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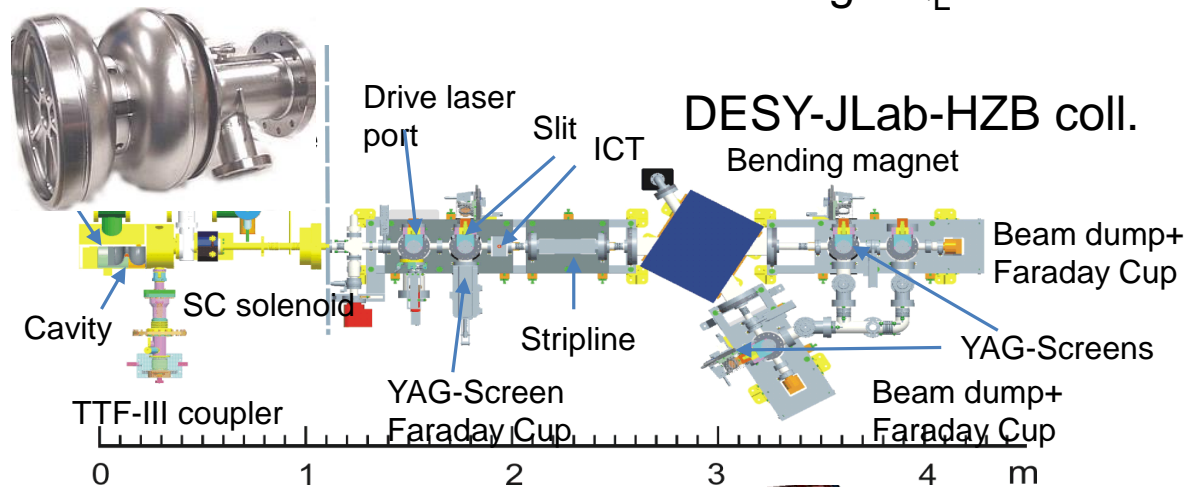
# Microphonics control studies for high $Q_L$ SRF Cavities

## Module commissioning of the bERLinPro SRF Gun

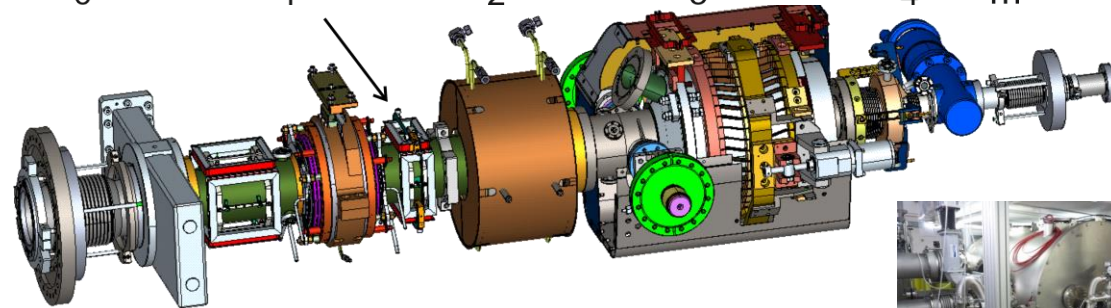
Second Topical Workshop on  
Cryomodule Microphonics and  
Resonance Control, Brooklyn, NY



- CW modified TESLA cavity for BESSY-FEL (2005-2008)
  - Studied mainly at HTS (HoBiCaT)
  - $Q_L$  from  $5 \cdot 10^6$ - $2 \cdot 10^8$ ,  $E_{acc}=8$ - $22$  MV/m
  - CW studies, heat load, microphonics compensation
  - high  $Q_L$  LLRF



- Nb Pb lead cathode DESY gun (1.6 cell), 2011-2012
  - Studied with diagnostics beamline
  - $E_0=12$ - $25$  MV/m
  - $Q_L=3 \cdot 10^6$ - $1.5 \cdot 10^7$
  - $\Delta f/\Delta P=100$  Hz/mbar
  - $\Delta f/\Delta E_0^2=1$  Hz/(MV/m)<sup>2</sup>



- SRF Photoinjector (ERL), today
  - Studied with diagnostics beamline + cathode transfer
  - $E_0=12$ - $25$  MV/m
  - $Q_L=1 \cdot 10^7$ - $2.8 \cdot 10^7$
  - $\Delta f/\Delta P=33$  Hz/mbar
  - $\Delta f/\Delta E_0^2=3.4$  Hz/(MV/m)<sup>2</sup>

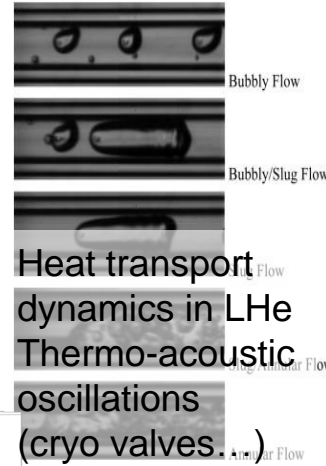
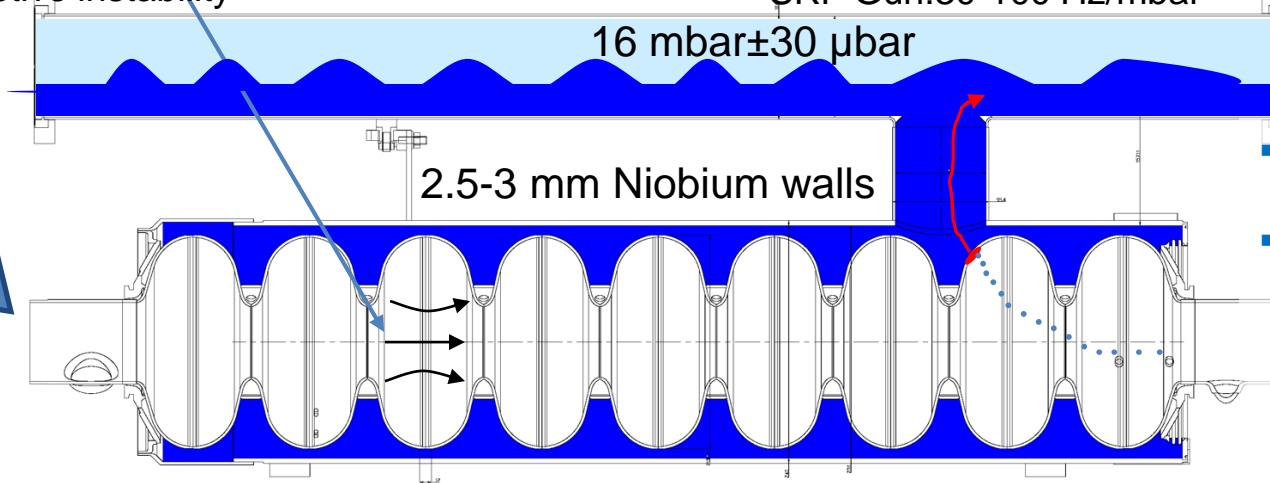


bERLinPro ERL medium power SRF gun cavity cold string

# Microphonics: How does it appear?

- Field amplitude variation:  
Dynamic Lorentz force,  $\Delta f/\Delta E_{acc}^2 = 1-3\text{Hz}/(\text{MV}/\text{m})^2$   
→ Ponderomotive instability

- Helium pressure fluctuations  
 $\Delta f/\Delta p = 50-60 \text{ Hz}/\text{mbar}$ ,  
SRF Gun:  $30-100 \text{ Hz}/\text{mbar}$

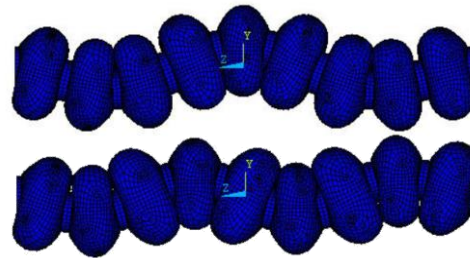


- Stochastic background noise

- Deterministic, narrow-band sources:  
Vacuum pumps

Mechanical oscillations of the Cavity:  
Microphonics

- Response of the Cavity-Helium vessel-Tuner system:  
Mechanical Eigenmodes



**222 Hz**

G. Bissofi

**151 Hz**

Lowest modes:  
Usually transverse

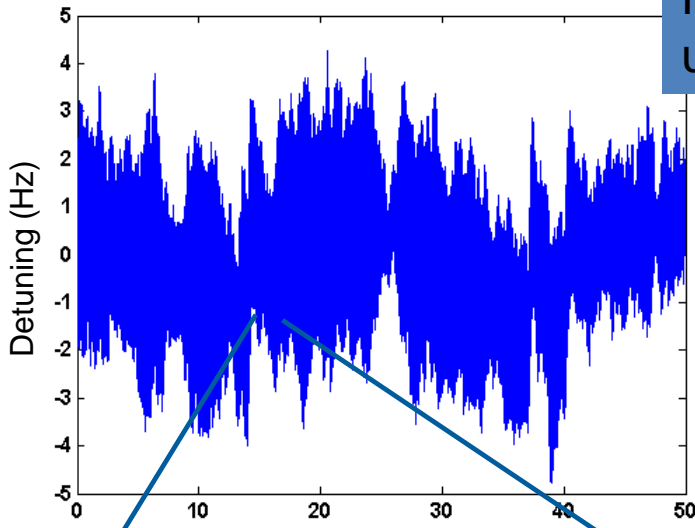
Is that the whole story?

- The cavity is the best sensor of mechanical excitation itself, true?  
→ What deformation affects actually the RF mode ( $TM_{0yz}$  different than e.g.  $TM_{1yz}$ )?  
Cavity design: Cavity sensitivities
  - Helium bath often main driver of microphonics, usually the static term  $\Delta f/\Delta P$  can be measured or the cavity design optimized for  
→ What about dynamic response?
  - Detuning is often obtained by comparing forward and transmitted (reflected) wave of the  $TM_{010}$   $\pi$ -mode (or FPC excited RF mode).  
→ We only see what affects the RF mode, not all oscillations, do we care?  
Cavity oscillations w.r.t. beam motion?
- Is this always what we consider microphonics (oscillations in acoustic regime)?
- Can we compensate every oscillation which affects the wanted cavity RF mode using tuner with e.g. piezos?

