



Plans for HL-LHC Upgrades: US Contributions



*Giorgio Apollinari
US LARP Director
BNL P5 Meeting, Dec 15-18, 2013*



P5 Questions (S. Ritz)



- For the machine contributions:

Q:a1

a) The US scope and how the US contributions are necessary, as well as how the effort would benefit facilities and development of key US capabilities

Q:a2

Q:b1

Q:b2

b) the notional timeline for any remaining R&D, construction and installation

Q:c1

Q:c2

c) Your estimate for the US construction cost, the basis of estimate and contingency. ~~If multiagency, the envisioned roles and division of scope~~

Q:c3

Q:d1

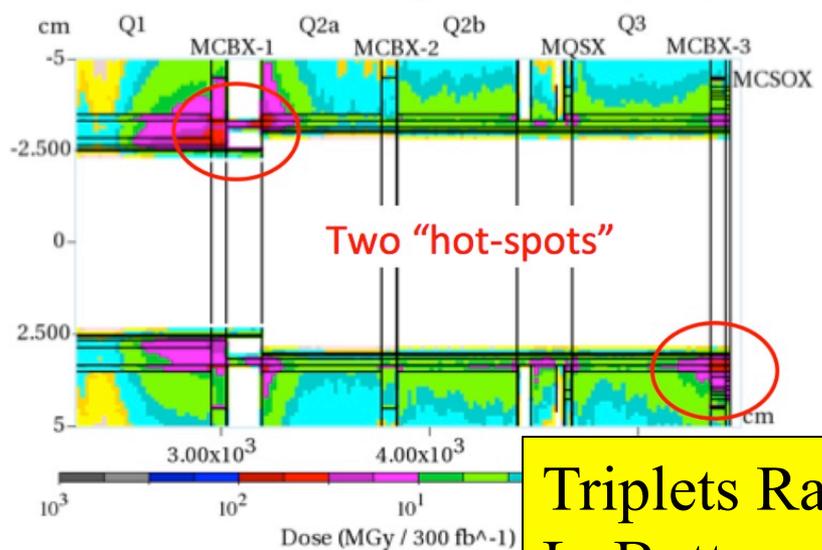
Q:d2

d) The priority of the efforts, along with any option for reduced scope

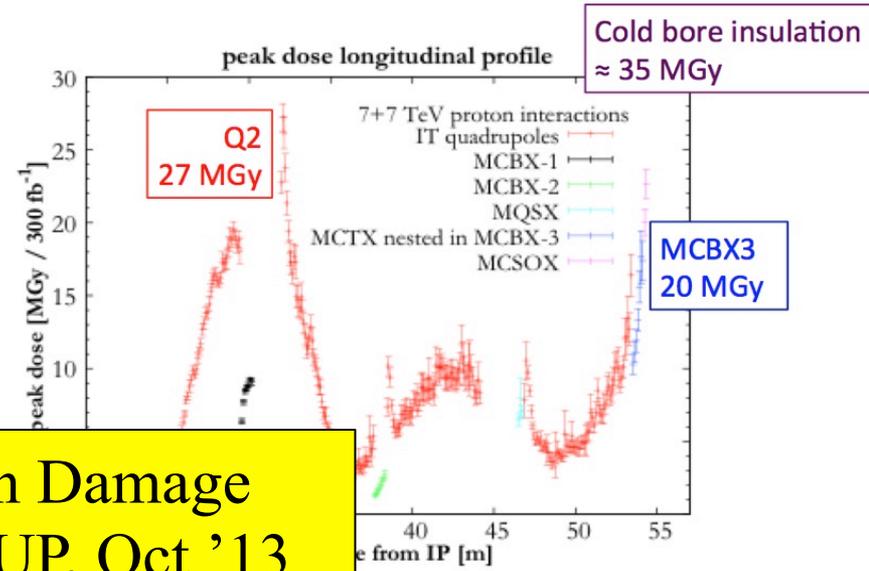
Q:e1

e) Continued support for non-projectized activities

Radiation dose in the present triplet (300 fb⁻¹)



Radiation dose in the present triplet (300 fb⁻¹)



Triplets Radiation Damage
L. Bottura – RLIUP, Oct '13

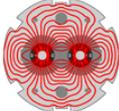
Cerutti, et al., WP10: Energy Deposition and Radiation Damage in the LHC Triplet Magnets, April 2013
<https://indico.fnal.gov/conferenceDisplay.py?confid=6164>

and Radiation Damage in Triplet Magnets, April 2013

- Executive Summary:**
- Present triplets in NbTi will integrate ~20-30 MGy after 300 fb⁻¹ (~50% uncertainty)
 - Experimental measurements on elements of NbTi triplets show considerable mechanical degradation in epoxies, kapton and other insulation elements at 20 to 50 MGy
 - These conclusions were already reached back in ~2001.

Q: a1 mechanical failure (nested coils in MCBX)

is hence consistent with previous analyses



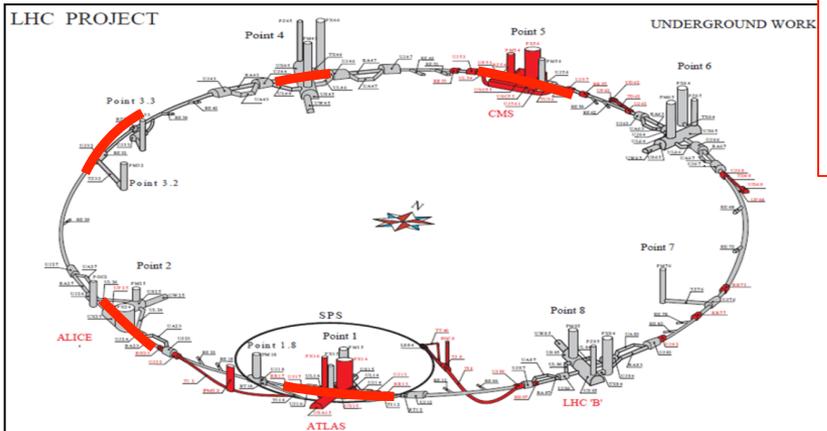
LARP

HL-LHC Upgrades post LS-3



1.2
ted

- Synergetic with technology and intellectual leadership in US Accelerator HEP
- Preserve US Acc. Community role as major player in large collider endeavors



<https://espace.cern.ch/HiLumi/2013/SitePages/Home.aspx>

- Major revamp of IP
 - Focusing Triplets
 - Crab Cavities
 - D1-D2 Separator Dipoles
- Hollow e-Lens
- Collimators/11 T
- Instrumentation and Control
- Cryogenic Upgrades
- Magnet Power Distribution
- 200, 800 MHz Harmonics & Injectors
-

- Preliminary TDR by '15. Finalized by 2016/2017
- Next few slides: down-scoping decisions

HiLumi LHC-LARP

Daresbury Laboratory, UK
3rd Joint Annual Meeting
11-15 November 2013

High Luminosity LHC Project
Kick-off
Monday 11 Nov.
Special Event

Organizing Committee:
L. Rossi - CERN, Project Coordinator
D. Borisyuk - CERN, Deputy Project Coordinator
J. David/C. Hoare - CERN, Projects Support
R. Apollinari - CERN, Chairperson
G. Aronson - STFC
G. Hart - CERN/LHC
A. Dattar - CERN/LHC
K. Hoare - CERN/LHC
L. Kennedy/S. Walker - STFC
A. Wiedemann - CERN/LHC

The HiLumi LHC Design Study project
is organizing for 3rd Annual Meeting in collaboration with LARP. The meeting will review the progress in design and R&D of the 774 HiLumi work packages, as well as other work packages. The main topics will be to provide a solid ground for the preparation of the High Luminosity LHC Conceptual Design Report, a key deliverable of the Design Study, due in the first part of 2014.

To mark the recent approval of the High Luminosity LHC project by the CERN Council as first priority for CERN and Geneva, a special event called the HiLumi LHC Project Kick-off will be organized on the afternoon of Monday 11th November, with the participation of directors of the major laboratories of the project.

The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Collaborative Specific Programme Grant Agreement 264404.

For more details and free registration:
<http://cern.ch/hilumihc>

Q:a1 Q:d2

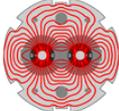


LARP



LARP/GARD History and Transformation

- The US LHC Accelerator Research Program (LARP) was formed in 2003 to coordinate US R&D related to the LHC accelerator and injector chain at Fermilab, Brookhaven, Berkeley and SLAC
 - Some involvement from Jefferson Lab, ODU and UT Austin
- The program is currently funded at a level of about \$12-13M/year:
 - Magnet research (~half of program)
 - Accelerator research (Crab cavities, WBFS, Collimators, e-hollow lens,..)
 - Programmatic activities, including support for Toohig fellowship
- LARP has benefited from synergy with GARD (General Accelerator R&D) activities, mostly in High Field Magnet developments.
- FY13-FY18 Evolution...
 - Initial convergences on deliverables for HL-LHC
 - Program to be handled like a “project” to Reduce Risk of Construction Project
- *... however the need for continued innovation will not disappear and a “LARP-like” program has proved to be ideal in coordinating cross-Labs resources and to continue to participate in Hardware and Beam Commissioning at LHC (“HL-LARP or LARP-2” in next decade)*



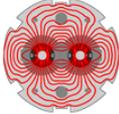
LARP

US in-kind Contribution to HL-LHC: scope selection



- Process of convergence among CERN-DOE-U.S. Labs-LARP initiated in Dec '2012
- Budget Guidance
 - Flat-Flat LARP funding @ ~\$12.4M/year through FY16/FY17
 - A total of \$200-210M (then year dollars) TPC, assuming CD-3 in ~FY17
 - “Some amount” of GARD funds:
 - Expected: 2 M\$ in FY14, 4 M\$ in FY15 – Actuals: 0 M\$ in FY14 IF
- Initial consensus on core Priorities:
 - Comittment to a major stake in Nb₃Sn quads
 - Crab cavities up to the SPS test and production
 - High bandwidth feedback system was seen as a high impact contribution for modest resources.
- Back up options:
 - 11 T dipoles for use with new DS Collimators
 - Hollow electron beams for halo removal
- “Internal” Cost Review in June '13 with DOE representatives attending.

~ 75% of US contribution to HL-LHC



LARP

Feedback from CERN



Dear Prof. Siegrist,

Following recent discussions, CERN is assuming that the total US contribution to the Hi-Lumi project is of the order of US\$200 million (construction project, excluding the R&D carried out within the LARP program that is due to continue for another 3-4 years in order to finish the R&D on the hardware and to continue the support for the important activities of accelerator physics and the long term visitor program).

The principle item of this contribution would be the Nb3Sn low-beta triplet. We understand that a preliminary evaluation of the quadrupoles (with 150 mm aperture) based on a joint study by LARP and CERN amounts to about 75% of the total US contribution, or US\$150 million, for half of the magnets (i.e. 10 cold mass quadrupoles, without cryostat, with no integration nor installation). This proposal (half USA and half CERN) is the preferred solution not only to stay inside budget but it also leverages the advanced US technology (LARP) and would allow CERN to fully master the technology for future maintenance and consolidation. Mutual agreement on this proposal can be discussed at a later date.

CERN proposes that the remaining 25%, or US \$50 million, be used to support hardware contributions on the following items (either full or part system):

- a. High bandwidth feed-back system for the SPS/Crab cavity with a cryo-module
- b. 11 T dipole (cold mass no cryostat)/electron-lenses

← Top Priority

← Backup

The feed-back system is of course subject to the success of the final prototype, like the Nb3Sn quadrupoles. Its cost is rather modest compare to the other items, so this could possibly leave some margin for other significant and visible contributions. The other items are not yet fully defined and/or their actual installation in the HL-LHC machine is not yet approved pending development of a final design and validation test results. So our suggestion is to keep the above list as a prioritized list to be reviewed depending on the outcome of the tests.

