

# **Status of 150-MeV FFAG Accelerator of Kyushu University**

Center for Accelerator and Beam Applied Science  
of Kyushu University

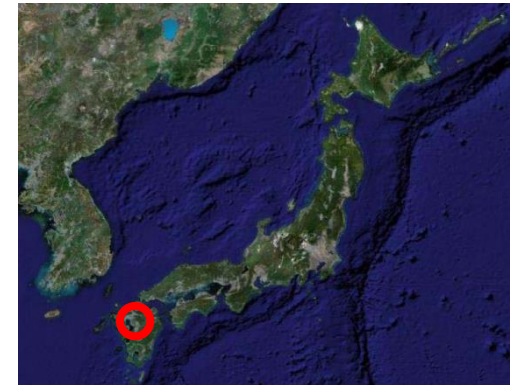
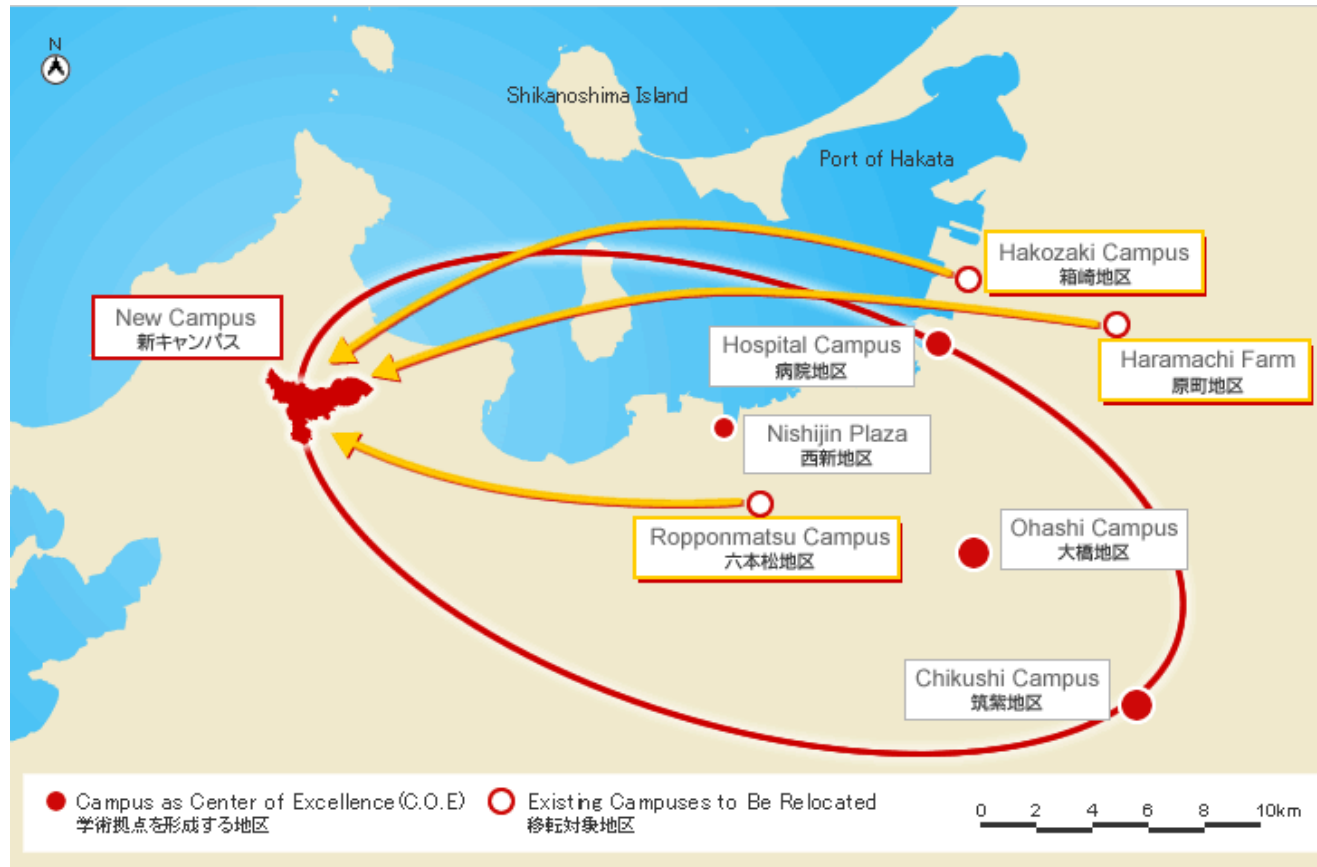
Yujiro Yonemura

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# Overview of Center for Accelerator and Beam Applied Science of Kyushu University

# New campus plan and construction of new accelerator facility



Fukuoka City

# Establishment of Center for Accelerator and Beam Applied Science



Cockcroft-Walton  
Accelerator Laboratory,  
Faculty of Engineering



10 MV Tandem  
Accelerator Laboratory,  
Faculty of Science



Institute for Irradiation  
and Analysis of Quantum  
Radiation



## Center for Accelerator and Beam Applied Science



150 MeV FFAG



8-MV Tandem

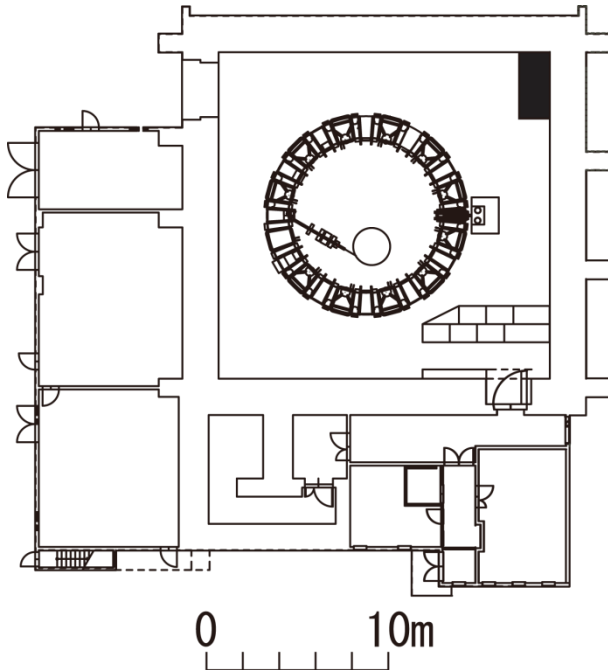


$^{60}\text{Co}$  gamma-source

To promote activity in nuclear science and engineering,  
medical field and accelerator science at Kyushu University

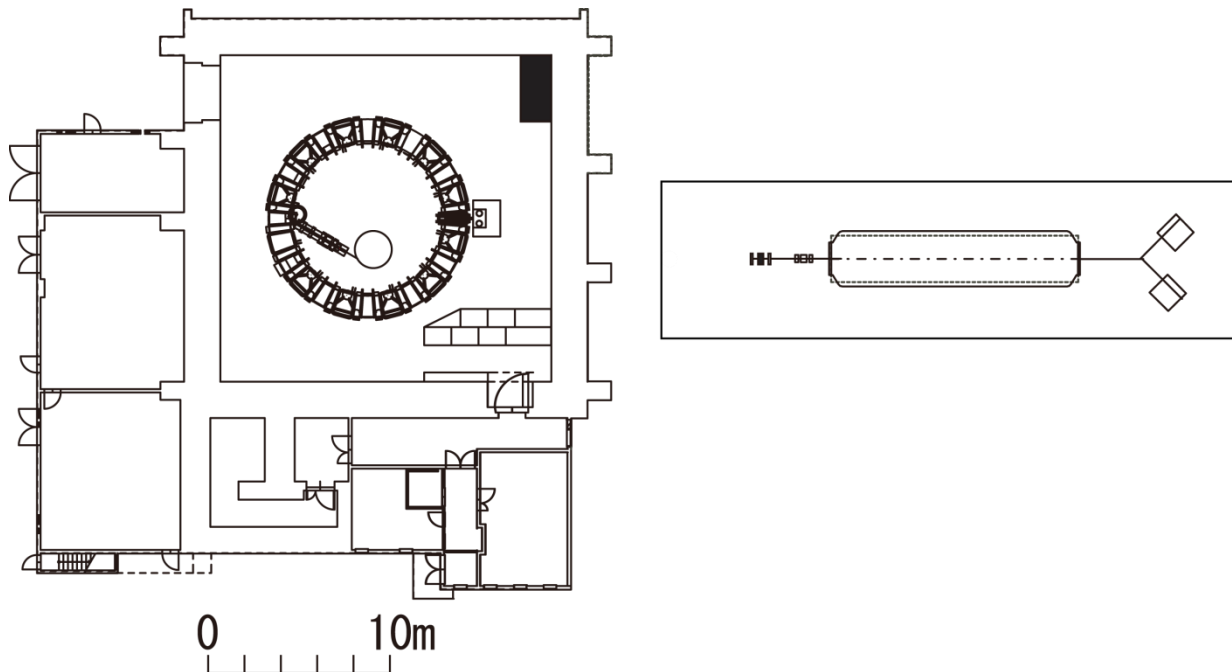
# Construction History of Accelerator Facility

## 1<sup>st</sup> Stage (2008-2011)



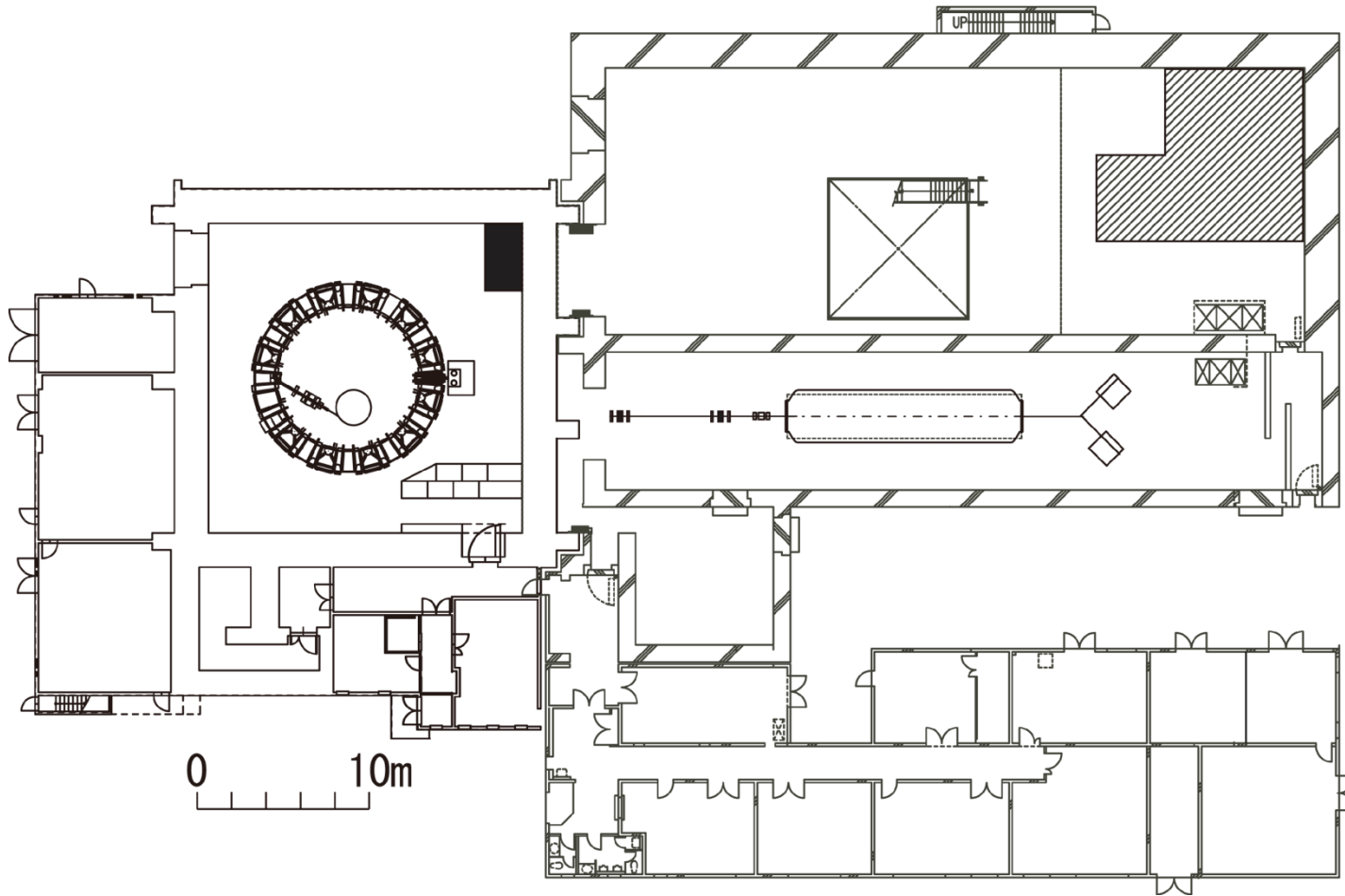
# Construction History of Accelerator Facility

