test-beams have been the validation of  
159 the dual-radiator concept, the validation of the  $C_2F_6$  gas radiator, the optimization of the aerogel  
160 refractive index, the performance study of the SiPM-ALCOR readout chain, and the develop-  
161 ment of an EIC-driven readout plane. The plane is being progressively evolved to compare SiPM  
162 of different layout (e.g. micro-cell size), upgraded versions of the readout electronics and more  
163 and more realistic cooling and annealing systems. A real-scale engineering article has been re-  
164 alized by Advanced Composite Solutions (IT) with composite materials and a realistic geometry  
165 (mimicking a dRICH sector), see right panel of Figure 4. This is instrumental to validate the  
166 mechanical elements and study the assembling details (e.g. of transparent septa), the mechanical  
167 stability, the gas tightness, and the thermal aspects. One of the major goals of the real-scale  
168 article is also to reproduce the final ePIC working conditions, mount an extended readout plane  
169 with the final PDU demonstrators, operate realistic optical components as results of the ongoing

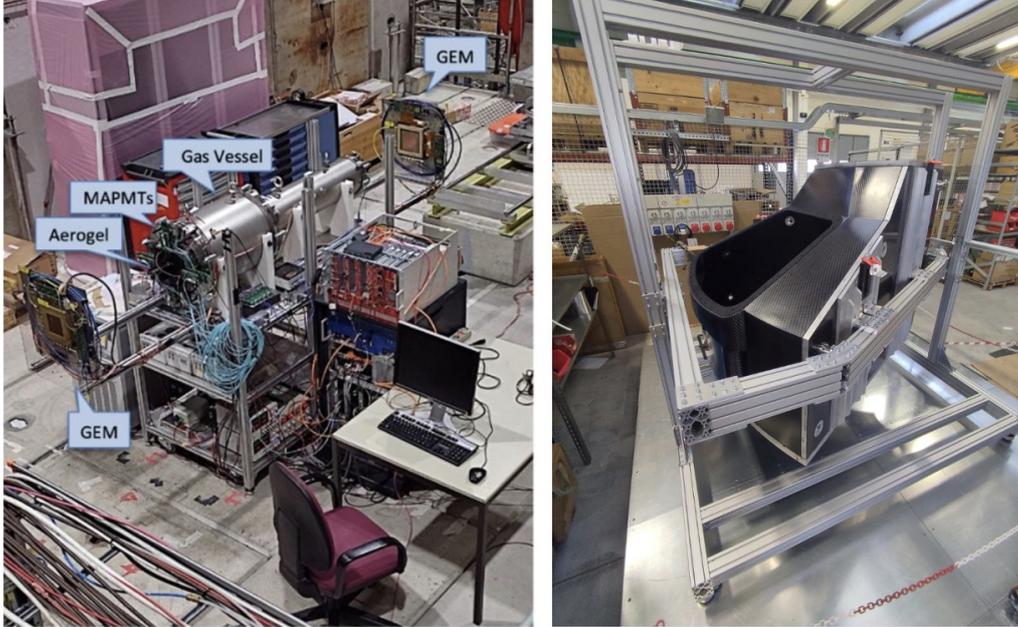


Figure 4: The basic (left) and real-scale (right) dRICH prototypes.

170 developments, and optimize the performance in a realistic off-axis optics configuration. To this  
 171 end, a commissioning with cosmics is planned in winter 2026 and a performance test-beam in  
 172 spring 2026.

### 173 3. dRICH Performance

174 The dRICH model is part of the ePIC simulation framework and allows complete perfor-  
 175 mance studies taking into account quality of the track reconstruction, bent trajectories (by mag-  
 176 netic field) and multiple scattering. The ePIC magnet coils and the dRICH position has been  
 177 optimized in order to minimize the bending inside the radiator gas volume. The dRICH has been  
 178 designed in order to keep most of the contributions to the SPE angle resolution close or below  
 179 0.5 mrad, a value dictated by the tiny Cherenkov angle difference between pions and kaons at  
 180 50 GeV/c in the radiator gas. The uncertainty on the emission point remains the major contri-  
 181 bution ( $\approx 1$  mrad) to the SPE resolution of the radiator gas despite the mirror focalization and  
 182 the curved dRICH detector surface. The chromatic error is well under control for gas but is the  
 183 largest contribution ( $\approx 2.5$  mrad) to the angular resolution for the aerogel. It limits the aerogel  
 184 momentum reach to something above 15 GeV/c, a value well above the Cherenkov threshold  
 185 of kaons in gas. The mean number of recorded photons is about 18 for the radiator gas and 12  
 186 for the aerogel for a particle with momentum well above the Cherenkov threshold, and slightly  
 187 varies with the pseudo-rapidity due to the different path of the particle within the radiators. In  
 188 average, few charged particles per event are expected to hit the detector. Simulations show that,  
 189 with a proper pattern recognition and photon path reconstruction, the information of the two radi-  
 190 ators can be combined to extend the hadron momentum coverage of ePIC PID from the TOF  $\approx$

191 2.5 GeV/c upper momentum limit to above 50 GeV/c, and support electron separation up to 15  
192 GeV/c. In the most challenging forward direction, an identification efficiency greater than 95 %  
193 at a corresponding 5 % percent mis-identification probability, is achieved in the upper momentum  
194 reach.

#### 195 4. Conclusions

196 The dRICH project aims to provide effective particle identification in the forward endcap of  
197 ePIC. In order to meet the stringent requirements, significant advances in several new technology  
198 solutions are being pursued with a vigorous development program. The project has passed a  
199 60% incremental design review in 2025 and is now rapidly moving towards a complete TDR.

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