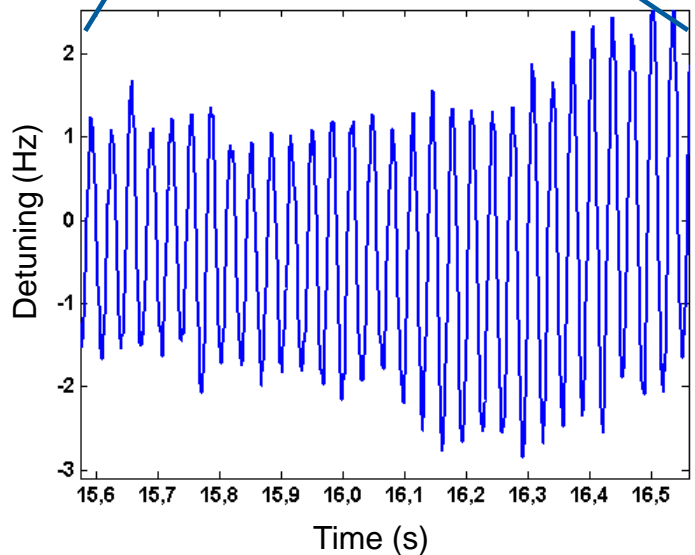
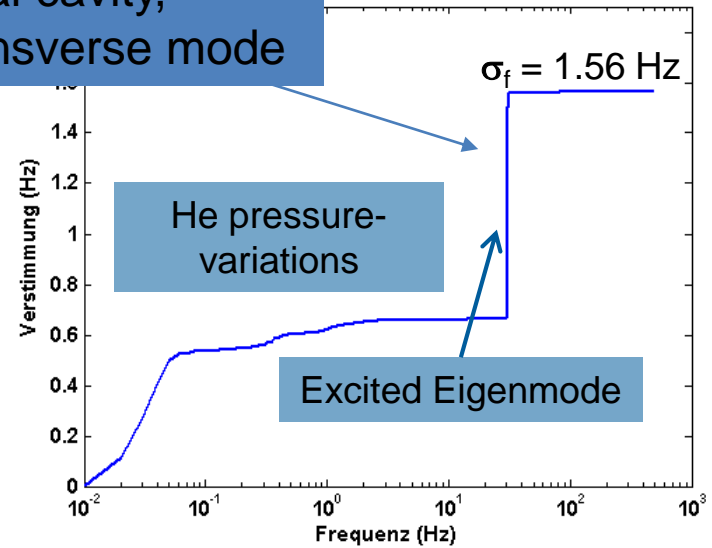
## Be aware of other contributions to appear in the signal:

- Transient beam-loading (hopefully repetitive, but what about beam losses in recirculating machines?)  $\leftrightarrow$  beam arrival jitter, synchrotron oscillations
  - Multipacting in more special cavities (e.g. SRF gun, coaxial parts)
  - Loop oscillates if stability criterion is not met
  - Coaxial FPC: Oscillation of inner conductor (cooling media)
- Some of them alter the measurement, some are real detuning, but eventually not tackled by tuners

For elliptical cavity, usually transverse mode

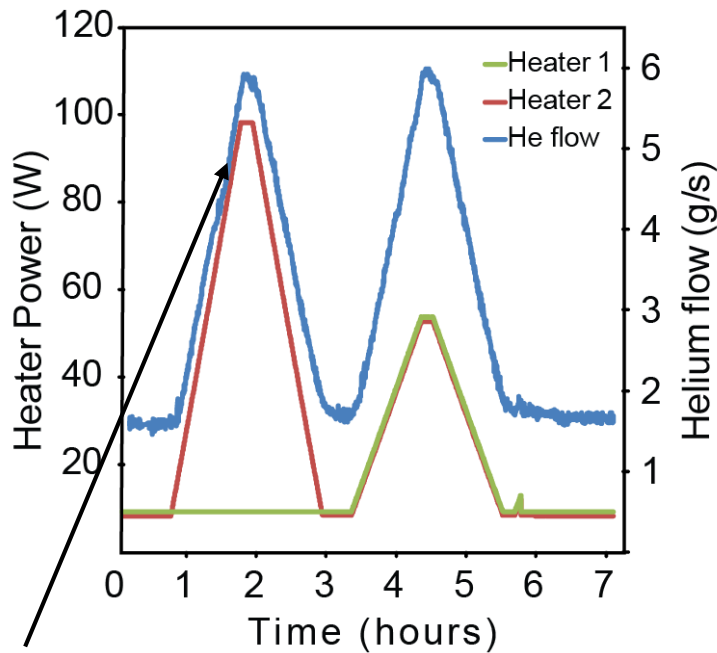


➔  
ΣFFT

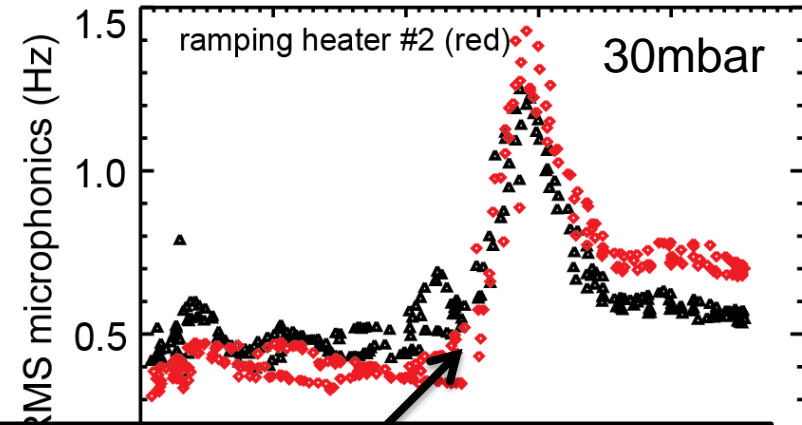


- HoBiCaT:  $\sigma_f = 1 - 5$  Hz (rms)  
↔ 2-13° phase error (Aim:  $10^{-2}$  °)  
„open loop“ „closed loop“
- He pressure variations:  $f_{\text{mod}} < 1$  Hz
- Cavity specific: First mode at 20 - 50 Hz
- Spectrum can appear more populated  
 → depends on cavity system

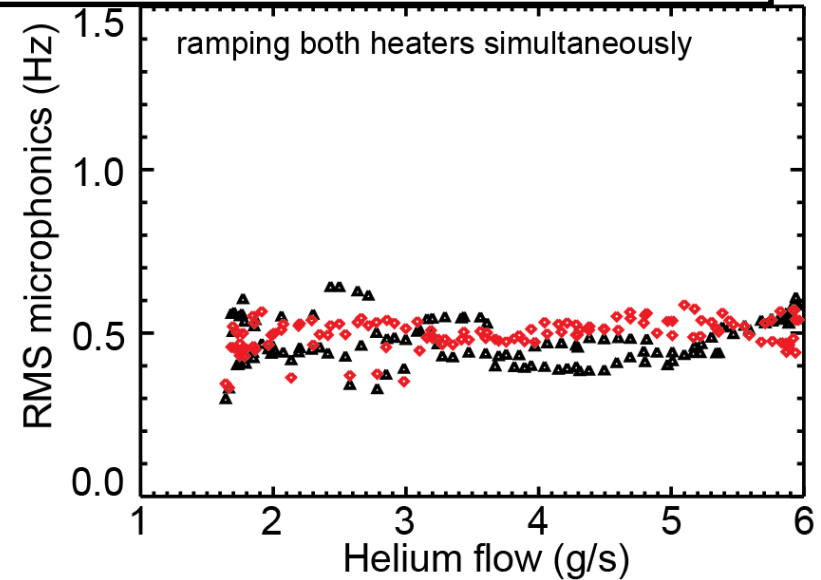
- Simultaneous 2 cavity operation (TESLA cavities)
- Heaters attached at each tank
- Monitor microphonics due to thermal load on cavities



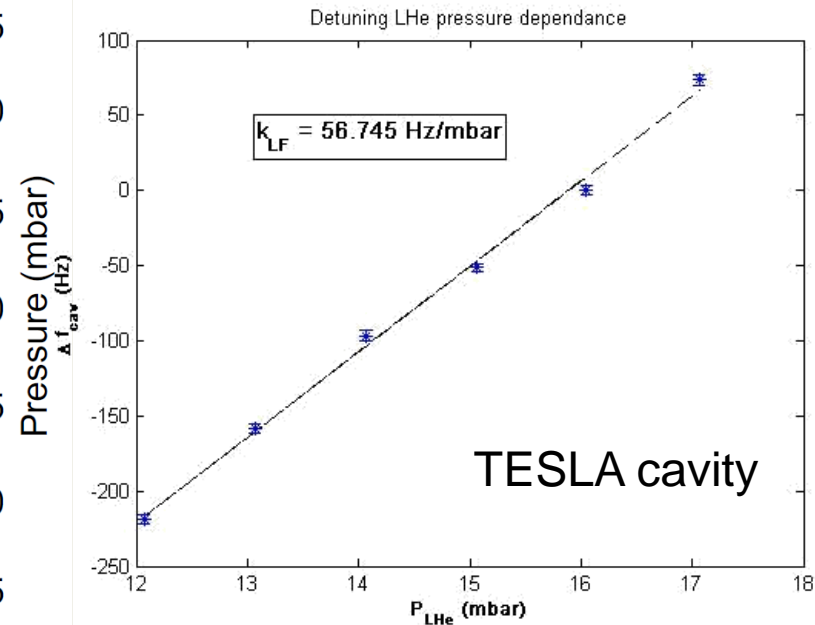
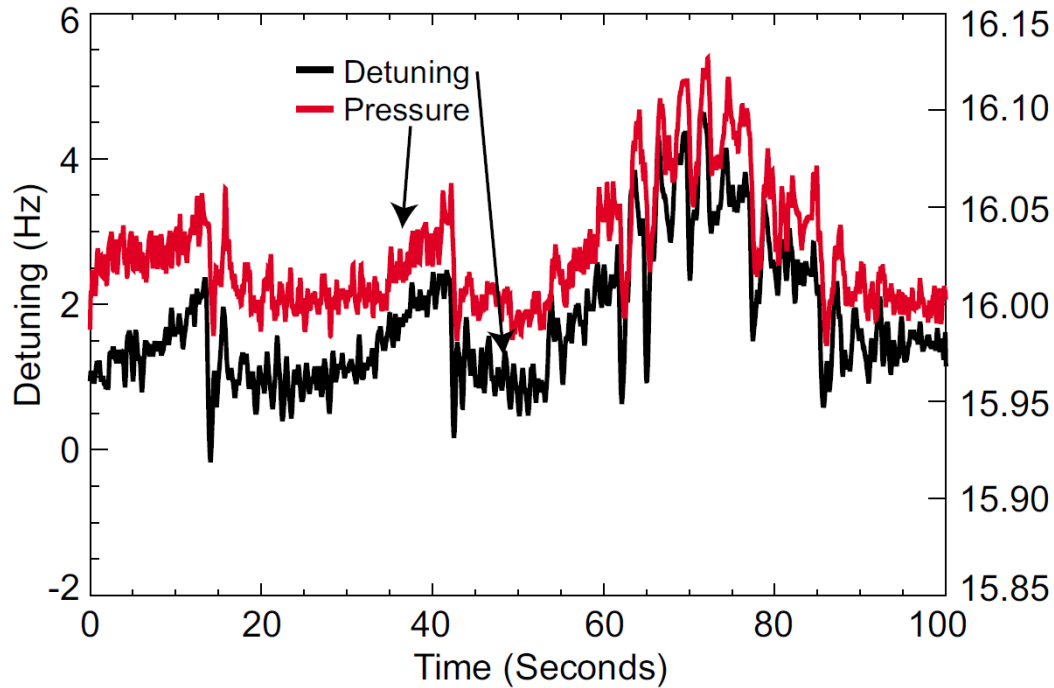
Chimney limit



Onset of non-laminar Helium flow?