CERN would also like to express its gratitude if the DoE would support the continuation of the design of the D2 magnet based on the extensive expertise of BNL.

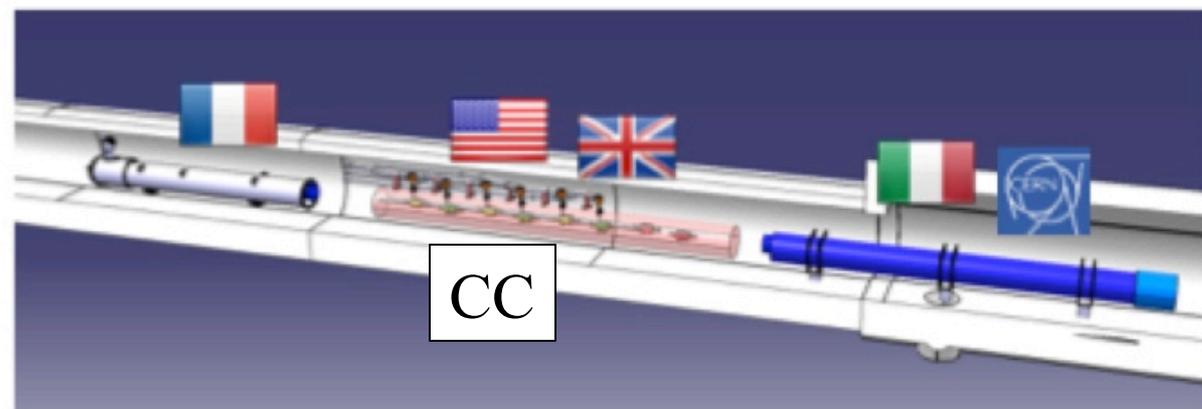
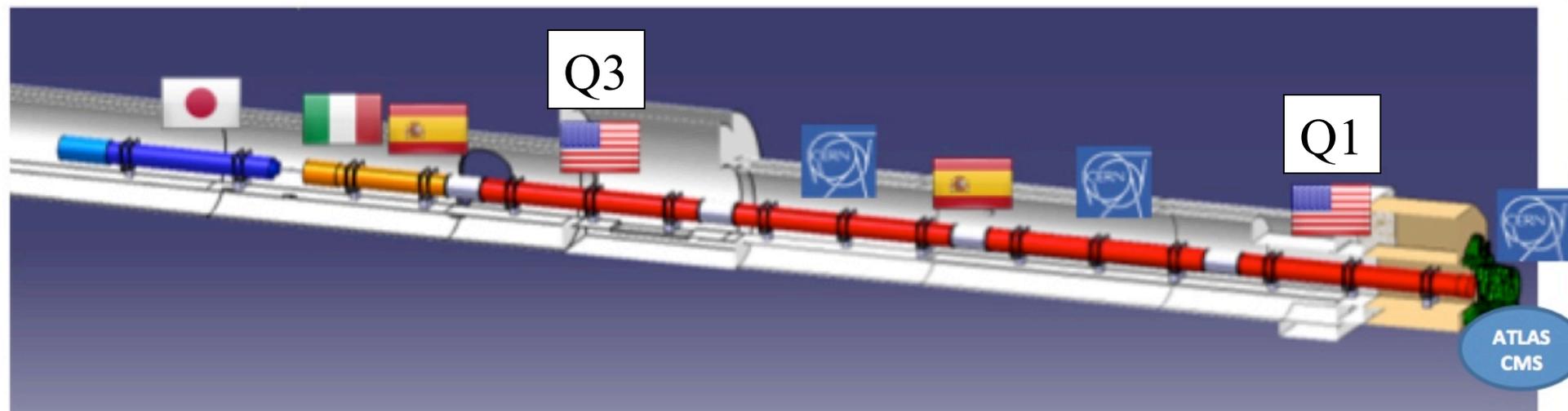
We remain at your disposal for any further information or clarifications.

Yours sincerely,


Rolf Heuer
 Director-General


Stephen Myers
 Director of Accelerators and Technology

In-kind contribution and Collaboration for HW design and prototypes



Q1-Q3 : R&D, Design, Prototypes and in-kind **USA**

D1 : R&D, Design, Prototypes and in-kind **JP**

MCBX : Design and Prototype **ES**

HO Correctors: Design and Prototypes **IT**

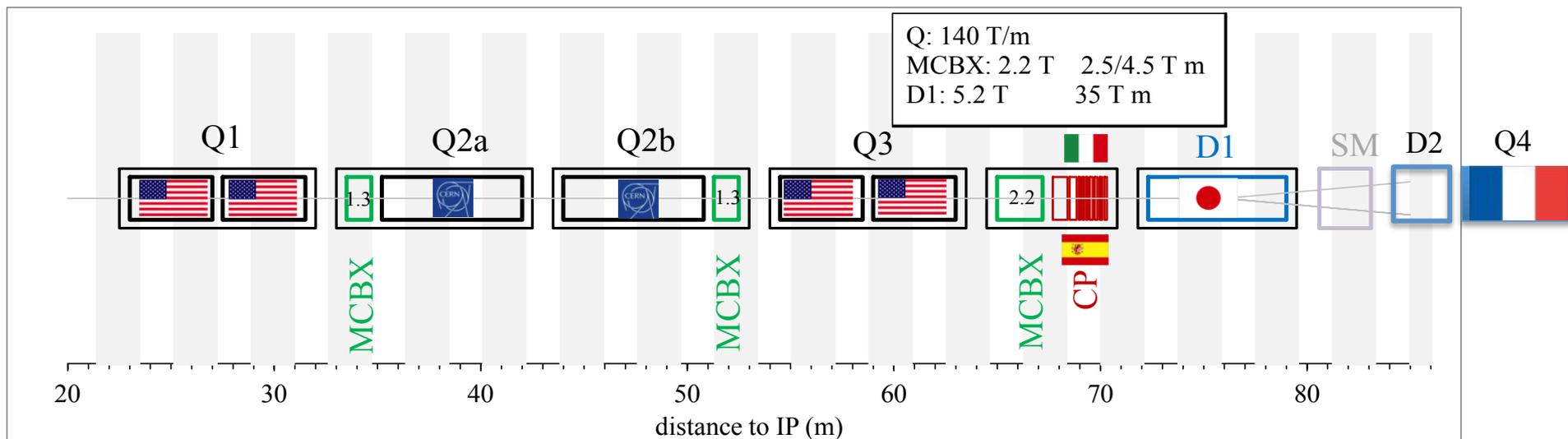
Q4 : Design and Prototype **FR**

CC : R&D, Design and in-kind **USA**

CC : R&D and Design **UK**



Focusing Magnets: Close-up



- IP Deliverables count:

- Cold masses for 4 Q1 and 4 Q3 magnets, each needing 2 4 m long cold masses : 16 + 4 spares
- 2 Crab Cavities Cryostat per beam per IP each containing 6 cavities: 4 CM + 1 spare (and 30 CC)

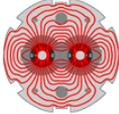


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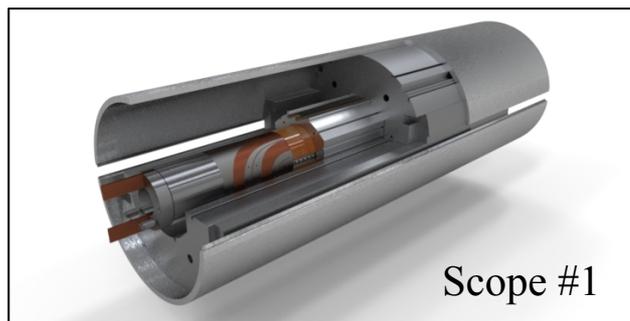
SCOPE/TIME/COST Triangle



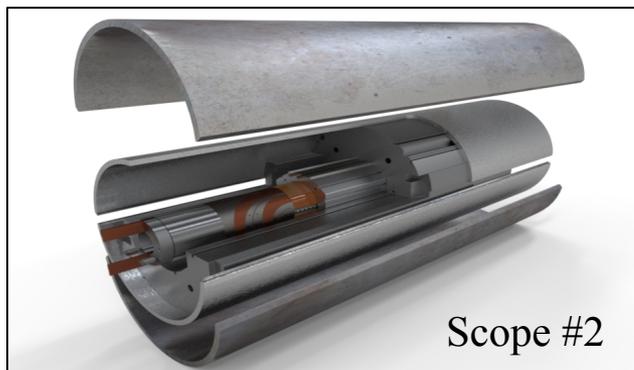
- A successful project must satisfy three basic objectives:
 - Cost: all the work must be finished within budget
 - Initial discussion placing US HL-LHC contribution in the ~200 M\$ range (TY\$)
 - Schedule: the project must finish on time
 - End of LS3 must see elements integrated and performing in the LHC tunnel
 - Scope: amounts of performing deliverables
 - Product must be fit for intended purpose (also “quality”)
- It is probably not incorrect to state that “cost” is the least flexible of the constraints. “Schedule” will have to abide to the HL-LHC overall schedule while “scope” is the *negotiable* variable as the project matures.
 - Caveat on “Schedule”: Completion of US contribution to HL-LHC Machine must happen ~1 y before completion of HL-LHC to allow for installation and commissioning at CERN.
- Once “Cost” is defined by appropriate negotiation among Project stakeholders, “scope” for US in-kind deliverables needs to be handled between US-Project Office and CERN.
- Ex: QXF deliverable



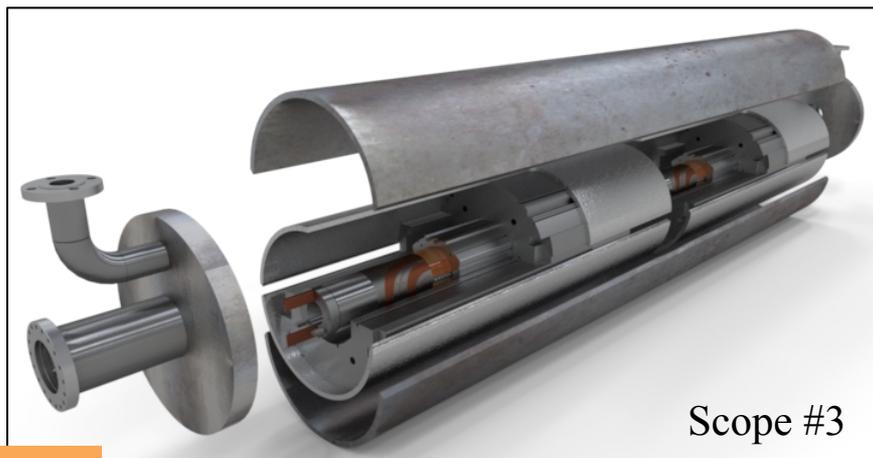
Ex: IR Magnets Deliverable QXF



Scope #1



Scope #2



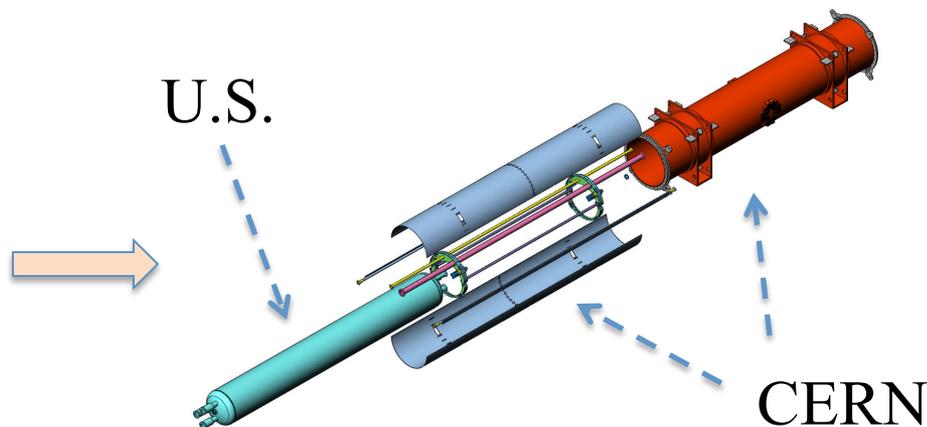
Scope #3

- QXF Magnets

- Options

1. Cold Mass (coils and Al. Shell), ~4.3 m long, no test
2. He SSL vessel 4.3 m long single tested magnet to be paired, aligned, welded and tested as a cryostated assembly at CERN.
3. Fully finished SS He Vessel double magnet, ~9 m long, with inter-magnet connection(s)

