# **Silicon Detectors**

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# The silicon crystal







#### Silicon wafers as you can buy

#### Integrated Circuits (IC) on a Silicon wafer





#### 4" (10-cm) silicon wafer processed at BNL



## Two great materials: Silicon vs Steel



# **AVIEW**TOA KILL



Max Zorin: "For centuries alchemists tried to make gold from base metals. Today, we make microchips from silicon, which is common sand, but far better than gold"



The FATES of HUMAN SOCIETIES

JARED DIAMOND

#### **Two great materials: Silicon vs Steel**

Shockley, Bardeen, Brattain 1950



#### Moore, Noyce, Grove at Intel 1978



Falcata (4<sup>th</sup> century BC)



# **Electrons and holes**

# **Doping in Semiconductors**





*n-type* silicon slab: essentially a resistor

*n-type* slab + *p*-type slab = Rectifying junction (diode)



 $dE/dx = -\rho/\epsilon$ Since charge neutrality holds ( $\rho$ =0), E = constant=V/thickness



In forward bias, hgh currents flow.

In reverse bias, the current is blocked, so the Voltage must fall in a region with  $\rho \neq 0$ :

Electrons (holes) are swept away from n- (p-) type silicon leaving a net positive (negative) charge,

### **Diode in integrated circuits**



Diode as a sensor unit



#### **Mechanism of radiation detection**

Ionizing radiation (photons or charged particles) creates free charges in the bulk. Electrons and holes drift in opposite directions, following the electric field lines, creating current pulses at the electrodes





# Why sensors made of silicon?

- Very well developed technology (simplified version of IC's)
- Fair signals created, "easily" detected (3.6 eV for the creation of an electron/hole pair)
- Operation close to Room Temperature (RT)
- Possibility to finely segment the electrodes down to few tens of  $\mu\text{m}$

# **Absorption of photons in Silicon**

If  $N_0$  photons enter the silicon, after a distance L, the number of photons which have not been absorbed by silicon is:  $N = N_0 \exp(-L/I)$ , where *I* is the attenuation length



- Silicon detects with good efficiency above 20 eV and below 20 keV
- Visible photons create just one couple e<sup>-</sup>/h<sup>+</sup>

#### Interaction of charged particles with silicon: the Bethe Block formula



# **Read-out chain**



- Can be made by separate blocks
- Modern trend: integrate everything in a IC ASIC: Application Specific Integrated Circuit, designed in house but fabricated in TSMC, IBM, AMS, ST, ...

#### **Charge Sensitive Pre-Amplifier**



# Filter/shaper



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## **Peak detection**

# electron/hole pairs ~ amplitude of CSA output ~ amplitude of shaper output.

Stored for a short period of time, then fed to Analog-to-Digital Converter. Then sent out for processing



Low-activity X-ray-emitting radioactive materials are used as calibration sources

#### Noise in a detection system



#### **Patterning the electrodes**

It gives information about the position of the incident radiation



Pixels, pads, strip are possible, in a large variety of dimensions, ranging from few  $\mu$ m to mm, depending on the application



# **Pad sensor** Array of ~ 400 square pads at a pitch of 1 mm

MAIA microprobe detector for elemental analysis in synchrotrons





## **Microstrip sensors**

Long narrow electrodes give position just in direction normal to the strips: Two planes to reconstruct the 2D position

Used in trackers in physics experiments, and in few other applications that need just 1D



#### **2D read-out: Pixel detector**

# *Hybrid pixel* = *sensor* + *readout*



#### Price to pay? N<sup>2</sup> channel w.r.t. 2\*N of strip sensor

5 Hybrid Photon Counting technology for accurate data

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DECTRIS

detecting the future

# Bump bonding is difficult and expensive $\rightarrow$ go for a pixel sensor on a chip!!



The sensor is integrated in the same substrate of the electronics.

Drawback: the active region is thin (not a problem for mip, problem for X-rays)



Modern trend: Inner tracking system in physics experiment are made of MAPS

← STAR tracker



# **CMOS Cameras**

- Array of many small pixels (~ M), for visible light detection
- Fabricated in CMOS technology
- Pushed by digital photography

#### "three-transistor read-out" in each pixel





### **Charge Coupled Devices**





Willard S. Boyle and George E. Smith developed the charge-coupled device in 1969 while working at Bell Laboratories



# **Silicon Drift Detectors**

Invented at BNL in 1984

It is possible to deplete the substrate by means of a point-like anode.

Anode connected to ROIC, while voltages applied to the cathodes create an electric field following which the electrons drift to and are collected by the anode.

No matter how large the area is, the anode is small and so the capacitance and the noise.



Large area silicon drift detectors used in the tracker of ALICE at CERN

#### Silicon Drift Detectors as X-ray spectroscopy detectors

Due to the low capacitance, they have the lowest noise: can detect lowest-energy X-rays



# Silicon PhotoMultiplier (SiPM)

Visible photons create just one e-/h+ pair, beyond detection. But, if one electron crosses a high-electric field region, it triggers an avalanche. Microcells (single Avalanche Photo-Diodes) work above the breakdown voltage.



Alternative to vacuum photomultipliers tubes for the detection of single visible photons **Pros:** smaller, insensitive to magnetic fields, low V, cheap

Cons: high dark count rate





#### **Single Photon Detection**

A signal is induced by just one electron, but it is made by ~1M electrons (i.e. huge gain)