# Correlation of Helium pressure and detuning of cavity

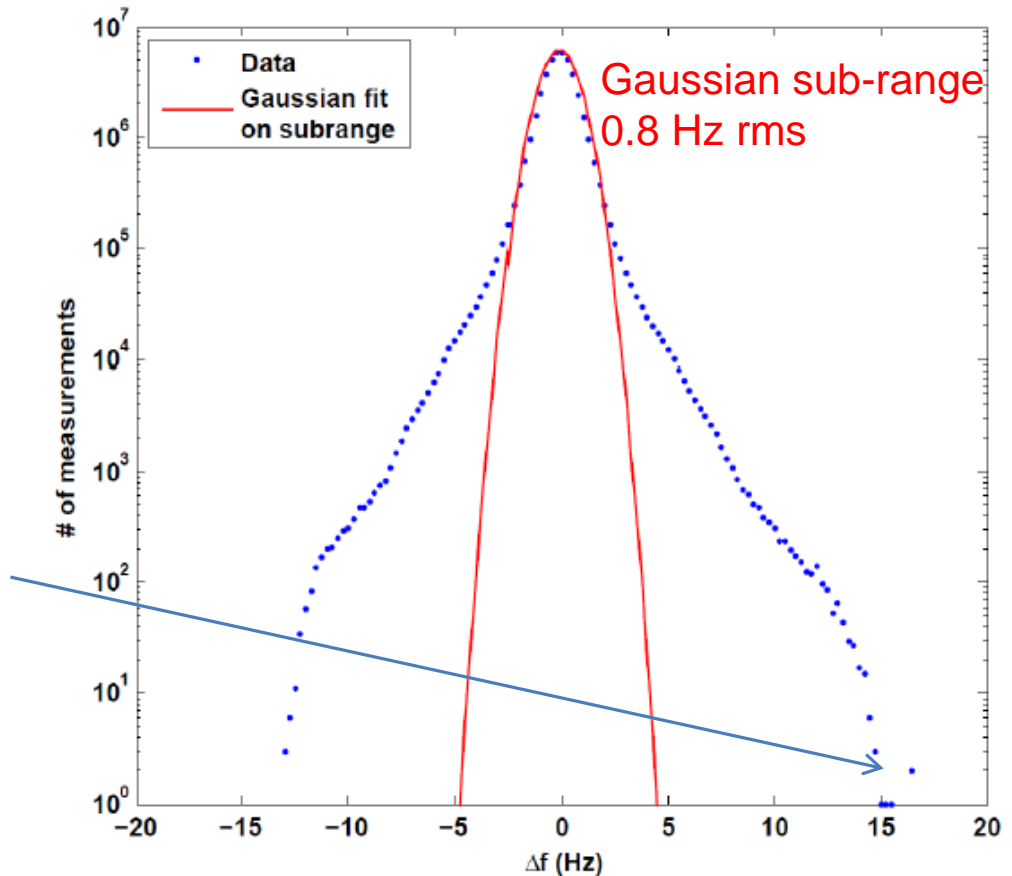
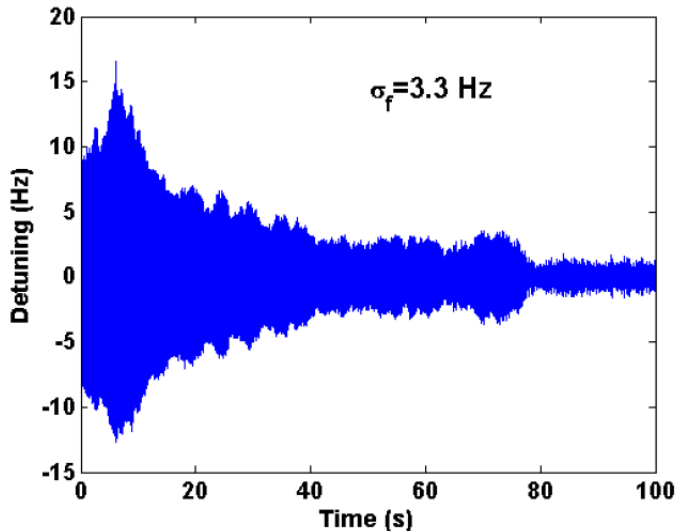


- Open loop measurement of cavity frequency and He pressure
- 50-60 Hz/mbar down to resolution limit of pressure meters ( $\sim 1\text{Hz}$ )
- Evidence that main contribution of microphonics mediated through superfluid Helium

# Longterm stability: Peak events → how much, how often?

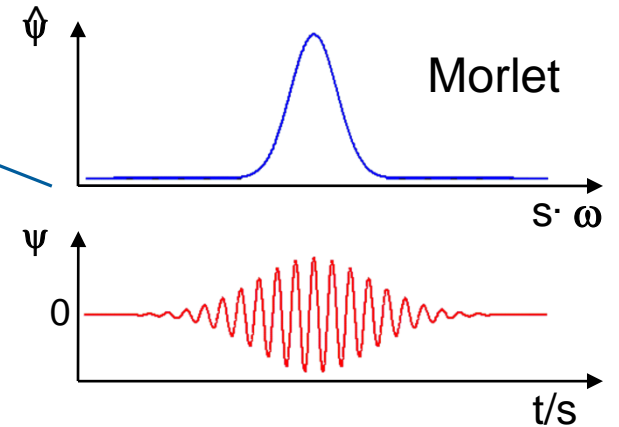
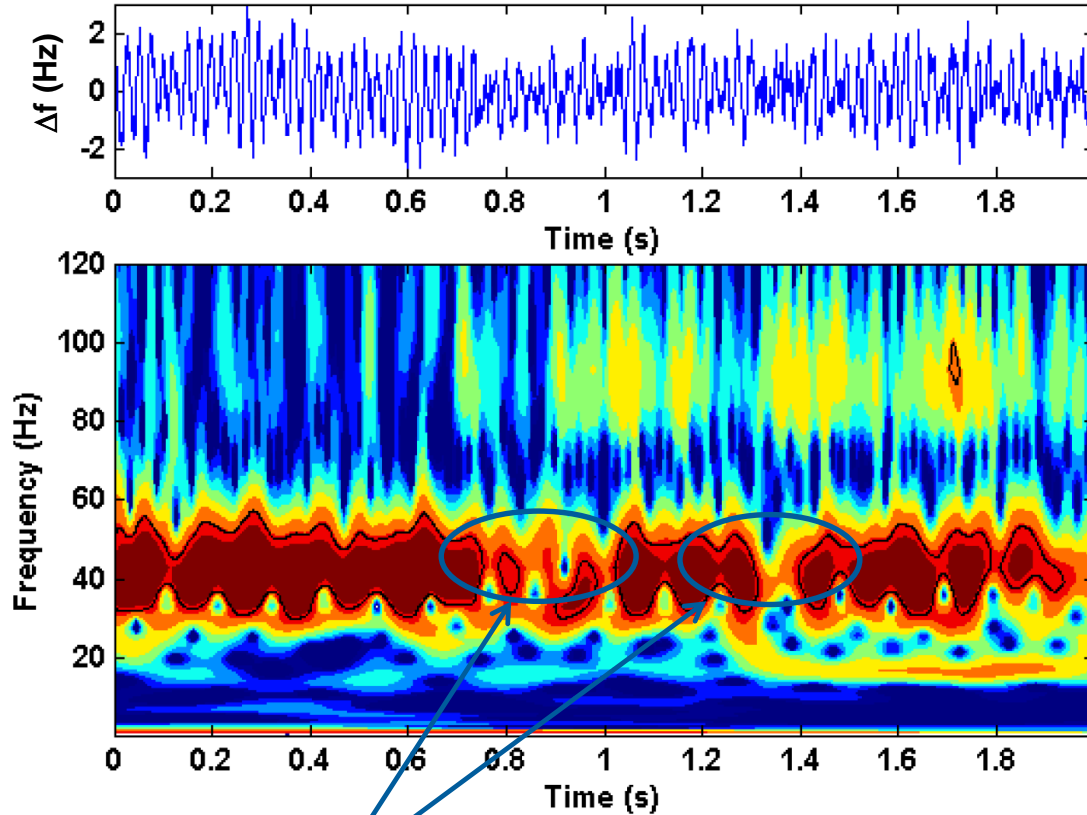
**Microphonics recorded at HoBiCaT with TESLA cavity for 48 hours at  $E_{acc}=8\text{MV/m}$**

- RMS Values around 1-5 Hz ← Determines field stability and thermal loading of RF system (5 kW)
- Peak values extend out to  $17\sigma$ ! ← Determines RF power installation (15 kW)
- Peak events occur 10-20 times a day!  
(This was partly improved by changes to the control settings of the under-press. pumps.)
- Expected field stability: 0.02 - 0.1°
- For „comfort“ want to reduce the microphonics



Excited 1<sup>st</sup> mech. resonance: Transverse mode





$$W_n(s) = \sum_{n'=0}^{N-1} x_{n'} \Psi^* \left[ \frac{(n' - n)\delta t}{s} \right]$$

- Variation up to  $\Delta f = 10$  Hz on a  $\sim 100$  ms time scale



- Adaptive, „learning“ (dynamic) compensation mandatory

- Spectrum of He-pressure variations of stochastic nature



- Need for classic feedback control

Tested 3(4) different tuner systems



	Saclay I*	Saclay II	INFN Blade**
<b>Mech. principle</b>	1-lever+flexures	2-levers+flexures	Knee-lever+blades
<b>Tuning resolution</b>	0.176Hz/step	0.09 Hz/step	2.6 Hz/step
<b>Drive</b>	Phytron / HD 1:88	Phytron / HD 1:88	Sanyo / PG 1:100
<b>Max remanence</b>	30 Hz	55 Hz	380 Hz
<b>Coarse tuning range</b>	750 kHz	500 kHz	720 kHz
<b>Coercitive steps</b>	180 (no backlash)	350-500 (backlash)	100 (backlash)
<b>Used piezo type</b>	HV (0-1000V)	LV (-10-150V)	LV (0-200V)
<b>Piezo tuning range</b>	750 Hz	1420 Hz	800 Hz
<b>Group delay (<math>d\phi/d\omega</math>)</b>	290 $\mu$ s	150 $\mu$ s	650 $\mu$ s (138 $\mu$ s)***
<b>Lowest resonance</b>	40 Hz	40 Hz (double)	35 Hz