- Cost differential: ~+/- 3 M\$ respect to cost estimate to be presented later



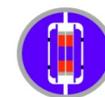
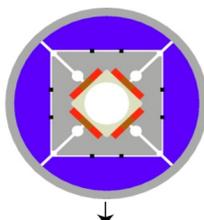


10 y of LARP Magnet Development



SQ Series: 19 coils, 11-12 T
SQ02: 54/61 MJR $J_c > 1800$
 • 97% at 4.3/4.5 K
 • 97% at 1.8 K

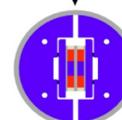
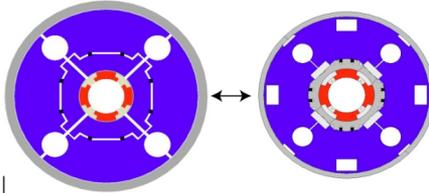
Subscale Quadrupole SQ
 0.3 m long
 110 mm bore



Subscale Magnet SM
 0.3 m long
 No bore

LR Series: xx coils, ~12 T
LRS02: 54/61 RRP $J_c > 2700$
 • 96% at 4.5 K

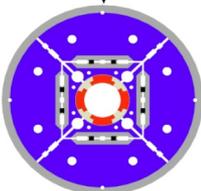
Technology Quadrupoles TQS, TQC
 1 m long
 90 mm bore



Long Racetrack LRS
 3.6 m long
 No bore

TQ Series: 33 coils, 12-13 T
TSQ02: 54/61 RRP $J_c > 2800$
 • 88% to 97% at 4.3
 • "Erratic" @ 1.9 K
TQS03: 108/127 RRP $J_c > 2800$
 • 93% at 4.3 K
 • 93% at 1.9 K

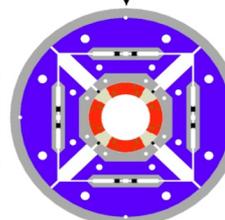
Long Quadrupole LQS
 3.7 m long
 90 mm bore



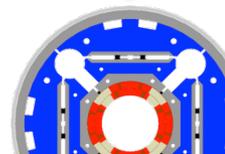
LQ Series: 19 coils, ~12 T
LSQ01: 54/61 RRP $J_c > 2700$
 • 93% at 4.5 K
 • Marginal Increase at lower T
LQS03: 108/127 RRP $J_c > 2800$
 • 91% at 4.6 K
 • No increase at lower T

HQ Series: 25 coils, 13-15 T
HQ01e: 54/61 and 108/127 RRP
 • 85% at 4.5 K
 • No Increase at lower T
HQ02: 108/127 RRP $J_c > 2800$
 • 98% at 4.5 K
 • Not fully trained at lower T
LARP Focus until ~2012

High Field Quadrupole HQ
 1 m long
 120 mm bore



High Field Quadrupole SQXF/LQXF
 1 m / 4 m long
 150 mm bore



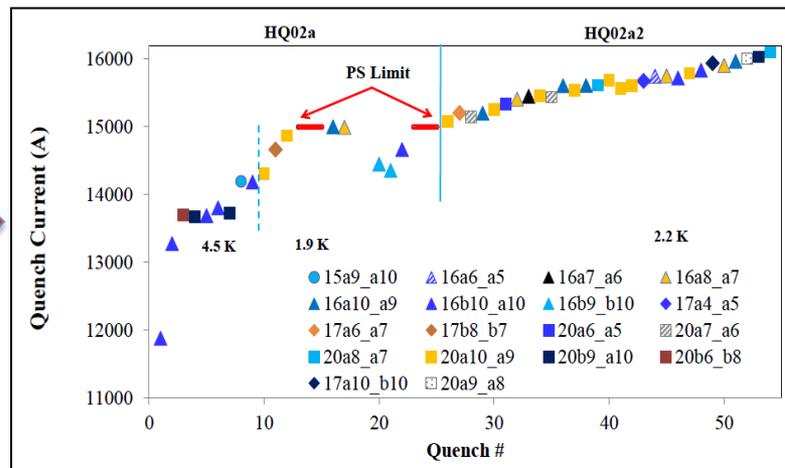
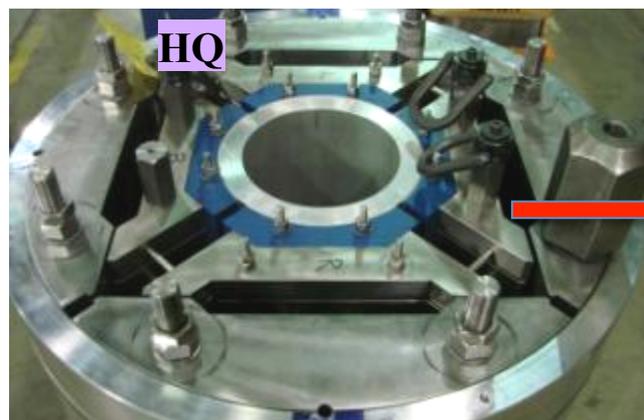
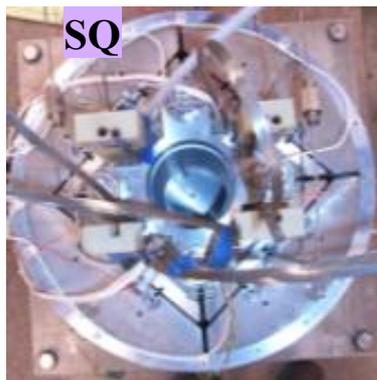
New IR quad Aperture

US SQXF Series: 13/18 Coils
 • 2 or 3 1m long models
 • 2014-2016
US LQXF Series: 18 Coils,
 • 3 ~ 4.3 m Long Models

Every new design takes ~3 years for Short Model Development

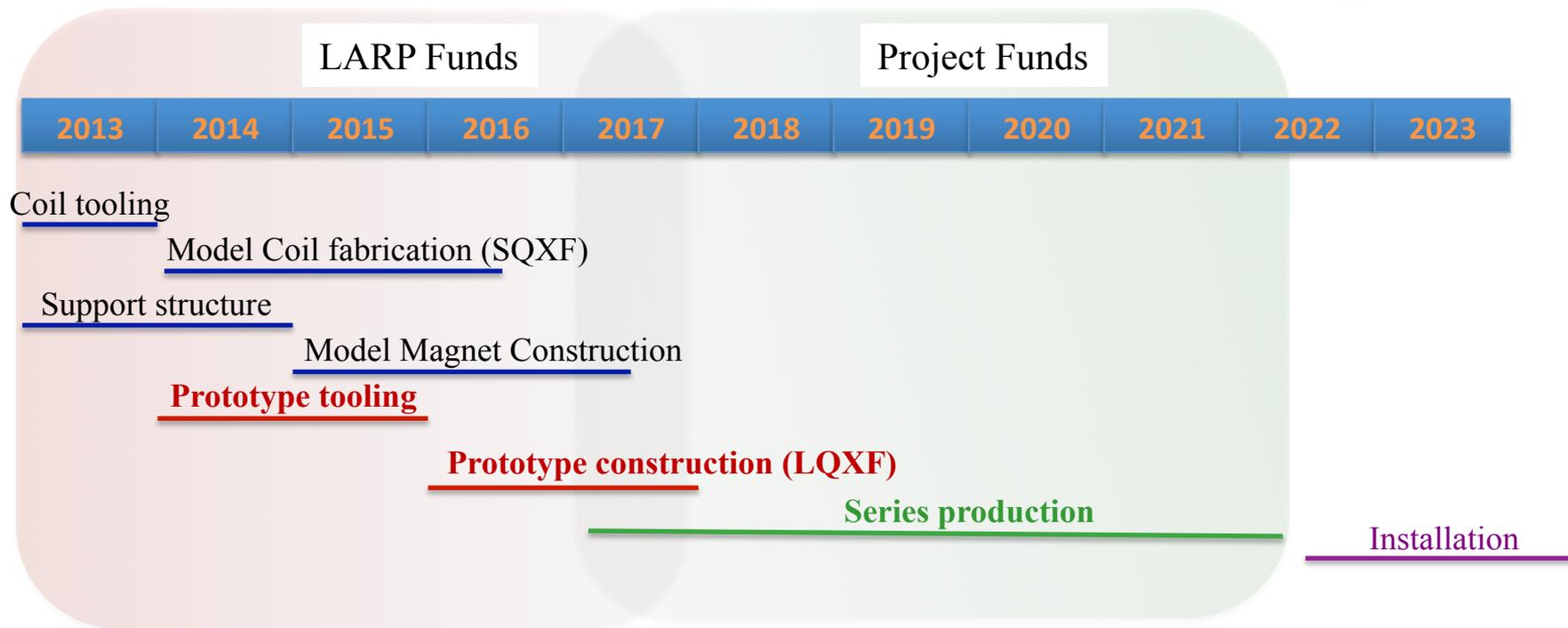


LARP Quadrupole Magnet Development





S(L)QXF Models & QXF Production



- US industry on the leading edge of Nb₃Sn SC development in terms of I_c
 - ITER experience (60+ metric tons) good demonstration and experience for HL-LHC needs (10+ metric tons)

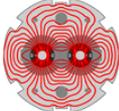


LARP

Magnet Production Cost and Schedule: BOE and Assumptions

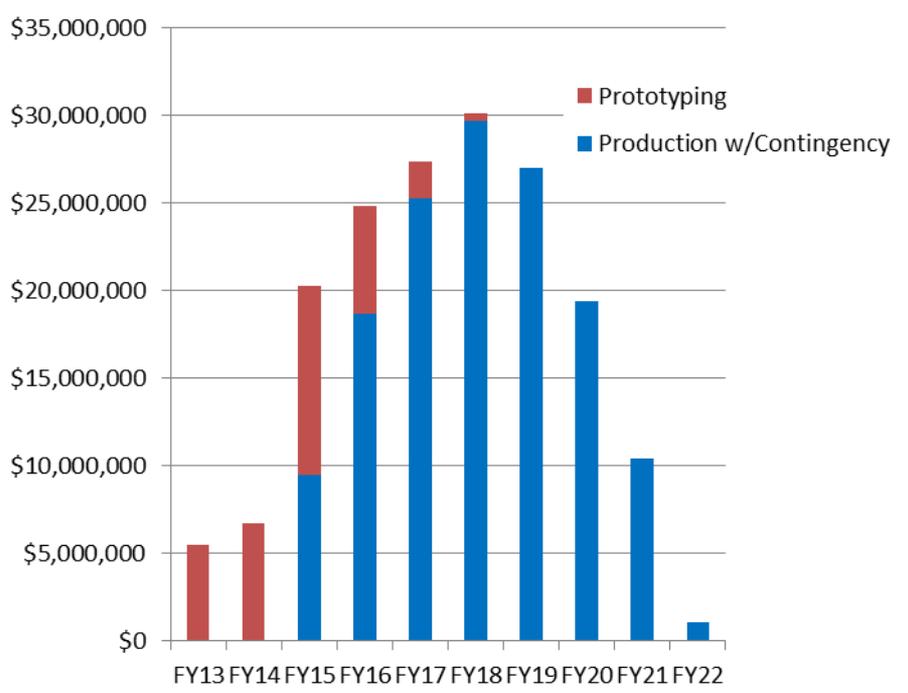


- Bottom-up based on LARP labor/material experiences
- CD-3 in FY2017/18. CD-0,1,2 schedule unclear, but assume that CD-like readiness is required on timeline consistent with CD-3
- Production window is FY2017/18-2021.
 - Goal is >1 year schedule contingency relative to CERN schedule. Deliver production cold masses by end of FY21 for 10/2022-3/2023 installation in LHC.
- Funds for SC wire purchase available in FY2015. Up front payment of 13% required, with another 27% less than one year later. Overhead only applied to first \$2M (based on current BNL policy)
 - Similar comment (on different \$ scales) applies to the other 2 HL-LHC deliverables
- CERN Hi-Lumi TDR is complete in 2015 (*in preliminary form*).
- FNAL and BNL each produce coils -> cold masses. LBNL performs cabling and structure sub-assembly.
- Coil yield is 8/9.
- Test facility upgrades complete in time for production.