## 1.5<sup>st</sup> Stage (2011-2013)



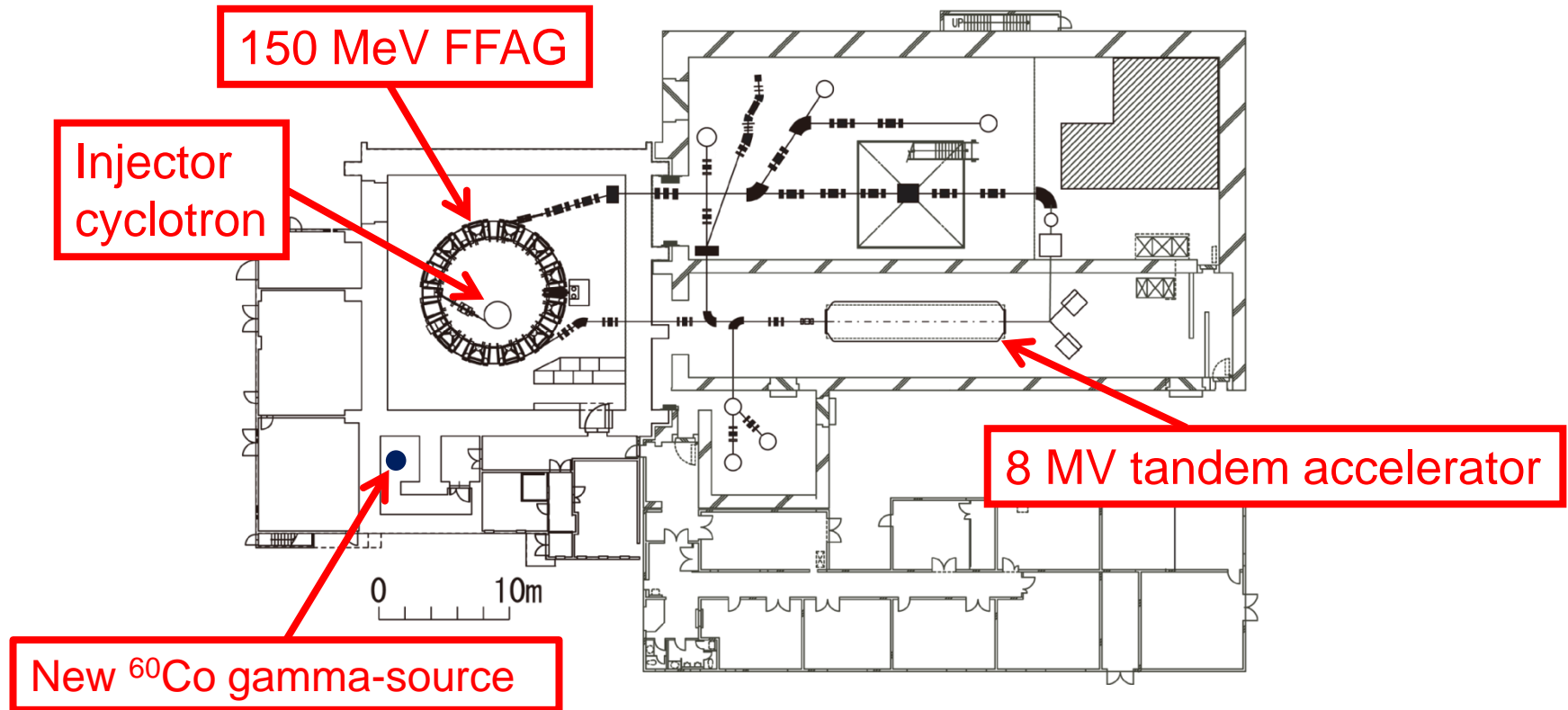
# Construction History of Accelerator Facility

## 2<sup>nd</sup> Stage (2013-2014)

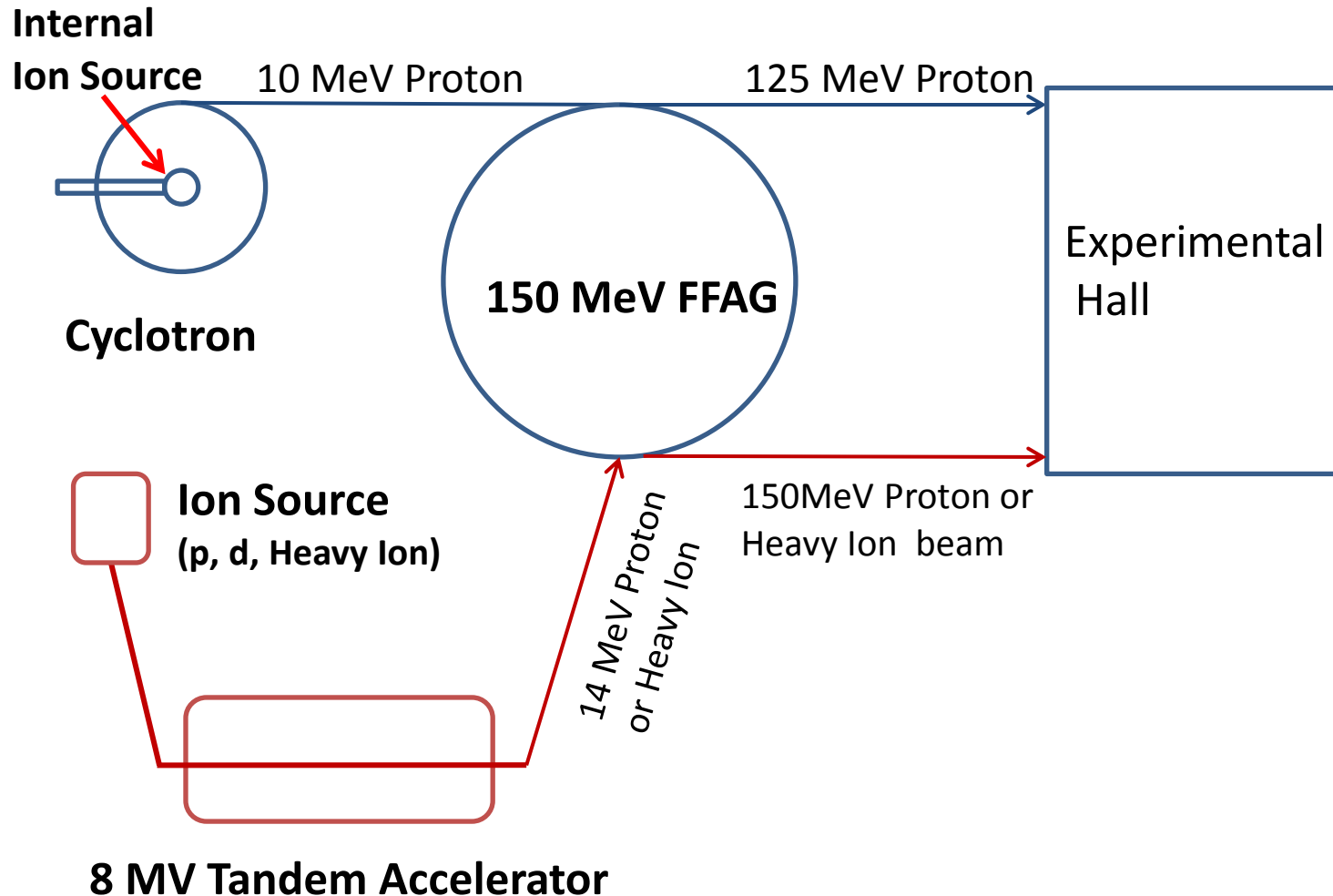




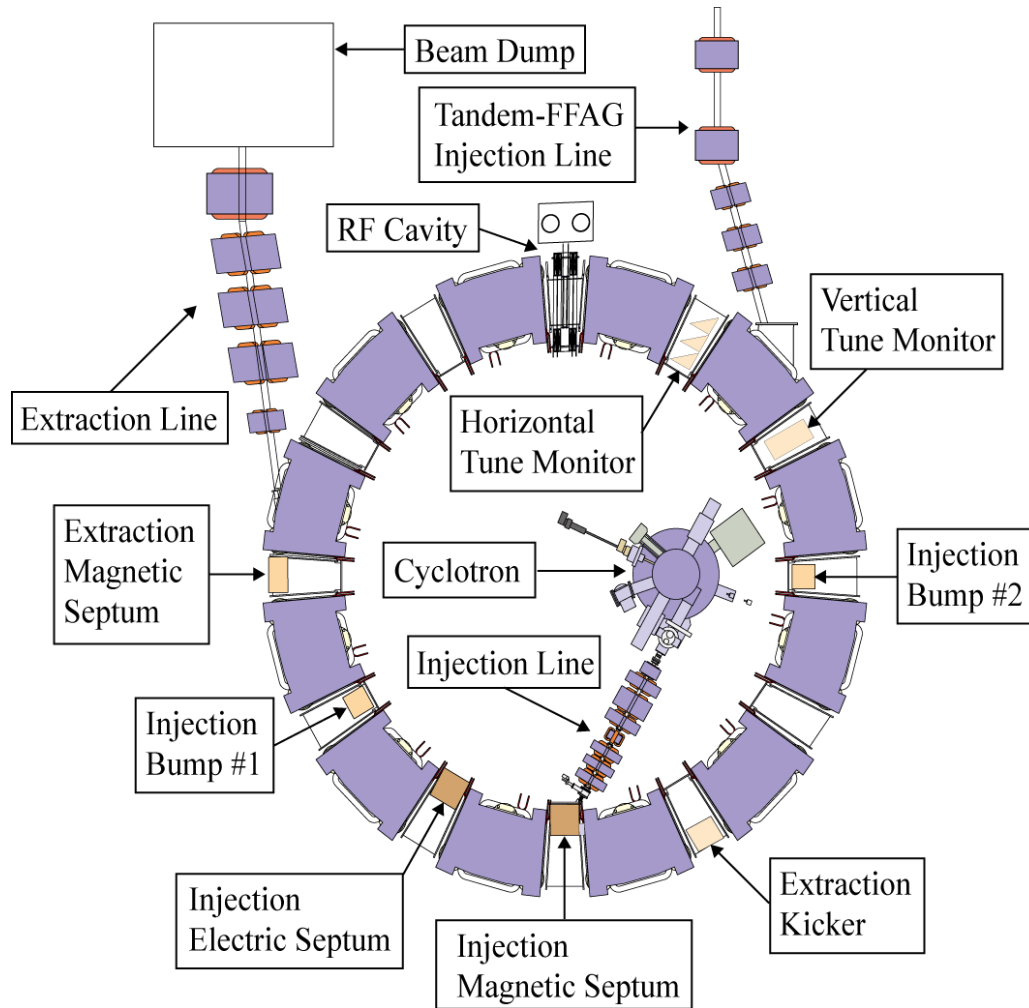
# Center for Accelerator and Applied Beam Science



# 150 MeV FFAG accelerator and injectors

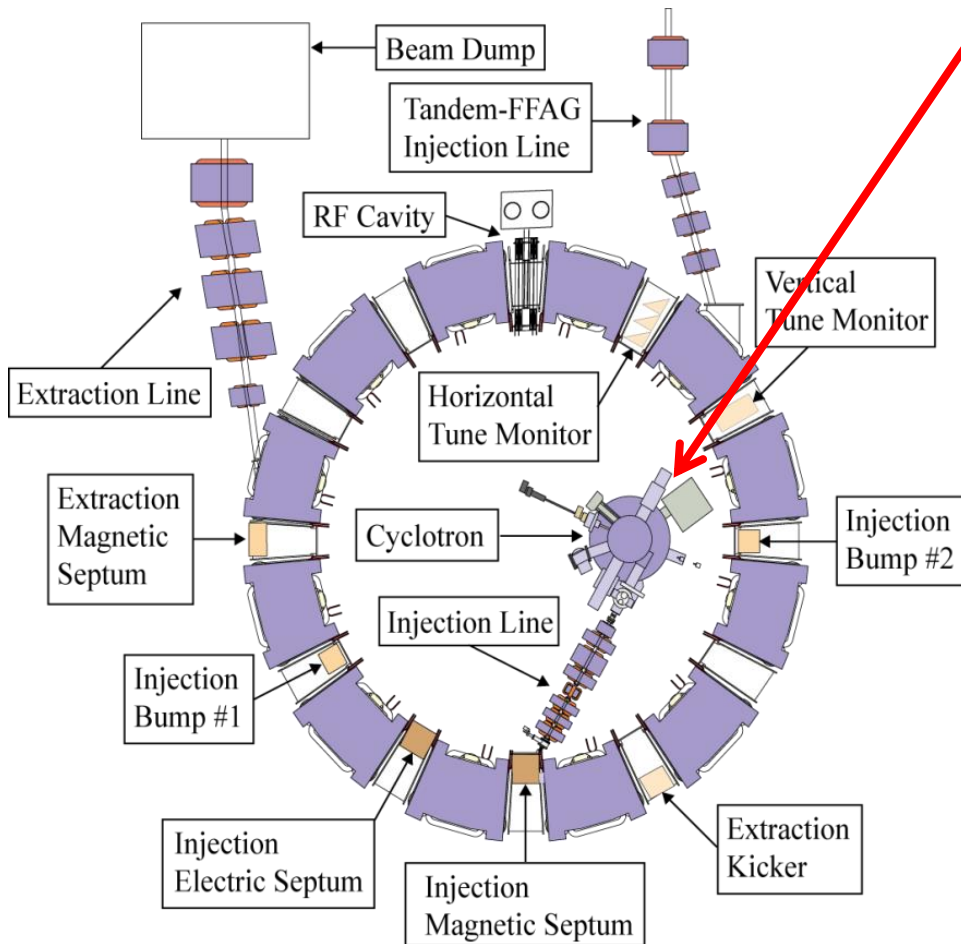


# 150 MeV FFAG Accelerator (2017)



magnet	Radial sector type (DFD-triplet)
Cell	12
K-value	7.62
Beam energy	10 $\Rightarrow$ 125 MeV ( 12 $\Rightarrow$ 150 MeV)
Radius	4.47 $\Rightarrow$ 5.20 m
Betatron tune	H: 3.69~3.80 V: 1.14~1.30
Max. field	F-field: 1.63 T
(along orbit)	D-field: 0.78 T
Circ. freq.	1.55~4.56 MHz
Repetition	100 Hz
Mean current	1.5 nA

# Injector cyclotron



Energy	10 MeV (proton)
Type	AVF Cyclotron
Ion Source	Internal PIG ( LaB6 cathode)
RF Dee Voltage	40 kV
Extraction Radius	300 mm
Magnetic field	Max. 1.54 T
RF Frequency	47 MHz (2 <sup>nd</sup> harmonic)
Beam Current	15 $\mu$ A

# 8-MV tandem accelerator

Beam operation for low energy experiments has been started in 2016.