→ Important for CW piezo based detuning control

\* Increased stiffness of piezo holder frame

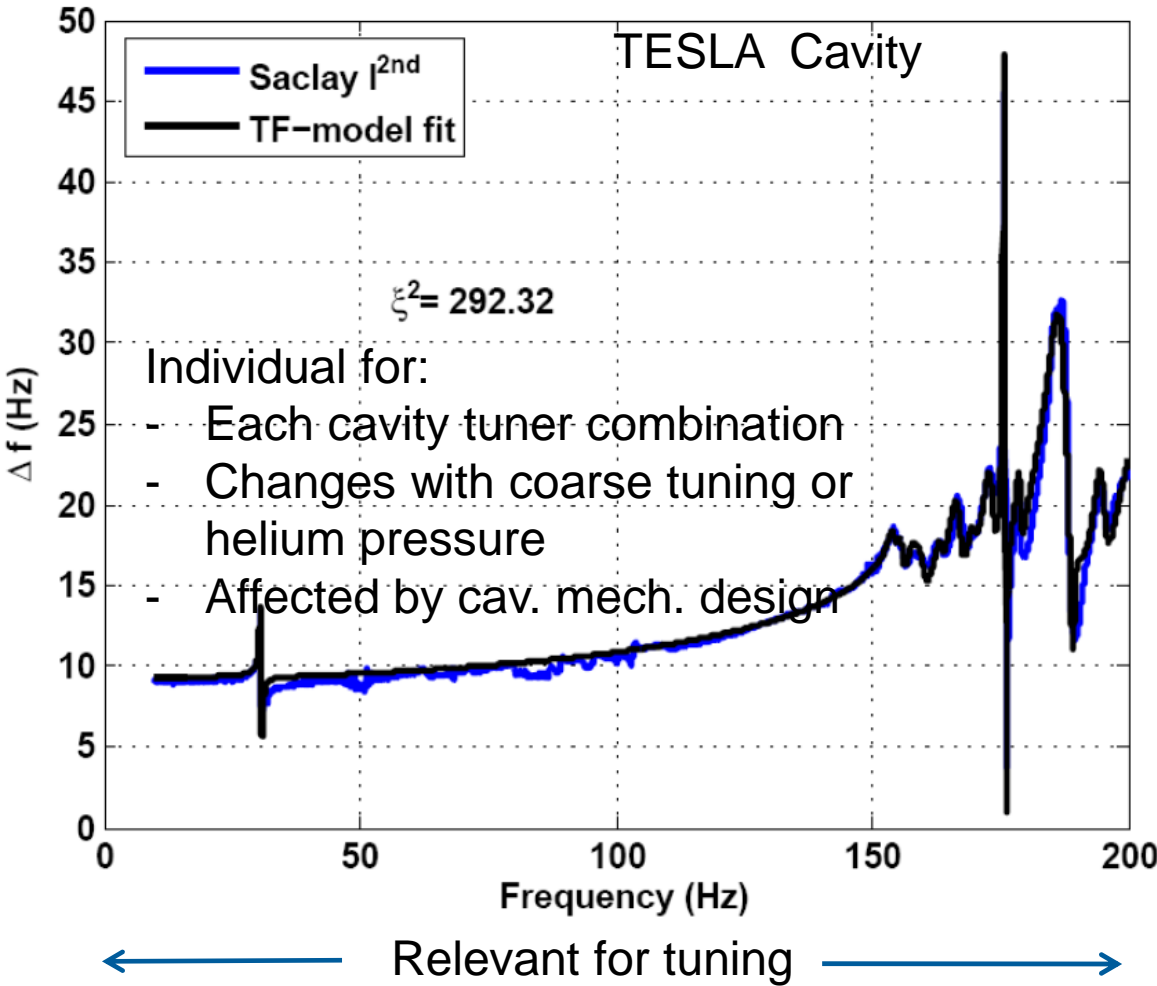
\*\* Several versions exist

\*\*\* 138  $\mu$ s for 1.4 cell SRF gun with **Cornell blade tuner**



$$\Delta\ddot{\omega}_{cav,k}(t) + 2\xi\omega_{m,k} \cdot \Delta\dot{\omega}_{cav,k}(t) + \omega_{m,k}^2 \cdot \Delta\omega_{cav,k} = \pm k_{p,k} 2\pi\omega_{m,k}^2 V_{Piezo}(t)$$

$$\Delta\omega_{cav}(t) = \sum_k \Delta\omega_{cav,k}(t)$$



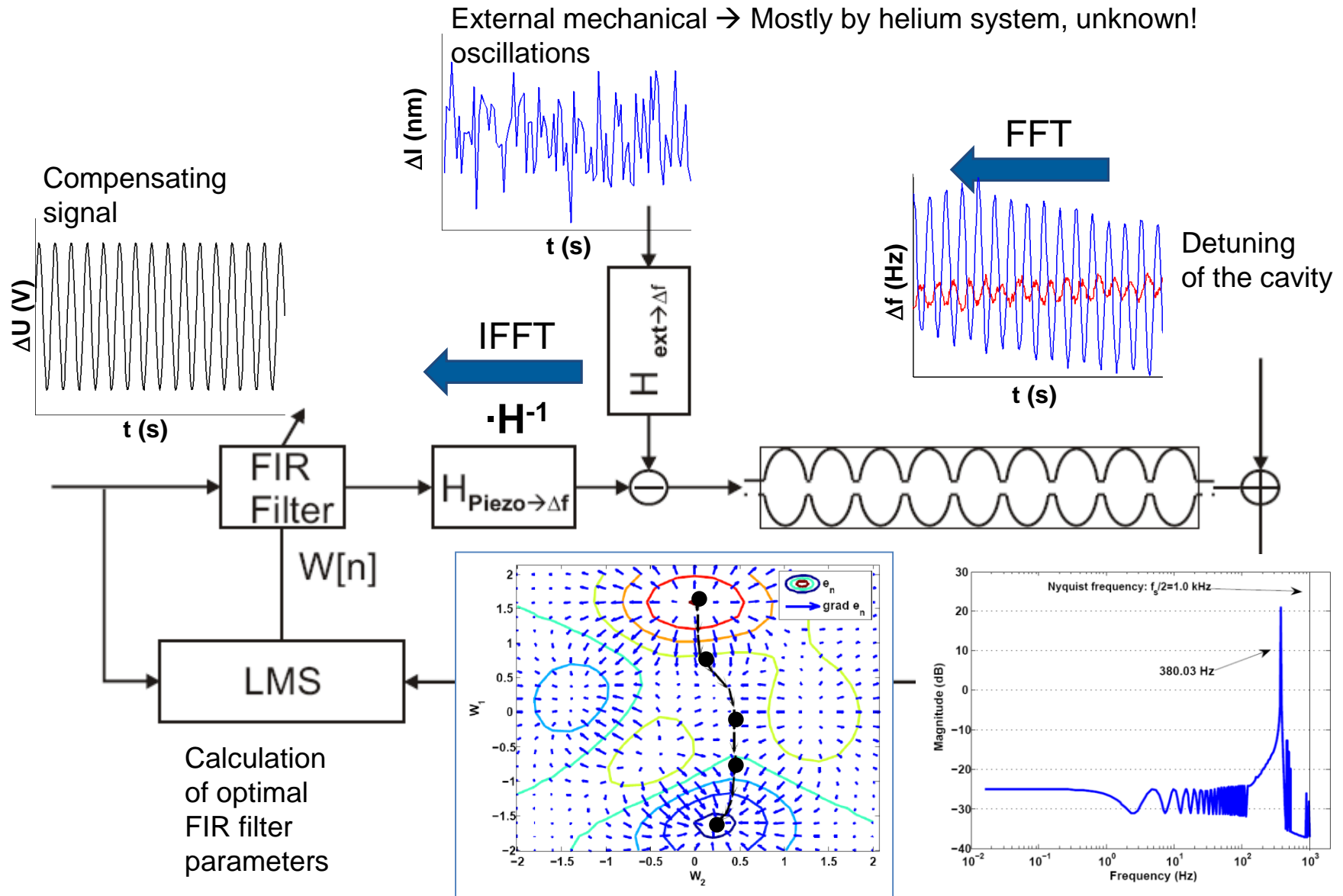
- Fit: Parallel acting 2<sup>nd</sup> order systems
- Evaluate response of higher modes at lower frequencies
- >20 modes needed for fit
- Systems complexity complicates use of model based feedbacks (e.g. Kalman filter)

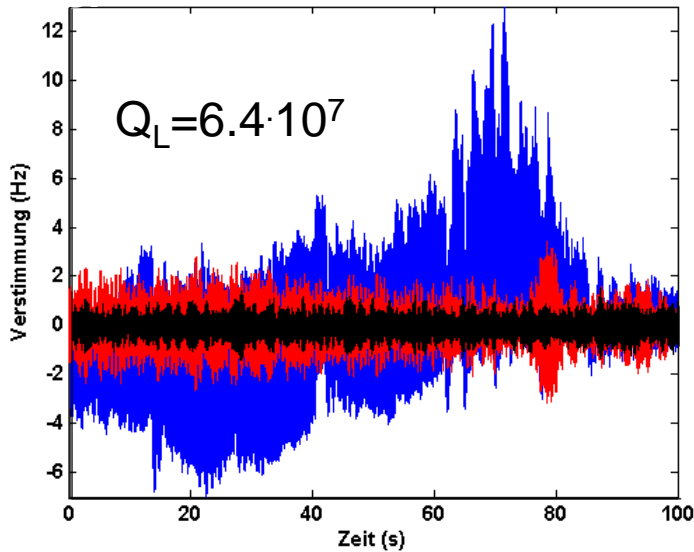


Transfer function as look-up table or Kalman approach tested with cavity simulator  
See talk A. Ushakov

But: Only LF and piezo transfer functions accesible in operation!