LARP

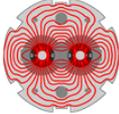
Magnet Prototyping & Production: Combined Cost Profile



- Prototypes (LARP) 31 M\$
- Production 140 M\$
 - M&S 53 M\$
 - Labor 51 M\$
 - Conting. (35%) 36 M\$
- Caveat #1: Funding for raw materials (SC) needs to be available ~2 y before “production start”
- Caveat #2: LARP funding level is proving unrealistic (at east in FY14 IFP)

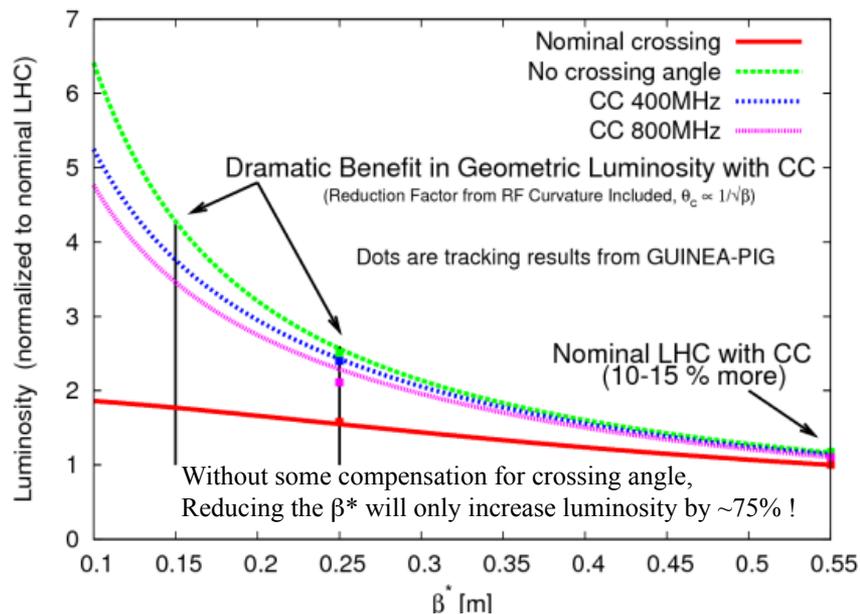
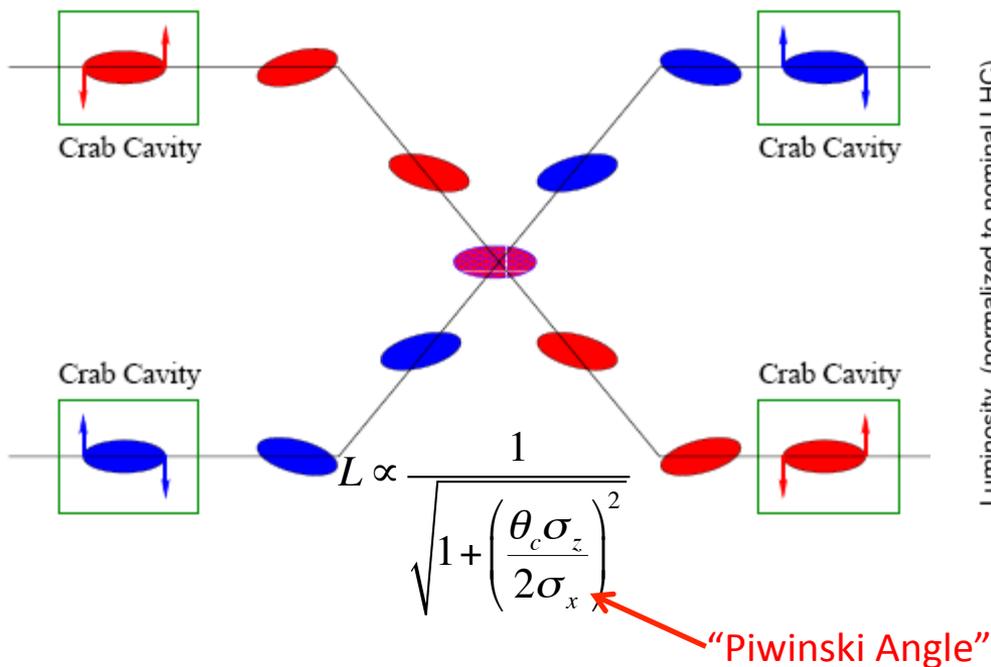
No Contingency in this portion of table, spread uniformly elsewhere

Costs	FY13	FY14	FY15	FY16	FY17	FY18	FY19	FY20	FY21	FY22	Total w/o Contingency	Contingency %	Total incl. Contingency
	Production Design	\$0	\$0	\$3,244,236	\$4,537,989	\$0	\$0	\$0	\$0	\$0	\$0	\$7,782,225	35%
Production Materials	\$0	\$0	\$3,752,662	\$9,271,542	\$12,426,873	\$13,274,542	\$10,361,123	\$4,692,332	\$343,599	\$0	\$54,122,674	35%	\$73,065,609
Production Labor	\$0	\$0	\$0	\$0	\$6,247,958	\$8,712,794	\$9,597,658	\$9,634,288	\$7,368,300	\$772,643	\$42,333,642	35%	\$57,150,416
Total Production	\$0	\$0	\$6,996,899	\$13,809,531	\$18,674,831	\$21,987,336	\$19,958,781	\$14,326,620	\$7,711,899	\$772,643	\$104,238,540	35%	\$140,722,029
Prototyping	\$5,428,000	\$6,674,495	\$10,787,491	\$6,128,707	\$2,092,806	\$432,039	\$0	\$0	\$0	\$0	\$31,543,537	0%	\$31,543,537
GRAND TOTAL (Proto + Prod)	\$5,428,000	\$6,674,495	\$17,784,389	\$19,938,237	\$20,767,636	\$22,419,375	\$19,958,781	\$14,326,620	\$7,711,899	\$772,643	\$135,782,077		\$172,265,566



LARP

Crab Cavities

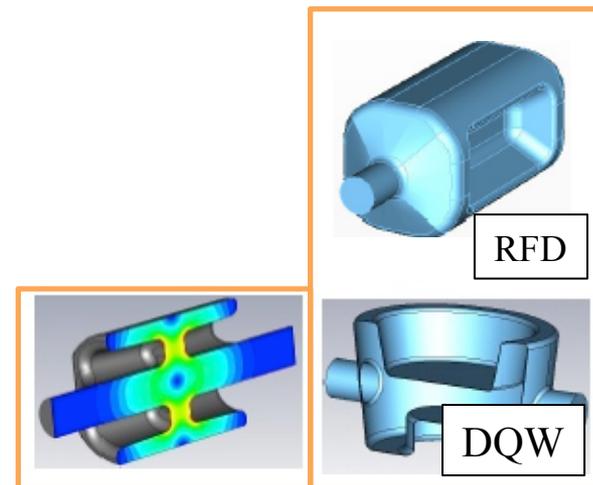


Technical Challenges

- Crab cavities have only *barely* been shown to work.
 - Never in hadron machines
- LHC bunch length requires low frequency (400 MHz)
- 19.4 cm beam separation needs “compact” (exotic) design

Additional benefit

- Crab cavities are an easy way to level luminosity!



UK

LARP



Recent Developments



Conclusions & Outlooks (2/2)

- Crab-cavities in specific configuration (CK scheme) remains the key

- To reduce the peak PU line density at constant performance,

- Or to boost the performance,

- Or (in the worst case) to avoid

the performance loss associated with

HL-LHC baseline and backup (25 ns): 250 fb⁻¹/y
(BB wire .or. crab w/o)

"HL-LHC+" (25ns): 250 fb⁻¹/y
(BB wire .and. crabs with CK)

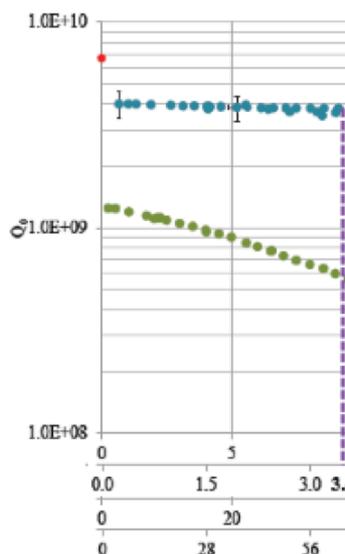
"HL-LHC++" (25ns): 250 fb⁻¹/y
(BB wire .and. crabs with CK)

LHC2012 (50 ns): 25 fb⁻¹/y

First test of RFD (ODU-SLAC at J-LAB)