Low energy beam lines

Accelerator Type	Horizontal Tandem Van de Graaf
Model	NEC pelletron (8UDH)
Terminal Voltage	7 MV (max. 8 MV)
Accelerator Tank	Diameter: 3.0 m Length: 13.6 m
Insulation Gas	SF <sub>6</sub> (Pressure: 0.6 MPa)
Ion Source	Sputter Ion Source (NEC MC-SNICS) RF Ion Source (NEC Alphasross)
Injection Voltage	-70 kV
Beam	P, d, Heavy Ion
Current	1 nA ( → 1uA)
Terminal Stripper	C Foil and N2 Gas
Charging Device	Double Pellet Chains (Current: 150 mA x 2)

# Construction and Beam Commissioning Log

2008      2009      2010      2011      2012      2013      2014      2015      2016      2017

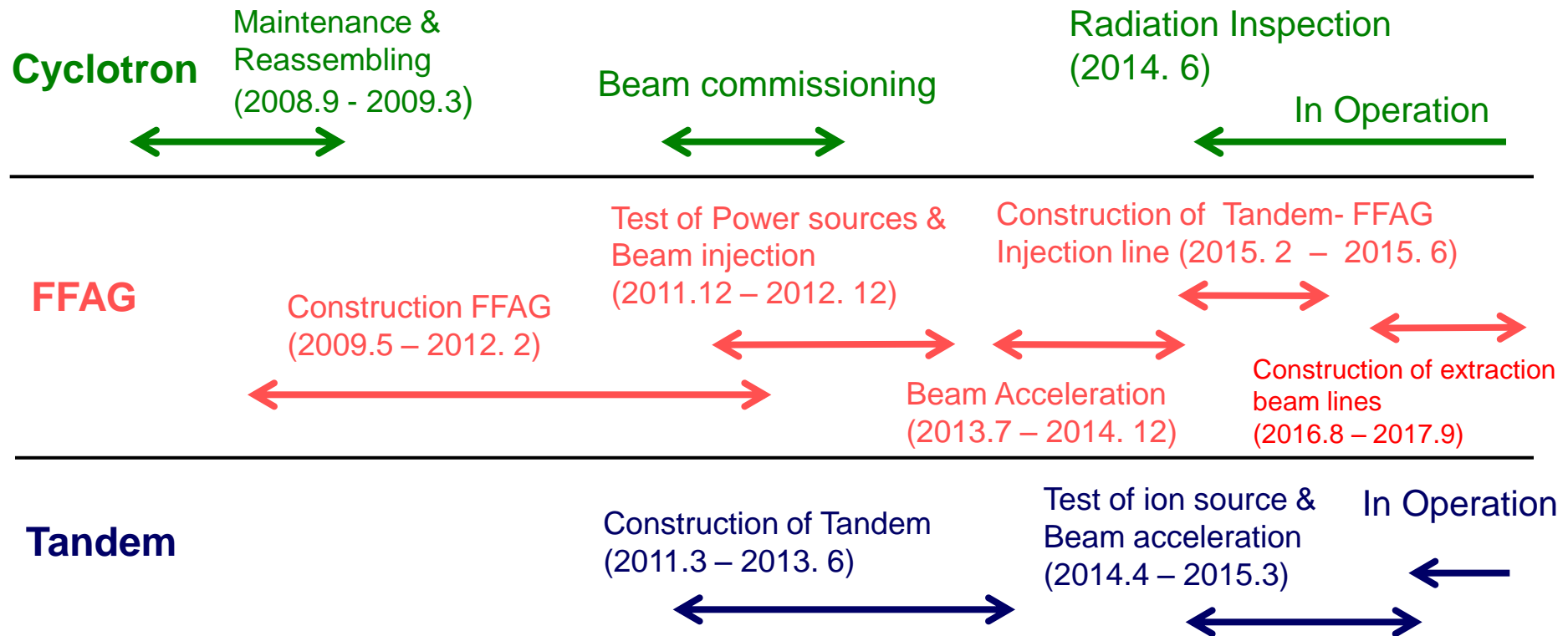
1<sup>st</sup> stage  
2008 ~ 2011



1.5 stage  
2011 ~ 2013

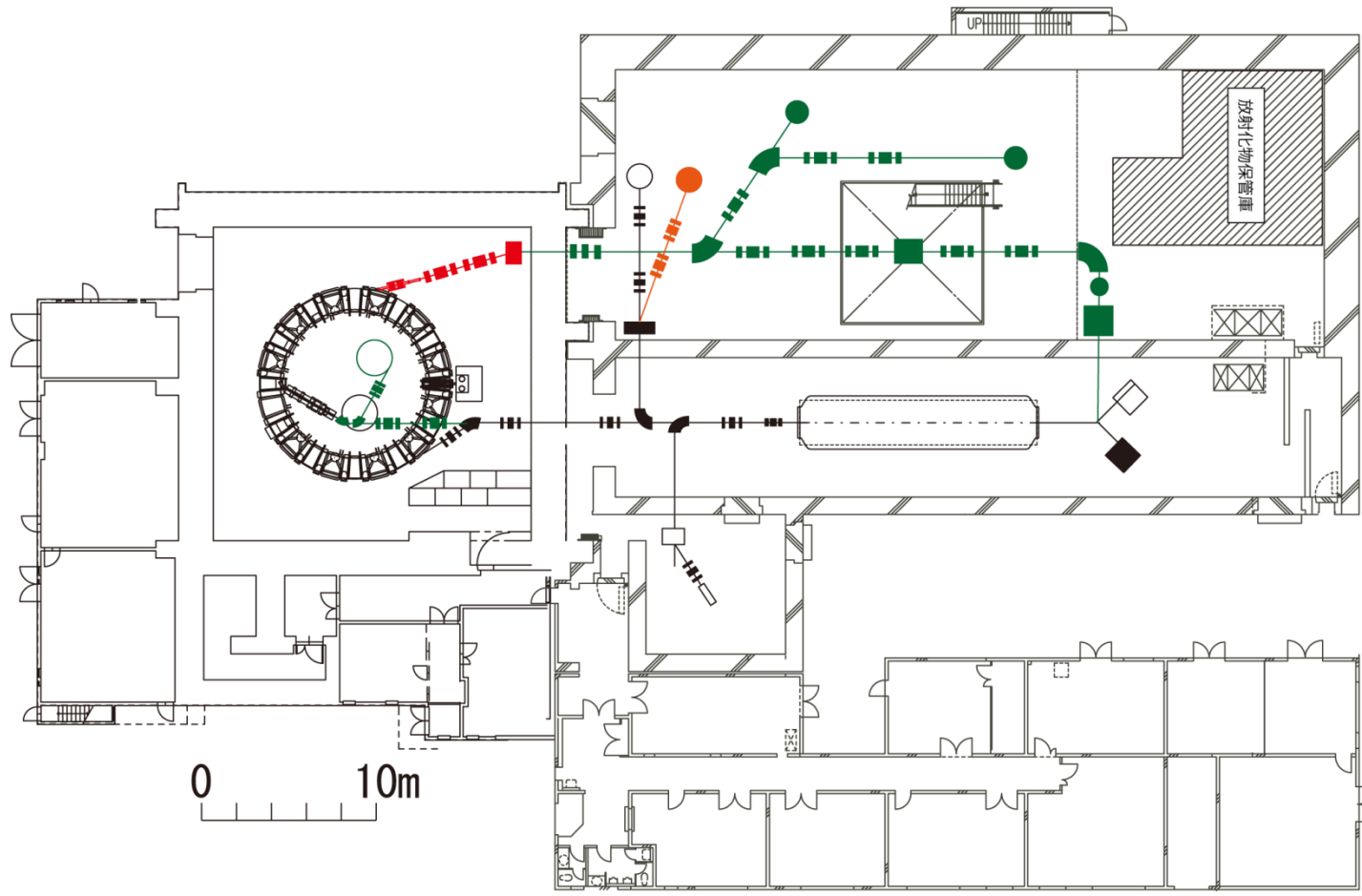


2<sup>nd</sup> stage  
2014 ~ 2017





# Construction status of beam lines



Black: Construction completed

Orange: Construction will be started

Red: Under construction

Green: In the planning stage

# Present Status of 150-MeV FFAG Accelerator

1. Status of beam commissioning
2. Construction of beam extraction system



# Status of Beam Commissioning of 150-MeV FFAG Accelerator

Beam acceleration was demonstrated ( $\sim 80\text{MeV}$ ) in 2013.  
Radiation safety inspection was passed in Jun. 2015.

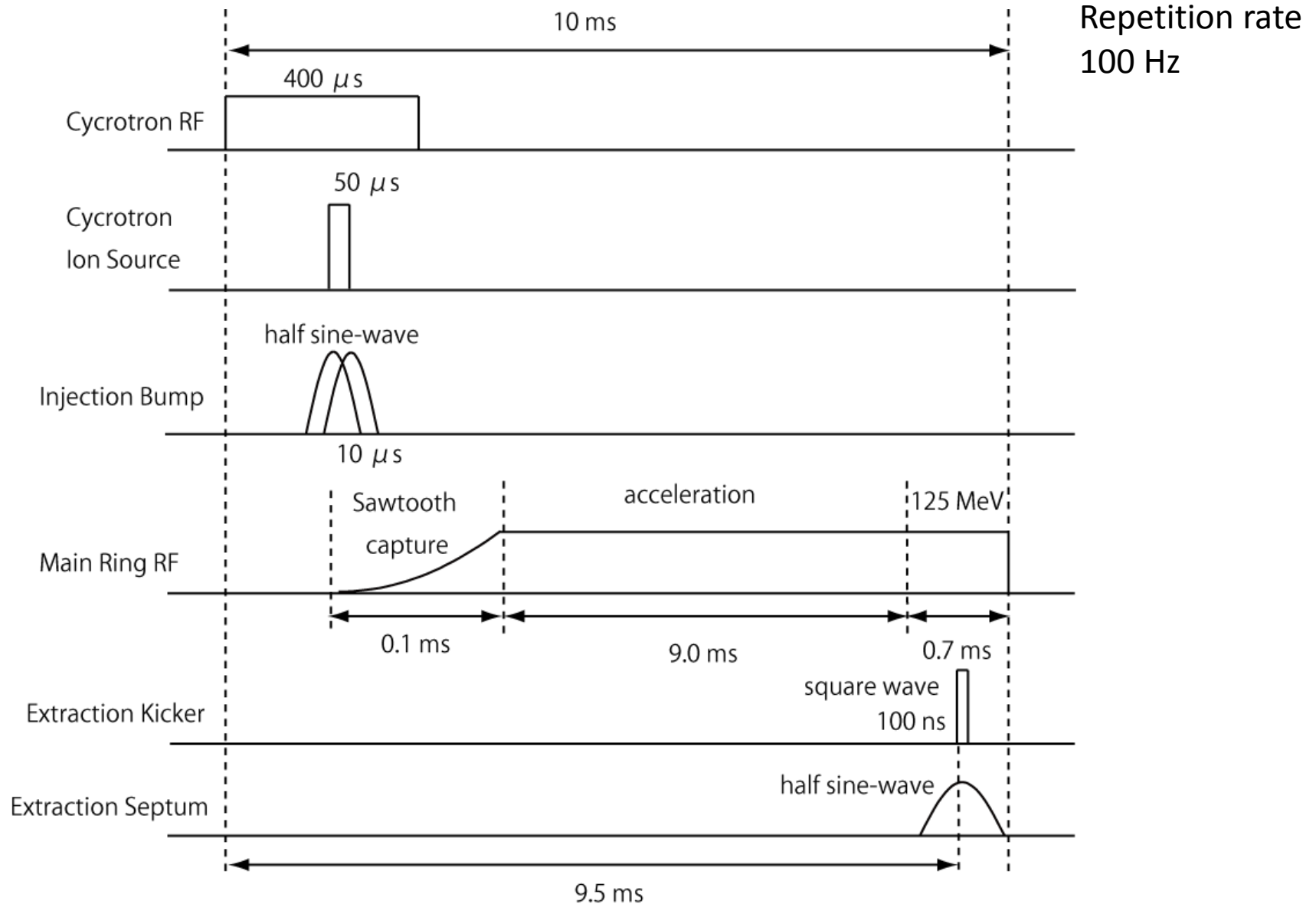
**2016**      Beam commissioning was suspended due to  
construction of extraction beam line and  
development of tune correction system.