# A tested scheme: Least-mean-square based adaptive feedforward





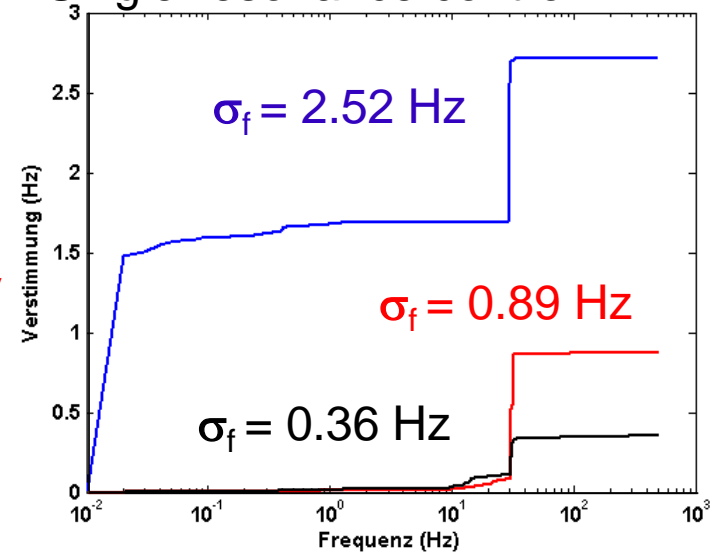
$\Sigma$ FFT

Open loop

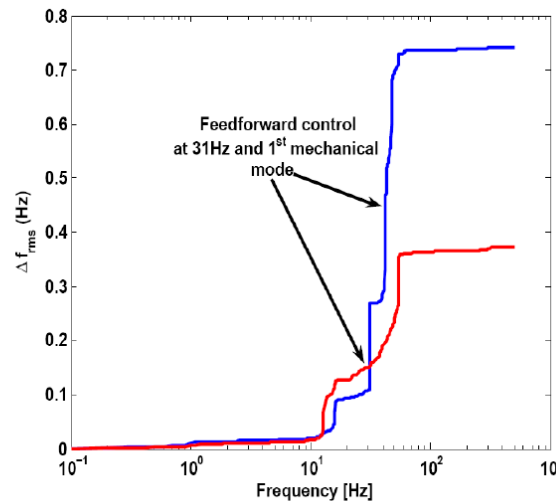
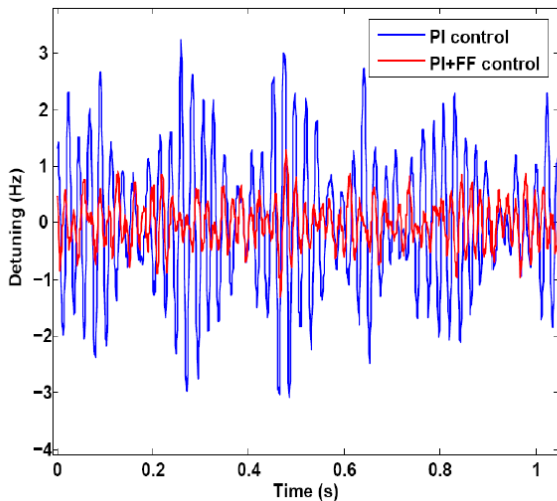
Feedback only

Feedback and Feed-forward

Single-resonance control:



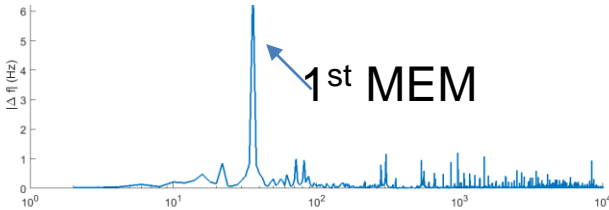
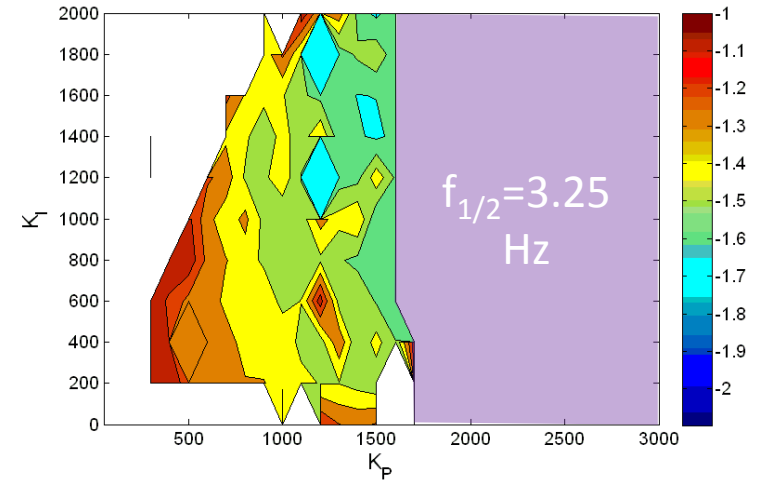
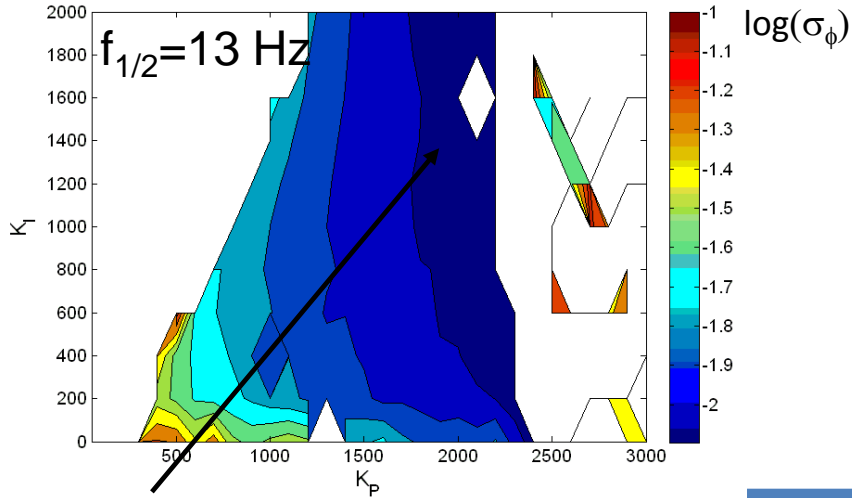
14 deg phase mod. down to 2 deg  $\rightarrow$  sub-promille stability in theory possible



Multi-resonance control:

Piezo resolution seems to limit control of neighboring modes  $\rightarrow$  transfer of energy

Resonances: Control voltage of mV regime required before amplifier



$Q_L$	$\sigma_\phi$ (deg.)
$5 \cdot 10^7$	$0.008^\circ$
$1 \cdot 10^8$	$0.0093^\circ$
$2 \cdot 10^8$	$0.0236^\circ$

9 cell TESLA cavity

$E_{\text{acc}} = 10\text{-}12 \text{ MV/m}$

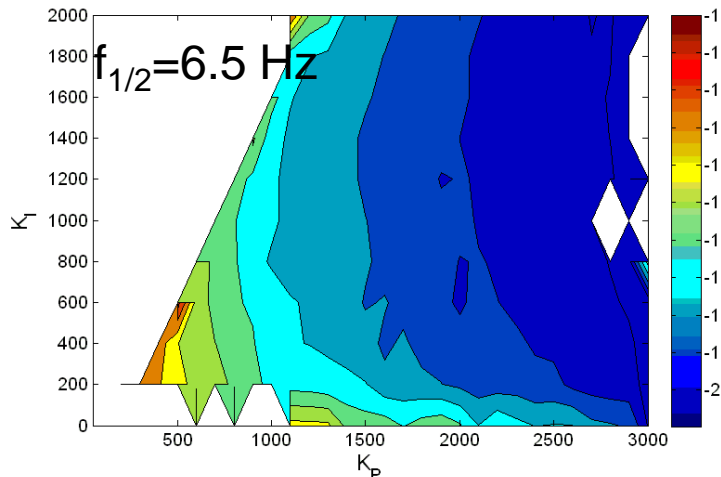
$T_{\text{bath}} = 1.8 \text{ K}$

PI piezo loop

8/9- $\pi$  filter optimized

$\sigma_f = 5\text{-}10 \text{ Hz}$ ,

$\Delta f_{\text{peak}} = 15\text{-}25 \text{ Hz}$



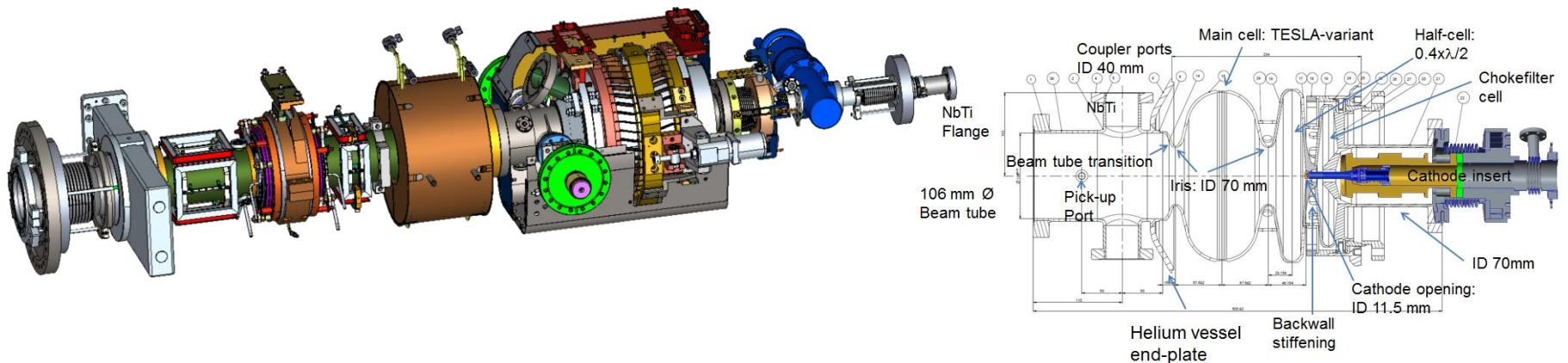
LF detuning  $\rightarrow$  IOT beam instable

Cavity field trip

Areas with  $\sigma_\phi > 0.1$  were blanked out

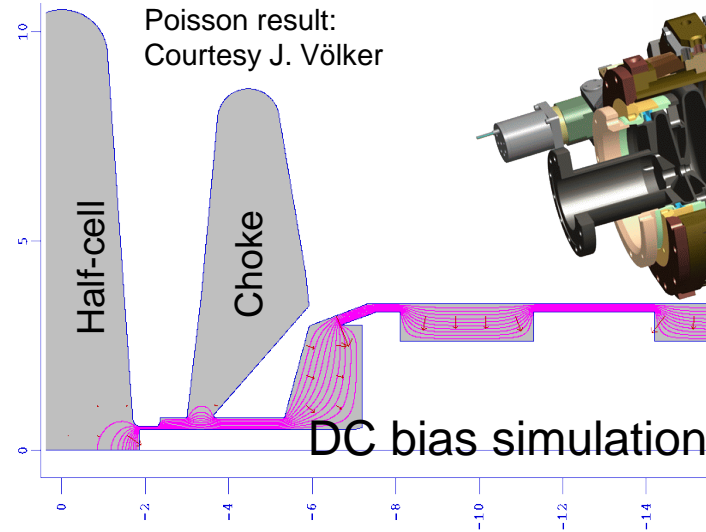
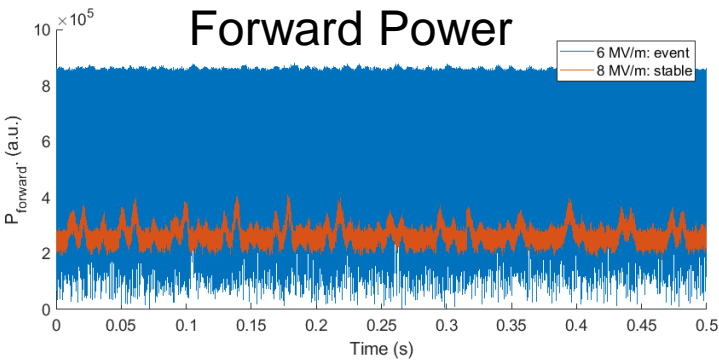
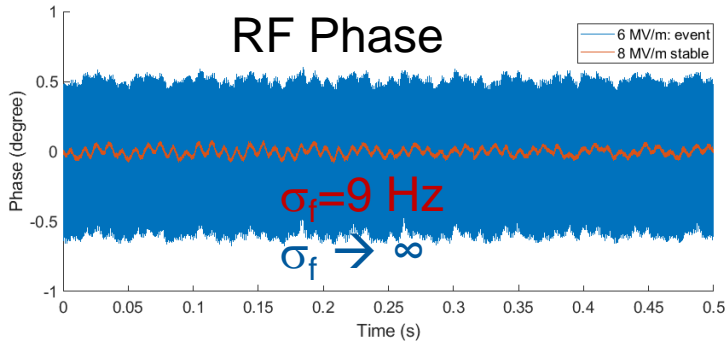


- Thermal short → high static losses (20 W) trial to cool via filling line, no phase separator, thus flash gas lead to bubble formation beating the cavity up to 3 kHz (PLL-mode)!