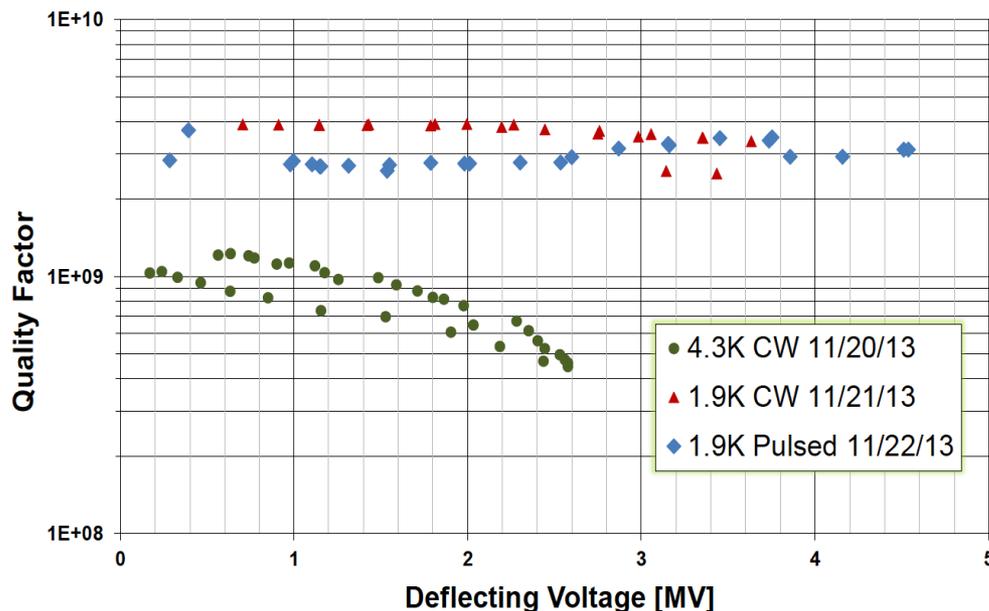


• Expected $Q_0 = 6.7 \times 10^9$



Jefferson Lab

DQWCC Vertical Test Results



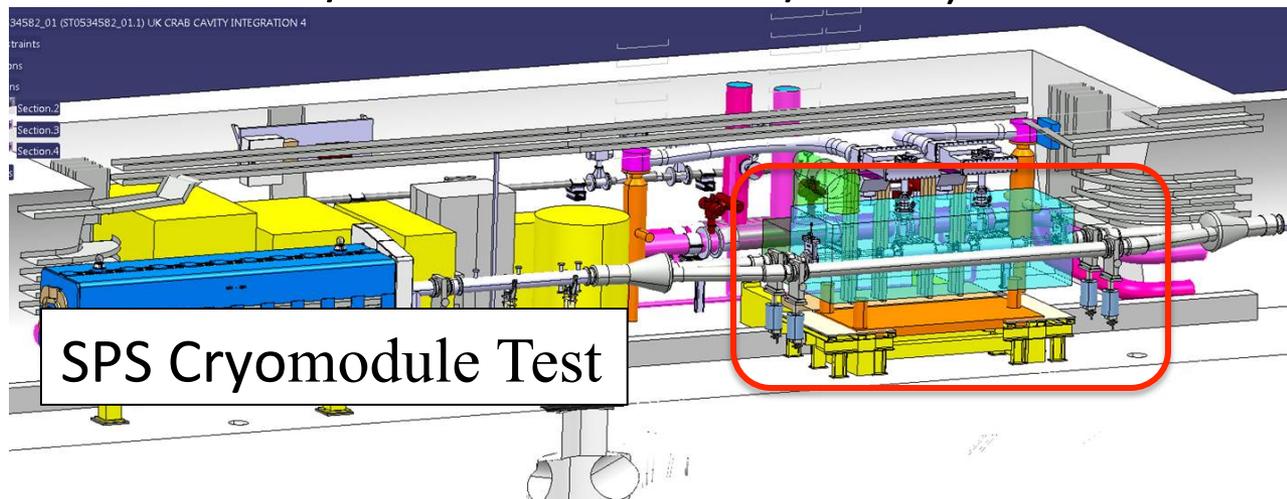


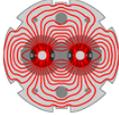
LARP



CC: Scope of US Contribution

- LARP funds R&D until the SPS test
 - Deliver one cryomodule (or 4 cavities) for testing in the SPS before LS2
 - 2 cavities, He vessels, tuners, HOM mode dampers
 - RF couplers & power, cryogenics provided by CERN
- US Construction Project funds production
 - Deliver 10 cryomodules of 3 cavities (or 5 CM with 6 CC) each ...
 - Contain cavities, He vessels, tuners, HOM mode dampers
 - Cryogenics, RF power, local installation provided by CERN
 - 8 CM needed in pts 1 and 5, 2 spares (one per IP)
 -or provide 40 Crab Cavities (after recent HL-LHC scope change from 3 cavities/beam to 4 cavities/beam)





CC Cost estimate

- Production estimate is ~\$2.5M per CM in quantities of 10 from *bottom-up* estimate

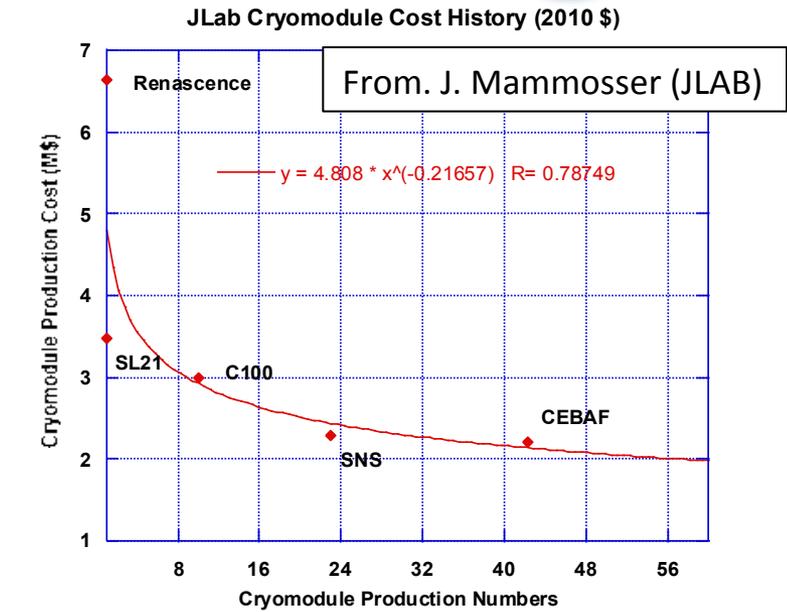
- Top-down JLAB cost analysis helps getting another perspective

- *Very different, yet relevant*

- SPS Prototypes (LARP) ~6 M\$

- Production 38 M\$

- Prototype 6 M\$
- Production (6 CM/30 CC) 26 M\$
- Proj. Ctrl & Supp. 6 M\$



38 M\$ w/o Contingency
(48 M\$ w/Contingency)

- Alternative look at Production (40 CC, no CM):

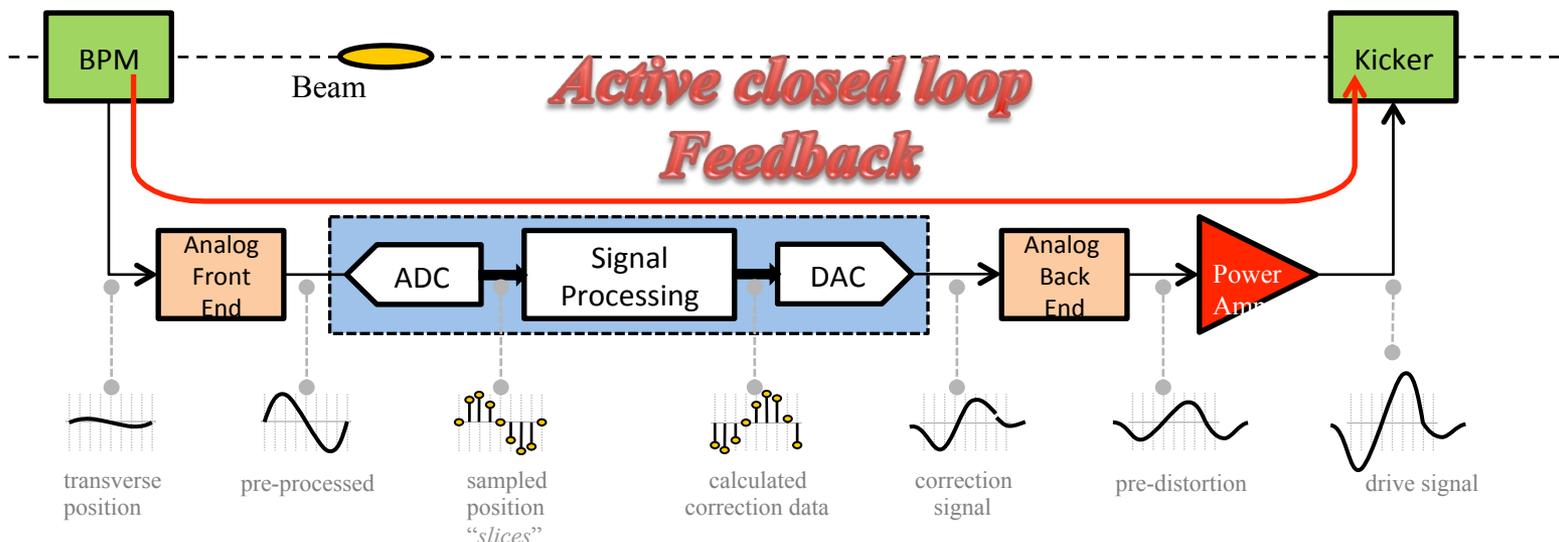
- Cavities ~24M\$ ->
- Cryomodules ~14M\$

32 M\$ with 33% scope increase
(40 M\$ w/Contingency)



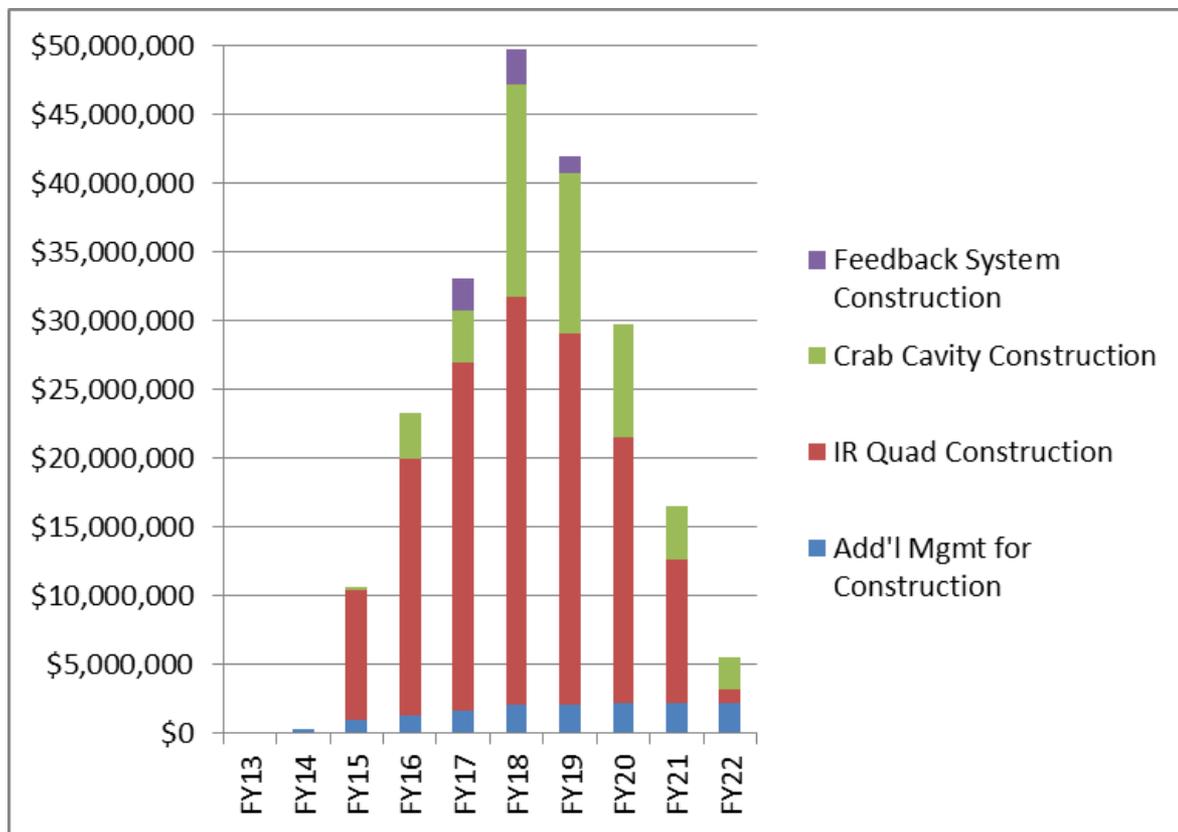
High Bandwidth Feedback System

- The high bandwidth feedback system is a GHz bandwidth instability control system
 - Increases LHC luminosity via higher SPS currents
 - Improves HC beam quality and allows SPS operational flexibility
 - Leverages US expertise
- LARP continues technology R&D & development of novel control methods
- Aiming for a deliverable (with LARP or pre-project funding) of an SPS full-function instability control processing system hardware, firmware and diagnostic for use at SPS post LS2.
 - CERN to contribute beam-line components (kickers, cable plant, etc.)
 - will continue the R&D related to the system.
- Technology applicable to LHC providing beam diagnostic as part of control