**2017**      Oct. – Dec.  
Test of tune correction system will be carried out.  
Beam extraction will be demonstrated .

**Operation time: about 200 hours / year**

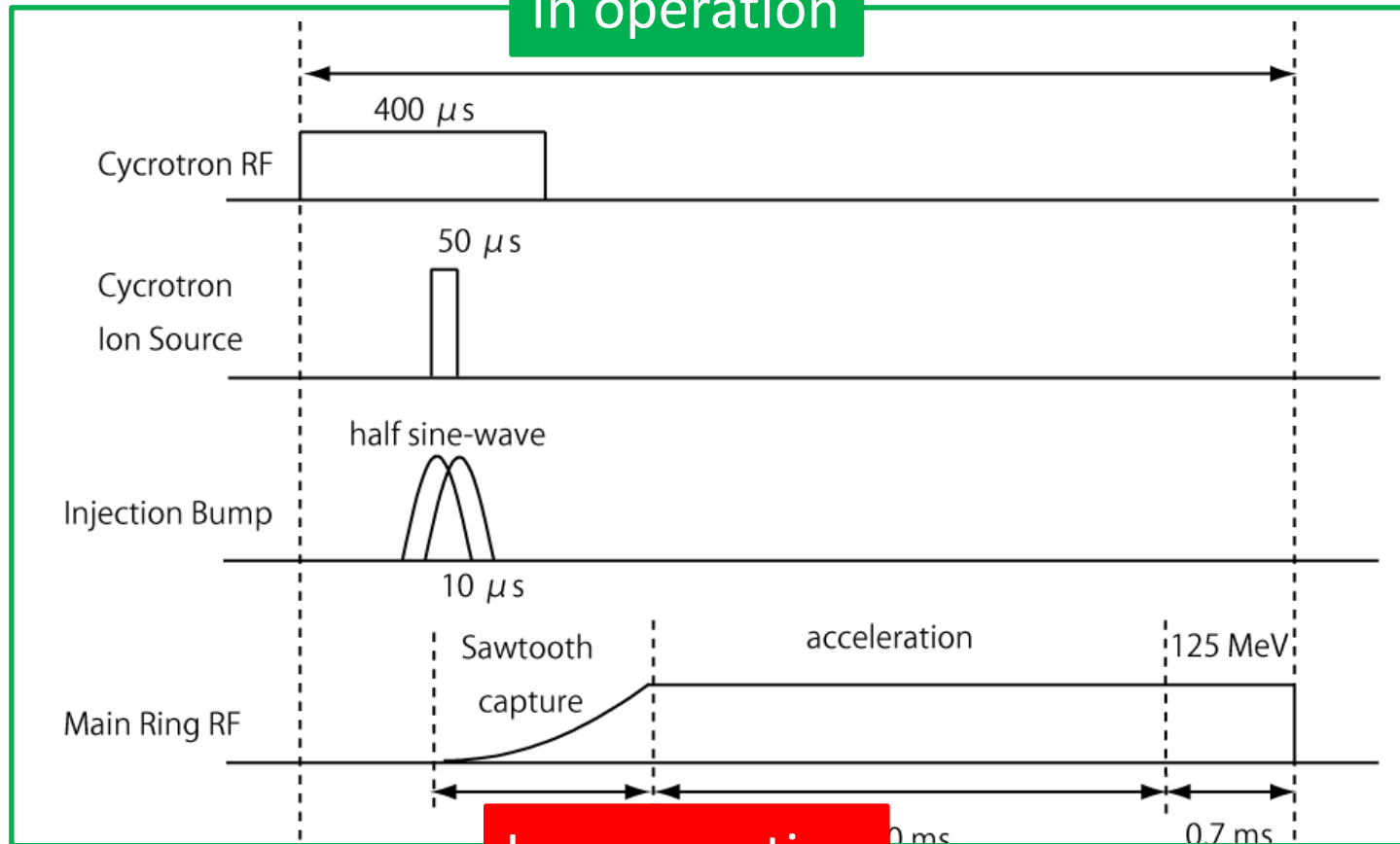
**(Limitation of budget)**

# Timing Chart of the FFAG accelerator

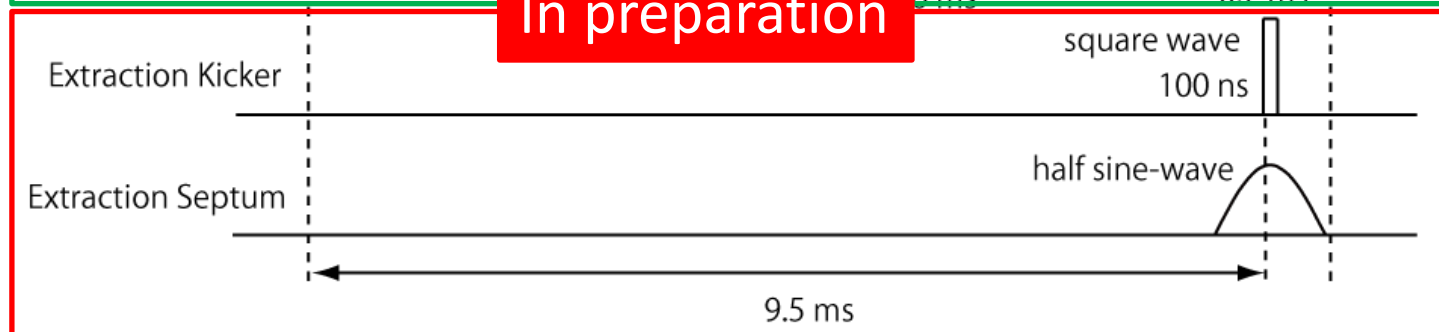


# Timing Chart of 150 MeV-FFAG

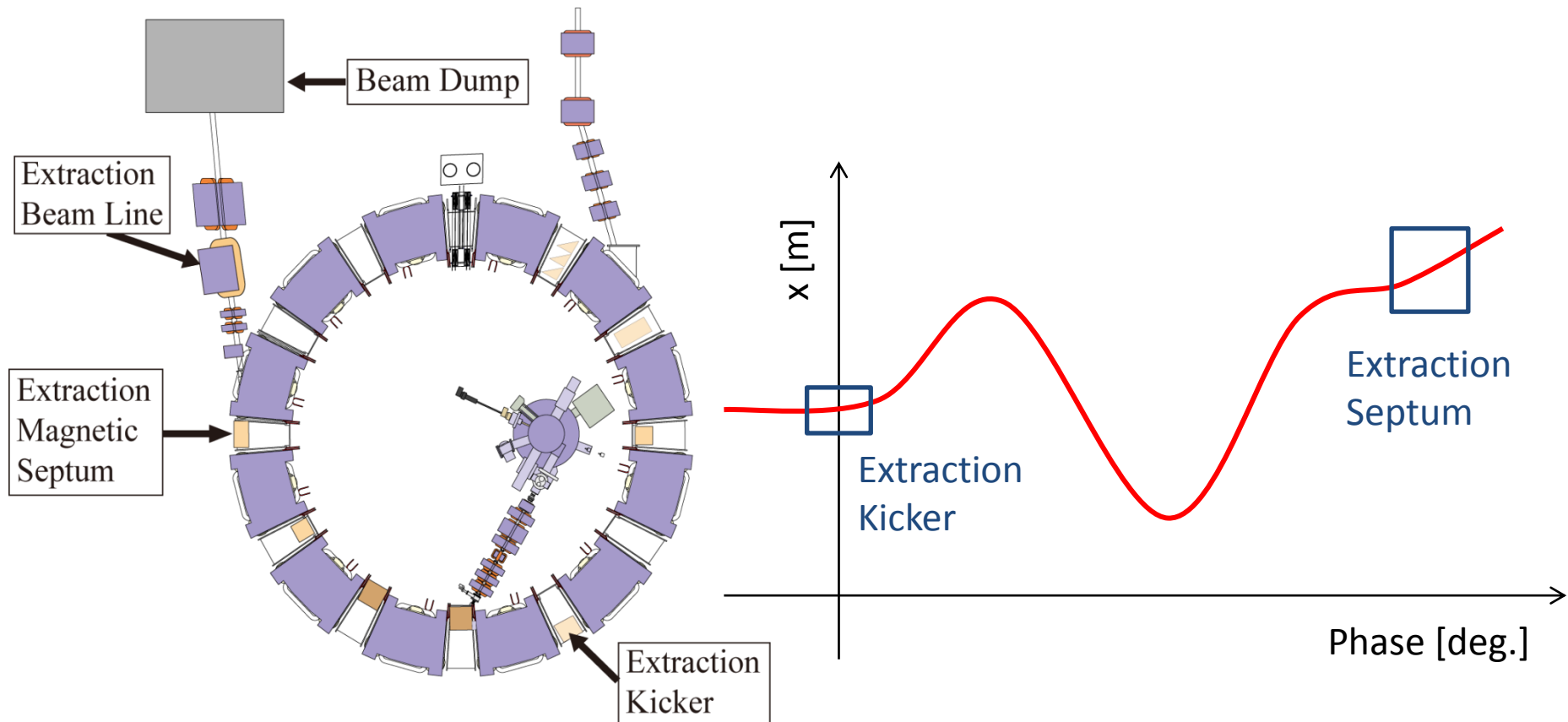
In operation



In preparation



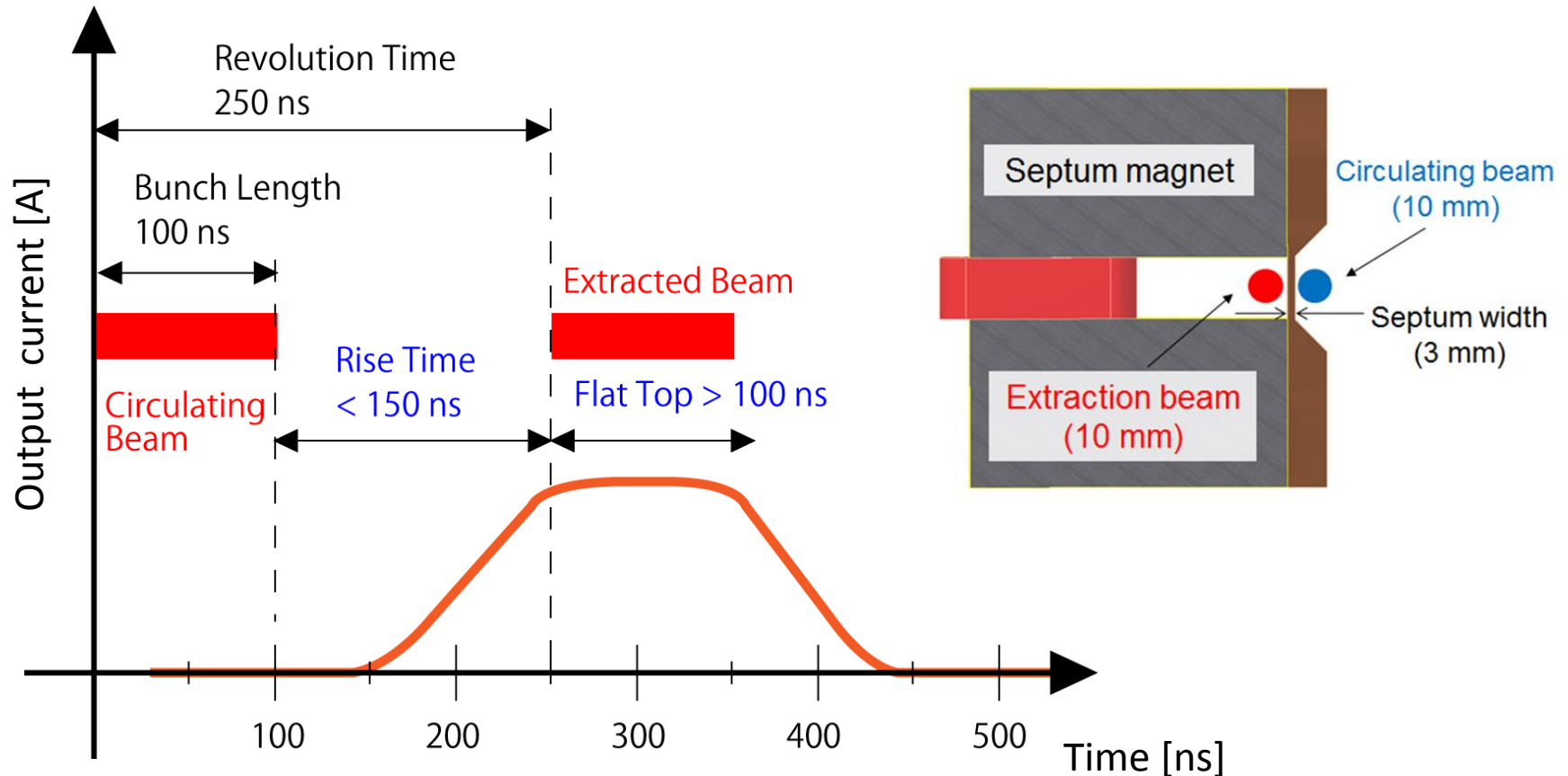
# Configuration of Beam Extraction System



Extraction method : Fast Extraction

Phase advance between kicker and septum: 440 deg.(4 cells)  $\cong 3\pi$

# Requirements for Extraction kicker (1)

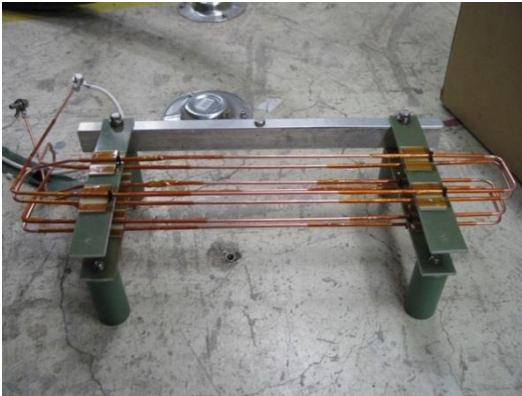


- Rise time should be less than **150 ns** in order to prevent beam loss at the extraction septum.
- Time width of flat top is larger than **100 ns**.
- Required beam separation is larger than **13 mm**.