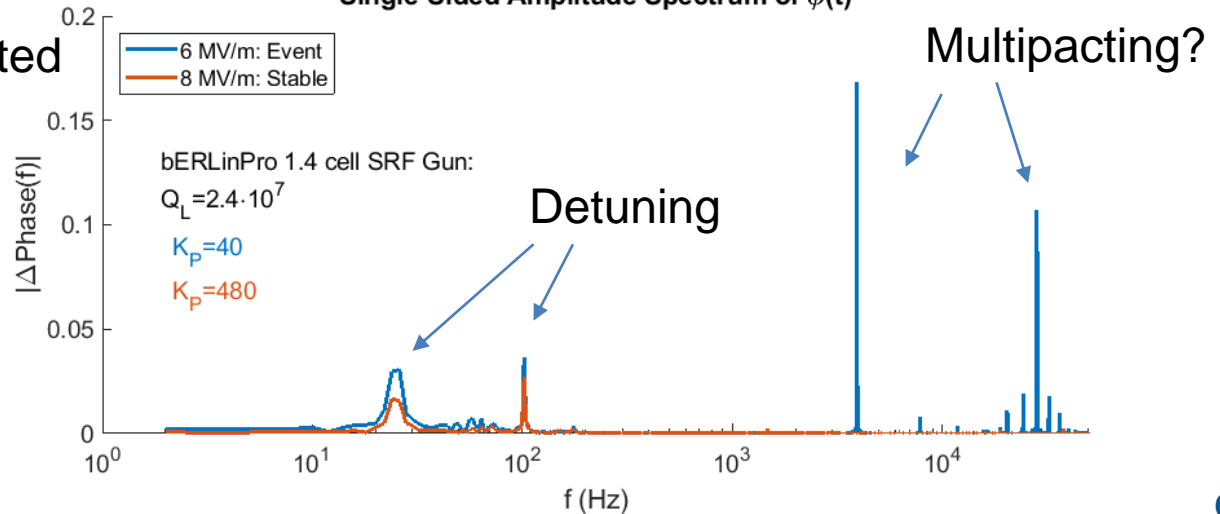
- SRF gun cavities have high sensitivity to Lorentz force, up to 3 kHz tuning for target field required, higher probability of ponderomotive instabilities
- Several cooling media attached to cavity and ancillaries: Cooling of normal conducting cathode via 80K helium gas → Vibration of cathode? Would act as a plunger modulating the  $TM_{010}-\pi$  mode (depending on cathode position)
- 80 K cooling of HOM absorber....

# Some example during SRF gun operation



No direct correlation to loop gain!

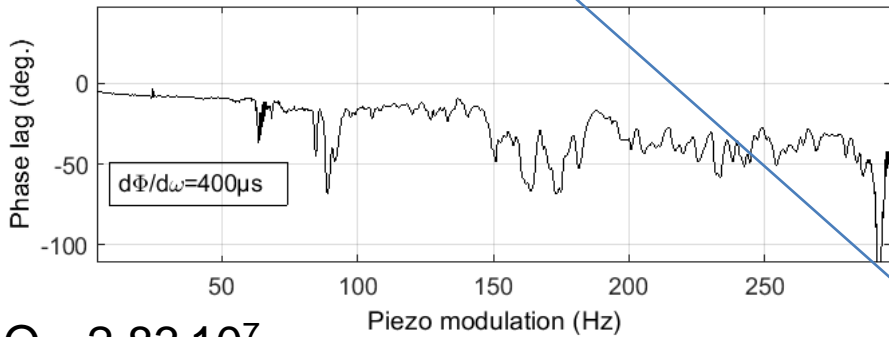
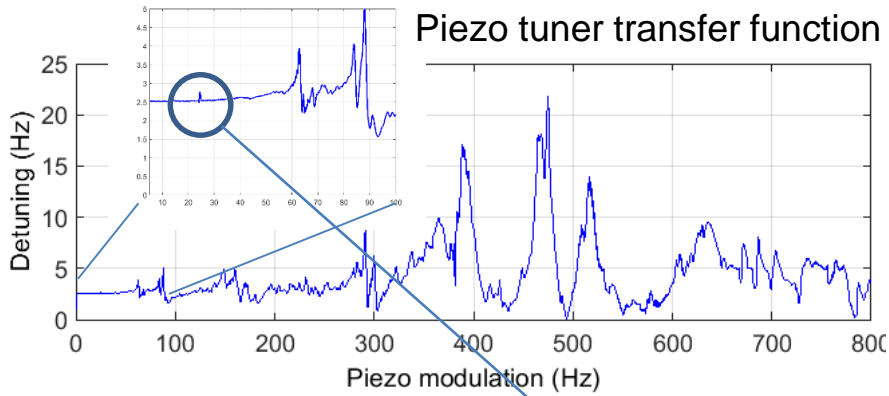
Single-Sided Amplitude Spectrum of  $\phi(t)$



- This instability was affected by DC bias voltage in cathode channel
- This is used to mitigate Multipacting
- Strong correlation with vacuum activity
- Piezo in lowpass PI loop

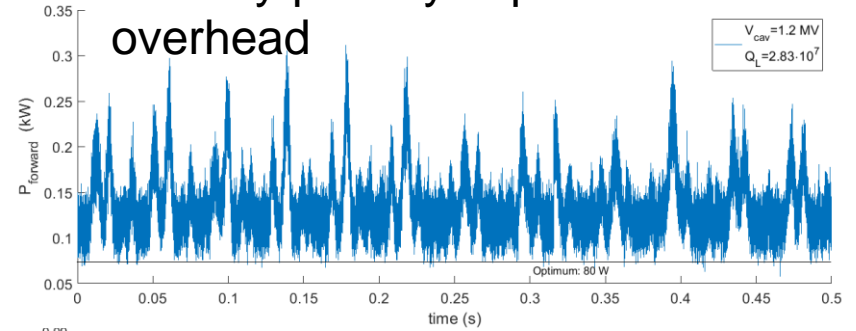


# SRF gun cavity LLRF operation

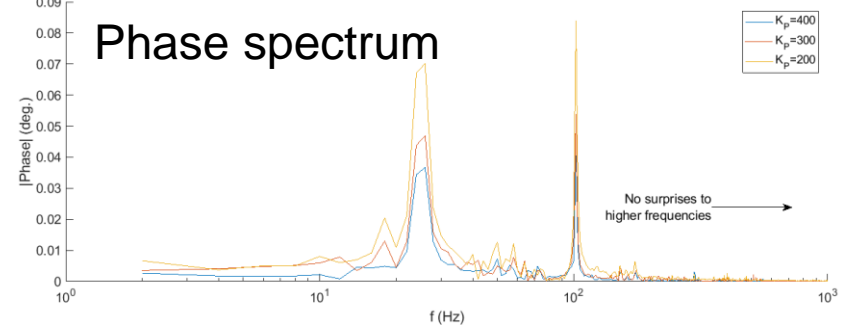


$Q_L=2.83 \cdot 10^7$   
 $\Delta f_{peak}=20 \text{ Hz}$   
 $\sigma_f=9.8 \text{ Hz}$   
 $\rightarrow$   
 $\sigma_\phi=0.03 \text{ deg.}$   
 $\sigma_A/A=1.5 \cdot 10^{-4}$