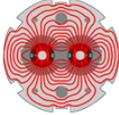




Construction Cost Profile (w/Contingency)



Construction w/Distributed Contingency	FY13	FY14	FY15	FY16	FY17	FY18	FY19	FY20	FY21	FY22	Total
Add'l Mgmt for Construction	\$0	\$302,287	\$991,260	\$1,300,231	\$1,678,290	\$2,075,913	\$2,132,028	\$2,189,578	\$2,248,830	\$2,152,449	\$15,070,867
IR Quad Construction	\$0	\$0	\$9,445,813	\$18,642,867	\$25,211,021	\$29,682,904	\$26,944,355	\$19,340,937	\$10,411,064	\$1,043,069	\$140,722,029
Crab Cavity Construction	\$0	\$0	\$195,681	\$3,386,538	\$3,831,668	\$15,353,475	\$11,615,261	\$8,190,661	\$3,800,762	\$2,342,882	\$48,716,928
Feedback System Construction	\$0	\$0	\$0	\$0	\$2,330,342	\$2,536,272	\$1,199,412	\$0	\$0	\$0	\$6,066,027
Totals	\$0	\$302,287	\$10,632,754	\$23,329,636	\$33,051,322	\$49,648,565	\$41,891,056	\$29,721,175	\$16,460,656	\$5,538,400	\$210,575,850

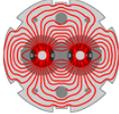


Conclusions



- Presented proposed US contribution to HL-LHC in:
 - IR Nb₃Sn focusing quadrupoles
 - CC System
 - High Bandwidth Feedback System
- Contributions fit in ~210 M\$ (TY\$) budget envelope
 - Funding peaking in FY17-FY21 period
 - ~30% level contingency included
 - some M&S needed earlier in FY15 for raw material purchases
- Limited possibilities for scope reduction*
 - Cryomodule in CC System, deliverables for quads cold masses
- LARP tasked with risk reduction in 2014-2017/2018 in preparation for Project era while maintaining the successful Toohig Fellowship program and Accelerator Physics activities as funding allows

* in the context of Contingency Management



LARP

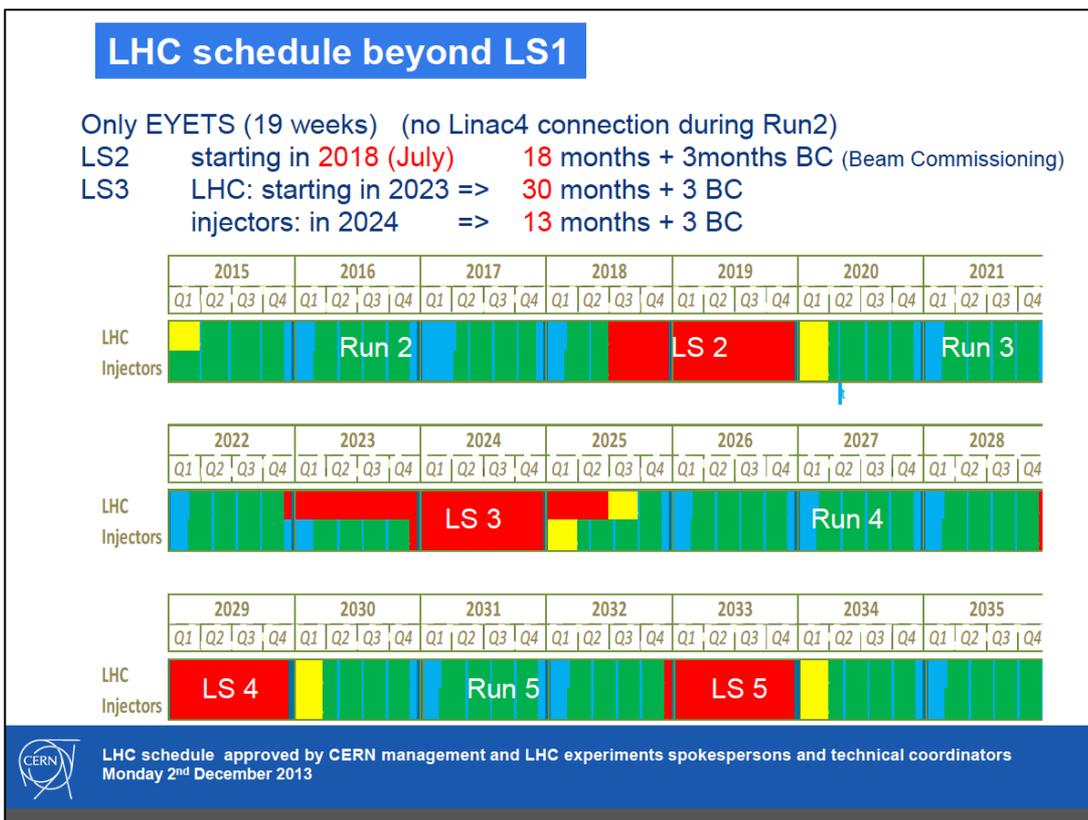


Back-up Slides



LARP

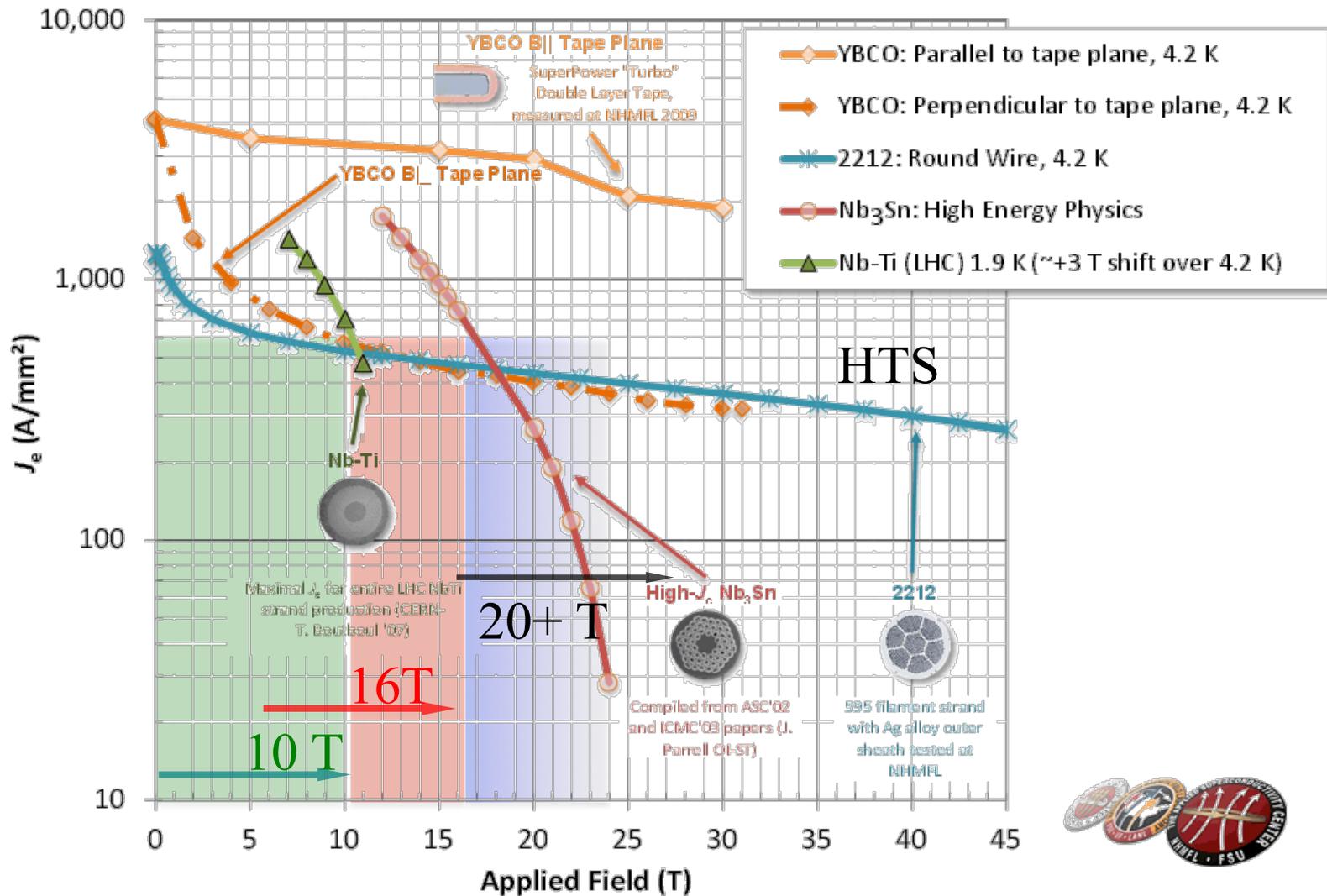
New LHC Schedule (Dec. 2nd, 2013)

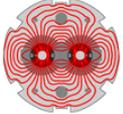


- No time to re-cost US contribution to HL-LHC
 - Expect small “inflationary” increase in TPC
 - On the other hand, funding profile could be redistributed from 8 to 9 years
 - *Modulo* needs of final customer (CERN)
 - Manpower considerations

Magnets: a Matter of conductor !

Current Density Across Entire Cross-Section



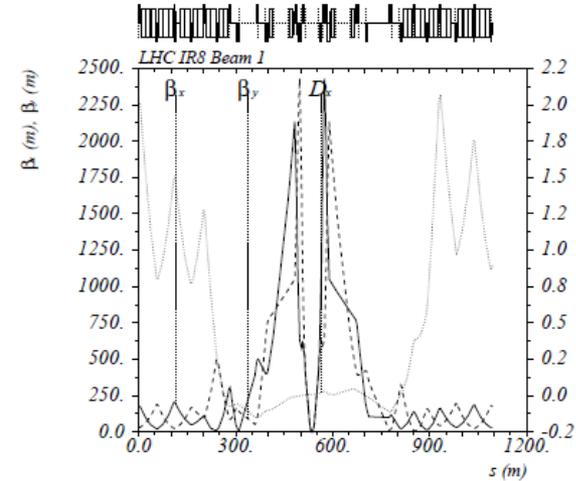


Key Components of HL-LHC



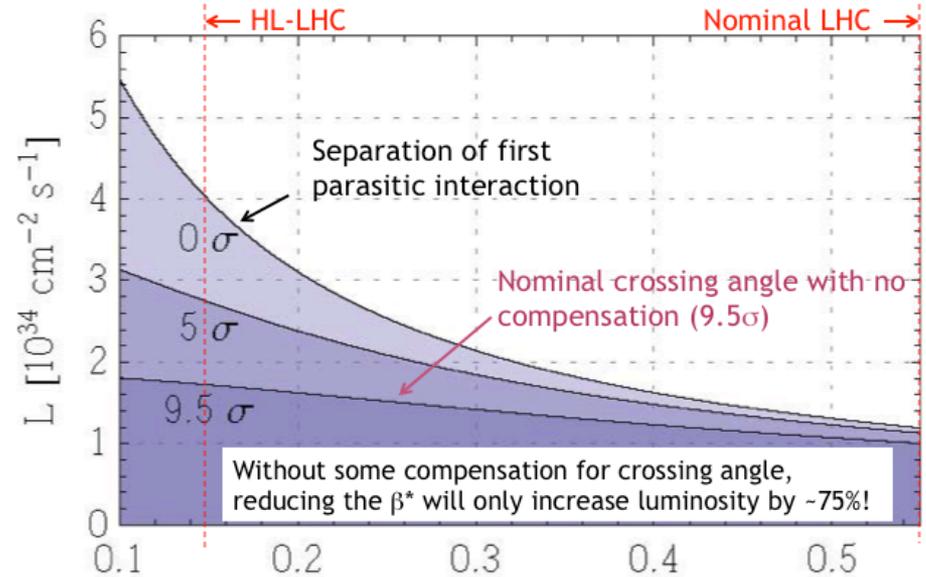
LARP

- Reduce β^* from 55 cm to 15 cm
 - Requires large aperture final focus quads
 - Beyond NbTi
 - **→ Requires Nb₃Sn**
 - never before used in an accelerator!
 - Nb₃Sn R&D key component of LARP
- BUT, reducing β^* *increases* the effect of crossing angle



$$L \propto \frac{1}{\sqrt{1 + \left(\frac{\theta_c \sigma_z}{2\sigma_x}\right)^2}}$$