# Requirements for Extraction kicker (2)

Kicker magnet developed at KEK in 2006

The kicker magnet consists of air core



Rise Time: 270 ns

Time width of flat top: 80 ns



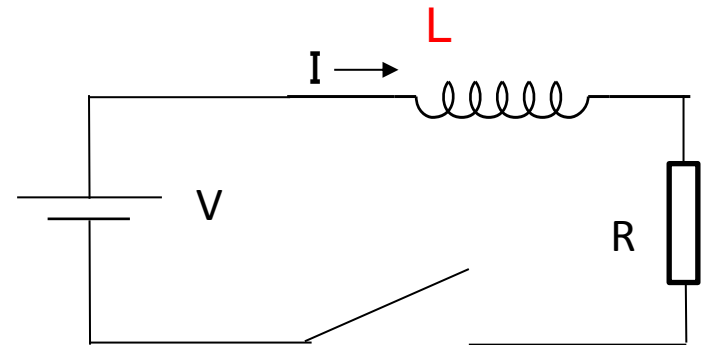
Beam loss rate was 10 %

Charge Voltage

< 40 kV (in air)

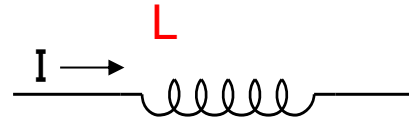
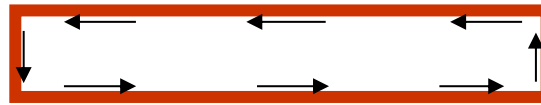
$$\textcircled{V} = -L \textcircled{\frac{dI}{dt}}$$

$$\frac{dI}{dt} \propto 1/(\text{rise time})$$



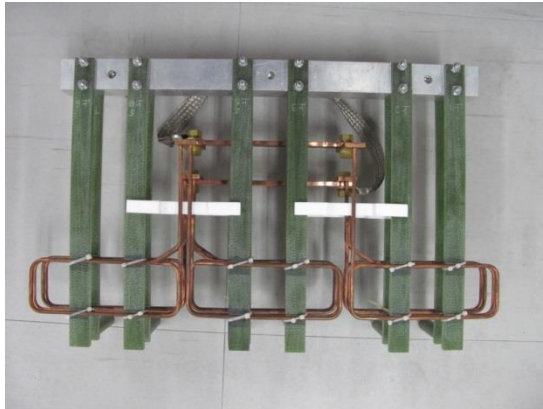
Rise time can be decreased if inductance L is reduced.

# Development of new type Extraction kicker magnet

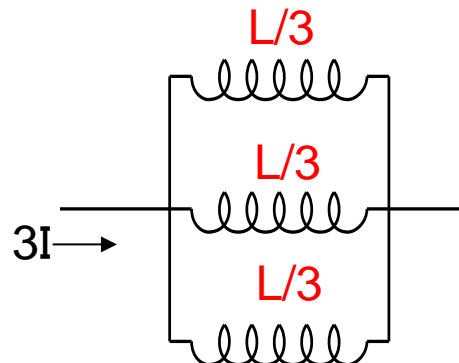
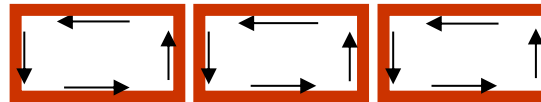


$$L = 6.5 \text{ } \mu\text{H}$$

New type of kicker magnet with 3 coils has been developed.



600 mm x 70 mm



In ideal condition,

$$L' = 1/9 L$$

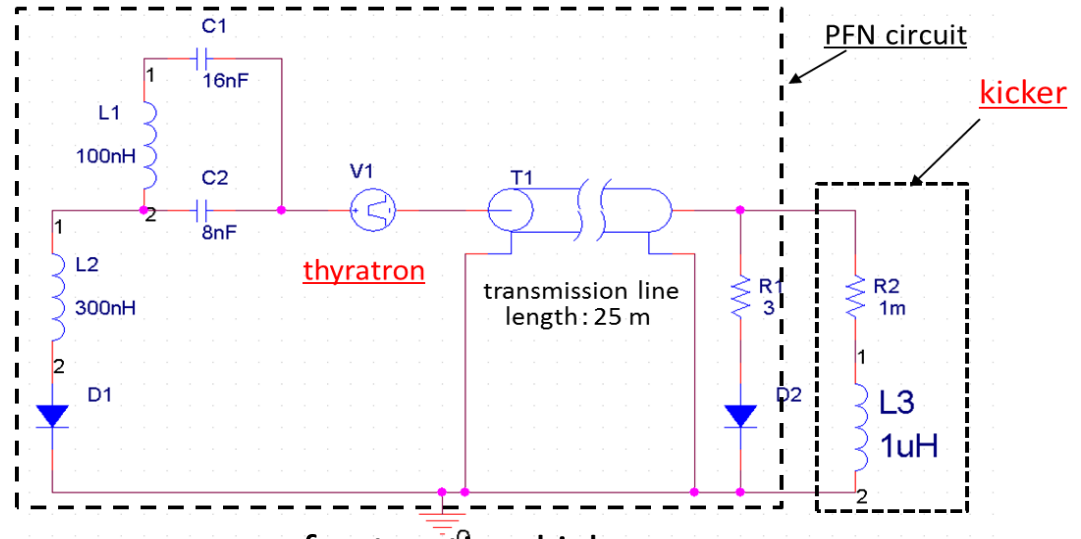
$$L' = 0.72 \text{ } \mu\text{H} \text{ [1]}$$

**Measured  $L = 0.95 \text{ } \mu\text{H}$**

Development of new type of kicker magnet has been developed in 2012, however, High power test with rapid cycling operation has not been performed.

# Power test of Extraction Kicker (1)

The kicker coils has been installed in the main ring, and high power test has been carried out.



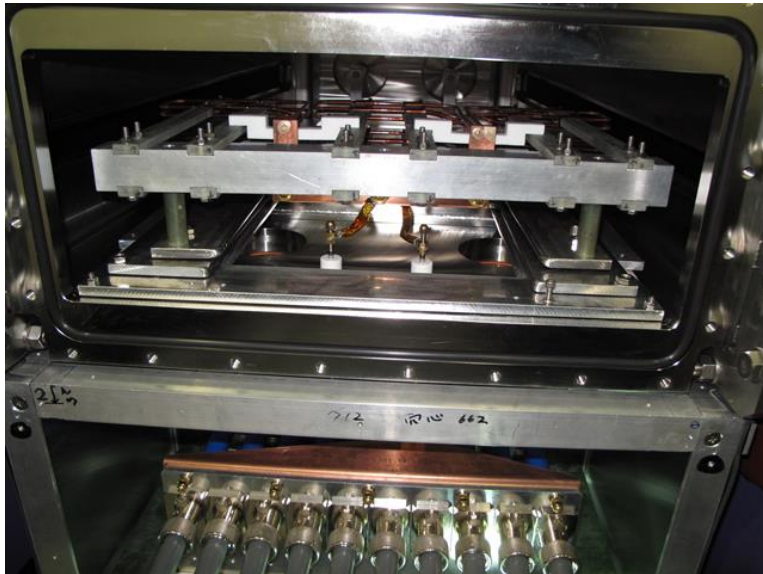
Design Parameters of power source of extraction kicker

Maximum Current	5100A (1700 A /1 coil)
Charging Voltage	40 kV
Switching device	E2V CX1175
Wave form	Rectangular wave
Type of Output circuit	Pulse Forming Network



# Power test of extraction kicker (2)

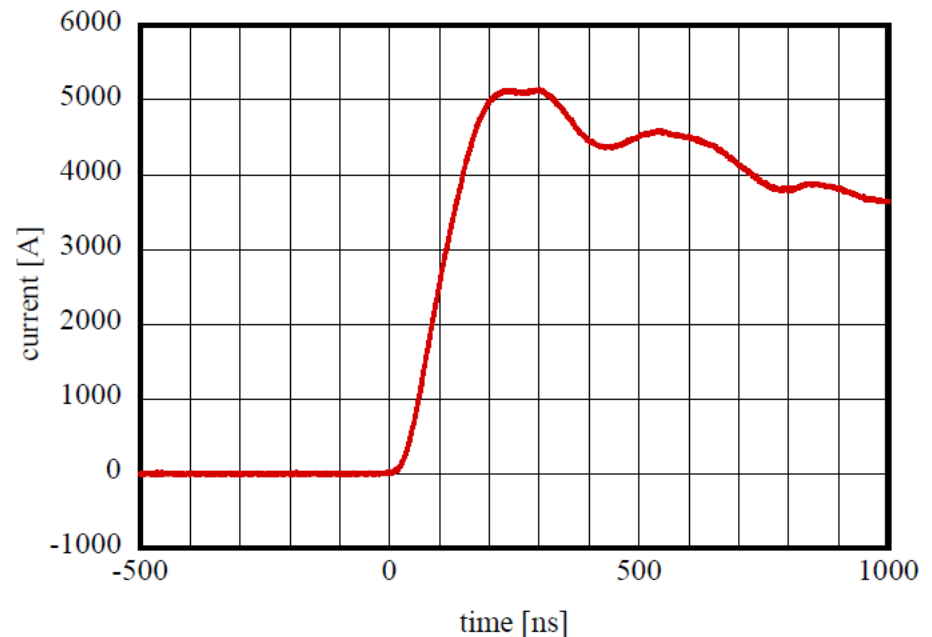
Power test with 100 Hz operation has been performed



Installed Kicker magnet

Before

Rise Time: 270 ns  
Time width of flat top: 80 ns  
Peak current: 1700 A



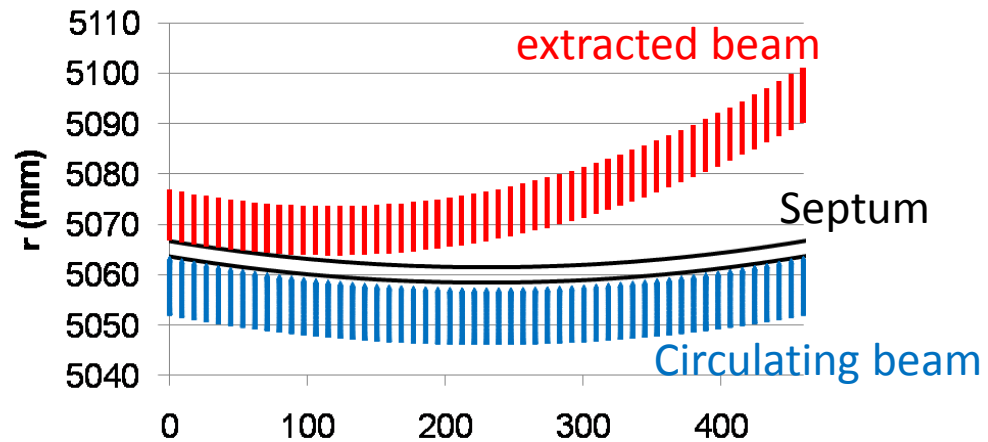
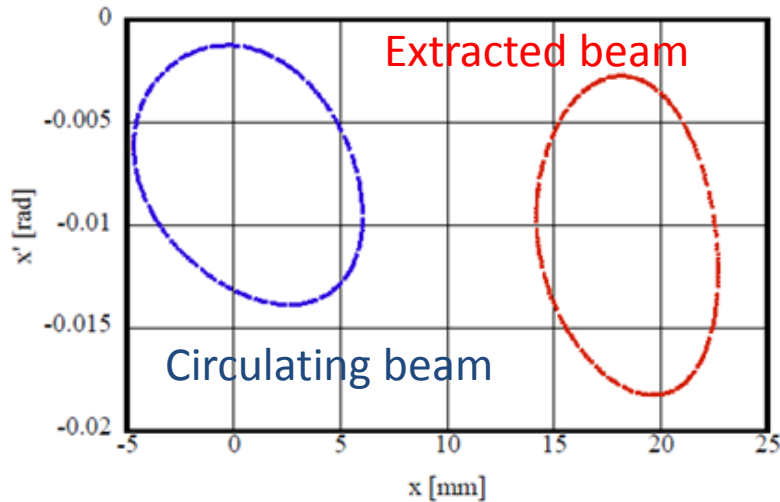
Measured output current

Rise Time: 160 ns  
Time width of flat top: 140 ns  
Peak current :5140 A = 1713 A/coil

Rise time was 7 % larger than required rise time.

# Results

At the entrance of the septum magnet



## Technical issues

Enough beam separation was obtained.

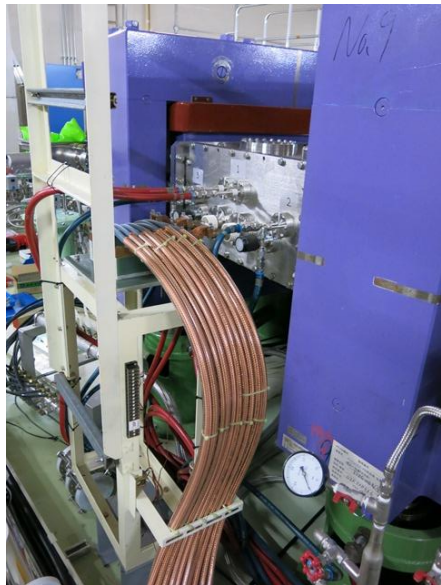


100 Hz, 42.5kV

Electric discharge around the thyatron was occurred when charging voltage was larger than 42.5 kV. (Operation voltage = 42 kV)  
We are now investigating of the cause of the discharge.