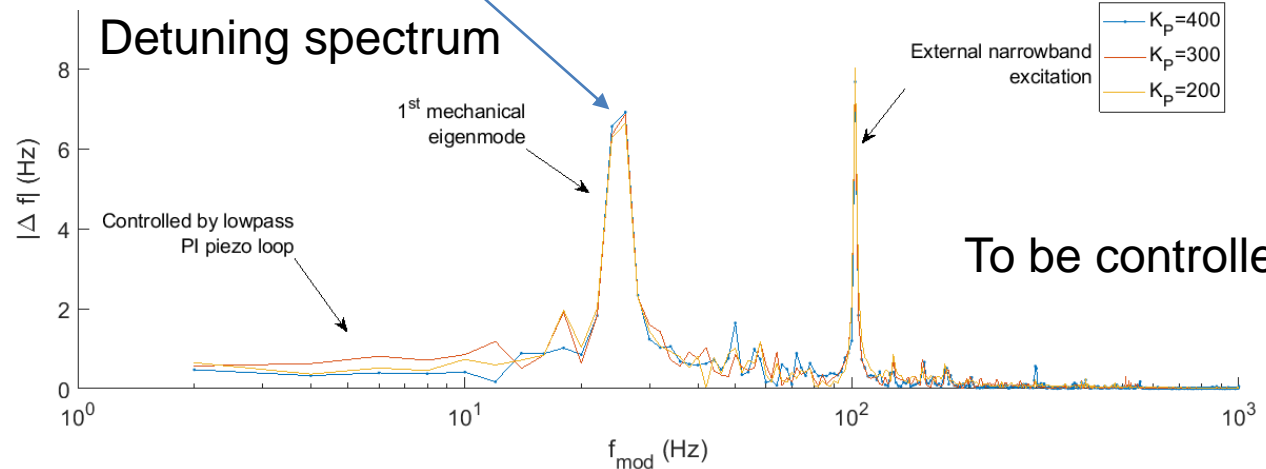
Stability paid by 4xpower overhead



Phase spectrum

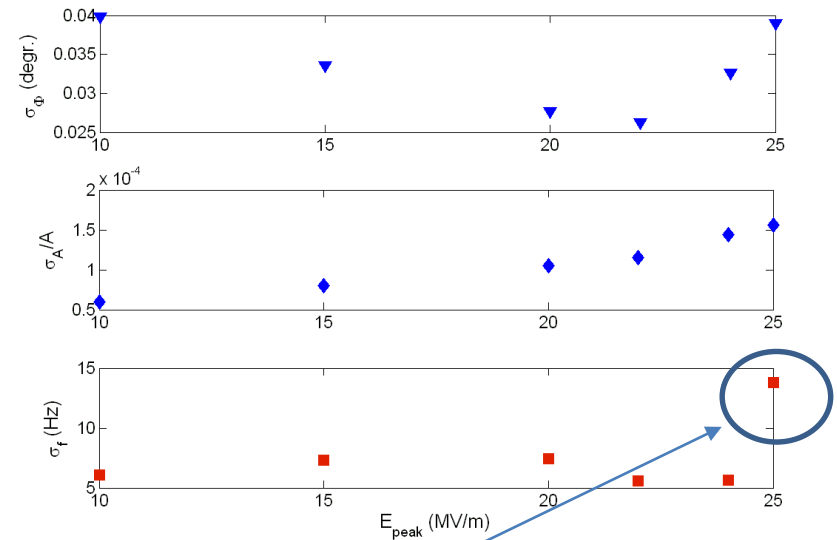
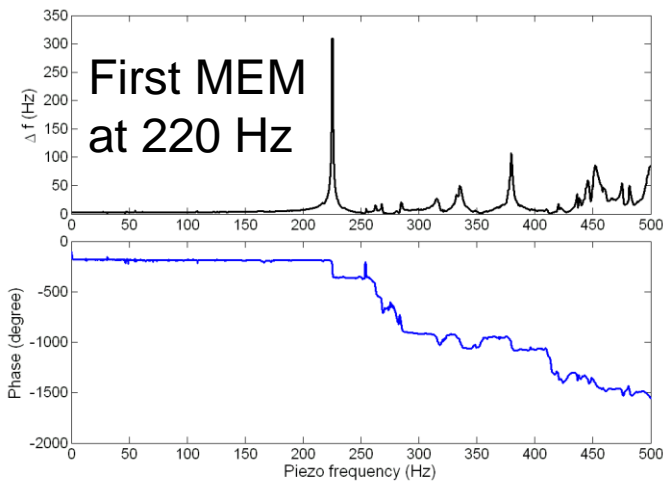
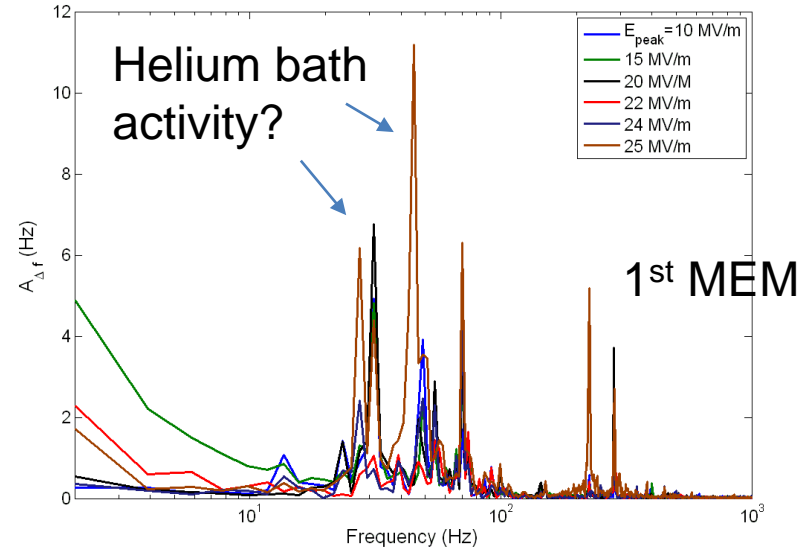
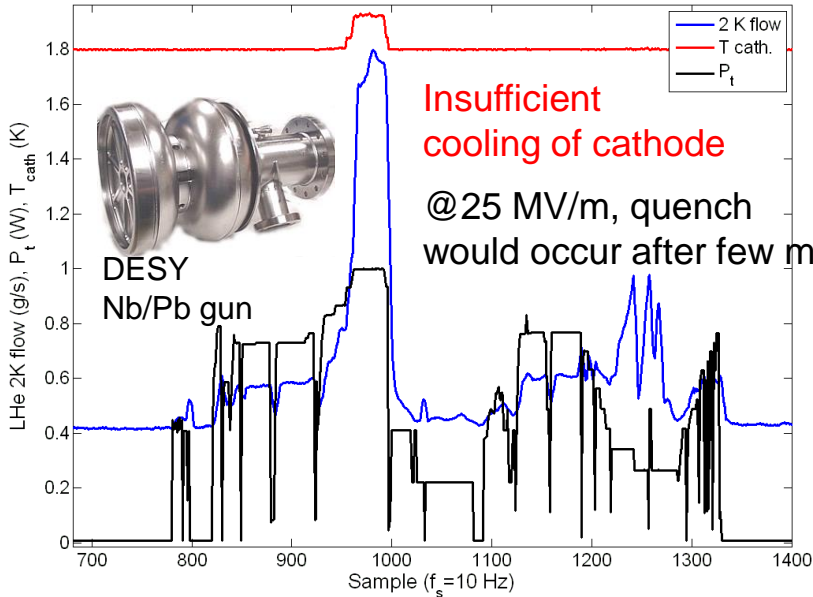


Detuning spectrum



To be controlled!

# SRF gun cavity LLRF operation: Limits



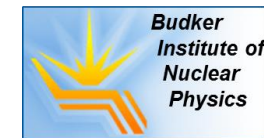
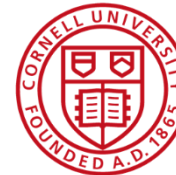
A lot of power dissipated in LHe bath → effect on microphonics?

- Low beam-loaded high  $Q_L$  operated multi-cell SRF elliptical cavities can be operate up to  $Q_L$  of  $2 \cdot 10^8$  with stability below  $0.02^\circ$   
→ For better stability  $5-7 \cdot 10^7$
- Microphonics compensation can gain an order of magnitude and thus lower thermal load via FPC
- Major contributions via excited mechanical eigenmode, often lowest transverse mode
- Excitation most probably transferred via helium system
  
- Special cavities like SRF guns demand for higher level of tuning control as they are more susceptible by design (half-cell)
- Operation at high losses or close to quench limit will open up new surprises, higher level of microphonics

## *Future studies* →

- Apply Kalman (A. Ushakov) and LMS feedforward control to SRF cavities as SRF gun, Booster 2-cell and Linac multi-cell
- Develop tuning strategies and firmware for high current and transient beam-loading cases (see talk P. Echevarria)

Thanks to all collaborators and partners of the past, present and future projects and co-workers at HZB:

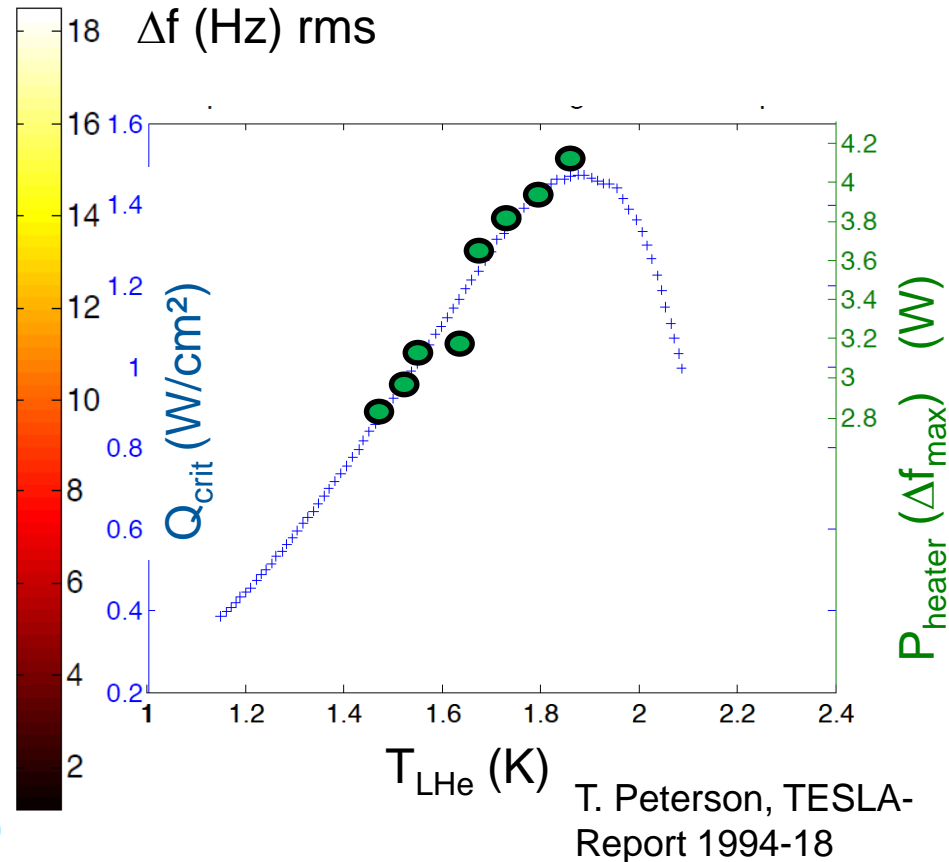
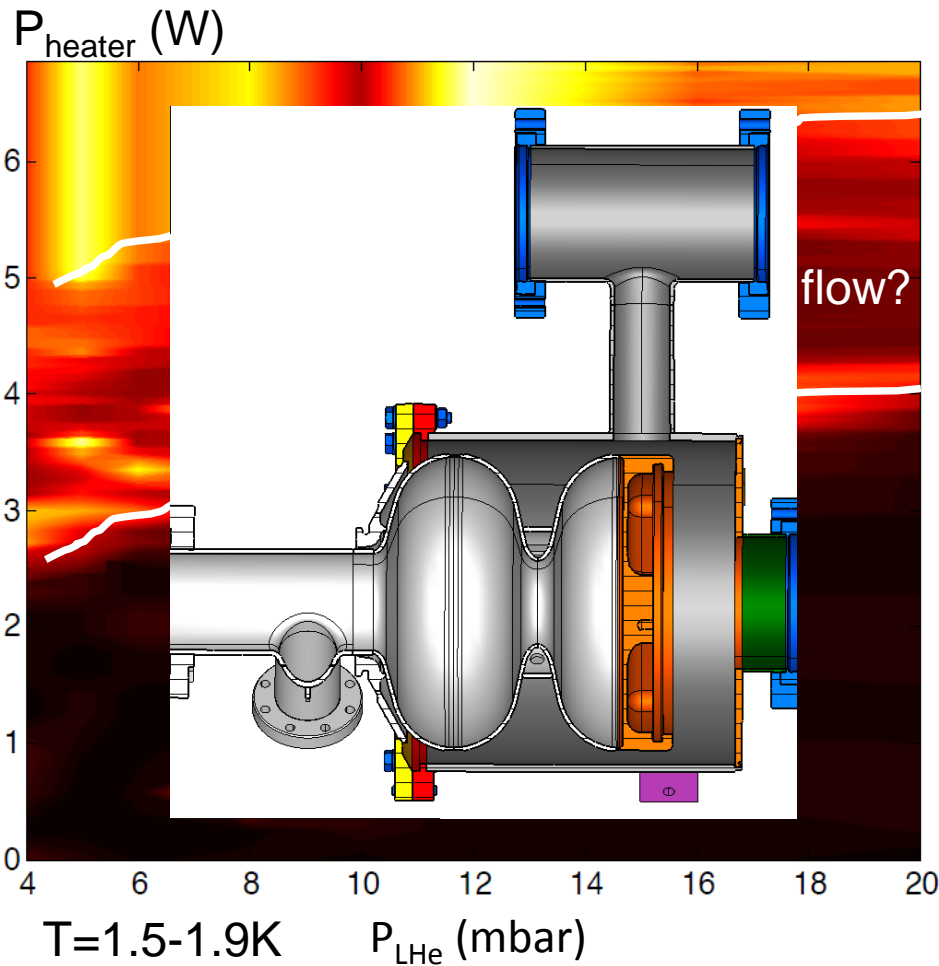