“Piwinski Angle”



β^* [m], $N_b = 1.15 \cdot 10^{11}$, $n_b = 2808$

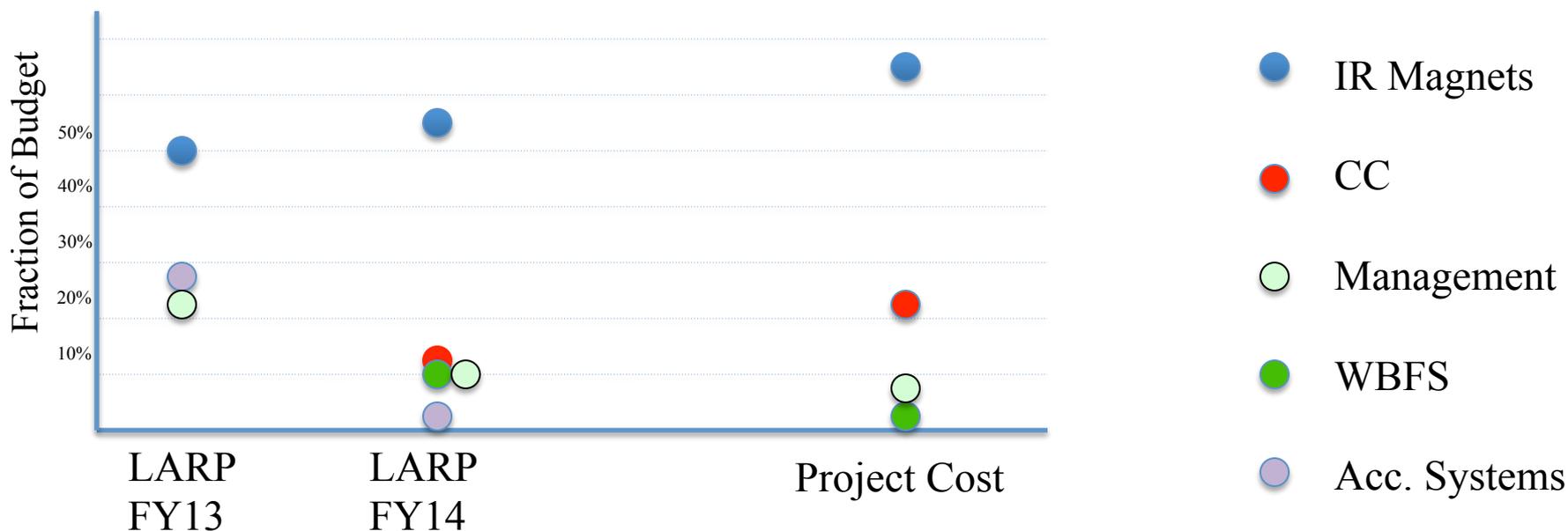
G. Sterbini



FY14 LARP Funding



- In June '13 the LARP Collaboration prepared plans for FY14 under a guidance of ~12.6 M\$ excluding GARD contributions (~2-3 M\$ range). The expected FY14 funding was ~14.6-15.6 M\$
 - GARD=General Accelerator R&D, program in US Labs and Universities covering basic Accelerator R&D, a.k.a. "Core Program".
- In July '13, DOE communicated that LARP IFP for FY14 would be 12.4 M\$ inclusive of a 2M\$ GARD contribution. A funding increase in FY15-FY17 will represent a challenge.



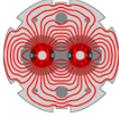


LARP “Good Intentions”



	“Wish List” in June ‘13 for LARP funding in FY14-FY17	Expected Funding if FY15- FY17 Budget continues at FY14 IFP levels.
Magnets	~28 M\$	~25 M\$
CC	~8 M\$	~5 M\$
WBFS	~7 M\$	~5 M\$

- It is in our highest common interest to use LARP to facilitate the HL-LHC upgrades within available funds and resources
- However, LARP is not a project and scope/deliverables are not negotiated and/or endorsed by the funding agencies/Labs
- The previous comments affect SPS Studies pre & post-LS2 and specifically the tests for Crab Cavities and the WBFS
- Redefinition of pre or post-LS2 studies in the SPS and expectations in terms of LARP contributions is needed as a function of LARP funding.
- DOE LARP Review in Feb ‘14 will be chance to plea for funding removed in FY14 IFP.

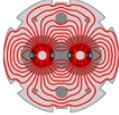


Internal LARP “Project” Review

Main Feedbacks

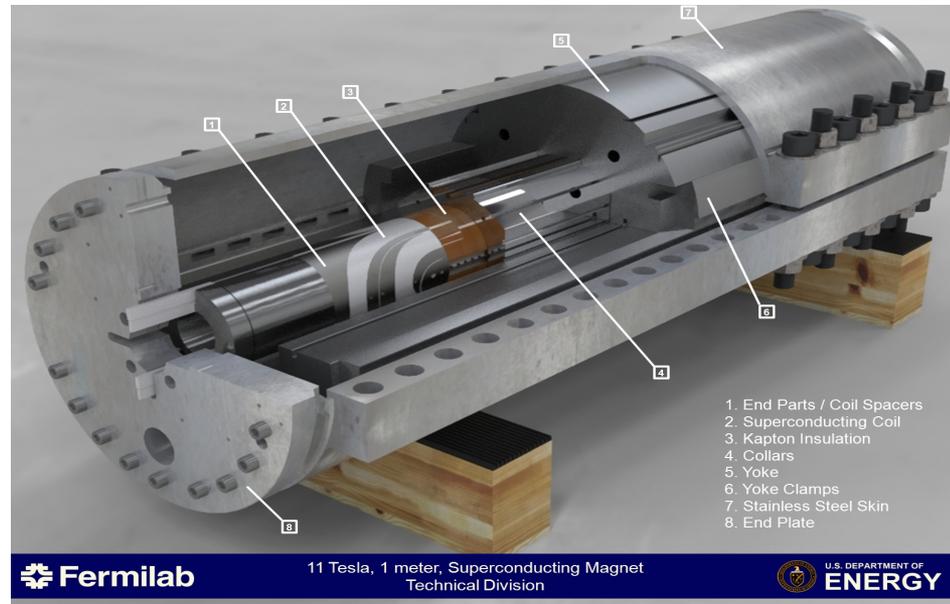


- **Magnets**
 - The technical feasibility of the quad program seems reasonable.
 - The cost have a decent basis in the LARP R&D program
 - The scope is reasonable for a \$200M US contribution.
 - The major uncertainties and risk appear to be programmatic in nature.
- **CC**
 - The down selection on the cavity choice drives the schedule and should be made as soon as possible.
 - Closely monitor integration of LARP funding, CERN schedule, GARD funding & priorities, and SBIR performance since they are all external risk elements...
 -
- **Feedback System**
 - The R&D has made significant progress in the last year with successful single-bunch testing in the SPS
 - Presented schedule estimates are optimistic and have minimal headroom to react to additional budget pressures.
 - To meet LS2 schedule for installation into the SPS, the engineering effort must clearly pivot from development mode to production mode by 2017.
 - We feel that proposed manpower allocations may be underestimated. To appropriately amortize the engineering work done in the research phase of the project (through 2016), there has to be continuity in engineering manpower.
 -



LARP

11 T Development



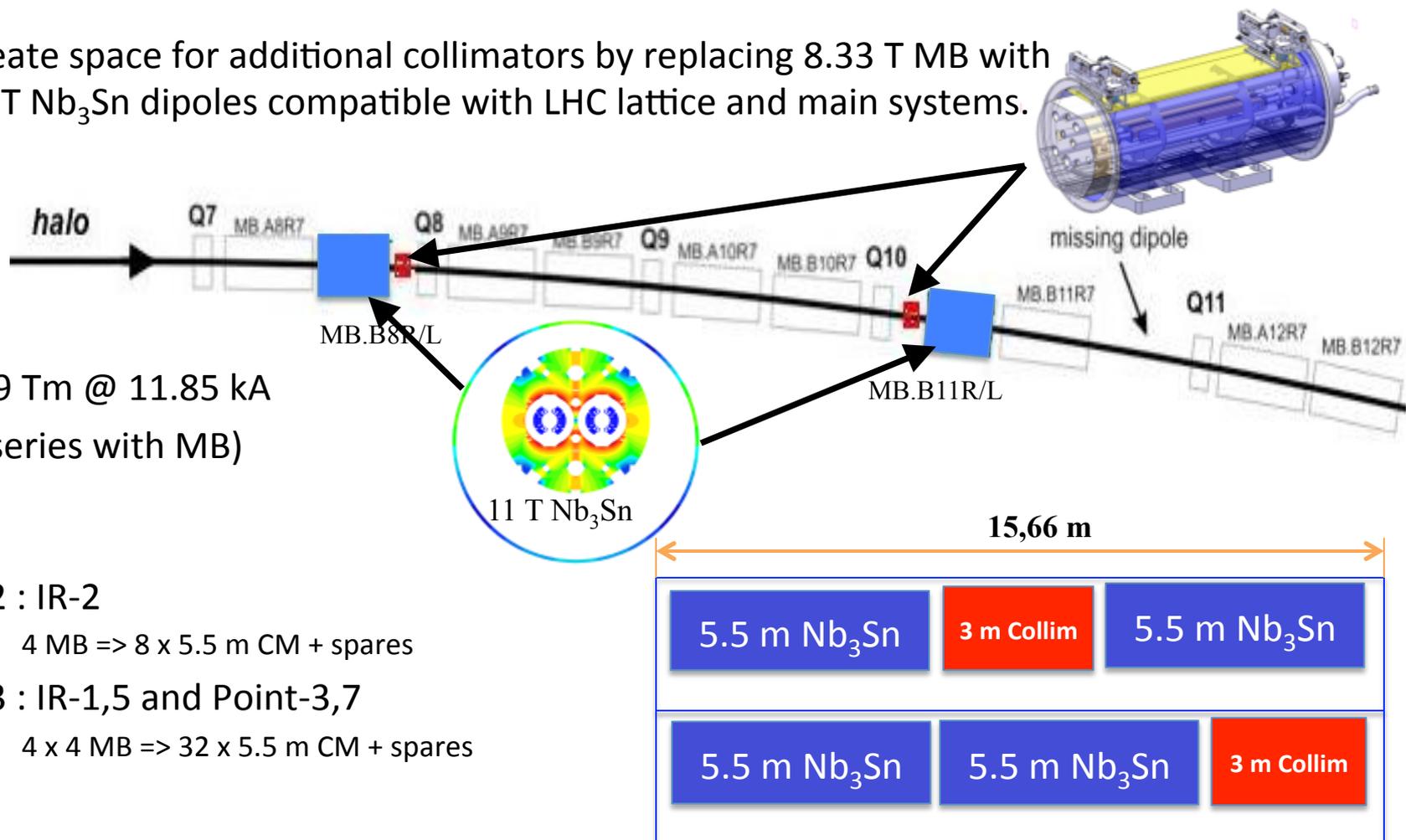
- At this time not a US in-kind contribution. Intellectually relevant as R&D program toward high field, accelerator quality, dipoles and a possible 100 km machine



Collimators and 11T Dipoles



- Create space for additional collimators by replacing 8.33 T MB with 11 T Nb₃Sn dipoles compatible with LHC lattice and main systems.