# Power test of extraction Septum (1)

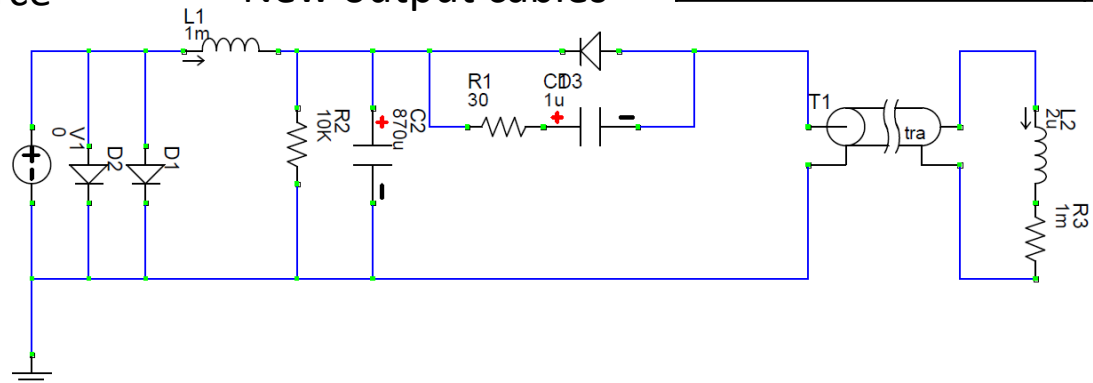
The maintenance of the power supply was carried out using the additional budget in 2016.



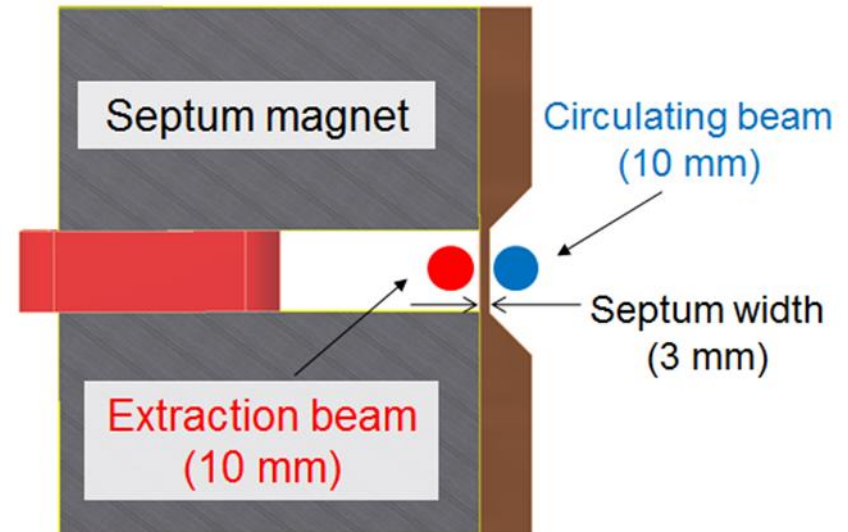
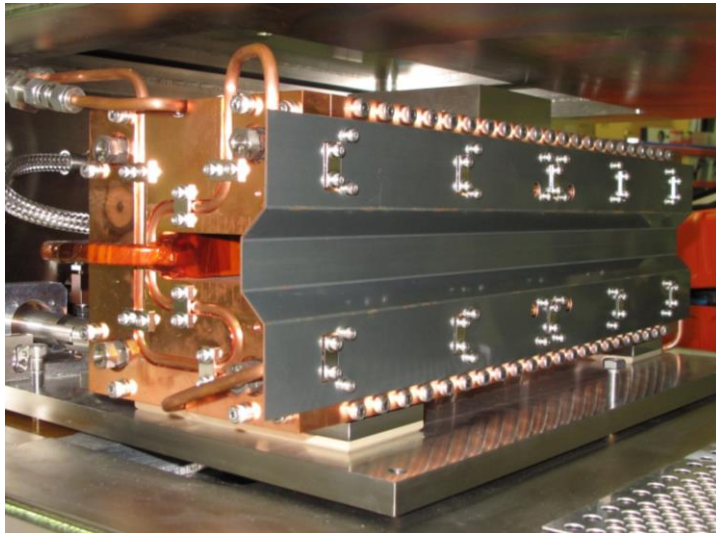
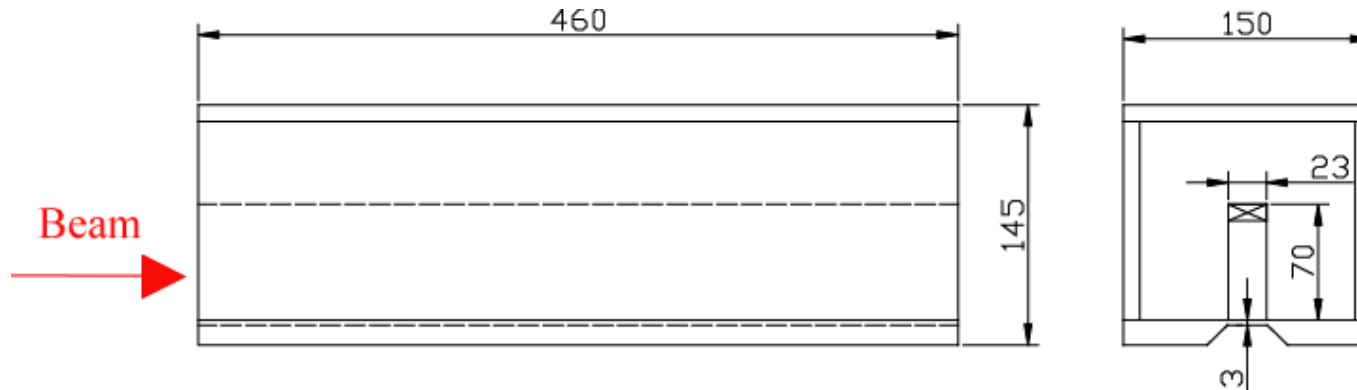
Magnet Type	Eddy current type
Output waveform	Half-sin wave
Magnet Length	460 mm
Gap width / height	70 mm / 23 mm
Switching device	Mitsubishi FT1500EY-24
Wave length	155 us
Peak current	8600 A
Charging voltage	3.7 kV

Power source

New output cables



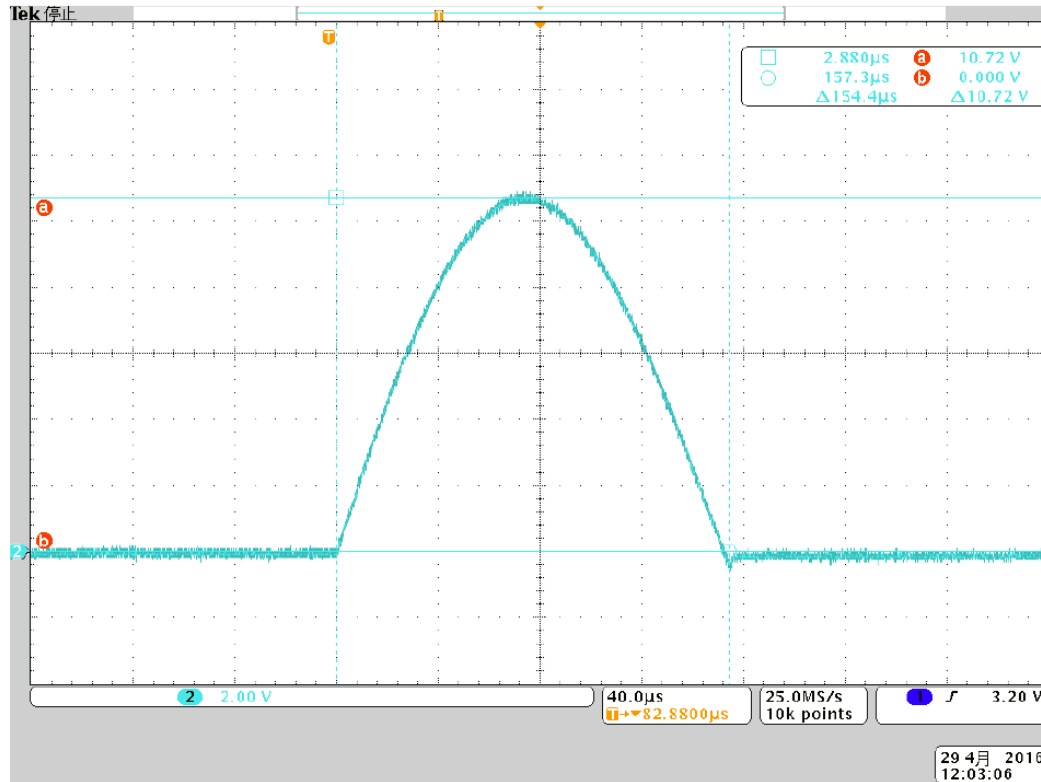
# Power test of extraction septum magnets (2)



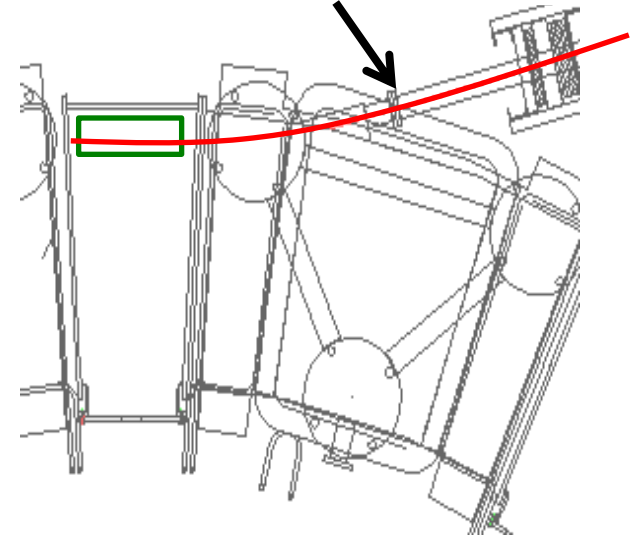
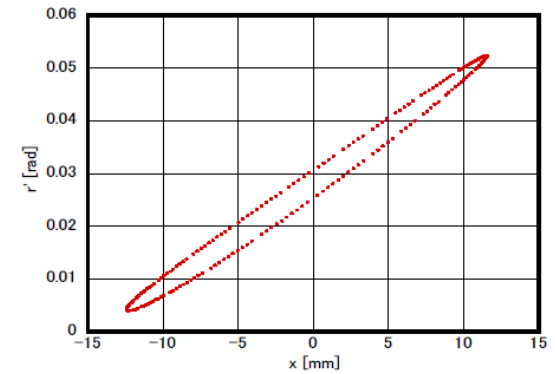
Installation into vacuum chamber and alignment has been performed.

# Power test of Extraction Septum (3)

Power test with 100 Hz operation has been carried out.

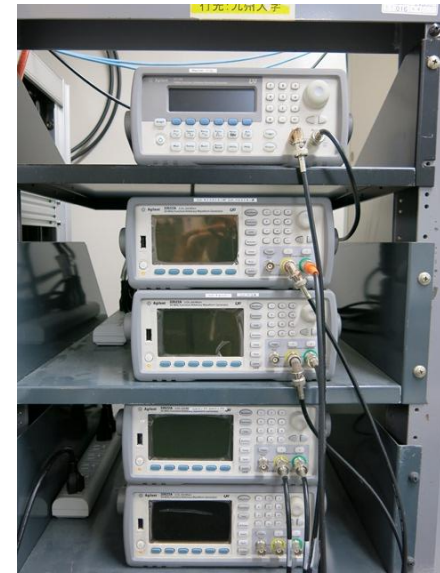
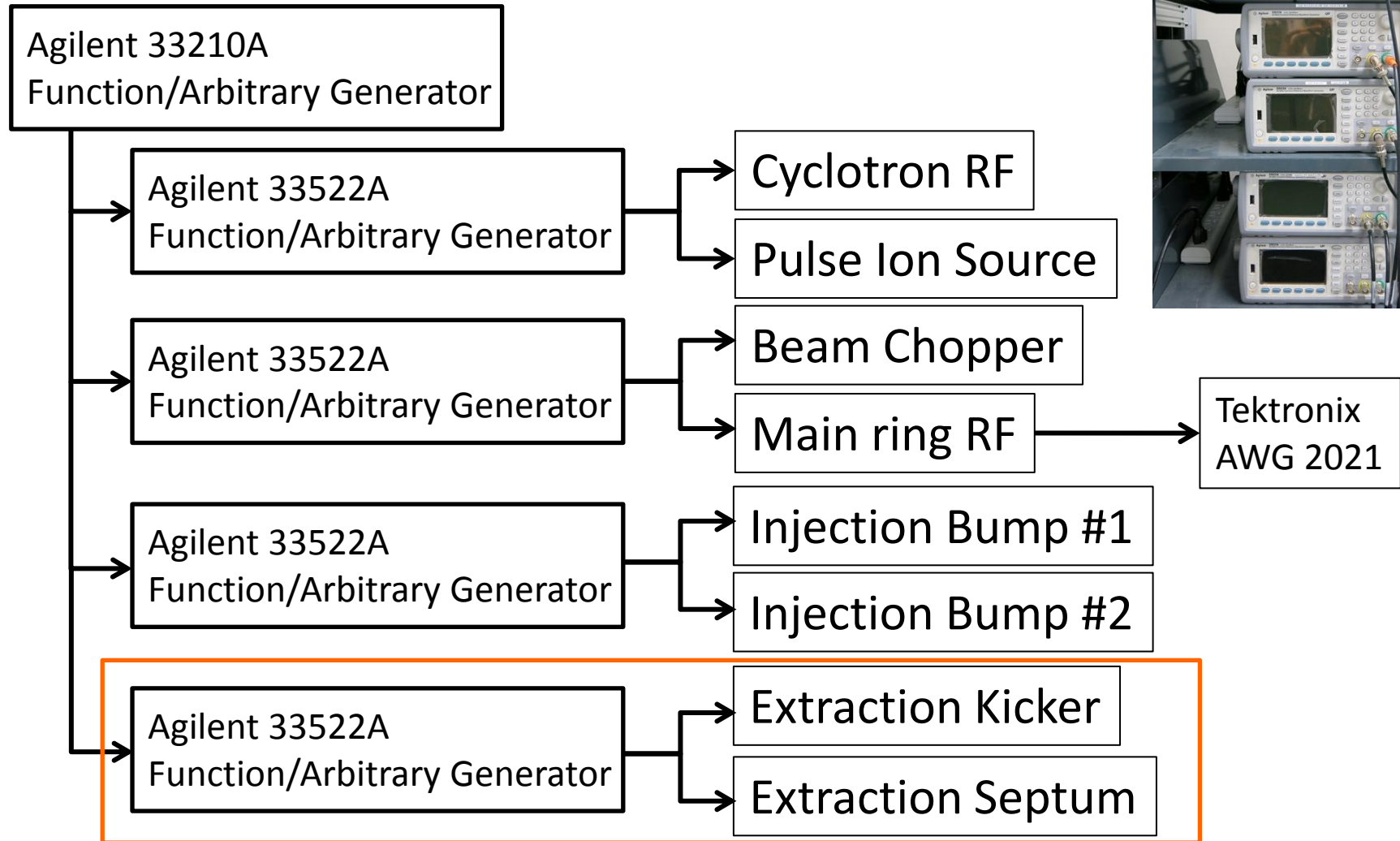


Calculated horizontal beam at the extraction port



Required current (8600A) for beam extraction was obtained.