Further readings:

- A. Neumann, W. Anders, O. Kugeler, J. Knobloch (2010). “Analysis and active compensation of microphonics in continuous wave narrow-bandwidth superconducting cavities“, Phys. Rev. ST Accel. Beams 13, 082001.
- O. Kugeler, A. Neumann, W. Anders, J. Knobloch (2010). “Adapting TESLA technology for future cw light sources using HoBiCaT”, Rev. Sci. Inst. 81 (7).
- A. Ushakov, P. Echevarria, A. Neumann  
Developing Kalman Filter Based Detuning Control with a Digital SRF CW Cavity Simulator  
Proc. of IPAC 2018, Vancouver, Canada, WEPAK012

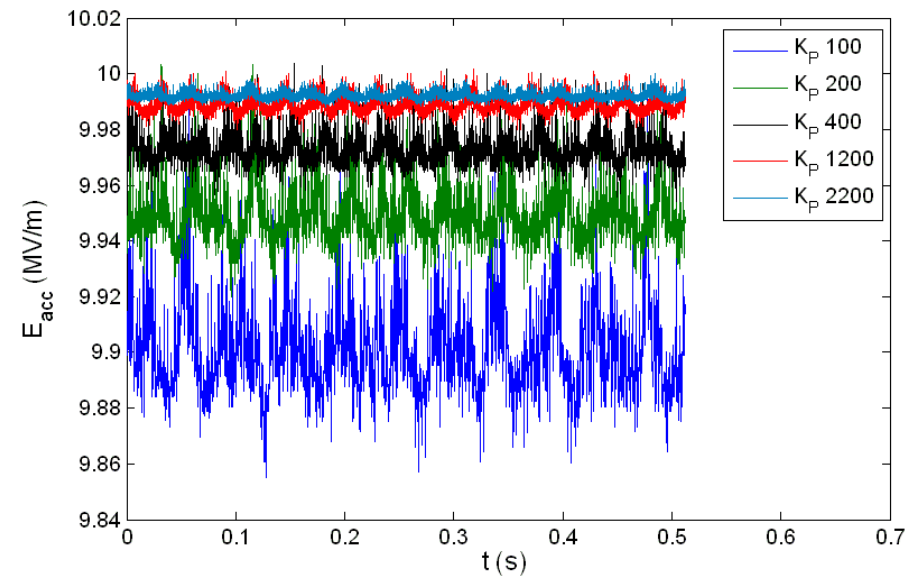
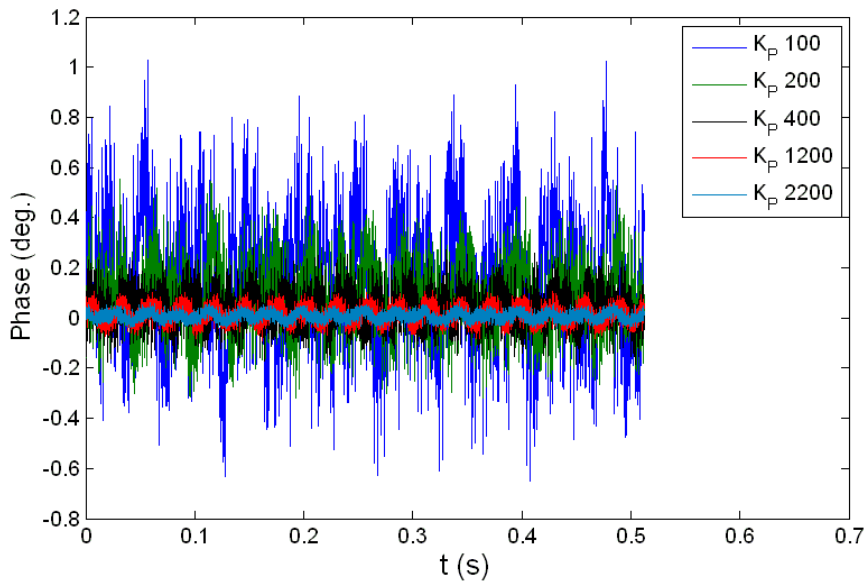


# CW operation: A electro-magnetic-mechanical-thermo-acoustic coupled problem?

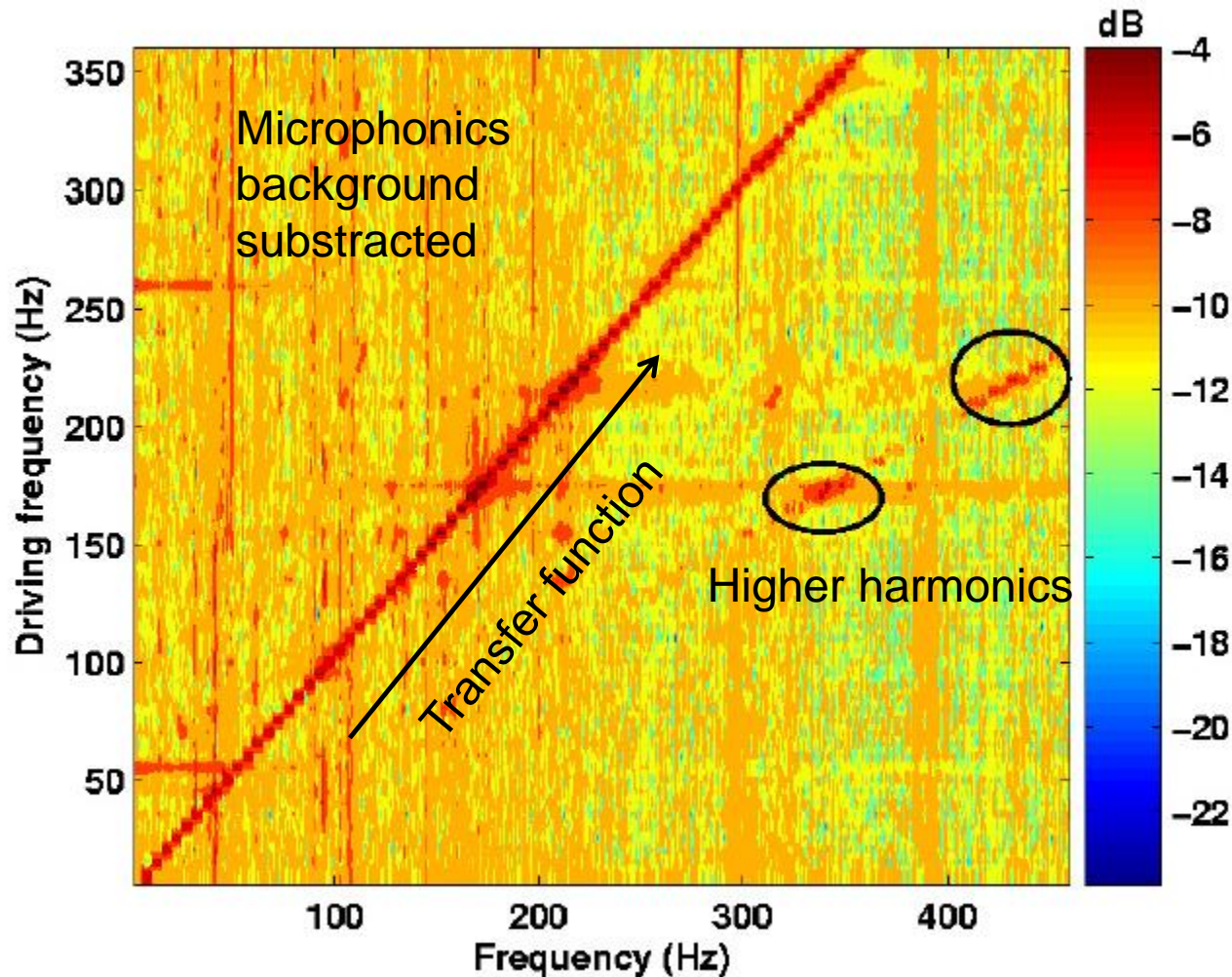


Cavity driven by LLRF at  $E_0=15 \text{ MV/m}$   
 Piezo compensation in PI loop mode  
 with low-pass filtering,  $Q_L=1.4 \cdot 10^7$

Additional power dissipated in  $L_{\text{He}}$  bath  
 by heater (few  $\text{cm}^2$ ) within liquid  
 Microphonics recorded while heater is powered



$Q_L$	$\sigma_f$ (Hz)	$\sigma_\phi$ (deg)	$\sigma_A/A$	$P_f$ (kW)
$5 \cdot 10^7$	9.5	0.008	$1 \cdot 10^{-4}$	1.106
$1 \cdot 10^8$	7.9	0.009	$2 \cdot 10^{-4}$	0.595
$2 \cdot 10^8$	4.2	0.024	$3 \cdot 10^{-4}$	0.324



Here complete detuning spectrum taken at a given excitation frequency

Usually transfer functions taken with lock-in amplifier to reduce noise content (Stanford Research, SR850)

Measured with first version of piezo frame (2005-2006)

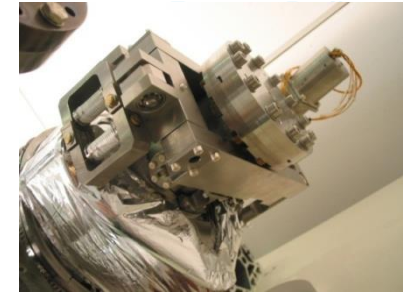
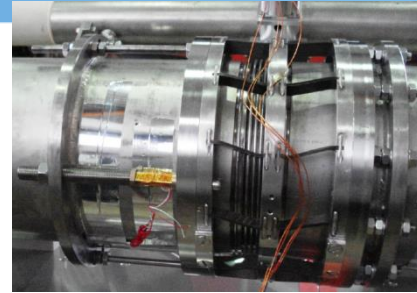
Higher harmonic content most probably by piezo amplifier (even within drive signal?)

Measured at high excitation amplitudes (above 20 Hz)



# Detuning spectrum versus bandwidth

For two different tuning schemes (Saclay I and INFN Blade) open loop measurements of microphonics vs.  $Q_L$  were performed



Both tuners showed to have different transfer functions and thus detuning spectra on the same cavity type!

$$Q_{L,Saclay}: 3 \cdot 10^7 - 4 \cdot 10^8$$

$$Q_{L,Blade}: 7 \cdot 10^5 - 2 \cdot 10^7$$

Blade: Mechanical eigenmode at 300 Hz, vacuum pump freq.

Saclay: Excitation of 1<sup>st</sup> mechanical eigenmode sets in