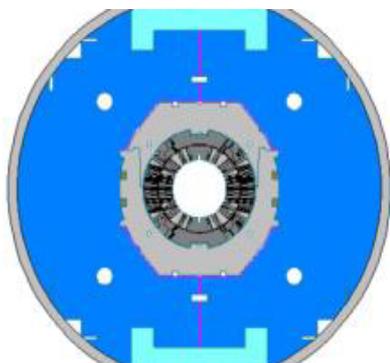


- 119 Tm @ 11.85 kA
(in series with MB)

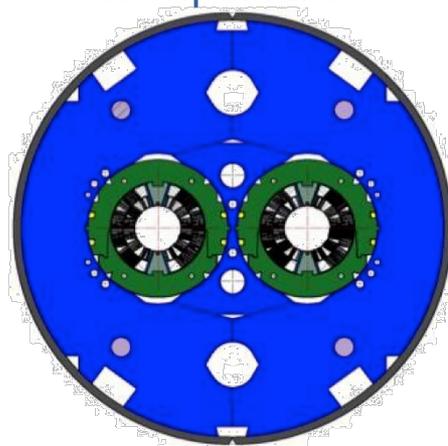
- LS2 : IR-2
 - 4 MB => 8 x 5.5 m CM + spares
- LS3 : IR-1,5 and Point-3,7
 - 4 x 4 MB => 32 x 5.5 m CM + spares

- Focus of joint R&D program aimed at Accelerator Quality Magnets between CERN and US. R&D program to be completed in US with conclusion of Short (1m) Models.

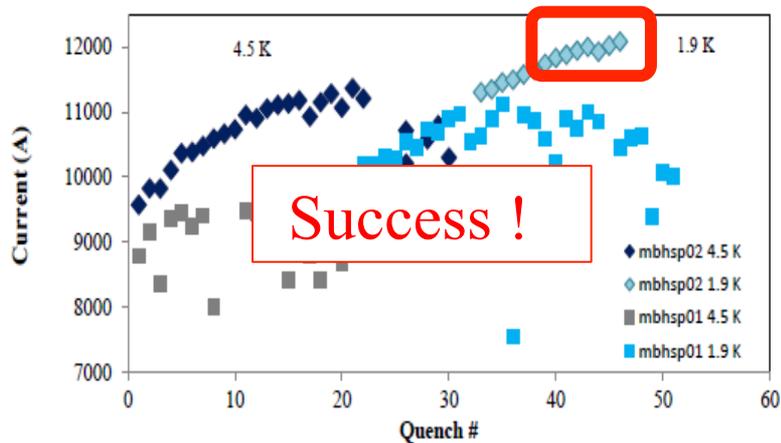
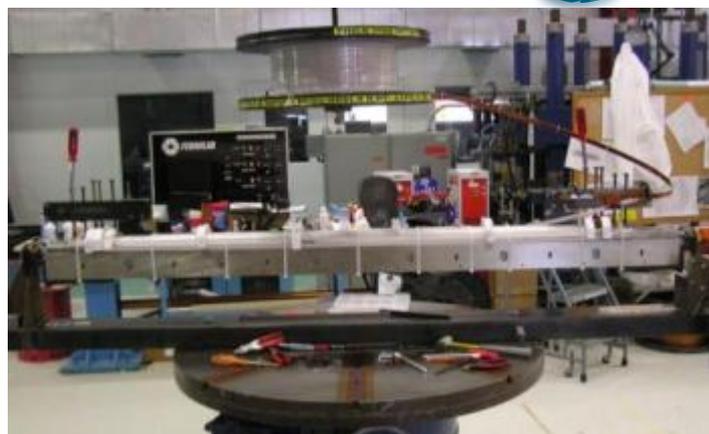
Single aperture model

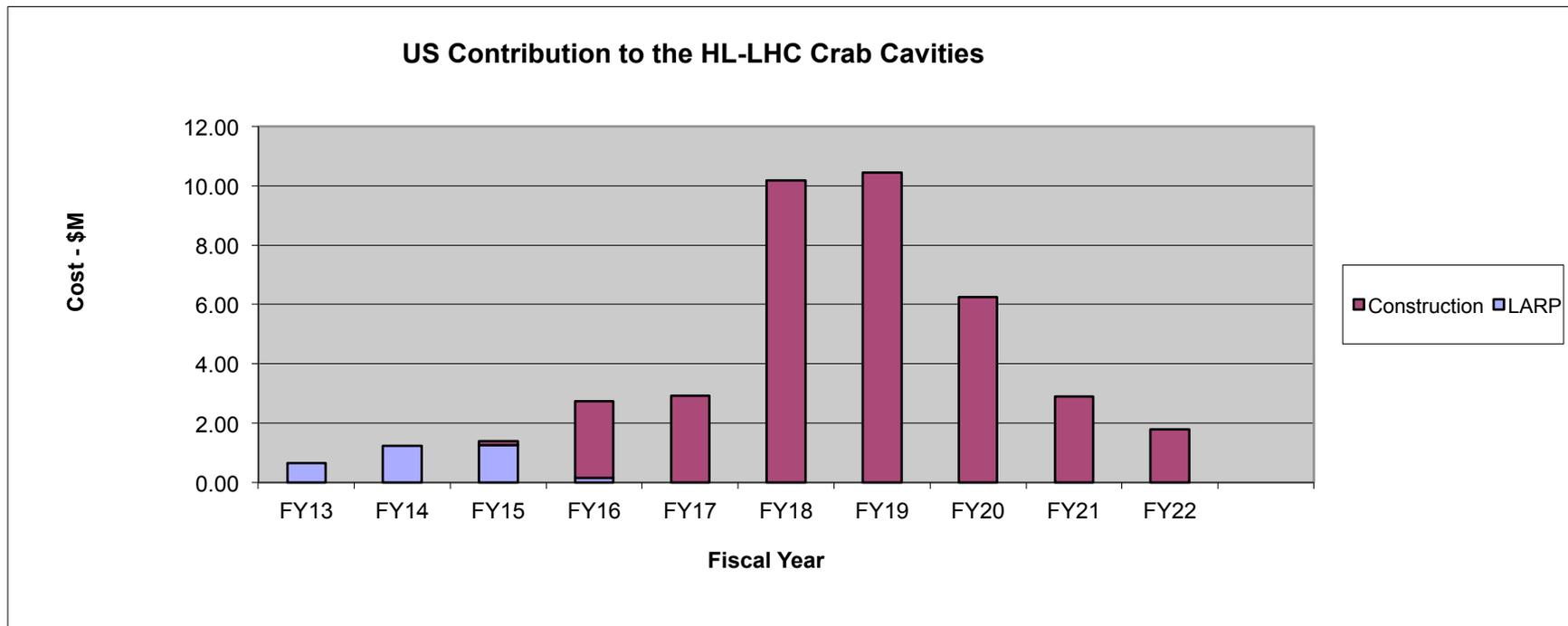


Twin aperture model



Second Nb₃Sn Accelerator Quality Dipole (1m long) – Dec '12

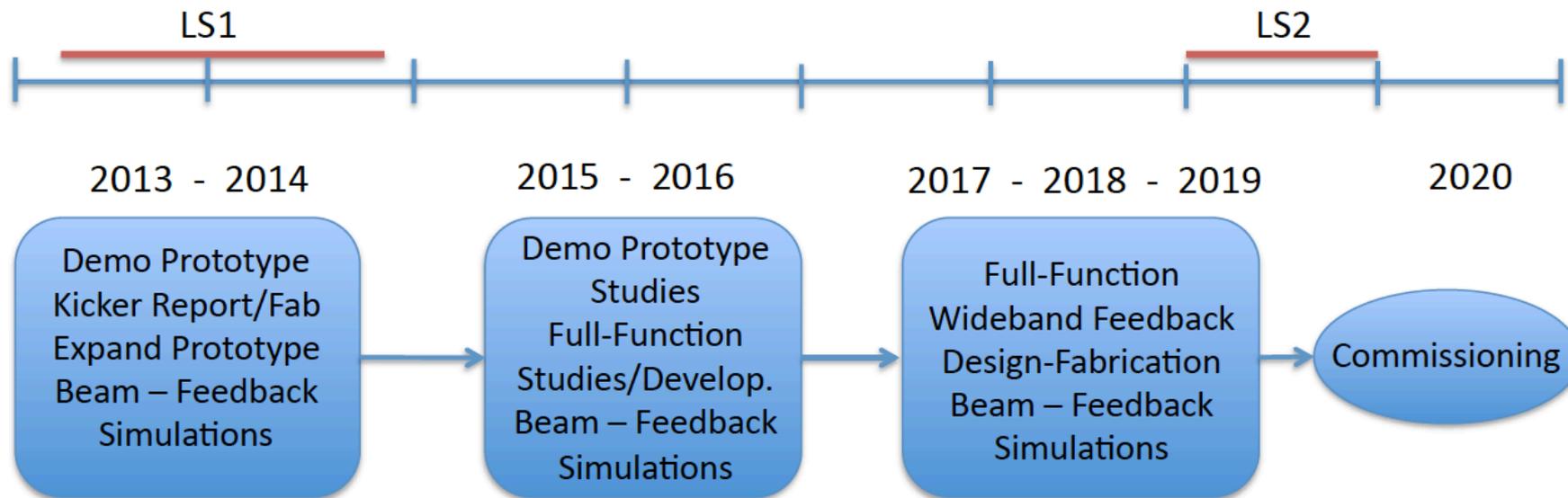




- LARP to Construction transition point could be modified as needed
- FY18 jump due to material procurement
 - Purchase order for cavities



High Bandwidth System Timeline



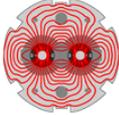
- Demo Commissioned
- MDs Jan.-Feb. 2013
- Kicker Design, Fabrication and Installation
- Data Analysis, Models and Simulation Tools
- Expand Hardware Capability
- MDs with new Hardware

- MDs with new hardware
- Multi-bunch operation
- Data analysis, models and simulation tools
- System specifications and capabilities
- Full-function Wideband Feedback Technology Development.

- Full-Function Wideband Feedback Design-Fabrication
- Continue MD studies
- Validate Energy Ramp
- Analysis, models and simulation tools

- System Integration
- Full interface with CERN Control Room
- Estimation of System Limits and Performance
- LHC? PS? SPS?

- Essential goal - be ready at end of LS2 with full-function system ready to commission
- SPS upgrade after LS2 (new injector, higher currents, new operational modes)
- We must use the demo system, MD time post LS1 to validate control ideas, validate kicker and technical approach. Fabrication of full-function system must start in FY18



LARP

High Wideband Feedback System: “Full-Function” Deliverables



- Full-Function deliverable completed in FY19 for commissioning in FY20
 - "Full-Function" - capability to control full ring at high intensity
 - "Full-Function" - synchronization during energy ramping
 - Integration of system control/beam diagnostics for operation
- System capability to control full SPS ring at HL upgraded intensity
 - Beam line pickups/kickers
 - Beam motion receiver, processing electronics
 - 4 - 8 Gs/sec DSP for intra-bunch feedback
 - System Timing, Synchronization Clocks/Oscillators
 - GHz bandwidth Kicker(s), Power Amplifiers
 - Operator interfaces, control/monitoring software
 - Beam diagnostic software, configuration software
 - Accelerator Dynamics models, Stability tools
- Areas of SLAC/CERN contributions
 - SLAC - Feedback signal processing and control software, diagnostic software
 - CERN - tunnel based vacuum Components (kickers) and cable plant
 - Opportunity for collaborative engineering team, shared operational expertise