# Upgrading of Trigger system



Trigger system consists of 6 function generators. Measured Time jitters are less than 4 ns. Trigger timing can be controlled arbitrary in 10 ns.



# Construction of extraction beam line

Since additional construction budget was secured, construction of the extraction beam line has been started in 2016.

## Reuse of old magnets in KEK

### TRISTAN



Dipole magnets



Quadrupole magnets

### PS Pre-injector



Triplet quadrupole  
Dipole magnet



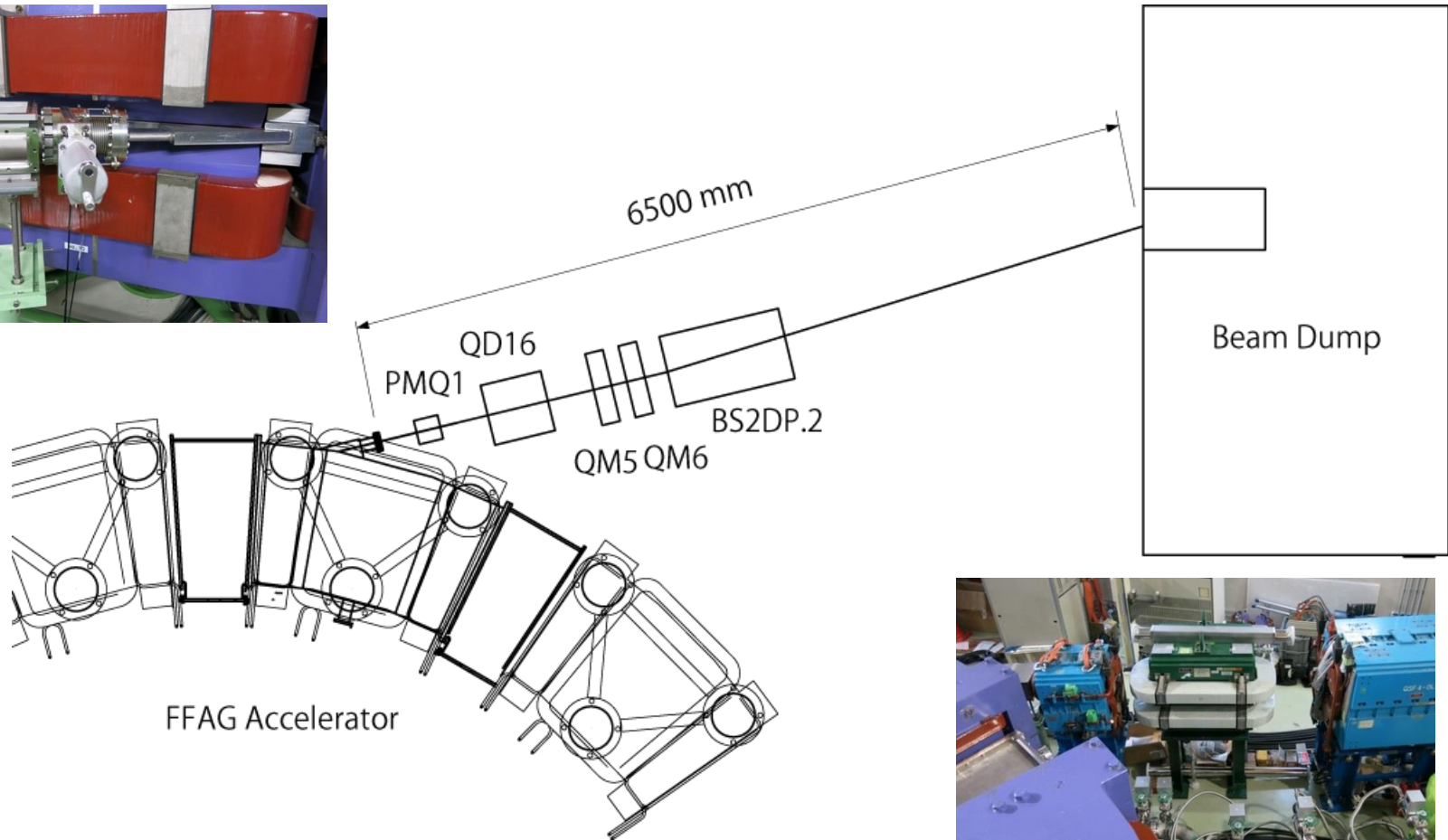
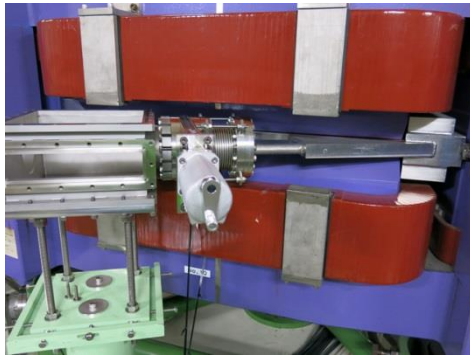
Power sources

However, Because we did not get enough budget to manufacture new magnets and power sources, used magnets and power sources have been transported from KEK.



Transportation from KEK in Jan. 2016

# Construction of extraction beam line



Vacuum pump and chamber are ready to install.

Construction has been almost completed. Beam commissioning for beam extraction will be started soon.



# Hardware developments for 150-MeV FFAG

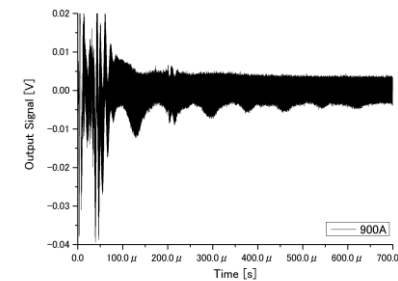
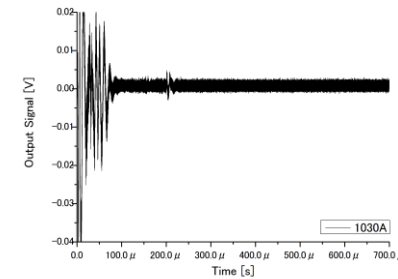
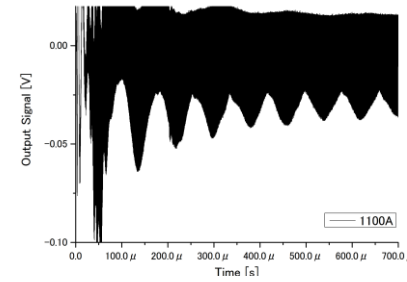
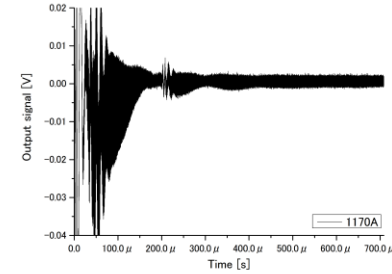
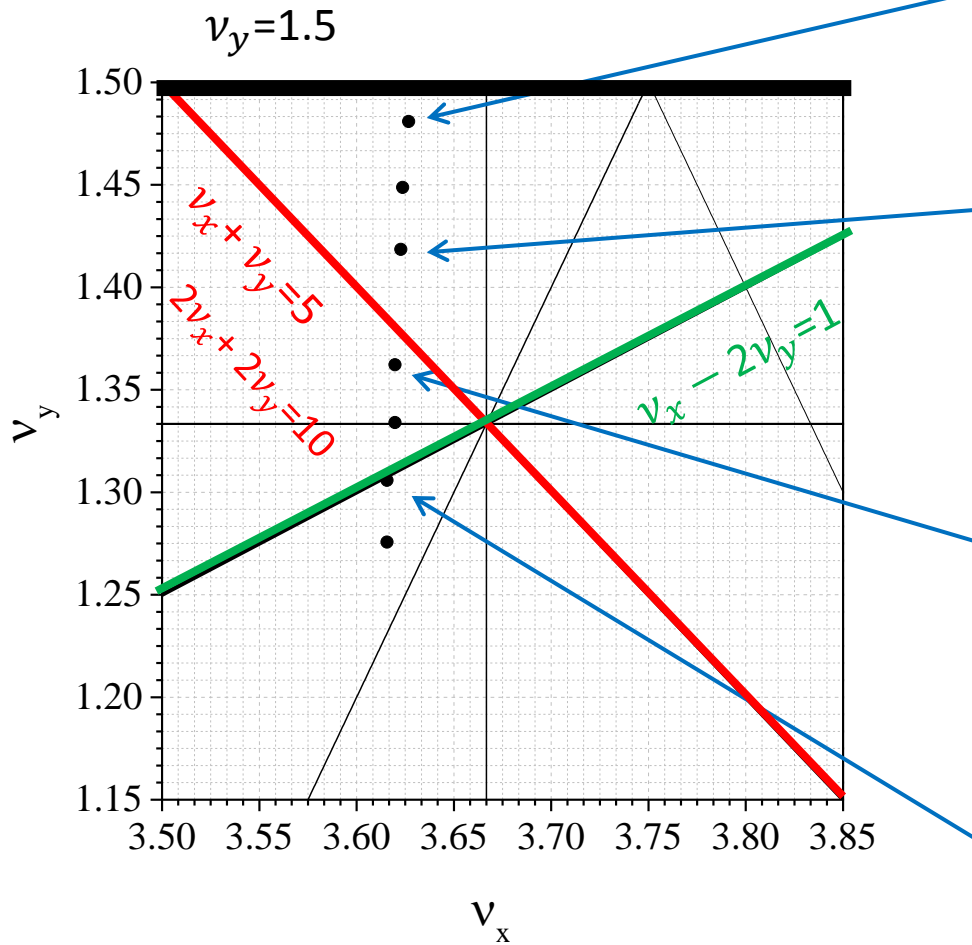
Tune Correction system

Vertical tune correction patches

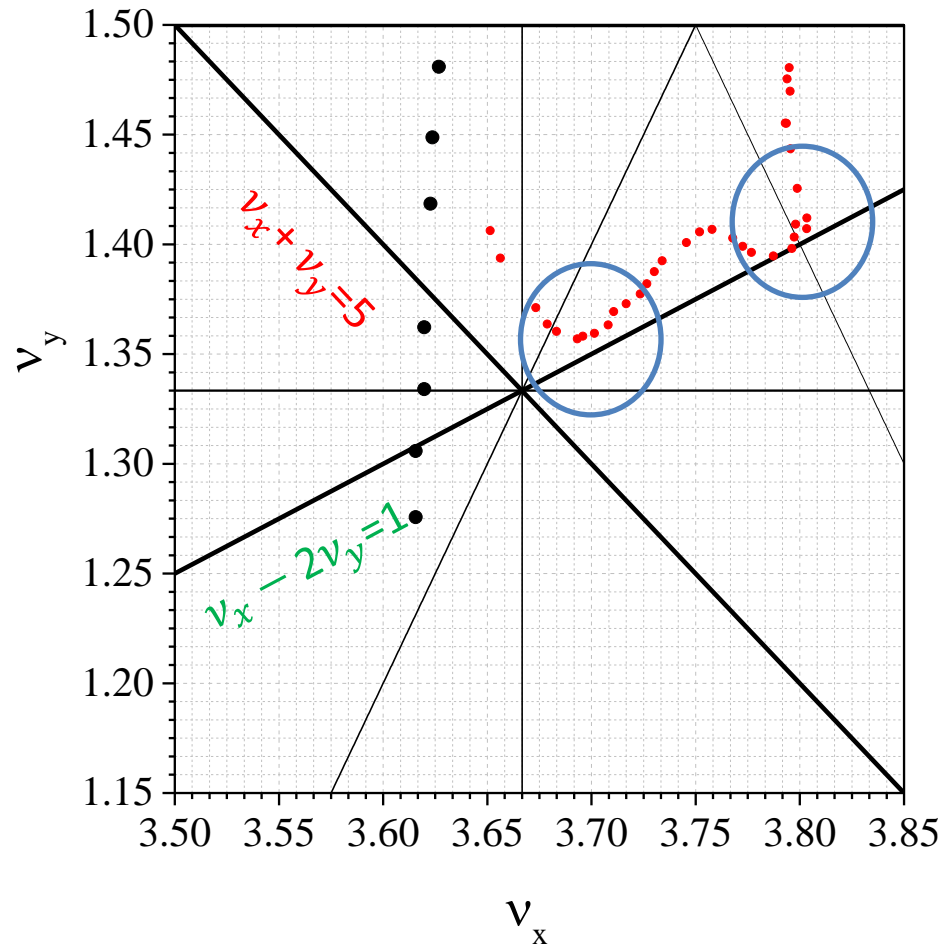
Horizontal tune correction coils

# Beam loss caused by resonances

$\nu_x + \nu_y = 5$ ,  $\nu_y = 1.5$  and  $\nu_x - 2\nu_y = 1$  are strong resonance lines.

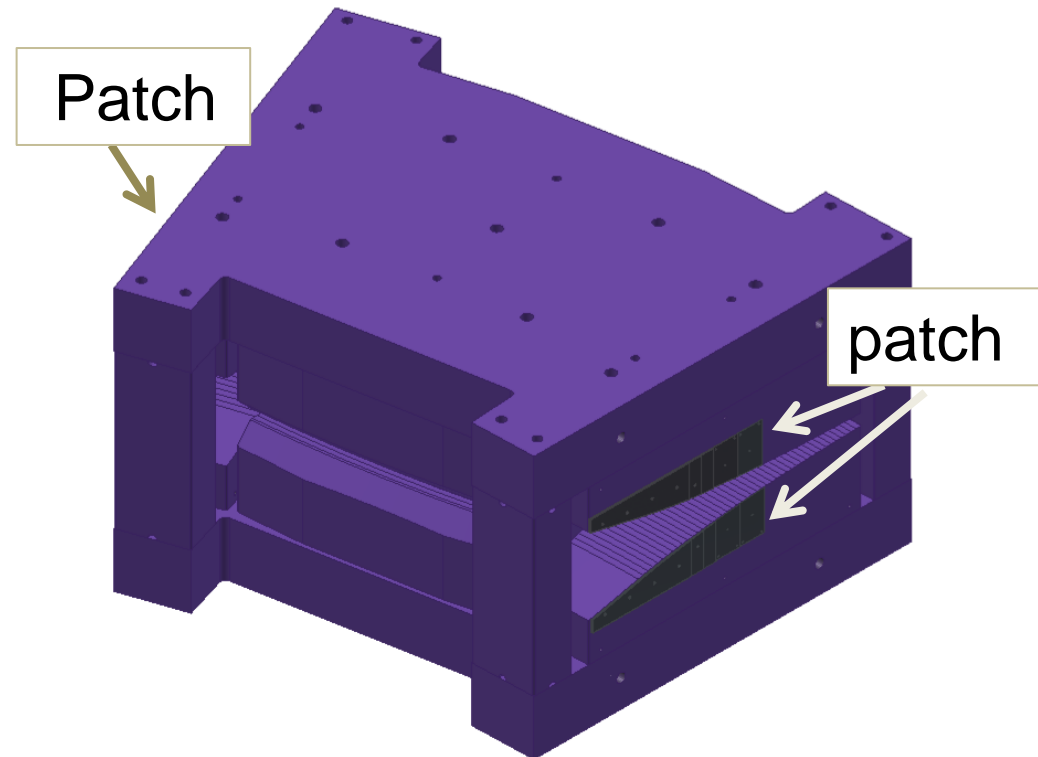
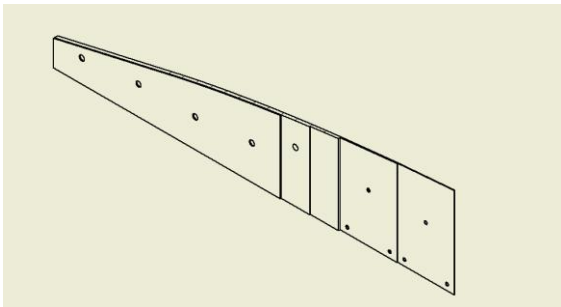


# Tune variation during acceleration



To reduce the tune variations is important in order to prevent beam loss.

# Development of additional pole (patch) for vertical tune correction

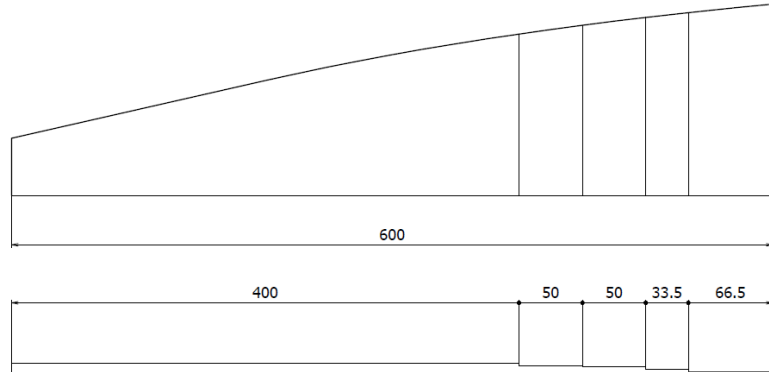


The variation of vertical tune has been decreased with the iron plate installed in both side of the magnet.

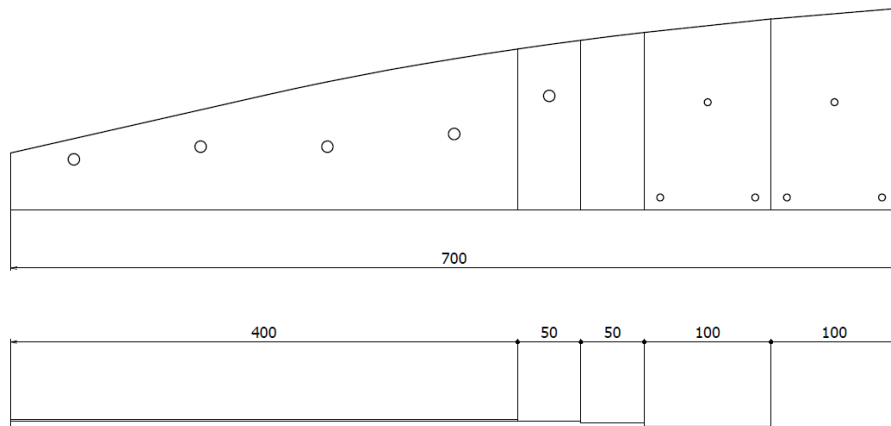
Optimization of shape of the plate with Opera 3d has been carried out by Motohashi-san in 2016.



# Improvement of additional patch

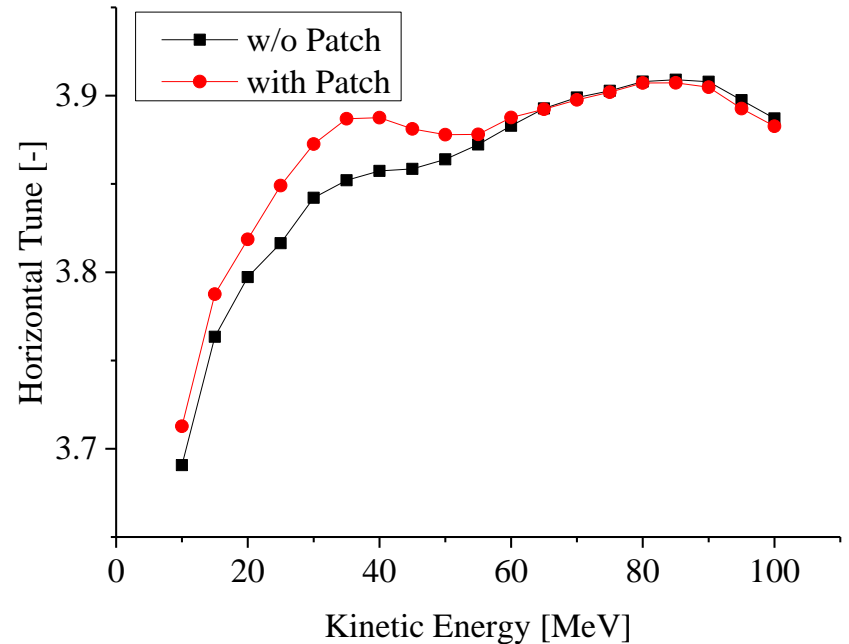
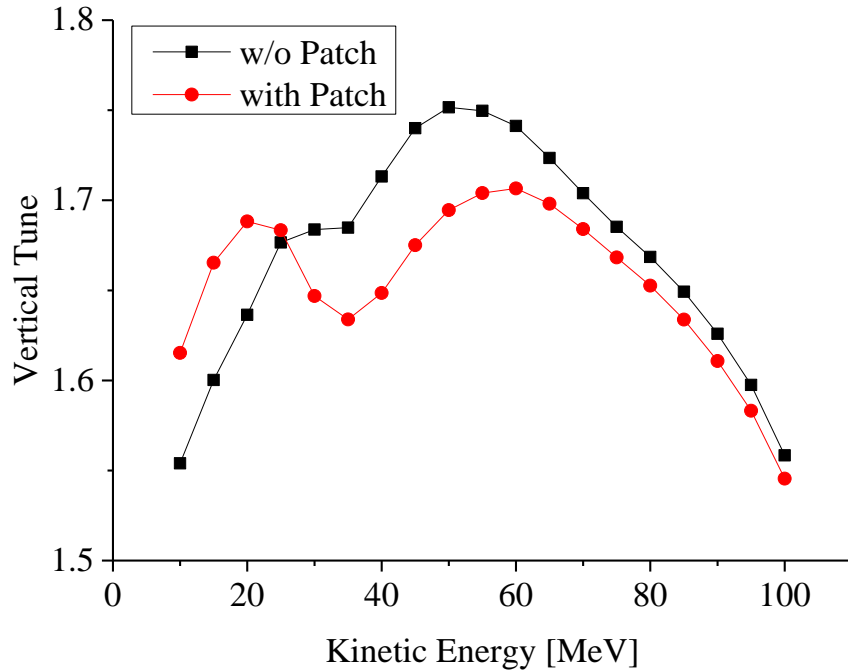


Developed pole in KEK in 2005



New additional pole

# Calculated tune with path

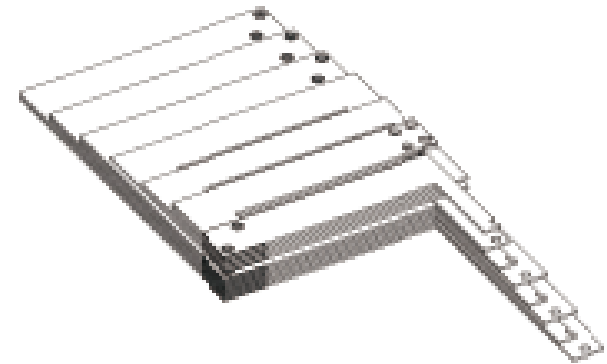
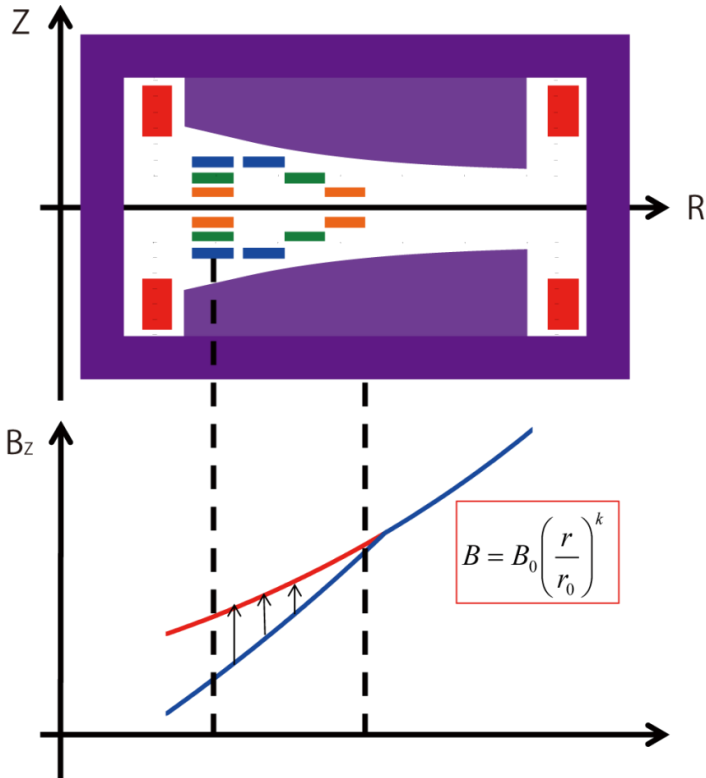


Calculation results indicates that Vertical tune variation has been reduced from 0.2 to 0.09

Tune measurements will be carried out in next beam time from Nov.

# Development of horizontal tune correction coils

In order to reduce horizontal tune variation, correction magnet with multilayered coils has been developed.



Detail of development of the correction coils and results of field measurements will be reported in Ueda-san's presentation in September 10.

# Summary

- Construction status
  - Construction of beam extraction system has been completed.
  - High power test of the extraction kicker and the extraction septum has been demonstrated.
- Hardware development
  - Tune correction system has been developed successfully.

Beam commissioning for beam extraction will be started.